

66794706

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

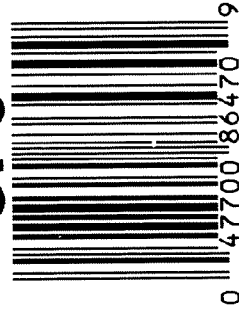
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794706

UPC



GUN SERIAL # G 6794706

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SP
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SP
460	CHECK HEADSPACE		11-4-08	SP
470	DIS-ASSEMBLE ACTION		11-4-08	SP
472	SERIALIZE BOLT HANDLE		11-5-08	RSA
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	MR
490	MAGNAFLUX BOLT		11/6/08	RT
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-19-09	Rsu
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

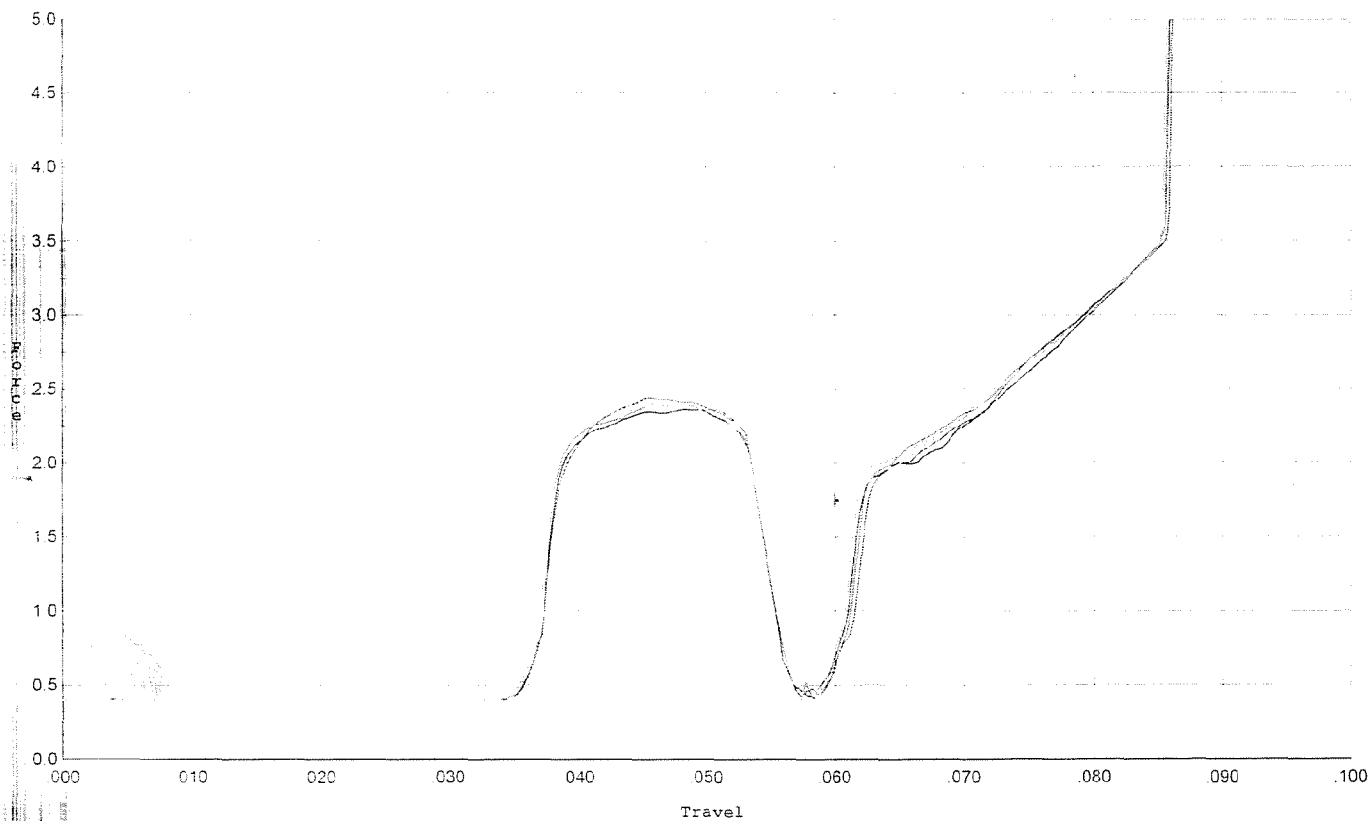
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-26-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-26-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	1-26-09	L.N.
	J) ASSEMBLE STOCK		1-19-09	Ran
	K) ASSEMBLE SWIVEL STUDS		1-26-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-23-09	L.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-23-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-26-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>249</u> <u>253</u> <u>254</u> <u>257</u> <u>253</u>	1-26-09	R.N.
	C) FUNCTION		1-26-09	L.N.
690	PACK		1/28/09	F.m

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



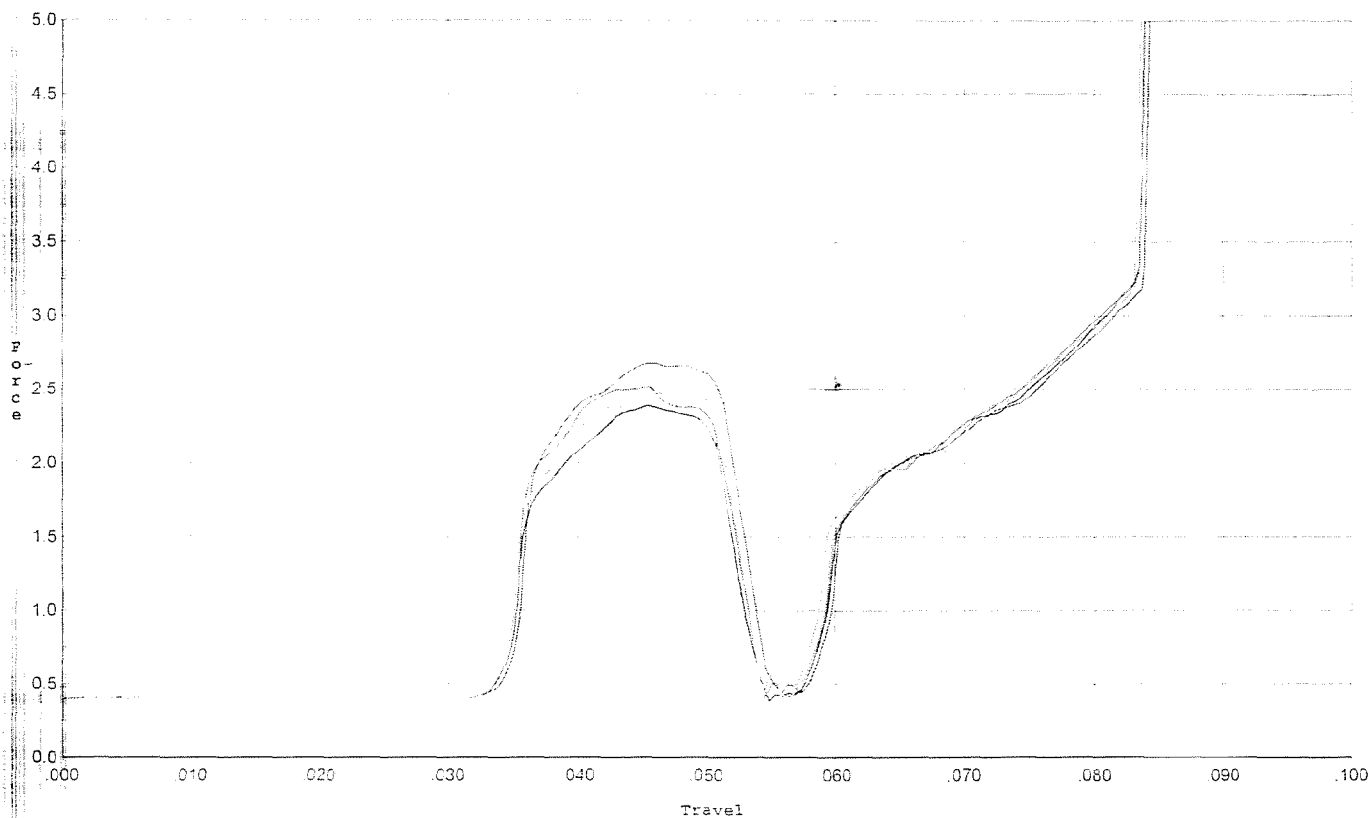
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.438	0.053	0.036	0.038	0.052		Set Trigger
2	2.364	0.053	0.036	0.037	0.052		Set Trigger
3	2.396	0.053	0.036	0.037	0.052		Set Trigger
4	2.395	0.053	0.036	0.037	0.052		Set Trigger
5	2.405	0.054	0.036	0.037	0.054		Set Trigger

A.2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



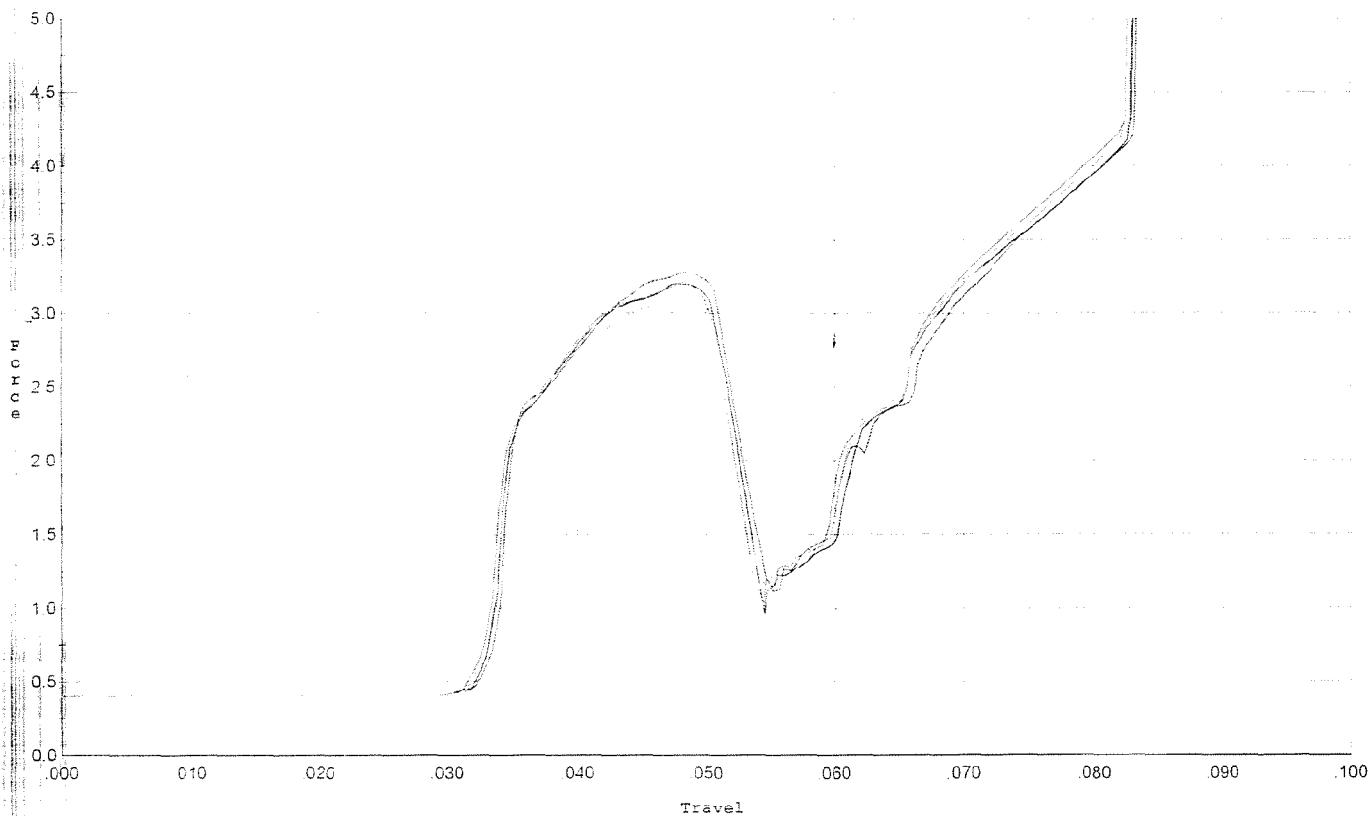
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.678	0.051	0.035	0.036	0.054		Set Trigger
2	2.389	0.051	0.034	0.037	0.049		Set Trigger
3	2.514	0.052	0.034	0.036	0.052		Set Trigger
4	2.450	0.051	0.034	0.037	0.050		Set Trigger
5	2.491	0.051	0.034	0.036	0.052		Set Trigger

A.250

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



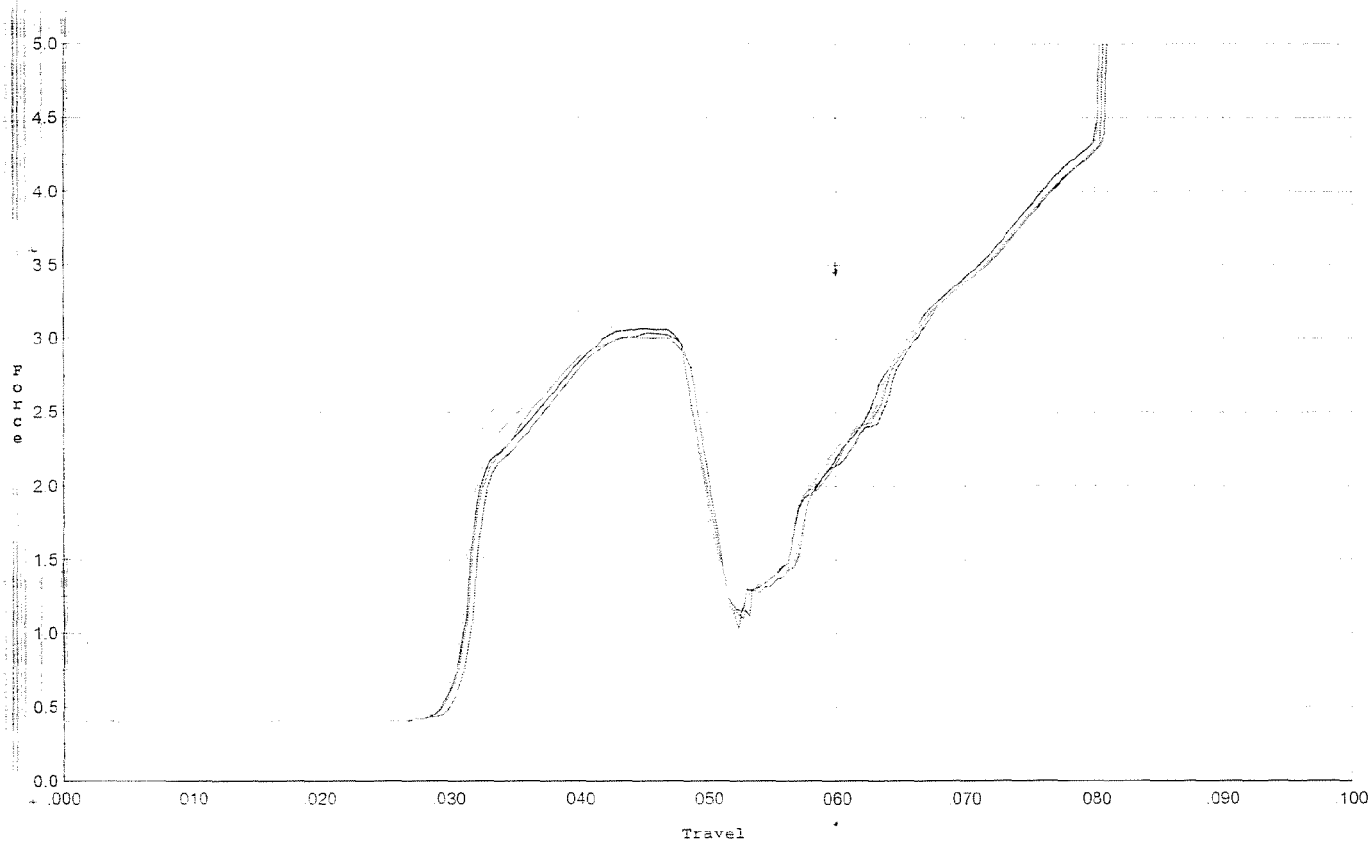
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.278	0.051	0.033	0.035	0.064		Set Trigger
2	3.203	0.052	0.032	0.034	0.065		Set Trigger
3	3.210	0.050	0.032	0.034	0.063		Set Trigger
4	3.107	0.050	0.032	0.035	0.061		Set Trigger
5	3.112	0.050	0.032	0.035	0.062		Set Trigger

A 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



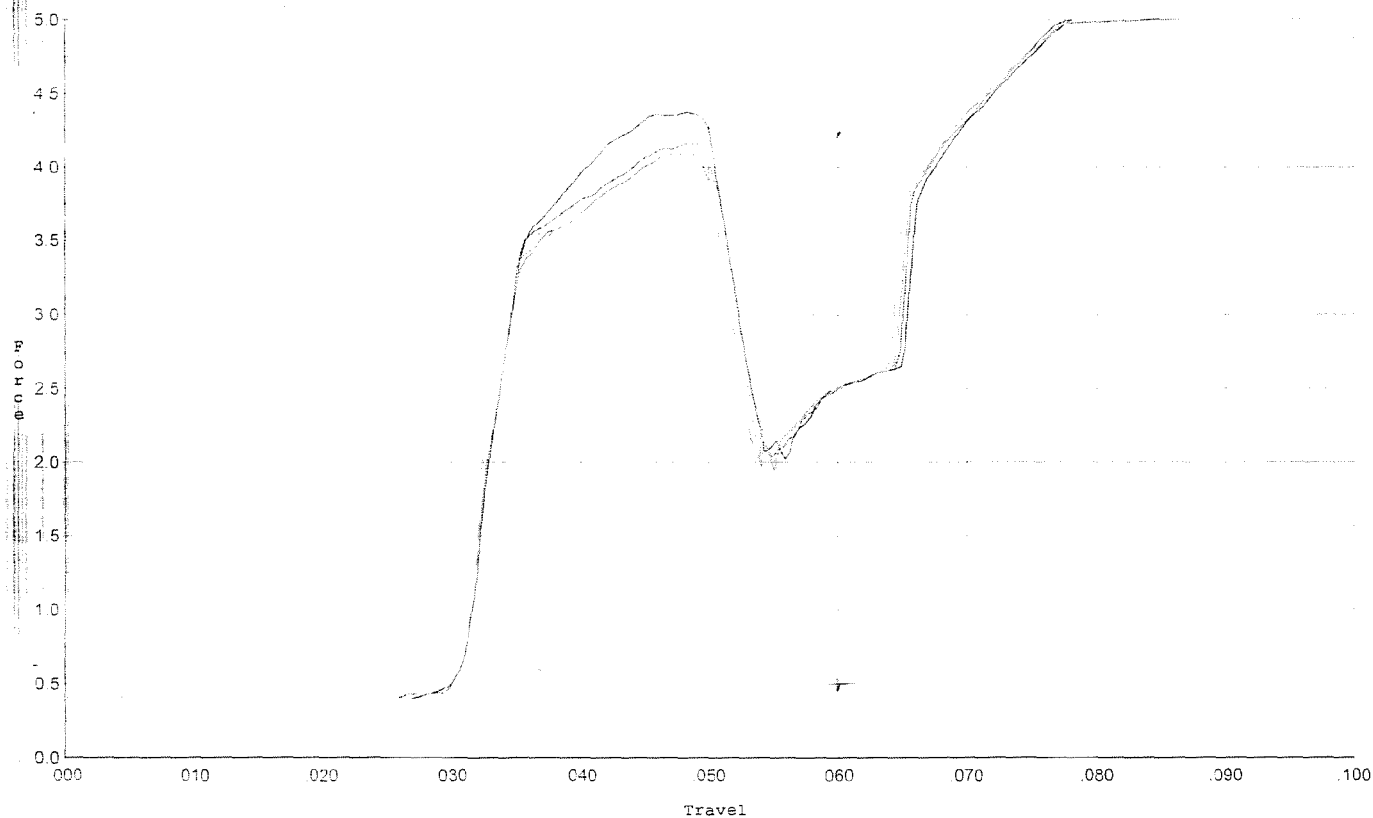
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.040	0.049	0.030	0.034	0.060		Set Trigger
2	3.069	0.048	0.030	0.034	0.060		Set Trigger
3	3.013	0.048	0.030	0.035	0.059		Set Trigger
4	3.353	0.048	0.030	0.034	0.064		Set Trigger
5	3.082	0.049	0.030	0.034	0.061		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



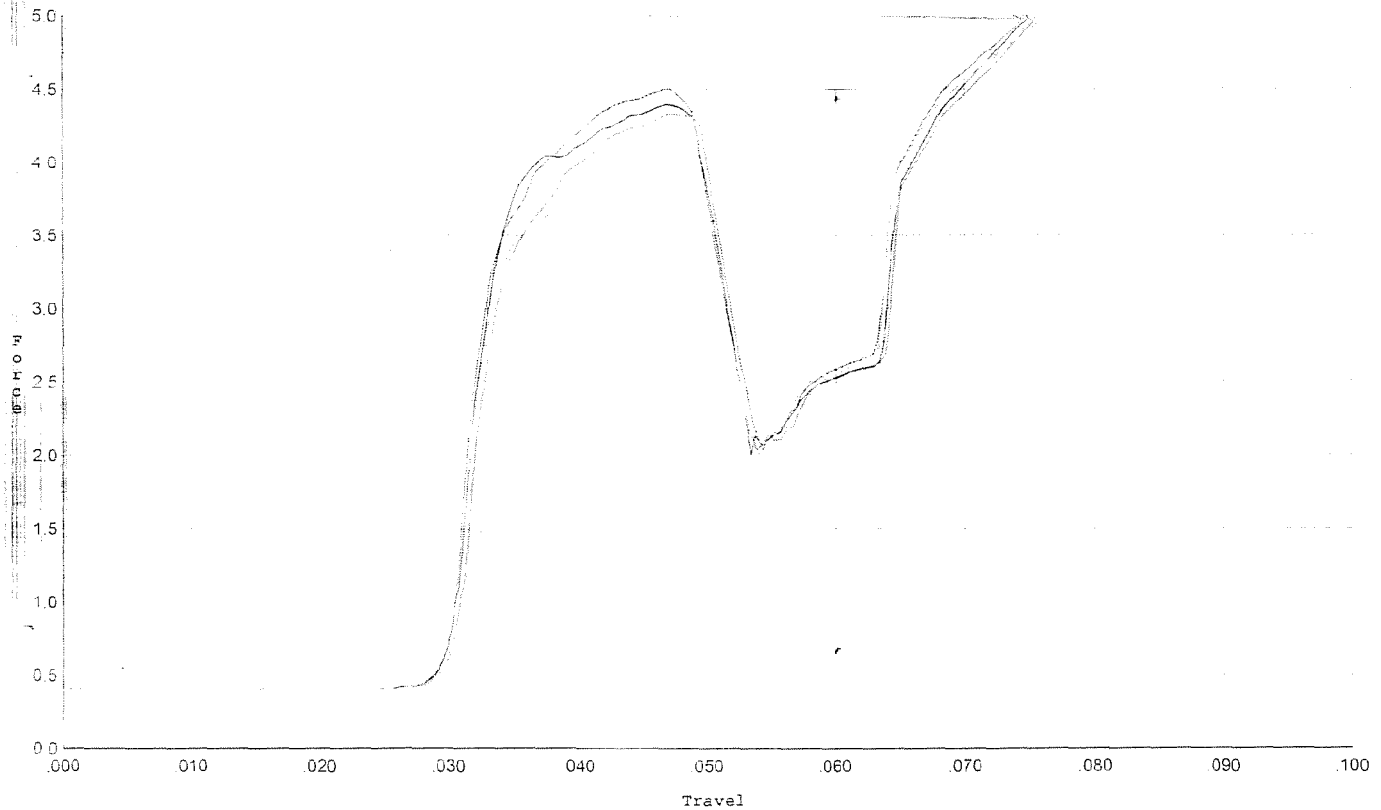
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.160	0.051	0.031	0.032	0.084		Set Trigger
2	4.374	0.050	0.031	0.033	0.085		Set Trigger
3	4.091	0.050	0.031	0.033	0.081		Set Trigger
4	4.174	0.051	0.031	0.032	0.084		Set Trigger
5	4.218	0.050	0.030	0.032	0.084		Set Trigger

A. 420

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



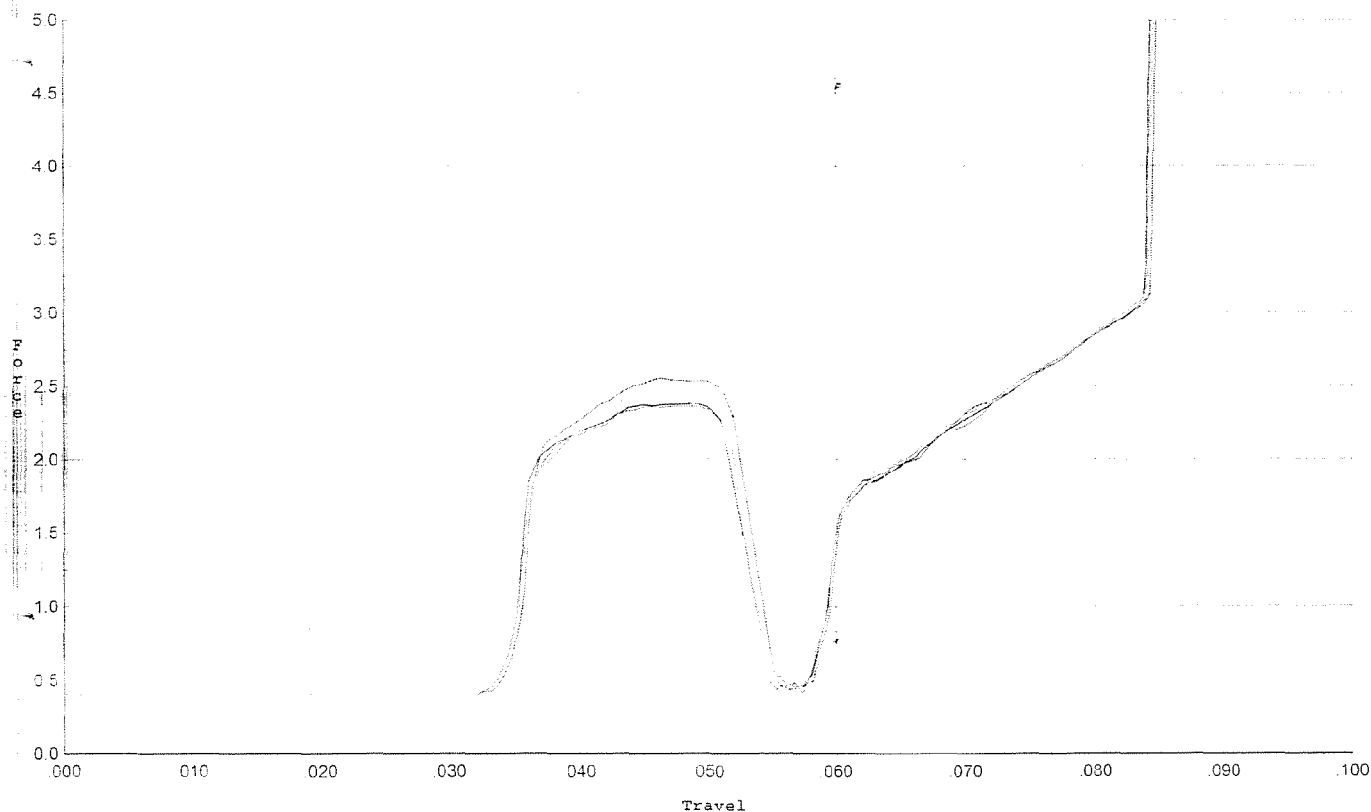
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.500	0.049	0.030	0.031	0.088		Set Trigger
2	4.398	0.051	0.030	0.032	0.090		Set Trigger
3	4.333	0.050	0.030	0.032	0.086		Set Trigger
4	4.238	0.049	0.030	0.032	0.084		Set Trigger
5	4.145	0.049	0.030	0.032	0.082		Set Trigger

A-4.32

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



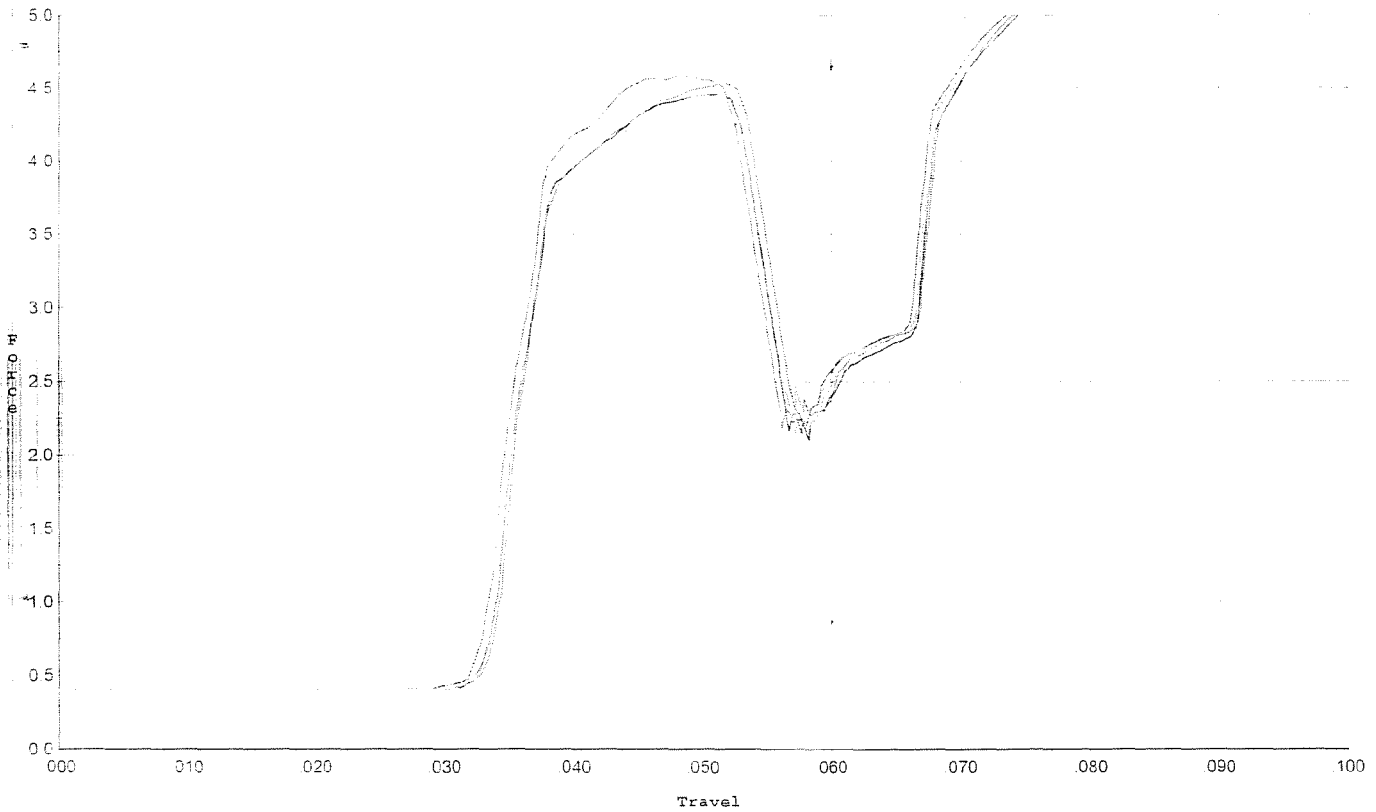
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.052	0.034	0.036	0.054		Set Trigger
2	2.383	0.053	0.034	0.036	0.053		Set Trigger
3	2.365	0.053	0.034	0.036	0.052		Set Trigger
4	2.428	0.052	0.034	0.036	0.052		Set Trigger
5	2.478	0.052	0.034	0.036	0.053		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.584	0.053	0.032	0.031	0.093		Set Trigger
2	4.459	0.053	0.033	0.030	0.092		Set Trigger
3	4.534	0.053	0.033	0.030	0.093		Set Trigger
4	4.455	0.053	0.033	0.030	0.091		Set Trigger
5	4.550	0.053	0.033	0.031	0.093		Set Trigger

A. 4.51