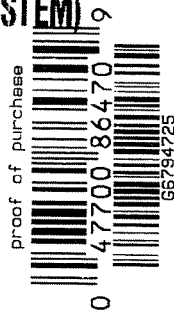


56794725

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



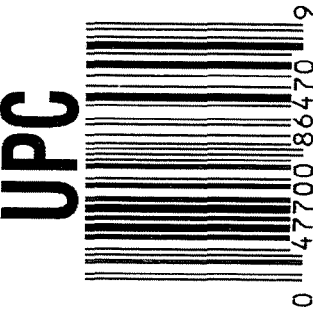
BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794725



GUN SERIAL #

G 6794725

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SPD
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SPD
460	CHECK HEADSPACE		11-3-08	SPD
470	DIS-ASSEMBLE ACTION		11-3-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	11-4-08	RSN
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/3/08	10R
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	OG
542	APPLY COATINGS (BARREL ACTION)		11-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-19-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0074794 F) SAFETY ON FORCE 10 LBS MAX	<u>5.0</u> <u>4.0</u> <u>5.0</u>	12-16-08	R.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-16-08	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-16-08	R.N.
	J) ASSEMBLE STOCK		11-19-08	R.N.
	K) ASSEMBLE SWIVEL STUDS		12-16-08	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	R.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	TC
670	FINAL INSPECTION A) HEADSPACE		12-16-08	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.39</u> <u>2.54</u> <u>2.45</u> <u>2.31</u>	12-15-08	TC
	C) FUNCTION		12-16-08	R.N.
690	PACK		12-18-08	R.N.

F004 REV 5/2006

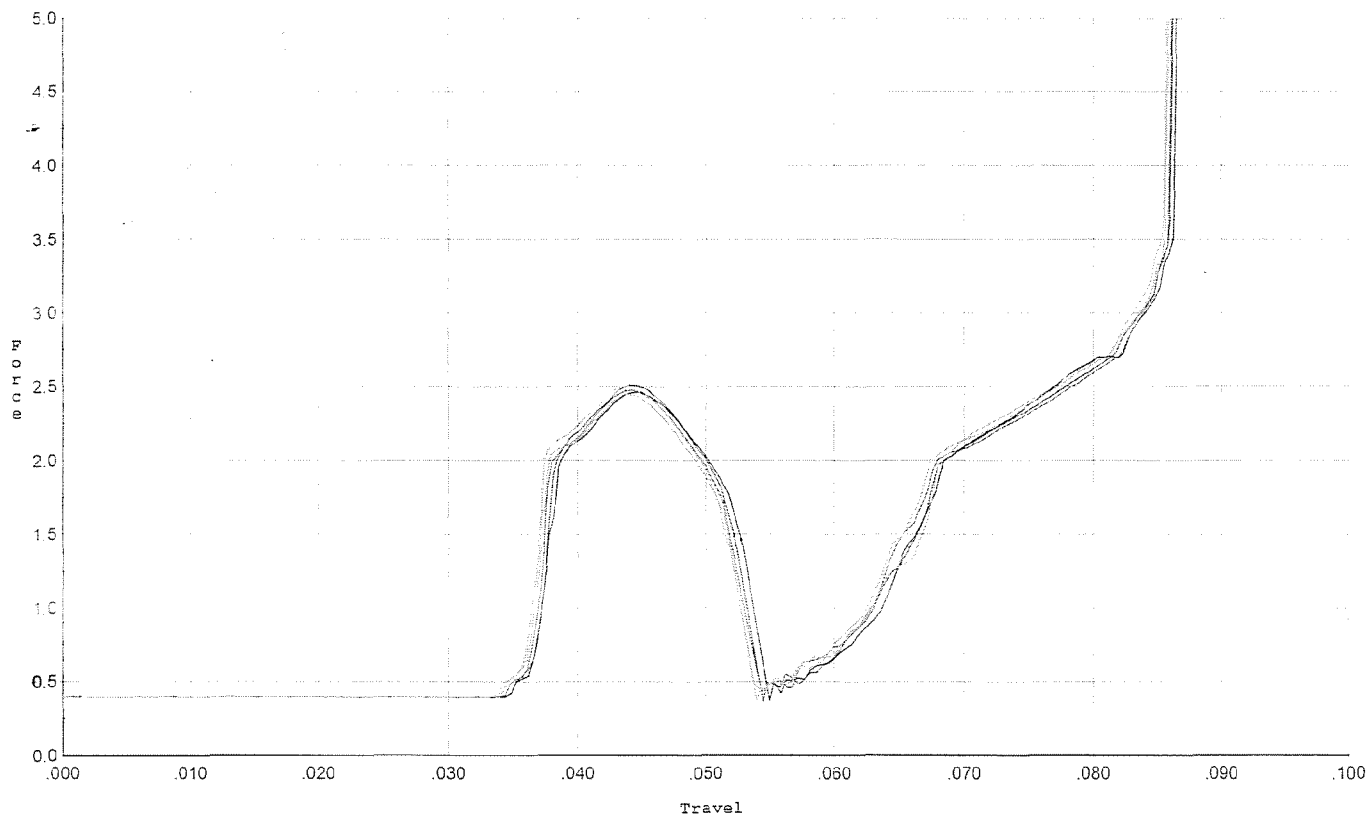
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0074794 74833

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



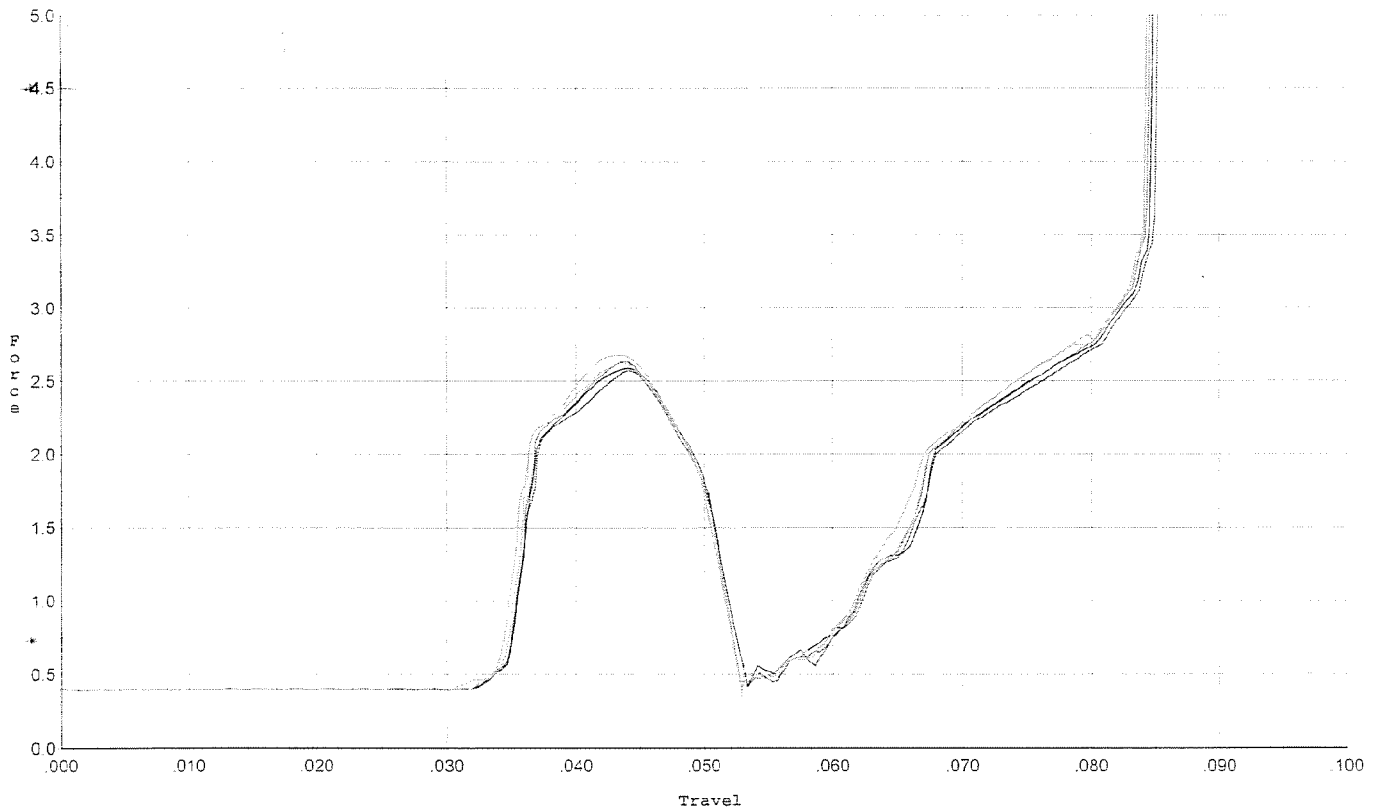
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.052	0.035	0.038	0.048		Set Trigger
2	2.462	0.053	0.035	0.038	0.048		Set Trigger
3	2.476	0.051	0.035	0.038	0.047		Set Trigger
4	2.502	0.052	0.035	0.038	0.048		Set Trigger
5	2.450	0.052	0.034	0.038	0.047		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



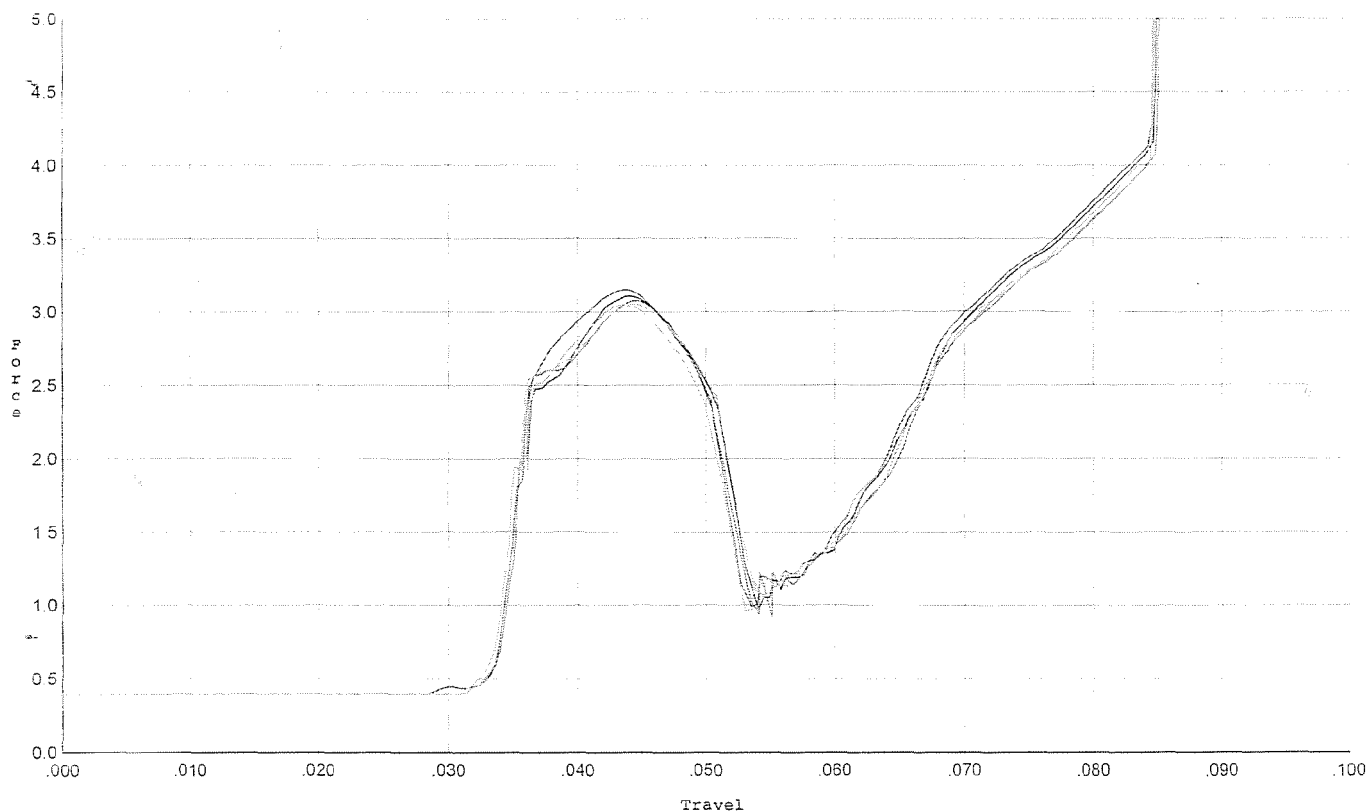
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.050	0.034	0.038	0.048		Set Trigger
2	2.588	0.050	0.035	0.038	0.048		Set Trigger
3	2.631	0.051	0.035	0.038	0.049		Set Trigger
4	2.677	0.051	0.035	0.038	0.050		Set Trigger
5	2.621	0.051	0.034	0.038	0.050		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



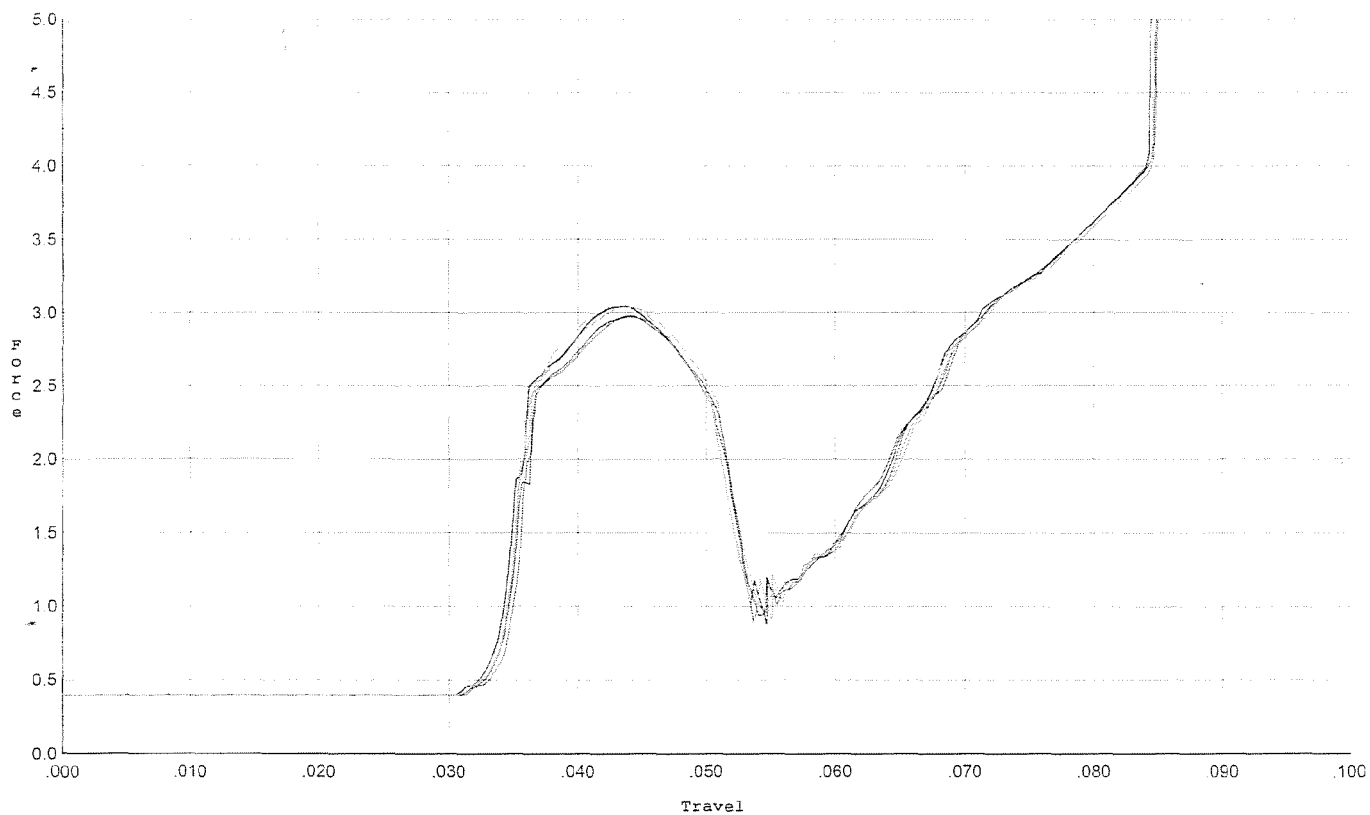
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.149	0.050	0.034	0.037	0.059		Set Trigger
2	3.106	0.051	0.034	0.036	0.059		Set Trigger
3	3.076	0.050	0.034	0.037	0.058		Set Trigger
4	3.037	0.051	0.033	0.036	0.059		Set Trigger
5	3.053	0.051	0.034	0.036	0.059		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



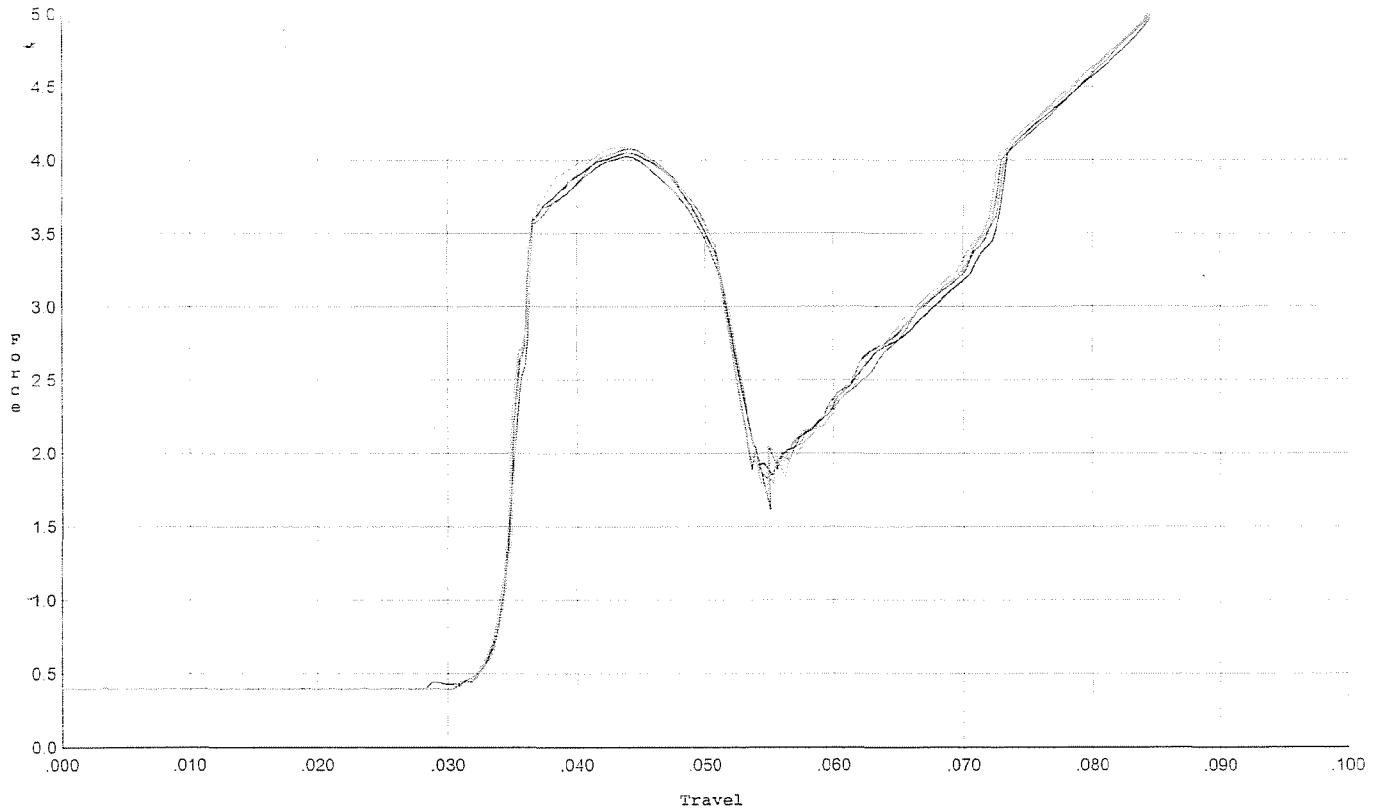
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.981	0.051	0.034	0.036	0.058		Set Trigger
2	3.042	0.050	0.033	0.036	0.058		Set Trigger
3	2.971	0.051	0.034	0.037	0.058		Set Trigger
4	3.053	0.050	0.034	0.037	0.058		Set Trigger
5	3.036	0.051	0.034	0.036	0.059		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



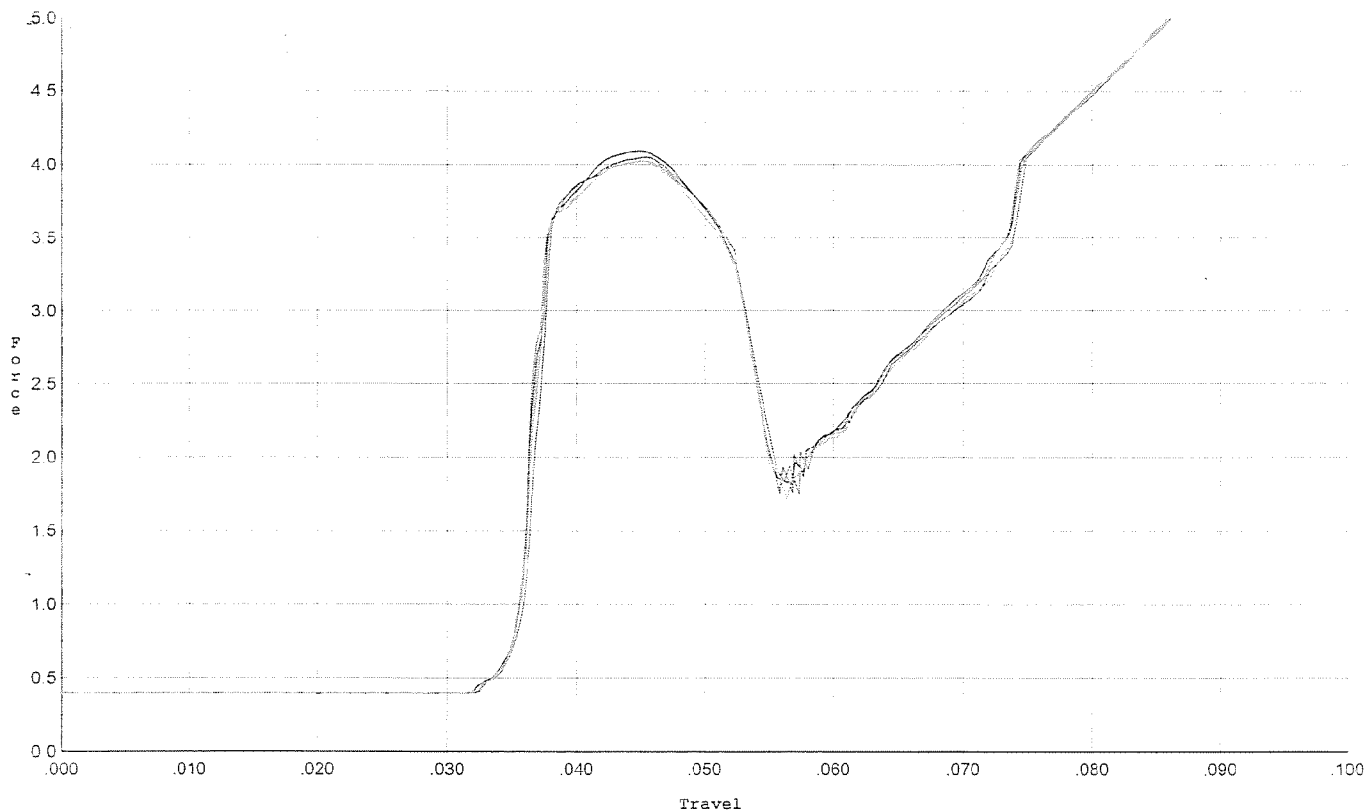
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.024	0.051	0.033	0.035	0.076		Set Trigger
2	4.047	0.051	0.033	0.035	0.077		Set Trigger
3	4.070	0.051	0.033	0.035	0.077		Set Trigger
4	4.048	0.052	0.034	0.035	0.079		Set Trigger
5	4.090	0.051	0.033	0.035	0.077		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



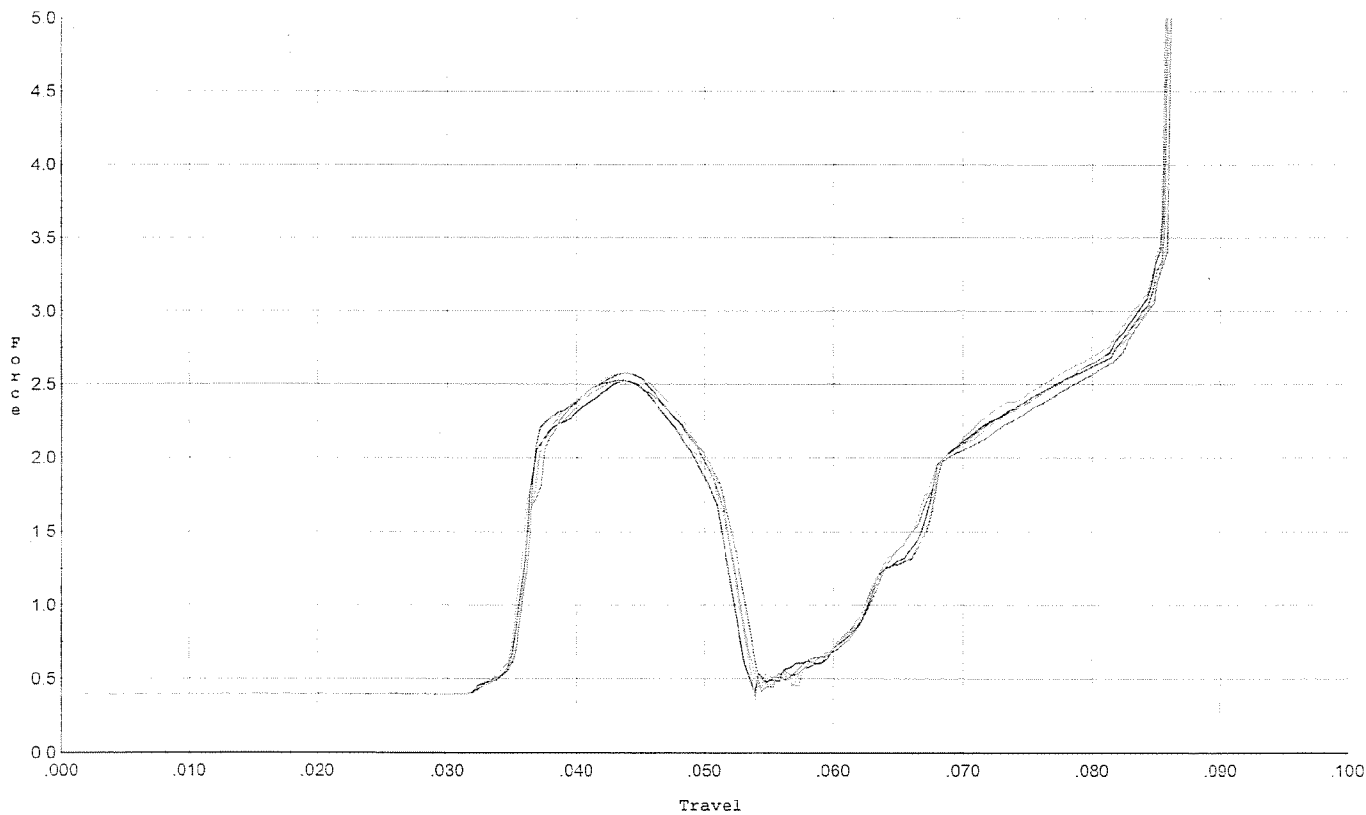
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.052	0.035	0.036	0.077		Set Trigger
2	4.091	0.052	0.035	0.036	0.078		Set Trigger
3	4.025	0.052	0.035	0.036	0.078		Set Trigger
4	4.025	0.053	0.035	0.036	0.077		Set Trigger
5	4.021	0.052	0.035	0.036	0.077		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



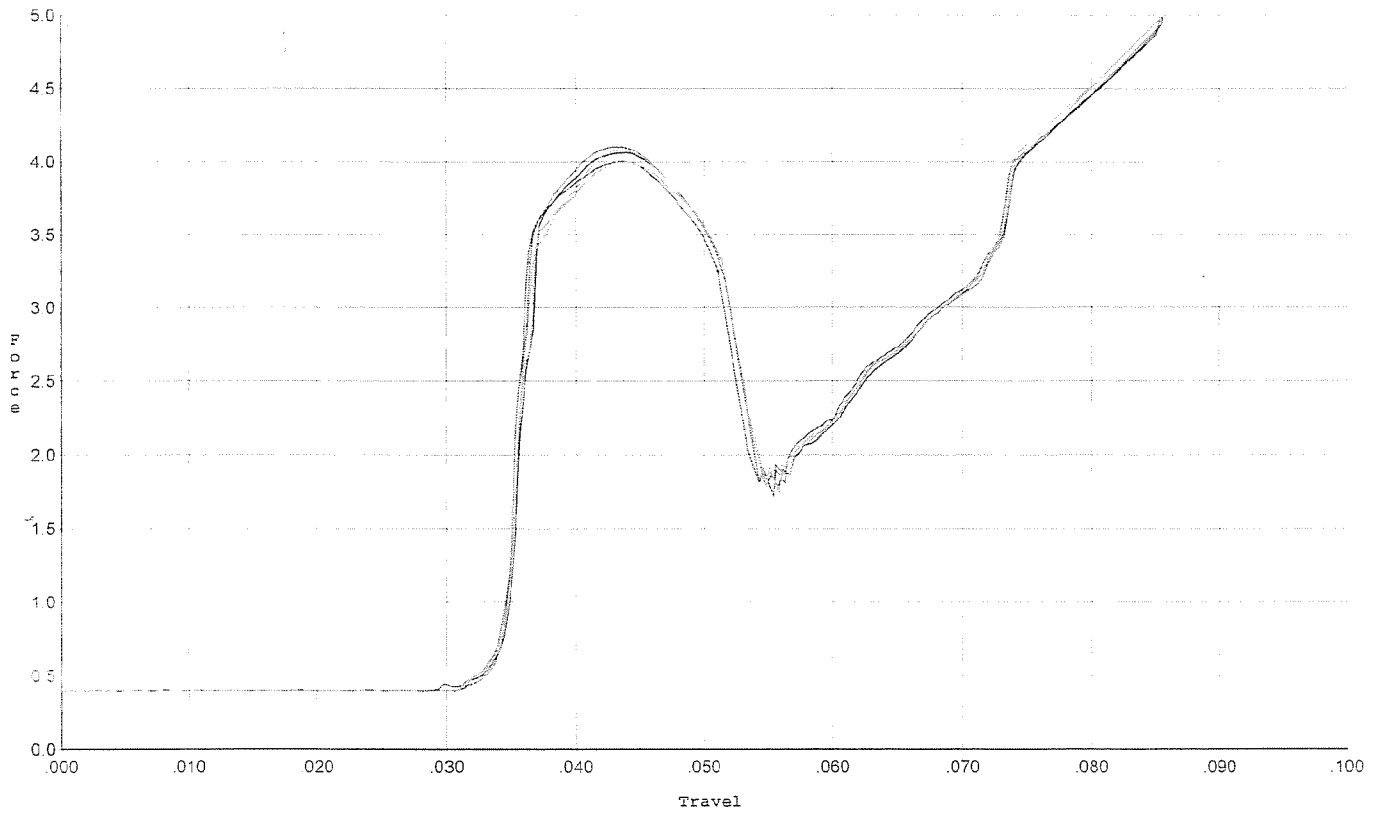
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.052	0.035	0.038	0.050		Set Trigger
2	2.521	0.051	0.035	0.039	0.049		Set Trigger
3	2.524	0.052	0.035	0.038	0.051		Set Trigger
4	2.520	0.052	0.035	0.038	0.050		Set Trigger
5	2.575	0.051	0.035	0.038	0.050		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.001	0.051	0.034	0.036	0.075		Set Trigger
2	4.064	0.051	0.034	0.036	0.077		Set Trigger
3	4.101	0.052	0.031	0.035	0.078		Set Trigger
4	4.005	0.051	0.034	0.035	0.076		Set Trigger
5	4.075	0.051	0.034	0.035	0.077		Set Trigger

Avg 4.04