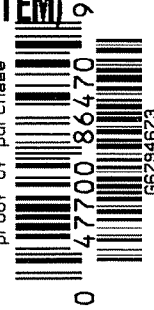


G6794673

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



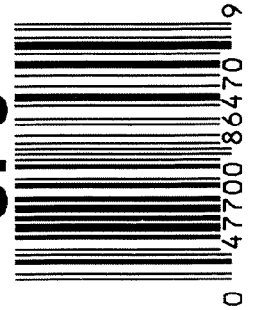
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794673

UPC



BM FORM

GUN SERIAL #

G 6794673

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-12-08	Rgn
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	(RA)	11/17/08	(RA)
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/20	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	Rgn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

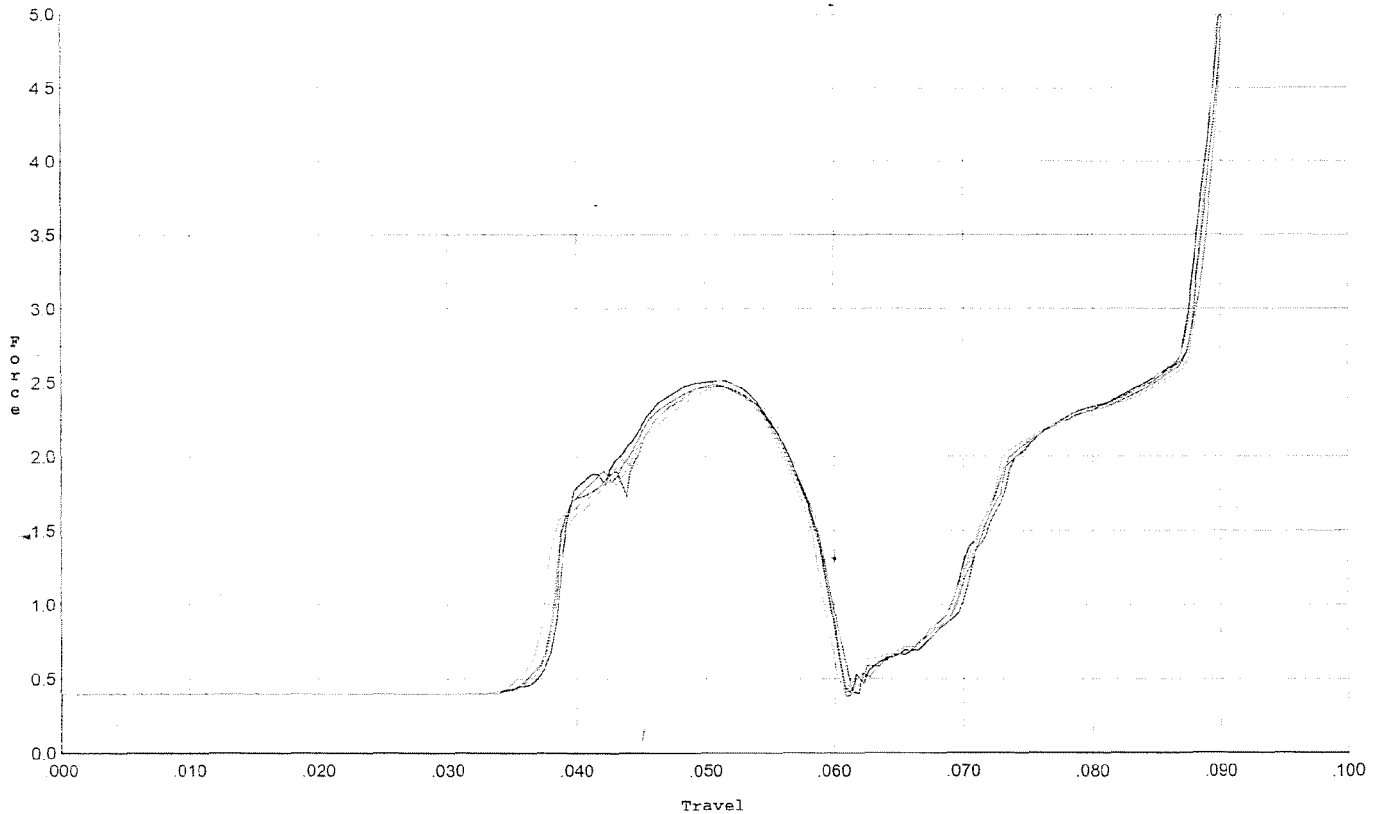
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-27-09	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-27-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.024</u>	1-27-09	L.N.
	J) ASSEMBLE STOCK		1-14-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		1-27-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-26-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-26-09	W.N.
670	FINAL INSPECTION A) HEADSPACE		1-27-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.45</u> <u>2.41</u> <u>2.51</u> <u>2.45</u>	1-27-09	L.N.
	C) FUNCTION		1-27-09	R.N.
690	PACK		1/27/09	F.N.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



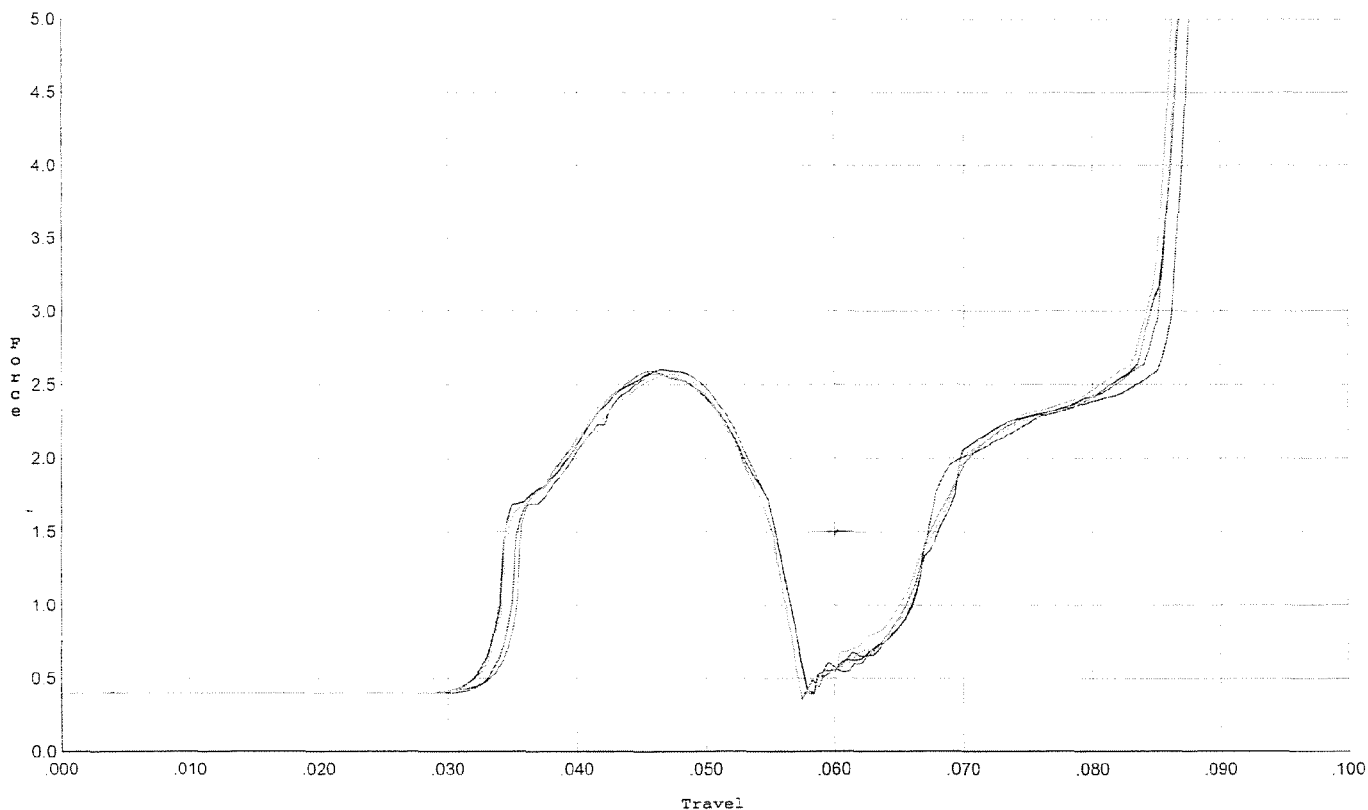
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.473	0.059	0.038	0.038	0.058		Set Trigger
2	2.513	0.059	0.038	0.038	0.059		Set Trigger
3	2.485	0.059	0.037	0.038	0.059		Set Trigger
4	2.515	0.059	0.038	0.038	0.058		Set Trigger
5	2.454	0.058	0.037	0.038	0.058		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



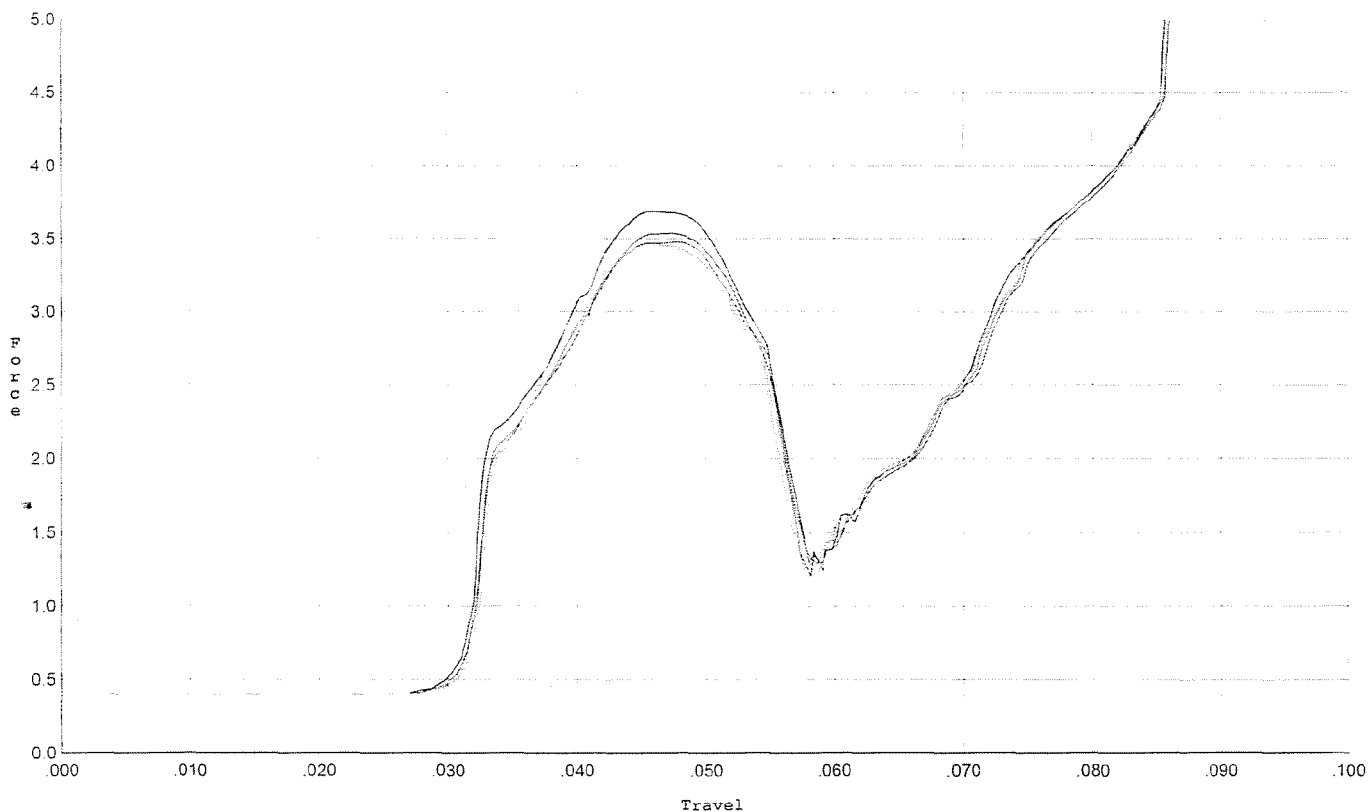
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.602	0.056	0.034	0.037	0.060		Set Trigger
2	2.575	0.056	0.033	0.036	0.061		Set Trigger
3	2.592	0.055	0.034	0.036	0.058		Set Trigger
4	2.582	0.055	0.033	0.036	0.059		Set Trigger
5	2.572	0.055	0.033	0.036	0.059		Set Trigger

A-2-SS

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



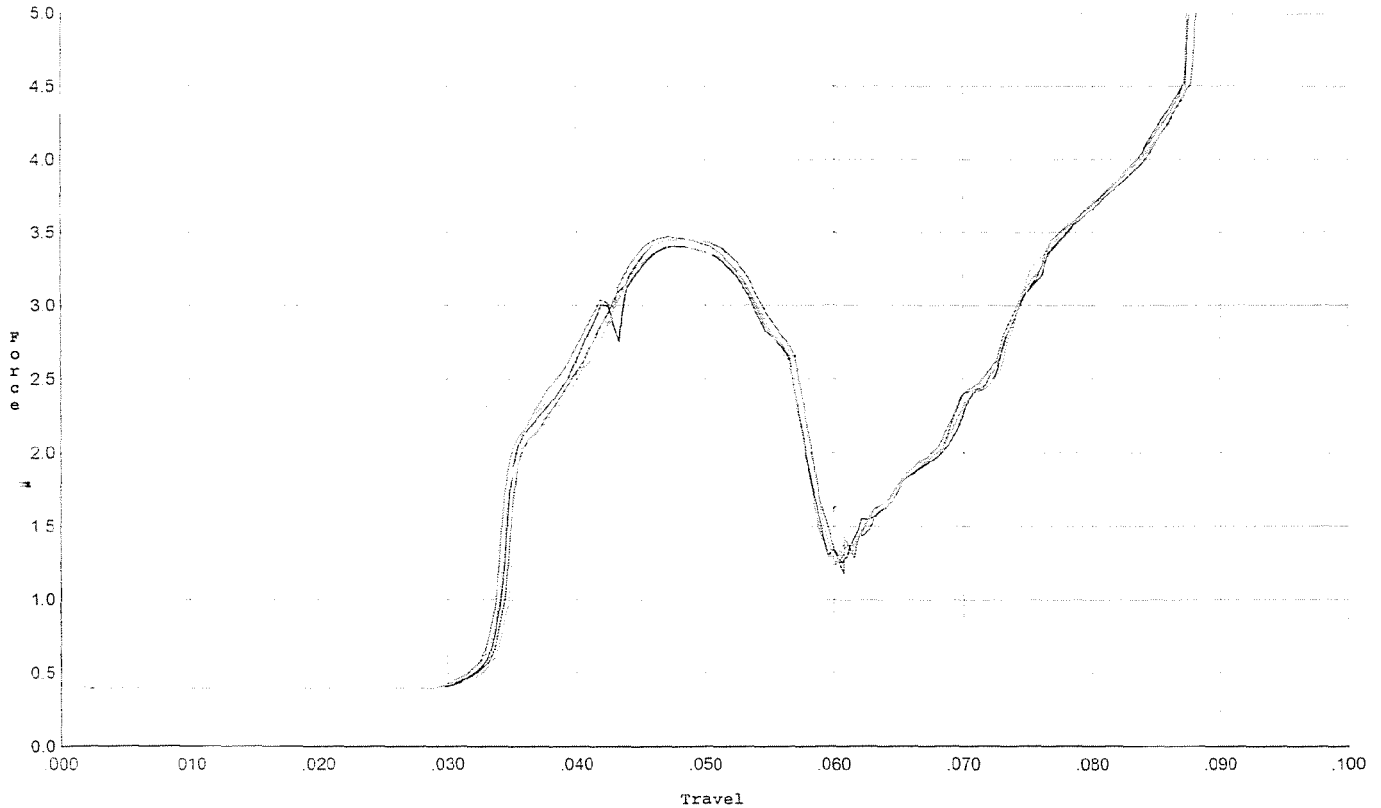
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.536	0.055	0.031	0.034	0.080		Set Trigger
2	3.687	0.055	0.031	0.033	0.083		Set Trigger
3	3.477	0.055	0.031	0.034	0.080		Set Trigger
4	3.455	0.055	0.031	0.034	0.078		Set Trigger
5	3.463	0.056	0.032	0.034	0.080		Set Trigger

12.3.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



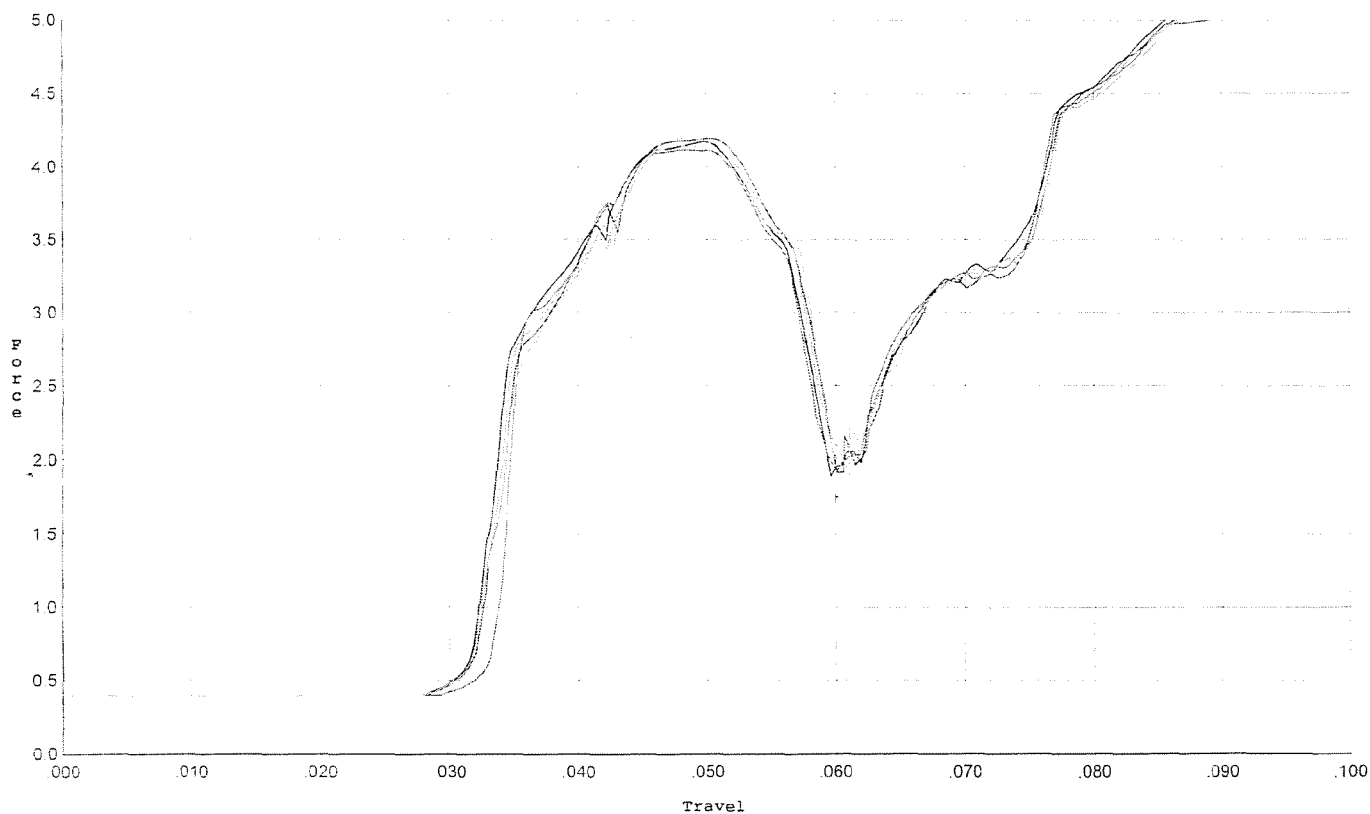
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.455	0.057	0.034	0.035	0.080		Set Trigger
2	3.407	0.056	0.033	0.035	0.079		Set Trigger
3	3.470	0.056	0.033	0.034	0.081		Set Trigger
4	3.450	0.057	0.033	0.035	0.079		Set Trigger
5	3.400	0.057	0.034	0.035	0.079		Set Trigger

A-3.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



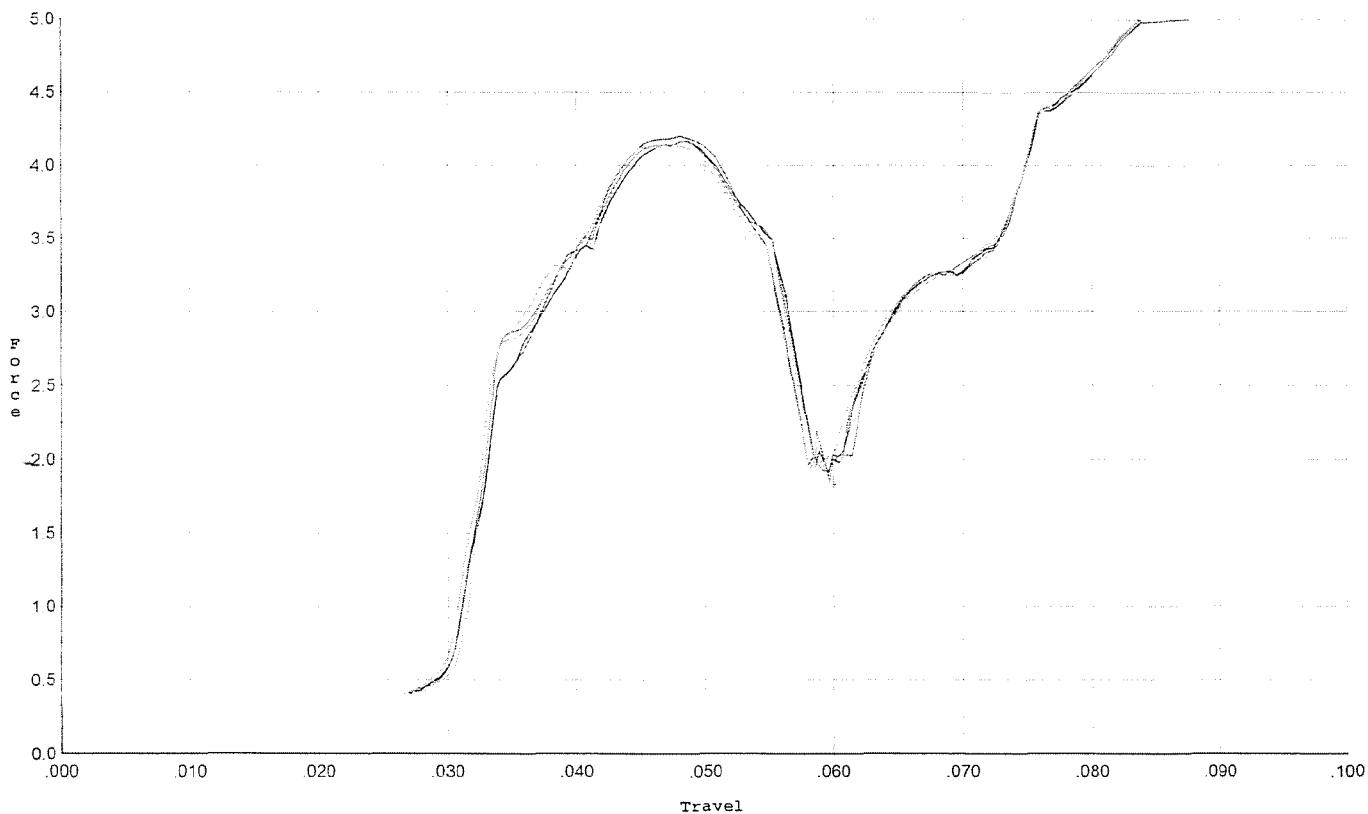
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.058	0.032	0.033	0.102		Set Trigger
2	4.174	0.058	0.032	0.033	0.101		Set Trigger
3	4.115	0.056	0.033	0.034	0.095		Set Trigger
4	4.198	0.057	0.032	0.033	0.100		Set Trigger
5	4.148	0.057	0.032	0.033	0.098		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



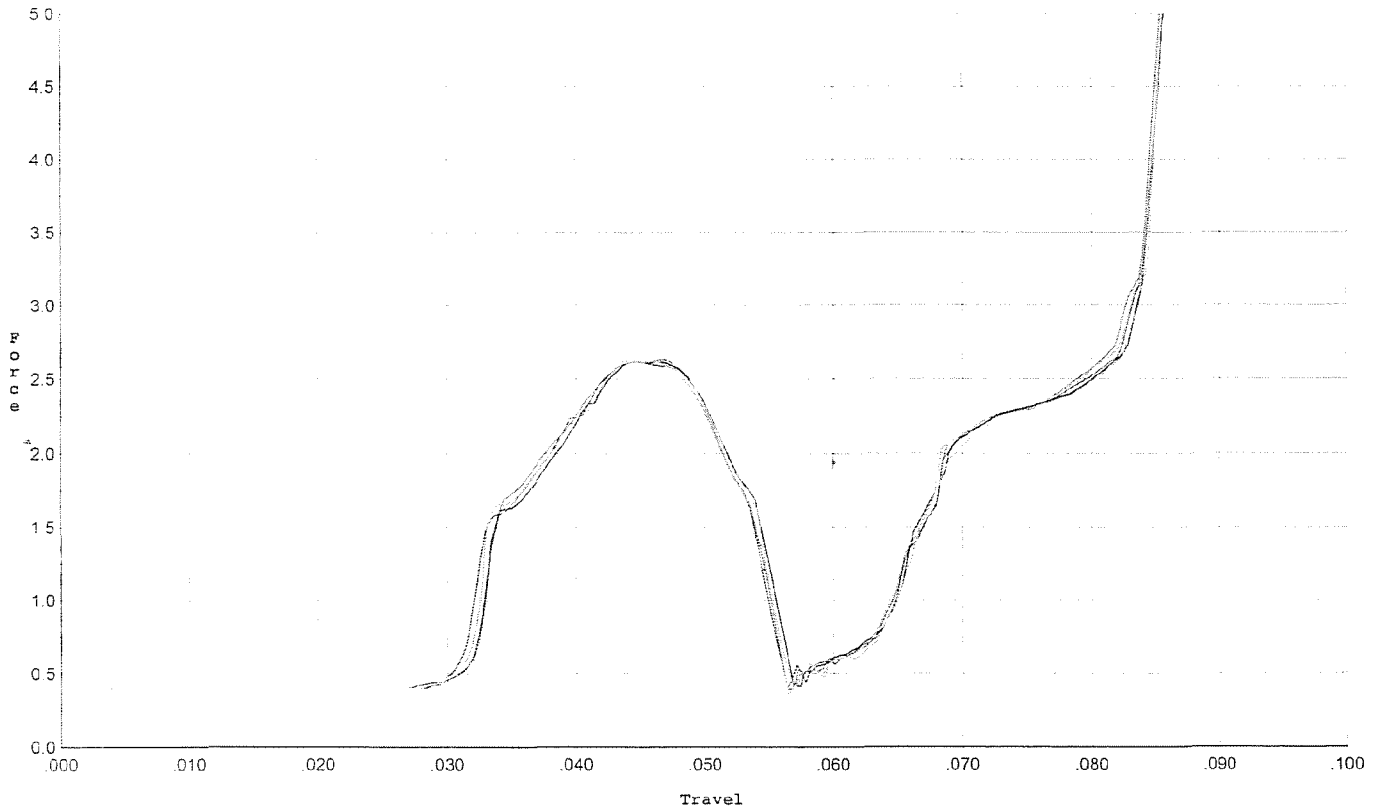
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.202	0.056	0.030	0.033	0.097		Set Trigger
2	4.164	0.056	0.030	0.033	0.098		Set Trigger
3	4.167	0.057	0.030	0.032	0.100		Set Trigger
4	4.135	0.055	0.031	0.033	0.096		Set Trigger
5	4.141	0.056	0.030	0.032	0.099		Set Trigger

11-4-14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



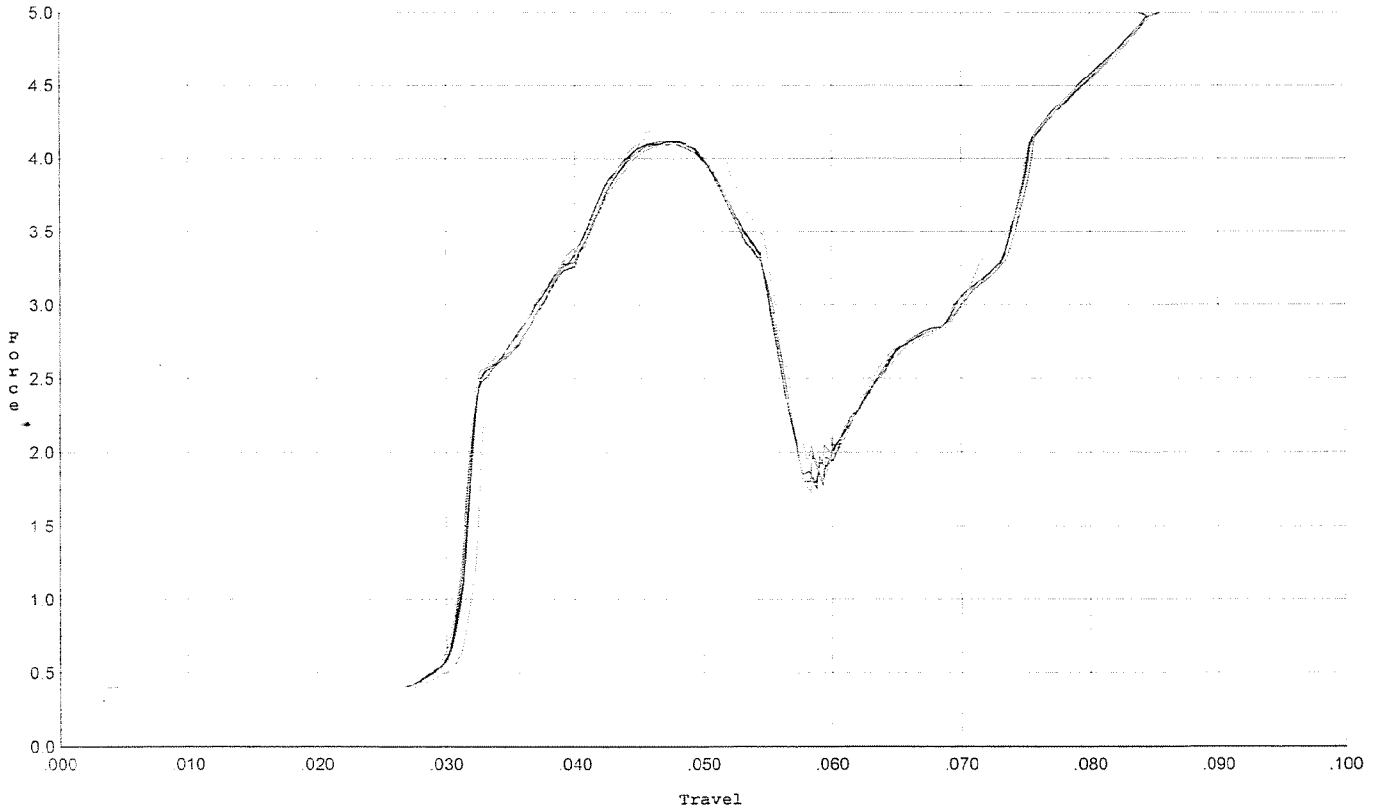
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.053	0.031	0.037	0.059		Set Trigger
2	2.613	0.055	0.032	0.036	0.061		Set Trigger
3	2.629	0.055	0.032	0.036	0.060		Set Trigger
4	2.626	0.054	0.032	0.036	0.059		Set Trigger
5	2.617	0.054	0.032	0.036	0.060		Set Trigger

4-2-61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.056	0.030	0.032	0.095		Set Trigger
2	4.115	0.054	0.030	0.032	0.093		Set Trigger
3	4.101	0.056	0.030	0.032	0.096		Set Trigger
4	4.331	0.055	0.030	0.032	0.097		Set Trigger
5	4.105	0.055	0.031	0.033	0.094		Set Trigger

12-4-15