

G6794722

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

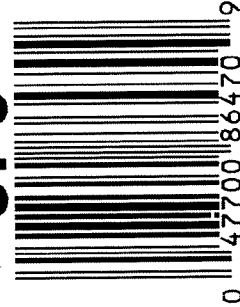
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794722

UPC



GUN SERIAL # G 6794722

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	12-2-08	RTZ
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	12-9-08	SP
490	MAGNAFLUX BOLT		12-9-08	mo
500	ROLLMARK CALIBER		12-9-08	RT
520	GOFF BLAST BBL / REC		12-11-08	DG
542	APPLY COATINGS (BARREL ACTION)		12/6	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-6-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

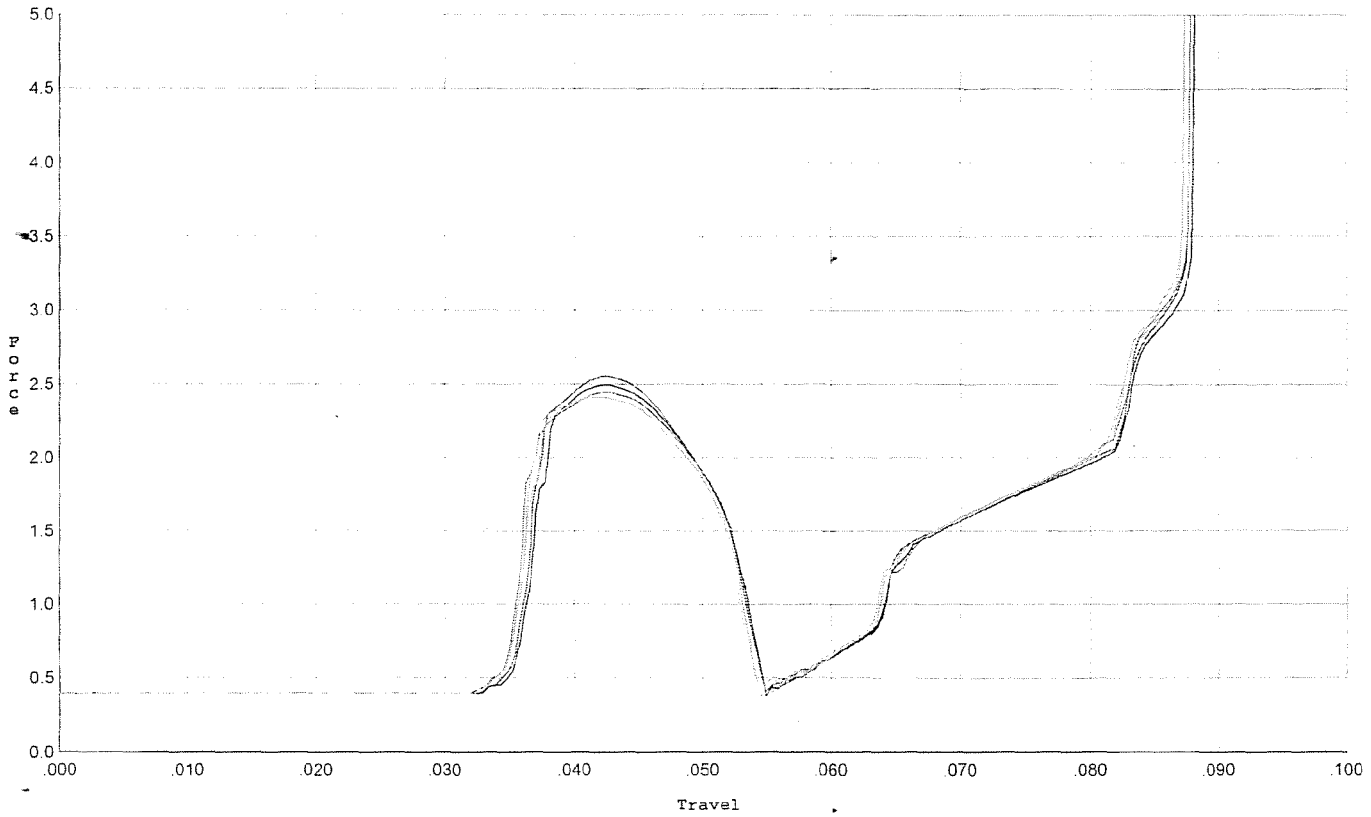
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	4° 4° 4°	1-14-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	7° 7° 7°	1-14-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	.024 .023 .023	1-14-09	L.N.
	J) ASSEMBLE STOCK		1-6-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-14-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-12-09	L.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-12-09	RF
670	FINAL INSPECTION A) HEADSPACE		1-14-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.65 2.57 2.54 2.57 2.66	1-13-09	L.N.
	C) FUNCTION		1-14-09	L.N.
690	PACK		1/19/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



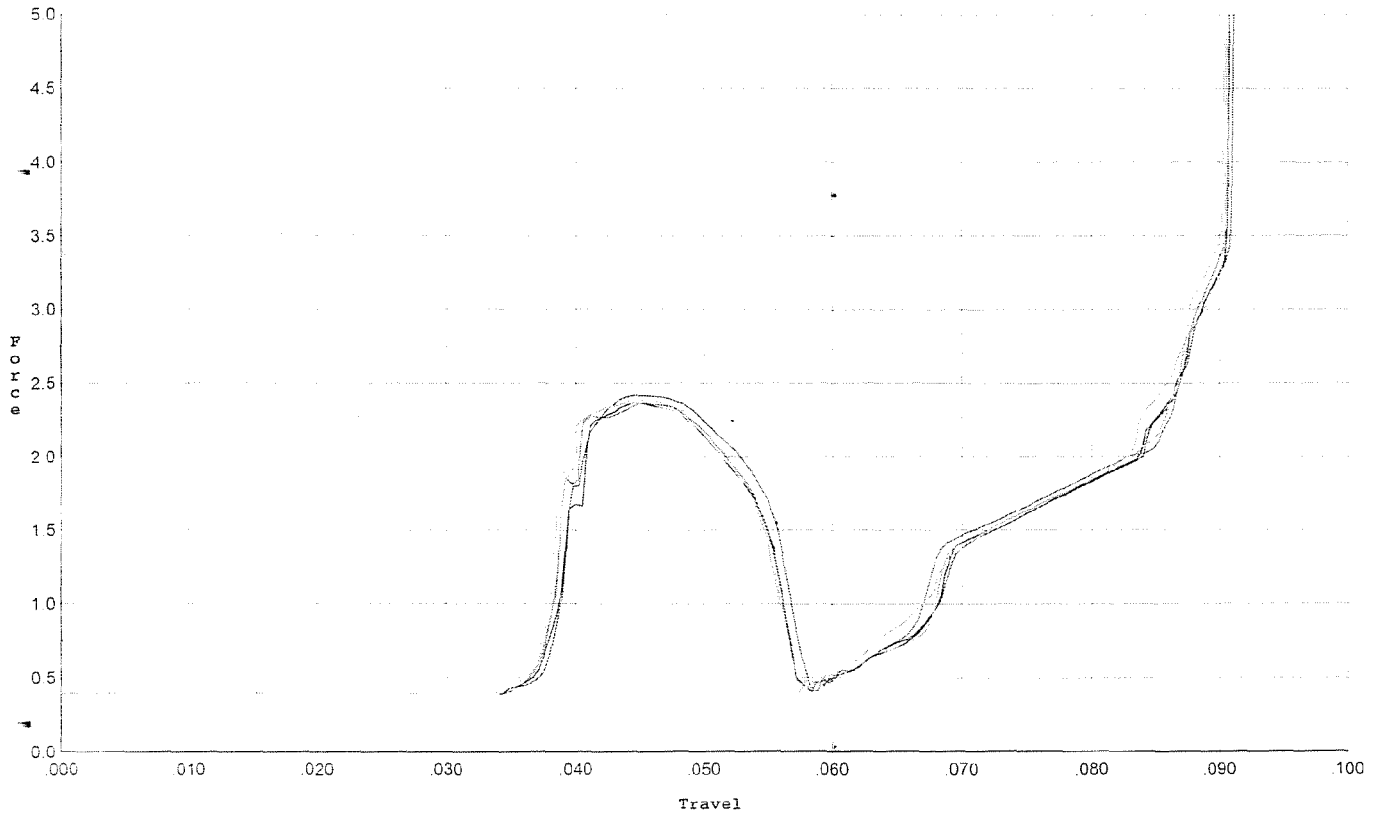
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.052	0.035	0.039	0.050		Set Trigger
2	2.498	0.053	0.036	0.039	0.050		Set Trigger
3	2.450	0.052	0.035	0.039	0.050		Set Trigger
4	2.416	0.052	0.035	0.039	0.049		Set Trigger
5	2.415	0.053	0.035	0.039	0.050		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



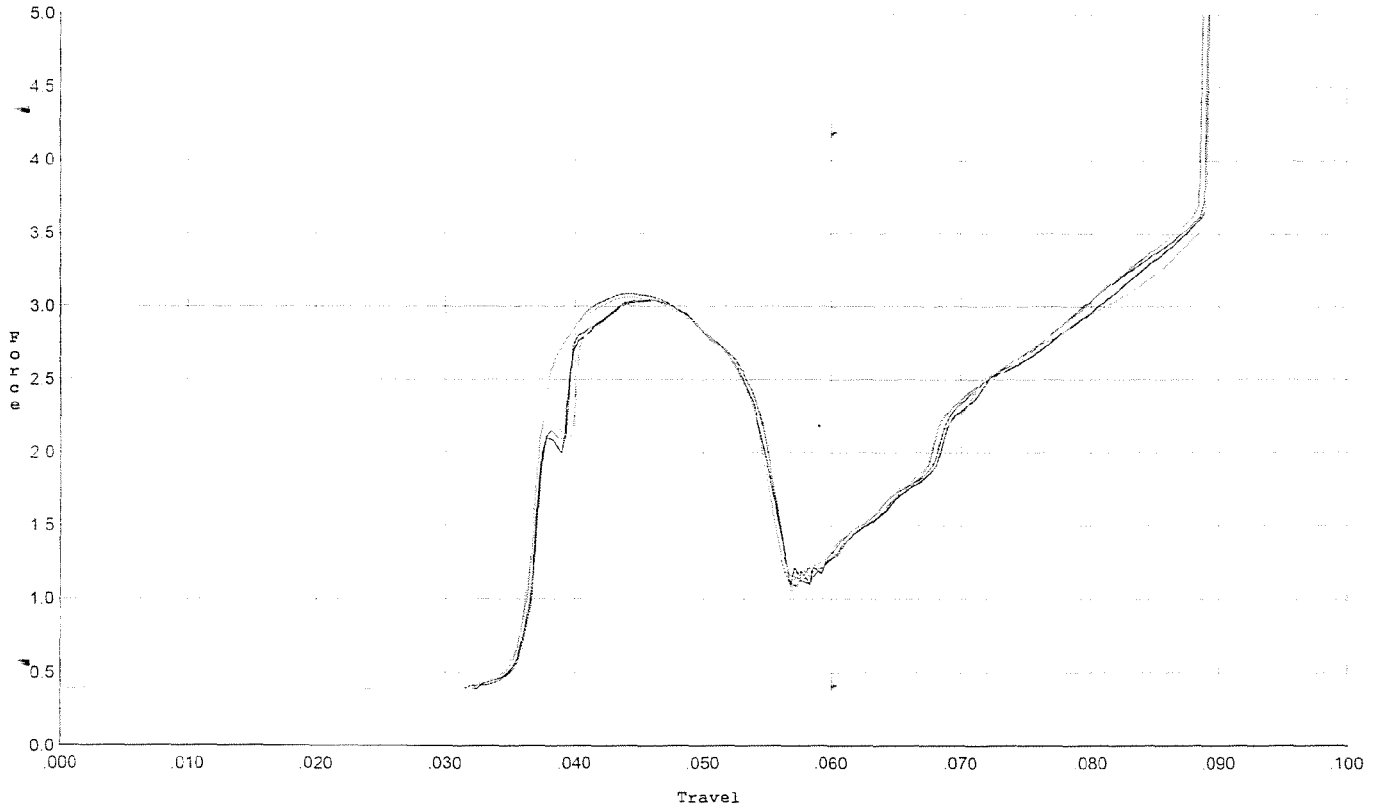
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.422	0.056	0.038	0.040	0.052		Set Trigger
2	2.370	0.055	0.038	0.040	0.050		Set Trigger
3	2.372	0.055	0.037	0.040	0.051		Set Trigger
4	2.367	0.056	0.037	0.039	0.052		Set Trigger
5	2.391	0.055	0.037	0.040	0.051		Set Trigger

Aug 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



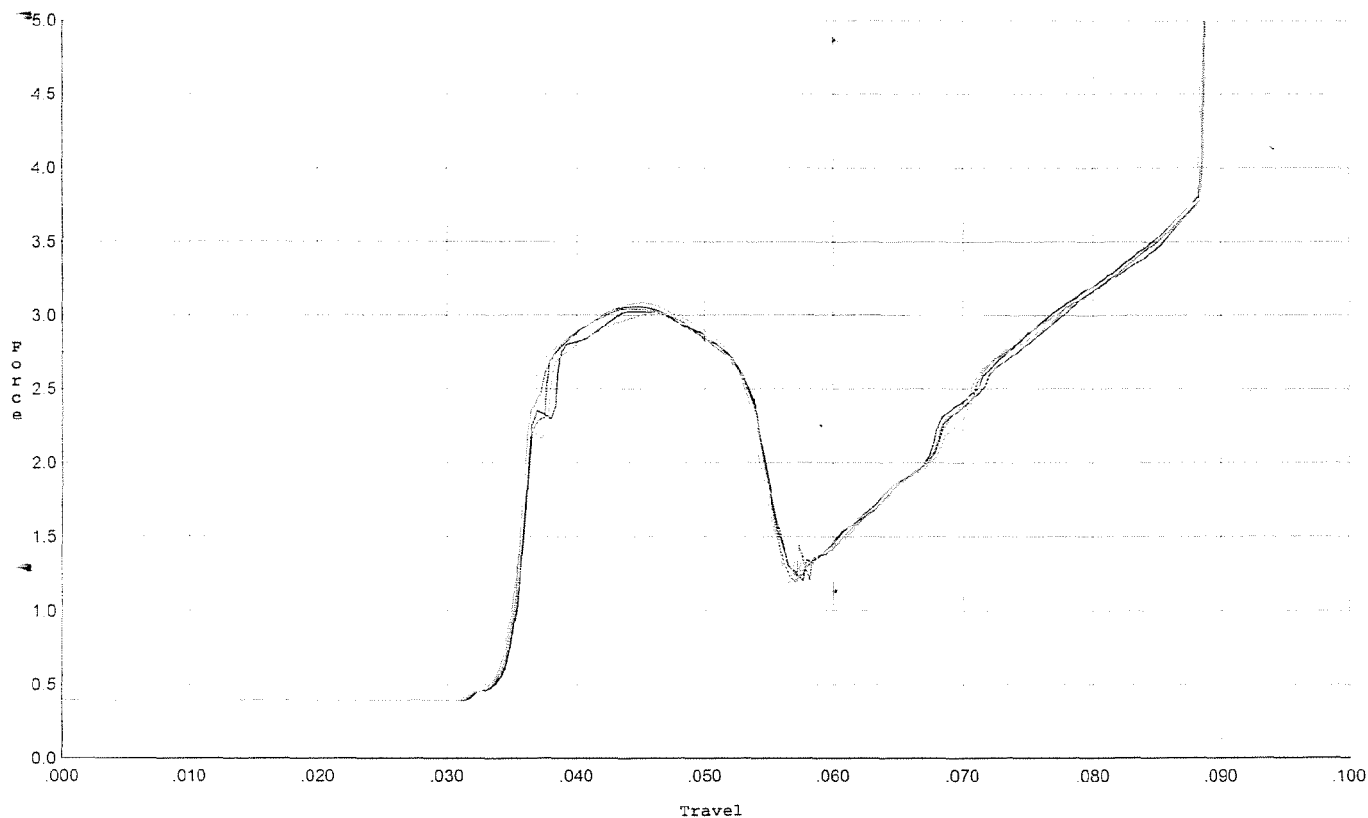
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.046	0.055	0.036	0.038	0.064		Set Trigger
2	3.039	0.055	0.036	0.038	0.064		Set Trigger
3	3.088	0.054	0.035	0.038	0.065		Set Trigger
4	3.065	0.054	0.035	0.038	0.064		Set Trigger
5	3.050	0.054	0.036	0.038	0.063		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



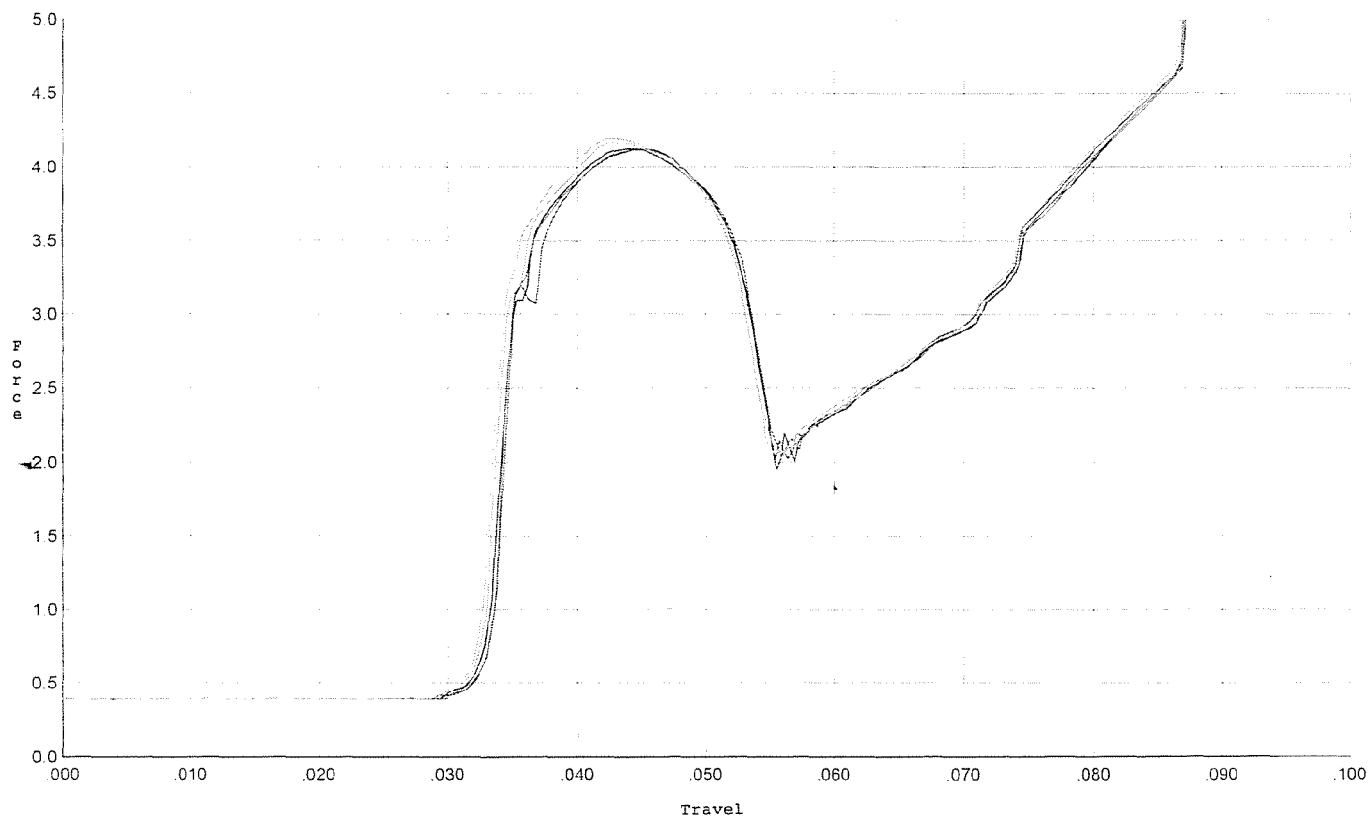
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.054	0.034	0.037	0.066		Set Trigger
2	3.026	0.054	0.035	0.037	0.066		Set Trigger
3	3.045	0.054	0.034	0.037	0.067		Set Trigger
4	3.082	0.054	0.034	0.037	0.068		Set Trigger
5	3.018	0.053	0.034	0.038	0.065		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



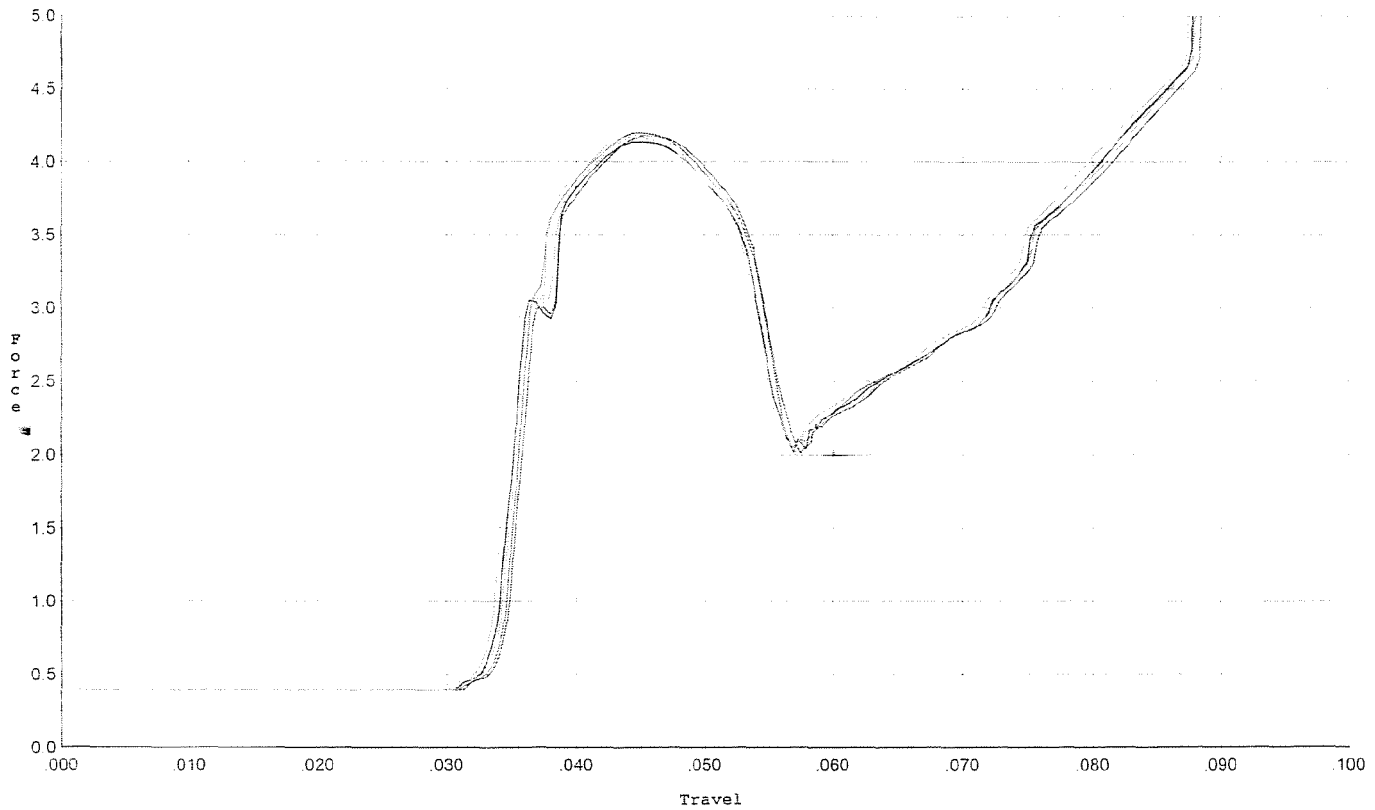
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.053	0.033	0.035	0.086		Set Trigger
2	4.128	0.053	0.032	0.035	0.087		Set Trigger
3	4.126	0.053	0.033	0.035	0.087		Set Trigger
4	4.164	0.052	0.032	0.035	0.087		Set Trigger
5	4.196	0.053	0.032	0.034	0.088		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.

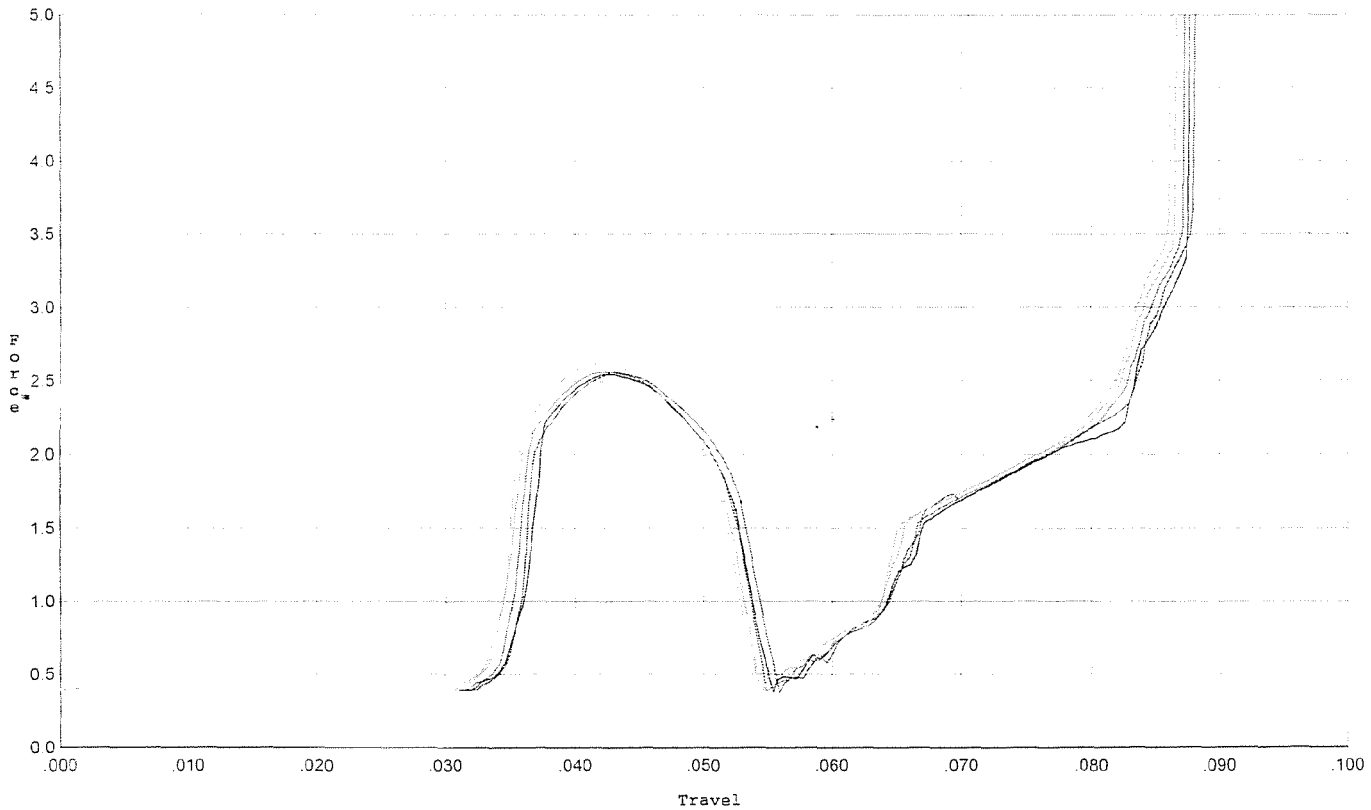


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.054	0.034	0.036	0.085		Set Trigger
2	4.138	0.053	0.033	0.035	0.085		Set Trigger
3	4.198	0.054	0.034	0.036	0.087		Set Trigger
4	4.180	0.053	0.033	0.036	0.085		Set Trigger
5	4.171	0.054	0.033	0.035	0.088		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R. P. 12/19/08		



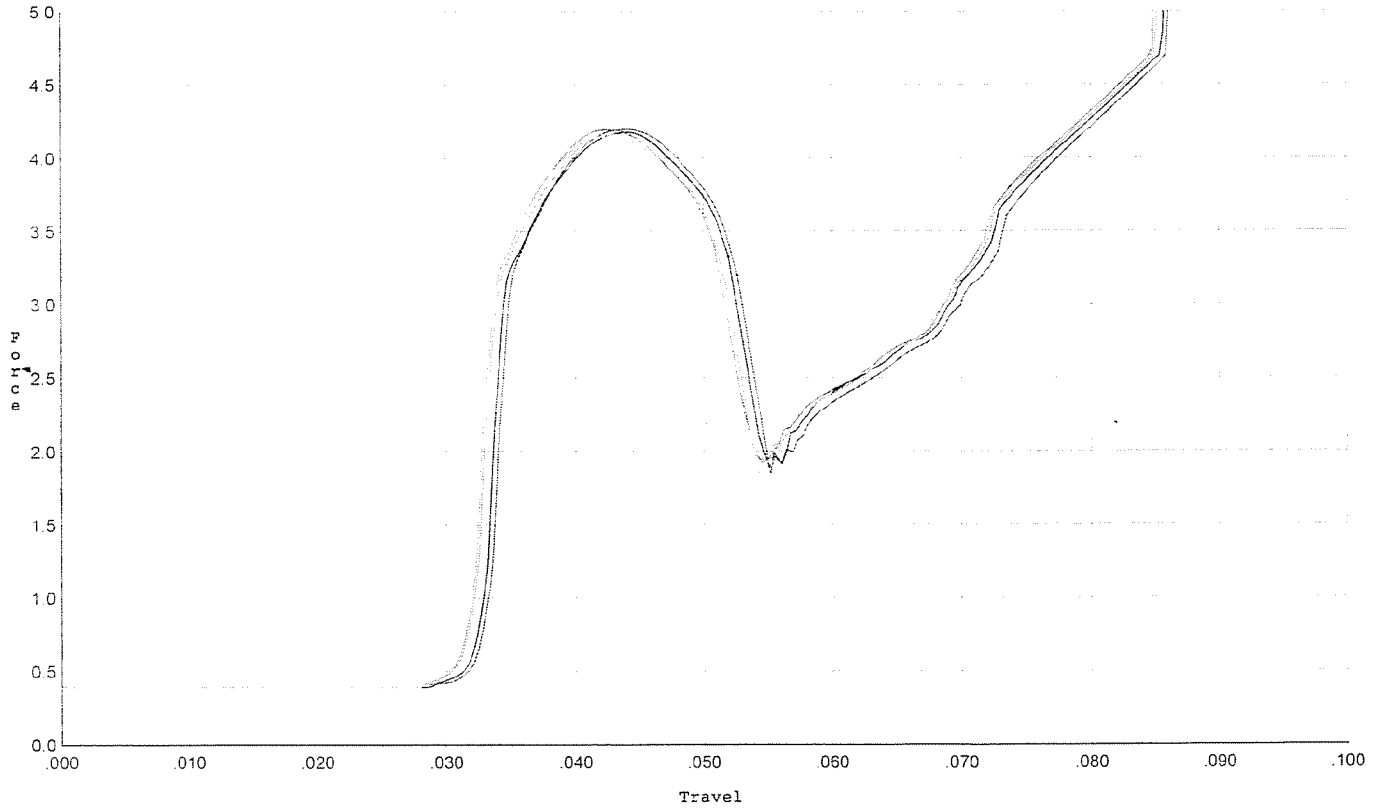
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.053	0.035	0.039	0.053		Set Trigger
2	2.545	0.053	0.035	0.038	0.052		Set Trigger
3	2.559	0.053	0.034	0.038	0.054		Set Trigger
4	2.493	0.052	0.034	0.038	0.053		Set Trigger
5	2.612	0.051	0.033	0.038	0.053		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.198	0.053	0.033	0.034	0.086		Set Trigger
2	4.180	0.052	0.032	0.034	0.085		Set Trigger
3	4.193	0.051	0.031	0.034	0.084		Set Trigger
4	4.164	0.052	0.031	0.034	0.086		Set Trigger
5	4.151	0.051	0.031	0.034	0.084		Set Trigger

Avg 4.17