

G-6794705

2

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



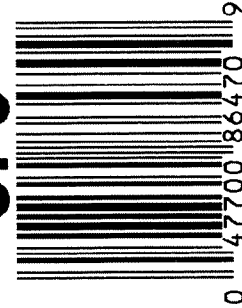
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794705

UPC



BM FORM

GUN SERIAL #

G 6794705

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPJ
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPJ
460	CHECK HEADSPACE		11-4-08	SPJ
470	DIS-ASSEMBLE ACTION		11-4-08	SPJ
472	SERIALIZE BOLT HANDLE		11-5-08	Rgn
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	(B)
490	MAGNAFLUX BOLT		11/9/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		1/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-20-09	Rgn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

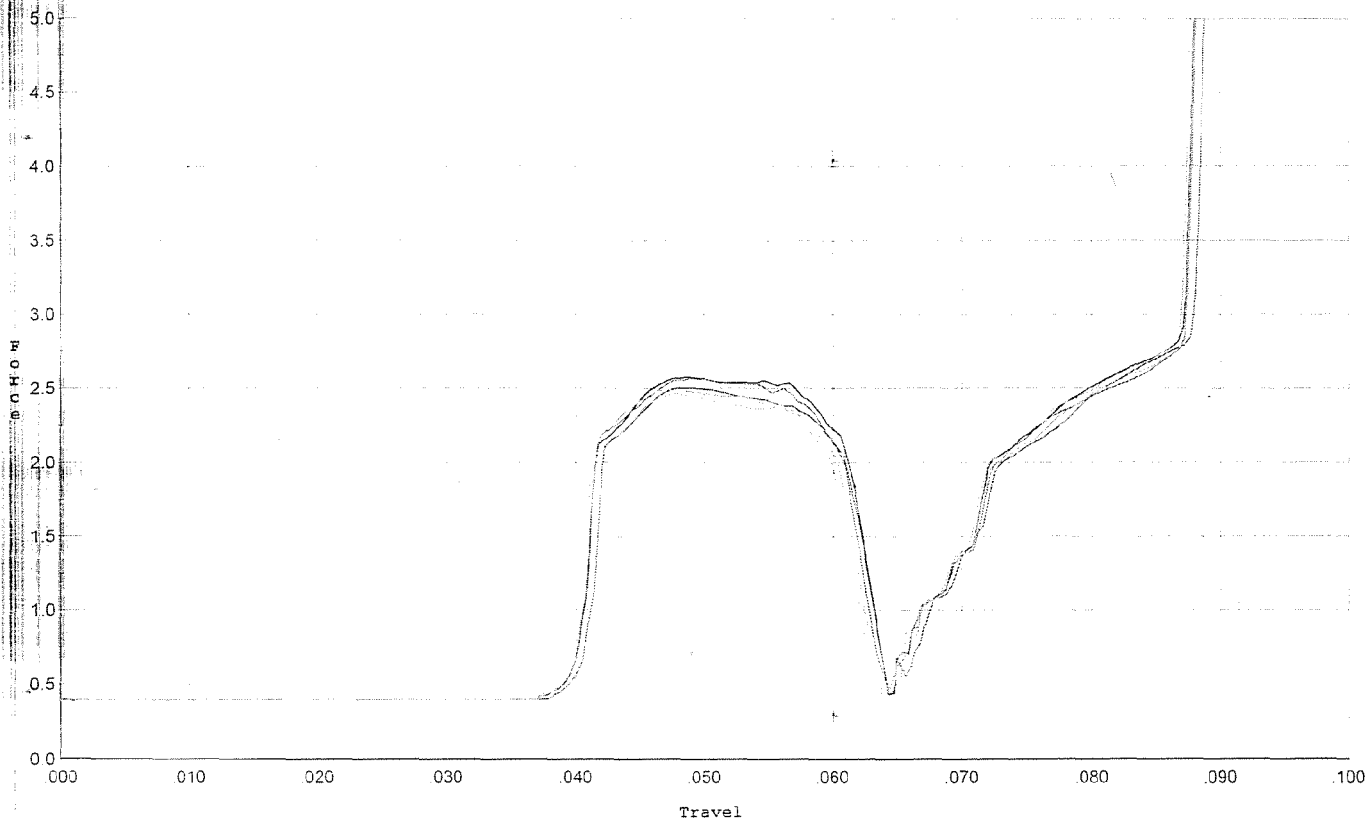
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-5-09	LH
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-5-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-5-09	LH
	J) ASSEMBLE STOCK		1-20-09	Rbr
	K) ASSEMBLE SWIVEL STUDS		2-5-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	TL
	MALFUNCTION	CORRECTION	n/a	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	TL
670	FINAL INSPECTION A) HEADSPACE		2-5-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.51</u> <u>2.41</u> <u>2.44</u> <u>2.41</u>	1-30-09	TL
	C) FUNCTION		2-5-09	LH
690	PACK		2-20-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



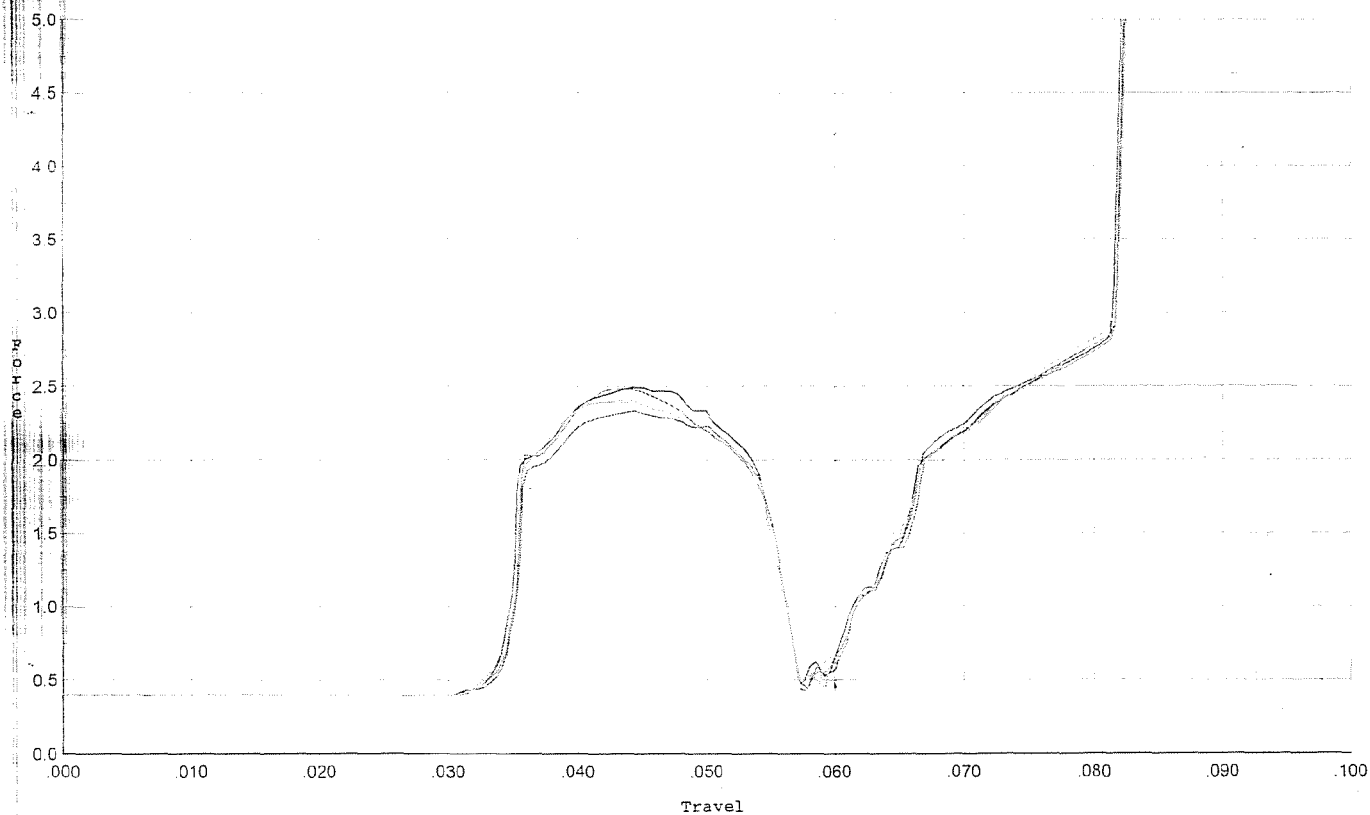
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.062	0.040	0.033	0.065		Set Trigger
2	2.574	0.062	0.040	0.032	0.067		Set Trigger
3	2.562	0.061	0.040	0.033	0.065		Set Trigger
4	2.463	0.060	0.040	0.033	0.063		Set Trigger
5	2.492	0.060	0.040	0.034	0.062		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



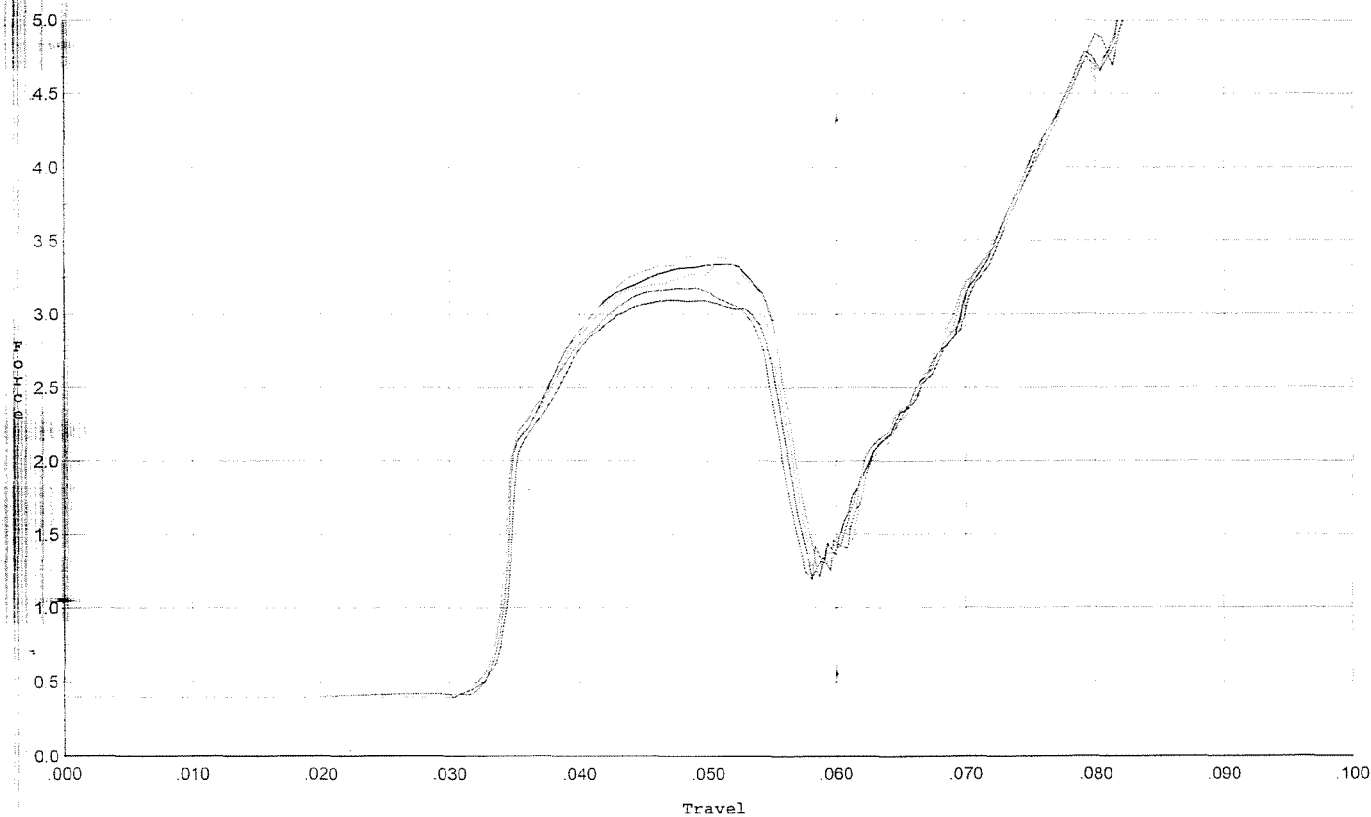
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.331	0.056	0.034	0.034	0.057		Set Trigger
2	2.493	0.054	0.034	0.034	0.058		Set Trigger
3	2.485	0.055	0.034	0.034	0.059		Set Trigger
4	2.393	0.056	0.034	0.034	0.058		Set Trigger
5	2.408	0.054	0.034	0.034	0.057		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



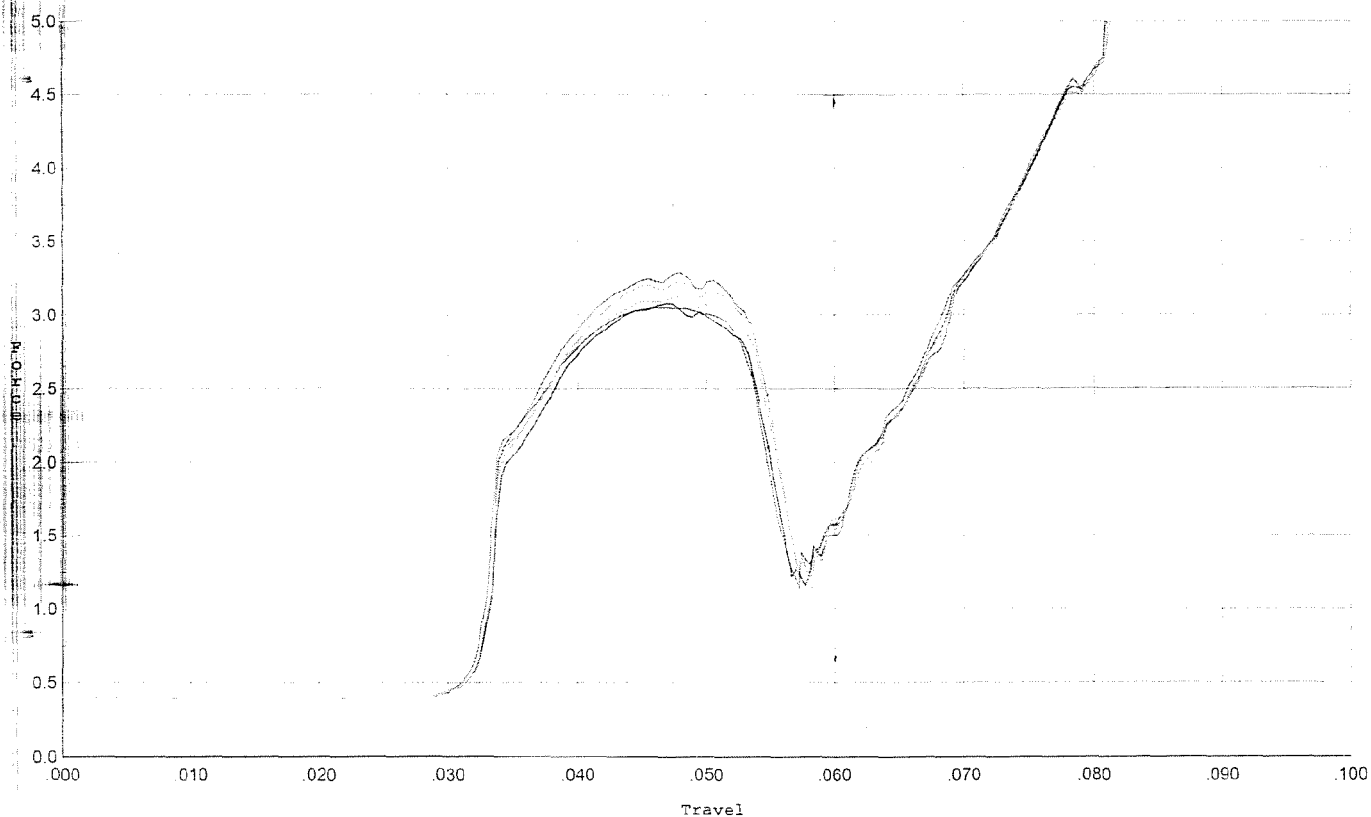
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.055	0.034	0.032	0.073		Set Trigger
2	3.342	0.055	0.033	0.031	0.078		Set Trigger
3	3.179	0.054	0.033	0.032	0.073		Set Trigger
4	3.326	0.056	0.033	0.031	0.078		Set Trigger
5	3.402	0.055	0.033	0.031	0.078		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



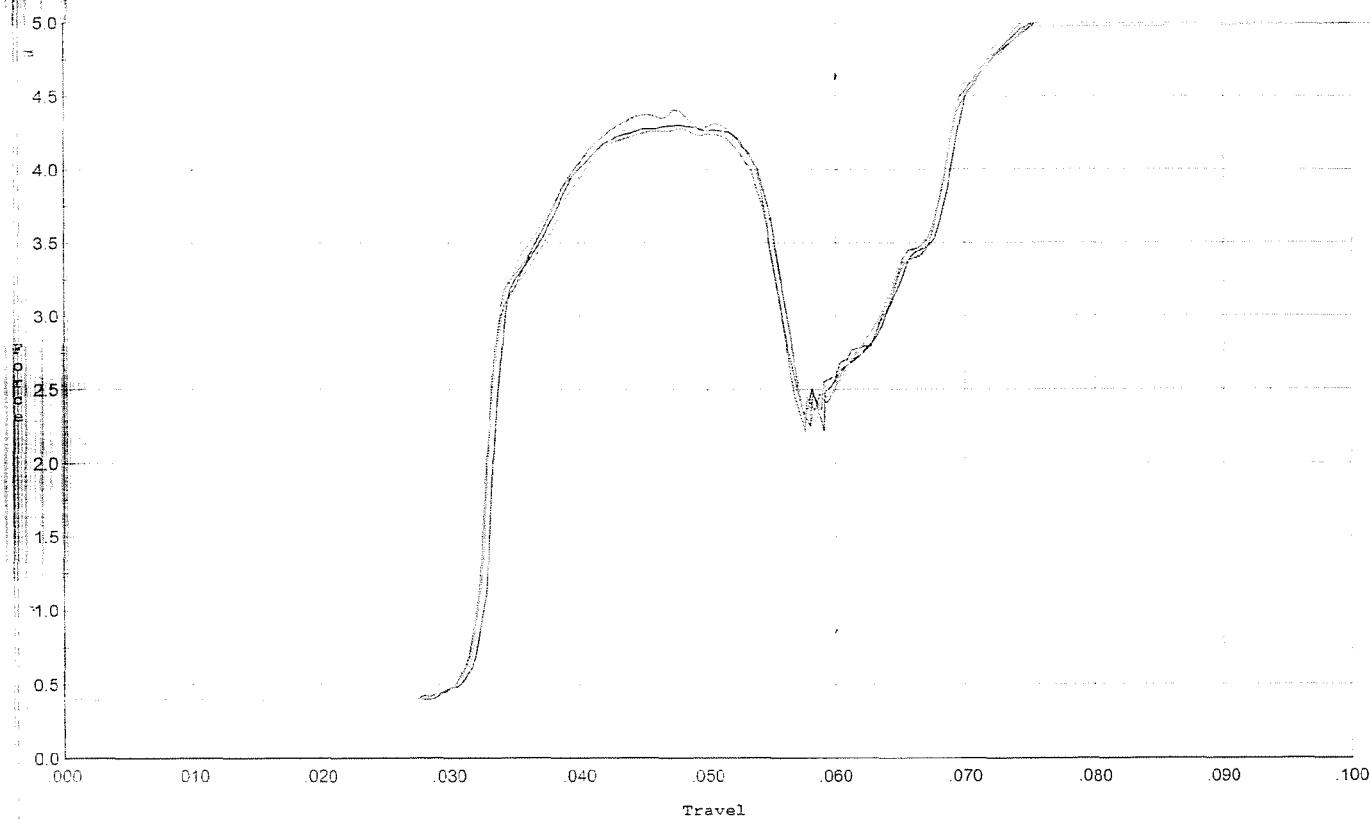
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.050	0.054	0.032	0.032	0.070		Set Trigger
2	3.080	0.055	0.032	0.032	0.072		Set Trigger
3	3.288	0.055	0.032	0.031	0.077		Set Trigger
4	3.123	0.055	0.032	0.032	0.074		Set Trigger
5	3.228	0.055	0.032	0.032	0.075		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



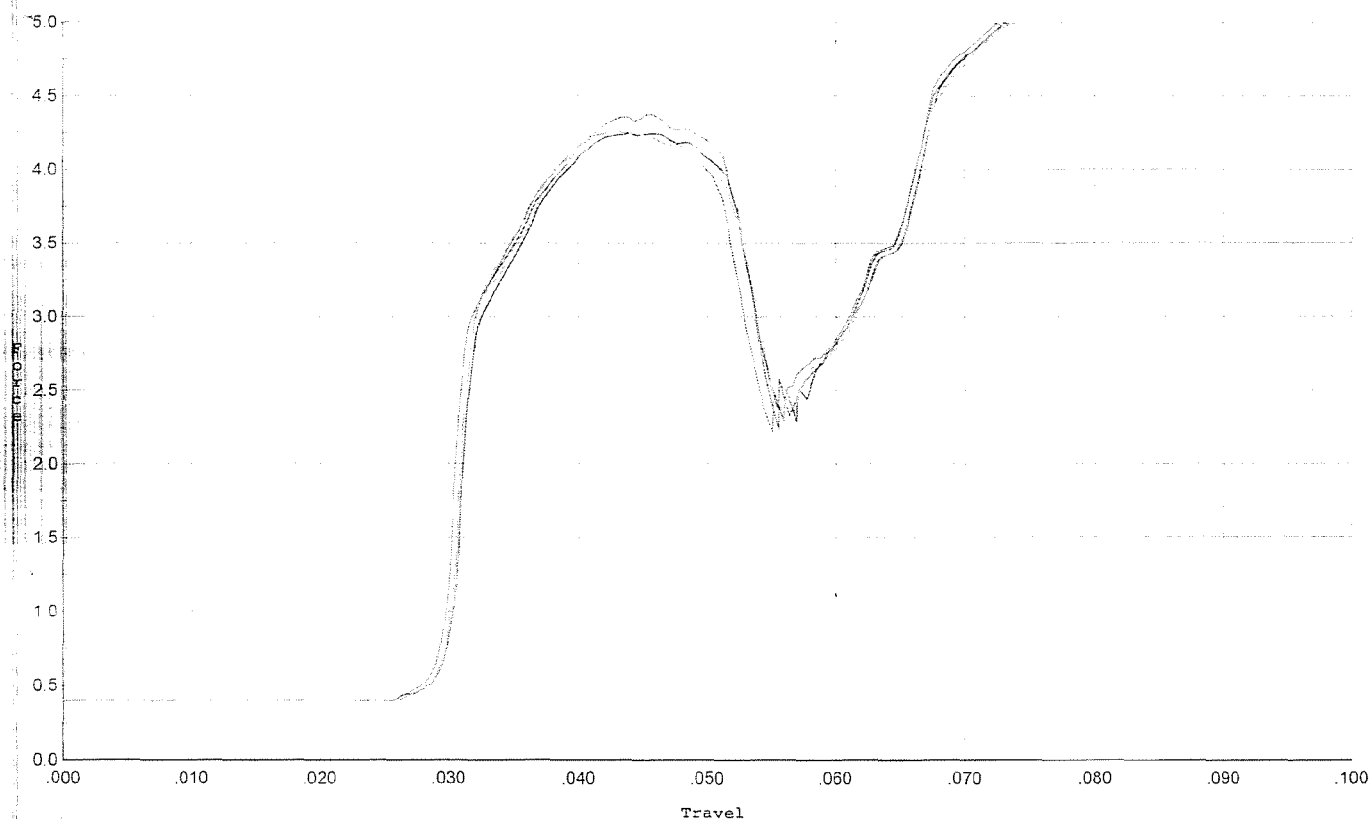
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.406	0.054	0.031	0.030	0.100		Set Trigger
2	4.299	0.055	0.032	0.030	0.101		Set Trigger
3	4.280	0.054	0.031	0.030	0.100		Set Trigger
4	4.375	0.055	0.031	0.030	0.102		Set Trigger
5	4.261	0.054	0.031	0.030	0.100		Set Trigger

A-4.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



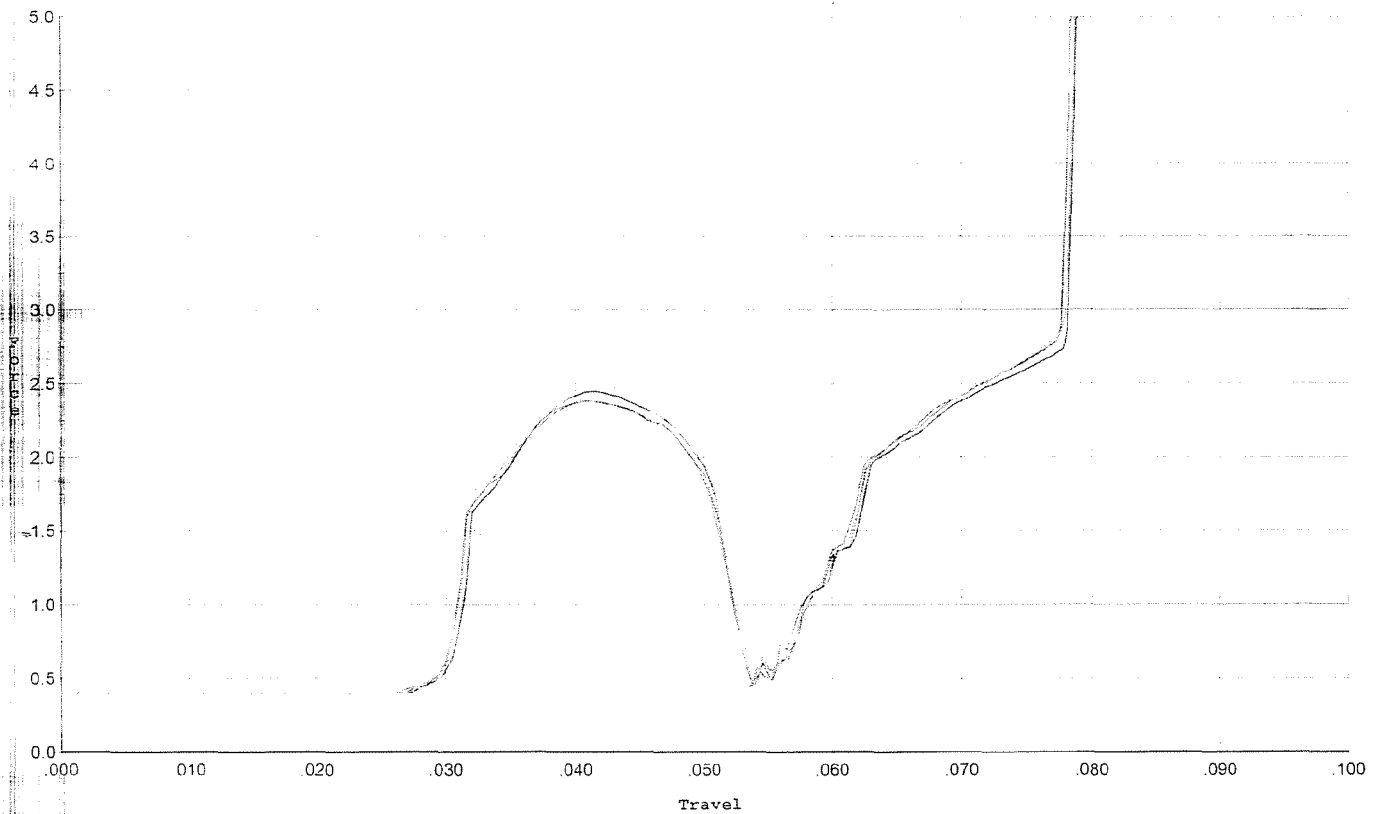
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.376	0.052	0.029	0.029	0.099		Set Trigger
2	4.247	0.052	0.030	0.030	0.097		Set Trigger
3	4.258	0.051	0.029	0.030	0.095		Set Trigger
4	4.342	0.054	0.030	0.030	0.101		Set Trigger
5	4.259	0.053	0.029	0.030	0.098		Set Trigger

A-4.29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



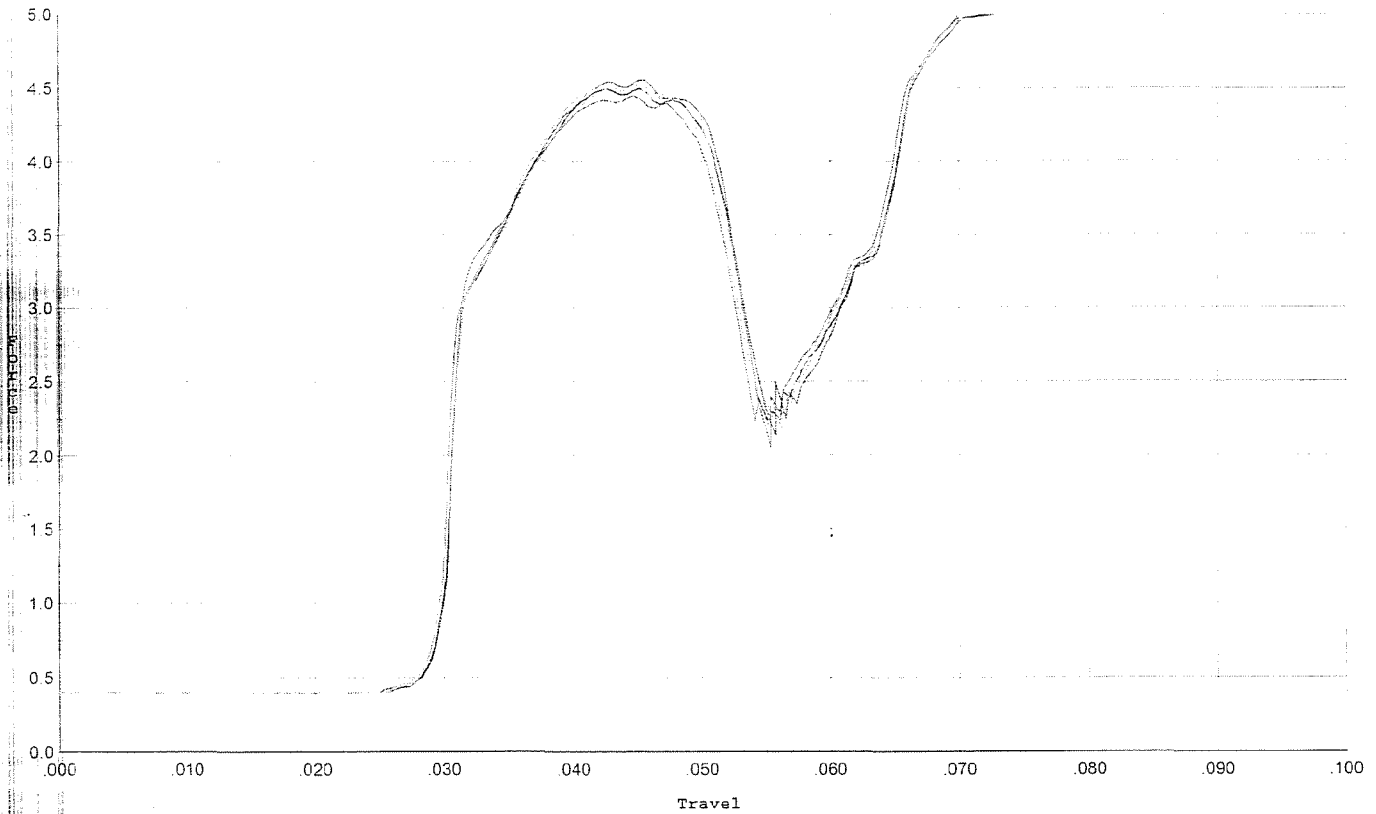
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.382	0.051	0.030	0.032	0.055		Set Trigger
2	2.449	0.051	0.030	0.032	0.055		Set Trigger
3	2.387	0.051	0.030	0.032	0.056		Set Trigger
4	2.482	0.051	0.030	0.032	0.056		Set Trigger
5	2.428	0.051	0.030	0.032	0.056		Set Trigger

A-2-42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.555	0.052	0.029	0.029	0.100		Set Trigger
2	4.496	0.052	0.029	0.029	0.100		Set Trigger
3	4.447	0.052	0.029	0.029	0.099		Set Trigger
4	4.522	0.051	0.029	0.029	0.099		Set Trigger
5	4.533	0.052	0.029	0.029	0.100		Set Trigger

A-4.51