

5679 4674

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

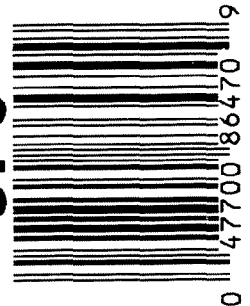
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794674

UPC



GUN SERIAL #

G 6794674

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-12-08	RTZ
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/11/08	
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-21-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		12-30-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

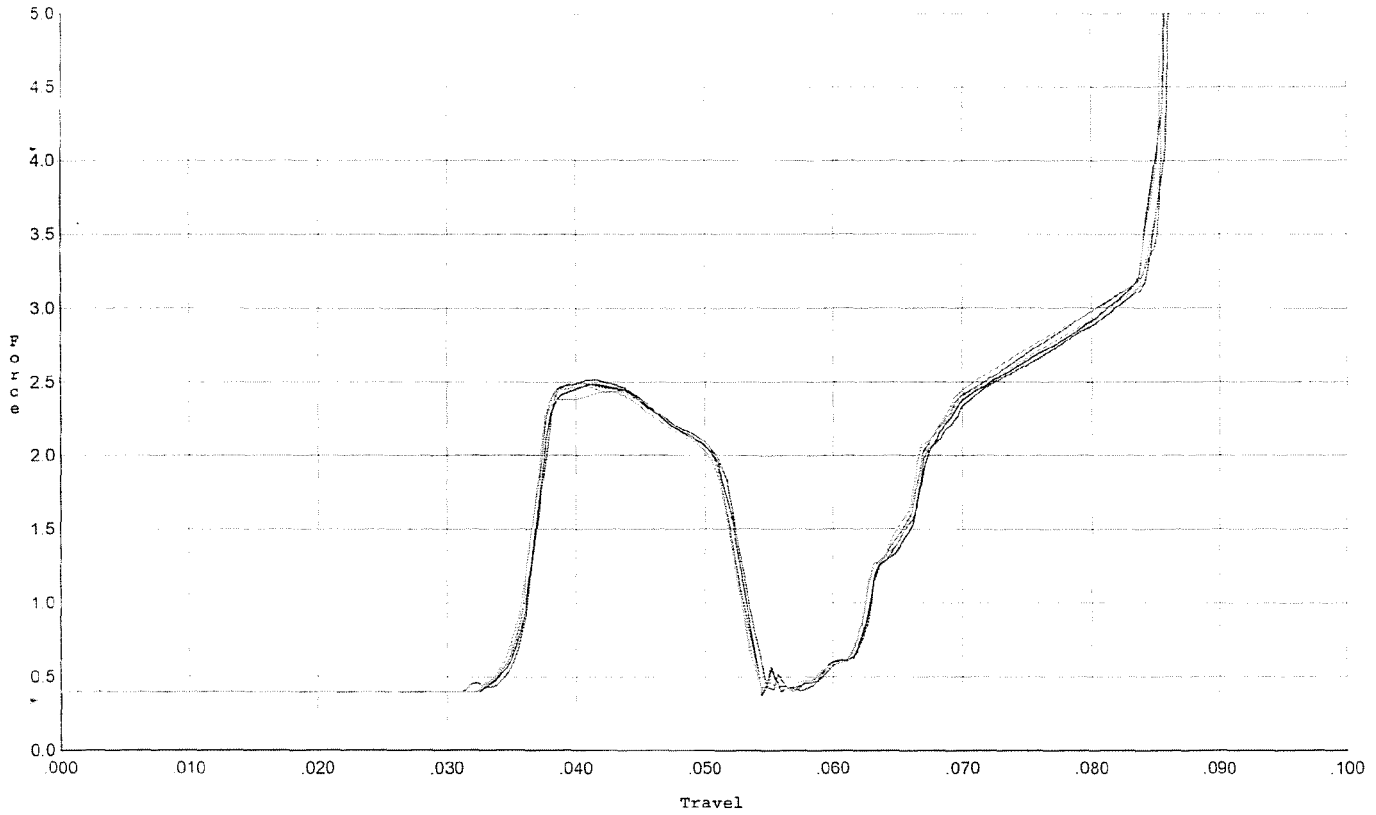
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	1-7-09	LN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.0</u> <u>7.0</u> <u>6.0</u>	1-7-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	1-7-09	LN
	J) ASSEMBLE STOCK		12-30-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-7-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-6-09	LN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-6-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-7-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.54</u> <u>2.46</u> <u>2.50</u> <u>2.45</u>	1-7-09	TC
	C) FUNCTION		1-7-09	LN
690	PACK		1/15/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



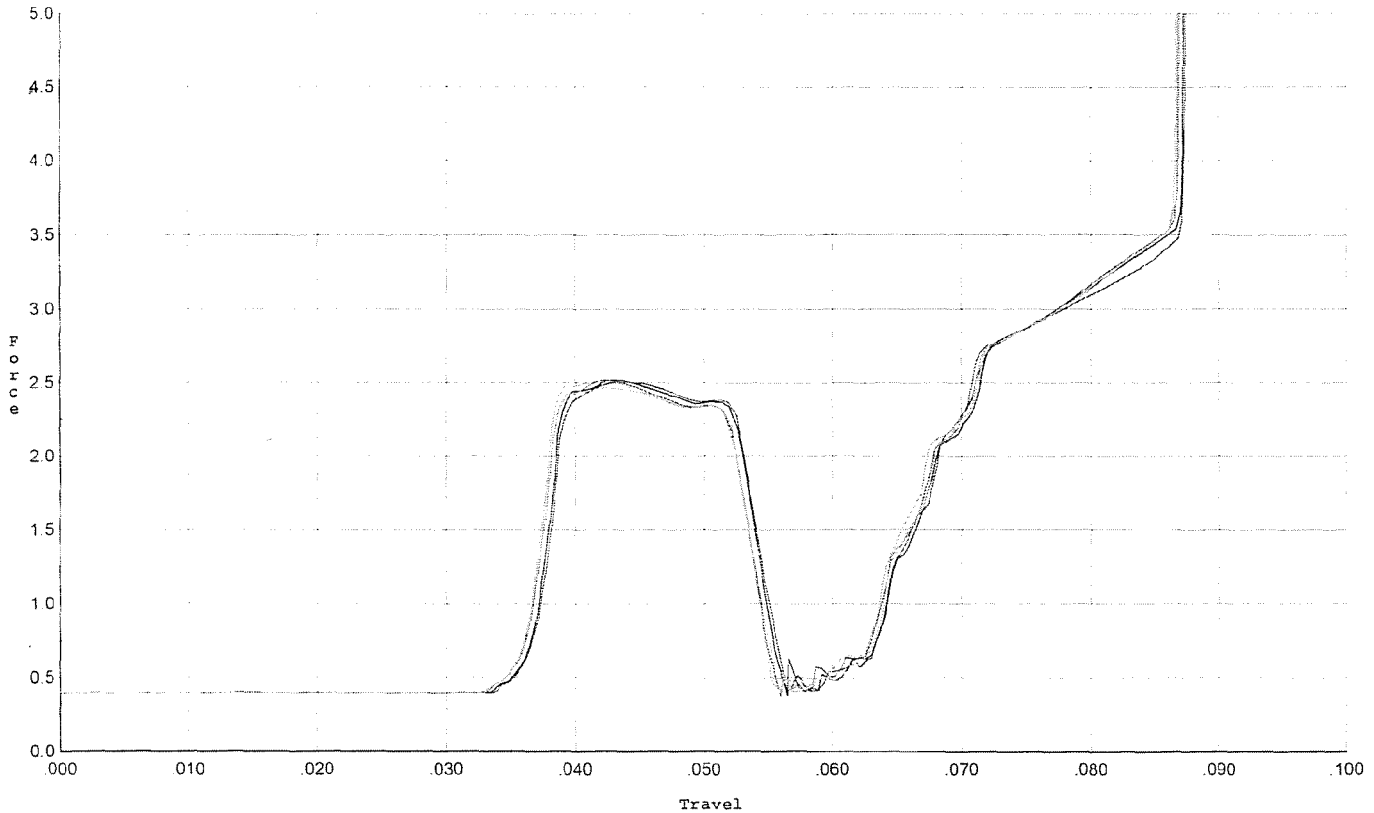
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.052	0.035	0.038	0.050		Set Trigger
2	2.482	0.052	0.035	0.038	0.050		Set Trigger
3	2.491	0.051	0.035	0.038	0.049		Set Trigger
4	2.470	0.051	0.035	0.038	0.049		Set Trigger
5	2.436	0.051	0.035	0.038	0.049		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



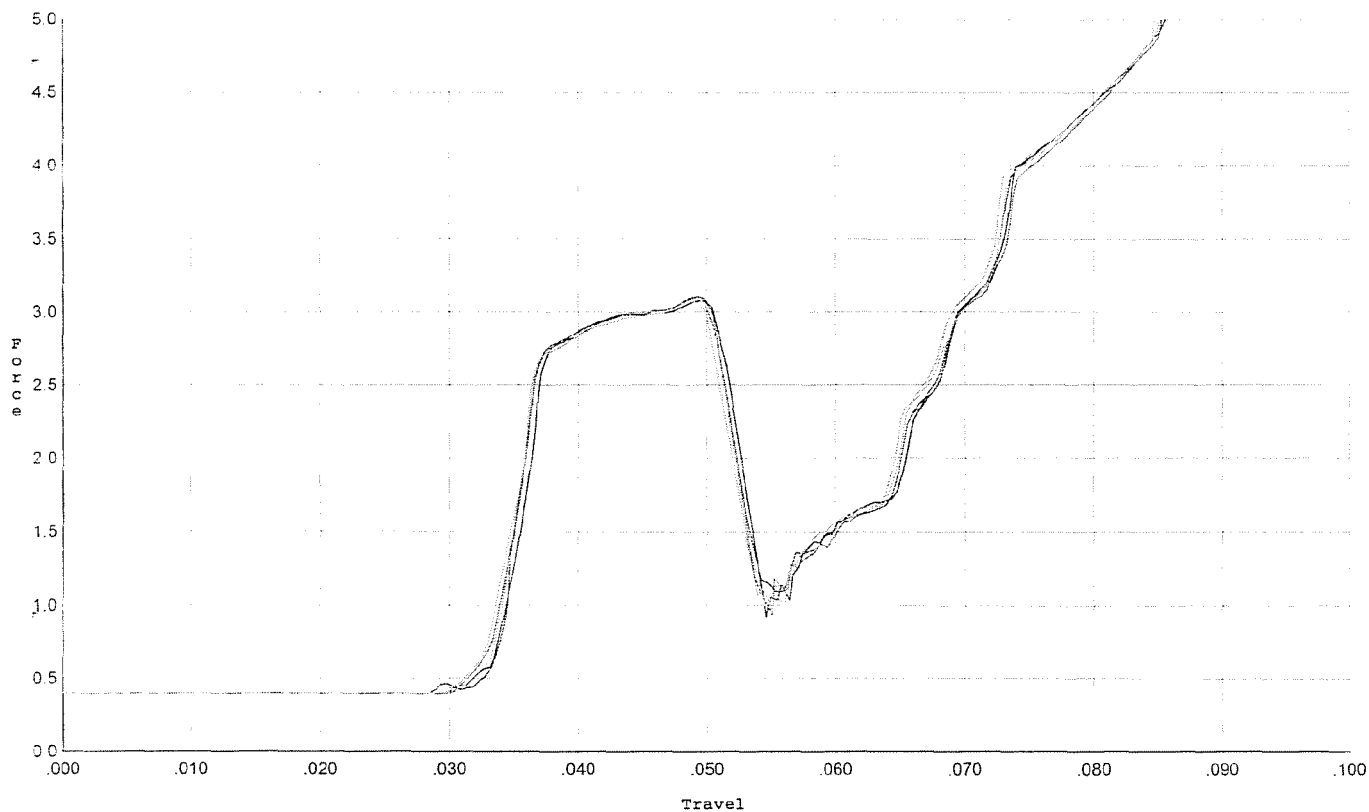
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.503	0.053	0.036	0.038	0.052		Set Trigger
2	2.517	0.053	0.036	0.038	0.053		Set Trigger
3	2.519	0.052	0.036	0.038	0.052		Set Trigger
4	2.464	0.052	0.036	0.038	0.052		Set Trigger
5	2.514	0.052	0.036	0.038	0.052		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



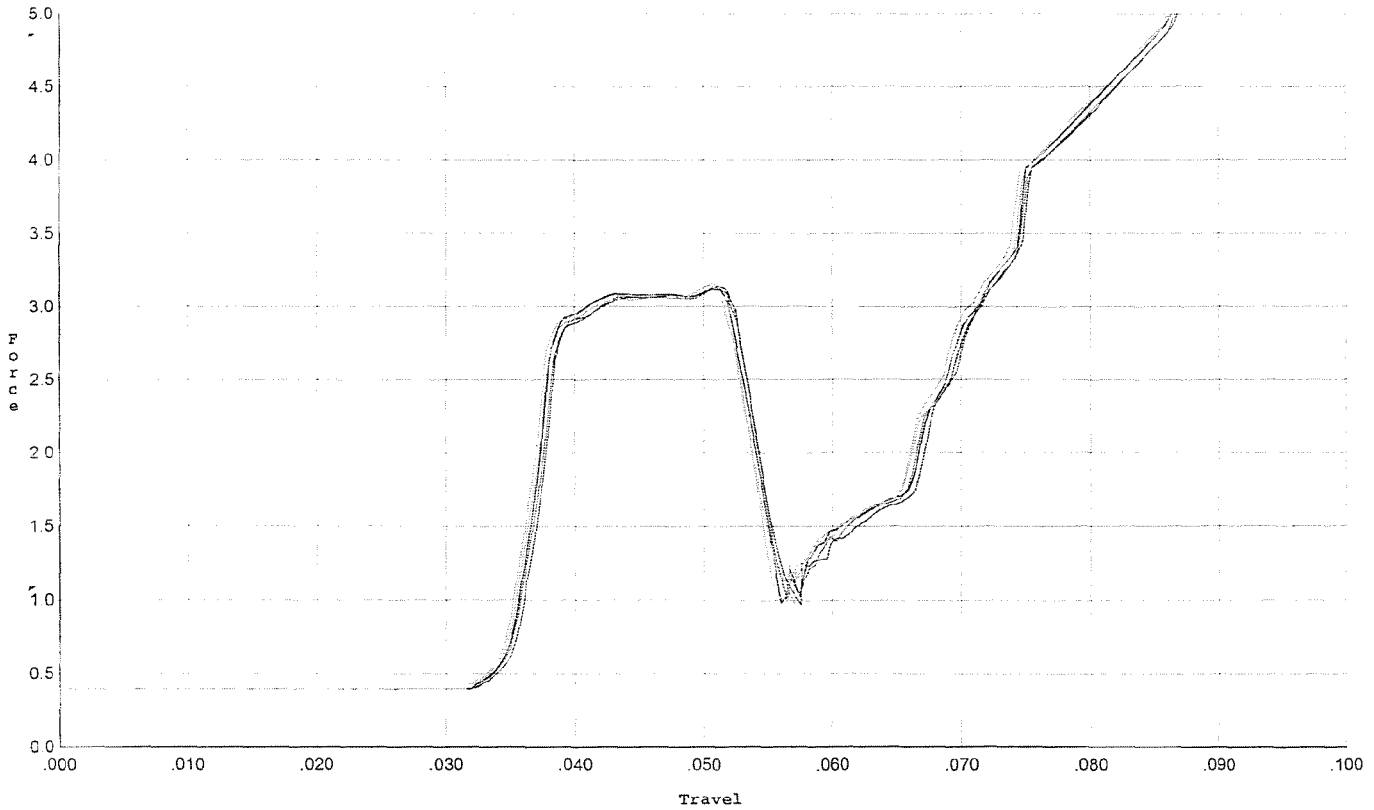
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.105	0.050	0.033	0.036	0.061		Set Trigger
2	3.077	0.051	0.033	0.036	0.062		Set Trigger
3	3.092	0.051	0.033	0.036	0.062		Set Trigger
4	3.091	0.051	0.033	0.036	0.061		Set Trigger
5	3.072	0.052	0.033	0.036	0.063		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



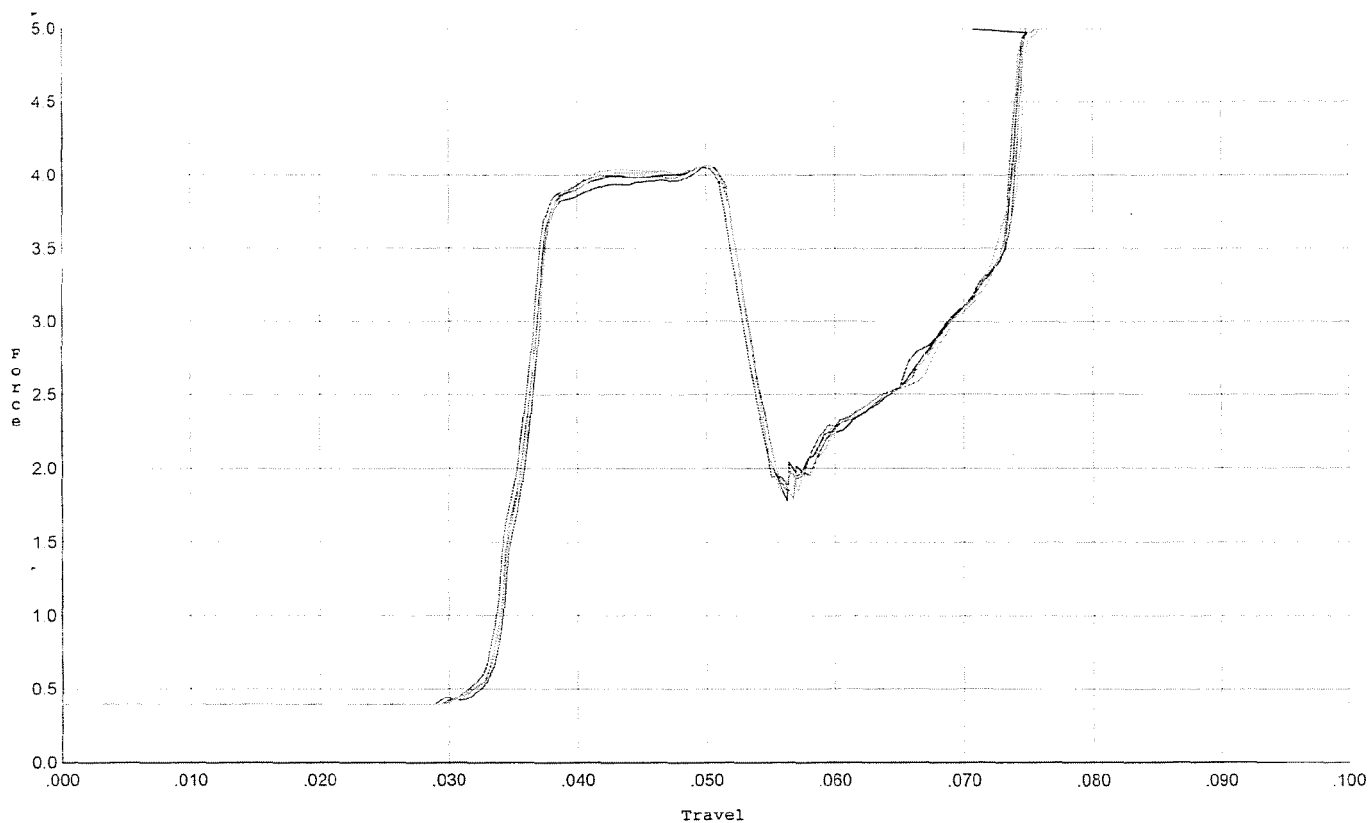
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.052	0.035	0.037	0.064		Set Trigger
2	3.118	0.054	0.035	0.037	0.066		Set Trigger
3	3.120	0.053	0.035	0.037	0.064		Set Trigger
4	3.139	0.052	0.034	0.036	0.065		Set Trigger
5	3.157	0.052	0.035	0.037	0.063		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



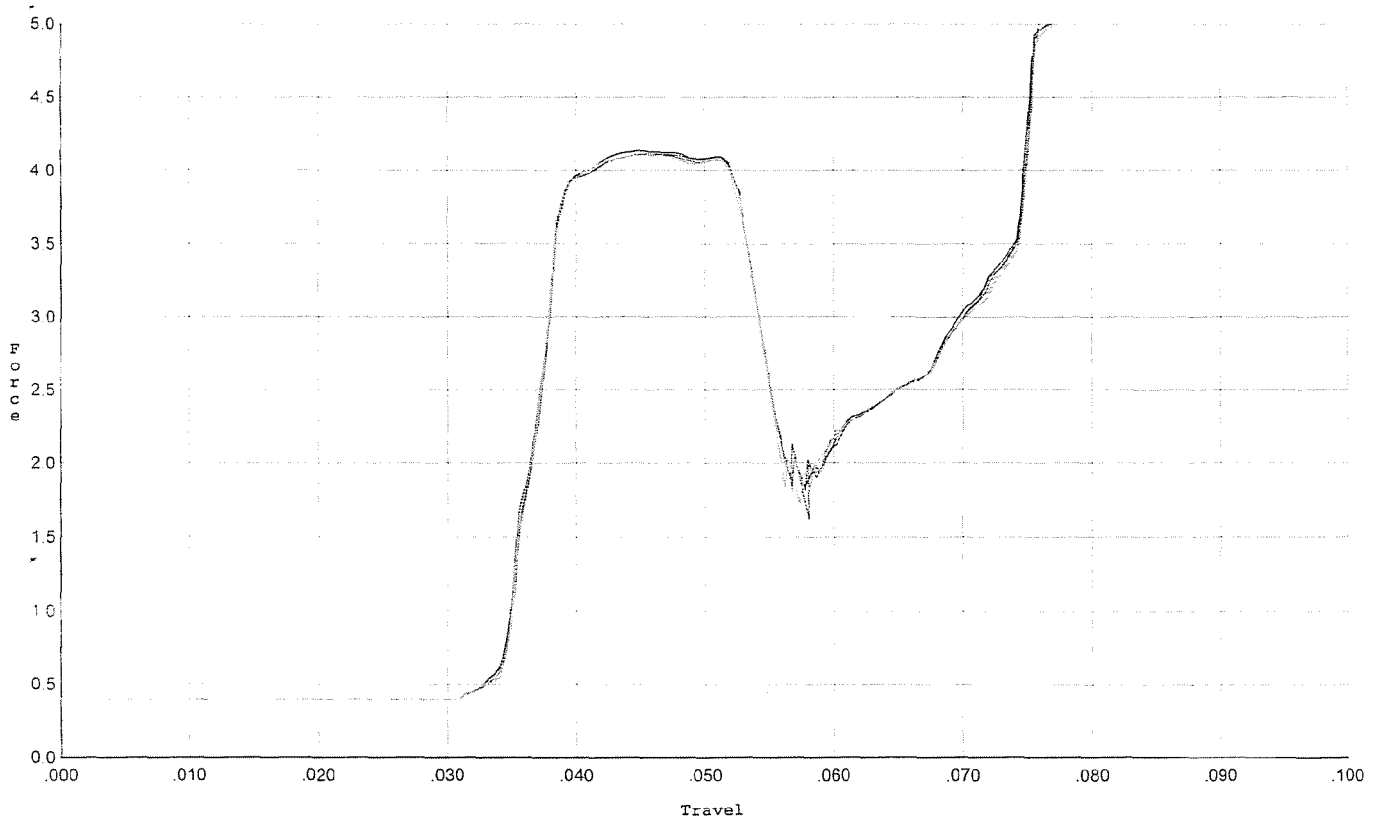
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.063	0.052	0.033	0.035	0.080		Set Trigger
2	4.063	0.052	0.033	0.035	0.081		Set Trigger
3	4.050	0.051	0.033	0.035	0.080		Set Trigger
4	4.065	0.052	0.033	0.035	0.081		Set Trigger
5	4.059	0.052	0.033	0.035	0.081		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



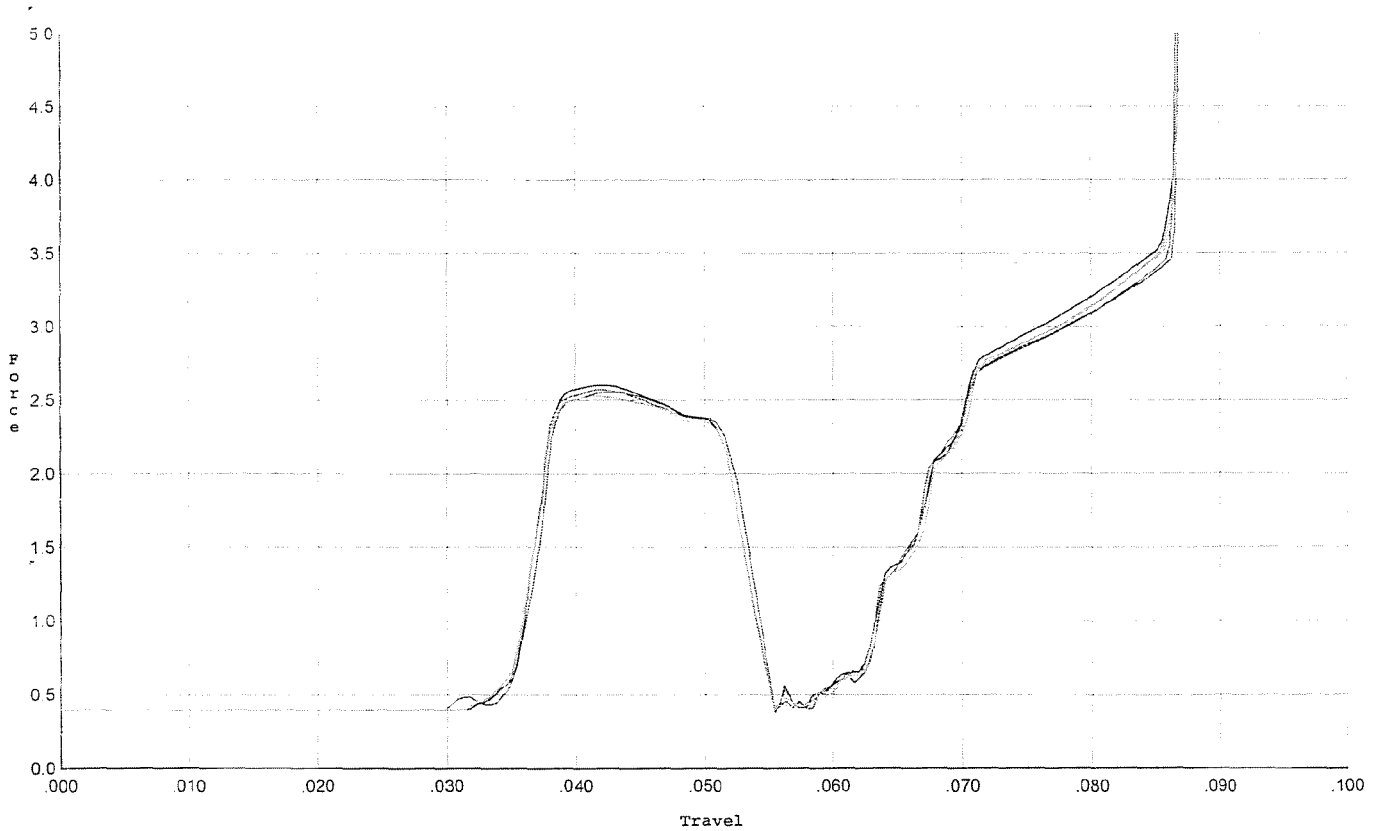
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.053	0.034	0.035	0.083		Set Trigger
2	4.133	0.053	0.034	0.036	0.083		Set Trigger
3	4.113	0.053	0.034	0.036	0.082		Set Trigger
4	4.106	0.053	0.034	0.036	0.083		Set Trigger
5	4.107	0.053	0.034	0.036	0.082		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



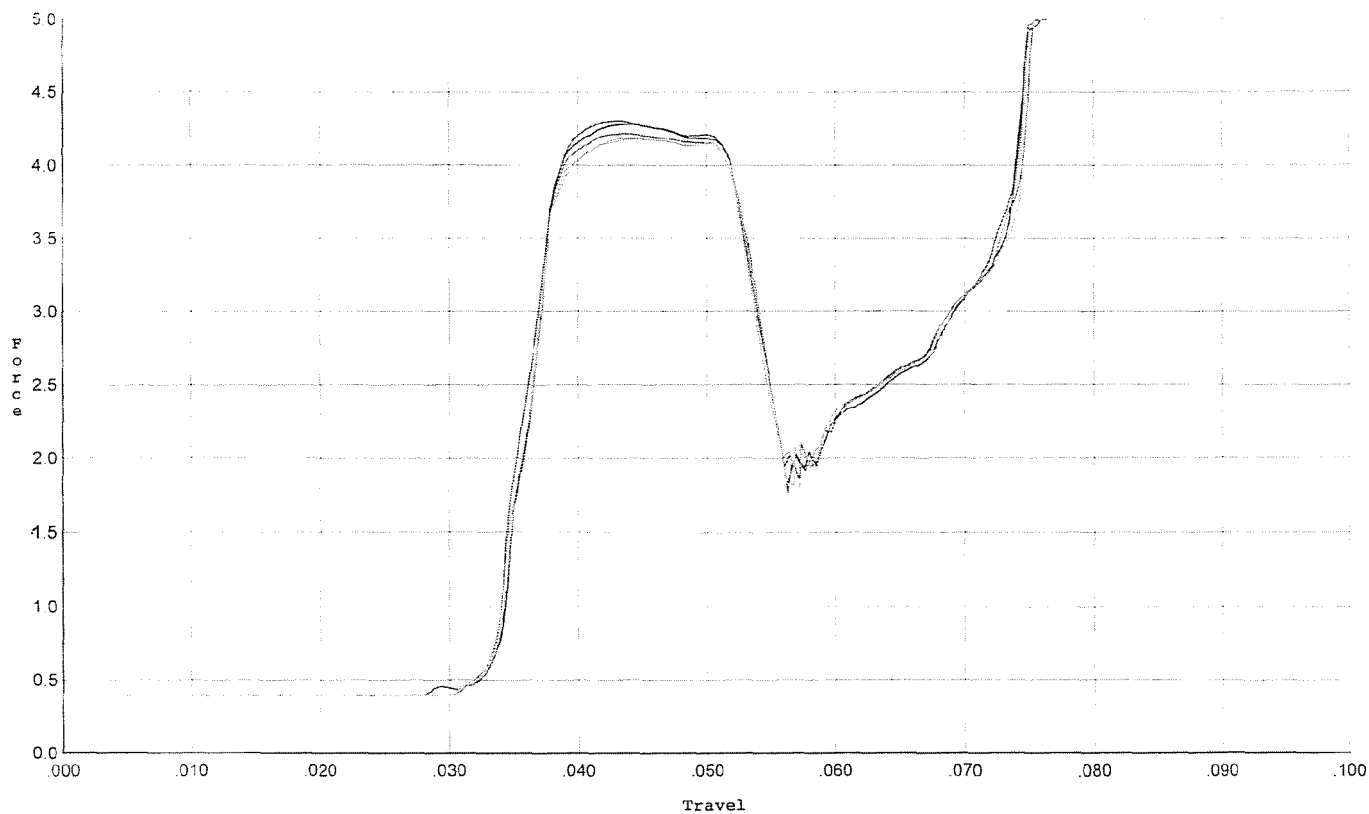
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.053	0.035	0.038	0.054		Set Trigger
2	2.602	0.052	0.035	0.038	0.053		Set Trigger
3	2.571	0.052	0.035	0.038	0.053		Set Trigger
4	2.529	0.052	0.035	0.038	0.053		Set Trigger
5	2.526	0.052	0.035	0.038	0.053		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.052	0.033	0.035	0.086		Set Trigger
2	4.279	0.054	0.033	0.035	0.088		Set Trigger
3	4.215	0.053	0.033	0.035	0.087		Set Trigger
4	4.176	0.054	0.033	0.035	0.087		Set Trigger
5	4.183	0.052	0.033	0.035	0.084		Set Trigger

Aug 4.23