

G6794709

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



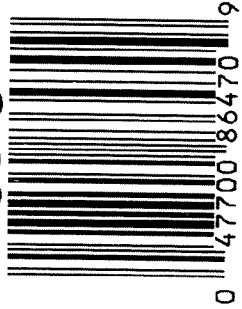
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794709

UPC



BM FORM

GUN SERIAL # G6794709

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	J.P.D.
430	ASSEMBLE TO STOCK		11-4-08	JP
440	PROOF		11-4-08	J.P.D.
460	CHECK HEADSPACE		11-4-08	J.P.D.
470	DIS-ASSEMBLE ACTION		11-4-08	J.P.D.
472	SERIALIZE BOLT HANDLE		11-5-08	RT
475	DRILL AND TAP SIGHT HOLES		11-5-08	JP
480	MAGNAFLUX BBL ACTION		11/6/08	(JP)
490	MAGNAFLUX BOLT		11/6/08	RT
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	JP
	D) OIL FIRING PIN ASSEMBLY		11-26-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

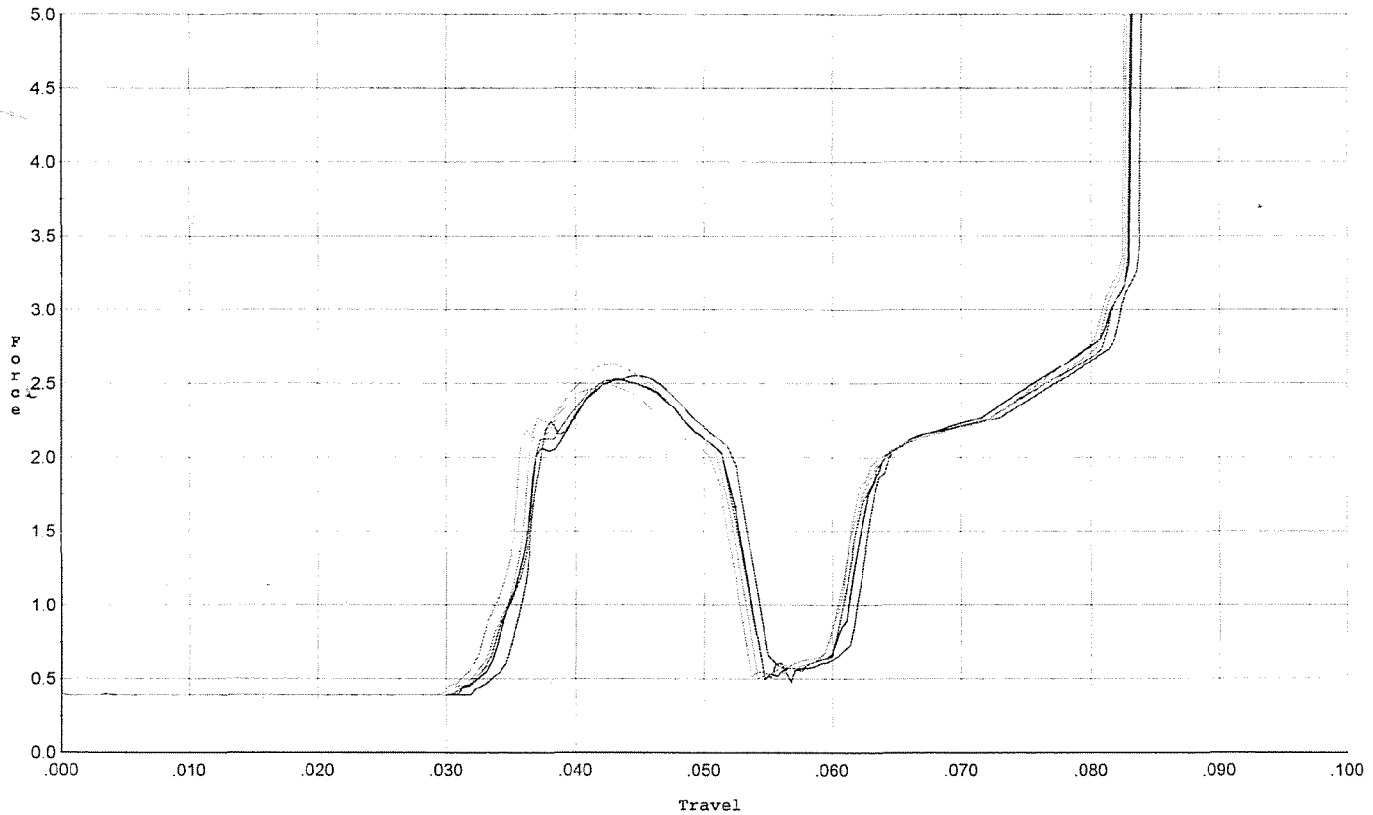
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.0</u>	12-17-08	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-17-08	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-17-08	RP
	J) ASSEMBLE STOCK		11-26-08	RP
	K) ASSEMBLE SWIVEL STUDS		12-17-08	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-16-08	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-16-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-17-08	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.32</u> <u>2.38</u> <u>2.34</u> <u>2.50</u>	12-17-08	TL
	C) FUNCTION		12-17-08	RP
690	PACK		1-7-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



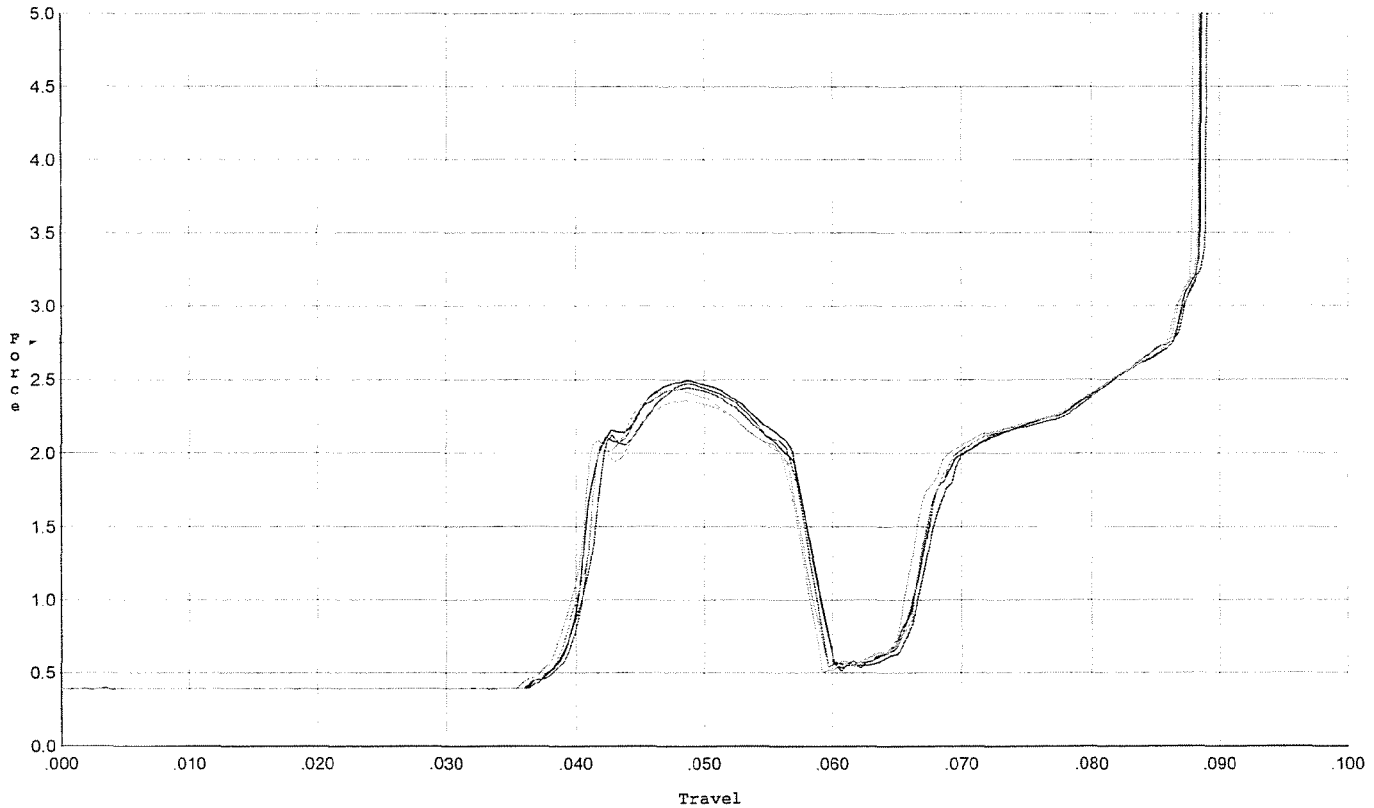
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.053	0.035	0.036	0.053		Set Trigger
2	2.523	0.052	0.034	0.036	0.053		Set Trigger
3	2.531	0.053	0.033	0.036	0.053		Set Trigger
4	2.631	0.052	0.033	0.036	0.054		Set Trigger
5	2.491	0.051	0.032	0.035	0.052		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



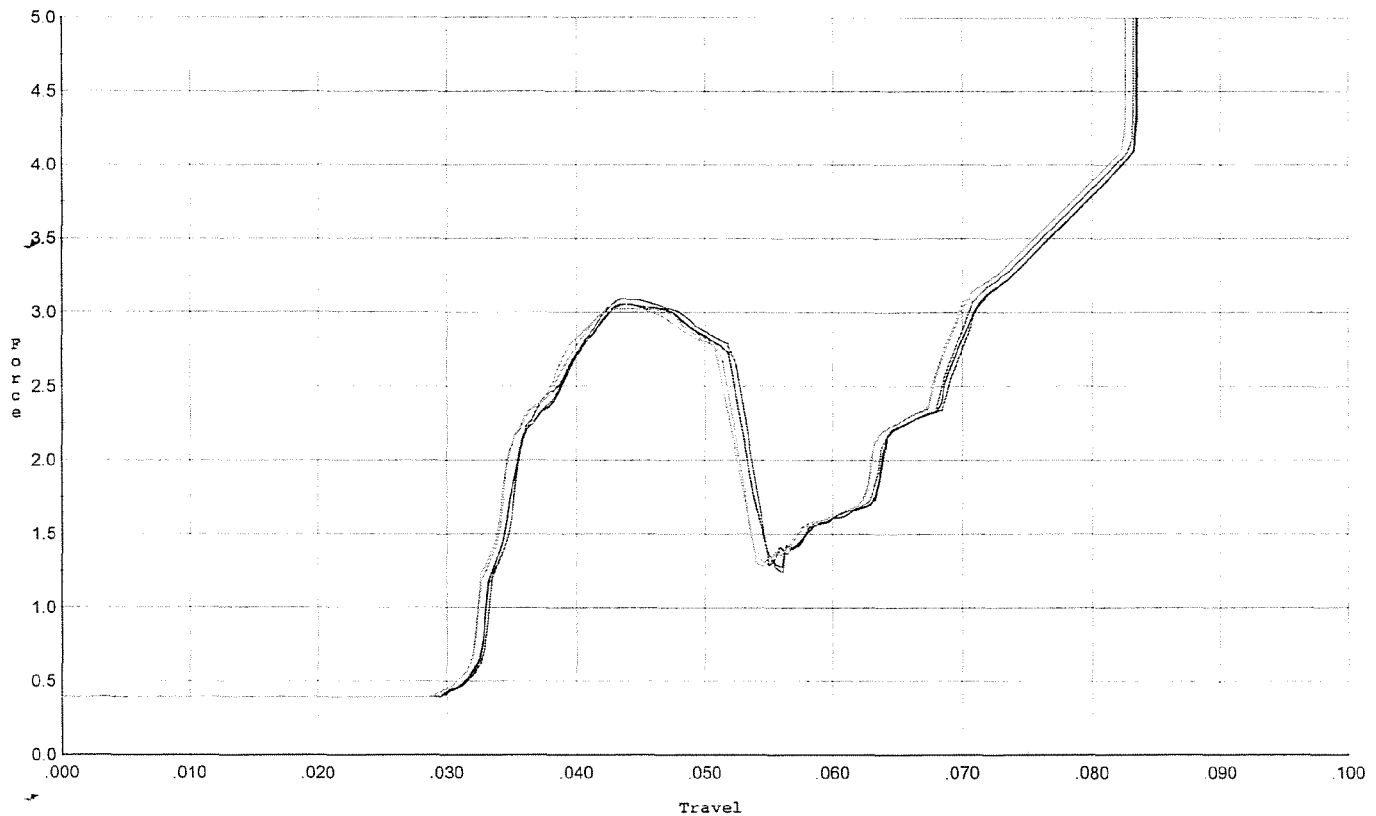
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.057	0.039	0.038	0.053		Set Trigger
2	2.496	0.057	0.039	0.037	0.055		Set Trigger
3	2.445	0.057	0.039	0.037	0.054		Set Trigger
4	2.356	0.057	0.039	0.038	0.052		Set Trigger
5	2.436	0.057	0.038	0.037	0.054		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



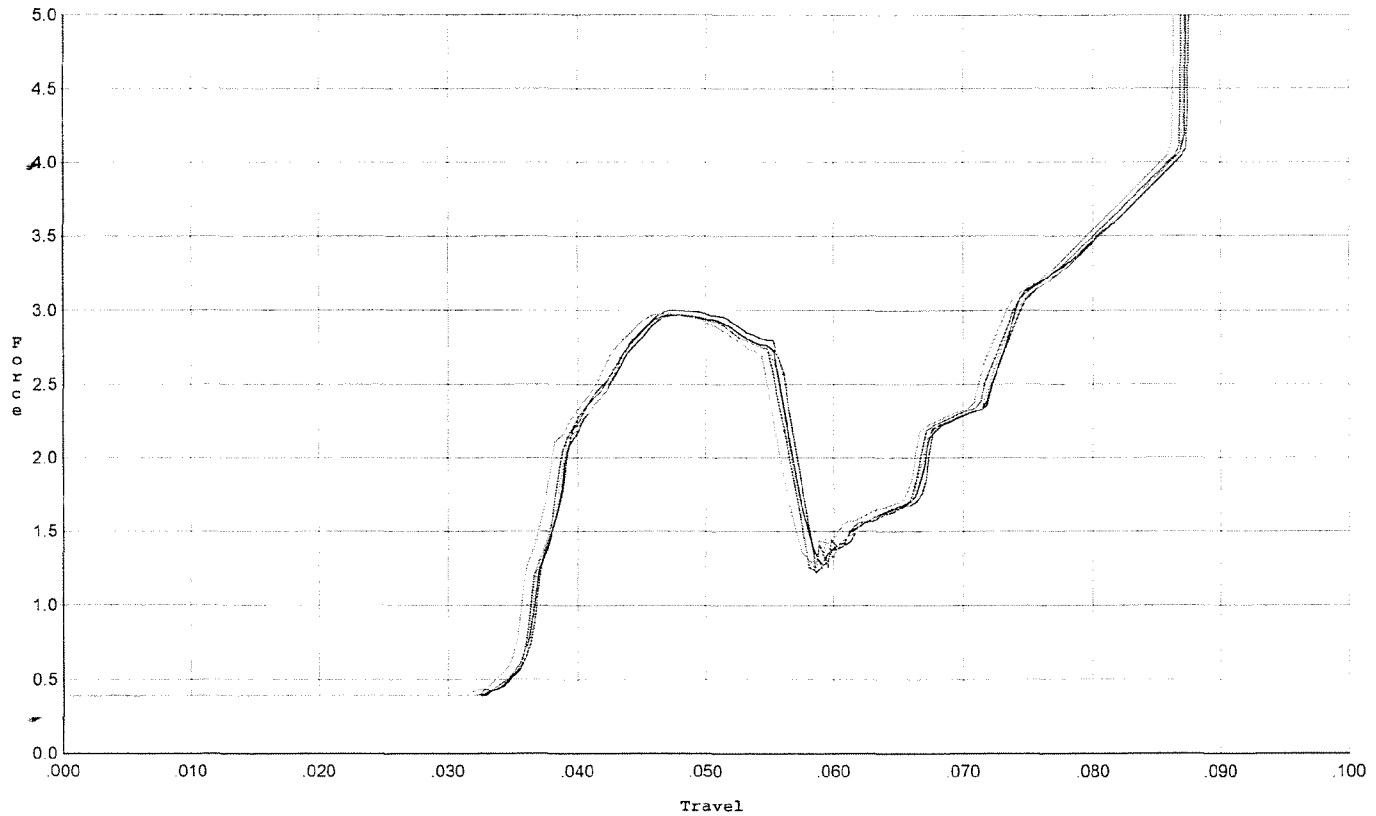
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.052	0.033	0.034	0.065		Set Trigger
2	3.058	0.052	0.033	0.035	0.064		Set Trigger
3	3.057	0.052	0.033	0.035	0.064		Set Trigger
4	3.058	0.051	0.032	0.034	0.064		Set Trigger
5	3.027	0.052	0.032	0.034	0.065		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



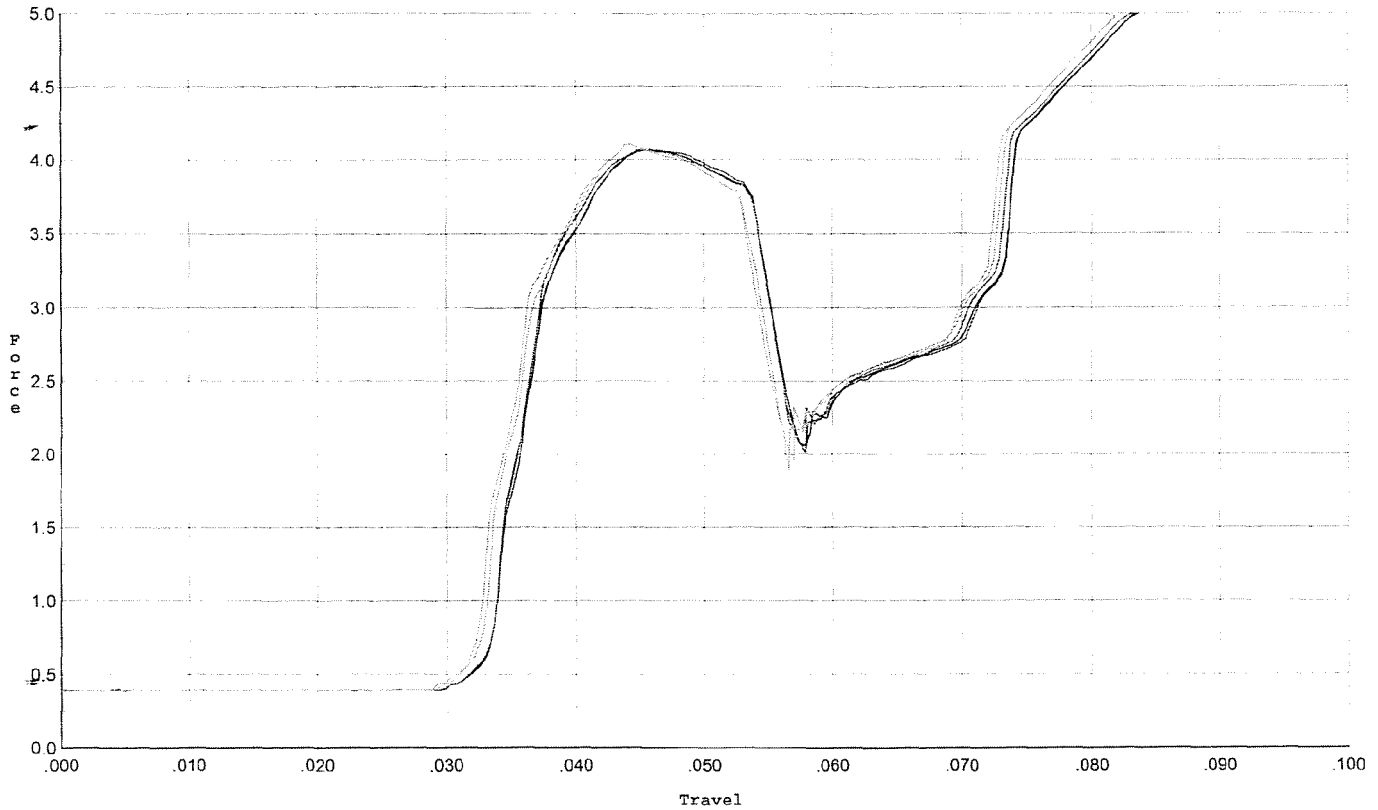
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.007	0.056	0.036	0.036	0.067		Set Trigger
2	2.969	0.055	0.036	0.036	0.064		Set Trigger
3	2.972	0.056	0.036	0.036	0.066		Set Trigger
4	2.966	0.056	0.036	0.036	0.065		Set Trigger
5	2.978	0.054	0.035	0.036	0.064		Set Trigger

Aug 2.97

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



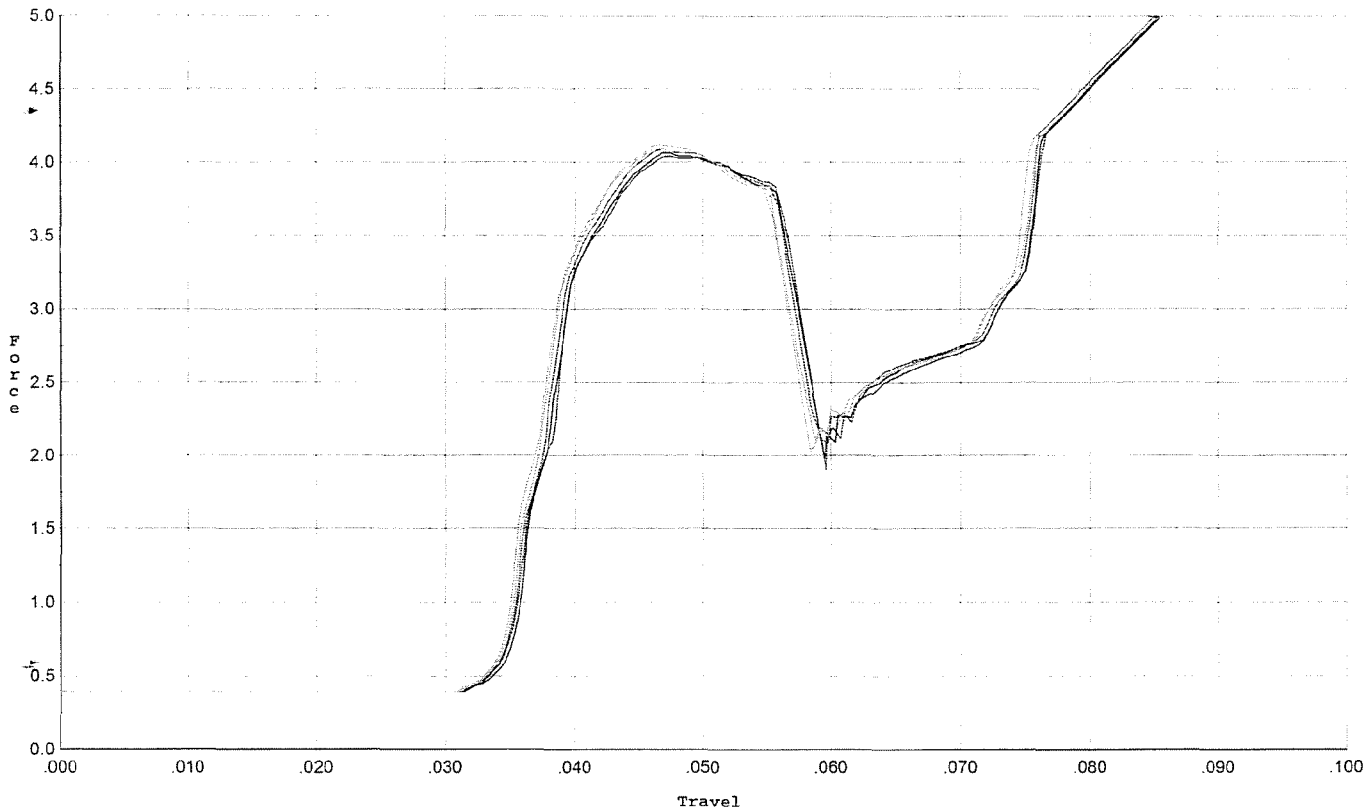
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.054	0.033	0.034	0.087		Set Trigger
2	4.067	0.054	0.033	0.034	0.086		Set Trigger
3	4.072	0.054	0.033	0.034	0.087		Set Trigger
4	4.112	0.054	0.032	0.033	0.088		Set Trigger
5	4.107	0.053	0.032	0.033	0.086		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



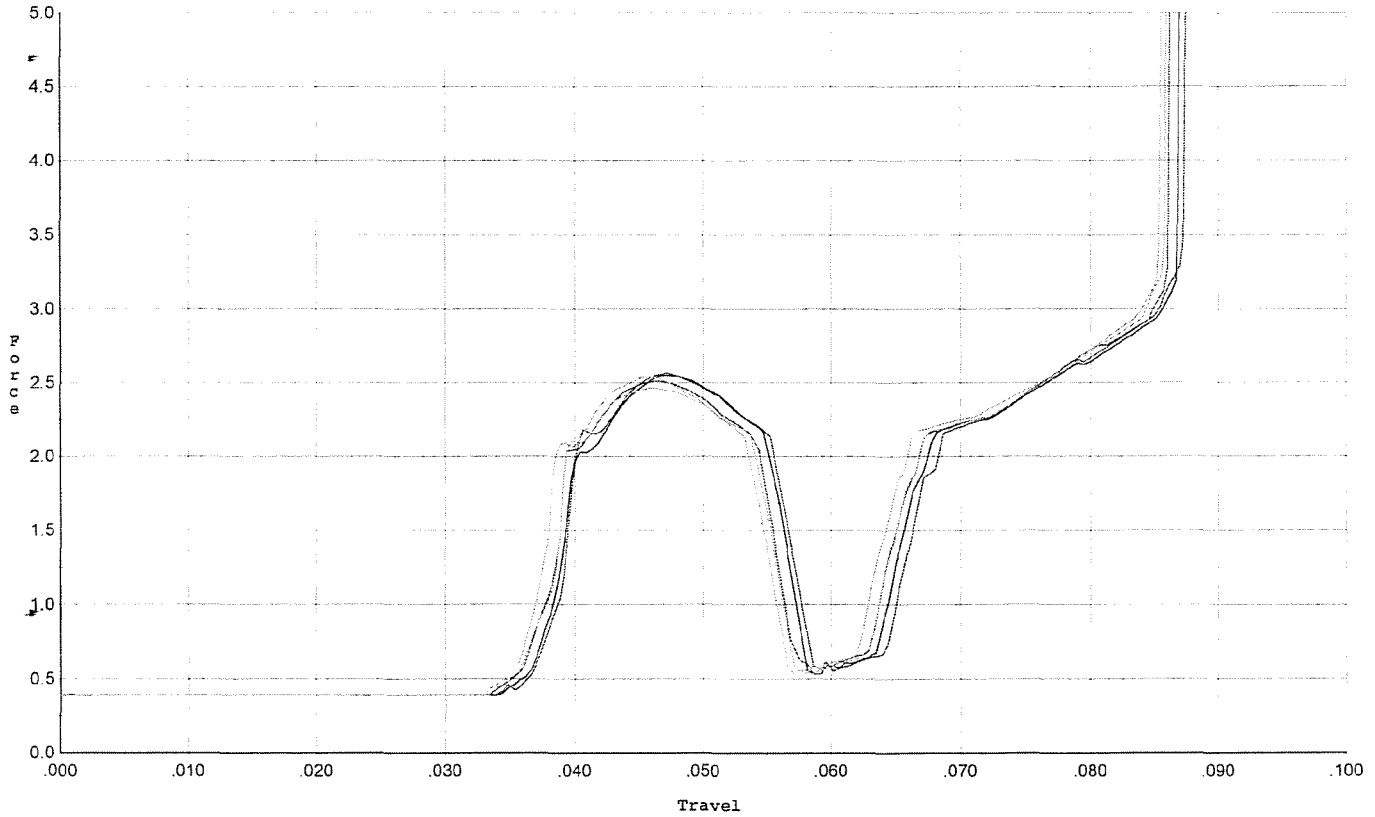
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.044	0.057	0.035	0.034	0.090		Set Trigger
2	4.066	0.057	0.035	0.034	0.091		Set Trigger
3	4.092	0.056	0.034	0.034	0.089		Set Trigger
4	4.116	0.055	0.034	0.034	0.088		Set Trigger
5	4.093	0.055	0.034	0.034	0.089		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



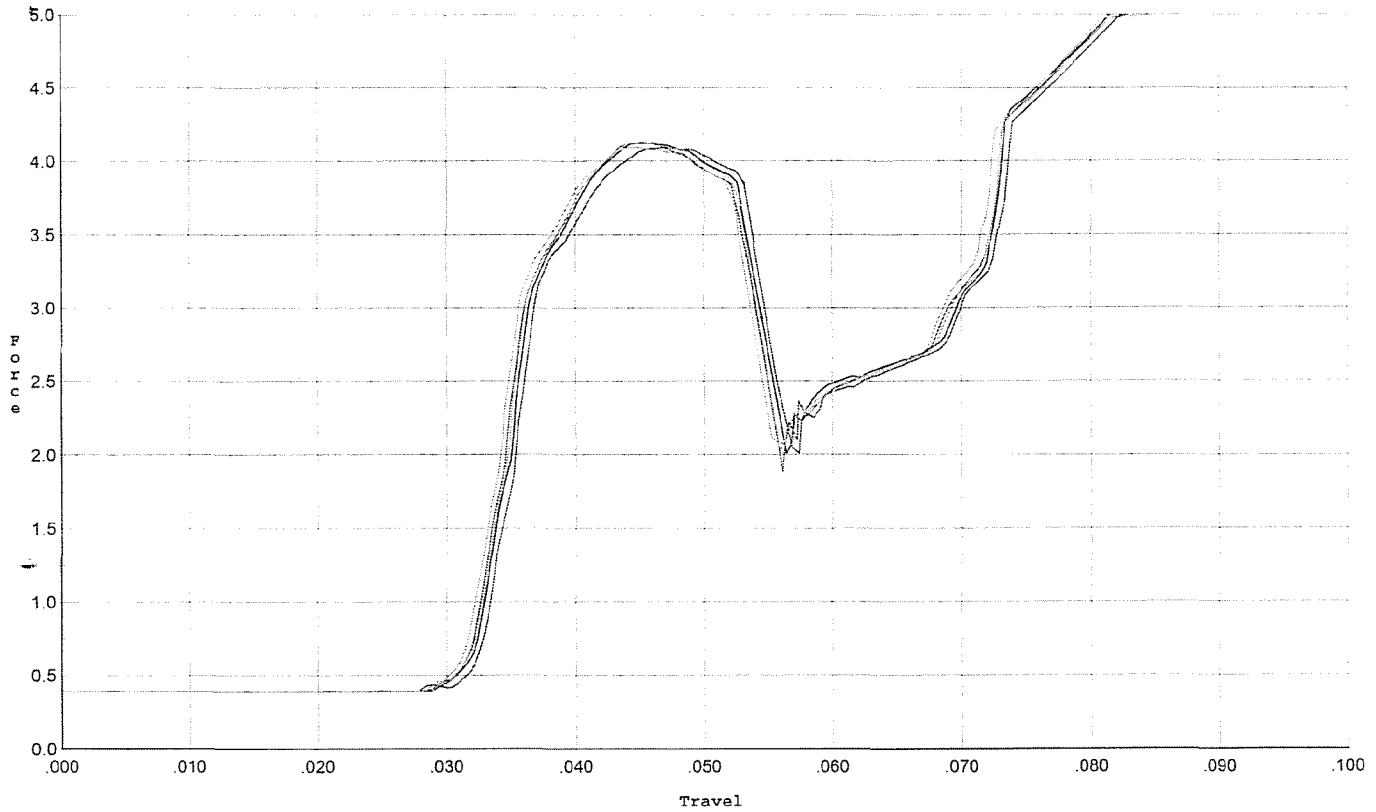
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.057	0.037	0.037	0.057		Set Trigger
2	2.551	0.056	0.037	0.037	0.055		Set Trigger
3	2.510	0.054	0.036	0.037	0.054		Set Trigger
4	2.465	0.055	0.036	0.037	0.054		Set Trigger
5	2.542	0.055	0.036	0.037	0.055		Set Trigger

AVG 2.52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.089	0.053	0.032	0.033	0.086		Set Trigger
2	4.125	0.055	0.032	0.033	0.090		Set Trigger
3	4.126	0.053	0.032	0.033	0.088		Set Trigger
4	4.131	0.053	0.032	0.033	0.087		Set Trigger
5	4.093	0.052	0.031	0.033	0.086		Set Trigger

Avg 4.11