

G6794703

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO
 WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

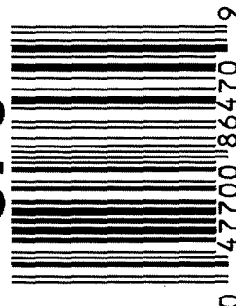
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794703

UPC



GUN SERIAL # G 6794703

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SP
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SP
460	CHECK HEADSPACE		11-11-08	SP
470	DIS-ASSEMBLE ACTION		11-11-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	11-12-08	RT
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	11/17/08	(H)
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		12-5-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

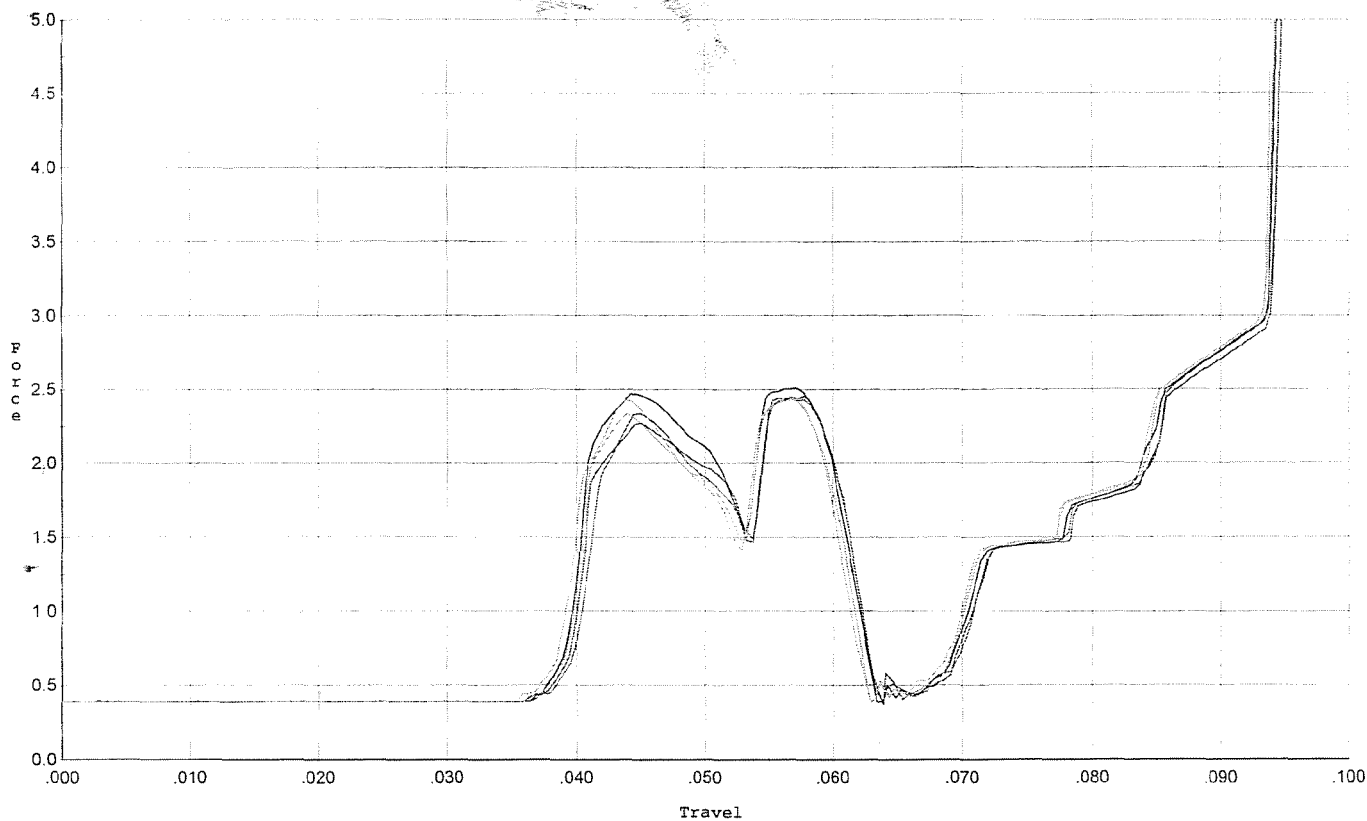
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	1-12-09	RN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5°</u> <u>5°</u> <u>5°</u>	1-12-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-12-09	RN
	J) ASSEMBLE STOCK		12/31/08	RN
	K) ASSEMBLE SWIVEL STUDS		1-12-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-7-09	RN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-7-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-12-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>240</u> <u>237</u> <u>238</u> <u>241</u> <u>243</u>	1-8-09	RN
	C) FUNCTION		1-12-09	RN
690	PACK		1/19/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



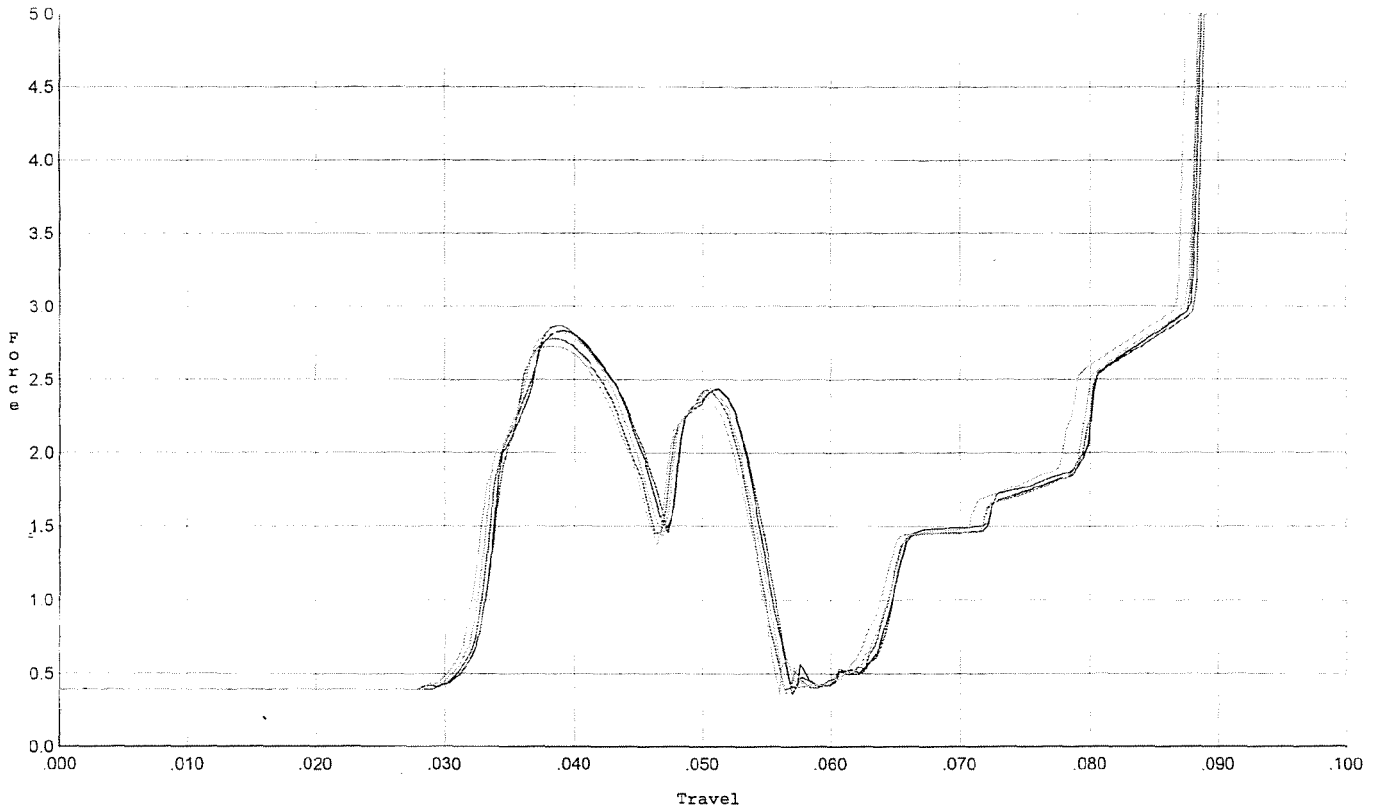
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.061	0.039	0.040	0.059		Set Trigger
2	2.509	0.062	0.038	0.039	0.063		Set Trigger
3	2.441	0.061	0.040	0.040	0.058		Set Trigger
4	2.445	0.061	0.038	0.040	0.058		Set Trigger
5	2.428	0.060	0.037	0.039	0.058		Set Trigger

A. 2.45

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



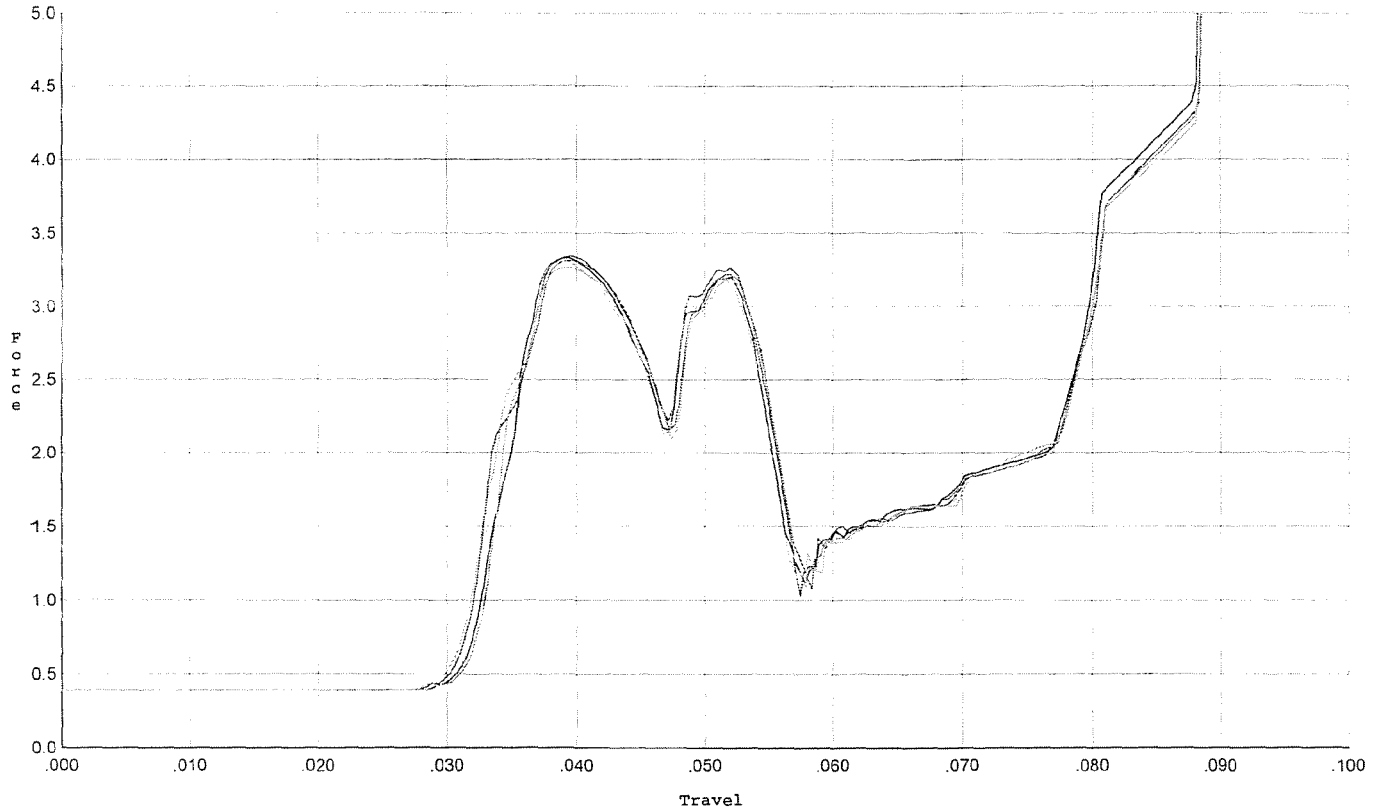
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.866	0.055	0.032	0.037	0.062		Set Trigger
2	2.833	0.054	0.032	0.038	0.060		Set Trigger
3	2.780	0.053	0.032	0.038	0.058		Set Trigger
4	2.821	0.054	0.032	0.038	0.062		Set Trigger
5	2.727	0.054	0.031	0.037	0.060		Set Trigger

A-2-80

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



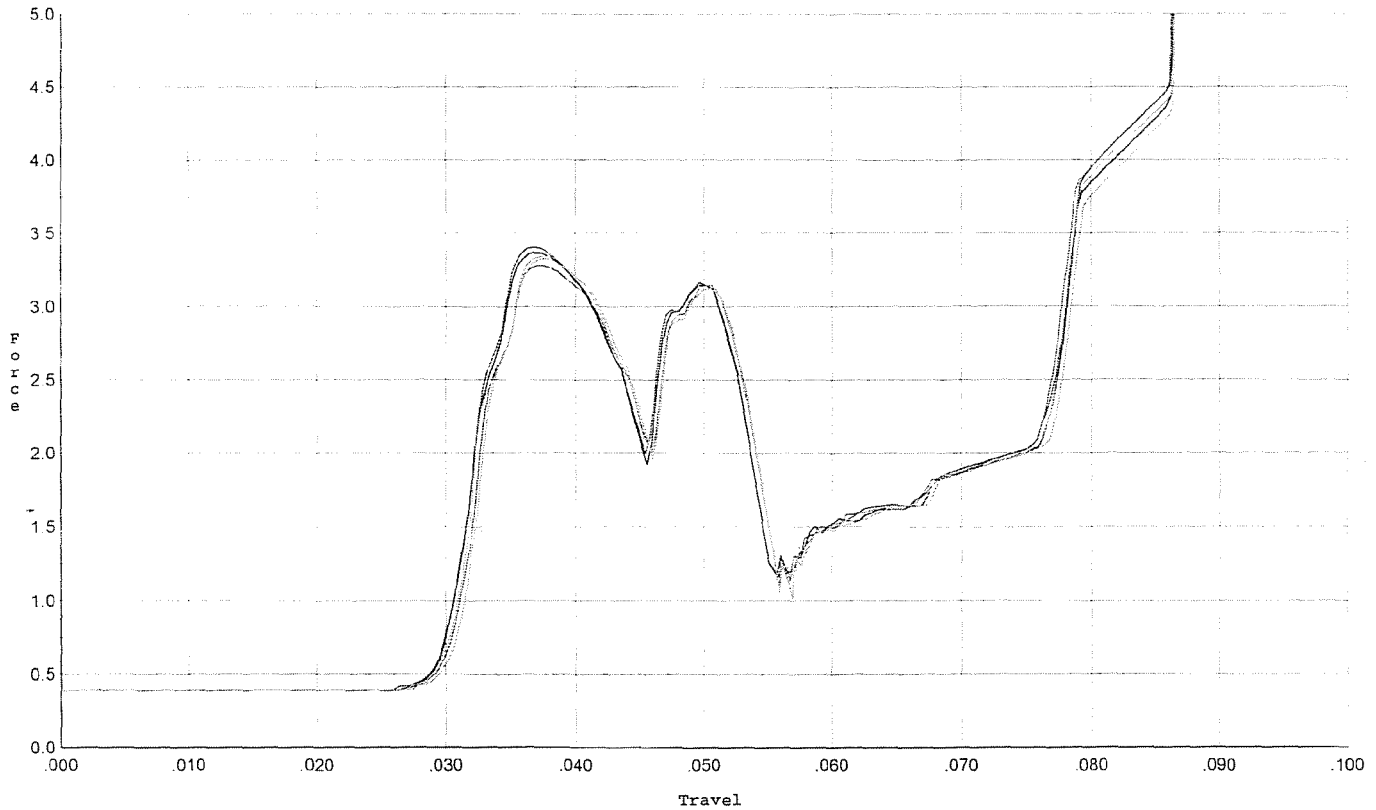
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.342	0.055	0.031	0.036	0.077		Set Trigger
2	3.331	0.054	0.032	0.036	0.073		Set Trigger
3	3.314	0.054	0.032	0.036	0.074		Set Trigger
4	3.309	0.054	0.031	0.036	0.075		Set Trigger
5	3.268	0.055	0.032	0.036	0.074		Set Trigger

A-3.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



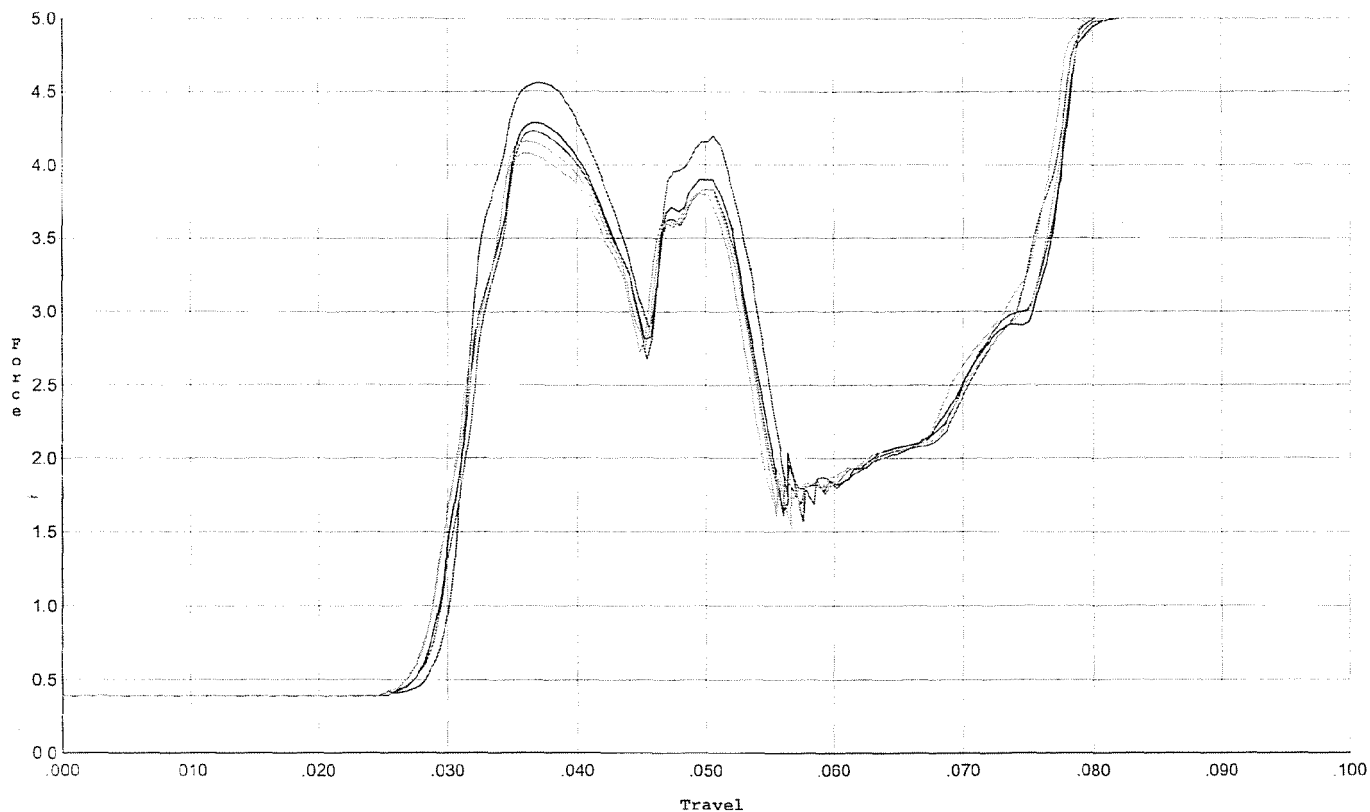
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.403	0.053	0.030	0.035	0.074		Set Trigger
2	3.367	0.053	0.030	0.035	0.074		Set Trigger
3	3.278	0.053	0.030	0.035	0.074		Set Trigger
4	3.325	0.053	0.030	0.035	0.074		Set Trigger
5	3.342	0.054	0.030	0.035	0.075		Set Trigger

A-334

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



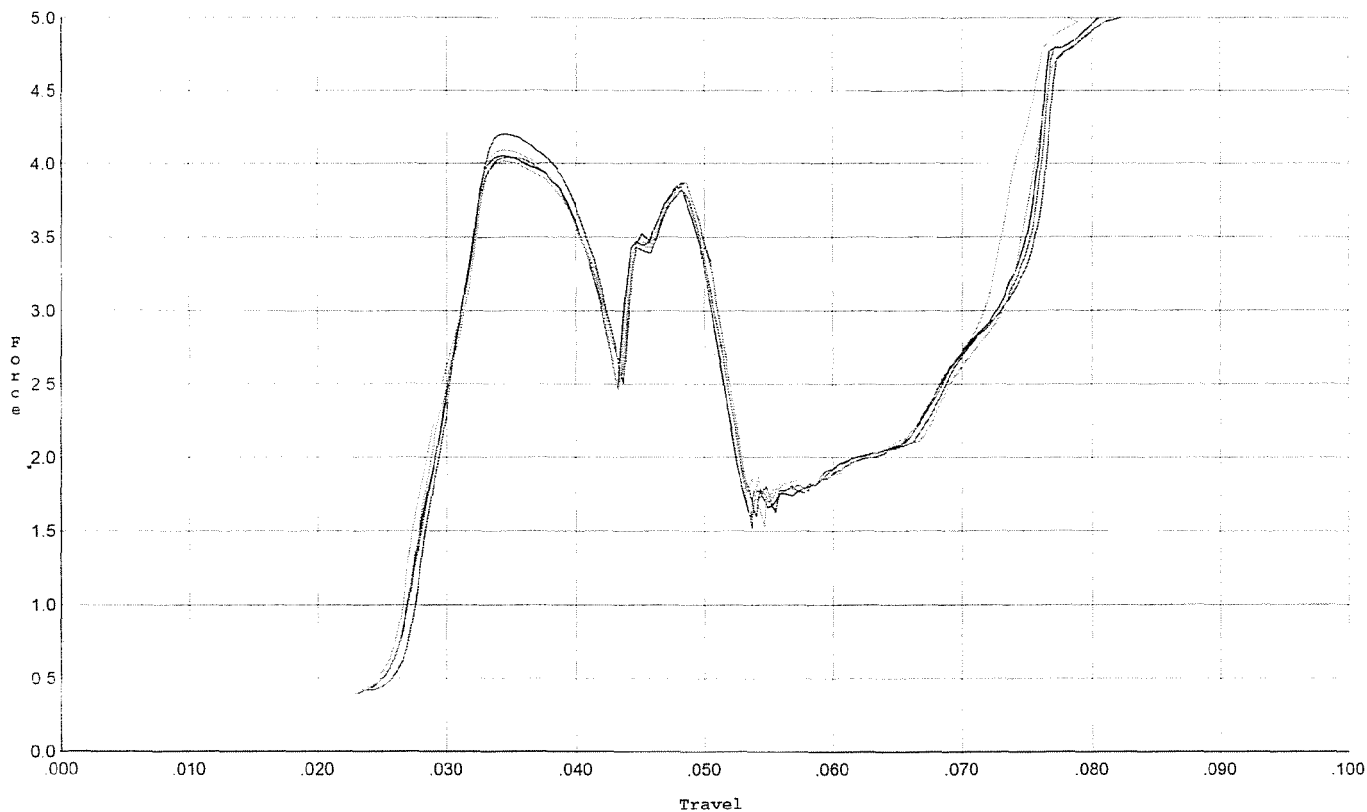
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.563	0.053	0.029	0.032	0.100		Set Trigger
2	4.288	0.052	0.028	0.033	0.092		Set Trigger
3	4.233	0.052	0.028	0.033	0.091		Set Trigger
4	4.164	0.053	0.028	0.033	0.093		Set Trigger
5	4.080	0.052	0.027	0.033	0.090		Set Trigger

A-4-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



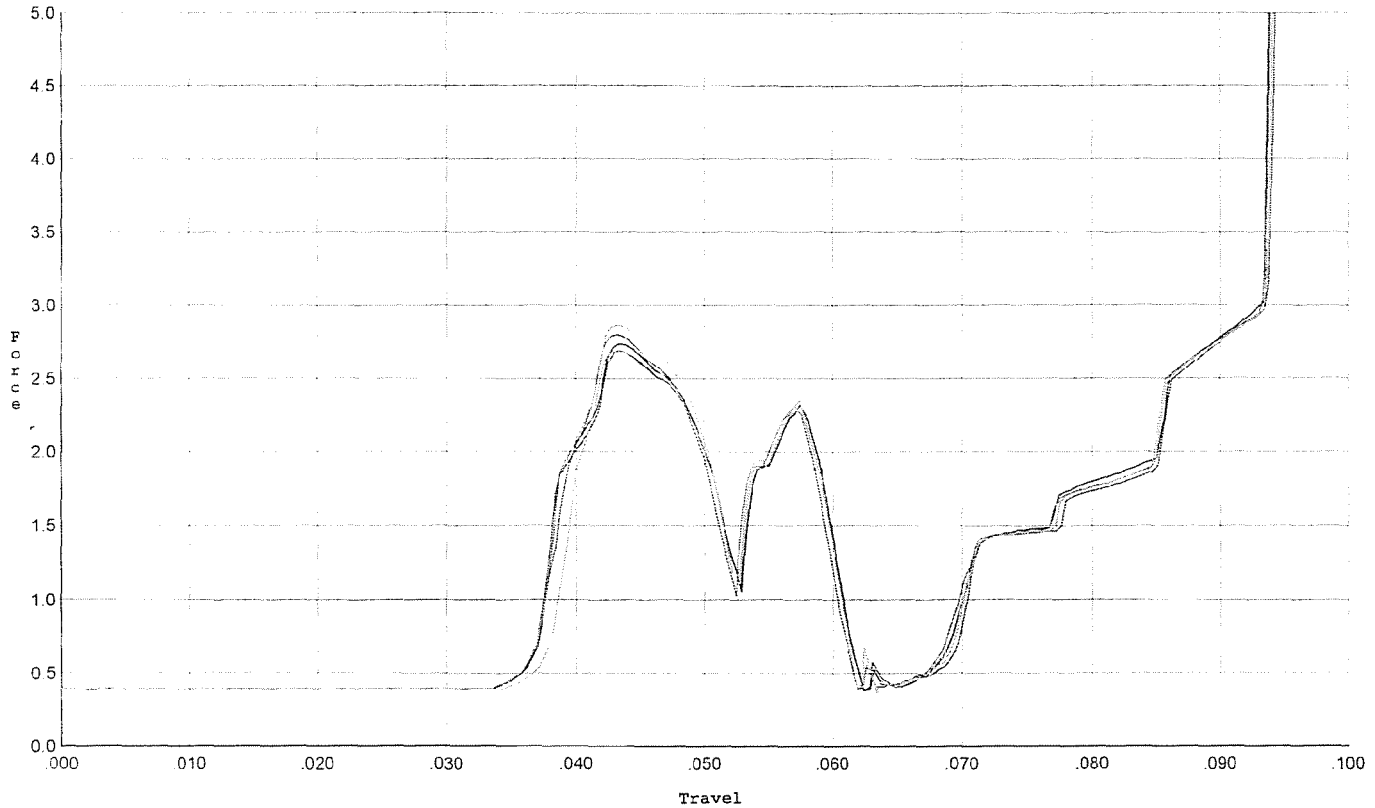
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.202	0.050	0.027	0.033	0.089		Set Trigger
2	4.057	0.050	0.026	0.033	0.087		Set Trigger
3	4.044	0.051	0.026	0.032	0.090		Set Trigger
4	4.093	0.050	0.026	0.033	0.088		Set Trigger
5	4.018	0.050	0.026	0.033	0.089		Set Trigger

A-4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



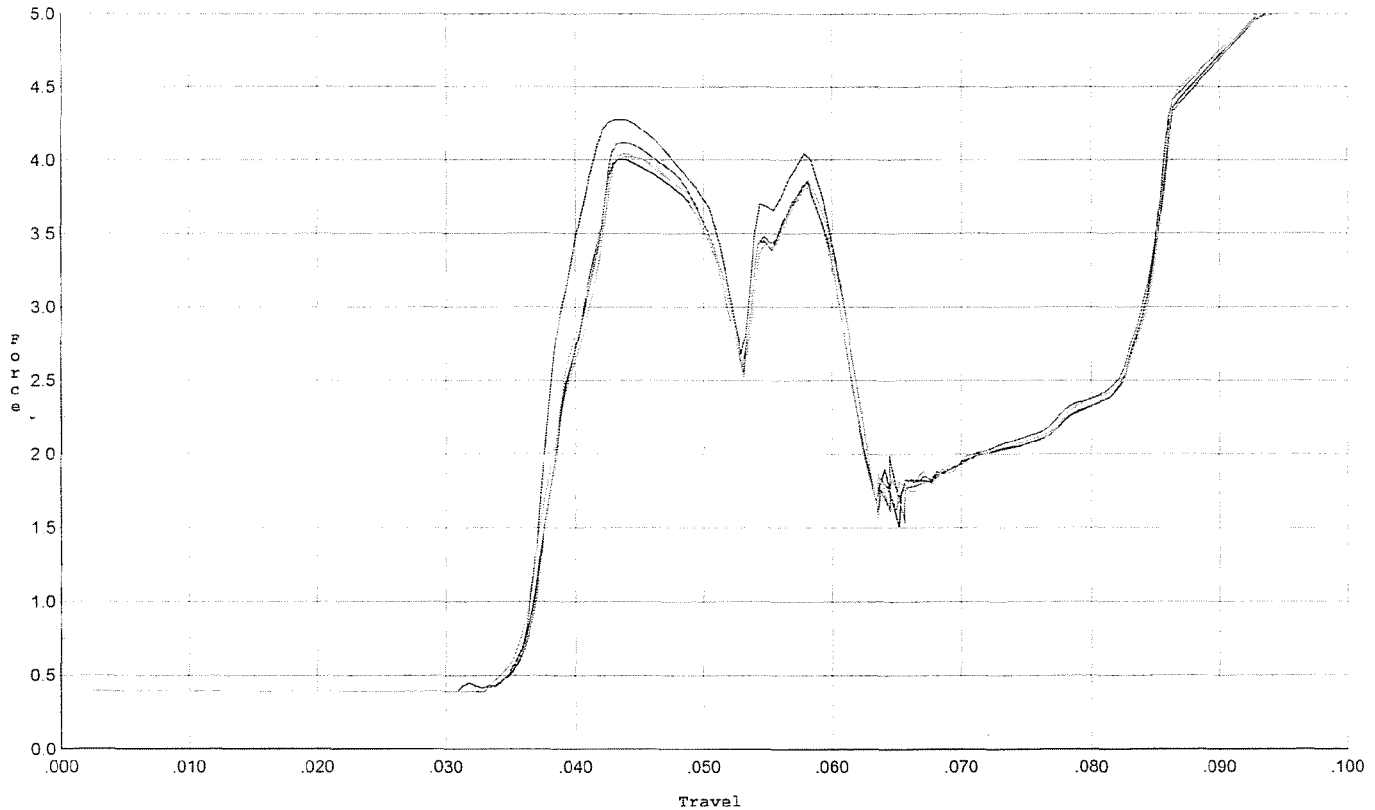
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.689	0.059	0.037	0.039	0.061		Set Trigger
2	2.737	0.059	0.037	0.039	0.061		Set Trigger
3	2.801	0.059	0.037	0.039	0.060		Set Trigger
4	2.863	0.059	0.036	0.039	0.063		Set Trigger
5	2.694	0.059	0.038	0.040	0.059		Set Trigger

A-2-75-

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.061	0.035	0.036	0.102		Set Trigger
2	4.001	0.060	0.036	0.037	0.093		Set Trigger
3	4.119	0.060	0.036	0.037	0.094		Set Trigger
4	4.043	0.060	0.035	0.037	0.094		Set Trigger
5	4.022	0.061	0.036	0.037	0.095		Set Trigger

A-4.09