

66794732

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

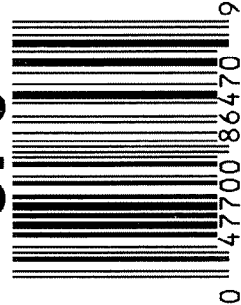
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794732

UPC



GUN SERIAL # G 6794732

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	L.P.D.
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	L.P.D.
460	CHECK HEADSPACE		11-3-08	L.P.D.
470	DIS-ASSEMBLE ACTION		11-3-08	L.P.D.
472	SERIALIZE BOLT HANDLE		11-4-08	RGH
475	DRILL AND TAP SIGHT HOLES		11-4-08	SR
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/6/08	MIL
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11-7-08	RG
542	APPLY COATINGS (BARREL ACTION)		11-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-17-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>40</u>	12-17-08	R.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>50</u> <u>50</u>	12-17-08	R.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-17-08	R.D.
	J) ASSEMBLE STOCK		11-17-08	RT
	K) ASSEMBLE SWIVEL STUDS		12-17-08	R.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-12-08	R.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-12-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-17-08	R.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.55</u> <u>2.61</u> <u>2.61</u> <u>2.54</u>	12-16-08	TC
	C) FUNCTION		12-17-08	R.D.
690	PACK		1-13-09	TC

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

11-6-08

TESTER

Tae

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	259	236		269	
PULL #2	253	238		269	
PULL #3	246	257		252	
PULL #4	249	243		263	
PULL #5	244	243		263	
TOTAL	1256	1217		1316	
AVERAGE	251	243		263	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	346	322		
PULL #2	346	314		
PULL #3	339	319		
PULL #4	338	331		
PULL #5	343	349		
TOTAL	1710	1735		
AVERAGE	342	347		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	413	418		438
PULL #2	419	418		430
PULL #3	414	414		432
PULL #4	421	419		428
PULL #5	424	410		431
TOTAL	2078	2077		2159
AVERAGE	415	415		431