

66794727

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

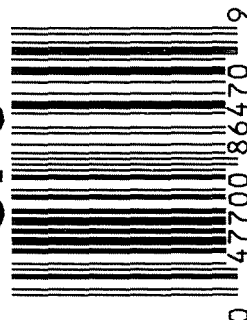
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794727

UPC



GUN SERIAL # 66794727

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SPD
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SPD
460	CHECK HEADSPACE		11-3-08	SPD
470	DIS-ASSEMBLE ACTION		11-3-08	SPD
472	SERIALIZE BOLT HANDLE		11-4-08	ESW
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/3/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-10-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

BARBER - M24 0074818									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.0	4.0	4.0	12-16-08	R.N.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	4.0	4.0	5.0	12-16-08	R.N.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.023	12-16-08	R.N.		
	J) ASSEMBLE STOCK					11-17-08	RTZ		
	K) ASSEMBLE SWIVEL STUDS					12-16-08	R.N.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		12-12-08	R.P.D.		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					12-12-08	RP		
670	FINAL INSPECTION A) HEADSPACE					12-16-08	R.N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.55	2.59	2.48	2.43	2.47	12-16-08	TL
	C) FUNCTION					12-16-08	R.N.		
690	PACK					1/9/09	FM		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

11-6-08

TESTER

Tae

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	211	225		265	
PULL #2	227	222		269	
PULL #3	235	227		254	
PULL #4	240	220		260	
PULL #5	235	247		253	
TOTAL	1148	1141		1301	
AVERAGE	229	228		260	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	368	334		
PULL #2	344	311		
PULL #3	342	325		
PULL #4	348	305		
PULL #5	345	320		
TOTAL	1747	1595		
AVERAGE	349	319		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	408	412		446
PULL #2	416	420		439
PULL #3	425	403		435
PULL #4	420	416		445
PULL #5	423	406		427
TOTAL	2092	2057		2192
AVERAGE	418	411		438