

66794690

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



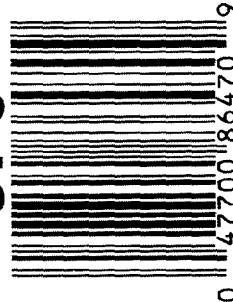
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794690

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 679 4690

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SP
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SP
460	CHECK HEADSPACE		11-4-08	SP
470	DIS-ASSEMBLE ACTION		11-4-08	SP
472	SERIALIZE BOLT HANDLE		11-5-08	RSN
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	11/6/08	RS
490	MAGNAFLUX BOLT		11/6/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		1/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-20-09	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

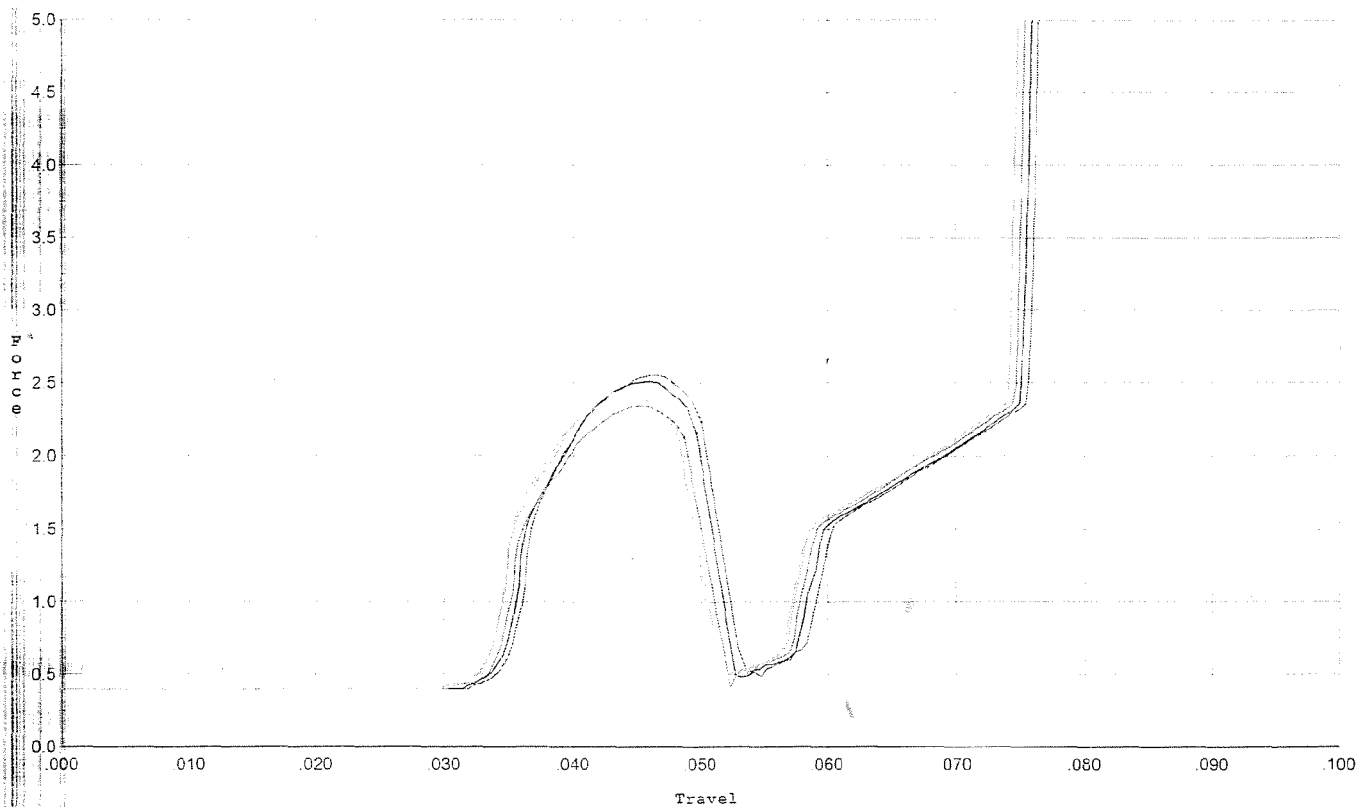
OP #	OPERATION NAME	BARBER - M24 0074402	READINGS			DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	1-26-09	L.N.
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	1-26-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	1-26-09	L.N.
	J) ASSEMBLE STOCK					1-20-09	R.N.
	K) ASSEMBLE SWIVEL STUDS					1-26-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		1-23-09	L.N.
	MALFUNCTION		<u>PASS</u>	FAIL			
	MALFUNCTION						
	MALFUNCTION						
	MALFUNCTION						
660	INSPECT FOR LIVE AMMO					1-23-09	SP
670	FINAL INSPECTION A) HEADSPACE					1-26-09	L.N.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u>	<u>2.62</u>	<u>2.65</u> <u>2.63</u> <u>2.65</u>	1-26-09	R.N.
	C) FUNCTION					1-26-09	L.N.
690	PACK					1/29/09	R.N.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



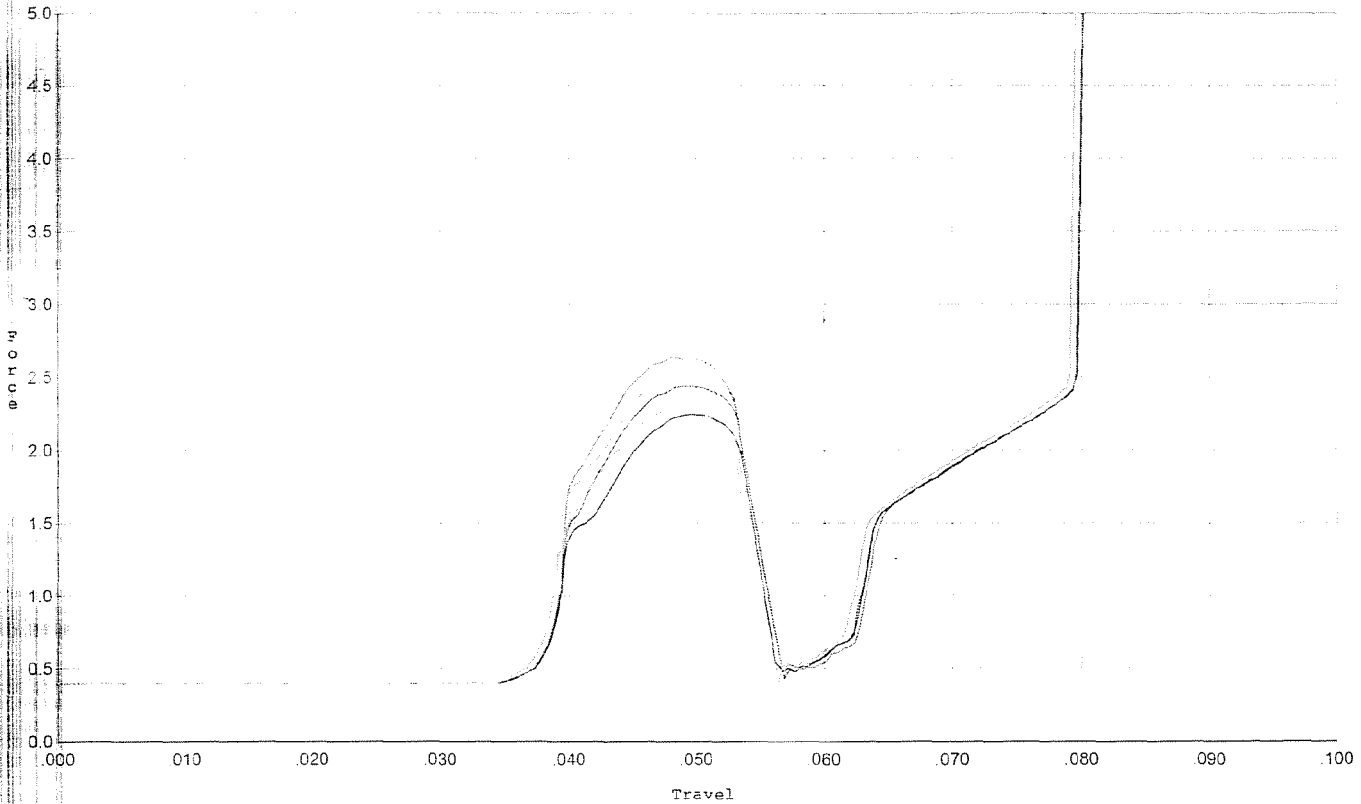
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.551	0.050	0.035	0.032	0.048		Set Trigger
2	2.509	0.050	0.034	0.032	0.047		Set Trigger
3	2.341	0.049	0.034	0.032	0.044		Set Trigger
4	2.456	0.048	0.033	0.032	0.045		Set Trigger
5	2.429	0.048	0.033	0.032	0.045		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



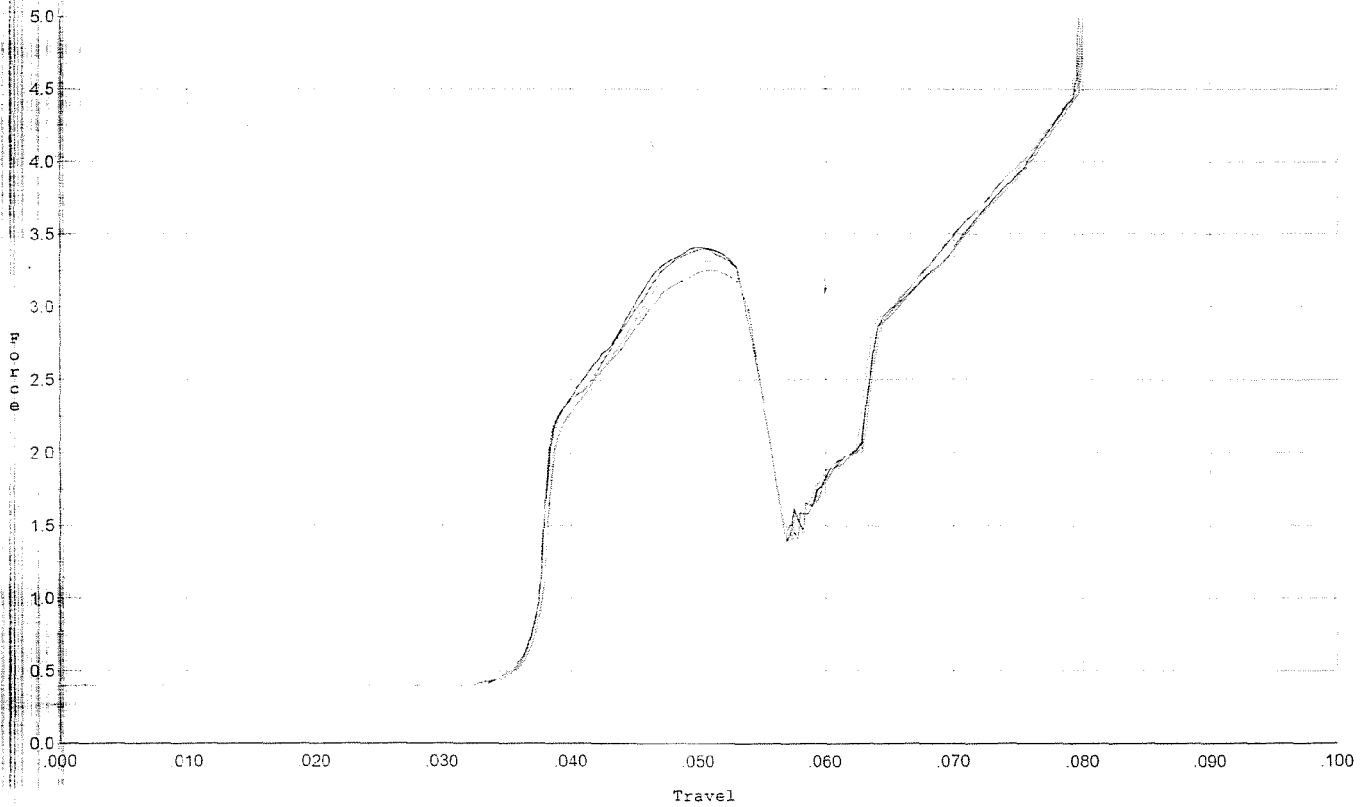
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.440	0.053	0.038	0.033	0.047		Set Trigger
2	2.247	0.053	0.038	0.033	0.045		Set Trigger
3	2.639	0.053	0.038	0.033	0.050		Set Trigger
4	2.539	0.054	0.038	0.032	0.050		Set Trigger
5	2.297	0.053	0.038	0.033	0.046		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



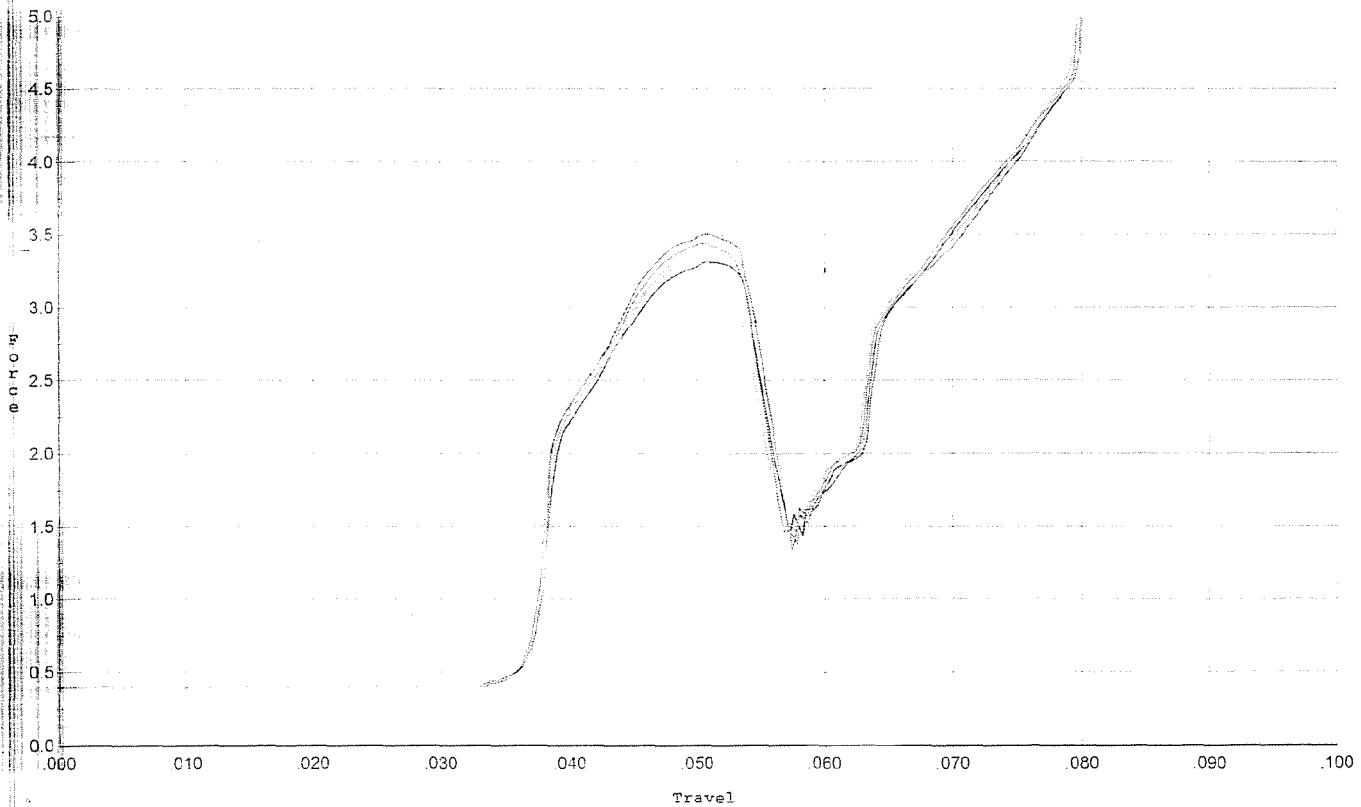
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.399	0.054	0.037	0.030	0.066		Set Trigger
2	3.410	0.054	0.037	0.030	0.066		Set Trigger
3	3.253	0.054	0.037	0.030	0.063		Set Trigger
4	3.215	0.054	0.036	0.030	0.062		Set Trigger
5	3.318	0.055	0.037	0.030	0.064		Set Trigger

A.3-31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



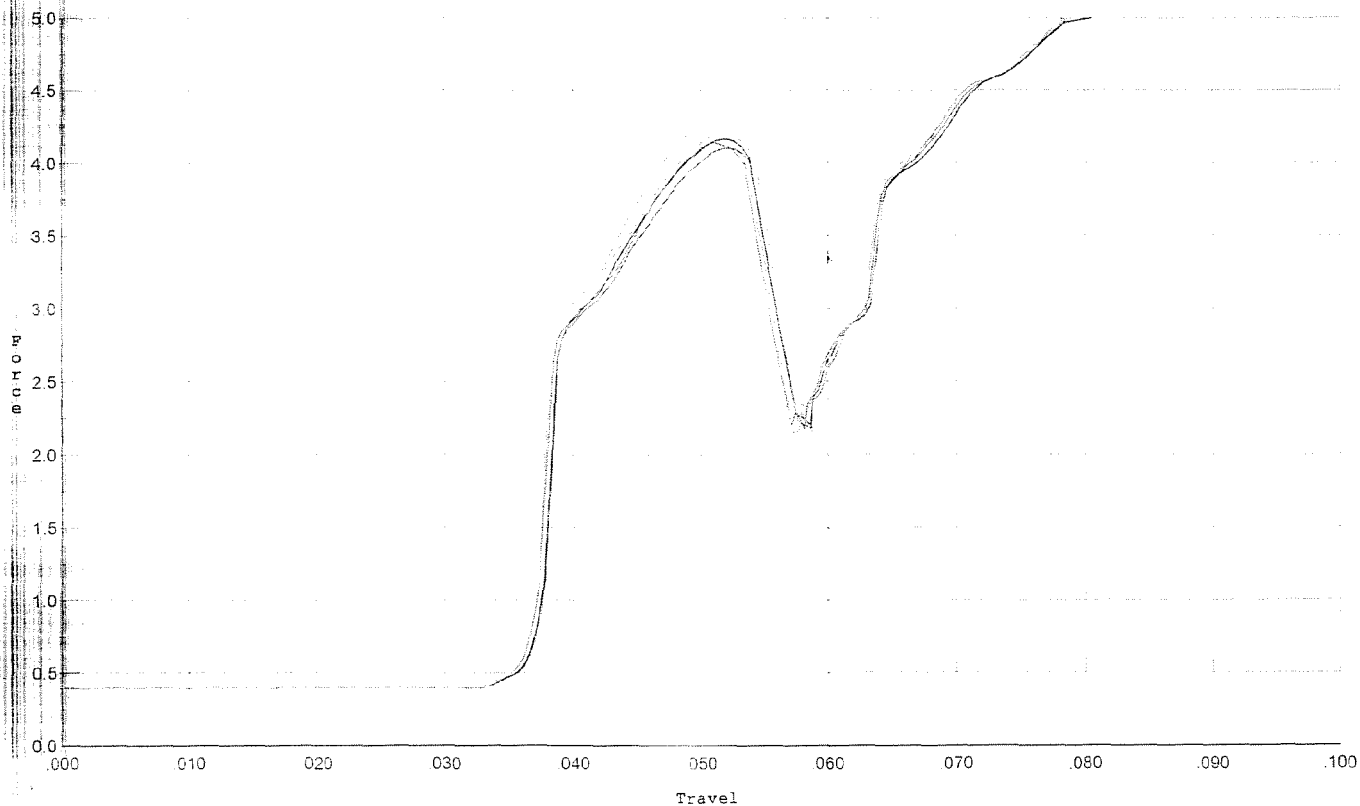
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.508	0.055	0.037	0.030	0.067		Set Trigger
2	3.315	0.054	0.037	0.030	0.063		Set Trigger
3	3.441	0.054	0.037	0.030	0.065		Set Trigger
4	3.437	0.055	0.037	0.030	0.067		Set Trigger
5	3.321	0.053	0.037	0.030	0.063		Set Trigger

A-3-40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



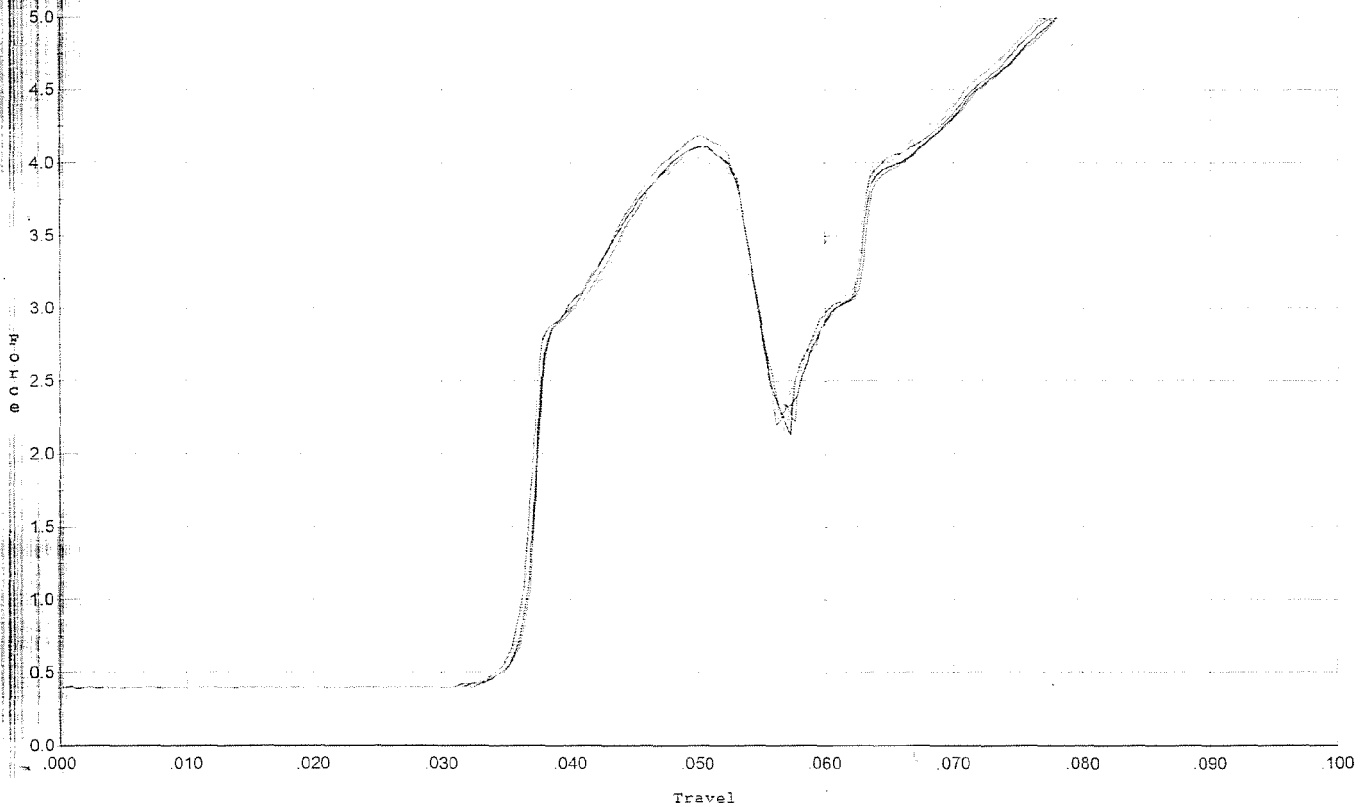
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.054	0.037	0.029	0.076		Set Trigger
2	4.164	0.054	0.037	0.029	0.077		Set Trigger
3	4.139	0.053	0.036	0.029	0.076		Set Trigger
4	4.207	0.054	0.037	0.028	0.080		Set Trigger
5	4.273	0.055	0.036	0.028	0.081		Set Trigger

4-4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



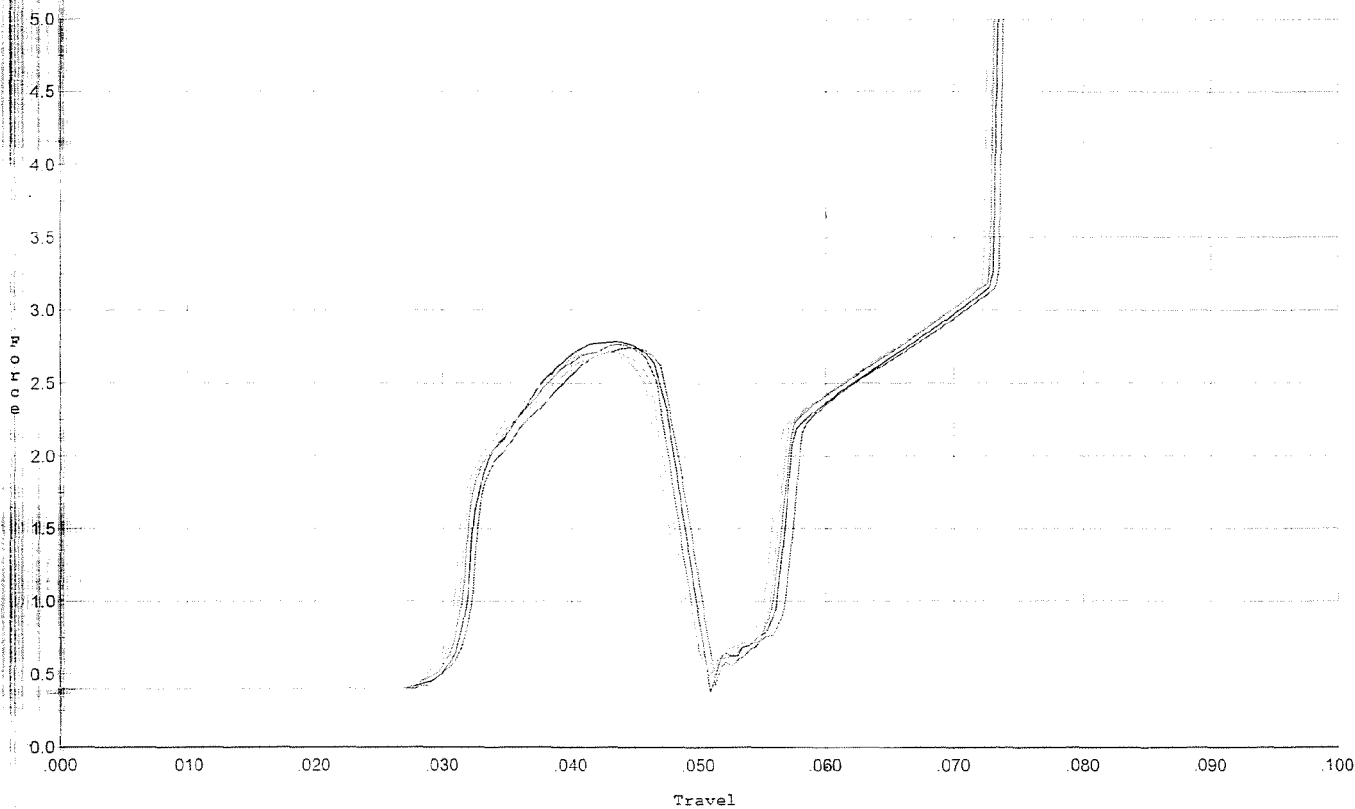
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.186	0.053	0.035	0.029	0.078		Set Trigger
2	4.112	0.053	0.036	0.029	0.077		Set Trigger
3	4.107	0.053	0.036	0.029	0.076		Set Trigger
4	4.136	0.053	0.036	0.029	0.076		Set Trigger
5	4.034	0.054	0.036	0.029	0.077		Set Trigger

A - 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test

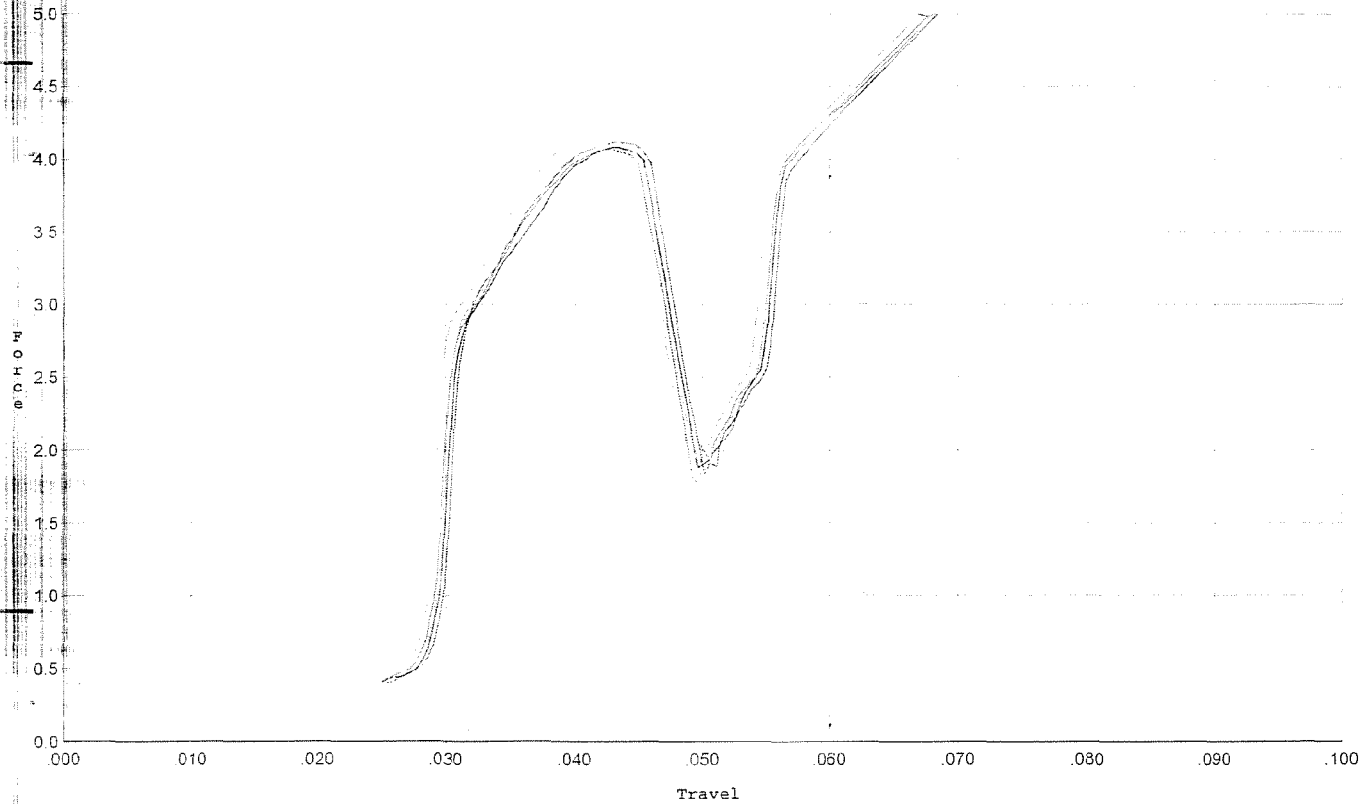


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.745	0.049	0.031	0.031	0.053		Set Trigger
2	2.785	0.047	0.031	0.031	0.052		Set Trigger
3	2.769	0.047	0.030	0.031	0.051		Set Trigger
4	2.713	0.046	0.030	0.031	0.050		Set Trigger
5	2.723	0.046	0.030	0.031	0.050		Set Trigger

A-2-74

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009
Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb ffor target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.121	0.046	0.029	0.029	0.074		Set Trigger
2	4.087	0.045	0.028	0.029	0.071		Set Trigger
3	4.072	0.047	0.028	0.028	0.074		Set Trigger
4	4.101	0.046	0.028	0.028	0.073		Set Trigger
5	4.156	0.045	0.028	0.028	0.075		Set Trigger

A-4.10