

6679 4730

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



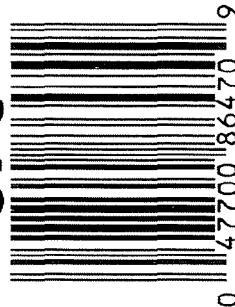
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794730

UPC



BM FORM

GUN SERIAL #

G 6794730

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	RTZ
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/9/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-24-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

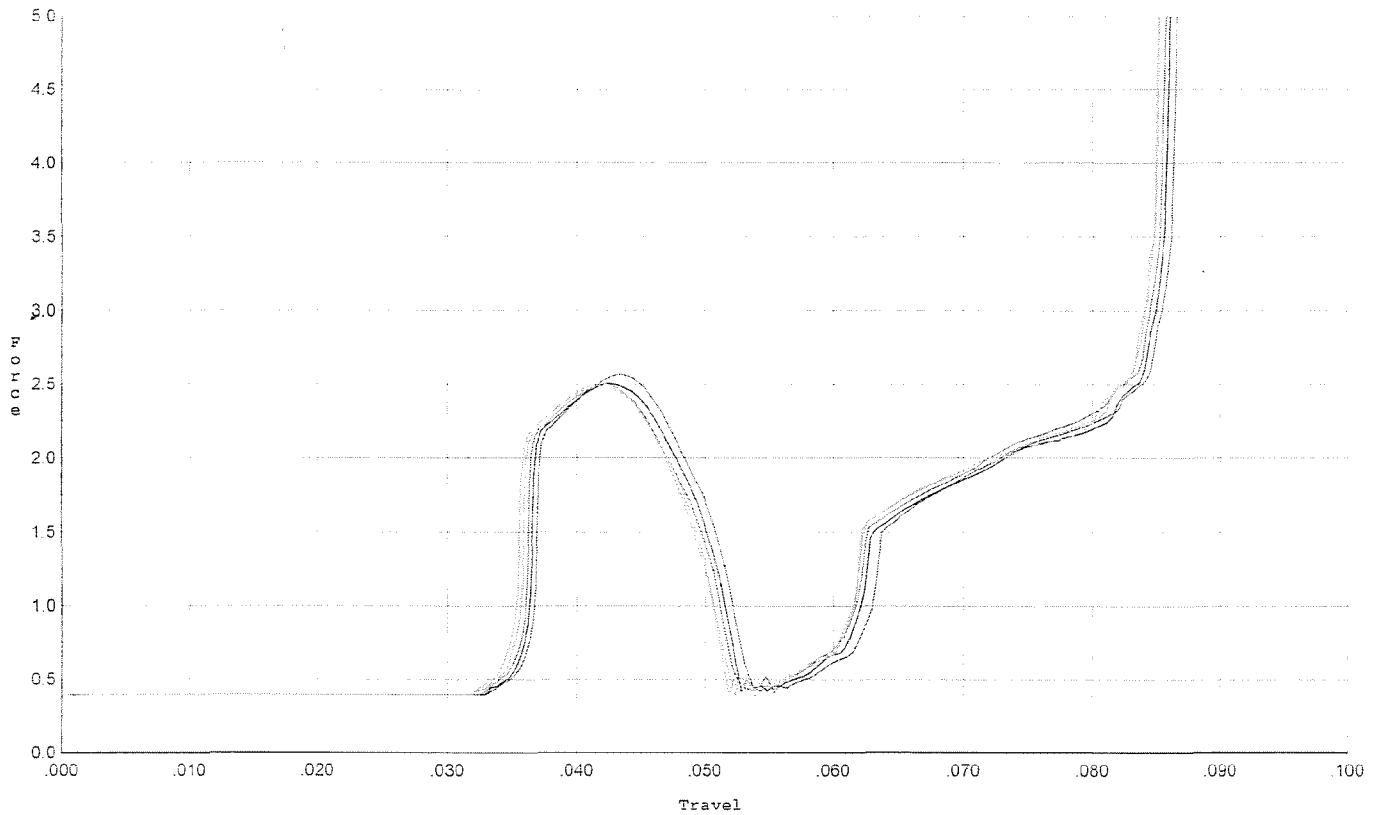
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	1-5-09	R P
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	1-5-09	R P
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.023</u>	1-5-09	R P
	J) ASSEMBLE STOCK		11-24-08	R P
	K) ASSEMBLE SWIVEL STUDS		11-12-09	R P
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-22-08	R P
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-22-08	R P
670	FINAL INSPECTION A) HEADSPACE		1-5-09	R P
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.56</u> <u>2.49</u> <u>2.56</u> <u>2.59</u>	12-30-08	R P
	C) FUNCTION		1-5-09	R P
690	PACK		1-14-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



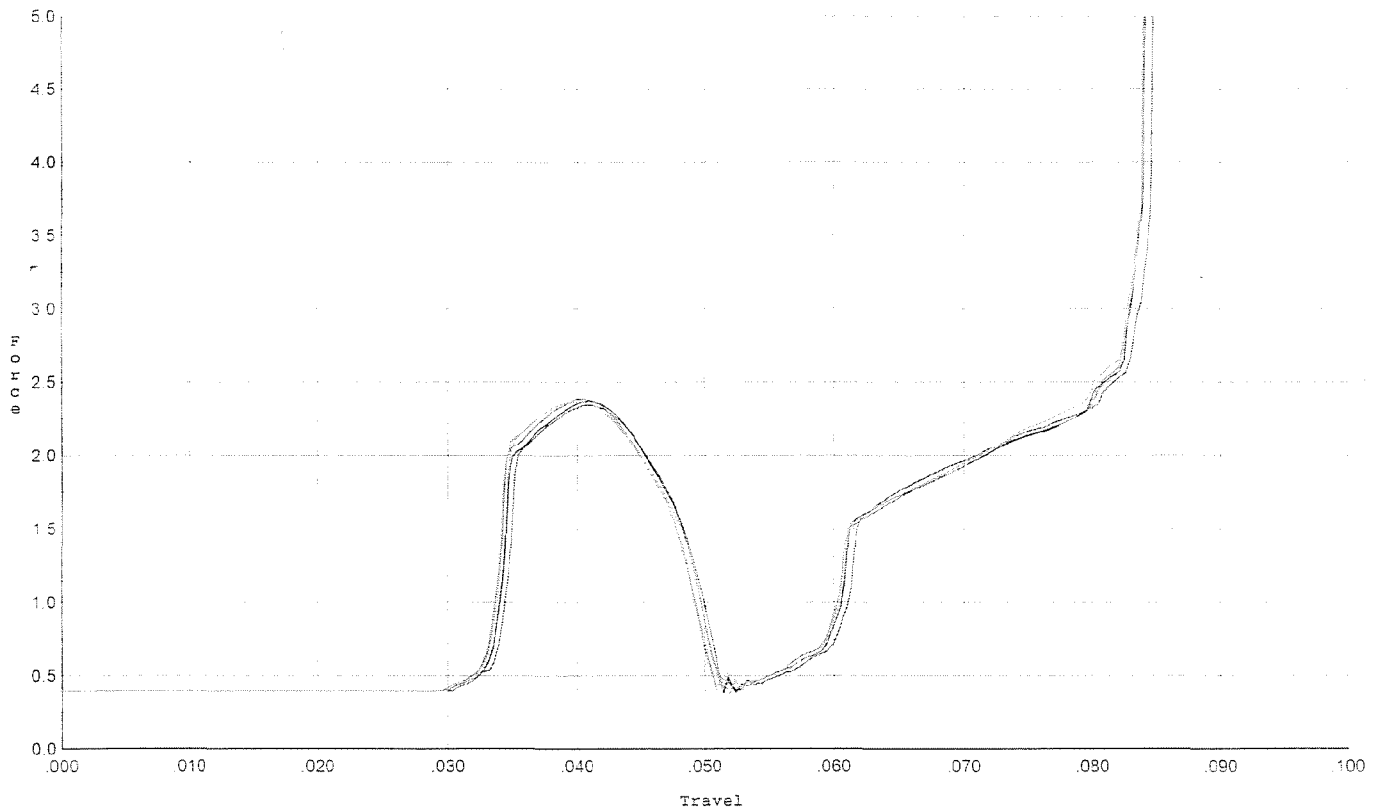
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.052	0.036	0.039	0.048		Set Trigger
2	2.505	0.051	0.036	0.039	0.047		Set Trigger
3	2.502	0.051	0.035	0.039	0.046		Set Trigger
4	2.489	0.050	0.035	0.039	0.046		Set Trigger
5	2.506	0.050	0.034	0.039	0.046		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



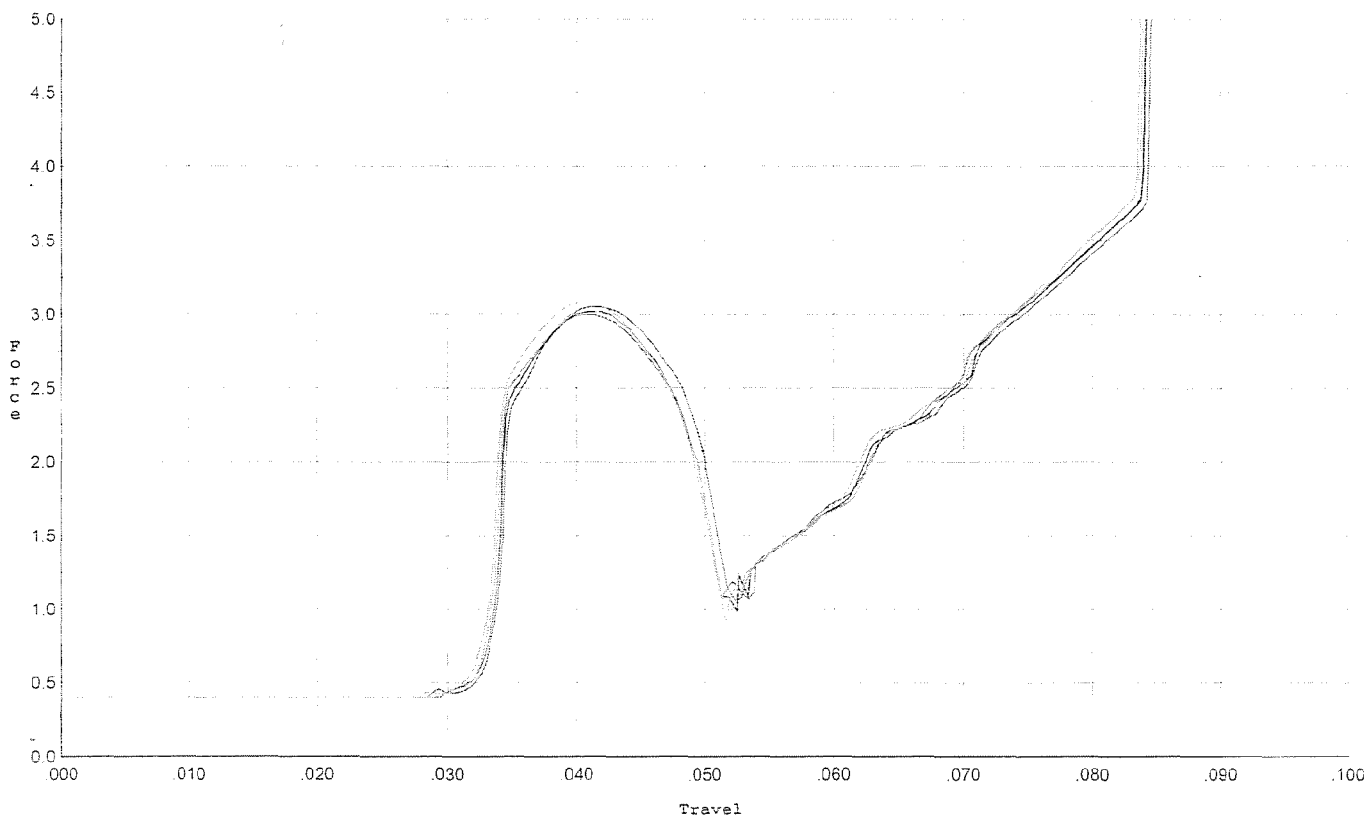
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.344	0.050	0.034	0.039	0.045		Set Trigger
2	2.373	0.049	0.033	0.039	0.045		Set Trigger
3	2.385	0.049	0.033	0.039	0.044		Set Trigger
4	2.364	0.049	0.033	0.039	0.045		Set Trigger
5	2.369	0.049	0.033	0.039	0.044		Set Trigger

Avg 2.36

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



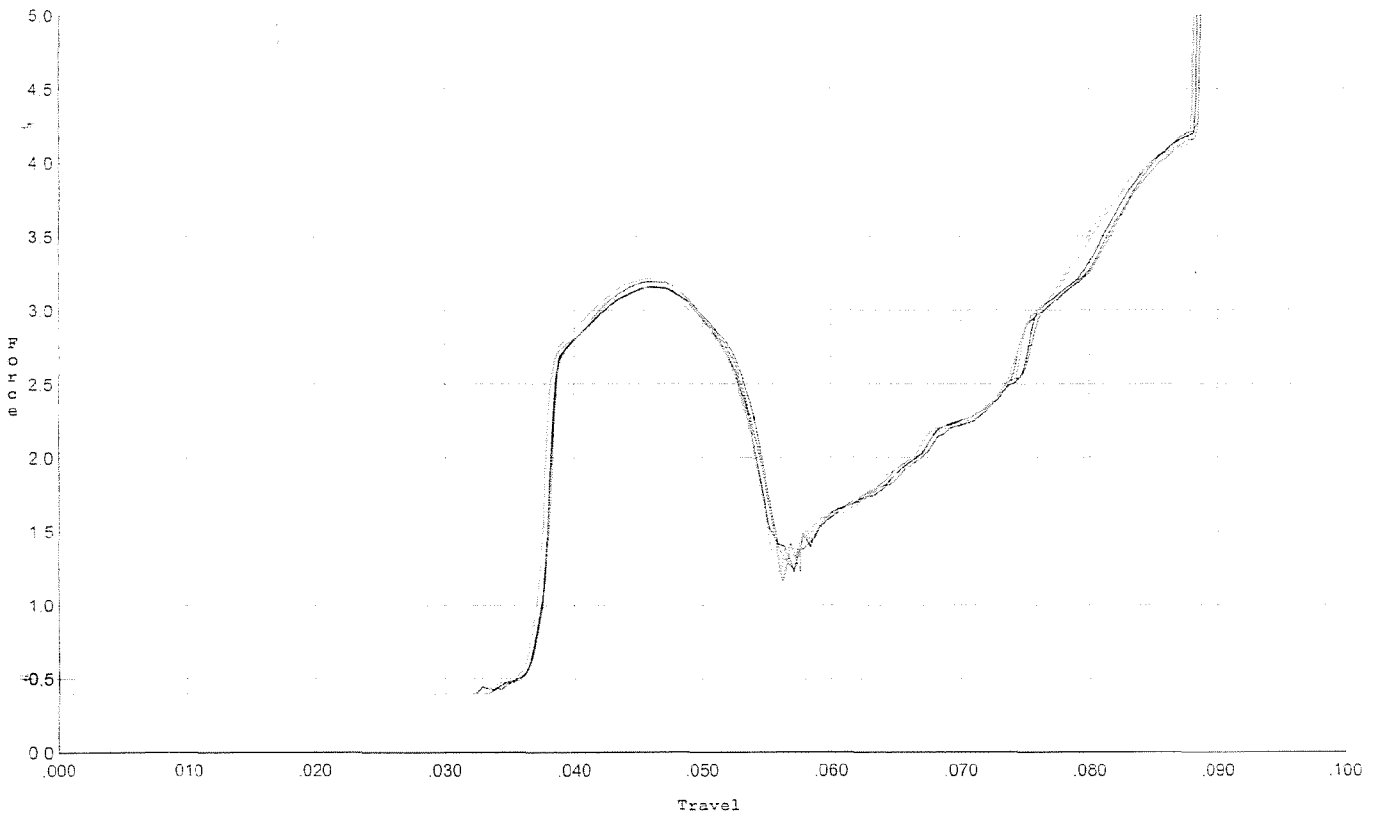
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.052	0.050	0.033	0.037	0.058		Set Trigger
2	3.017	0.050	0.033	0.037	0.056		Set Trigger
3	2.993	0.050	0.033	0.037	0.056		Set Trigger
4	3.021	0.050	0.033	0.037	0.057		Set Trigger
5	3.082	0.050	0.032	0.037	0.058		Set Trigger

Aug 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



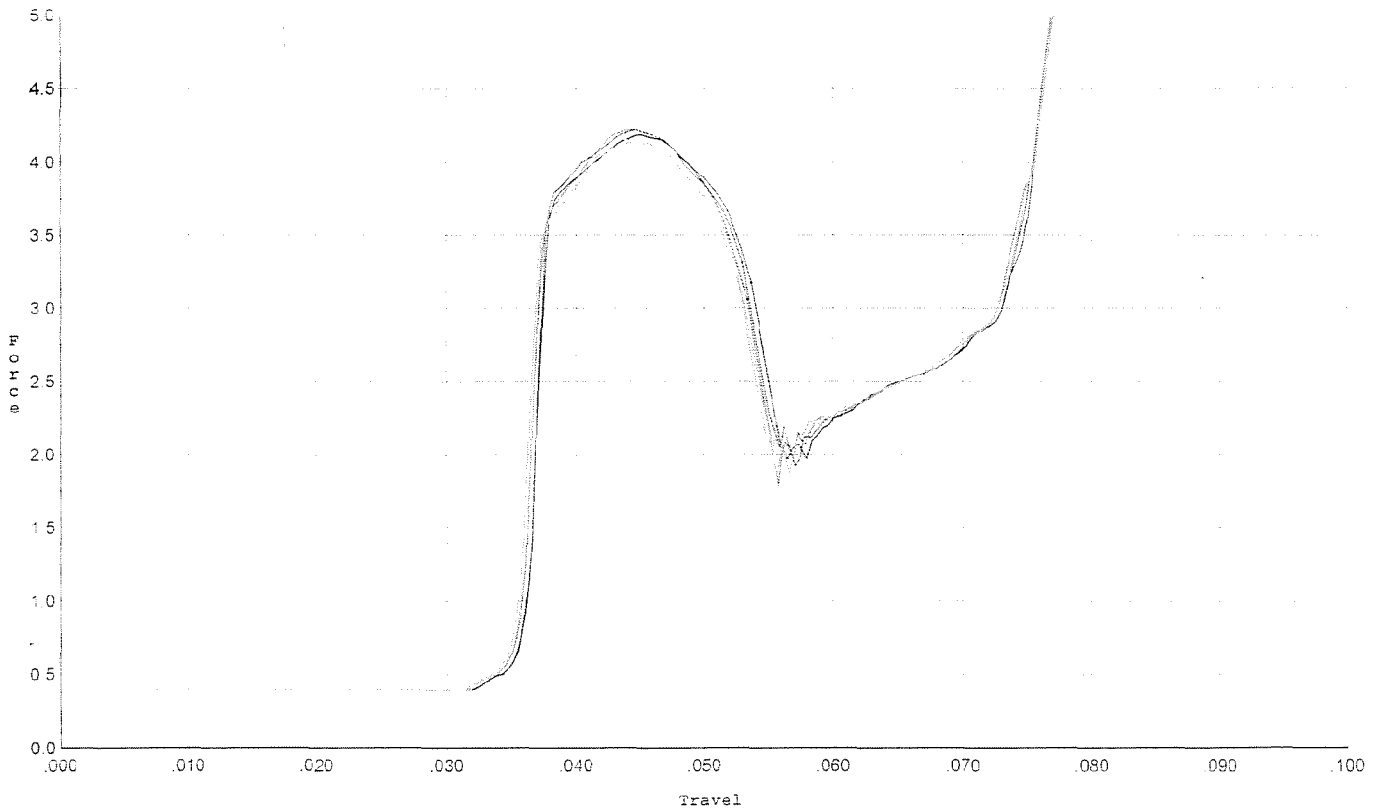
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.160	0.054	0.037	0.038	0.063		Set Trigger
2	3.154	0.053	0.037	0.038	0.062		Set Trigger
3	3.193	0.054	0.037	0.038	0.063		Set Trigger
4	3.149	0.054	0.036	0.038	0.063		Set Trigger
5	3.213	0.054	0.036	0.038	0.063		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



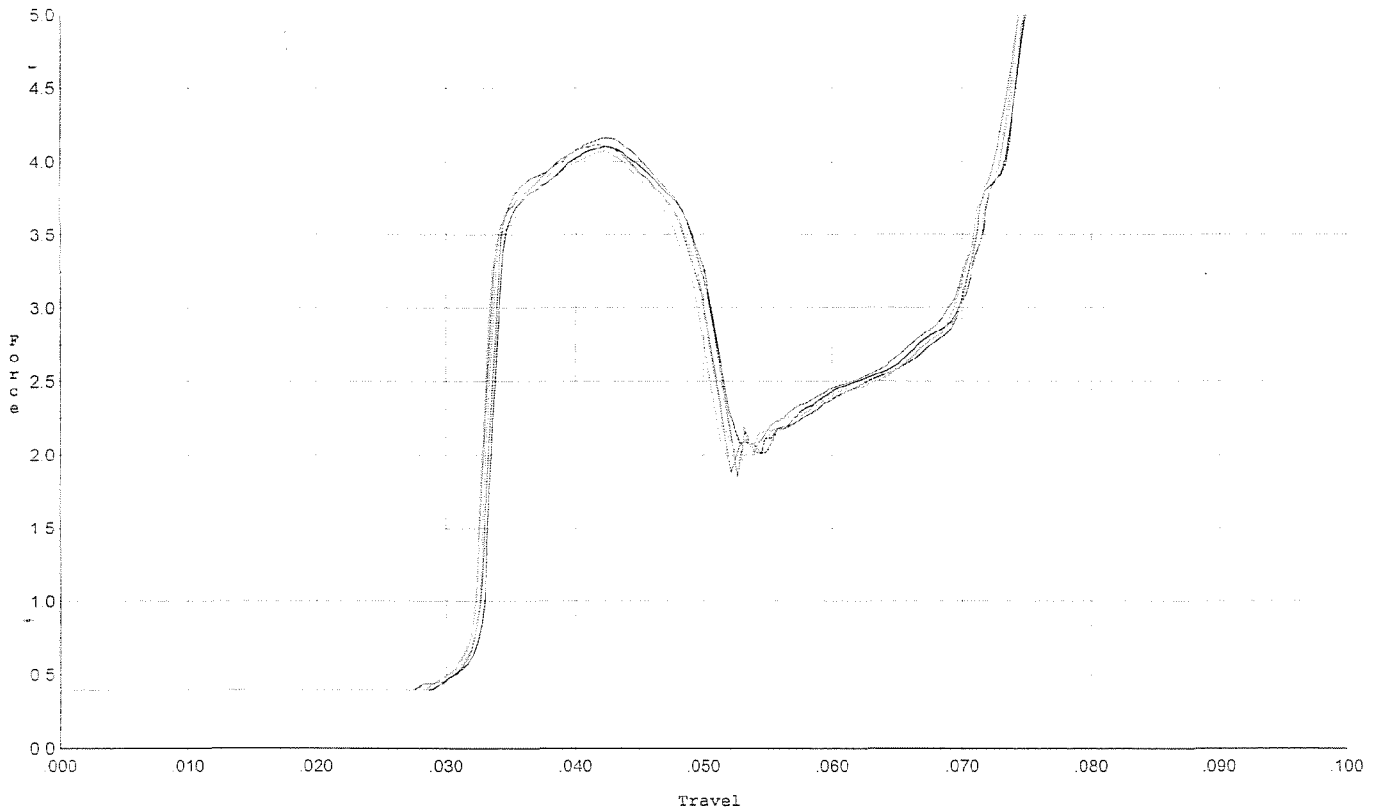
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.216	0.053	0.035	0.028	0.080		Set Trigger
2	4.185	0.054	0.036	0.028	0.082		Set Trigger
3	4.223	0.053	0.035	0.028	0.081		Set Trigger
4	4.154	0.053	0.035	0.029	0.079		Set Trigger
5	4.134	0.054	0.035	0.029	0.082		Set Trigger

AVG 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



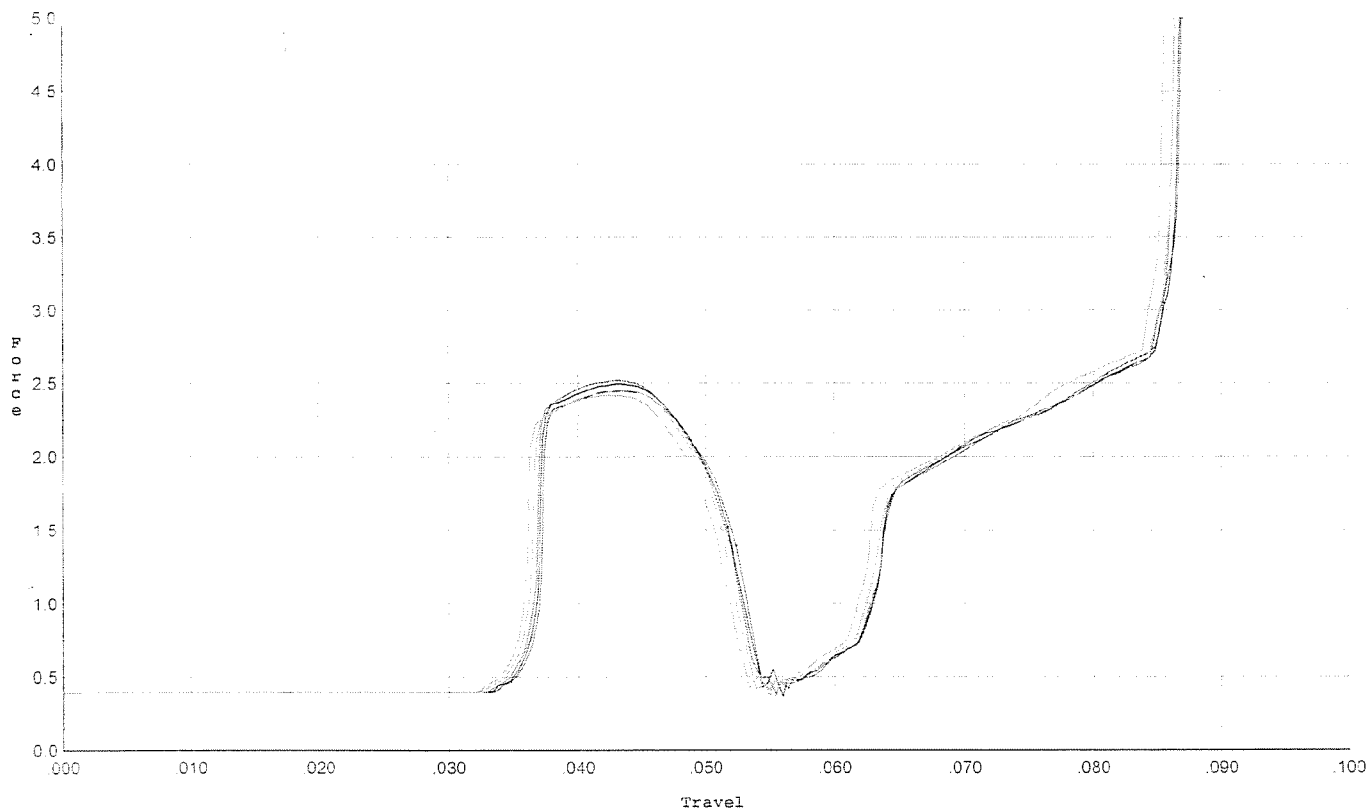
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.160	0.050	0.032	0.030	0.080		Set Trigger
2	4.104	0.050	0.032	0.030	0.079		Set Trigger
3	4.116	0.050	0.031	0.030	0.079		Set Trigger
4	4.069	0.050	0.032	0.030	0.078		Set Trigger
5	4.096	0.049	0.031	0.030	0.077		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



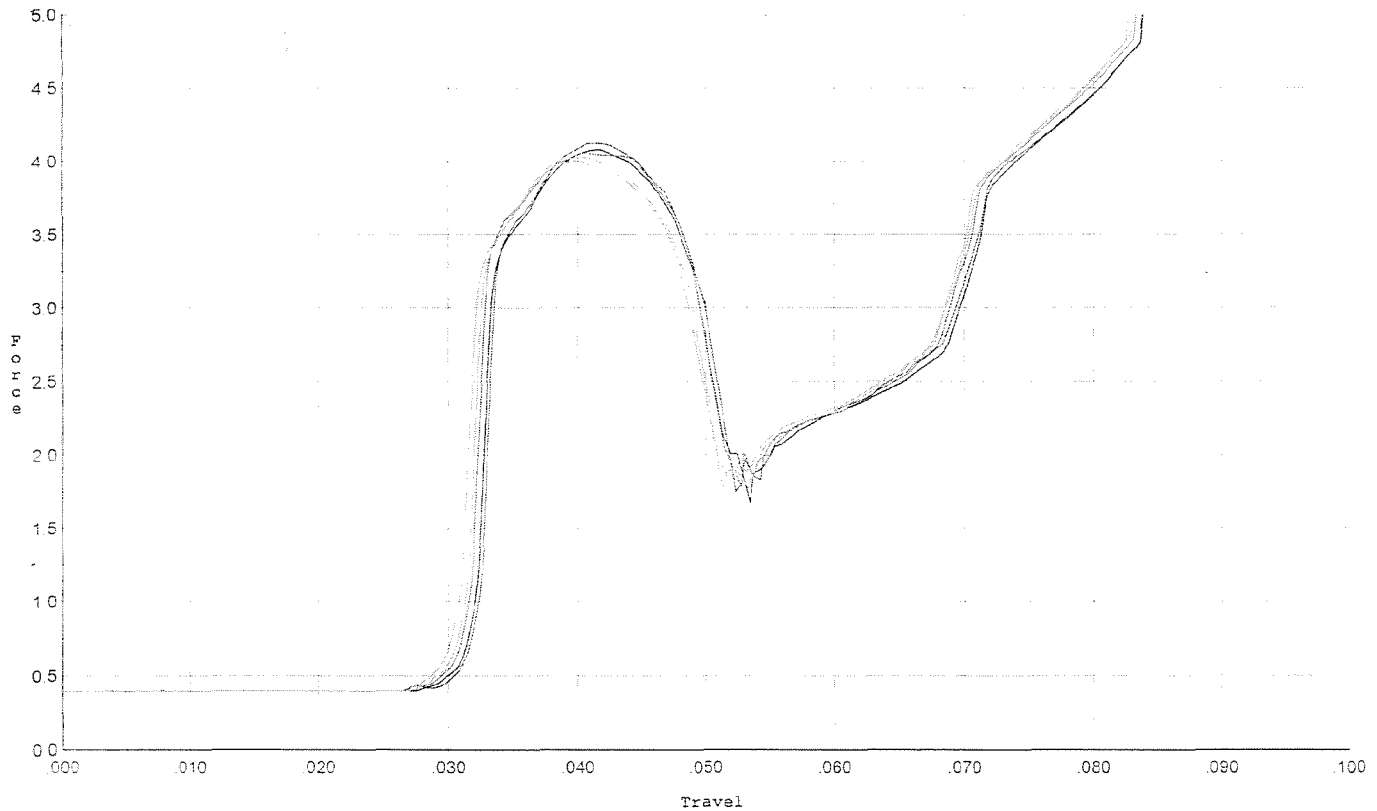
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.052	0.036	0.038	0.049		Set Trigger
2	2.493	0.052	0.036	0.039	0.049		Set Trigger
3	2.519	0.052	0.035	0.038	0.049		Set Trigger
4	2.452	0.051	0.035	0.039	0.048		Set Trigger
5	2.418	0.051	0.035	0.039	0.048		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.050	0.031	0.034	0.079		Set Trigger
2	4.079	0.049	0.031	0.034	0.077		Set Trigger
3	4.057	0.049	0.031	0.034	0.079		Set Trigger
4	4.026	0.049	0.030	0.034	0.077		Set Trigger
5	4.011	0.049	0.030	0.034	0.079		Set Trigger

Aug 4.06