

56794681

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

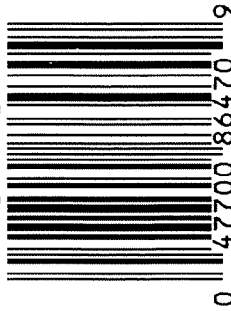


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794681

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794681

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-12-08	RT
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION		11/17/08	AS
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-21	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		12-31-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

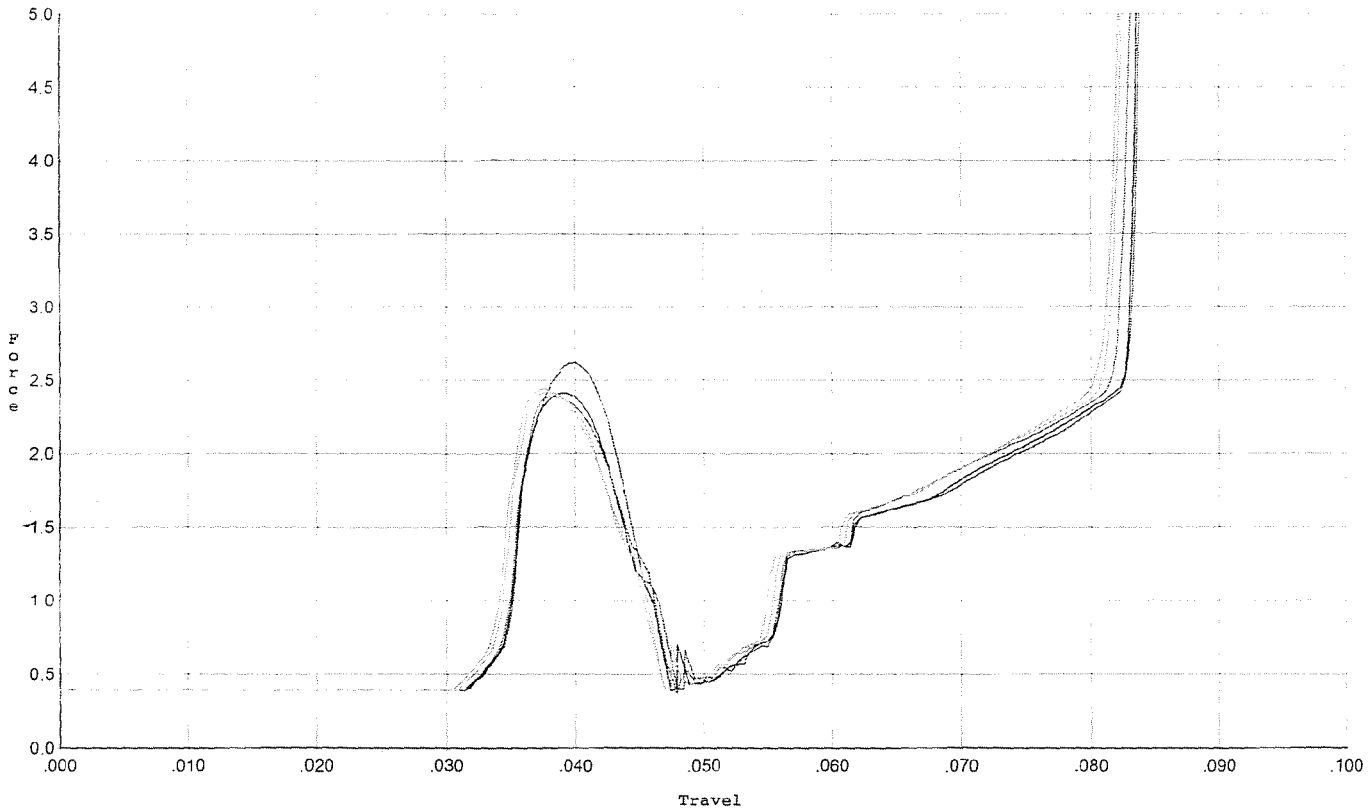
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-7-09	R.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	1-7-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-7-09	R.N.
	J) ASSEMBLE STOCK		12-31-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-7-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-6-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-6-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-7-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.22</u> <u>2.32</u> <u>2.24</u> <u>2.21</u>	1-7-09	TL
	C) FUNCTION		1-7-09	R.N.
690	PACK		1/15/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



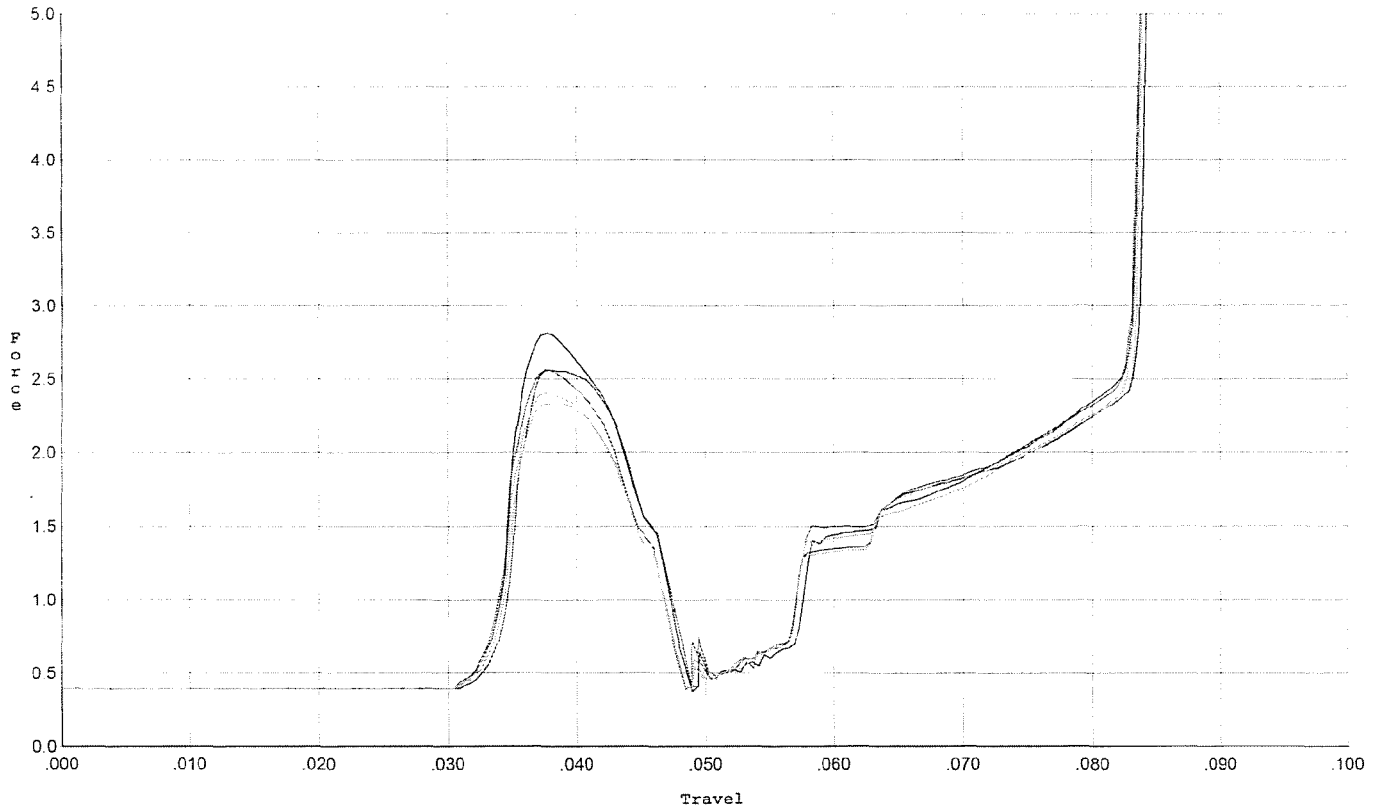
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.044	0.032	0.045	0.035		Set Trigger
2	2.412	0.046	0.033	0.043	0.035		Set Trigger
3	2.385	0.046	0.033	0.043	0.035		Set Trigger
4	2.415	0.045	0.033	0.042	0.035		Set Trigger
5	2.438	0.045	0.033	0.043	0.035		Set Trigger

A. 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



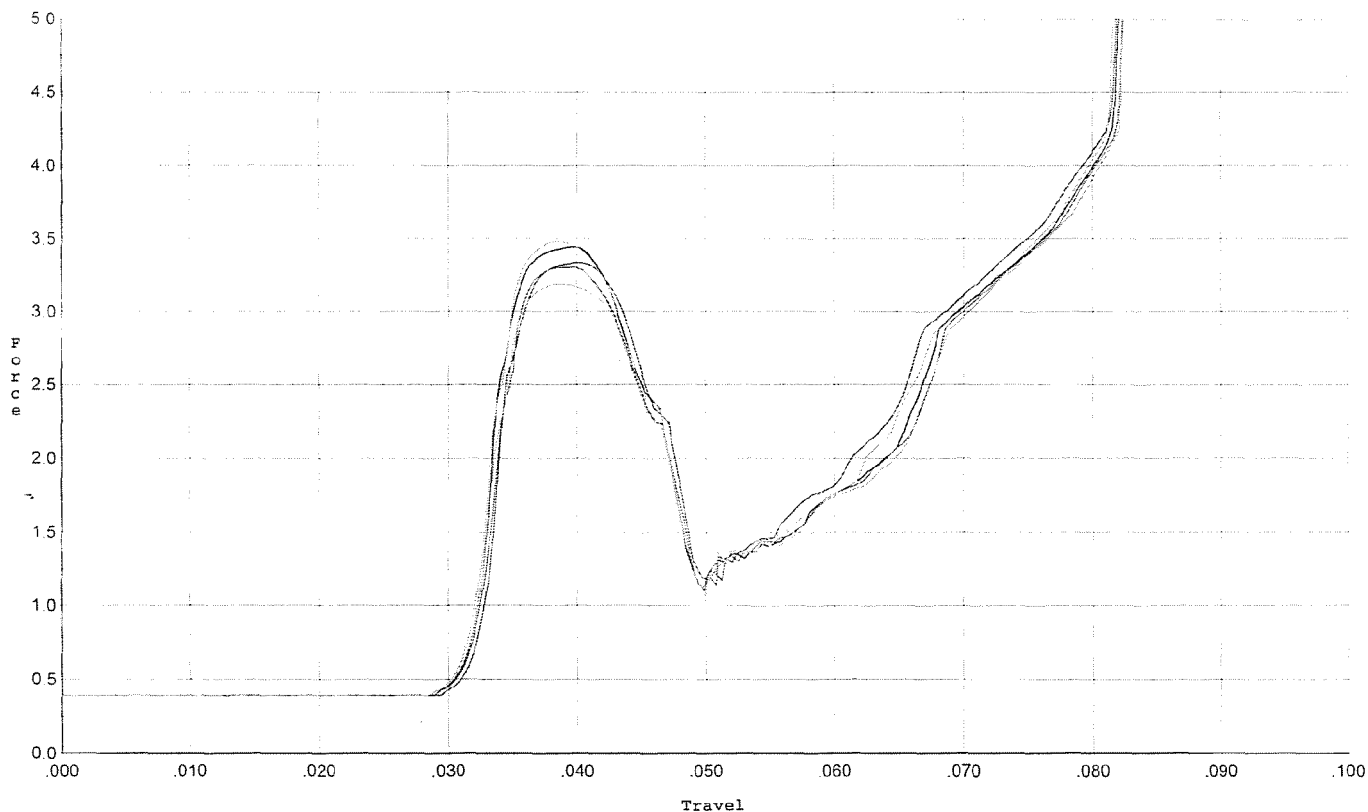
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.560	0.048	0.033	0.041	0.041		Set Trigger
2	2.814	0.046	0.033	0.042	0.042		Set Trigger
3	2.564	0.046	0.033	0.042	0.039		Set Trigger
4	2.409	0.046	0.033	0.042	0.038		Set Trigger
5	2.331	0.047	0.033	0.042	0.038		Set Trigger

A-253

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



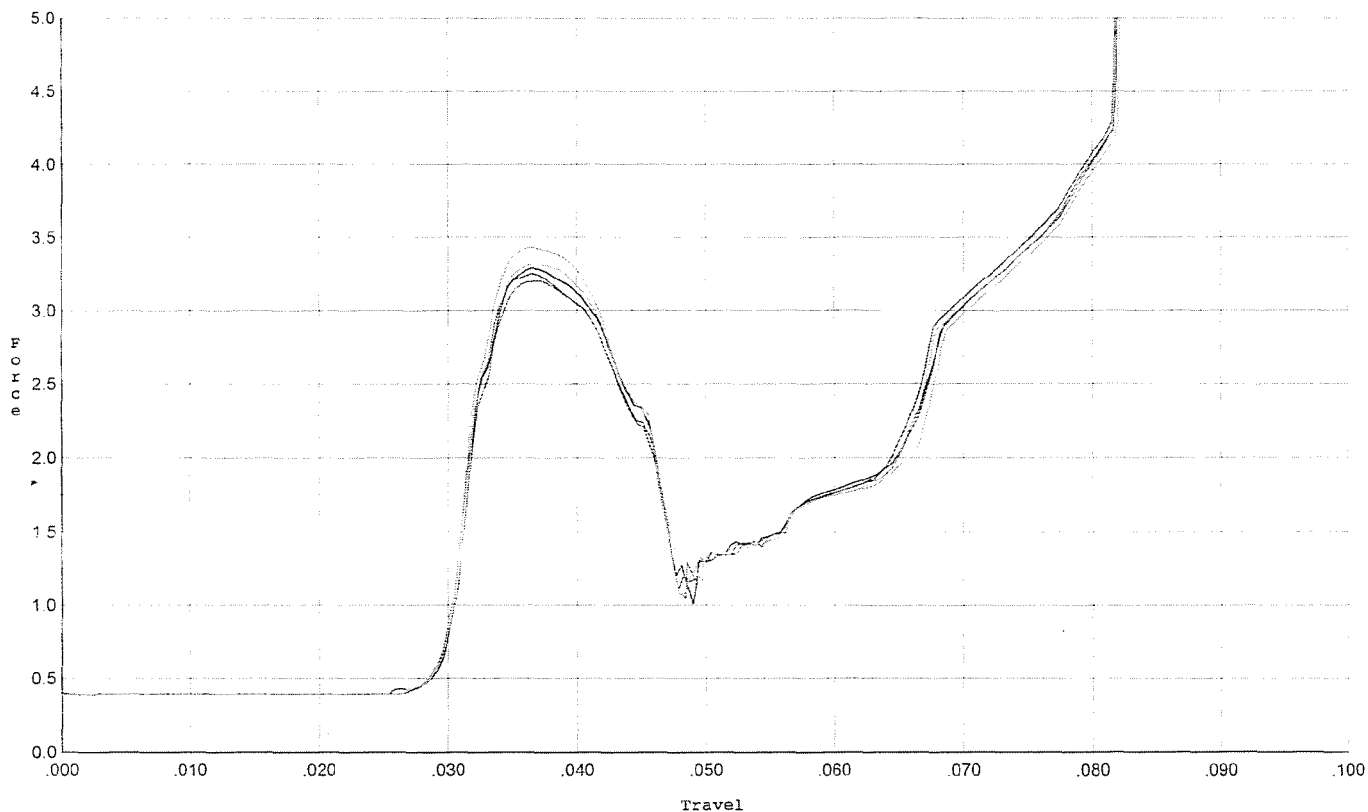
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.335	0.047	0.032	0.036	0.055		Set Trigger
2	3.444	0.046	0.031	0.037	0.055		Set Trigger
3	3.303	0.048	0.032	0.037	0.055		Set Trigger
4	3.480	0.046	0.031	0.036	0.056		Set Trigger
5	3.187	0.047	0.031	0.037	0.053		Set Trigger

A-3-35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



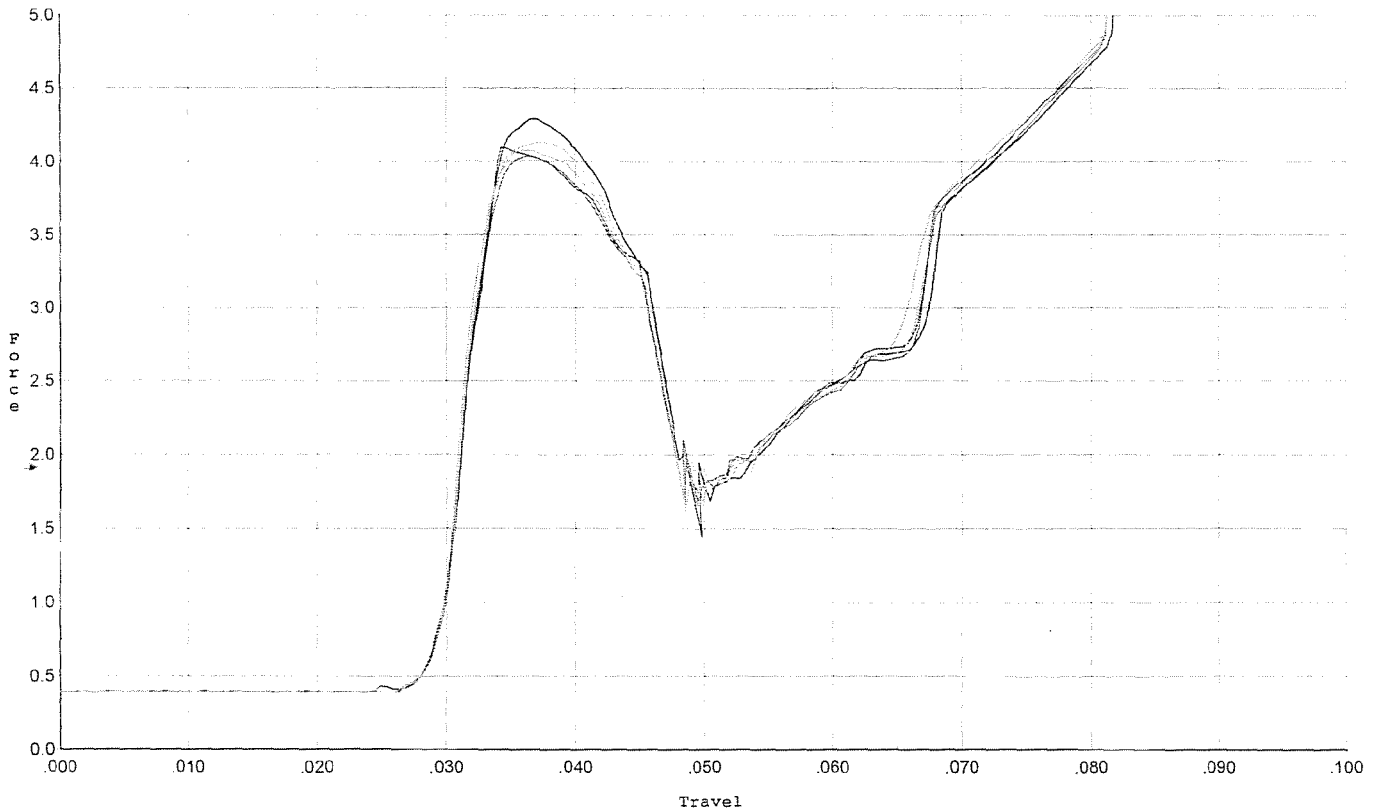
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.254	0.046	0.029	0.038	0.055		Set Trigger
2	3.289	0.046	0.030	0.038	0.055		Set Trigger
3	3.204	0.046	0.030	0.038	0.054		Set Trigger
4	3.315	0.046	0.030	0.038	0.055		Set Trigger
5	3.432	0.046	0.029	0.037	0.057		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lbs



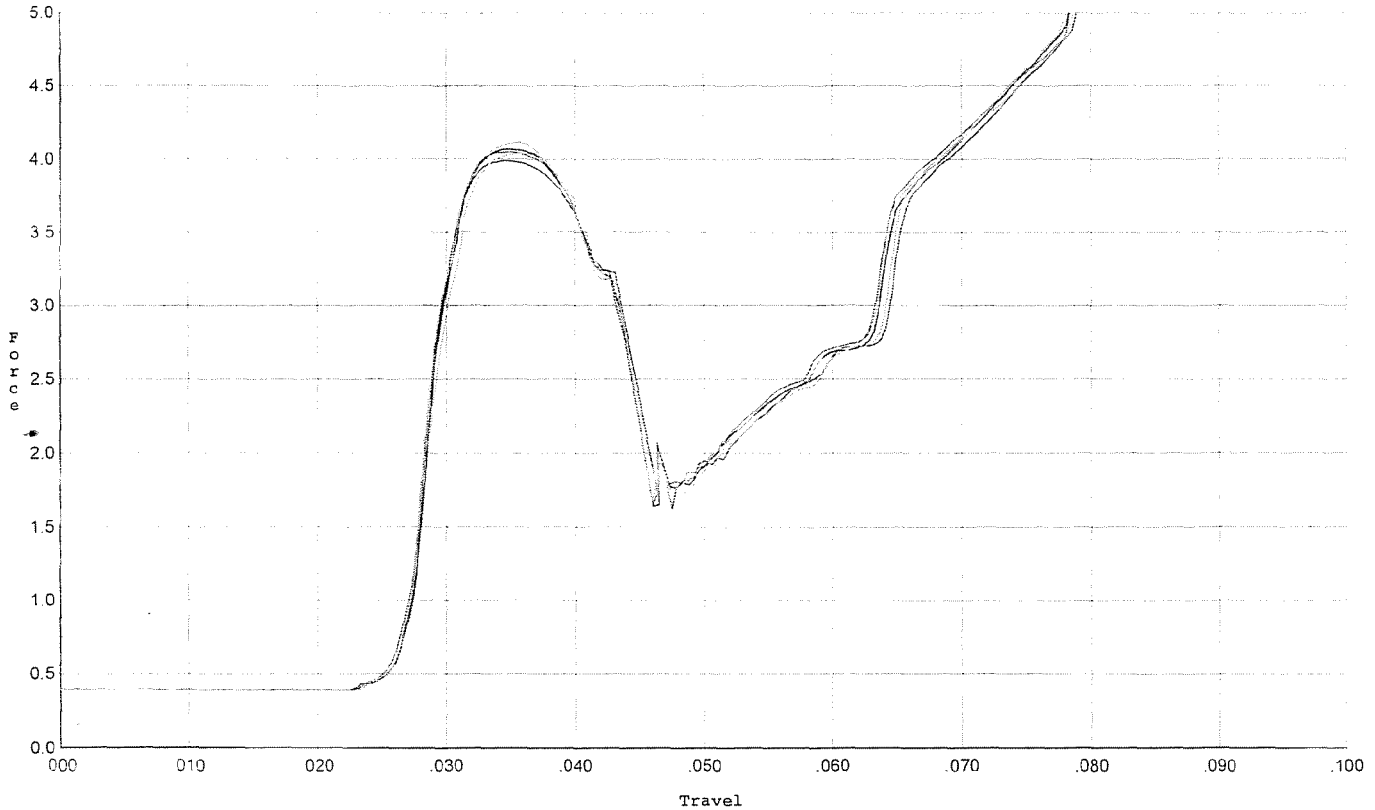
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.045	0.029	0.035	0.067		Set Trigger
2	4.288	0.046	0.029	0.035	0.070		Set Trigger
3	4.034	0.047	0.029	0.035	0.069		Set Trigger
4	4.128	0.046	0.029	0.034	0.069		Set Trigger
5	4.076	0.045	0.029	0.035	0.068		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



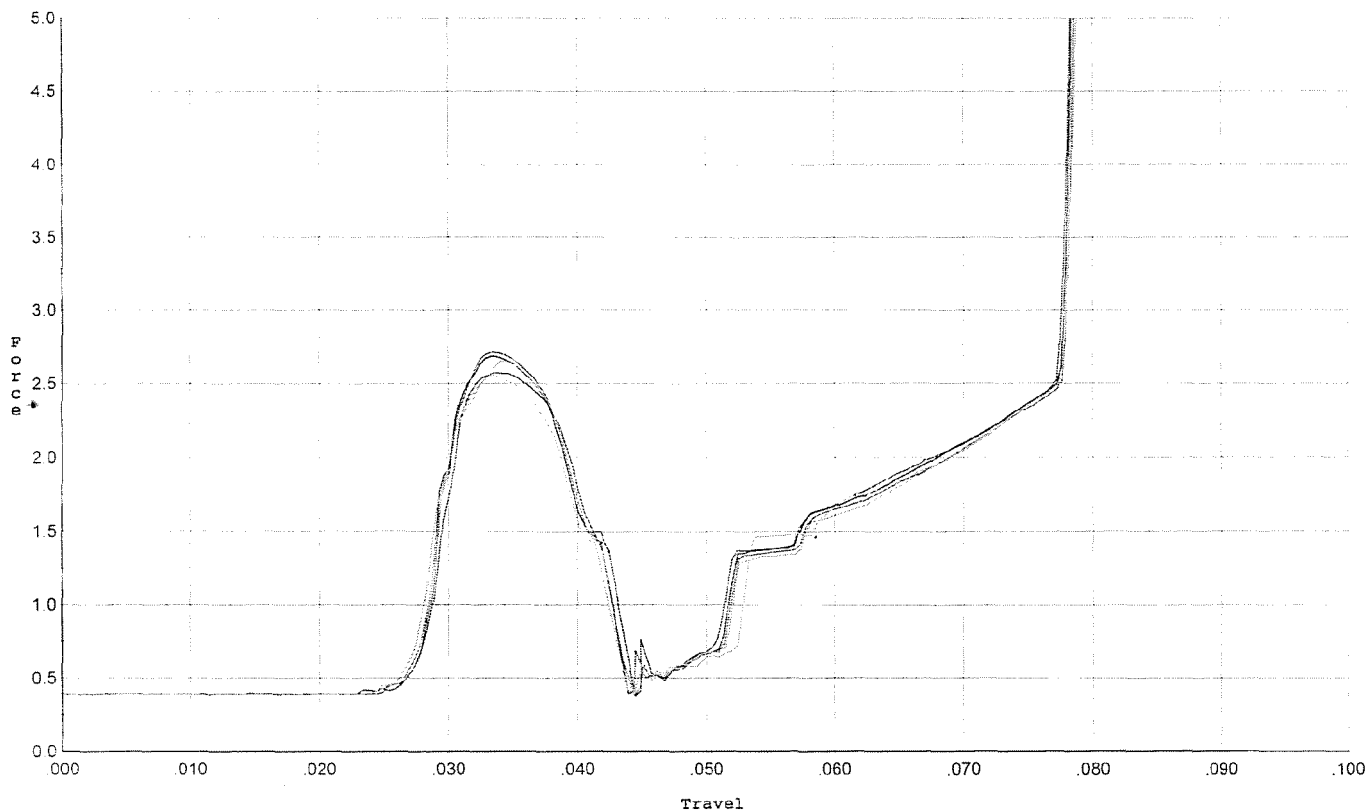
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.987	0.043	0.026	0.034	0.067		Set Trigger
2	4.065	0.043	0.026	0.034	0.068		Set Trigger
3	4.046	0.044	0.026	0.034	0.069		Set Trigger
4	4.036	0.043	0.026	0.034	0.067		Set Trigger
5	4.112	0.043	0.026	0.034	0.068		Set Trigger

A - 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



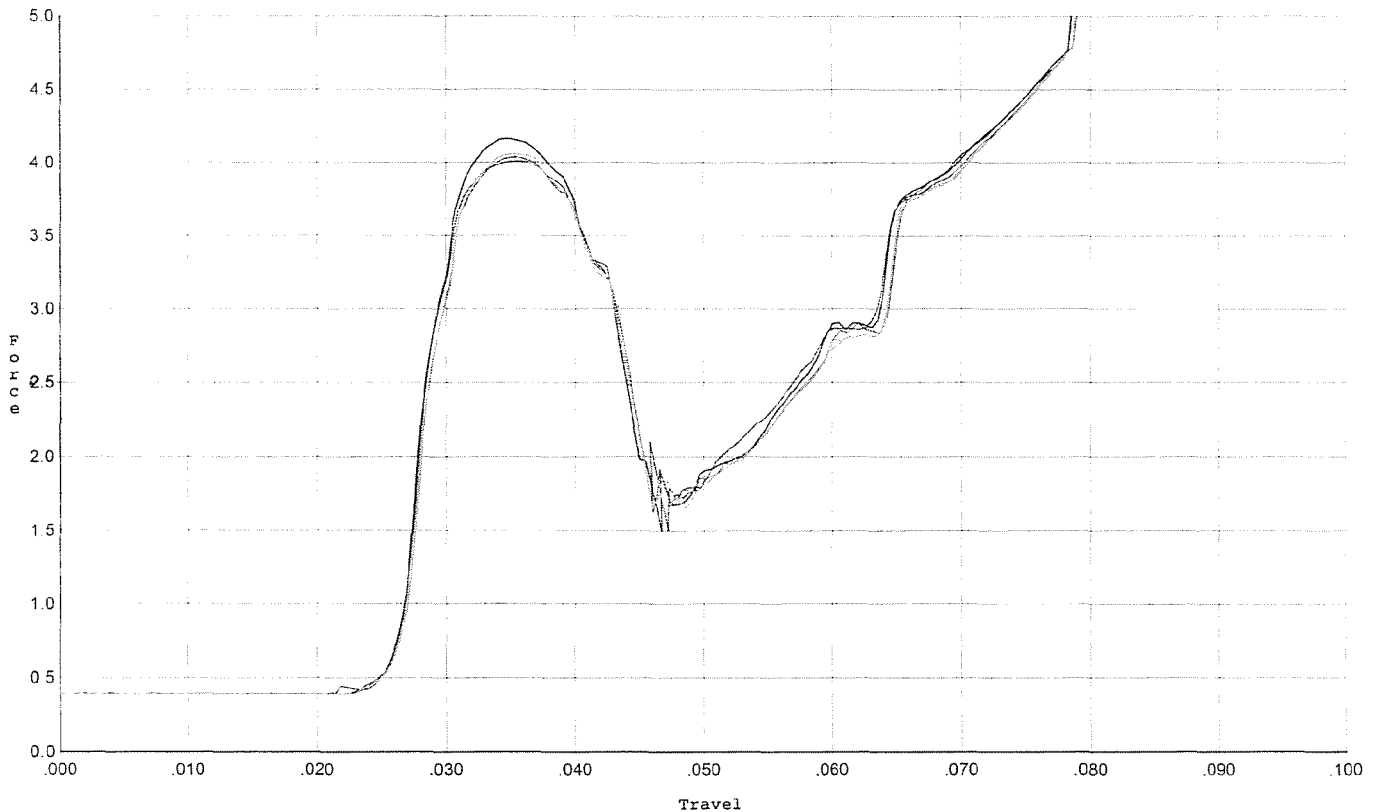
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.042	0.028	0.041	0.041		Set Trigger
2	2.688	0.042	0.027	0.042	0.041		Set Trigger
3	2.715	0.042	0.027	0.044	0.041		Set Trigger
4	2.557	0.043	0.027	0.043	0.041		Set Trigger
5	2.653	0.042	0.027	0.044	0.041		Set Trigger

A-2.63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lbs for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.008	0.044	0.026	0.034	0.070		Set Trigger
2	4.164	0.043	0.026	0.034	0.068		Set Trigger
3	4.034	0.044	0.026	0.034	0.069		Set Trigger
4	4.053	0.044	0.026	0.034	0.069		Set Trigger
5	4.058	0.043	0.026	0.034	0.068		Set Trigger

A- 4.06