

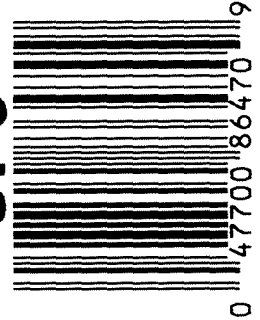
66794724

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**BOLT ACTION CENTERFIRE RIFLE****24" BARREL 7.62 NATO****WITH BIPOD**

proof of purchase



owner registration sticker

**BM FORM****ORDER NO. 86470****BARREL LENGTH 24"****CAPACITY 6****G6794724****UPC**

GUN SERIAL # G 6794724

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SP
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SP
460	CHECK HEADSPACE		11-3-08	SP
470	DIS-ASSEMBLE ACTION		11-3-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	11-3-08	SP
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	11/6/08	RT
490	MAGNAFLUX BOLT		11/3/08	RT
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-17-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

BARBER - M24 0074789									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	40	40	30	12-16-08	LP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	50	50	50	12-16-08	LP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.035	.024	.034	12-16-08	LP		
	J) ASSEMBLE STOCK					11-17-08	FTZ		
	K) ASSEMBLE SWIVEL STUDS					12-16-08	LP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		12-12-08	L.P.D.		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION		N/A				
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					12-12-08	RP		
670	FINAL INSPECTION A) HEADSPACE					12-16-08	LP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.56	2.54	2.41	2.45	2.48	12-16-08	TL
	C) FUNCTION					12-16-08	LP		
690	PACK					1-13-09	TL		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

11-6-08

TESTER

TAC

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	238	251		264	
PULL #2	229	236		264	
PULL #3	249	230		266	
PULL #4	225	233		259	
PULL #5	243	228		274	
TOTAL	1183	1178		1325	
AVERAGE	236	235		265	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	330	349		
PULL #2	330	336		
PULL #3	346	343		
PULL #4	339	329		
PULL #5	340	351		
TOTAL	1685	1708		
AVERAGE	340	341		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	449	467		442
PULL #2	453	429		439
PULL #3	453	452		436
PULL #4	438	437		434
PULL #5	466	437		437
TOTAL	2259	2222		7024 2188
AVERAGE	451	444		437