

G6794711

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



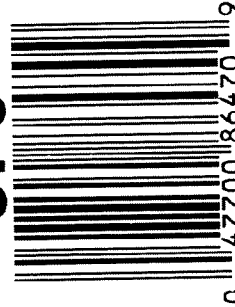
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794711

UPC



BM FORM

GUN SERIAL # G 6794711

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SPD
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SPD
460	CHECK HEADSPACE		11-3-08	SPD
470	DIS-ASSEMBLE ACTION		11-3-08	SPD
472	SERIALIZE BOLT HANDLE		11-4-08	RBN
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	(RB)
490	MAGNAFLUX BOLT		11/3/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DS
542	APPLY COATINGS (BARREL ACTION)		11/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-21-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

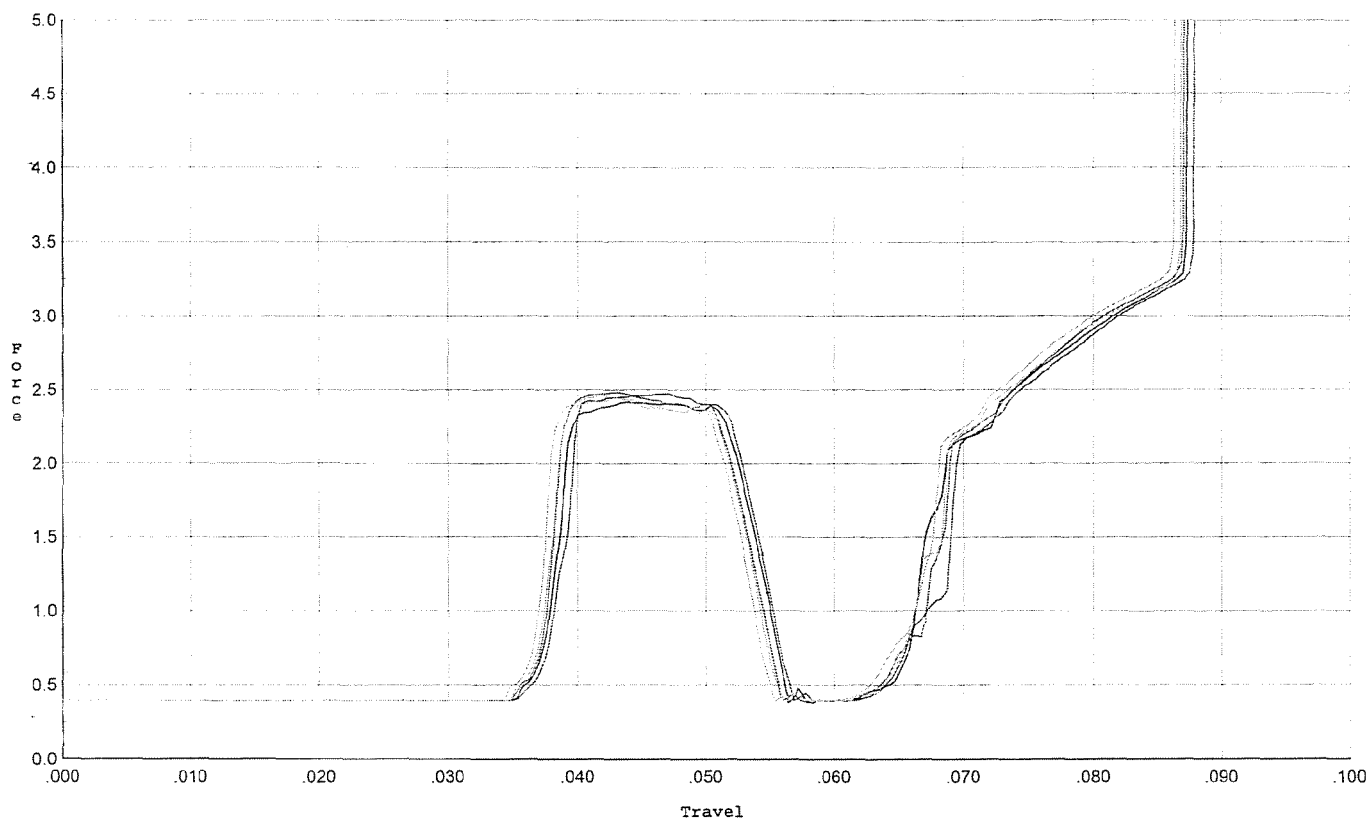
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>5.0</u> <u>5.0</u>	12-15-08	L.P.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-15-08	L.P.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-15-08	L.P.
	J) ASSEMBLE STOCK		11-24-08	Y.P.
	K) ASSEMBLE SWIVEL STUDS		12-15-08	L.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	PSN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	TC
670	FINAL INSPECTION A) HEADSPACE		12-15-08	L.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.37</u> <u>2.34</u> <u>2.32</u> <u>2.34</u>	12-15-08	TC
	C) FUNCTION		12-15-08	L.P.
690	PACK		12-18-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



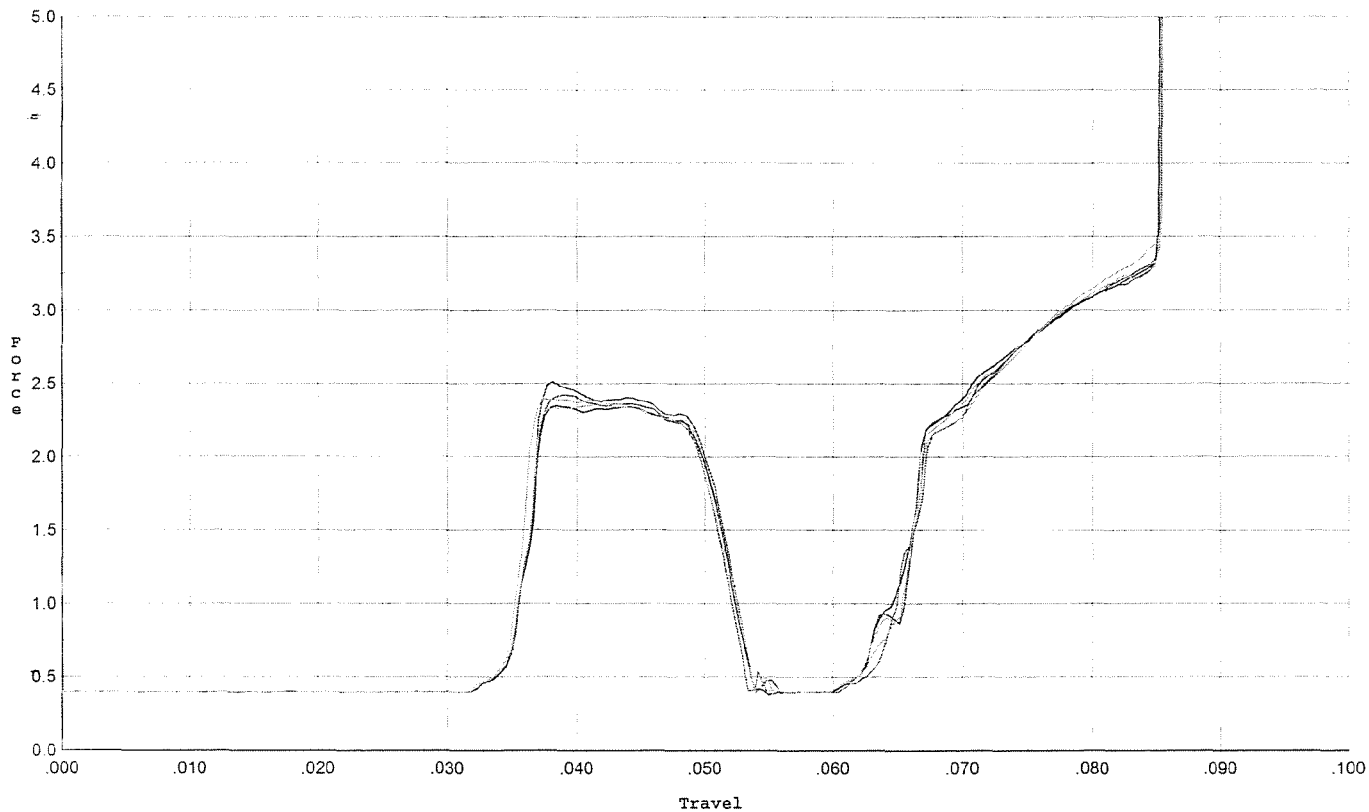
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.469	0.054	0.037	0.039	0.052		Set Trigger
2	2.416	0.055	0.036	0.038	0.052		Set Trigger
3	2.482	0.053	0.036	0.038	0.051		Set Trigger
4	2.445	0.053	0.035	0.038	0.051		Set Trigger
5	2.460	0.053	0.035	0.038	0.051		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



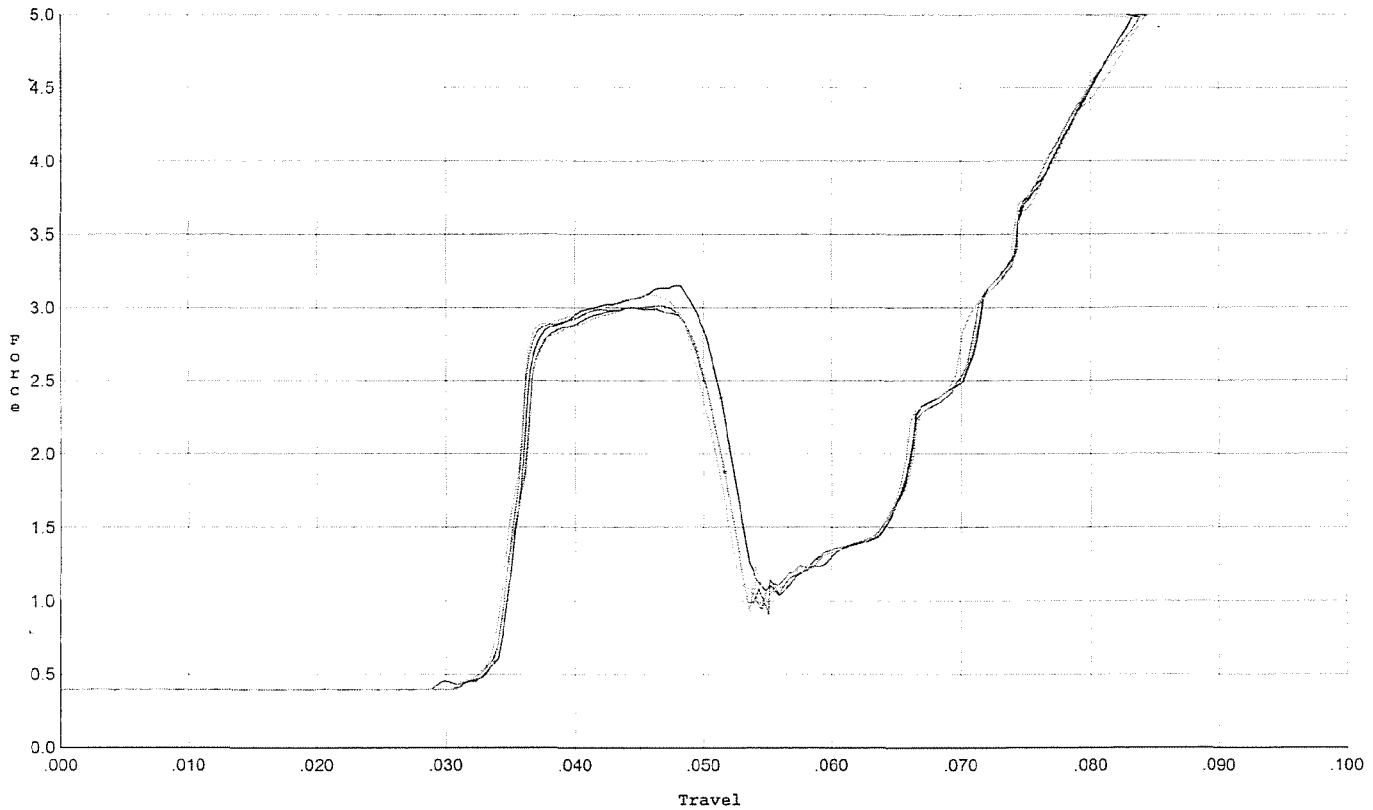
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.052	0.035	0.037	0.051		Set Trigger
2	2.350	0.051	0.035	0.038	0.048		Set Trigger
3	2.422	0.052	0.035	0.038	0.049		Set Trigger
4	2.394	0.051	0.035	0.038	0.050		Set Trigger
5	2.357	0.052	0.035	0.037	0.050		Set Trigger

Aug 2.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



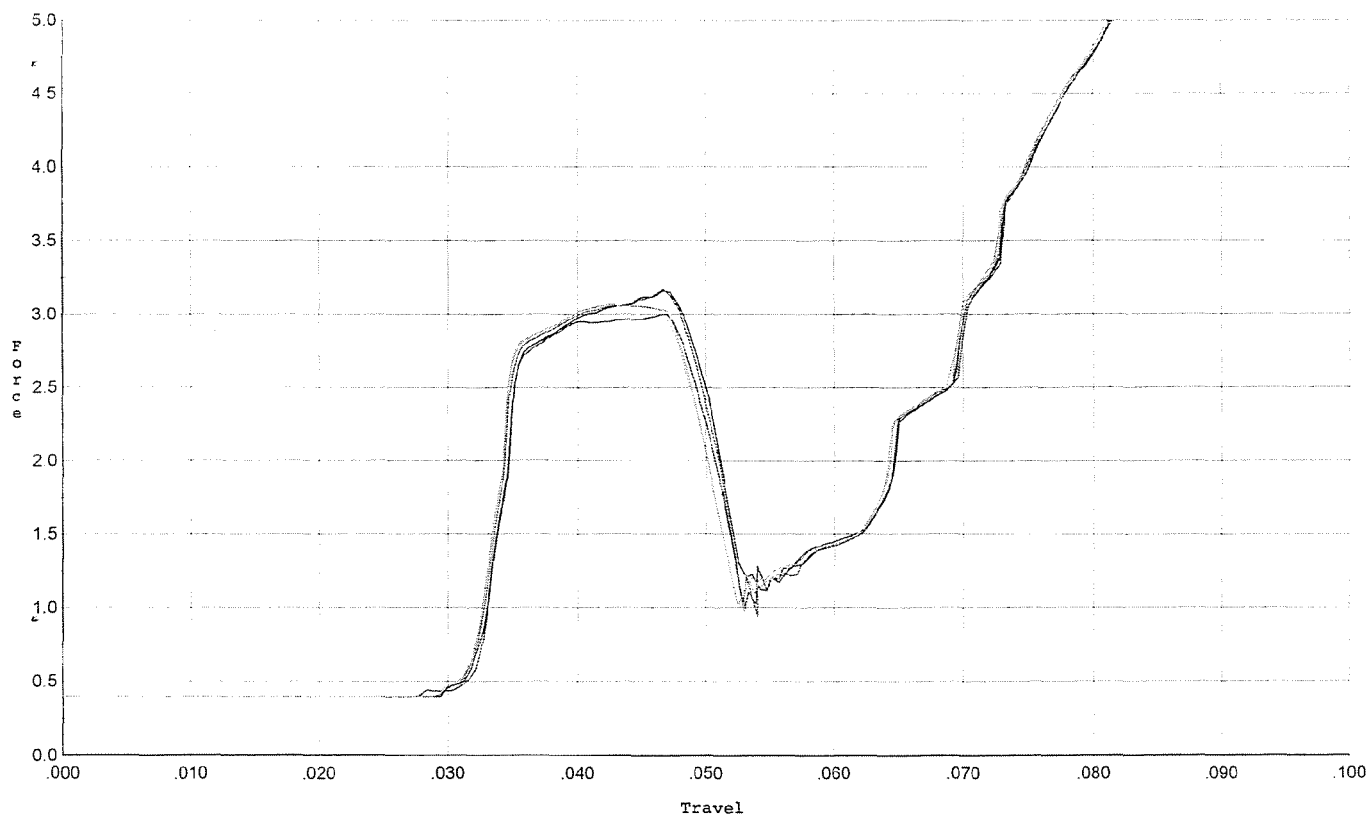
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.004	0.052	0.034	0.036	0.060		Set Trigger
2	3.148	0.051	0.034	0.036	0.062		Set Trigger
3	3.012	0.052	0.034	0.036	0.061		Set Trigger
4	3.086	0.051	0.034	0.036	0.060		Set Trigger
5	2.999	0.052	0.034	0.037	0.060		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



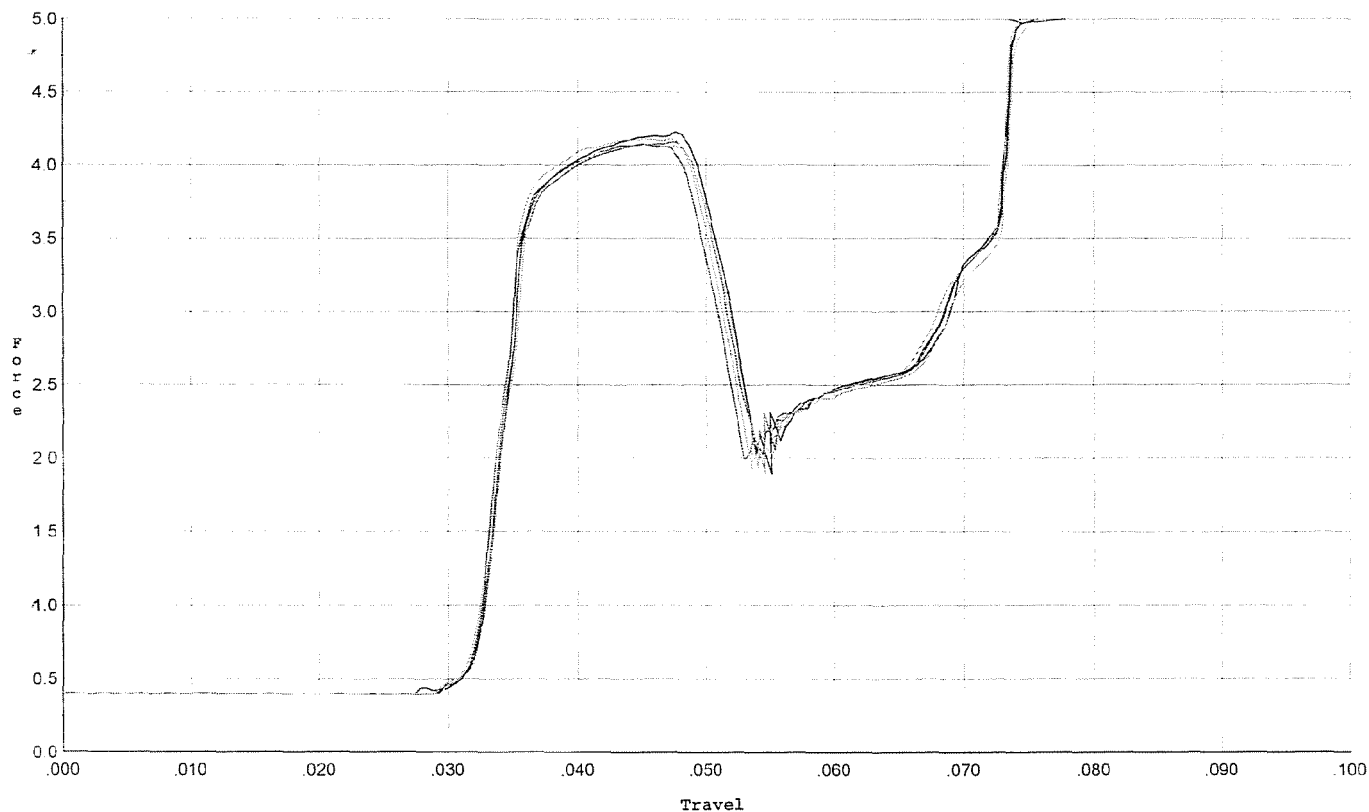
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.001	0.051	0.032	0.035	0.062		Set Trigger
2	3.165	0.050	0.032	0.035	0.063		Set Trigger
3	3.175	0.051	0.032	0.035	0.064		Set Trigger
4	3.064	0.050	0.032	0.035	0.061		Set Trigger
5	3.071	0.050	0.032	0.035	0.061		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



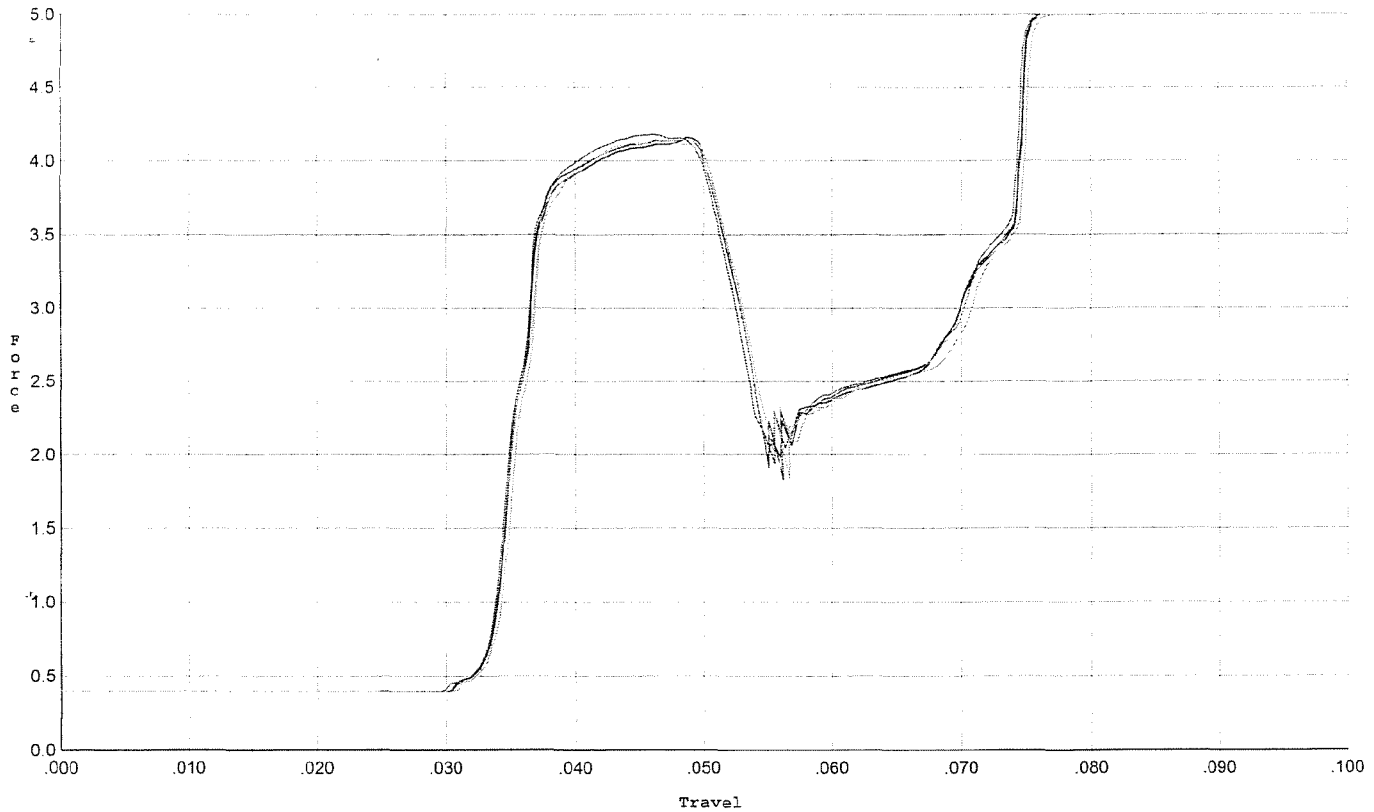
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.051	0.032	0.034	0.081		Set Trigger
2	4.226	0.052	0.032	0.034	0.084		Set Trigger
3	4.156	0.051	0.032	0.034	0.082		Set Trigger
4	4.139	0.052	0.032	0.034	0.084		Set Trigger
5	4.178	0.052	0.032	0.034	0.084		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



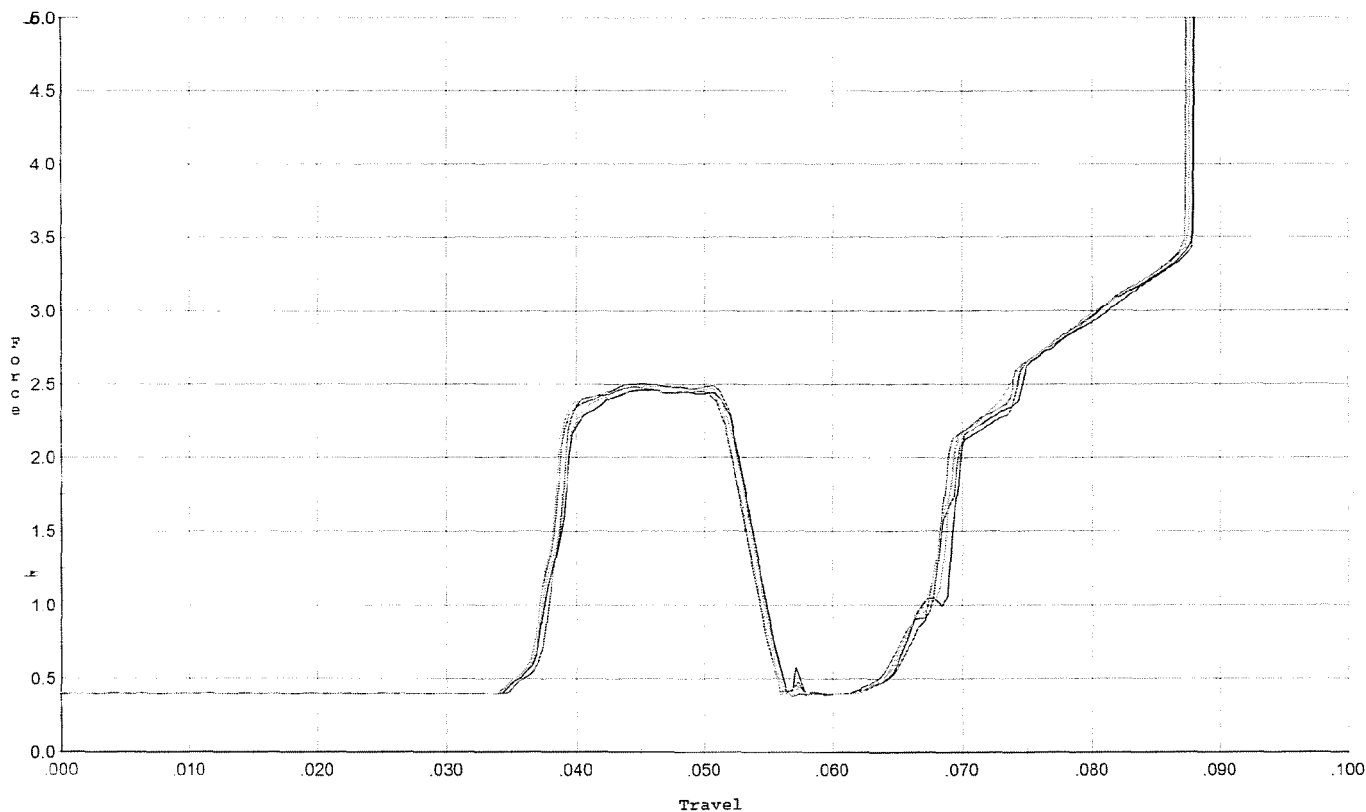
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.053	0.033	0.035	0.084		Set Trigger
2	4.158	0.053	0.033	0.035	0.084		Set Trigger
3	4.179	0.052	0.033	0.035	0.083		Set Trigger
4	4.131	0.053	0.031	0.035	0.082		Set Trigger
5	4.148	0.053	0.033	0.035	0.084		Set Trigger

AUG 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



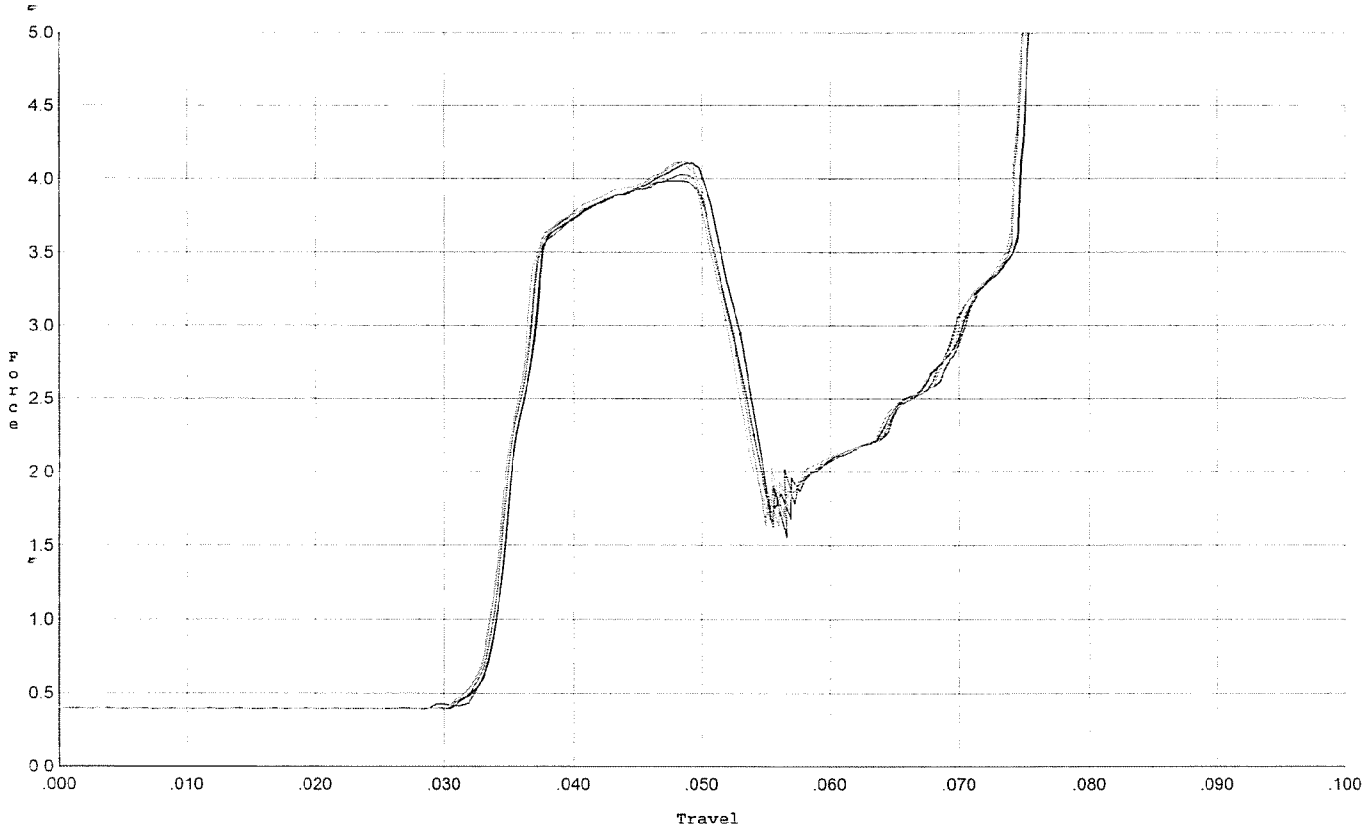
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.054	0.037	0.039	0.052		Set Trigger
2	2.461	0.054	0.037	0.039	0.051		Set Trigger
3	2.480	0.053	0.037	0.039	0.051		Set Trigger
4	2.480	0.054	0.037	0.039	0.052		Set Trigger
5	2.489	0.053	0.037	0.039	0.052		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.985	0.054	0.033	0.035	0.082		Set Trigger
2	4.106	0.053	0.033	0.035	0.081		Set Trigger
3	4.031	0.053	0.033	0.035	0.080		Set Trigger
4	4.115	0.052	0.033	0.035	0.079		Set Trigger
5	4.118	0.053	0.033	0.035	0.081		Set Trigger

Avg 4.07