

66794712

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



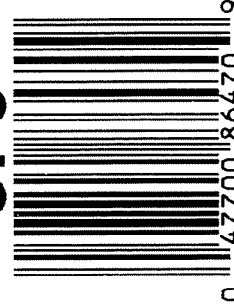
ORDER NO.

86470

BARREL LENGTH

24"

CAPACITY

6**G6794712****UPC**

BM FORM

GUN SERIAL # G 6794712

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	J.P.D.
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	J.P.D.
460	CHECK HEADSPACE		11-3-08	J.P.D.
470	DIS-ASSEMBLE ACTION		11-3-08	J.P.D.
472	SERIALIZE BOLT HANDLE		11-4-08	KBR
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	(K)
490	MAGNAFLUX BOLT		11/3/08	M.R.
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/8	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-24-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

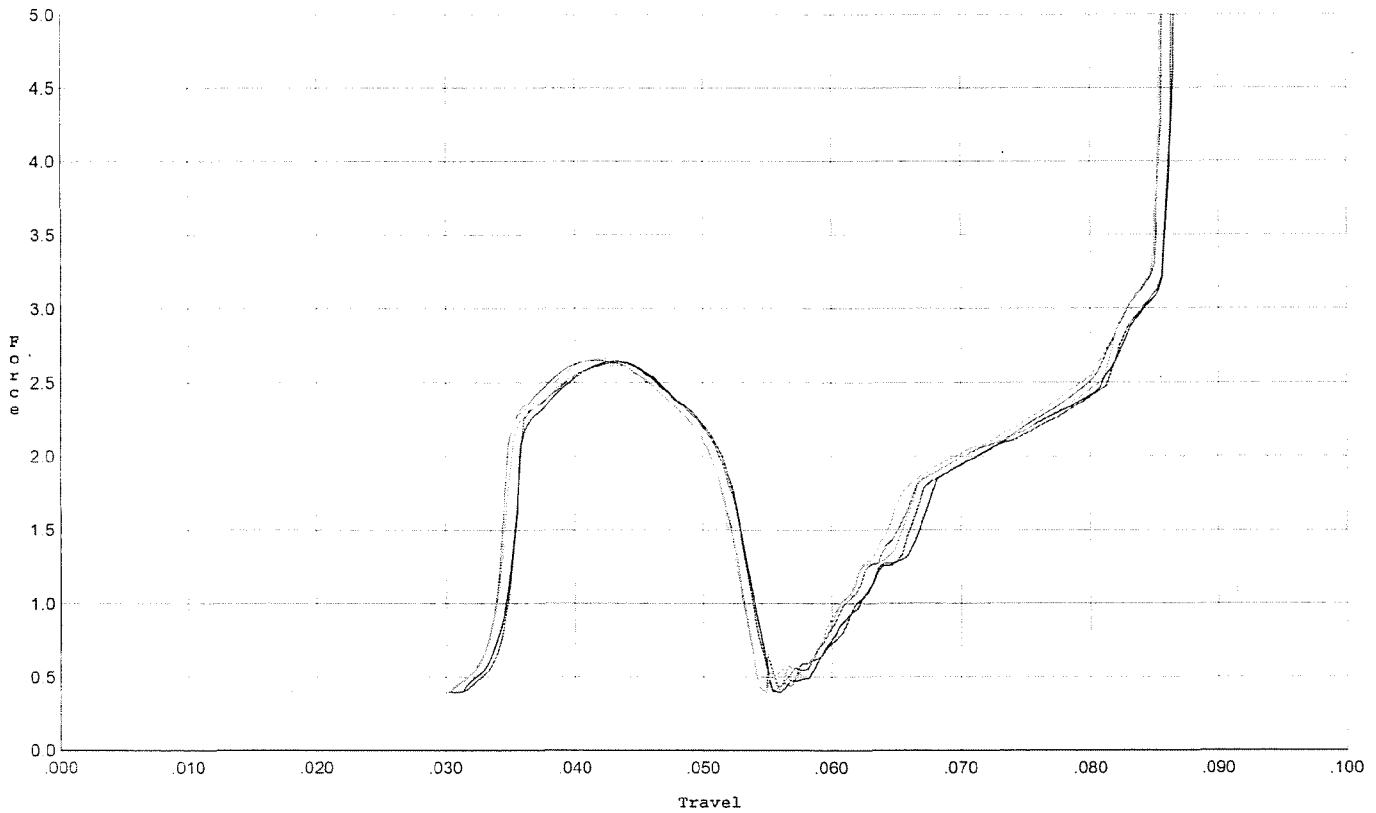
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-5-09	RH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-5-09	RH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>-0.023</u> <u>-0.022</u> <u>-0.022</u>	1-5-09	RH
	J) ASSEMBLE STOCK		11-24-08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		1-5-09	RH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-31-08	J.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-31-08	RP
670	FINAL INSPECTION A) HEADSPACE		1-5-09	RH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.37</u> <u>2.38</u> <u>2.40</u> <u>2.38</u>	1-5-09	TL
	C) FUNCTION		1-5-09	RH
690	PACK		1-8-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



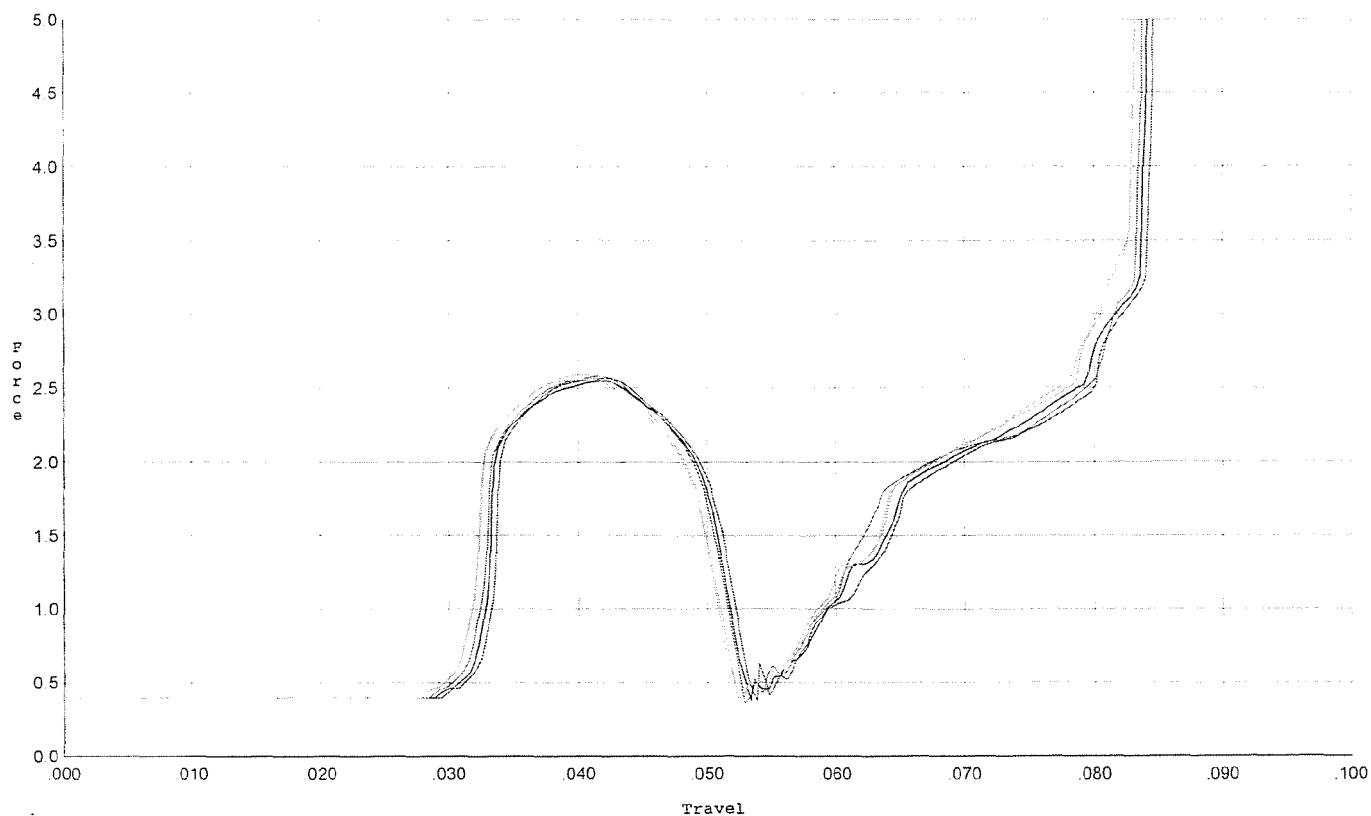
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.634	0.052	0.034	0.037	0.056		Set Trigger
2	2.646	0.052	0.032	0.037	0.056		Set Trigger
3	2.655	0.052	0.033	0.037	0.057		Set Trigger
4	2.666	0.053	0.033	0.037	0.057		Set Trigger
5	2.615	0.052	0.033	0.037	0.056		Set Trigger

Aug 2.64

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



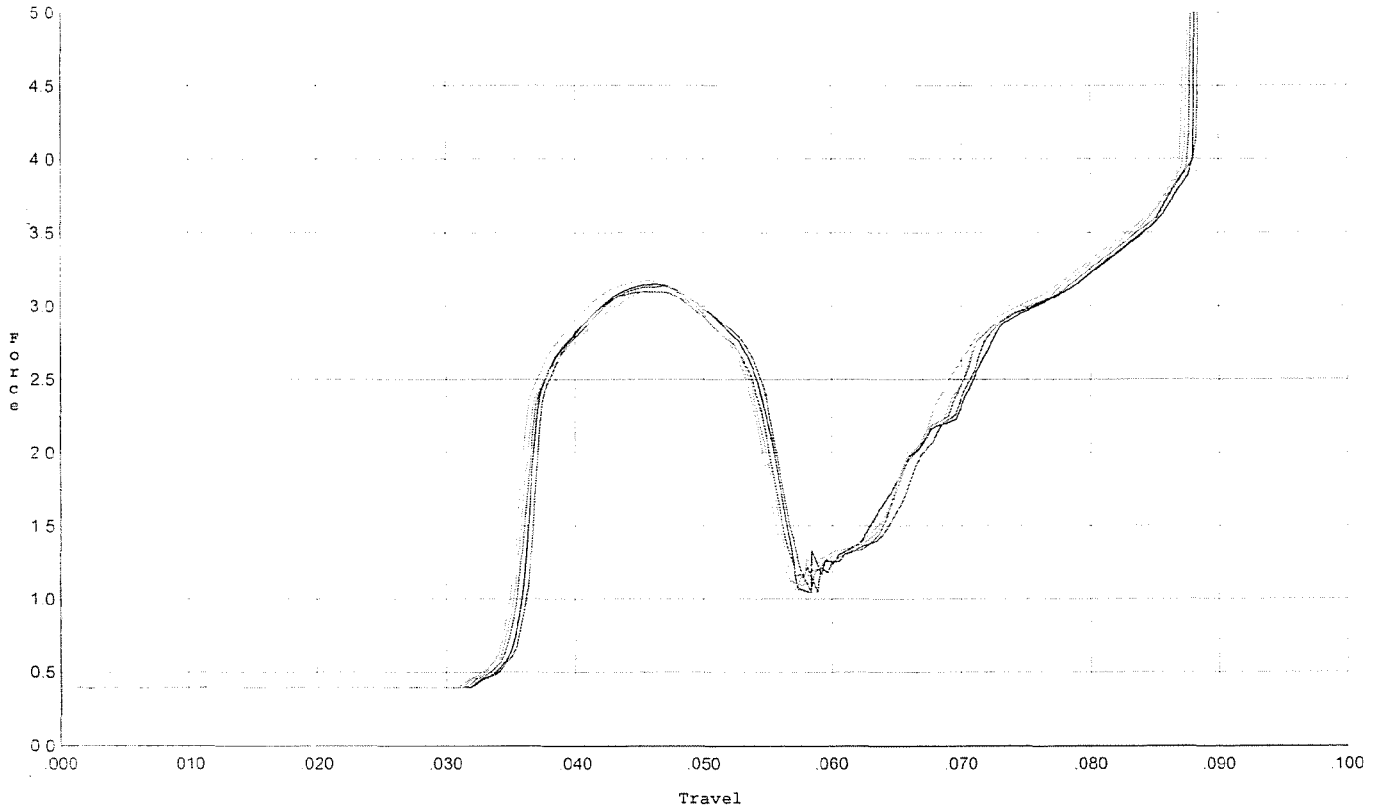
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.051	0.032	0.037	0.055		Set Trigger
2	2.550	0.050	0.032	0.037	0.054		Set Trigger
3	2.579	0.051	0.032	0.037	0.055		Set Trigger
4	2.589	0.051	0.031	0.036	0.056		Set Trigger
5	2.560	0.049	0.031	0.037	0.054		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



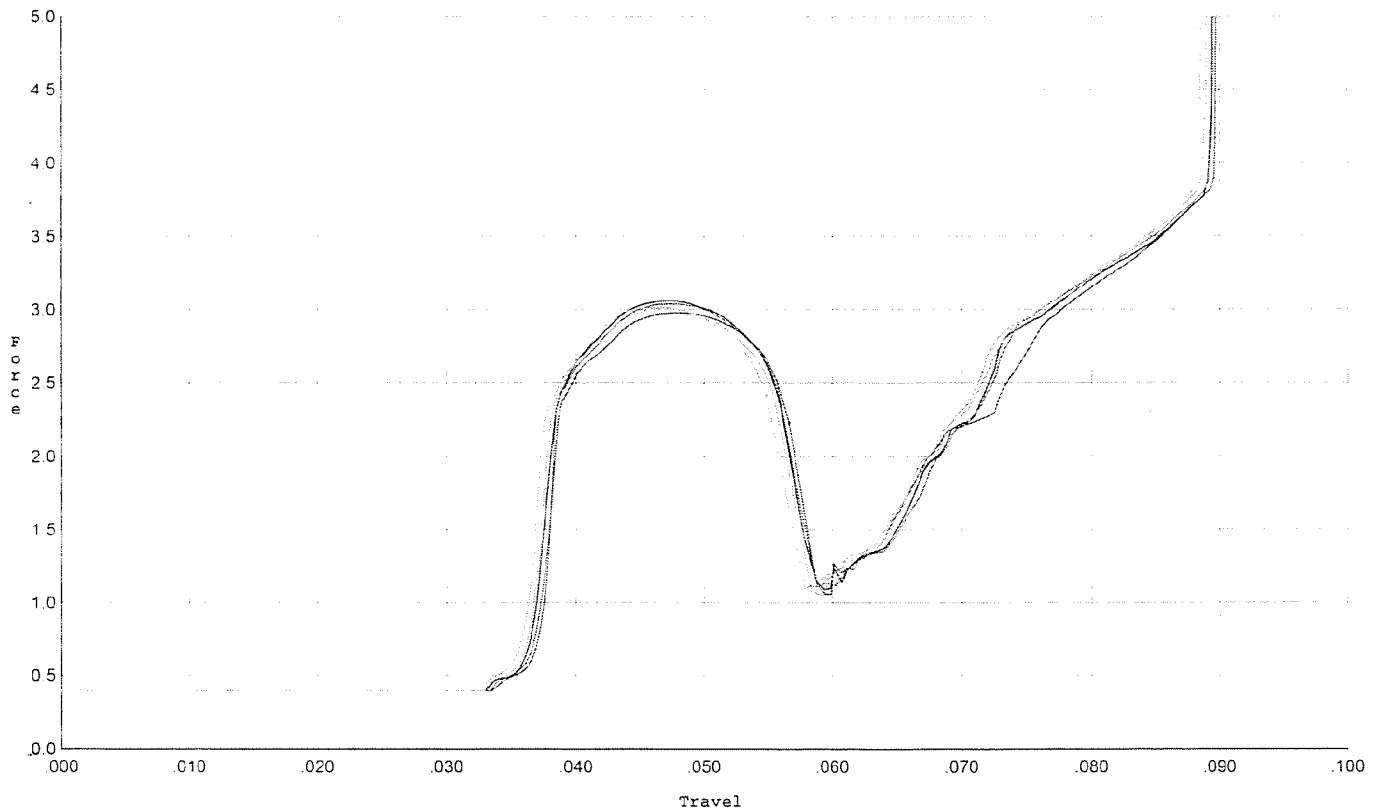
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.055	0.035	0.037	0.068		Set Trigger
2	3.150	0.055	0.035	0.036	0.069		Set Trigger
3	3.097	0.055	0.035	0.037	0.068		Set Trigger
4	3.129	0.055	0.034	0.036	0.069		Set Trigger
5	3.177	0.054	0.034	0.036	0.069		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



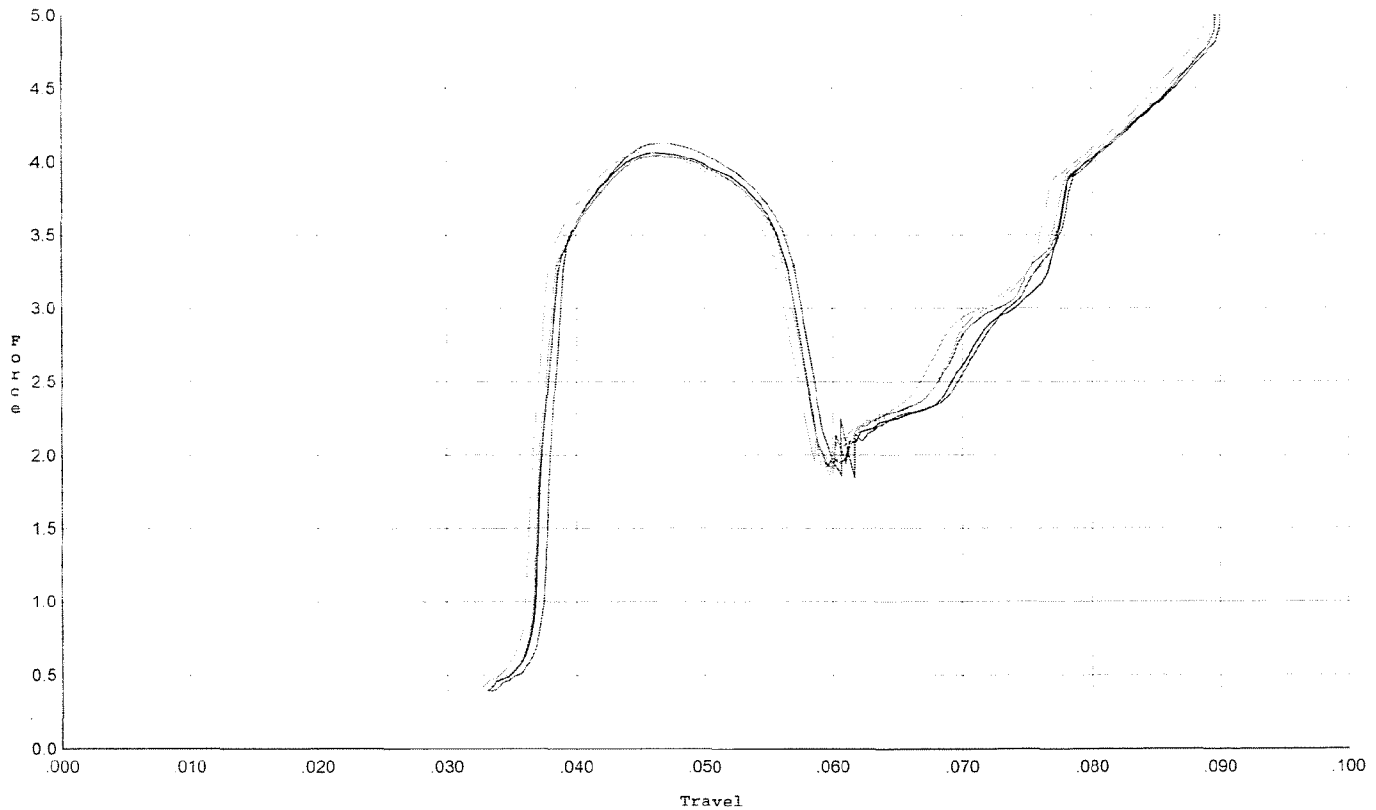
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.978	0.057	0.037	0.038	0.068		Set Trigger
2	3.059	0.056	0.036	0.037	0.068		Set Trigger
3	3.039	0.056	0.037	0.038	0.067		Set Trigger
4	3.010	0.057	0.036	0.037	0.069		Set Trigger
5	3.015	0.055	0.035	0.037	0.066		Set Trigger

Aug 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



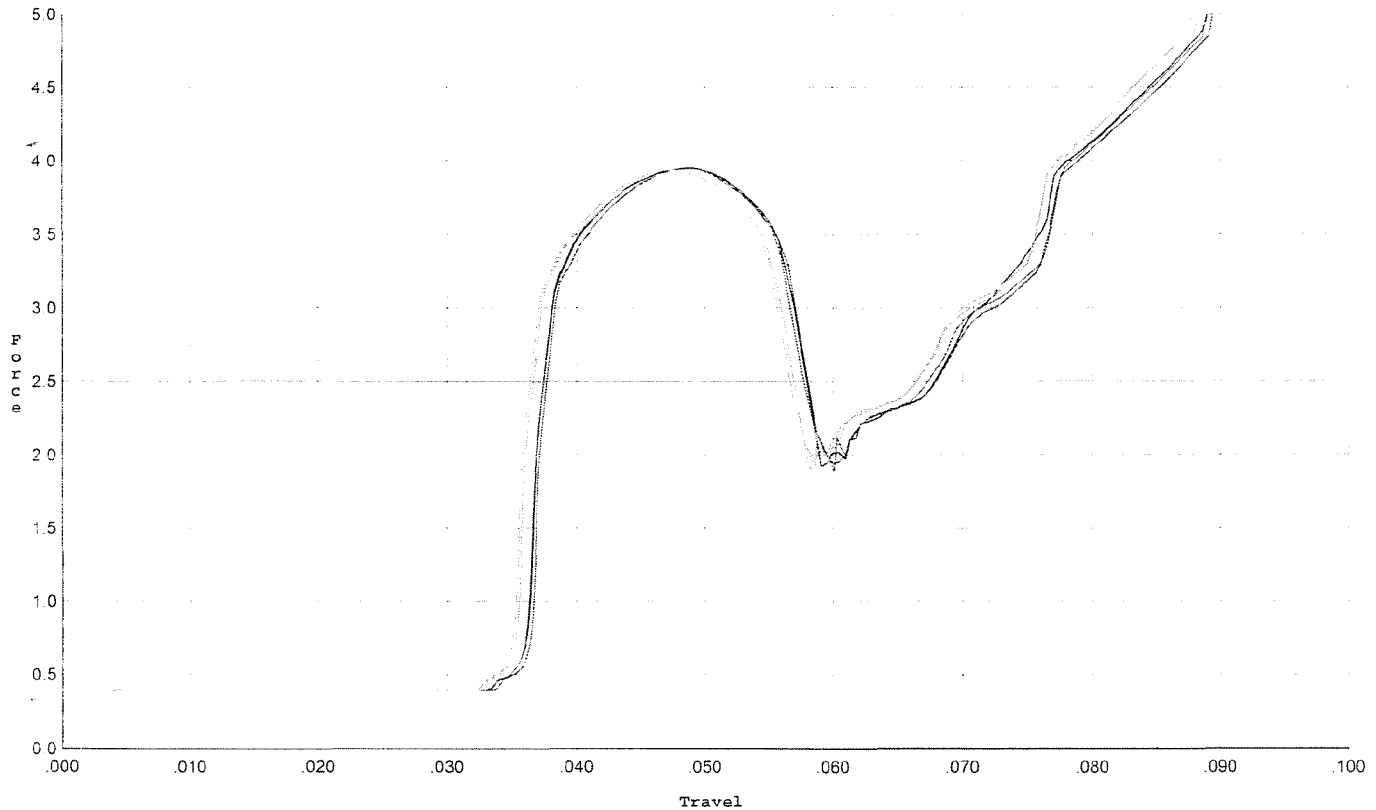
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.057	0.037	0.037	0.090		Set Trigger
2	4.060	0.057	0.036	0.036	0.089		Set Trigger
3	4.043	0.057	0.036	0.036	0.089		Set Trigger
4	4.038	0.057	0.036	0.036	0.090		Set Trigger
5	4.065	0.055	0.035	0.036	0.088		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



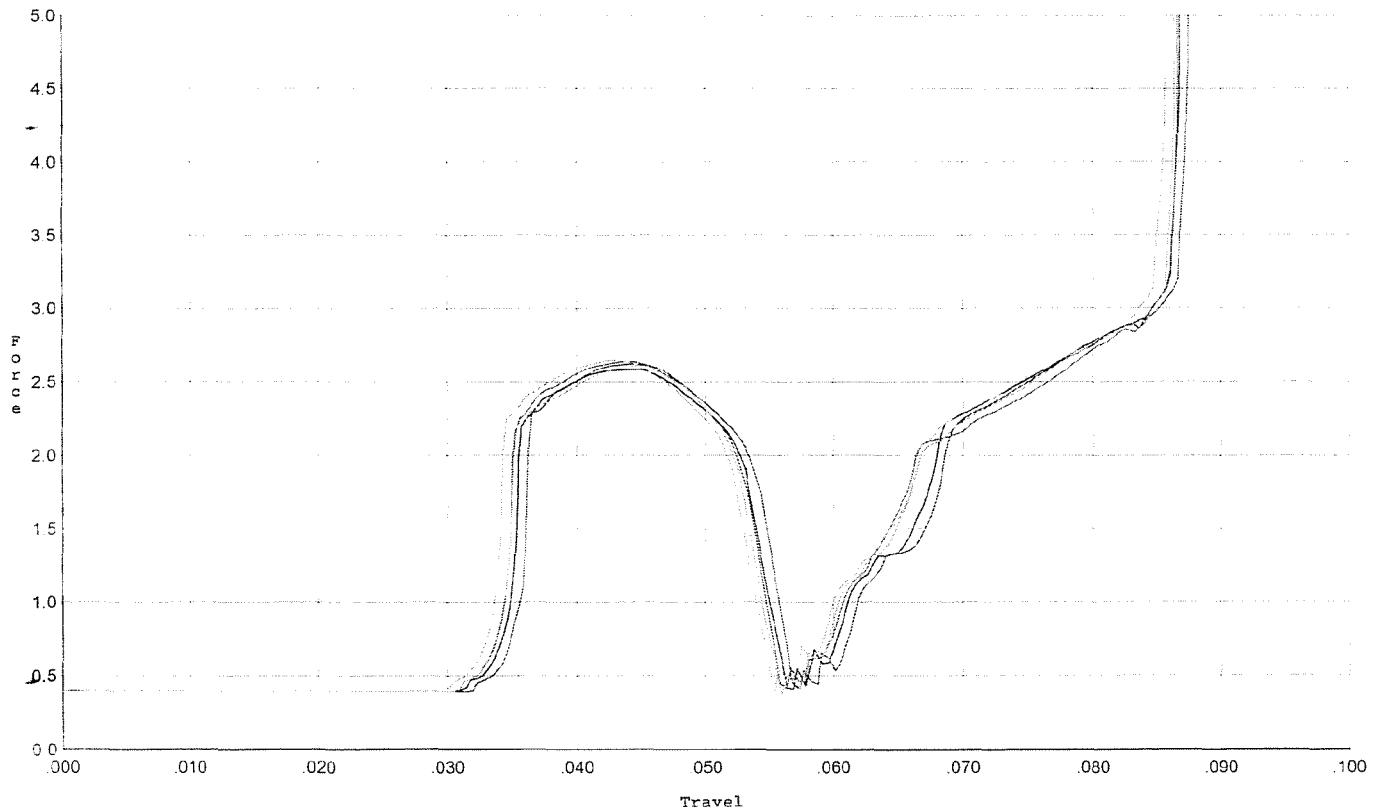
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.955	0.056	0.034	0.036	0.087		Set Trigger
2	3.957	0.057	0.036	0.036	0.089		Set Trigger
3	3.946	0.056	0.036	0.036	0.087		Set Trigger
4	3.922	0.056	0.035	0.036	0.087		Set Trigger
5	3.940	0.055	0.035	0.035	0.086		Set Trigger

Avg 3.94

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



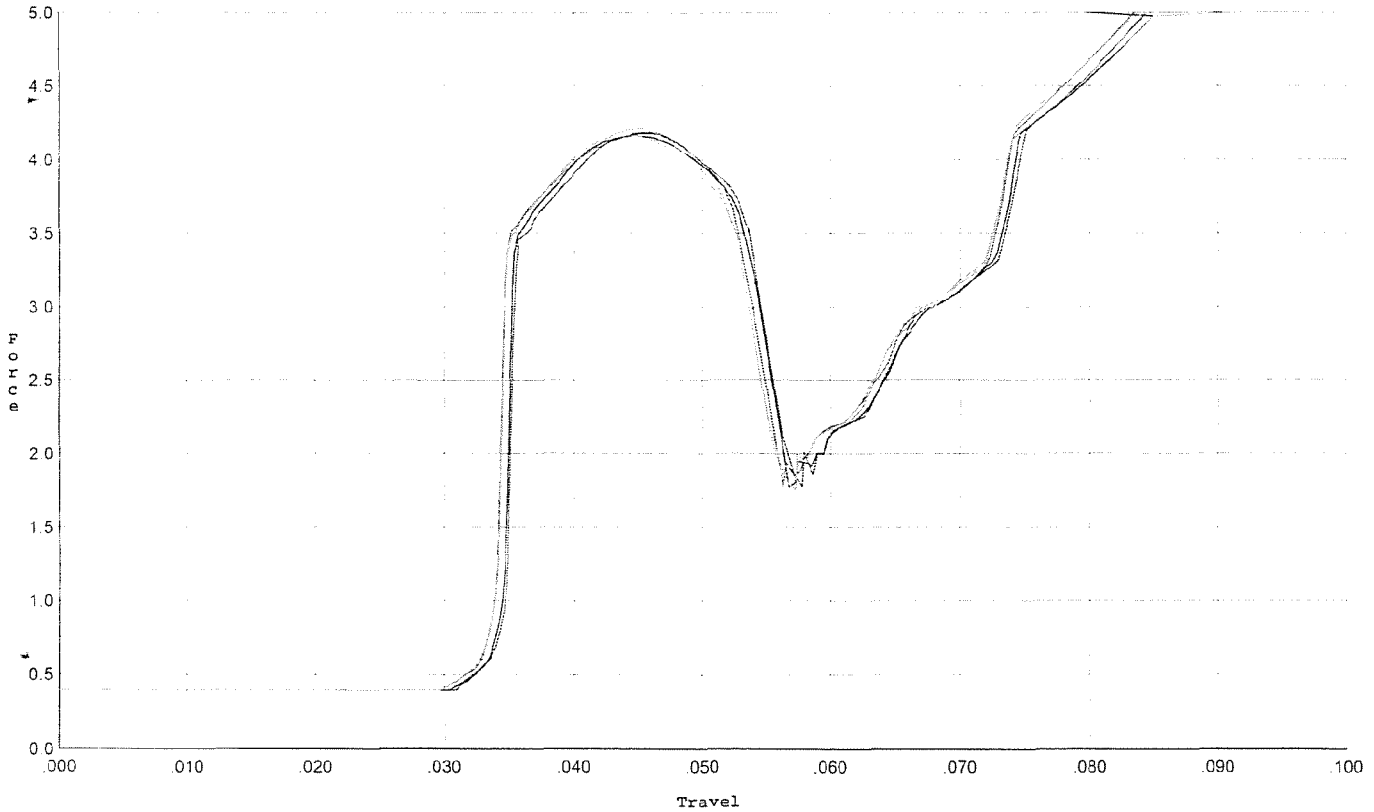
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.054	0.035	0.037	0.059		Set Trigger
2	2.584	0.053	0.034	0.037	0.058		Set Trigger
3	2.635	0.053	0.031	0.036	0.060		Set Trigger
4	2.603	0.053	0.033	0.037	0.058		Set Trigger
5	2.645	0.052	0.033	0.036	0.059		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.054	0.034	0.035	0.089		Set Trigger
2	4.162	0.054	0.034	0.035	0.090		Set Trigger
3	4.178	0.054	0.033	0.034	0.091		Set Trigger
4	4.210	0.053	0.033	0.034	0.088		Set Trigger
5	4.169	0.053	0.033	0.034	0.088		Set Trigger

Aug 4.18