

56794721

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



ORDER NO.

25716

BARREL LENGTH

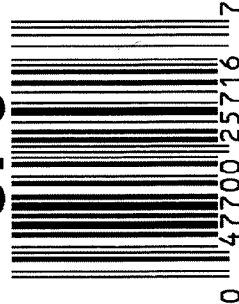
24"

CAPACITY

6

G6794721

UPC



GUN SERIAL #

G 6794721

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SPD
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SPD
460	CHECK HEADSPACE		10-7-08	SPD
470	DIS-ASSEMBLE ACTION		10-7-08	SPD
472	SERIALIZE BOLT HANDLE		10-8-08	RSN
475	DRILL AND TAP SIGHT HOLES		10-8-08	SP
480	MAGNAFLUX BBL ACTION		10/11/08	(18)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10-21	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		10-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-6-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

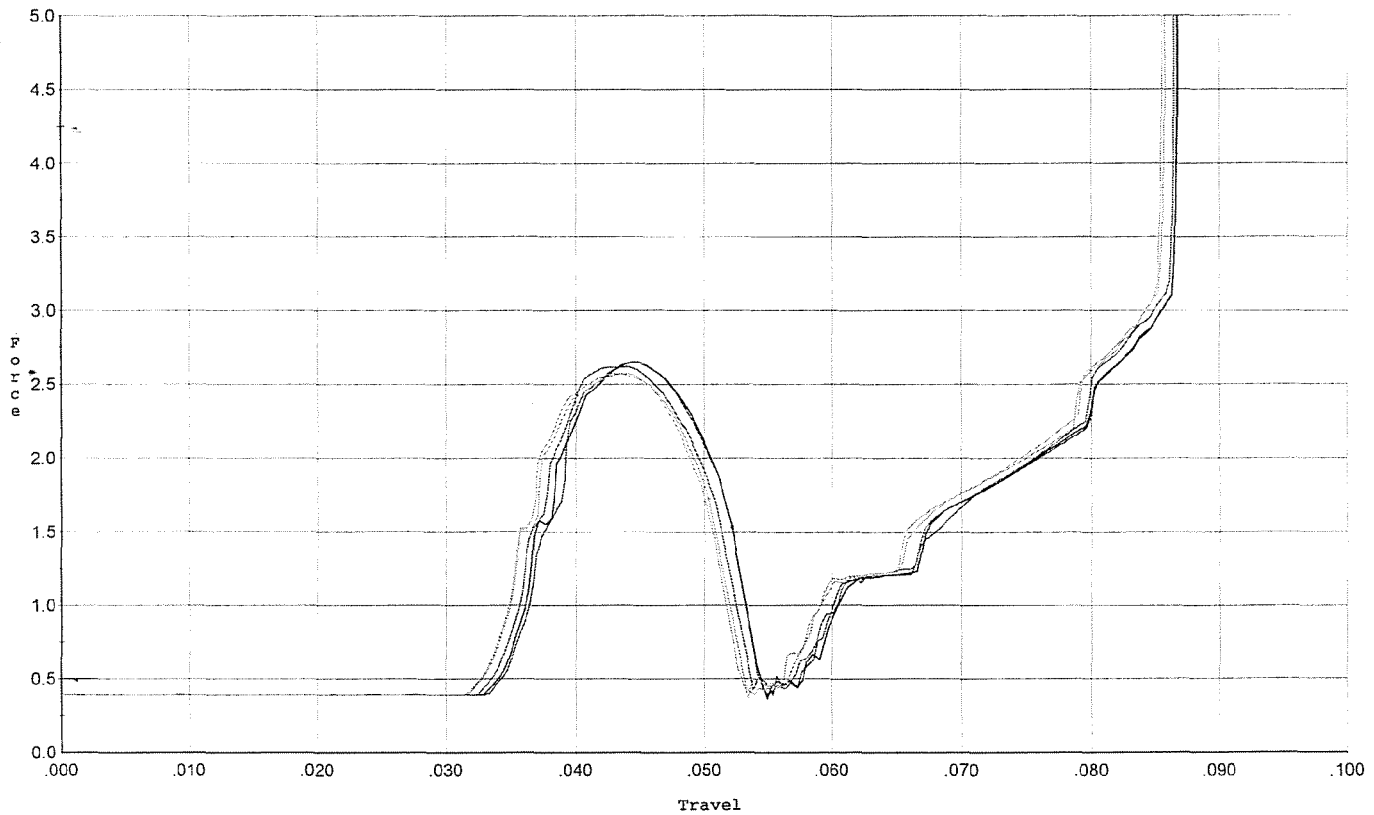
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	11-13-08	L.P.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	11-13-08	L.P.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-13-08	L.P.
	J) ASSEMBLE STOCK		11-6-08	BSW
	K) ASSEMBLE SWIVEL STUDS		11-13-08	L.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-7-08	L.P.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>M/A</u>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-7-08	TC
670	FINAL INSPECTION A) HEADSPACE		11-13-08	L.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.47</u> <u>2.51</u> <u>2.49</u> <u>2.50</u>	11-7-08	TC
	C) FUNCTION		11-13-08	L.P.
690	PACK		11/14/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



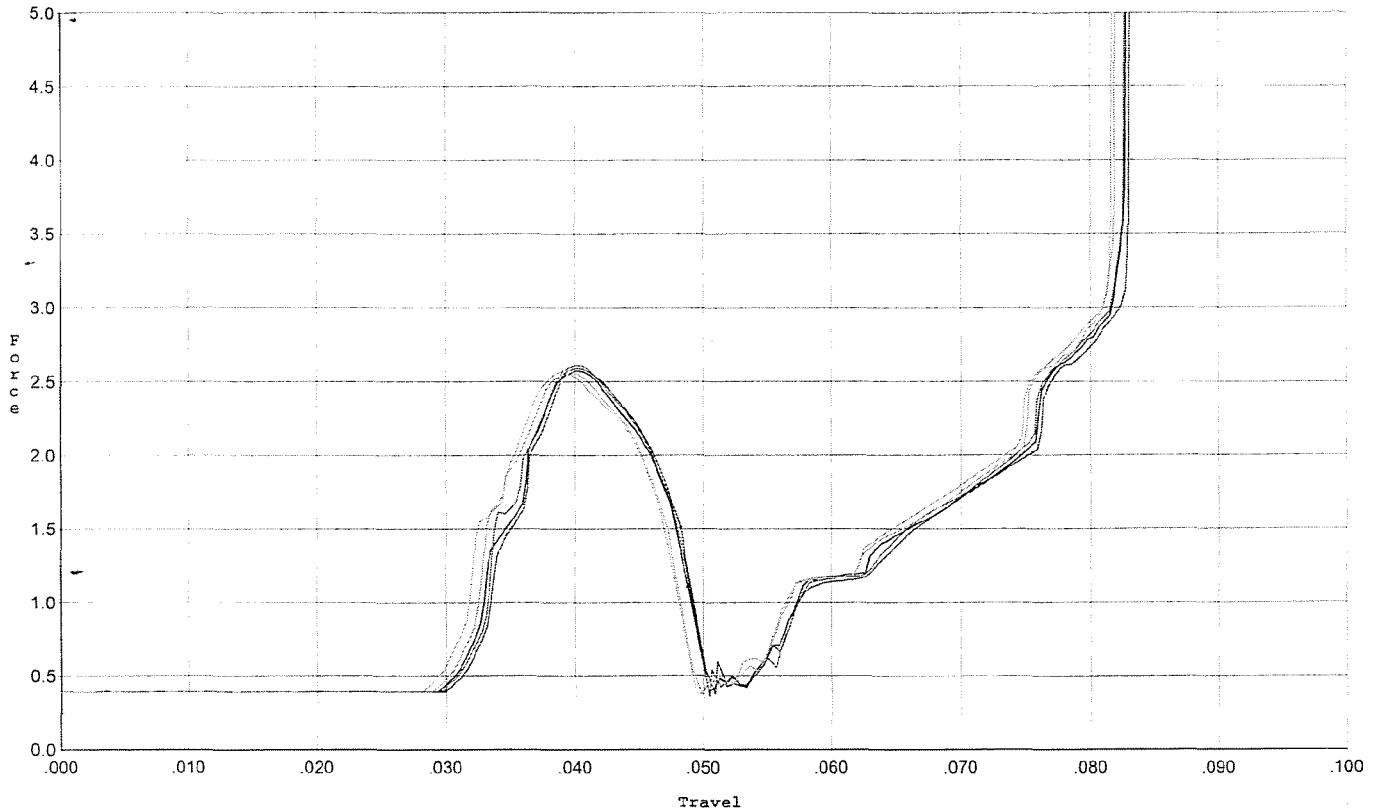
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.652	0.052	0.034	0.039	0.050		Set Trigger
2	2.650	0.052	0.035	0.039	0.051		Set Trigger
3	2.620	0.052	0.034	0.039	0.050		Set Trigger
4	2.572	0.050	0.034	0.039	0.049		Set Trigger
5	2.572	0.051	0.033	0.039	0.049		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



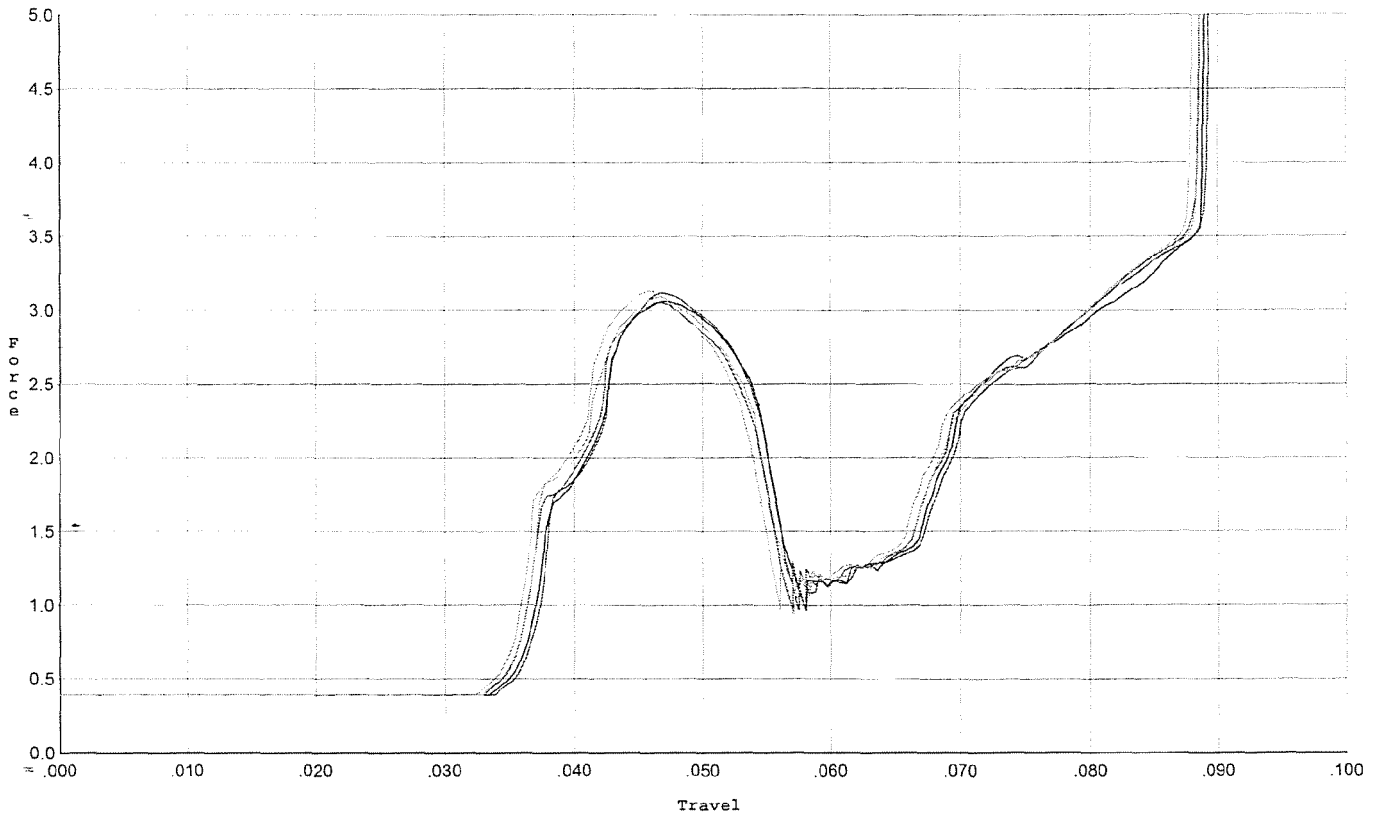
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.048	0.032	0.038	0.045		Set Trigger
2	2.575	0.049	0.032	0.038	0.046		Set Trigger
3	2.608	0.048	0.032	0.038	0.046		Set Trigger
4	2.576	0.047	0.030	0.038	0.046		Set Trigger
5	2.547	0.048	0.031	0.038	0.045		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



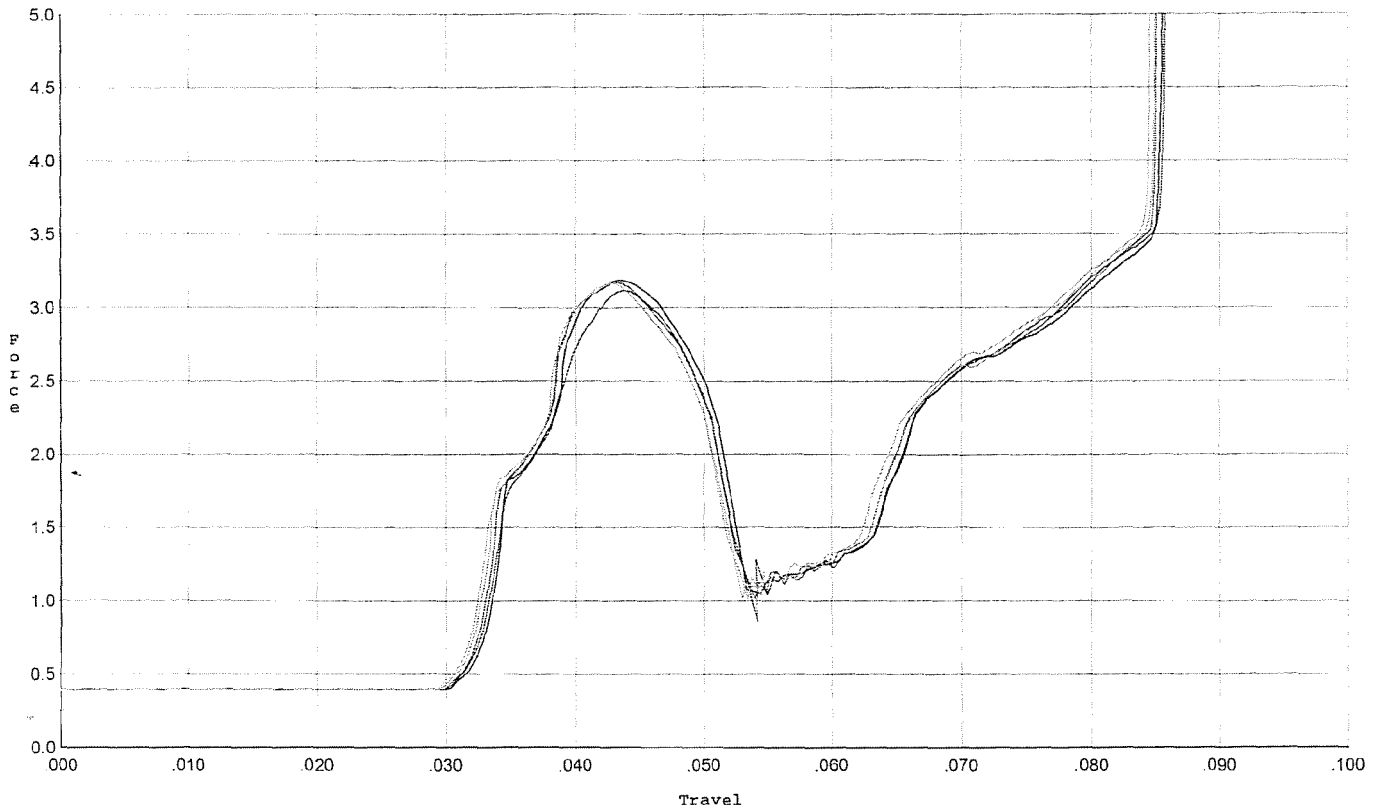
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.055	0.036	0.038	0.060		Set Trigger
2	3.058	0.054	0.036	0.038	0.060		Set Trigger
3	3.055	0.054	0.035	0.038	0.060		Set Trigger
4	3.090	0.054	0.035	0.038	0.061		Set Trigger
5	3.131	0.054	0.035	0.038	0.061		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



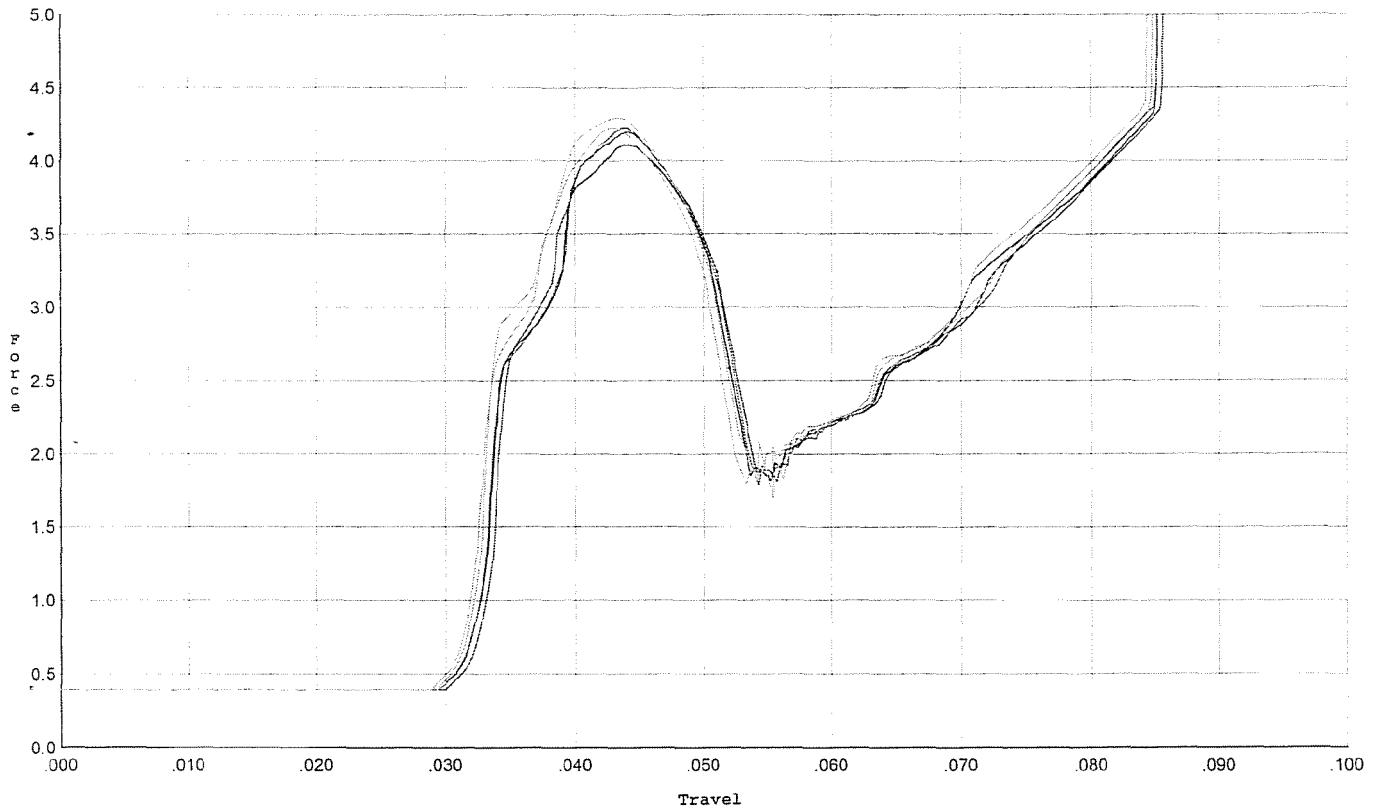
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.051	0.032	0.038	0.058		Set Trigger
2	3.185	0.051	0.032	0.037	0.060		Set Trigger
3	3.173	0.051	0.032	0.037	0.059		Set Trigger
4	3.165	0.051	0.032	0.037	0.060		Set Trigger
5	3.173	0.050	0.031	0.037	0.059		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1. lbs.



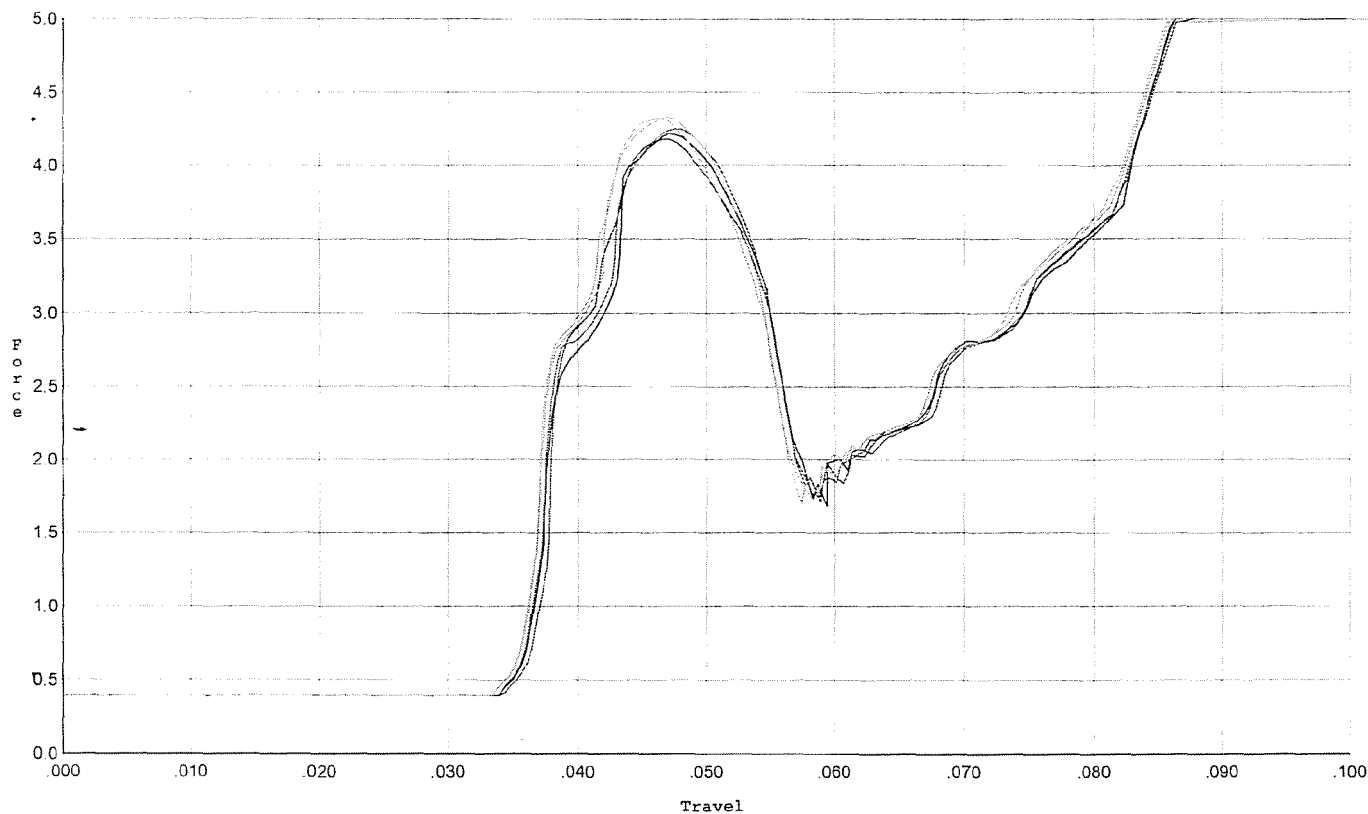
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.051	0.032	0.035	0.078		Set Trigger
2	4.109	0.052	0.031	0.035	0.079		Set Trigger
3	4.227	0.051	0.032	0.035	0.078		Set Trigger
4	4.291	0.051	0.031	0.035	0.080		Set Trigger
5	4.228	0.050	0.031	0.035	0.078		Set Trigger

AUG 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1. lbs.



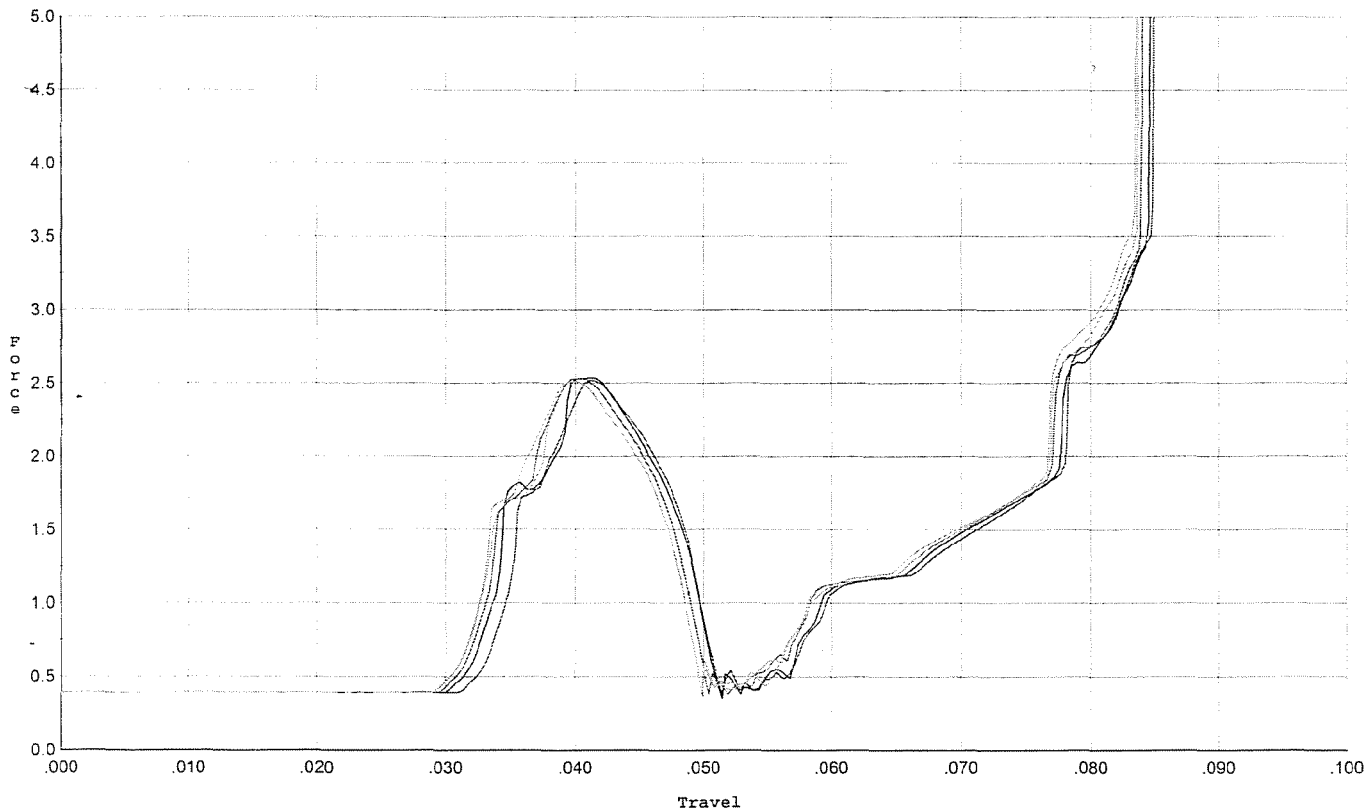
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.055	0.036	0.038	0.078		Set Trigger
2	4.218	0.055	0.036	0.037	0.078		Set Trigger
3	4.250	0.055	0.036	0.037	0.080		Set Trigger
4	4.330	0.054	0.035	0.037	0.081		Set Trigger
5	4.324	0.054	0.035	0.037	0.080		Set Trigger

Aug 4.26

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



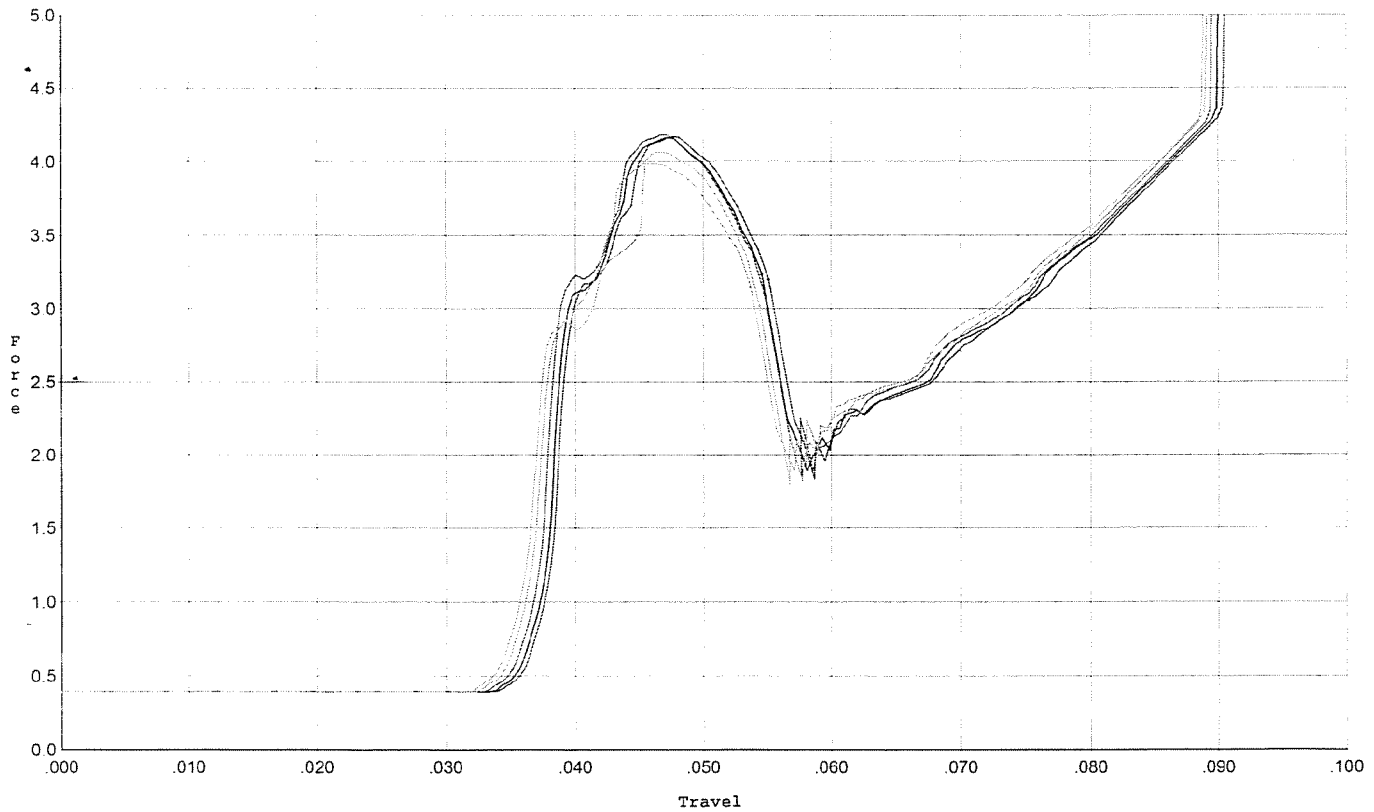
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.049	0.033	0.040	0.043		Set Trigger
2	2.536	0.049	0.032	0.040	0.045		Set Trigger
3	2.531	0.049	0.032	0.039	0.045		Set Trigger
4	2.510	0.048	0.031	0.040	0.044		Set Trigger
5	2.517	0.048	0.031	0.039	0.044		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.055	0.036	0.038	0.079		Set Trigger
2	4.165	0.055	0.036	0.038	0.078		Set Trigger
3	4.182	0.055	0.036	0.037	0.080		Set Trigger
4	4.065	0.054	0.035	0.037	0.078		Set Trigger
5	3.985	0.054	0.035	0.037	0.075		Set Trigger

Avg 4.11