

66794685

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM, FORM

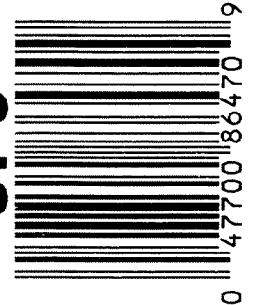
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794685

UPC



GUN SERIAL # G 6794685

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SP
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SP
460	CHECK HEADSPACE		11-4-08	SP
470	DIS-ASSEMBLE ACTION		11-4-08	SP
472	SERIALIZE BOLT HANDLE		11-5-08	SP
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	SP
490	MAGNAFLUX BOLT		11/6/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DR
542	APPLY COATINGS (BARREL ACTION)		11-20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-21-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

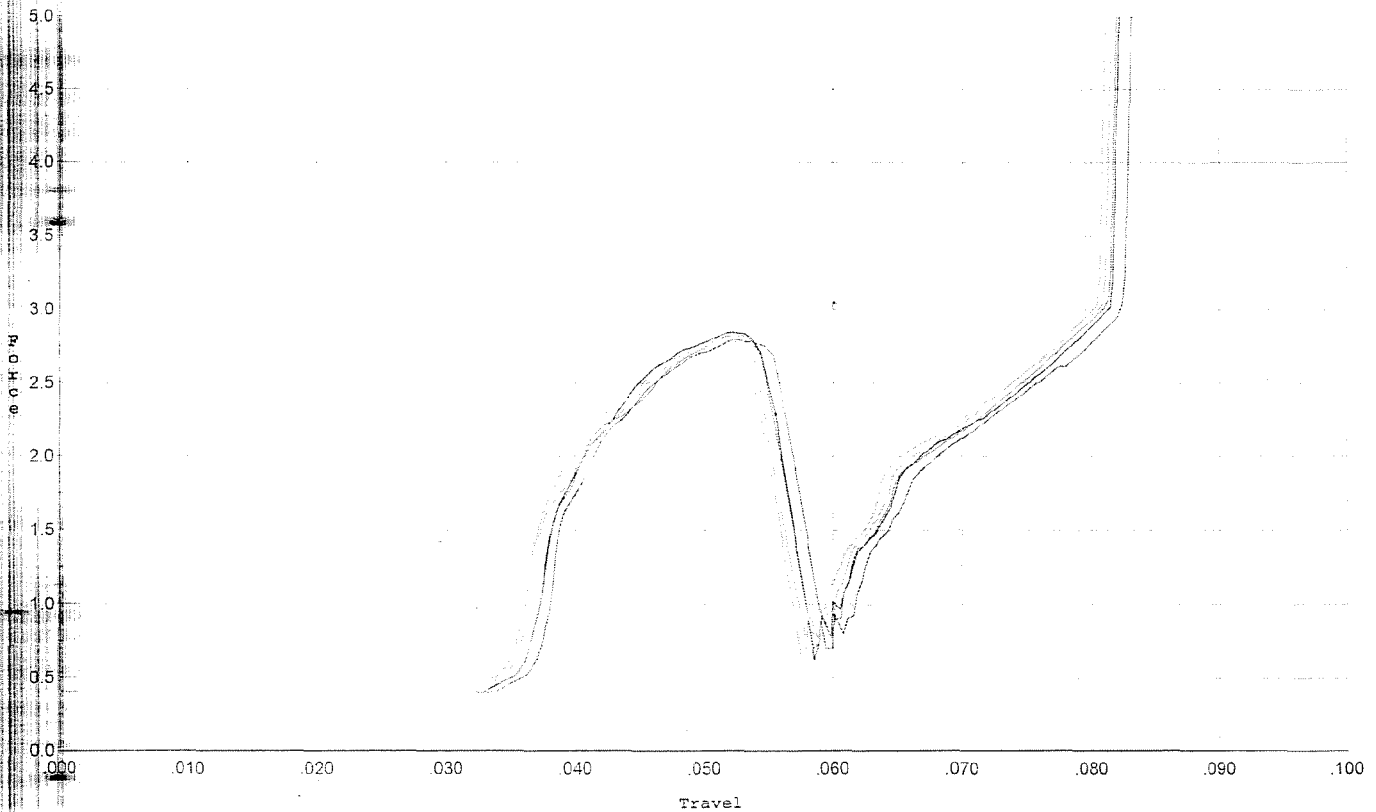
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.9</u>	2-5-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.2</u>	2-5-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.034</u> <u>.034</u>	2-5-09	LJ
	J) ASSEMBLE STOCK		1-21-09	LJ
	K) ASSEMBLE SWIVEL STUDS		2-5-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	TC
670	FINAL INSPECTION A) HEADSPACE		2-5-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.36</u> <u>2.25</u> <u>2.23</u> <u>2.21</u>	2-2-09	NW
	C) FUNCTION		2-5-09	LJ
690	PACK		3/17/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



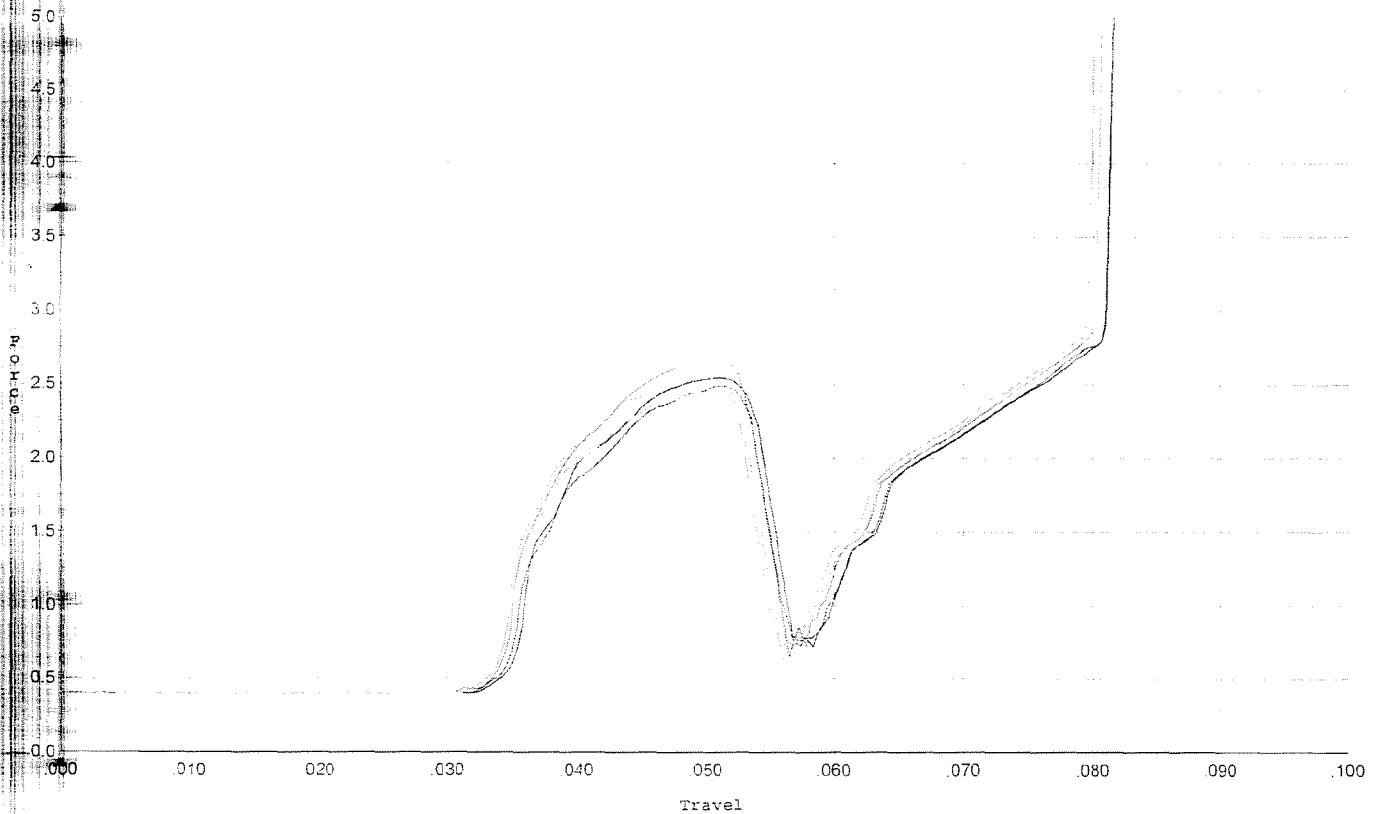
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.791	0.057	0.037	0.032	0.061		Set Trigger
2	2.846	0.056	0.036	0.032	0.060		Set Trigger
3	2.823	0.056	0.036	0.032	0.060		Set Trigger
4	2.831	0.054	0.035	0.033	0.058		Set Trigger
5	2.803	0.055	0.035	0.032	0.060		Set Trigger

A 281

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles/- .50 lb



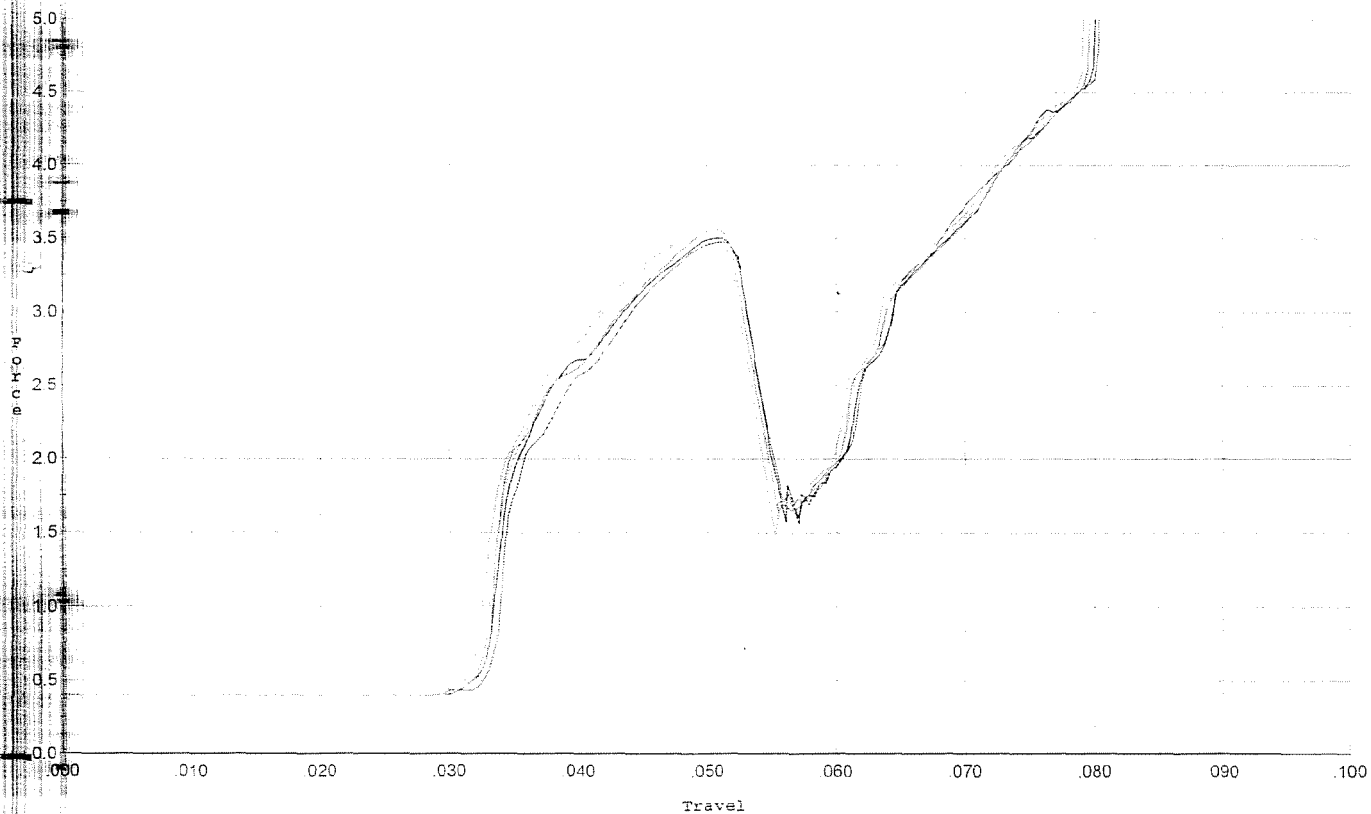
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.054	0.035	0.034	0.053		Set Trigger
2	2.548	0.054	0.035	0.033	0.055		Set Trigger
3	2.676	0.054	0.034	0.033	0.057		Set Trigger
4	2.453	0.054	0.034	0.033	0.054		Set Trigger
5	2.557	0.052	0.034	0.033	0.054		Set Trigger

A-2-54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



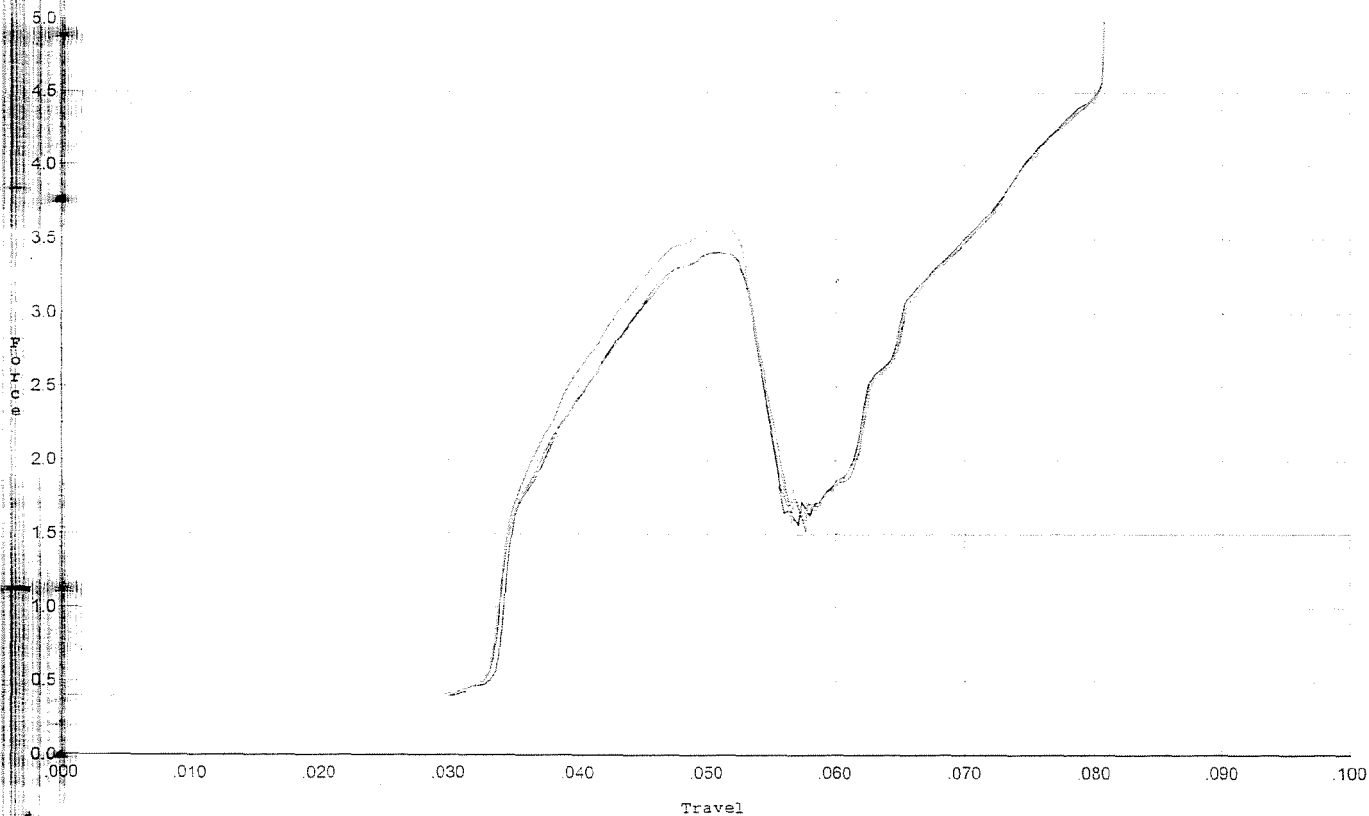
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.472	0.052	0.033	0.032	0.068		Set Trigger
2	3.503	0.052	0.033	0.031	0.070		Set Trigger
3	3.561	0.054	0.033	0.031	0.072		Set Trigger
4	3.612	0.052	0.033	0.032	0.071		Set Trigger
5	3.595	0.052	0.032	0.031	0.072		Set Trigger

A.3.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



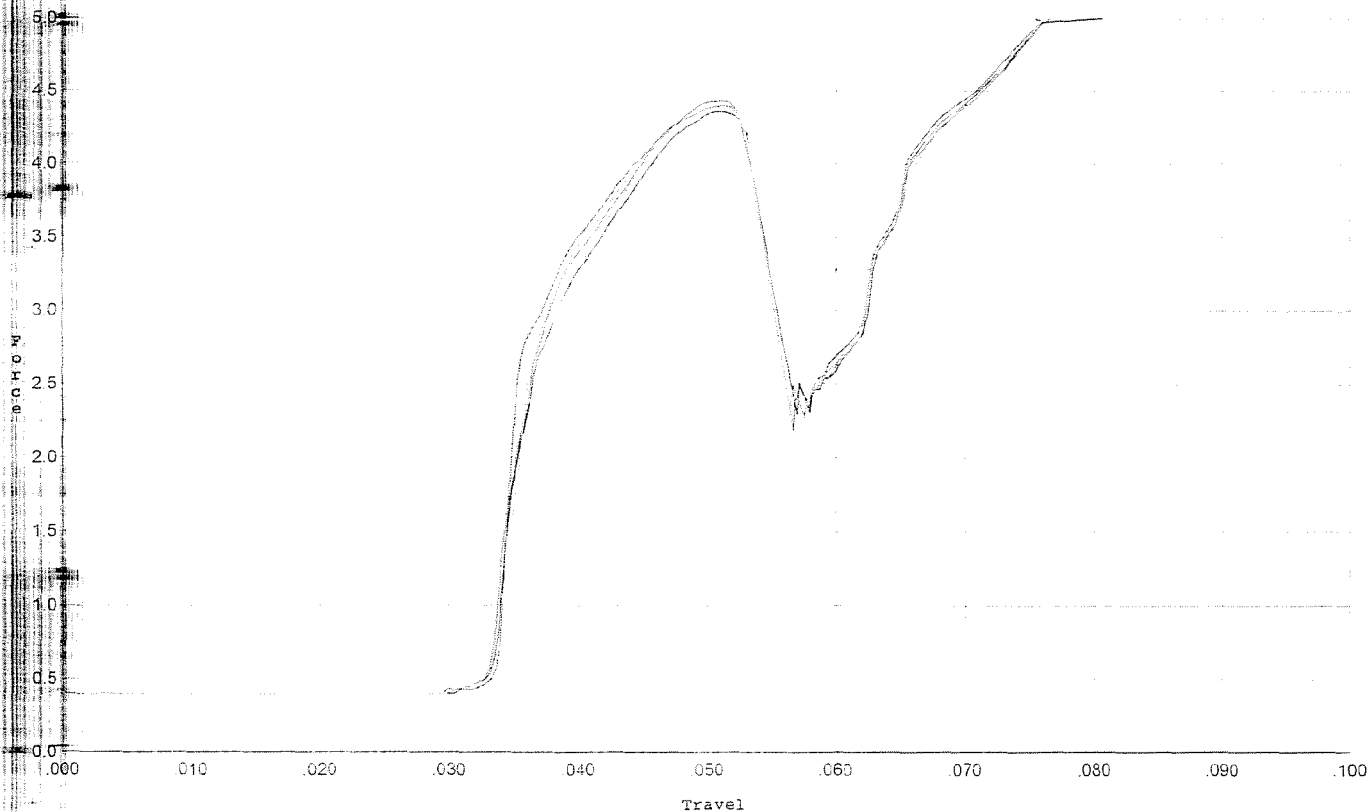
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.415	0.053	0.033	0.032	0.069		Set Trigger
2	3.403	0.053	0.034	0.032	0.068		Set Trigger
3	3.567	0.053	0.033	0.032	0.071		Set Trigger
4	3.420	0.053	0.033	0.032	0.068		Set Trigger
5	3.408	0.053	0.033	0.032	0.068		Set Trigger

A-3-44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



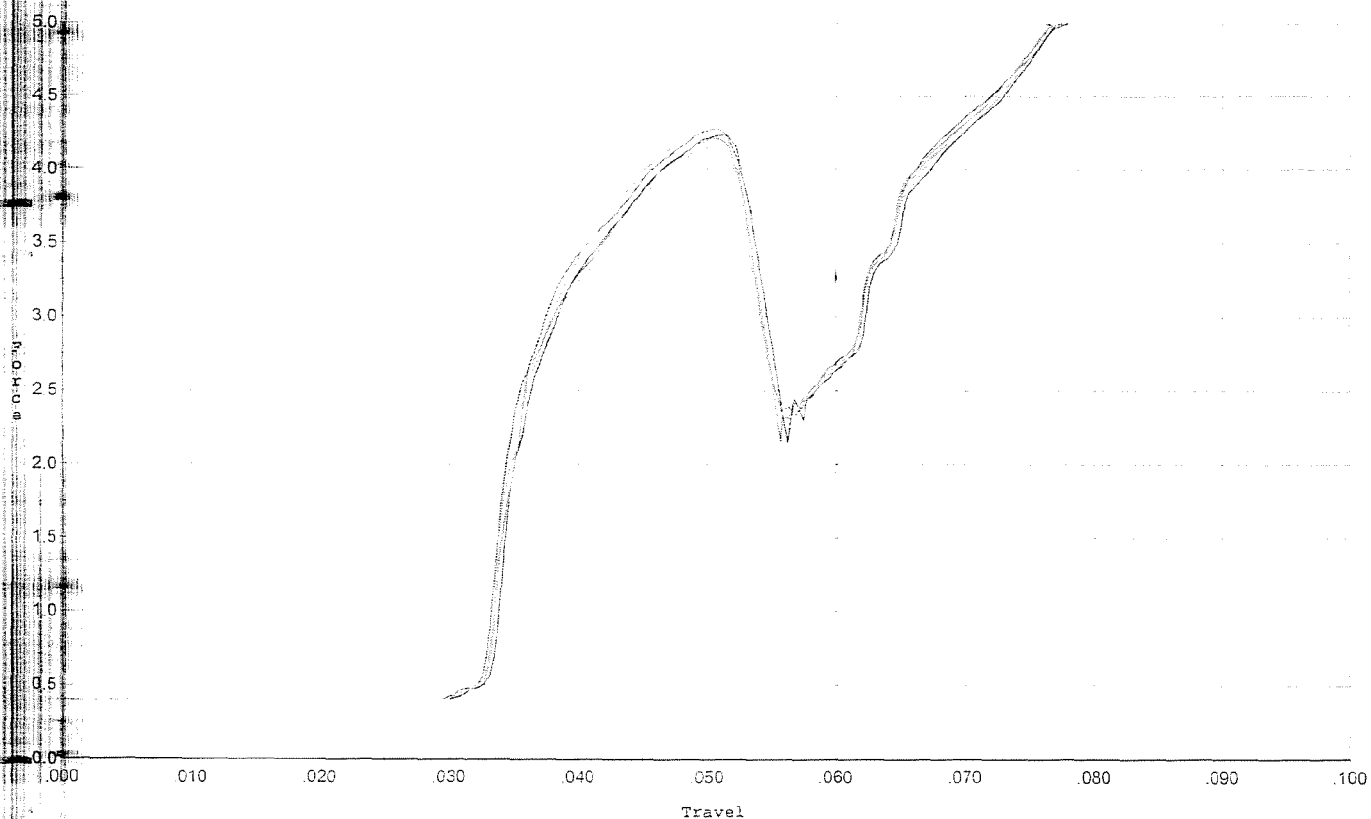
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.431	0.053	0.034	0.030	0.089		Set Trigger
2	4.358	0.053	0.034	0.030	0.086		Set Trigger
3	4.399	0.053	0.033	0.030	0.087		Set Trigger
4	4.461	0.053	0.034	0.030	0.088		Set Trigger
5	4.419	0.053	0.033	0.030	0.087		Set Trigger

A-4.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



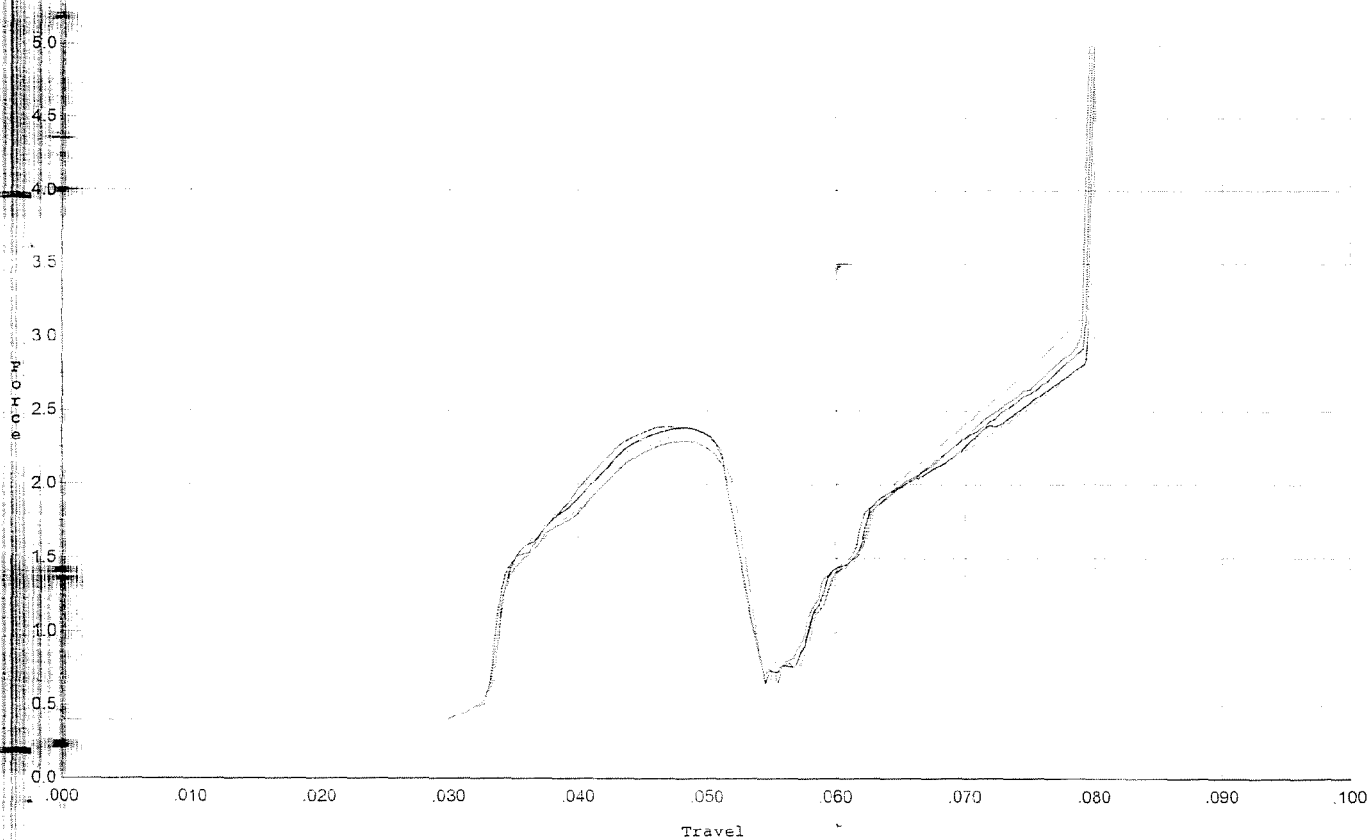
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.052	0.033	0.031	0.084		Set Trigger
2	4.234	0.053	0.033	0.030	0.084		Set Trigger
3	4.212	0.053	0.033	0.030	0.082		Set Trigger
4	4.161	0.052	0.033	0.031	0.081		Set Trigger
5	4.290	0.053	0.033	0.030	0.085		Set Trigger

A-4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



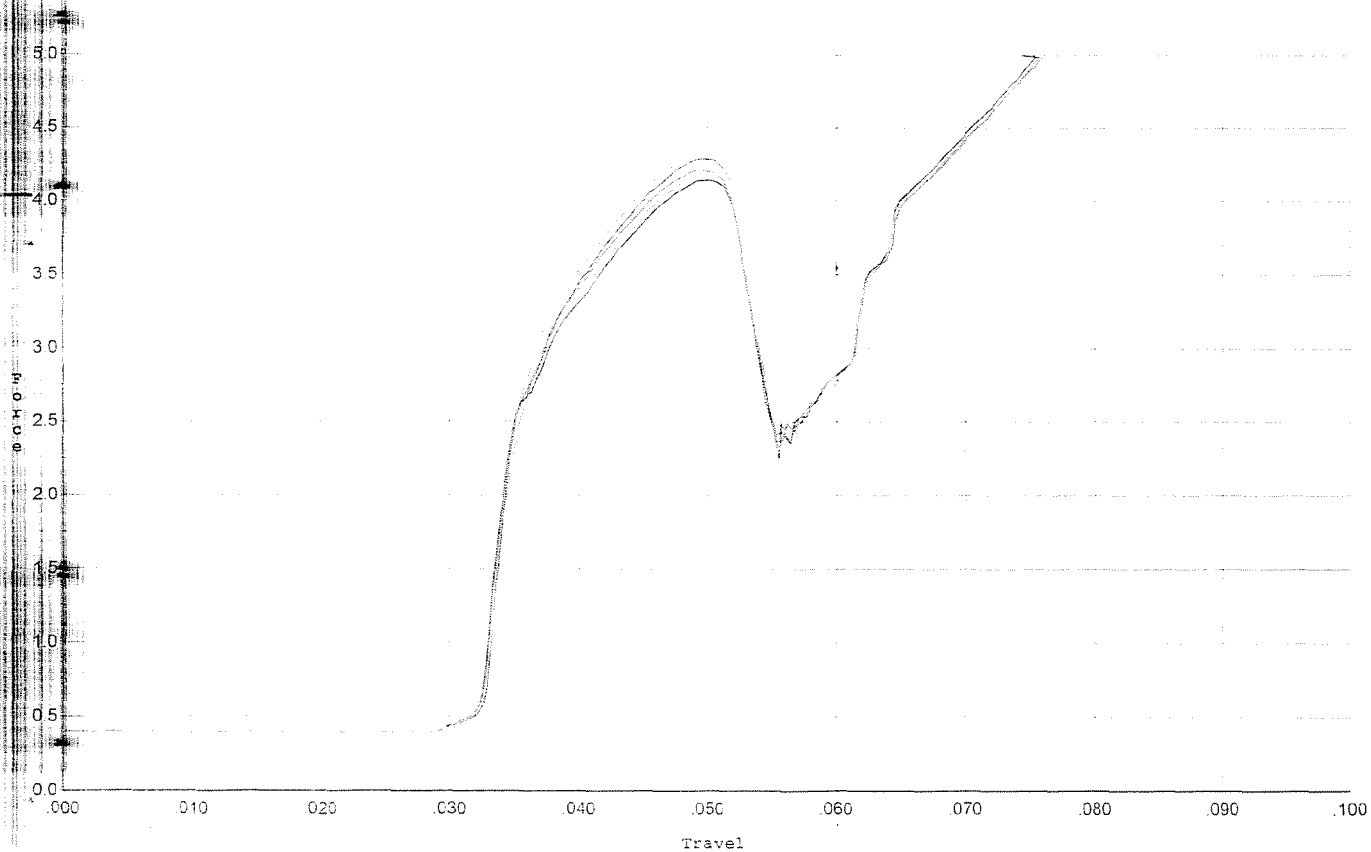
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.051	0.033	0.034	0.051		Set Trigger
2	2.386	0.052	0.033	0.033	0.051		Set Trigger
3	2.294	0.051	0.033	0.034	0.049		Set Trigger
4	2.427	0.052	0.033	0.034	0.051		Set Trigger
5	2.347	0.052	0.033	0.033	0.050		Set Trigger

A-2-37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.288	0.052	0.033	0.031	0.083		Set Trigger
2	4.141	0.052	0.033	0.031	0.082		Set Trigger
3	4.208	0.052	0.033	0.031	0.083		Set Trigger
4	4.333	0.052	0.033	0.031	0.084		Set Trigger
5	4.189	0.053	0.033	0.030	0.085		Set Trigger

A. 4.23