

66794713

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



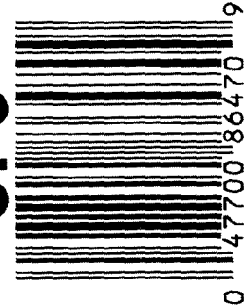
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794713

UPC



BM FORM

GUN SERIAL #

G 6794713

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	RTZ
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/06/08	
490	MAGNAFLUX BOLT		11/4/08	m/L
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/1/08	DS
542	APPLY COATINGS (BARREL ACTION)		11/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-25-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

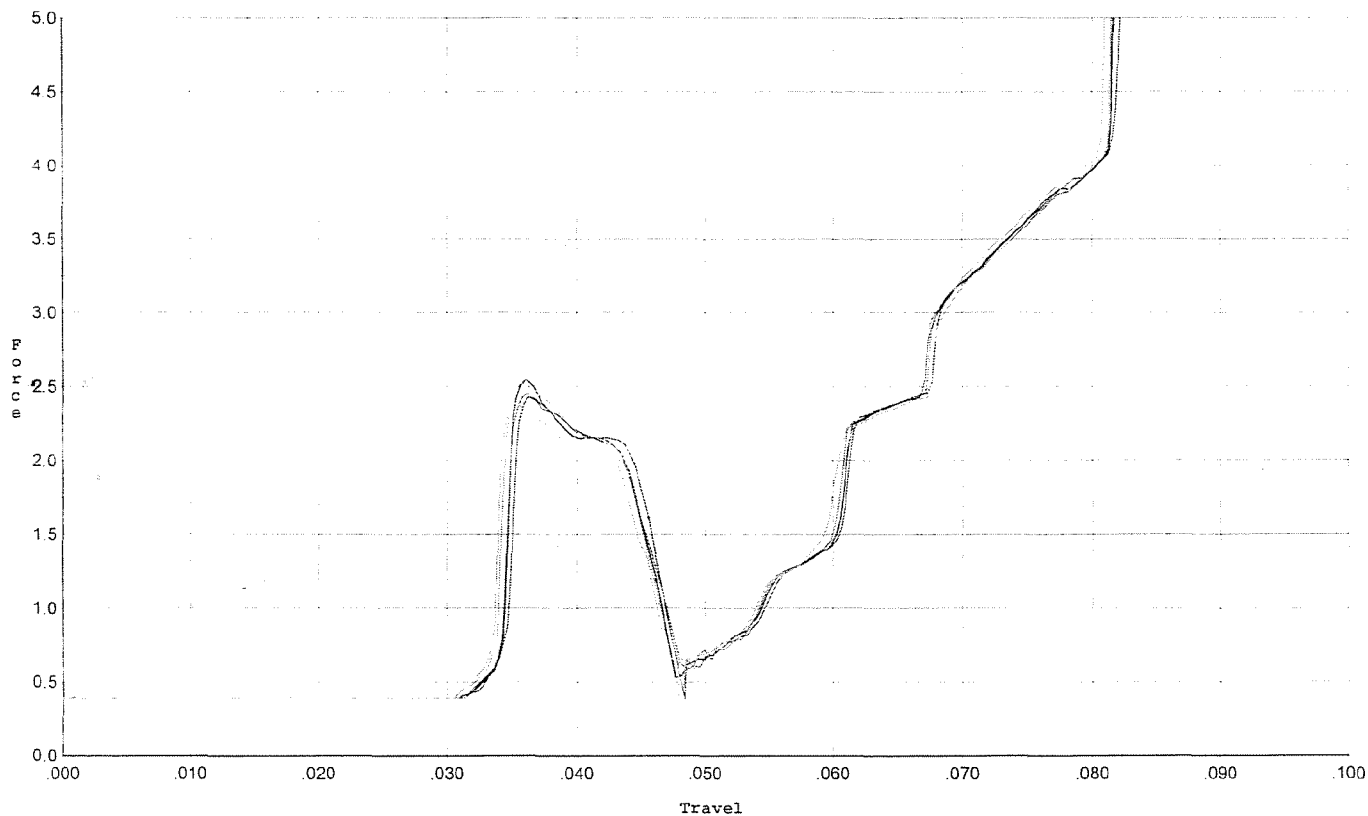
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	12-17-08	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-17-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-17-08	RJ
	J) ASSEMBLE STOCK		11-25-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		12-17-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-17-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.82</u> <u>2.86</u> <u>2.82</u> <u>2.83</u>	12-16-08	TL
	C) FUNCTION		12-17-08	LJ
690	PACK		1-8-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



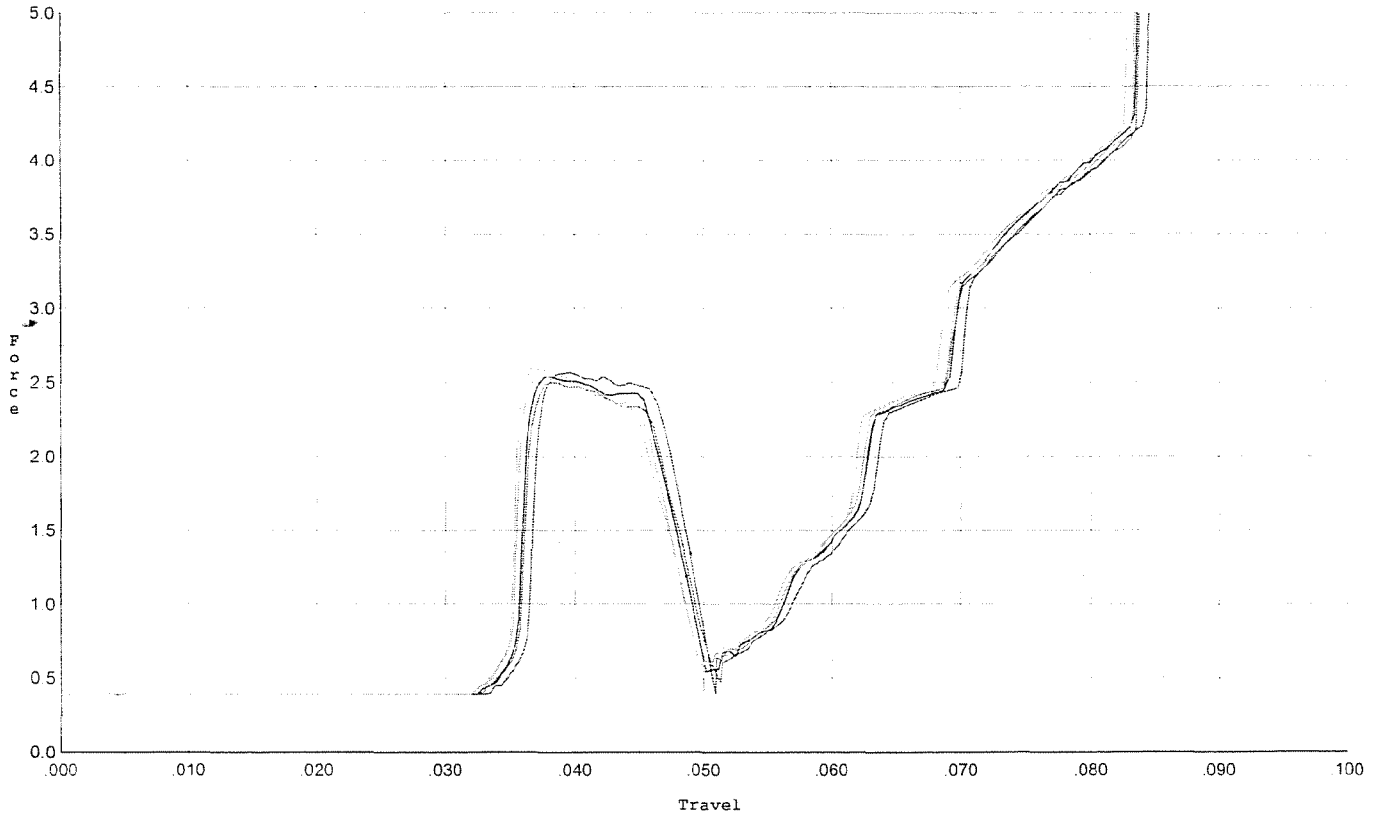
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.046	0.034	0.041	0.038		Set Trigger
2	2.548	0.046	0.034	0.040	0.038		Set Trigger
3	2.453	0.047	0.034	0.039	0.039		Set Trigger
4	2.522	0.046	0.033	0.040	0.039		Set Trigger
5	2.391	0.045	0.033	0.040	0.038		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



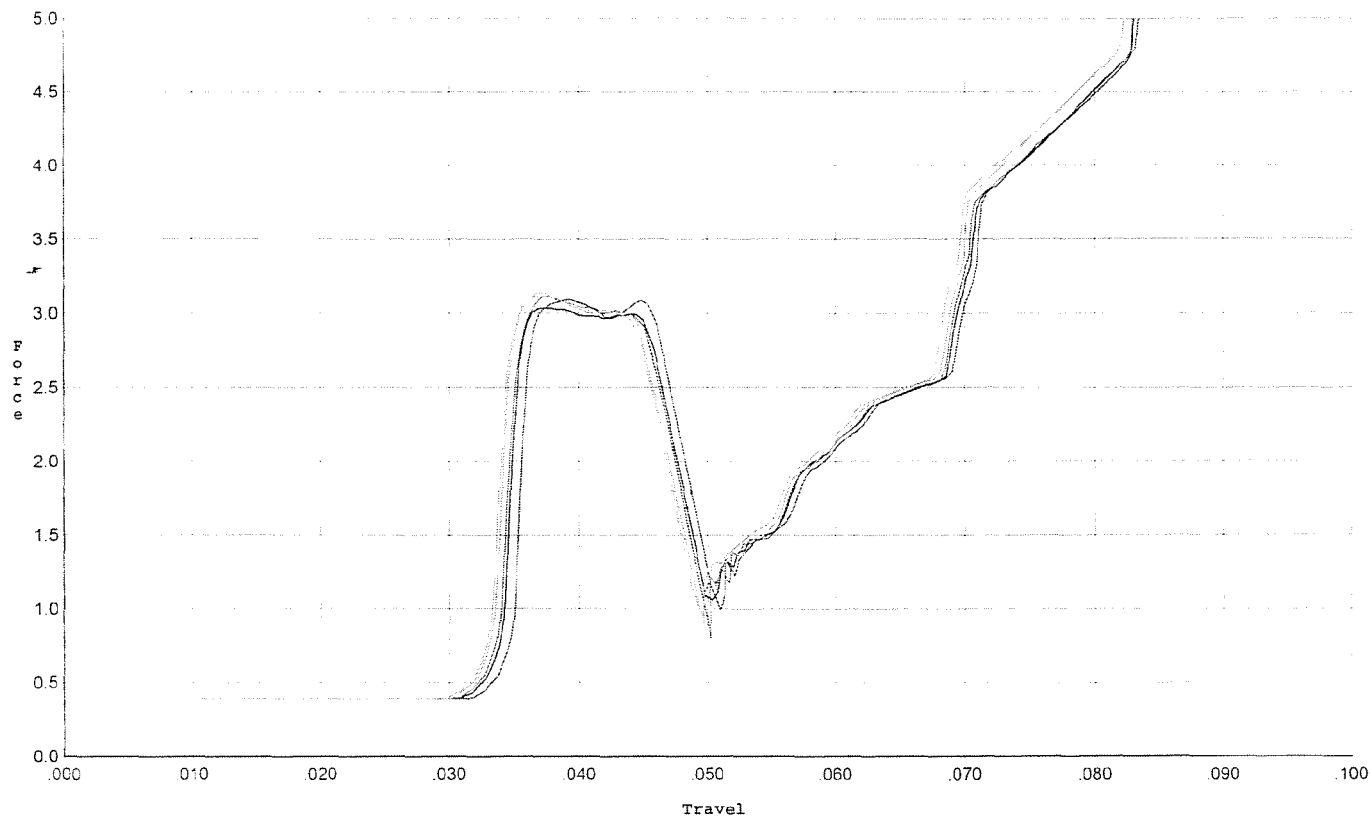
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.049	0.035	0.039	0.044		Set Trigger
2	2.540	0.049	0.035	0.039	0.043		Set Trigger
3	2.501	0.048	0.035	0.039	0.043		Set Trigger
4	2.554	0.048	0.034	0.039	0.043		Set Trigger
5	2.591	0.048	0.034	0.039	0.043		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



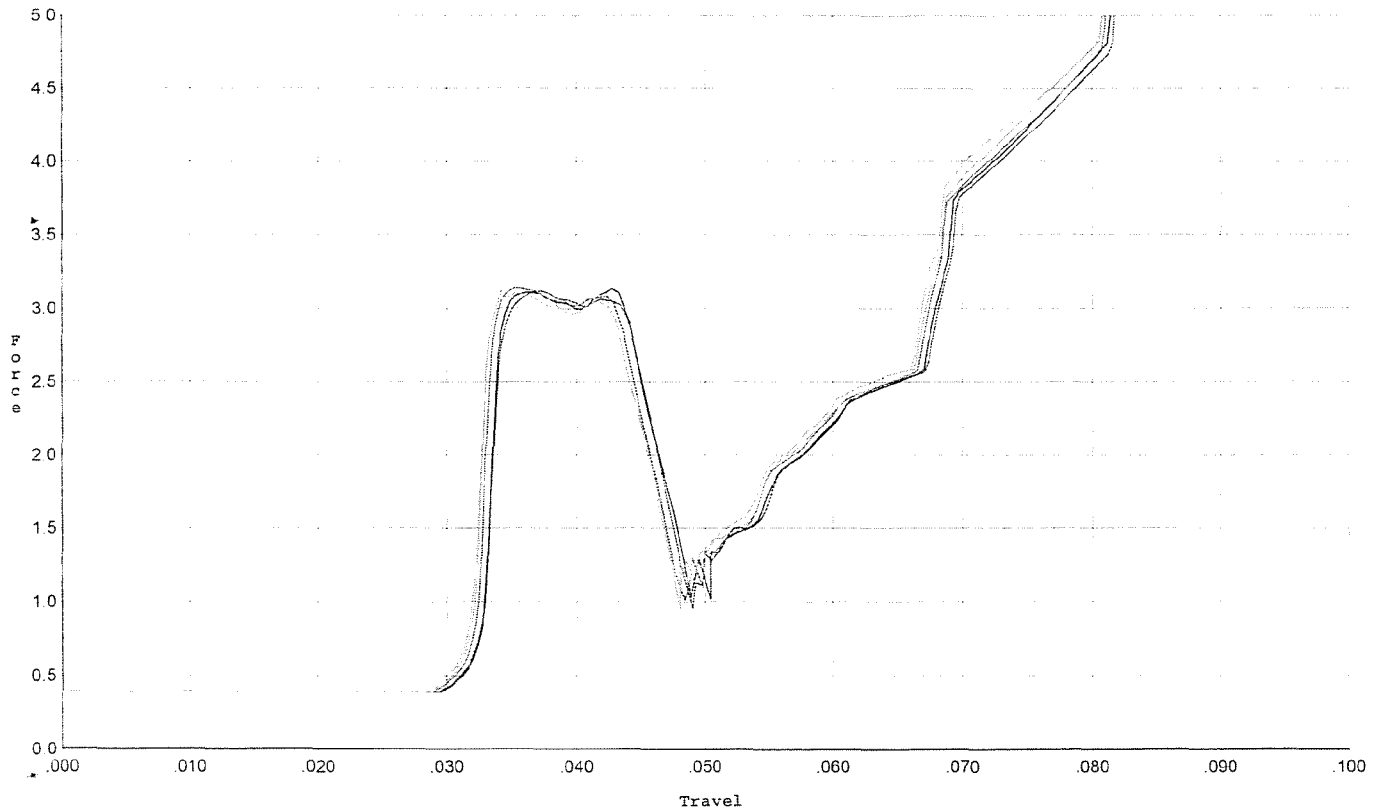
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.092	0.049	0.034	0.037	0.053		Set Trigger
2	3.036	0.048	0.033	0.037	0.053		Set Trigger
3	3.114	0.047	0.033	0.037	0.052		Set Trigger
4	3.113	0.048	0.033	0.037	0.054		Set Trigger
5	3.137	0.047	0.033	0.037	0.052		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



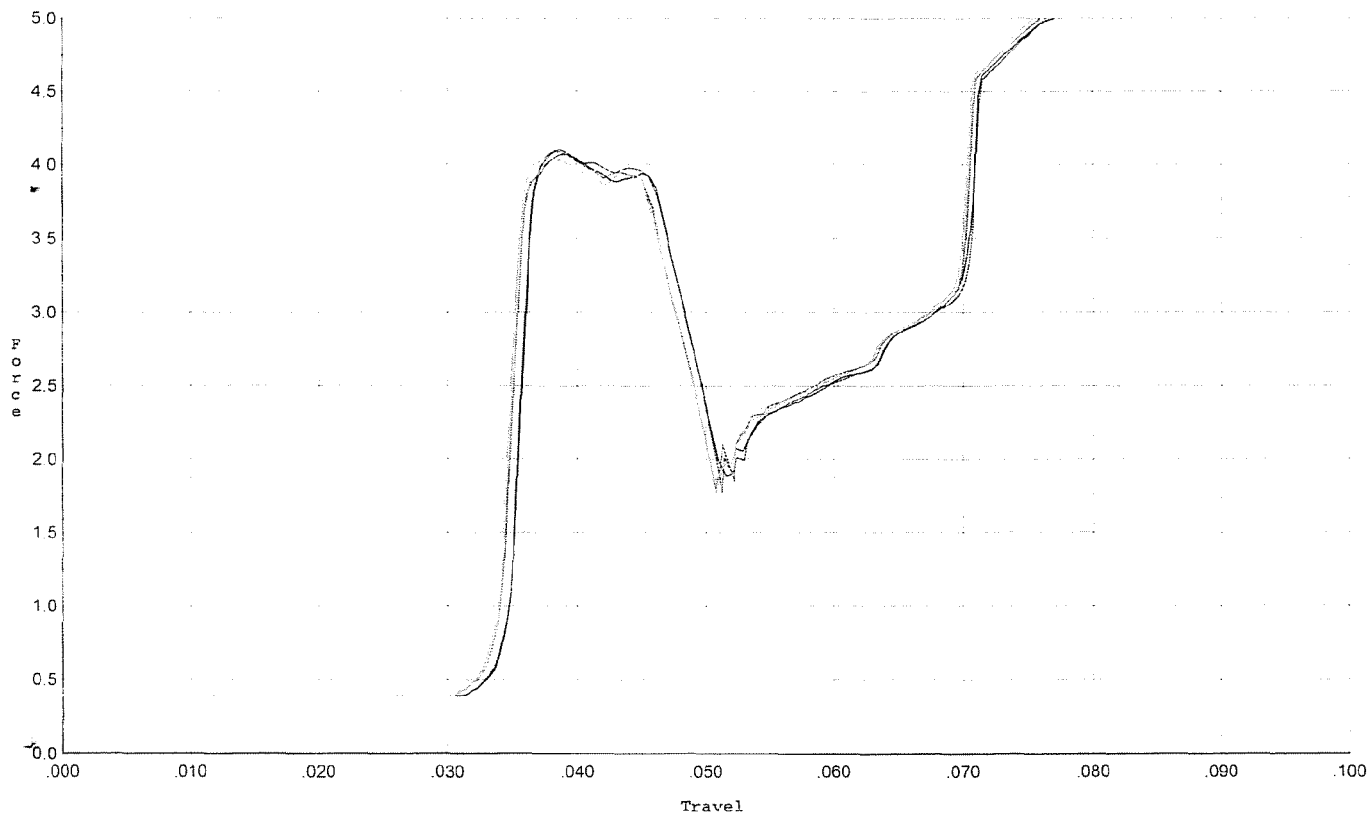
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.121	0.047	0.032	0.037	0.052		Set Trigger
2	3.135	0.044	0.032	0.038	0.048		Set Trigger
3	3.139	0.046	0.032	0.037	0.052		Set Trigger
4	3.105	0.047	0.031	0.037	0.053		Set Trigger
5	3.191	0.046	0.031	0.037	0.053		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



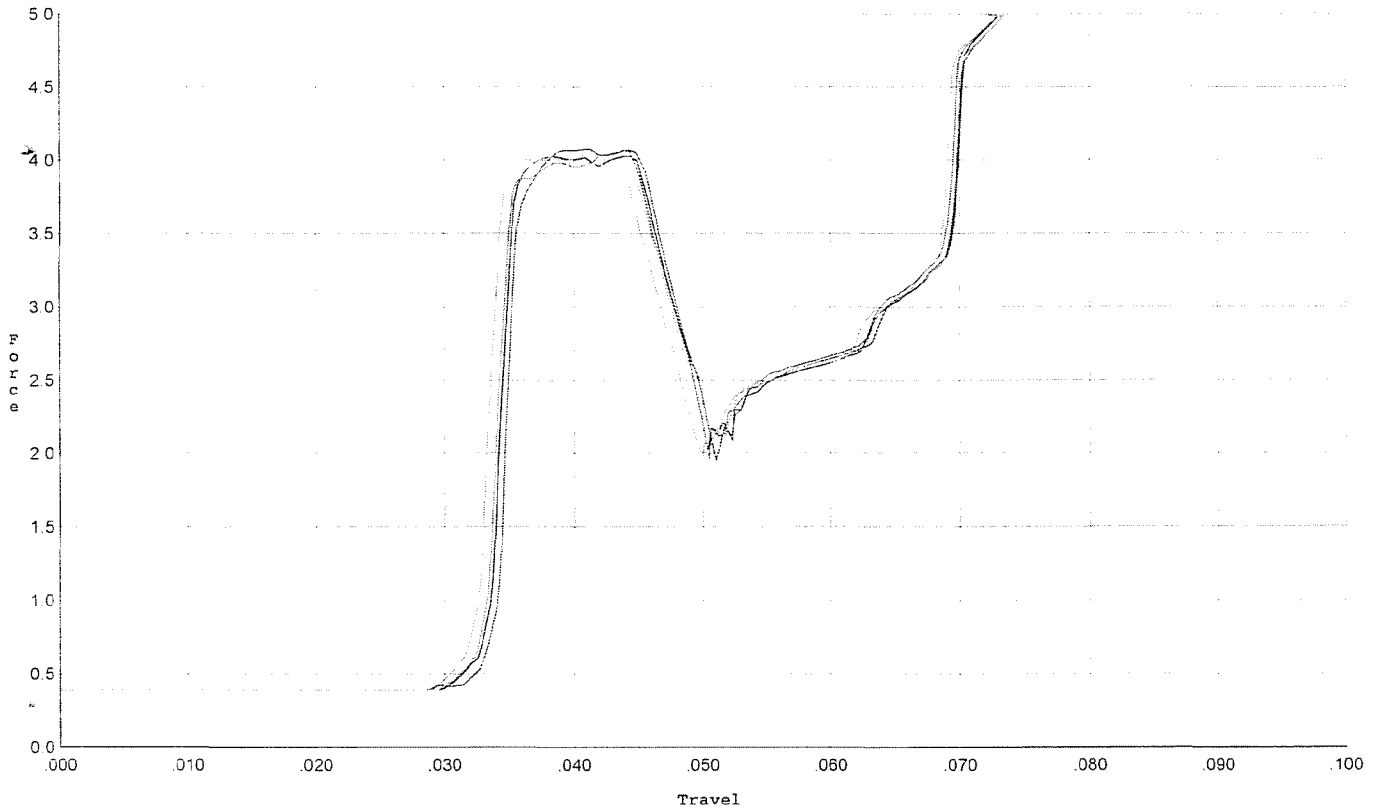
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.050	0.034	0.036	0.068		Set Trigger
2	4.069	0.050	0.034	0.036	0.068		Set Trigger
3	4.086	0.049	0.033	0.035	0.068		Set Trigger
4	4.057	0.049	0.033	0.035	0.069		Set Trigger
5	4.044	0.049	0.033	0.035	0.068		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



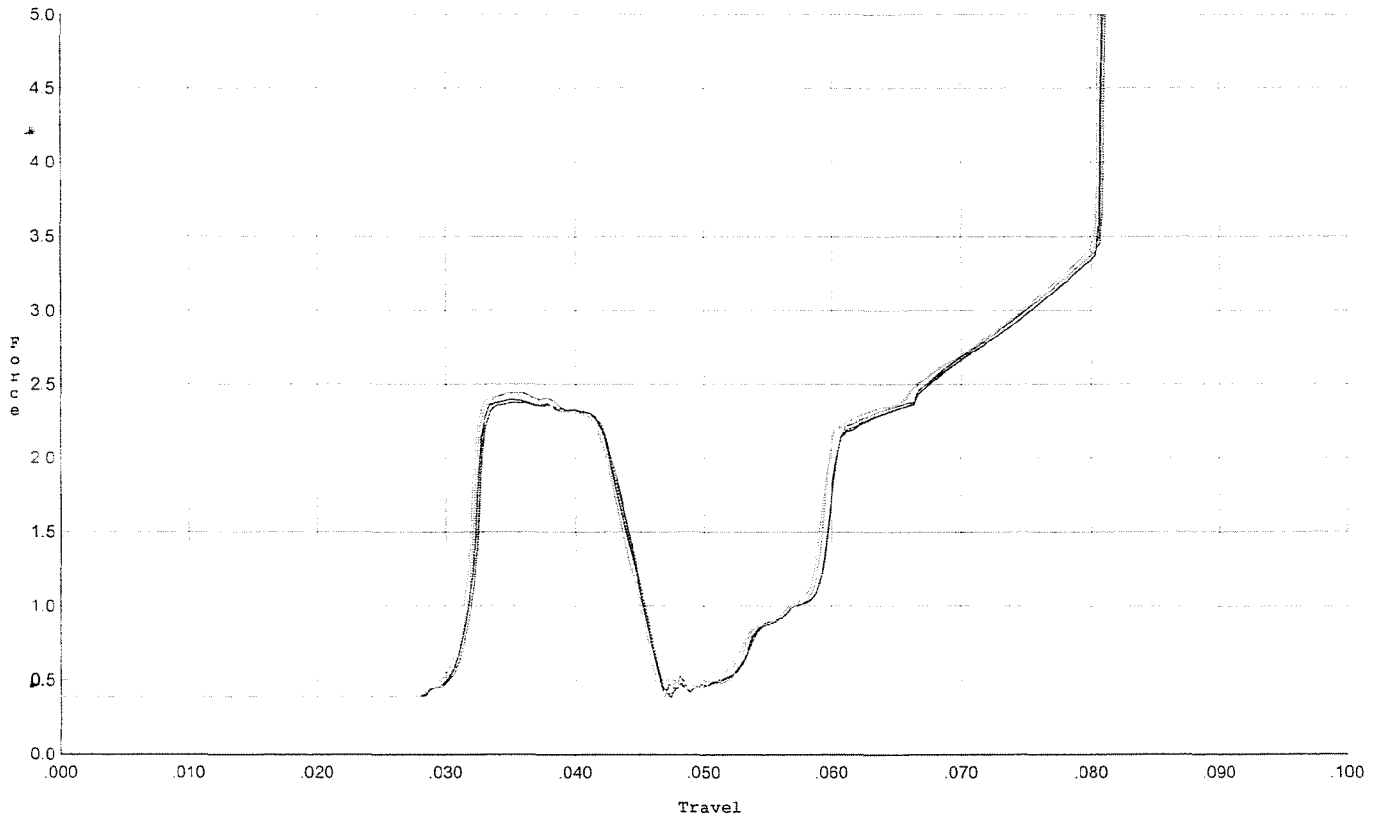
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.076	0.050	0.033	0.033	0.070		Set Trigger
2	4.027	0.049	0.033	0.033	0.070		Set Trigger
3	4.069	0.049	0.032	0.032	0.070		Set Trigger
4	4.037	0.049	0.033	0.033	0.070		Set Trigger
5	4.004	0.048	0.032	0.033	0.069		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



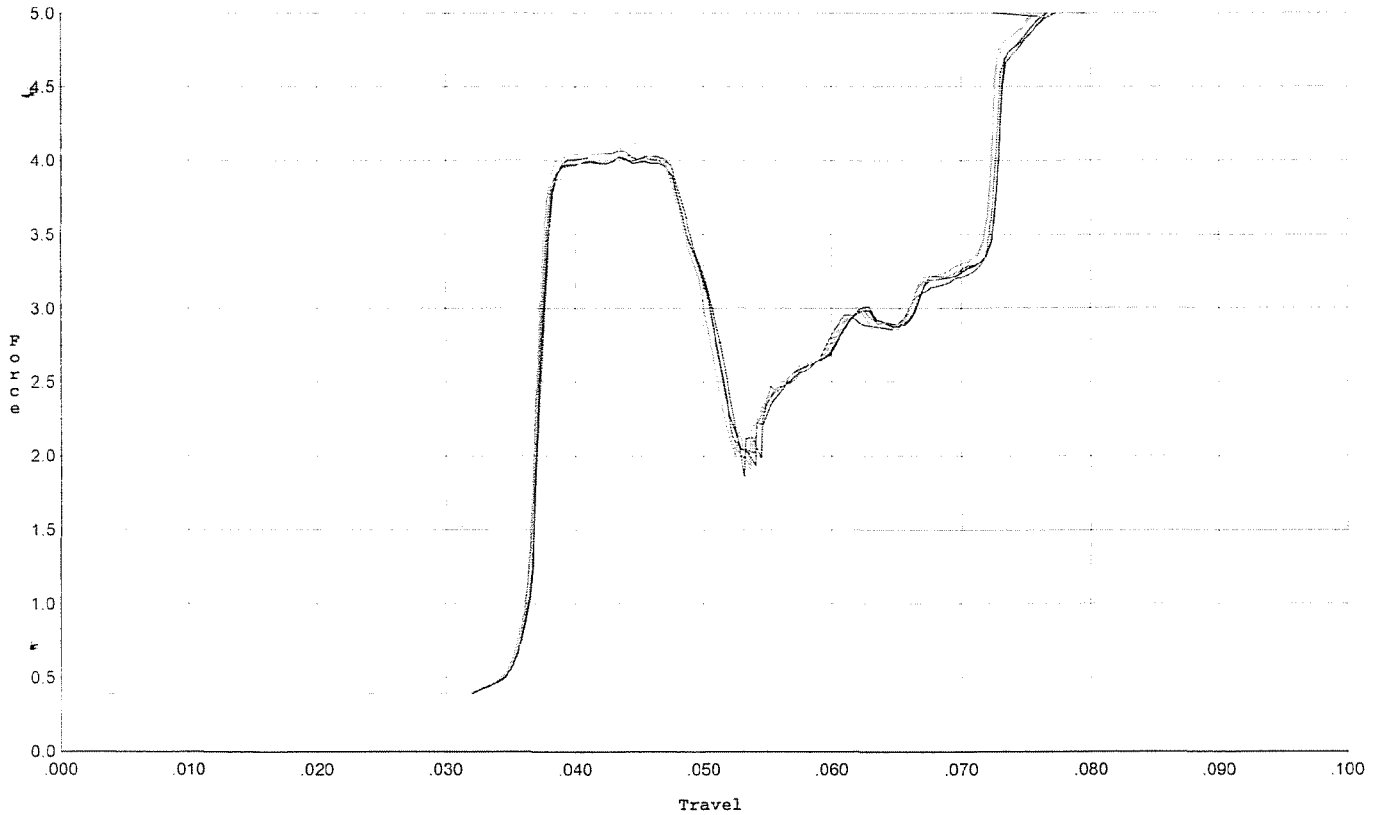
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.378	0.044	0.031	0.040	0.040		Set Trigger
2	2.397	0.042	0.031	0.042	0.038		Set Trigger
3	2.445	0.046	0.031	0.040	0.041		Set Trigger
4	2.437	0.045	0.030	0.040	0.041		Set Trigger
5	2.458	0.042	0.031	0.042	0.038		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.063	0.051	0.035	0.037	0.070		Set Trigger
2	4.025	0.050	0.035	0.037	0.068		Set Trigger
3	4.022	0.050	0.035	0.036	0.068		Set Trigger
4	4.120	0.050	0.035	0.037	0.067		Set Trigger
5	4.072	0.050	0.035	0.037	0.067		Set Trigger

Avg 4.06