

66794726

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



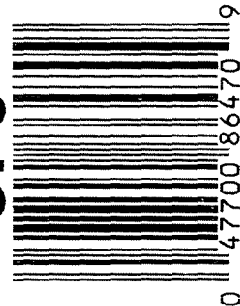
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794726

UPC



BM FORM

GUN SERIAL # G 6794726

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SPD
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SPD
460	CHECK HEADSPACE		11-3-08	SPD
470	DIS-ASSEMBLE ACTION		11-3-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	11-4-08	BSN
475	DRILL AND TAP SIGHT HOLES	2000	11-4-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/3/08	HR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-8	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-19-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

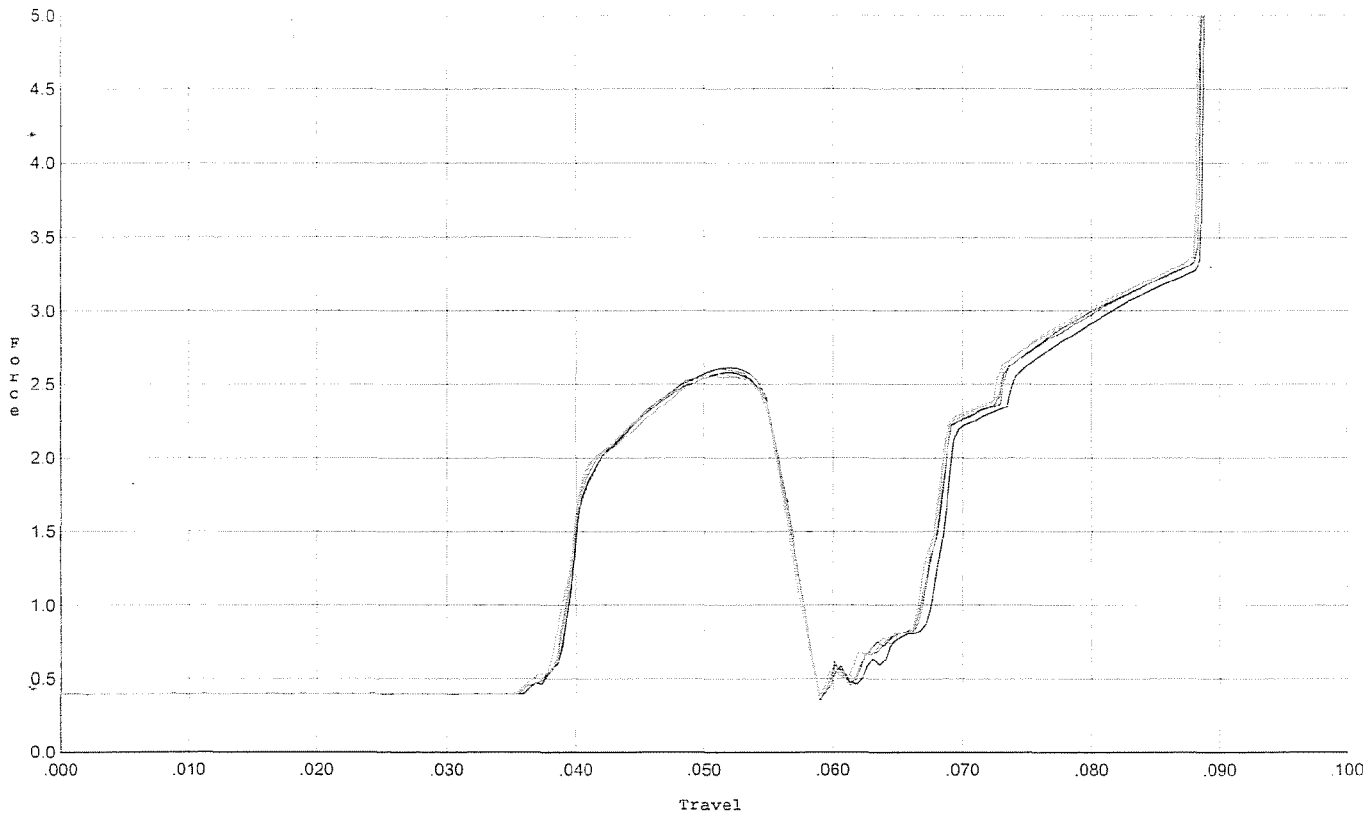
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	12-16-08	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>50</u>	12-16-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	12-16-08	LJ
	J) ASSEMBLE STOCK		11-19-08	[Signature]
	K) ASSEMBLE SWIVEL STUDS		12-16-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	Rsn
670	FINAL INSPECTION A) HEADSPACE		12-16-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.47</u> <u>2.49</u> <u>2.47</u> <u>2.50</u>	12-15-08	TC
	C) FUNCTION		12-16-08	LJ
690	PACK		1/7/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



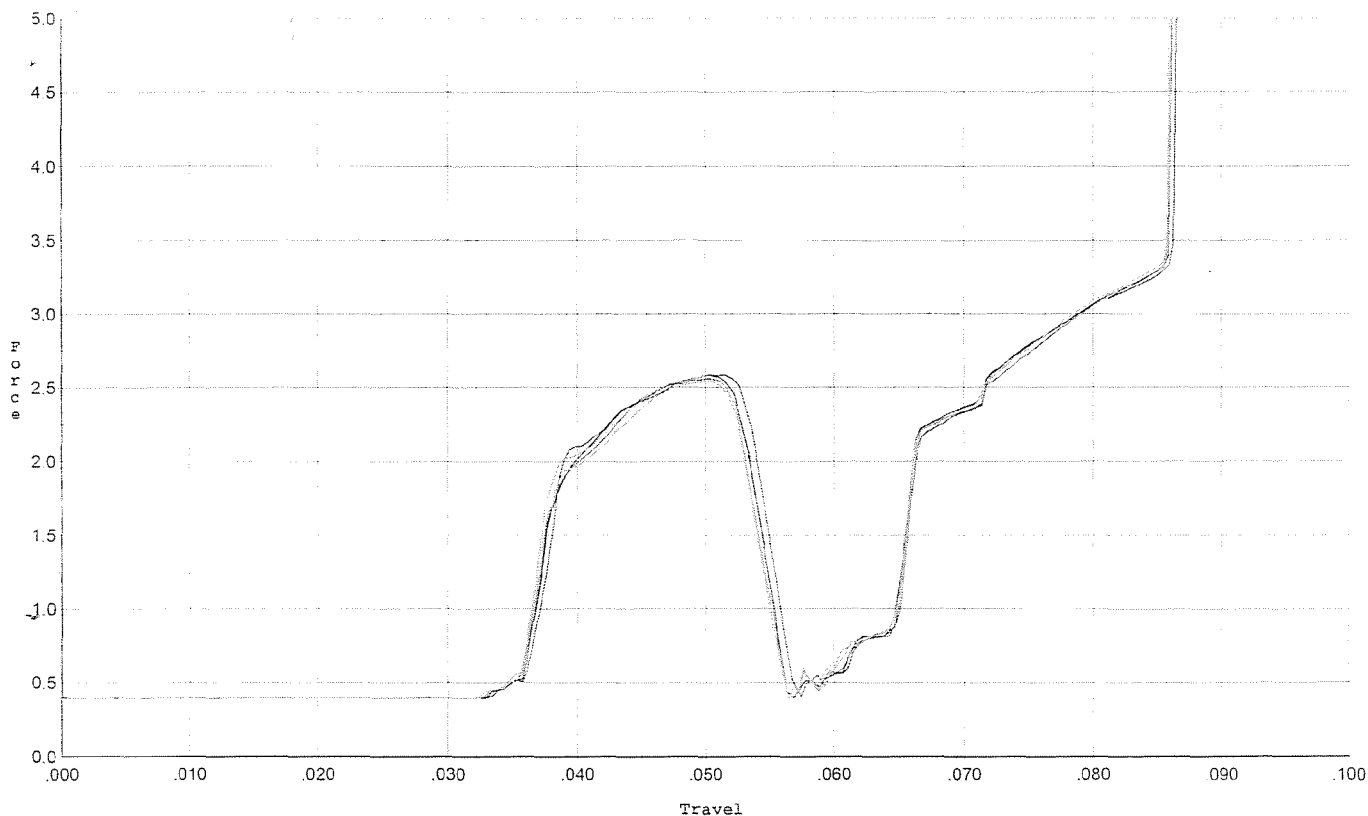
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.056	0.039	0.038	0.055		Set Trigger
2	2.581	0.056	0.039	0.039	0.055		Set Trigger
3	2.602	0.057	0.039	0.038	0.056		Set Trigger
4	2.573	0.055	0.038	0.038	0.054		Set Trigger
5	2.557	0.057	0.038	0.038	0.055		Set Trigger

Aug 258

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



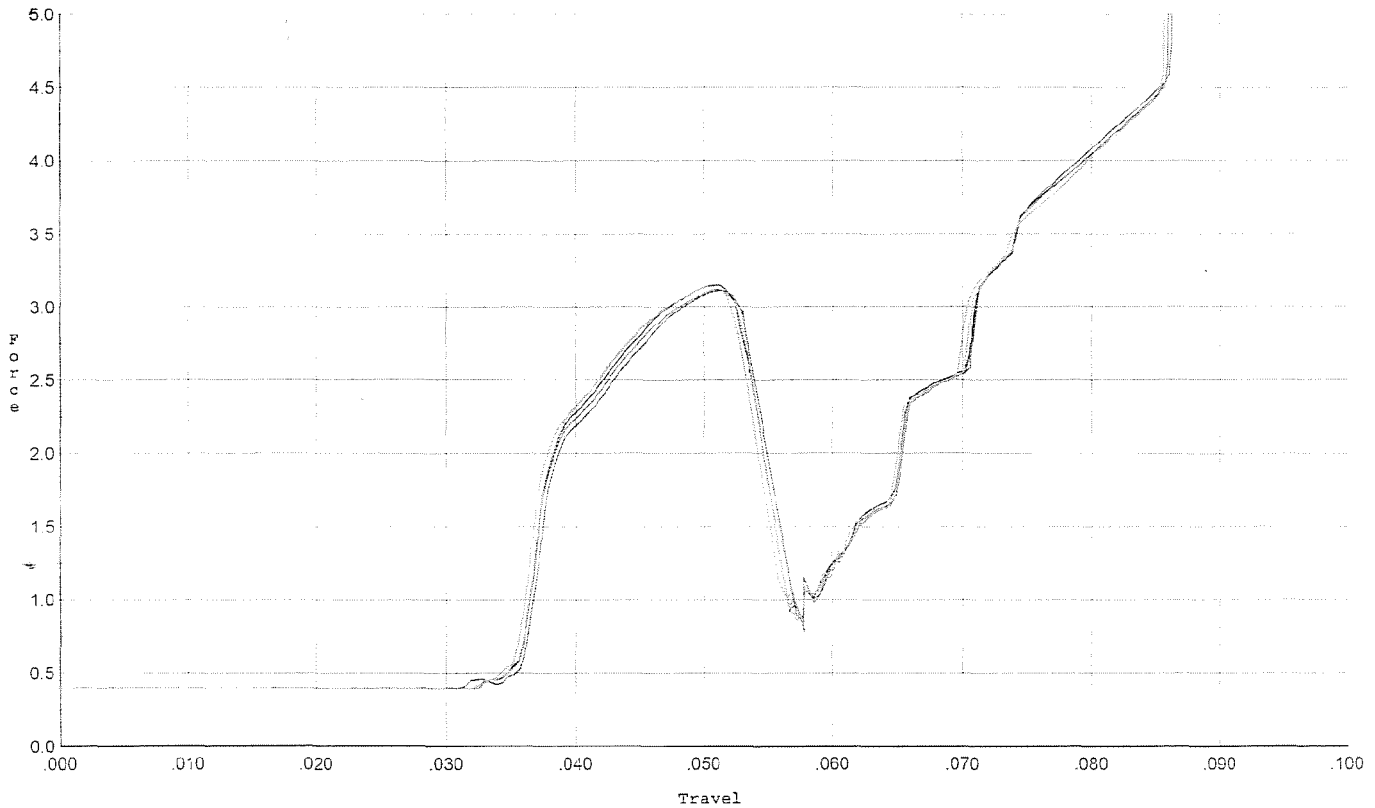
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.054	0.036	0.037	0.054		Set Trigger
2	2.581	0.053	0.036	0.037	0.053		Set Trigger
3	2.560	0.052	0.036	0.037	0.052		Set Trigger
4	2.543	0.053	0.036	0.037	0.051		Set Trigger
5	2.583	0.052	0.036	0.037	0.052		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



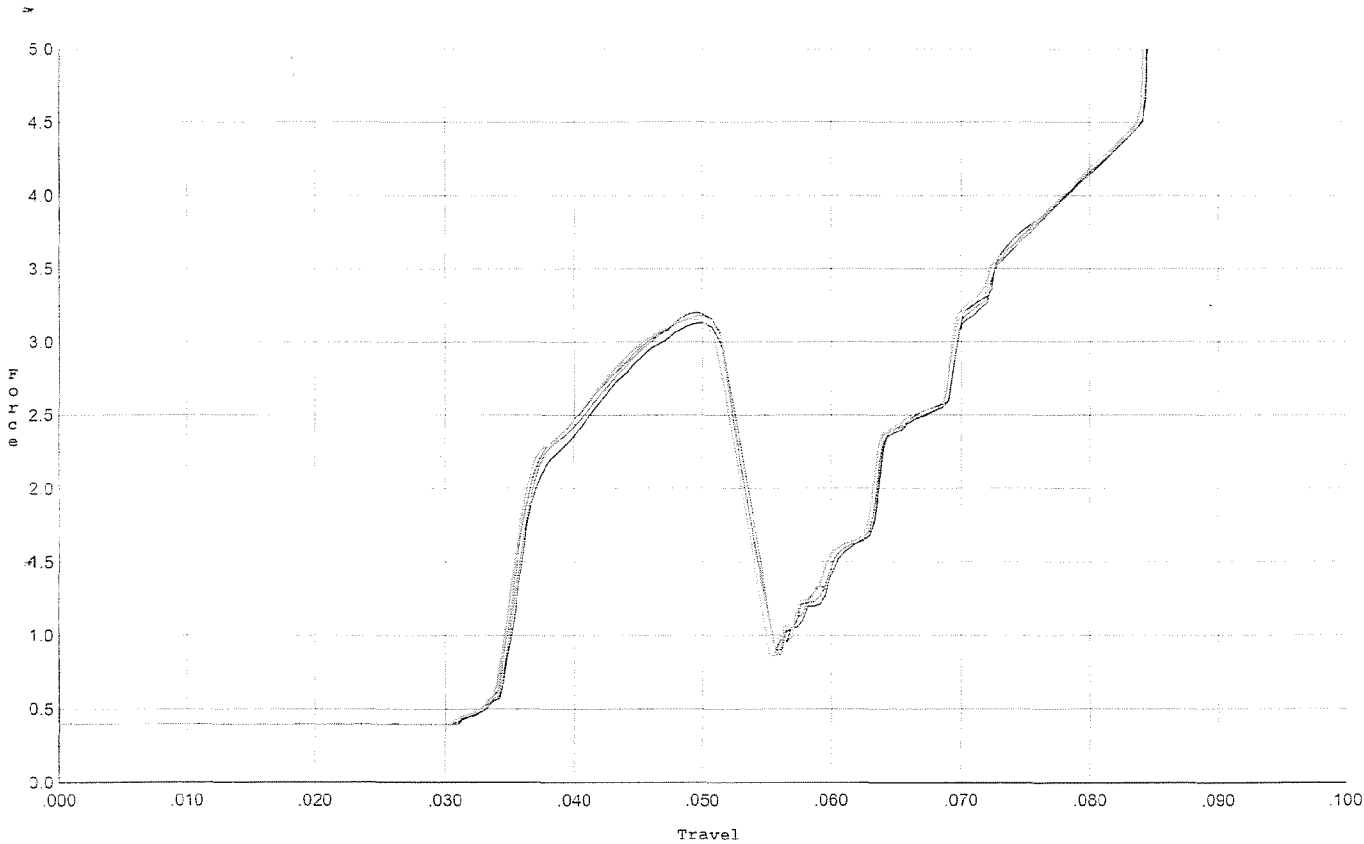
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.111	0.053	0.036	0.037	0.060		Set Trigger
2	3.147	0.054	0.036	0.036	0.061		Set Trigger
3	3.118	0.054	0.036	0.036	0.061		Set Trigger
4	3.159	0.053	0.035	0.036	0.062		Set Trigger
5	3.139	0.053	0.035	0.036	0.061		Set Trigger

AUG 3.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



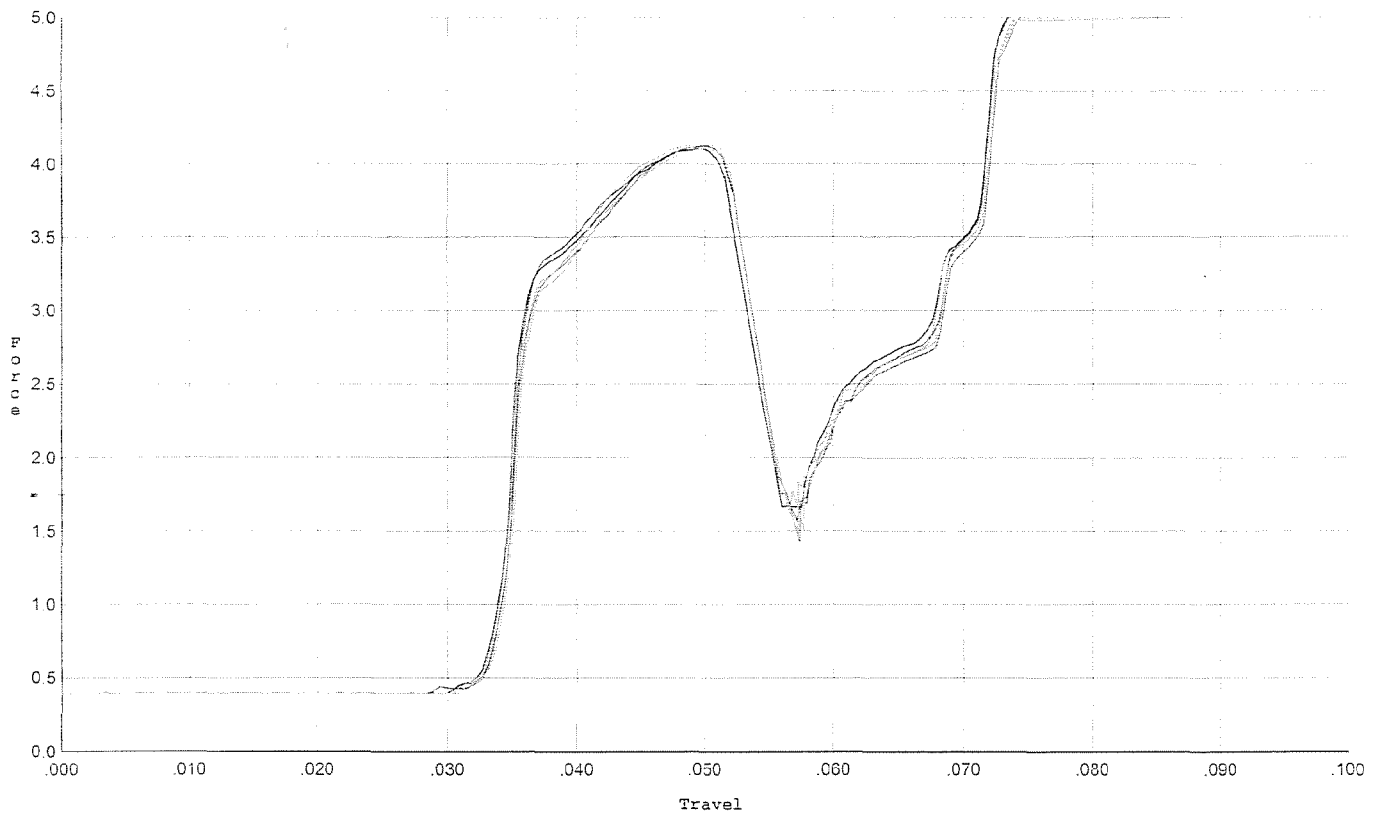
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.200	0.051	0.034	0.036	0.061		Set Trigger
2	3.129	0.051	0.034	0.036	0.059		Set Trigger
3	3.180	0.053	0.034	0.035	0.063		Set Trigger
4	3.177	0.051	0.034	0.035	0.061		Set Trigger
5	3.153	0.052	0.034	0.035	0.062		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



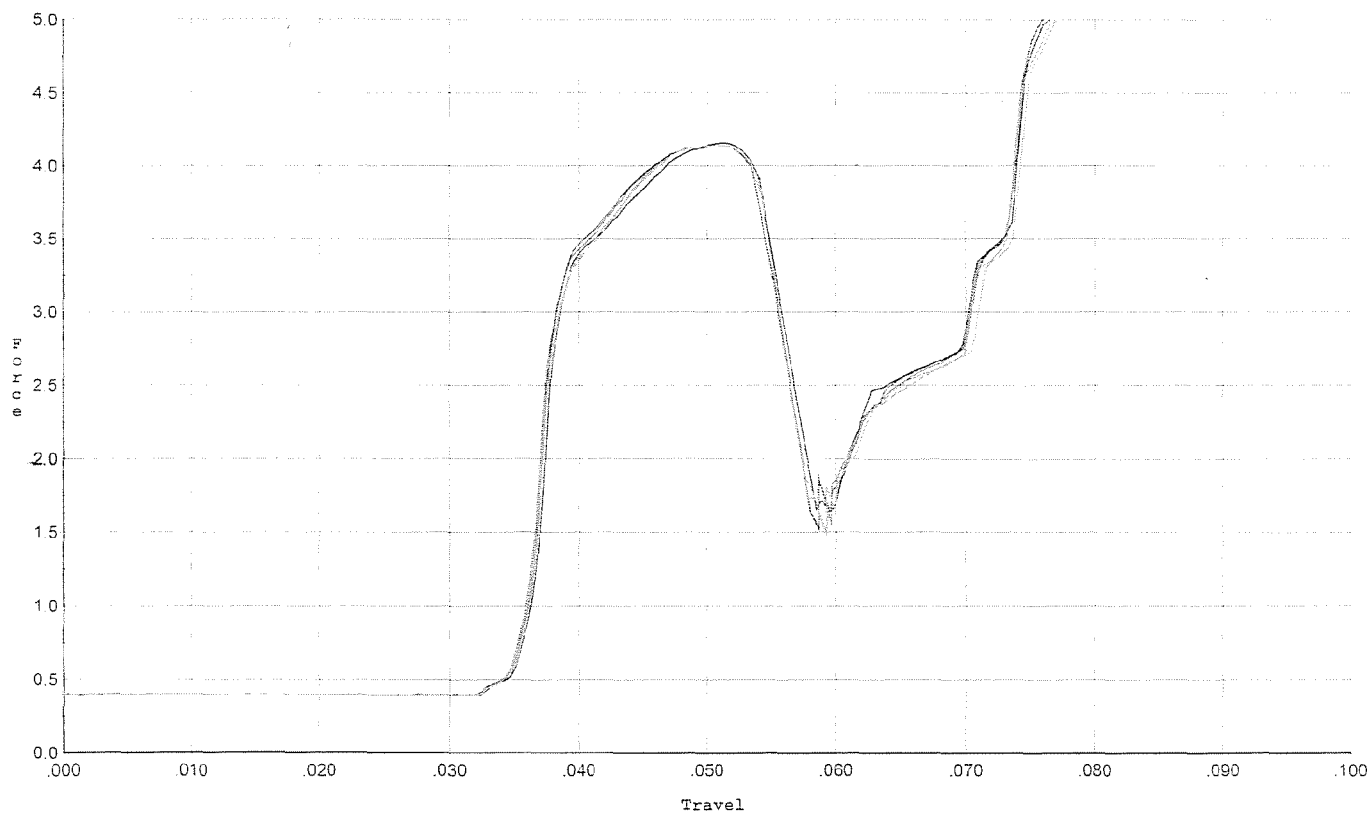
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.052	0.033	0.034	0.082		Set Trigger
2	4.103	0.052	0.033	0.034	0.080		Set Trigger
3	4.124	0.052	0.033	0.034	0.081		Set Trigger
4	4.106	0.052	0.034	0.034	0.080		Set Trigger
5	4.141	0.052	0.033	0.034	0.082		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



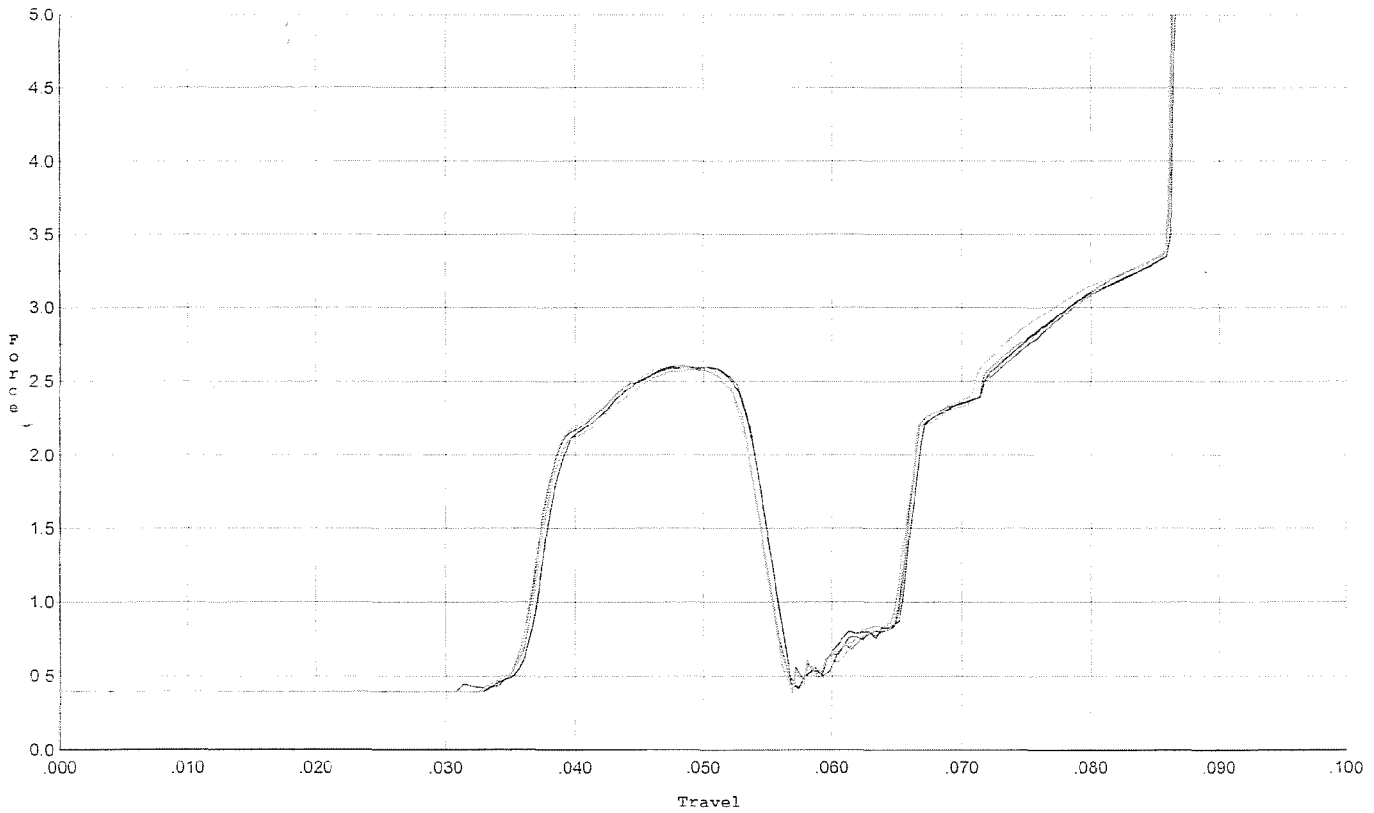
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.140	0.055	0.035	0.035	0.085		Set Trigger
2	4.156	0.054	0.035	0.035	0.083		Set Trigger
3	4.139	0.055	0.035	0.035	0.085		Set Trigger
4	4.135	0.054	0.035	0.035	0.083		Set Trigger
5	4.144	0.054	0.035	0.035	0.084		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test

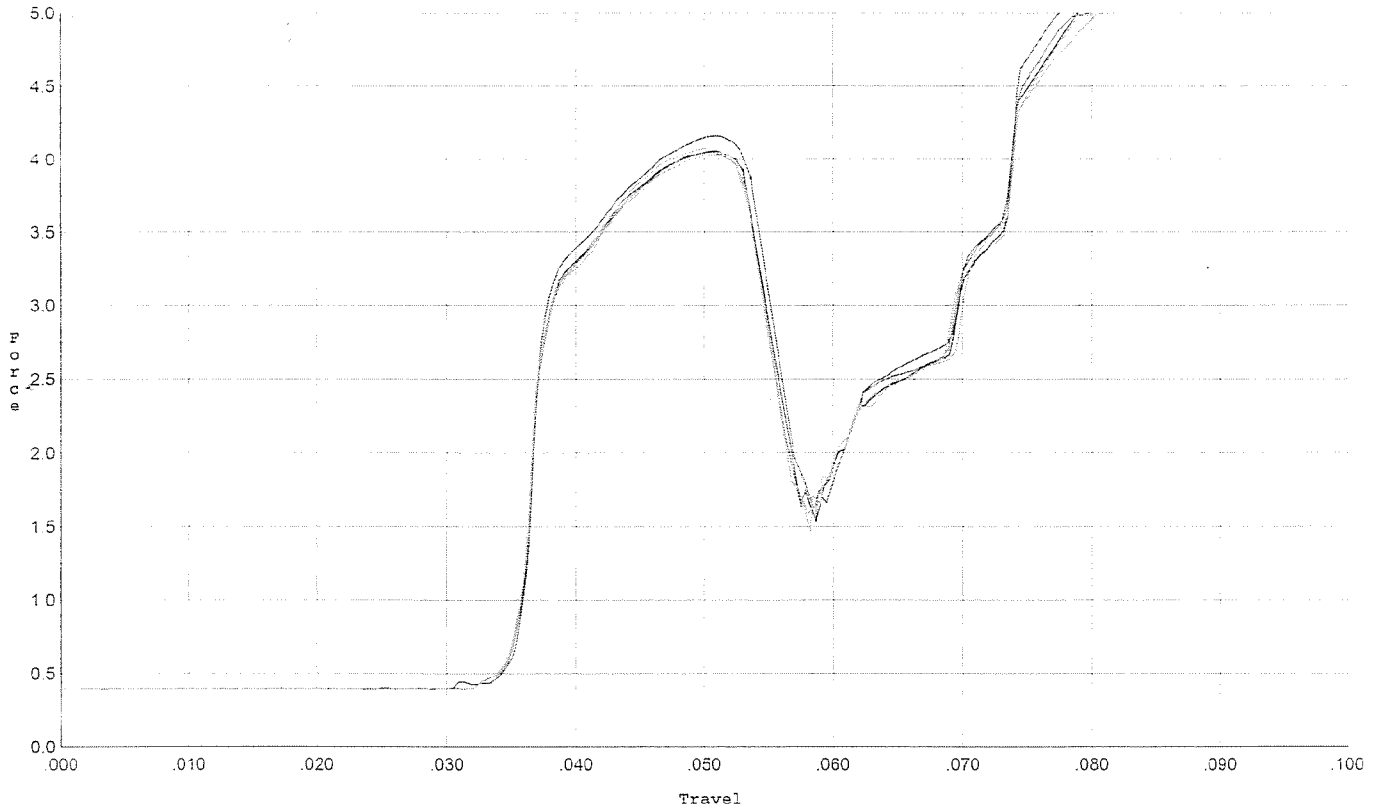


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.054	0.036	0.037	0.056		Set Trigger
2	2.607	0.054	0.036	0.037	0.055		Set Trigger
3	2.584	0.053	0.036	0.037	0.054		Set Trigger
4	2.607	0.053	0.036	0.037	0.055		Set Trigger
5	2.574	0.053	0.036	0.037	0.054		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile:	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy
Note:	R. Putch 11/18/08		



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.054	0.035	0.035	0.083		Set Trigger
2	4.055	0.053	0.035	0.035	0.080		Set Trigger
3	4.046	0.053	0.035	0.035	0.079		Set Trigger
4	4.075	0.053	0.035	0.035	0.080		Set Trigger
5	4.032	0.053	0.035	0.035	0.080		Set Trigger

Avg 4.07