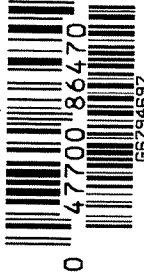


56794697

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

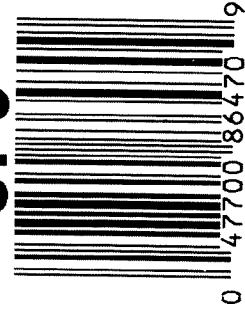
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794697

UPC



GUN SERIAL #

G6794697

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SP
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SP
460	CHECK HEADSPACE		11-11-08	SP
470	DIS-ASSEMBLE ACTION		11-11-08	SP
472	SERIALIZE BOLT HANDLE		11-12-08	Rsu
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION		11/17/08	SP
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	SG
542	APPLY COATINGS (BARREL ACTION)		11-20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	Rsu
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

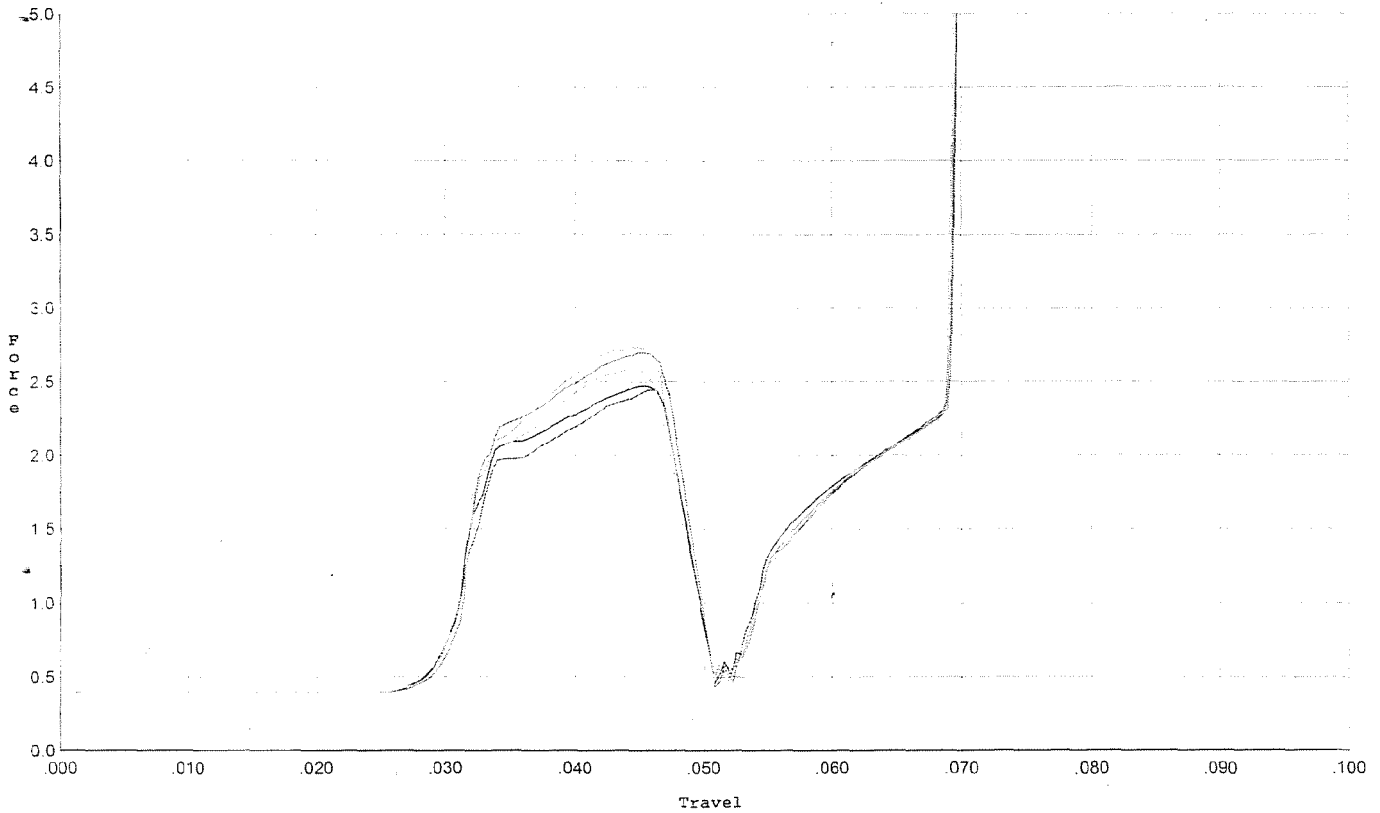
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>39</u> <u>39</u> <u>49</u>	1-29-09	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>59</u> <u>59</u> <u>59</u>	1-29-09	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.003</u> <u>.024</u> <u>.024</u>	1-29-09	RJ
	J) ASSEMBLE STOCK		1-14-09	RJ
	K) ASSEMBLE SWIVEL STUDS		1-29-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-27-09	RJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-27-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-29-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>247</u> <u>256</u> <u>246</u> <u>256</u> <u>250</u>	1-28-09	RJ
	C) FUNCTION		1-29-09	RJ
690	PACK		1/31/09	Fuj

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lb ini +/- .50 lb



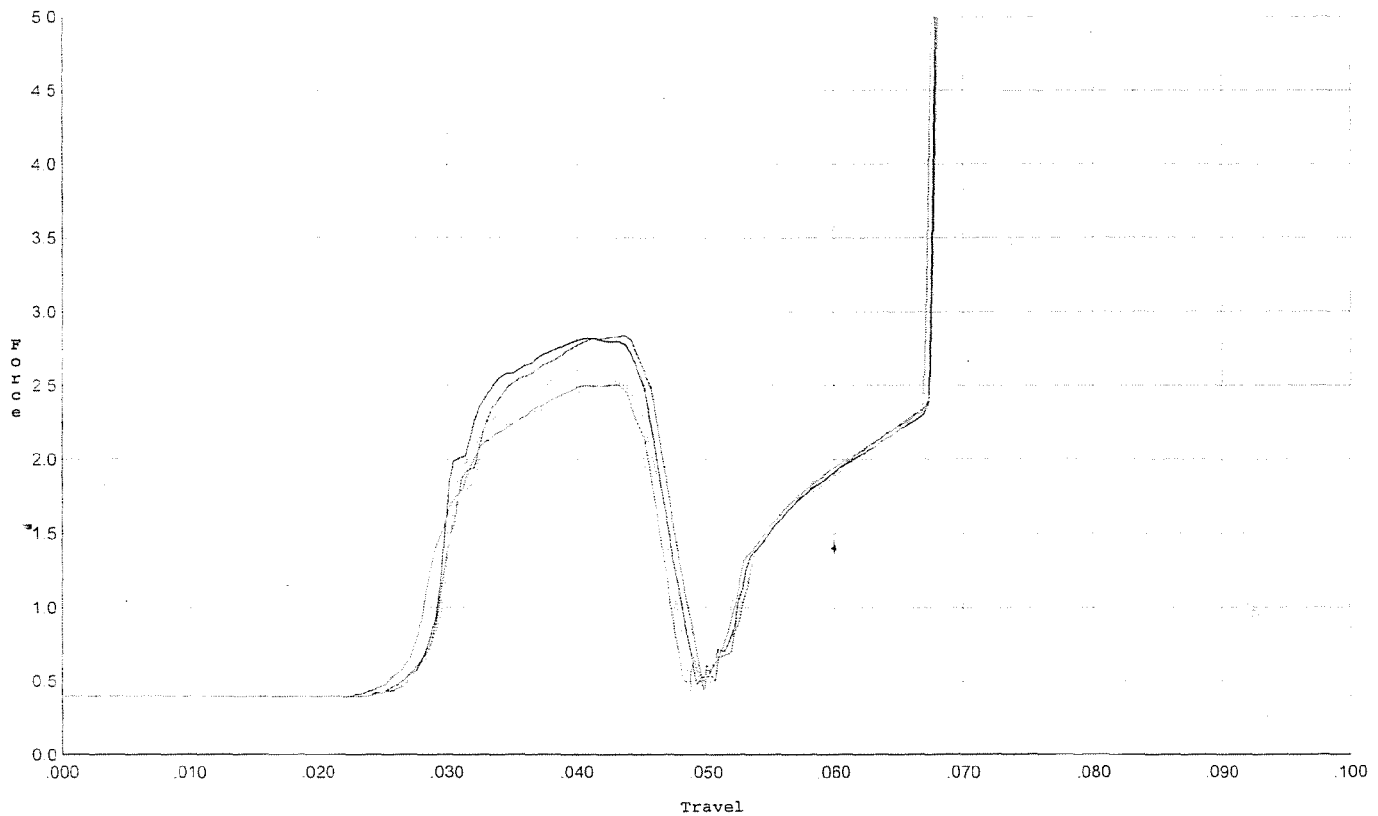
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.049	0.030	0.028	0.050		Set Trigger
2	2.476	0.047	0.030	0.028	0.049		Set Trigger
3	2.701	0.047	0.030	0.028	0.052		Set Trigger
4	2.580	0.048	0.030	0.028	0.050		Set Trigger
5	2.731	0.047	0.030	0.028	0.051		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lb after 50 cycles+/- .50 lb



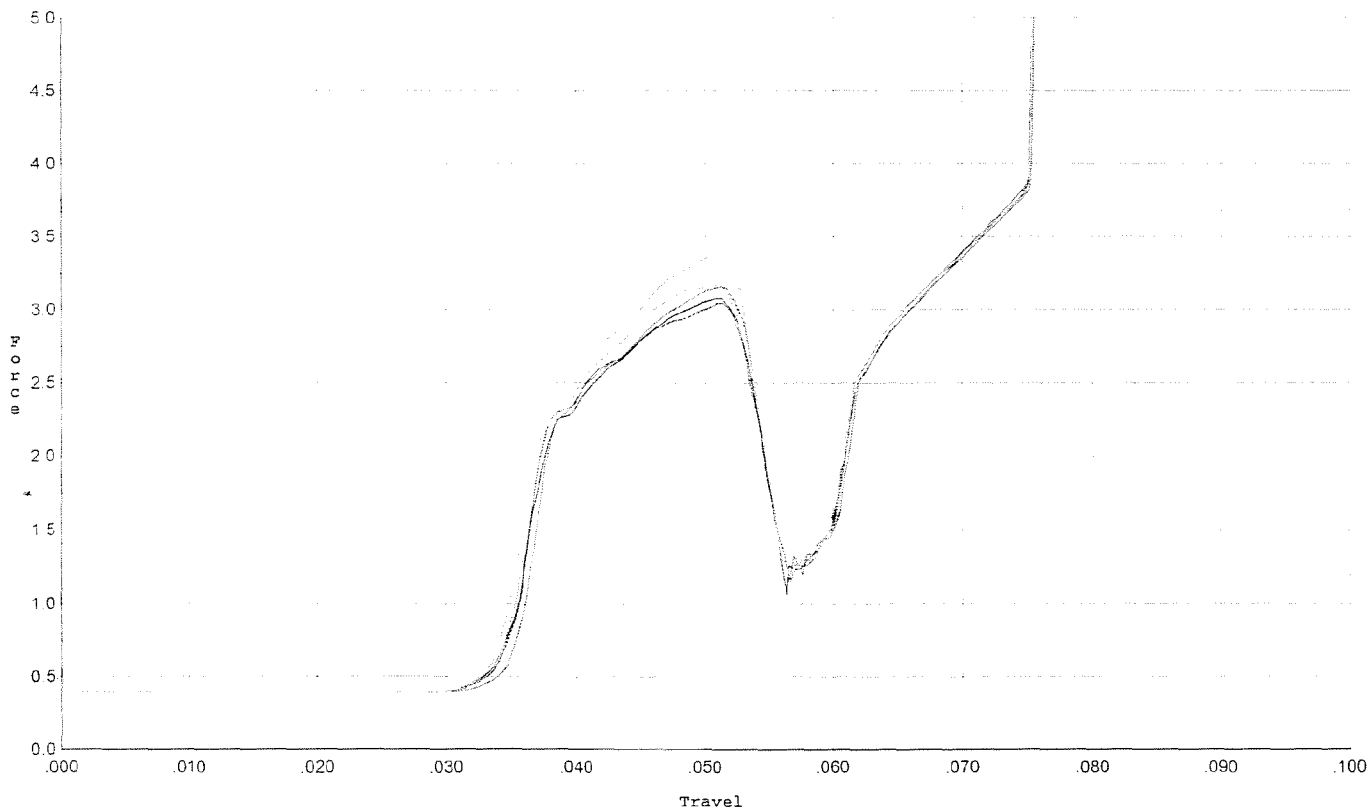
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.841	0.046	0.029	0.027	0.054		Set Trigger
2	2.821	0.045	0.028	0.028	0.054		Set Trigger
3	2.504	0.045	0.027	0.028	0.050		Set Trigger
4	2.522	0.046	0.028	0.028	0.049		Set Trigger
5	2.615	0.046	0.028	0.028	0.050		Set Trigger

A-2.66

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



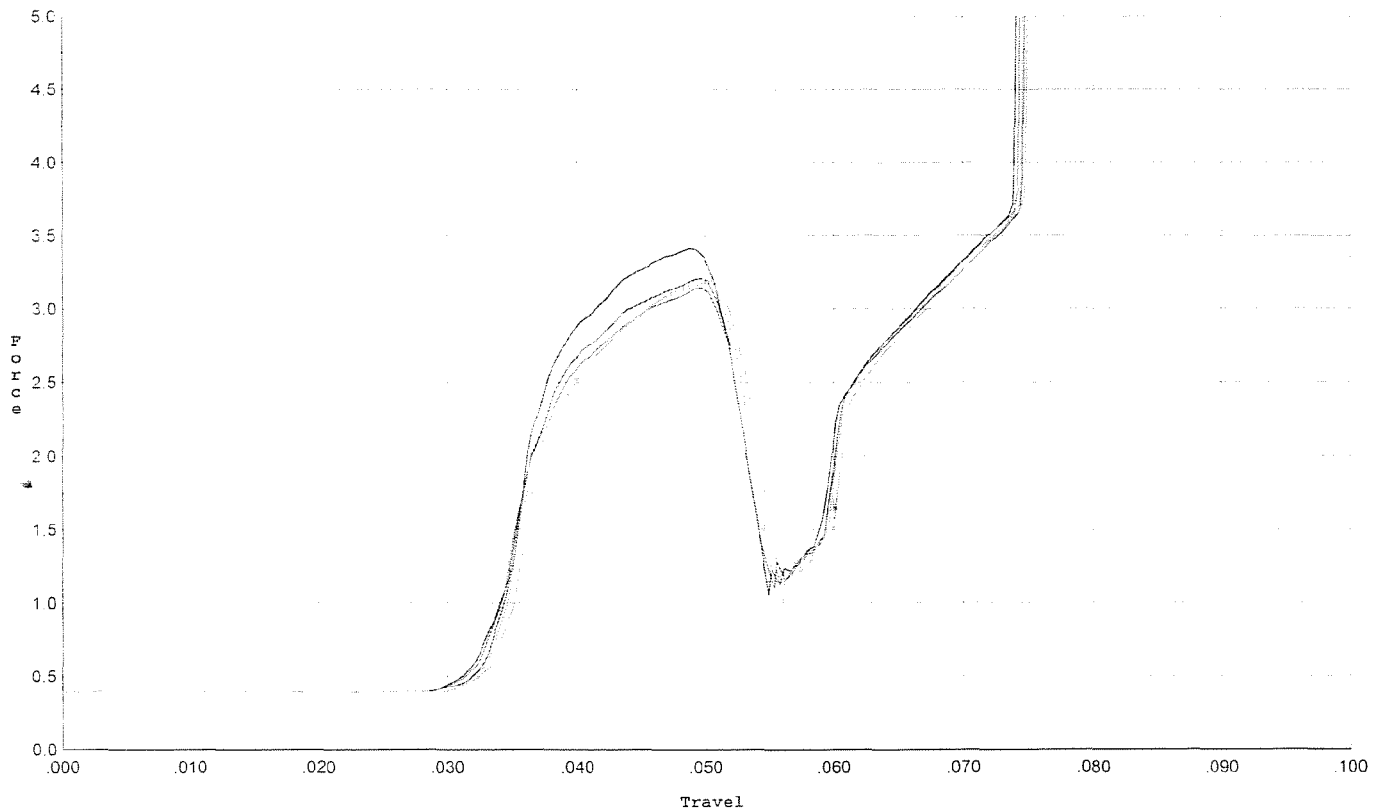
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.046	0.054	0.034	0.027	0.063		Set Trigger
2	3.076	0.054	0.034	0.027	0.063		Set Trigger
3	3.158	0.053	0.035	0.027	0.062		Set Trigger
4	3.363	0.053	0.034	0.027	0.066		Set Trigger
5	3.172	0.052	0.034	0.027	0.063		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



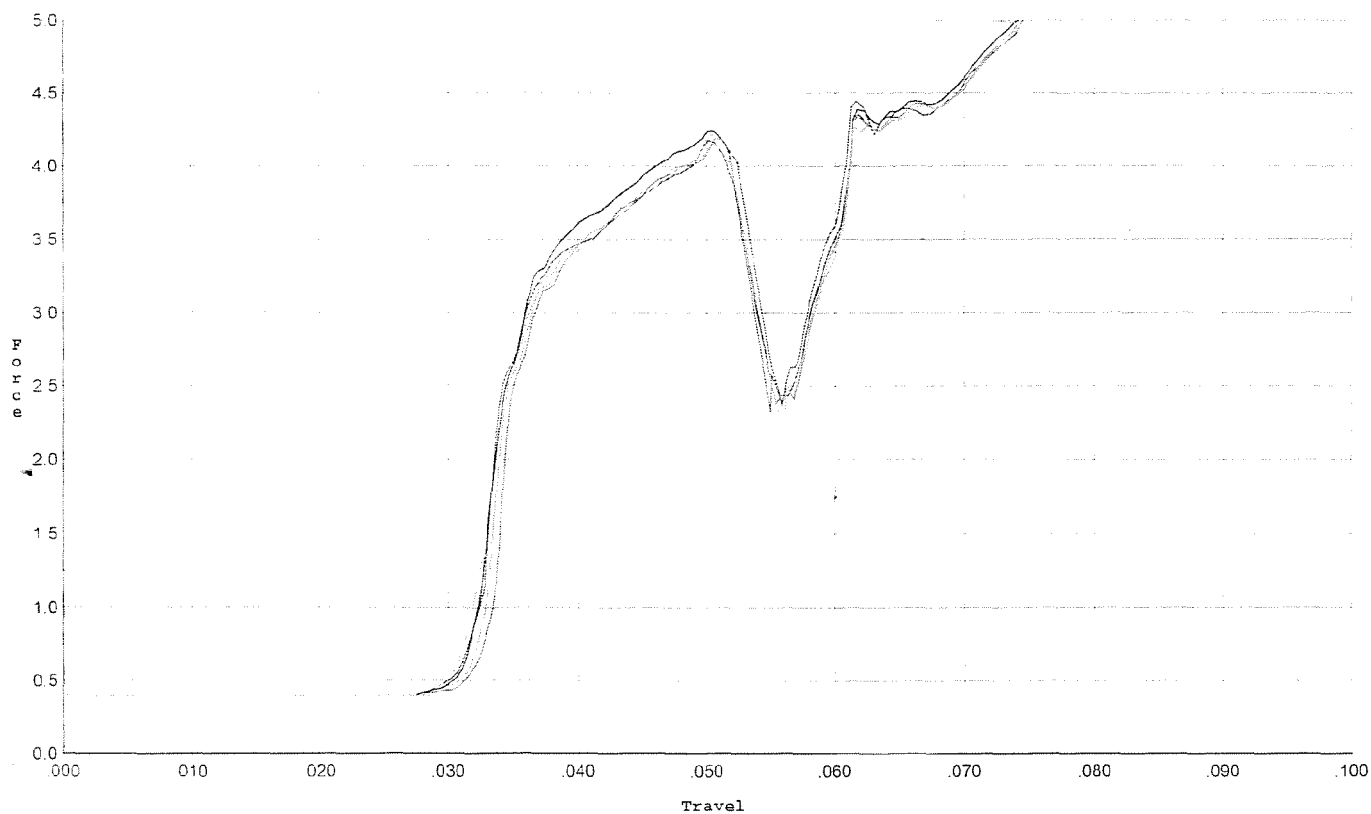
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.211	0.052	0.033	0.028	0.063		Set Trigger
2	3.415	0.052	0.032	0.027	0.066		Set Trigger
3	3.142	0.052	0.033	0.027	0.062		Set Trigger
4	3.202	0.052	0.033	0.027	0.063		Set Trigger
5	3.192	0.053	0.034	0.027	0.064		Set Trigger

A-3.23

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



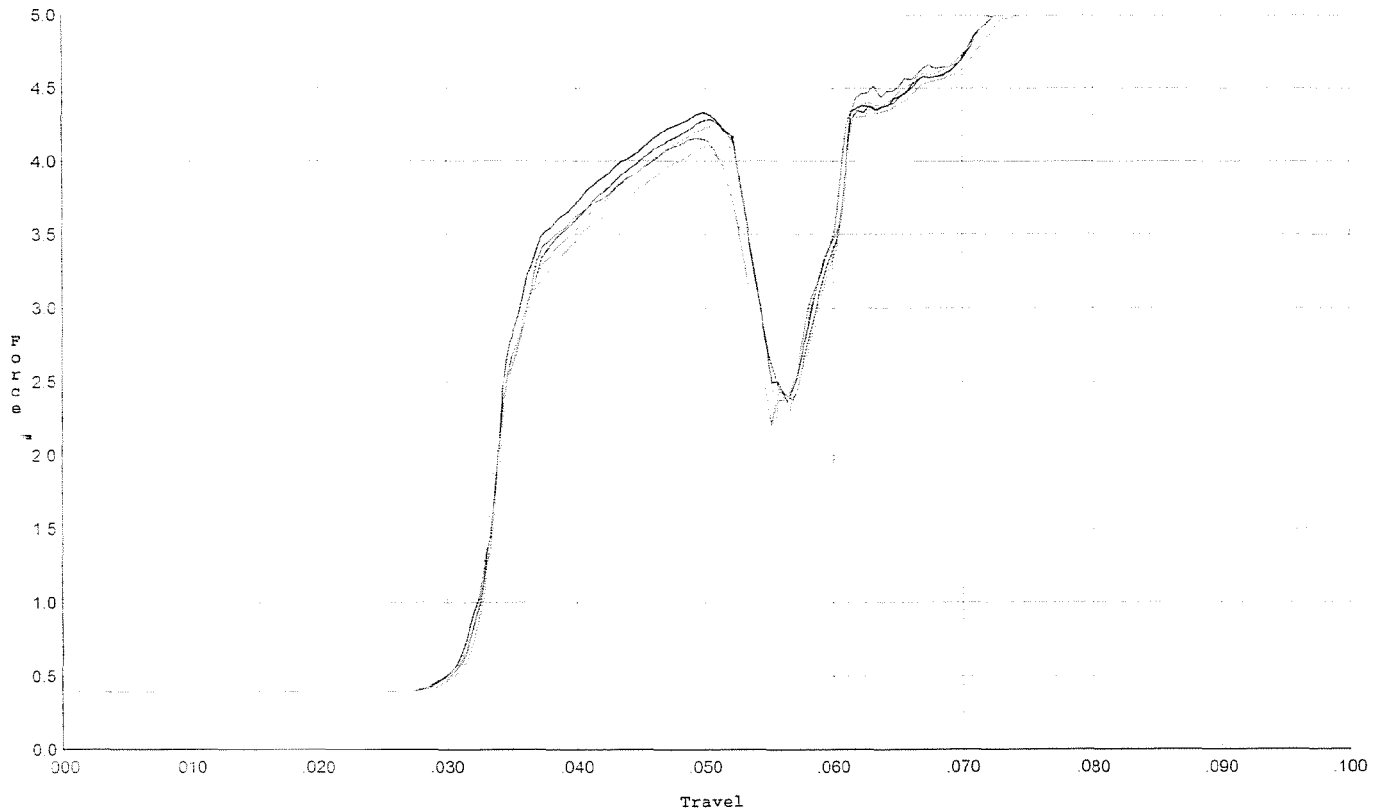
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.176	0.052	0.031	0.025	0.084		Set Trigger
2	4.245	0.052	0.031	0.025	0.085		Set Trigger
3	4.188	0.052	0.032	0.025	0.084		Set Trigger
4	4.220	0.052	0.031	0.025	0.084		Set Trigger
5	4.150	0.054	0.032	0.025	0.086		Set Trigger

A.4.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



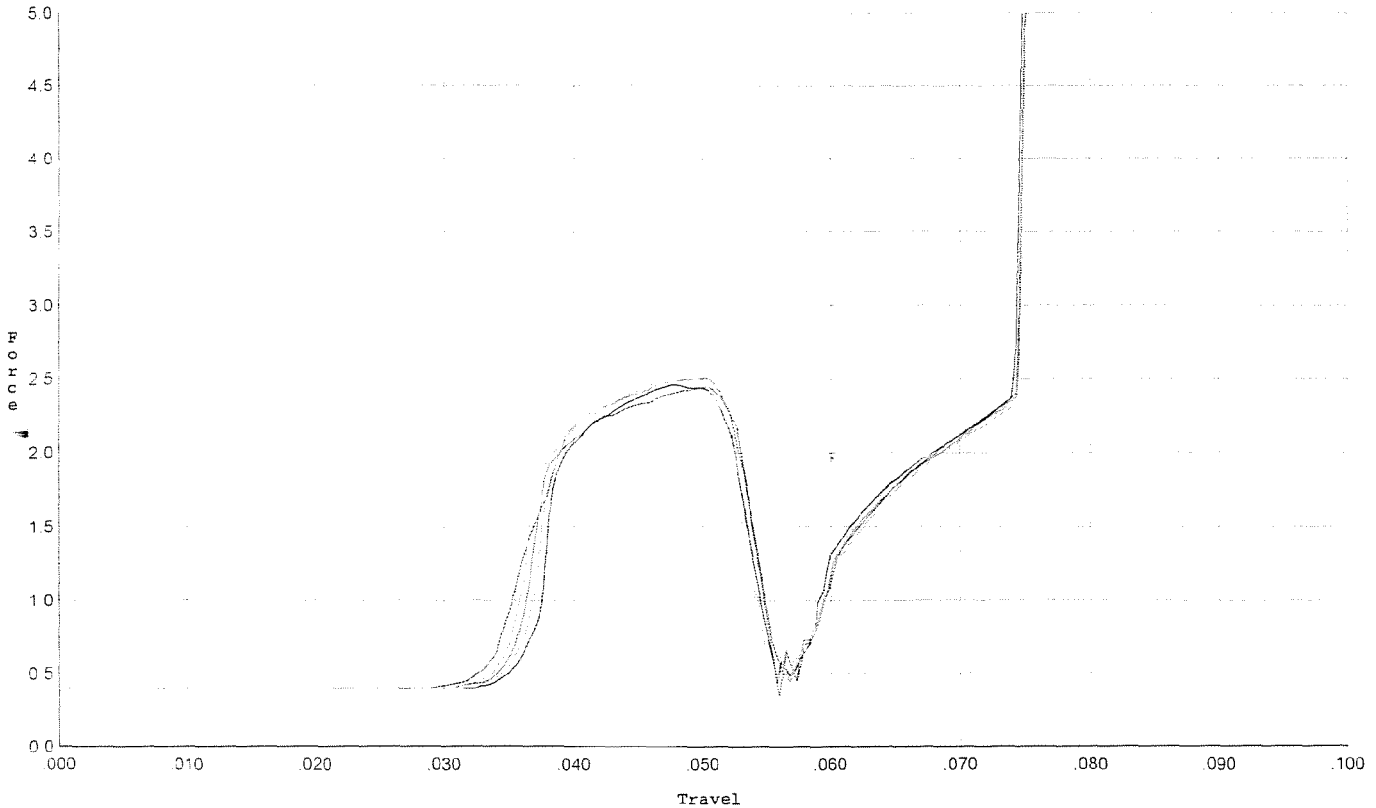
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.052	0.031	0.025	0.087		Set Trigger
2	4.335	0.052	0.031	0.024	0.089		Set Trigger
3	4.154	0.053	0.031	0.025	0.086		Set Trigger
4	4.093	0.053	0.031	0.025	0.085		Set Trigger
5	4.239	0.052	0.032	0.025	0.086		Set Trigger

A-4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/9/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



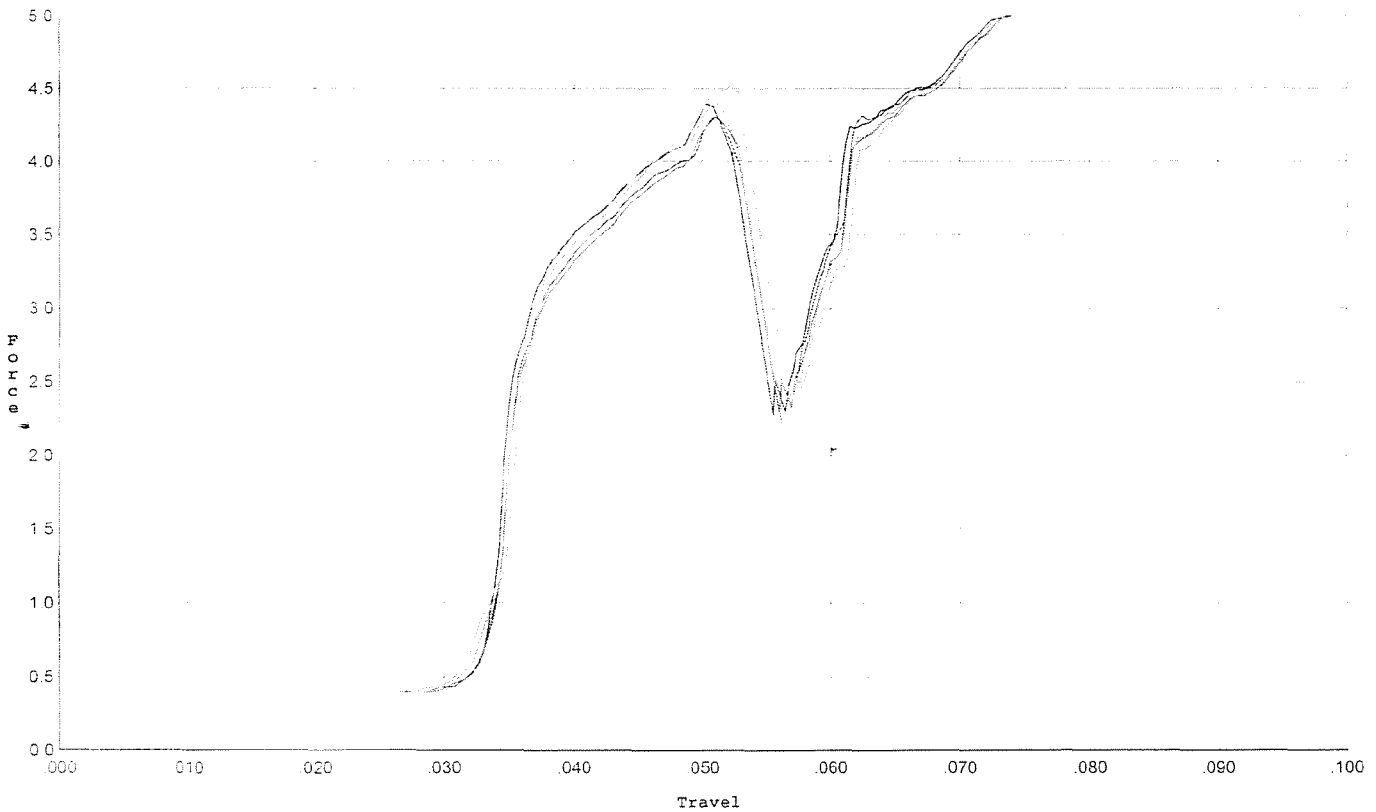
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.053	0.034	0.028	0.053		Set Trigger
2	2.463	0.052	0.036	0.028	0.050		Set Trigger
3	2.509	0.053	0.035	0.028	0.053		Set Trigger
4	2.480	0.052	0.036	0.028	0.051		Set Trigger
5	2.484	0.052	0.035	0.029	0.051		Set Trigger

A.2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 1/9/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.308	0.053	0.033	0.025	0.084		Set Trigger
2	4.393	0.052	0.033	0.025	0.084		Set Trigger
3	4.301	0.053	0.033	0.025	0.083		Set Trigger
4	4.517	0.053	0.032	0.024	0.086		Set Trigger
5	4.400	0.053	0.032	0.025	0.085		Set Trigger

A-4.38