

G679 4708

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



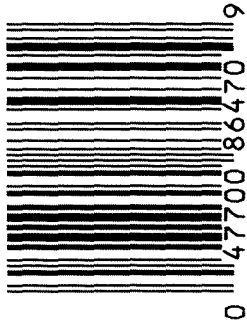
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

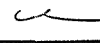
G6794700

UPC



BM FORM

GUN SERIAL # G 6794700

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	12-2-08	RTZ
475	DRILL AND TAP SIGHT HOLES	2000	12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	12/5/08	
490	MAGNAFLUX BOLT		12/9/08	MJR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12-11-08	DG
542	APPLY COATINGS (BARREL ACTION)		12/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-7-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

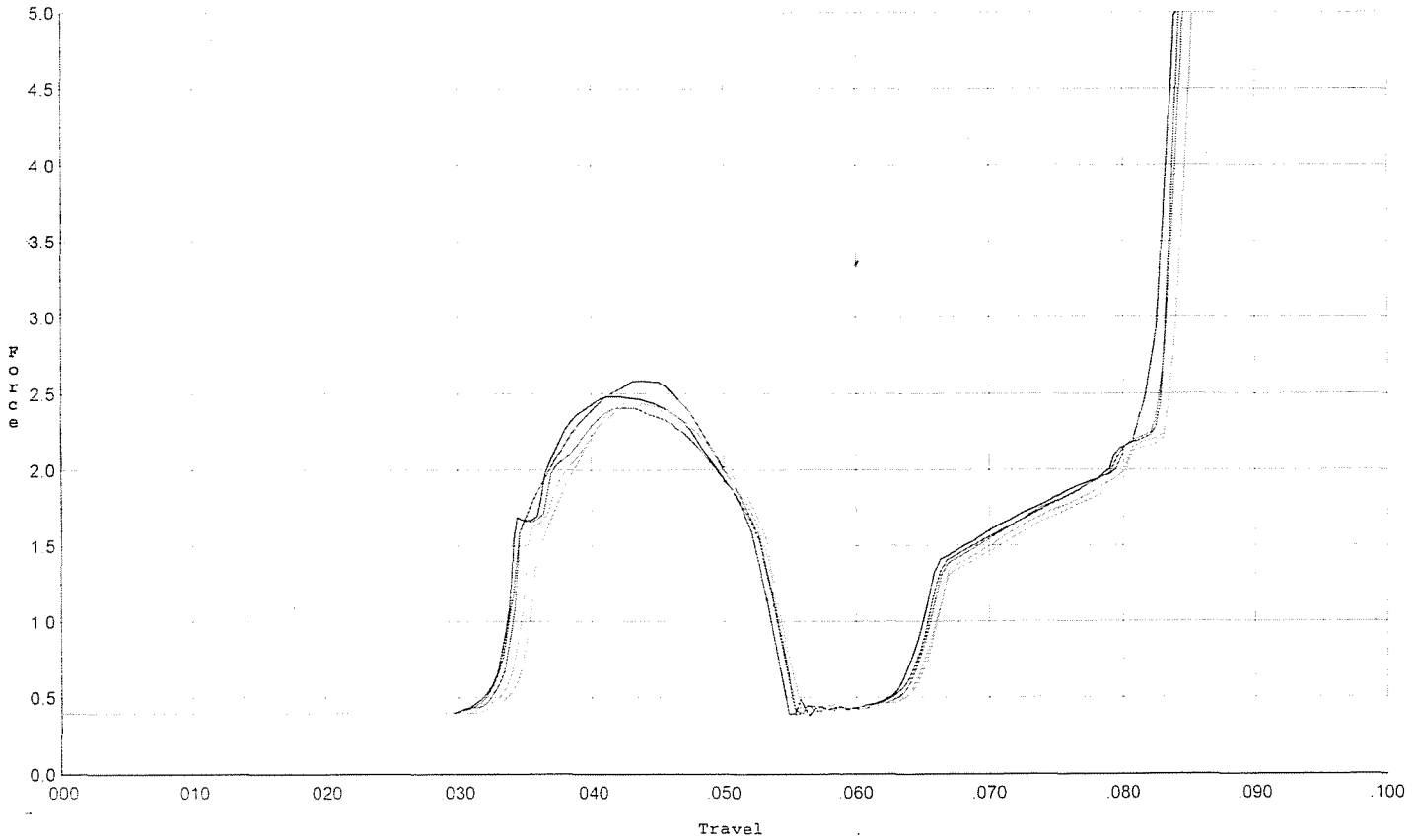
CP #	CP	BARBER - M24 F0074502	READING	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-13-09	R N.
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-13-09	R N.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.004</u> <u>.005</u> <u>.005</u>	1-13-09	R N.
	J) ASSEMBLE STOCK			1-7-09	RTZ
	K) ASSEMBLE SWIVEL STUDS			1-13-09	R N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS PASS FAIL FAIL	1-8-08	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			1-8-09	RP
670	FINAL INSPECTION A) HEADSPACE			1-13-09	R N.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.61</u> <u>2.66</u> <u>2.61</u> <u>2.62</u>	1-12-09	TL
	C) FUNCTION			1-13-07	RP
690	PACK			1-20-09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 1/7/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



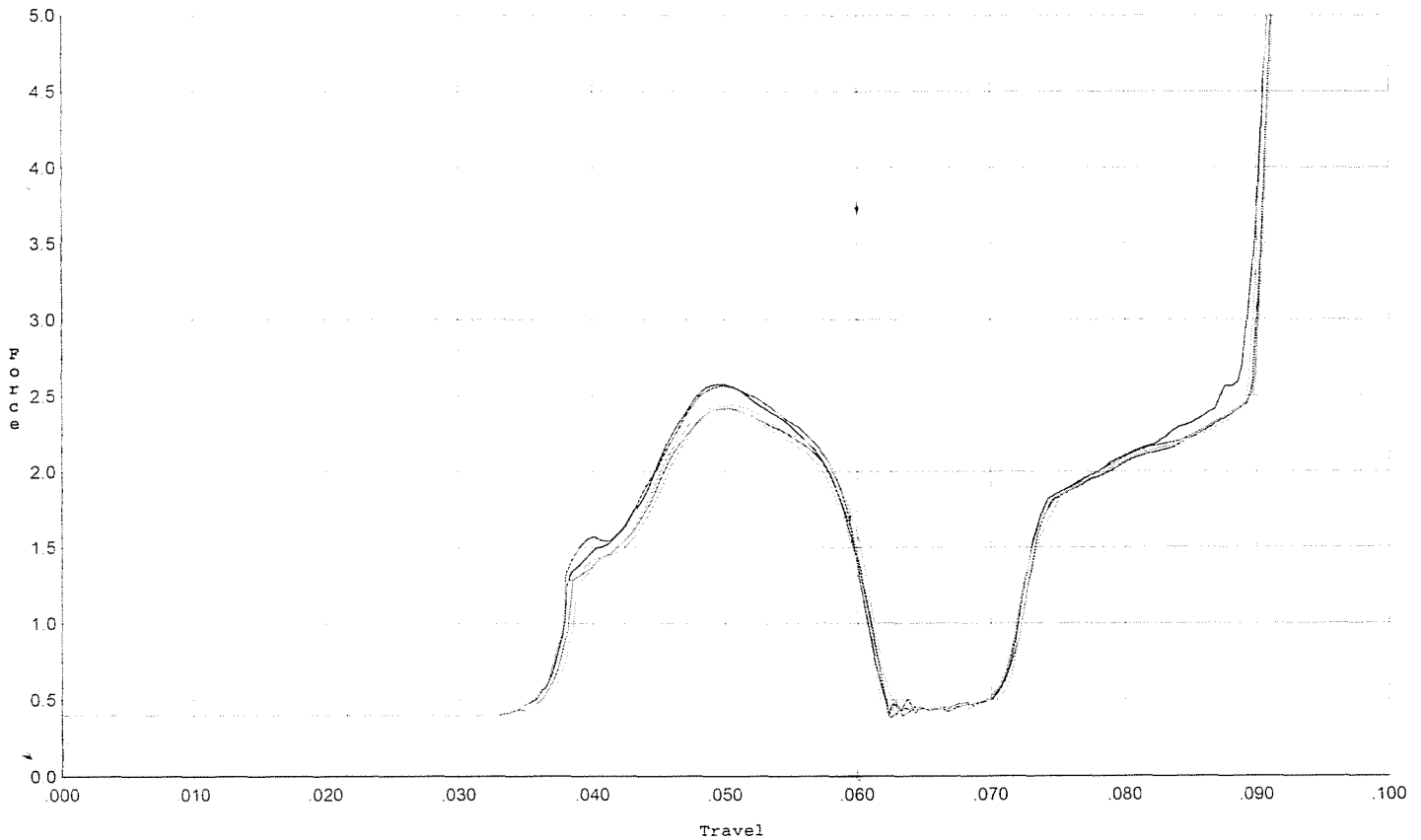
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.054	0.033	0.036	0.056		Set Trigger
2	2.483	0.053	0.033	0.036	0.055		Set Trigger
3	2.409	0.054	0.033	0.036	0.054		Set Trigger
4	2.443	0.053	0.034	0.037	0.053		Set Trigger
5	2.430	0.053	0.035	0.037	0.052		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 1/7/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



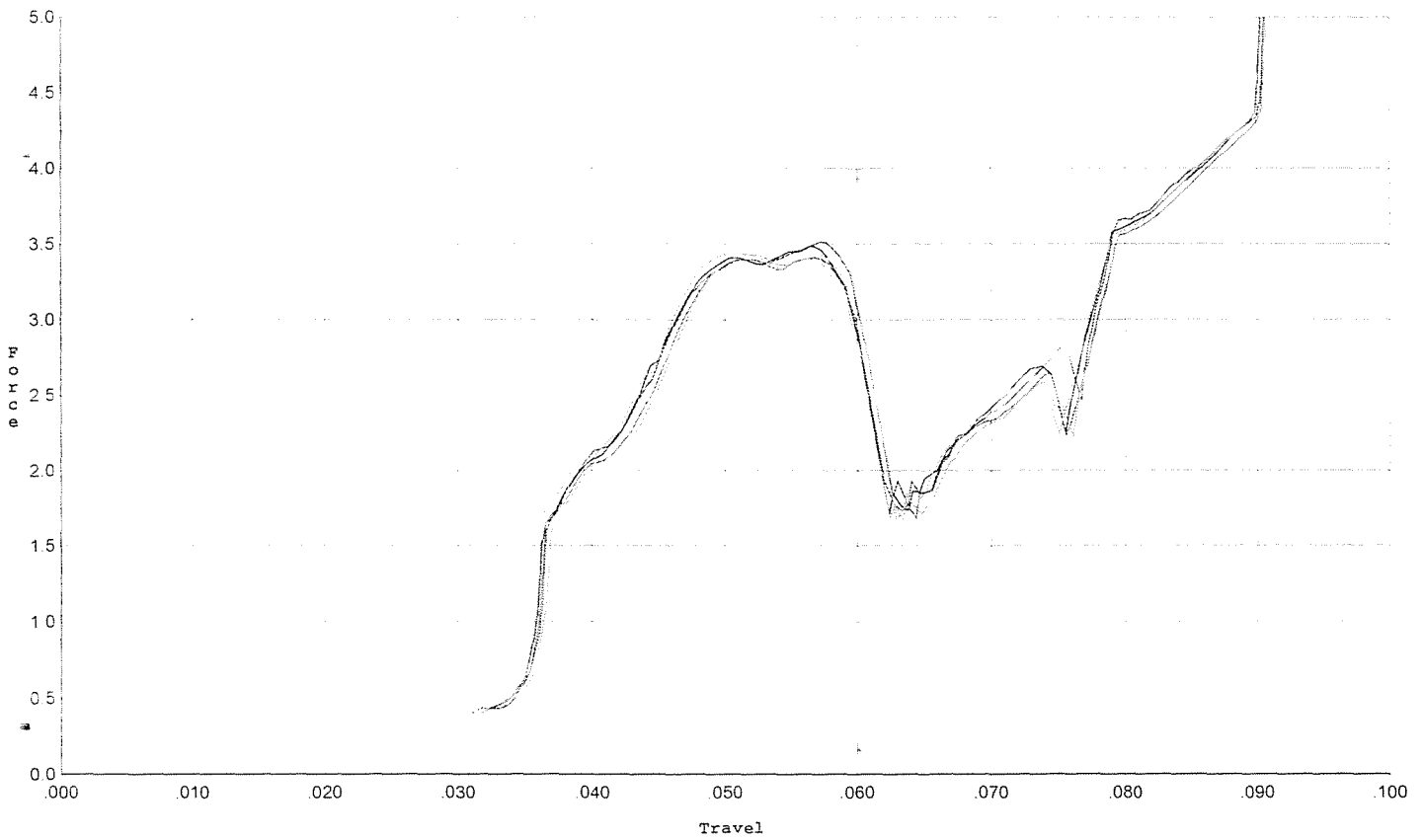
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.059	0.037	0.038	0.061		Set Trigger
2	2.575	0.060	0.037	0.038	0.061		Set Trigger
3	2.417	0.061	0.037	0.037	0.060		Set Trigger
4	2.437	0.060	0.038	0.038	0.059		Set Trigger
5	2.431	0.060	0.037	0.037	0.059		Set Trigger

A 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 1/7/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



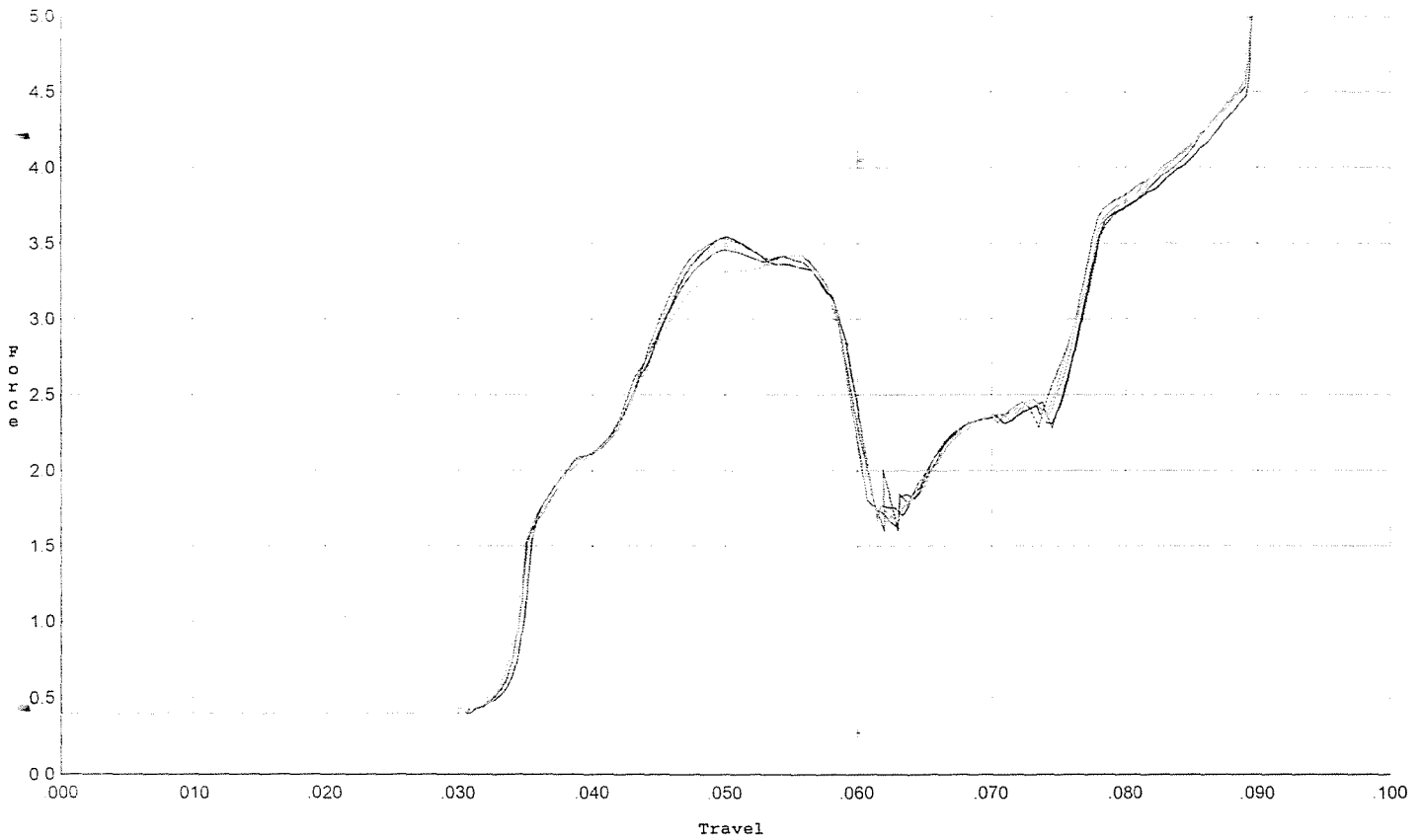
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.515	0.061	0.035	0.035	0.086		Set Trigger
2	3.487	0.060	0.035	0.035	0.085		Set Trigger
3	3.415	0.060	0.035	0.035	0.083		Set Trigger
4	3.444	0.060	0.035	0.035	0.086		Set Trigger
5	3.434	0.061	0.035	0.035	0.084		Set Trigger

A-3-45

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 1/7/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



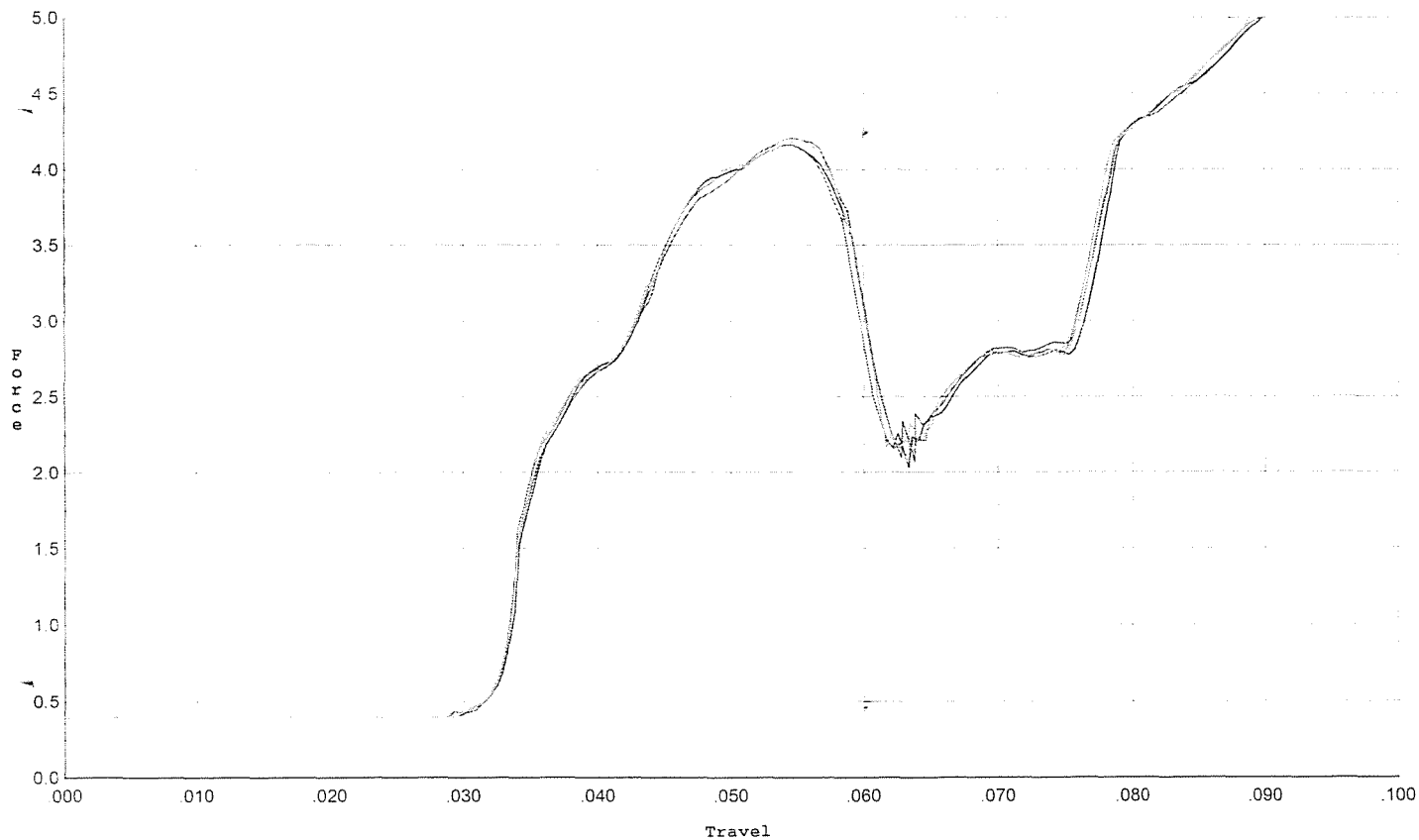
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.455	0.058	0.034	0.035	0.082		Set Trigger
2	3.545	0.059	0.034	0.035	0.084		Set Trigger
3	3.531	0.058	0.034	0.034	0.083		Set Trigger
4	3.487	0.058	0.034	0.035	0.082		Set Trigger
5	3.425	0.059	0.033	0.034	0.084		Set Trigger

A-3.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 1/7/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



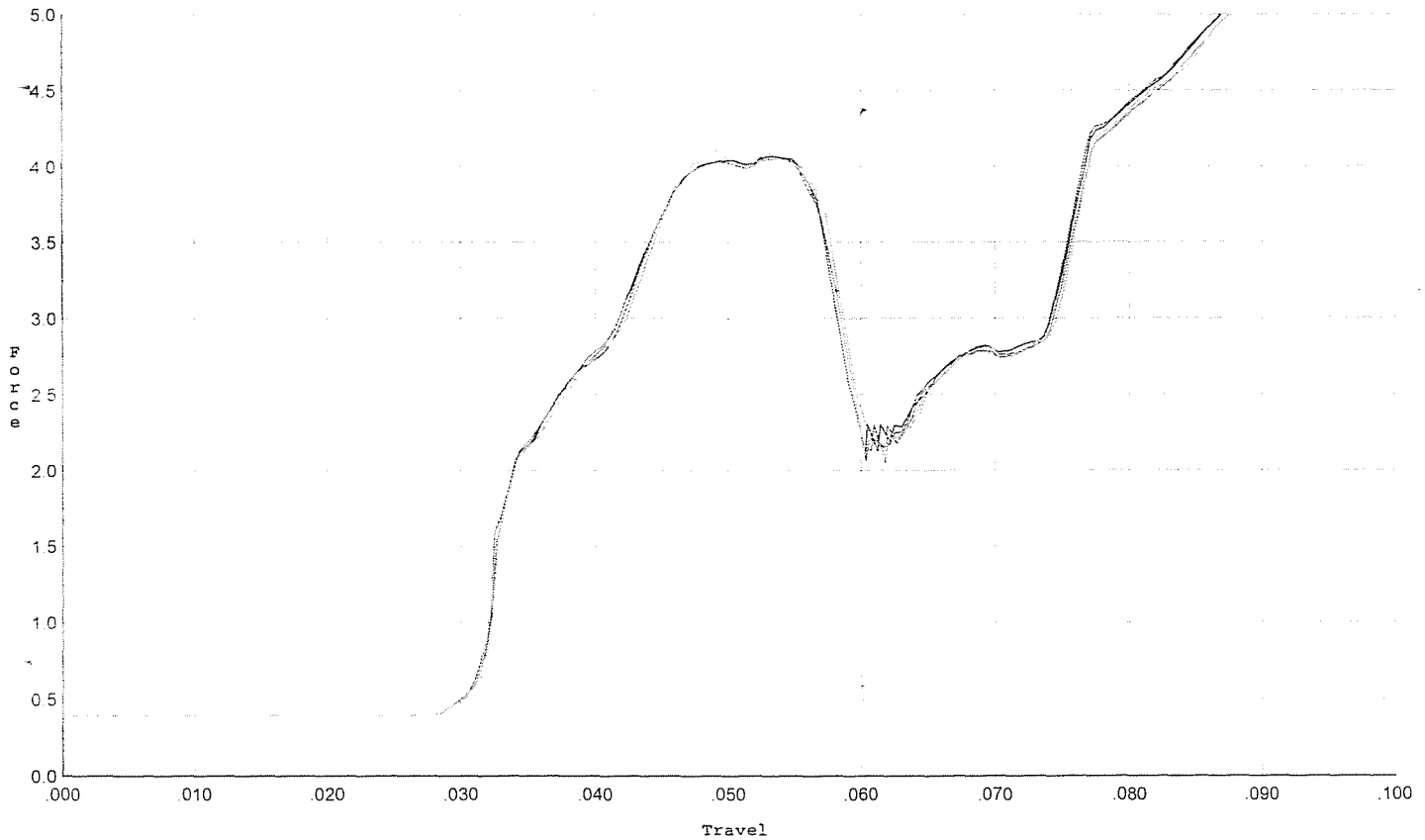
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.059	0.033	0.033	0.100		Set Trigger
2	4.164	0.059	0.033	0.034	0.100		Set Trigger
3	4.167	0.058	0.033	0.033	0.098		Set Trigger
4	4.215	0.059	0.033	0.033	0.101		Set Trigger
5	4.185	0.059	0.033	0.033	0.101		Set Trigger

A-4.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 1/7/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



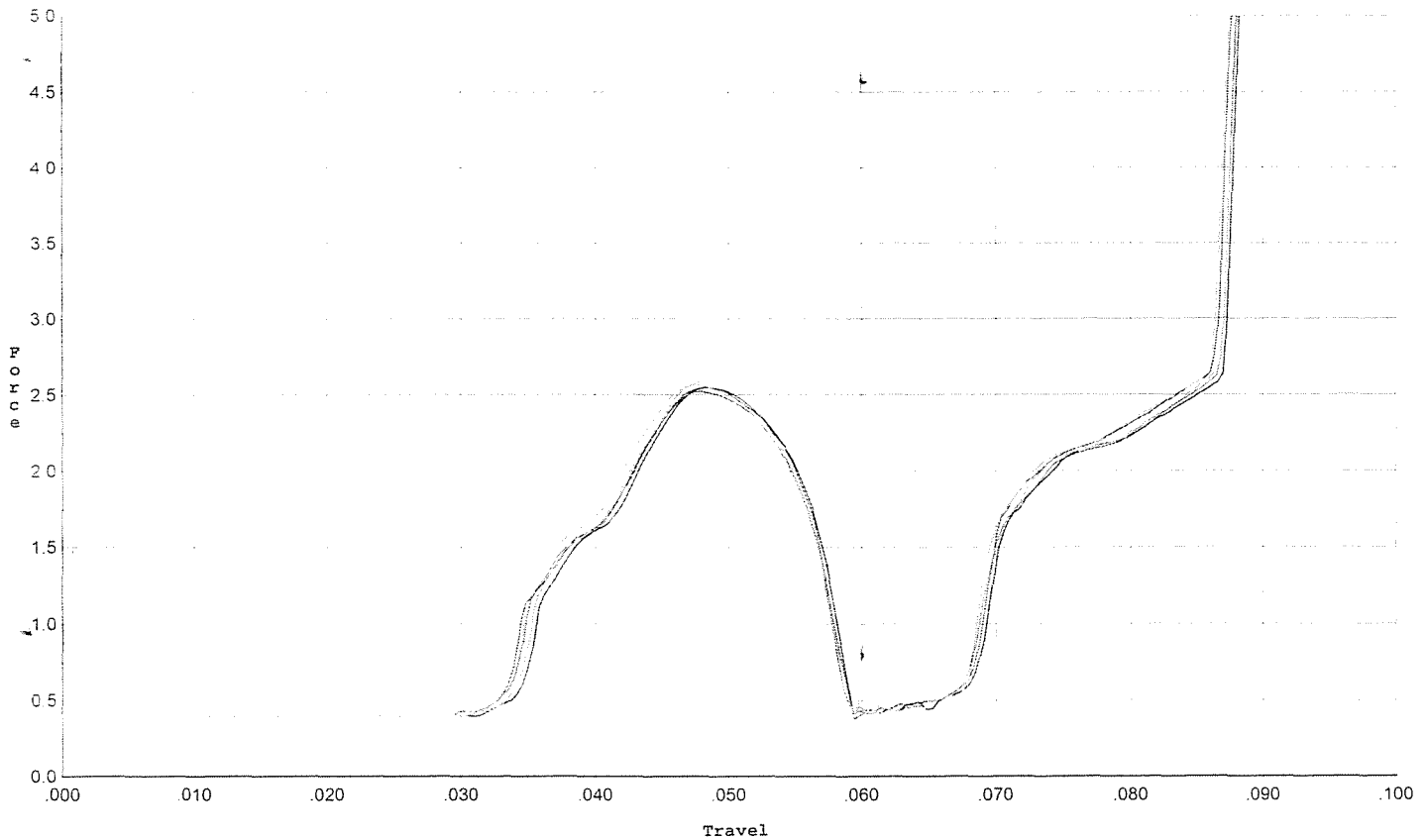
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.068	0.058	0.031	0.032	0.099		Set Trigger
2	4.071	0.058	0.031	0.032	0.099		Set Trigger
3	4.050	0.057	0.031	0.033	0.096		Set Trigger
4	4.090	0.058	0.031	0.033	0.099		Set Trigger
5	4.109	0.057	0.032	0.033	0.097		Set Trigger

A-4.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 1/7/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



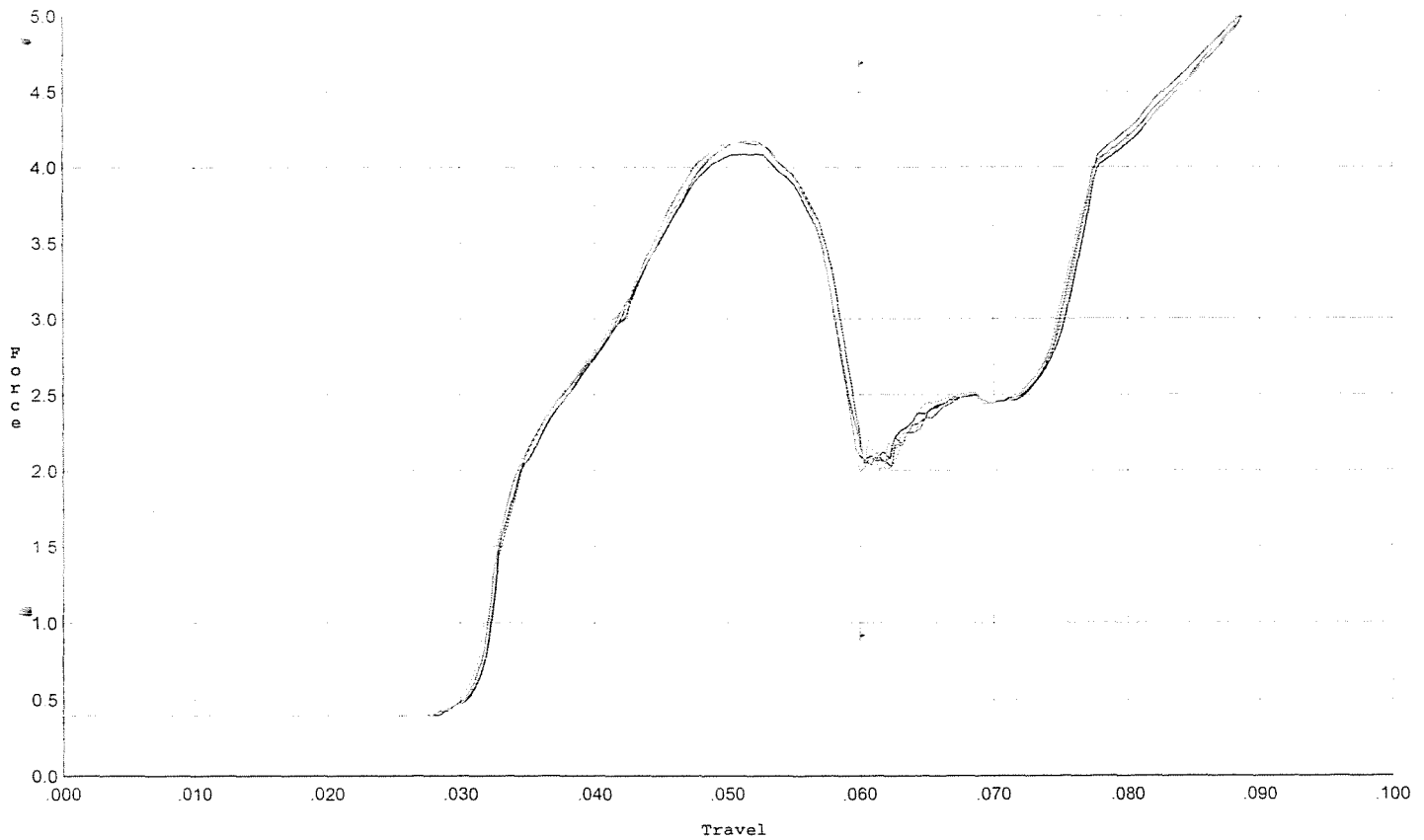
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.056	0.034	0.037	0.058		Set Trigger
2	2.548	0.057	0.035	0.037	0.058		Set Trigger
3	2.520	0.057	0.034	0.037	0.058		Set Trigger
4	2.566	0.056	0.034	0.037	0.058		Set Trigger
5	2.585	0.057	0.034	0.037	0.058		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schultz 1/7/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.058	0.031	0.033	0.097		Set Trigger
2	4.089	0.057	0.031	0.033	0.095		Set Trigger
3	4.177	0.057	0.031	0.033	0.096		Set Trigger
4	4.139	0.057	0.031	0.033	0.096		Set Trigger
5	4.165	0.057	0.031	0.033	0.097		Set Trigger

A. 4.14