

6679 4733

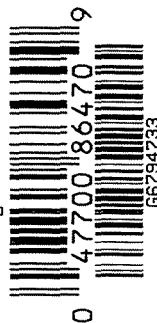
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



G6794733

owner registration sticker



G6794733

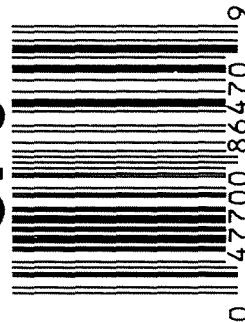
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794733

UPC



BM FORM

GUN SERIAL # G 6794733

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SPD
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SPD
460	CHECK HEADSPACE		11-3-08	SPD
470	DIS-ASSEMBLE ACTION		11-3-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	11-4-08	SPW
475	DRILL AND TAP SIGHT HOLES	2006	11-4-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	11/6/08	(SP)
490	MAGNAFLUX BOLT		11/3/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-14-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

BARBER - M24 0074862									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.0</u>	<u>7.0</u>	<u>8.0</u>	12-17-08	R.N.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>7.0</u>	12-17-08	R.N.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	12-17-08	R.N.		
	J) ASSEMBLE STOCK					11-14-08	RT		
	K) ASSEMBLE SWIVEL STUDS					12-17-08	R.N.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 &	FUNCTION TEST AND		PASS	FAIL					
650	TARGET		PASS	FAIL		12-12-08	SP		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					12-12-08	SP		
670	FINAL INSPECTION A) HEADSPACE					12-17-08	R.N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u>	<u>2.72</u>	<u>2.70</u>	<u>2.70</u>	<u>2.63</u>	12-15-08	TL
	C) FUNCTION					12-17-08	R.N.		
690	PACK					1-13-09	TL		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE

~~11-8-08~~ ^{TAC} 11-13-08
 TESTER TAC

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	273	280		278	
PULL #2	261	236		279	
PULL #3	295	228		254	
PULL #4	246	241		262	
PULL #5	280	239		260	
TOTAL	1355	1224		28 1333	
AVERAGE	271	244		266	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	343	345		
PULL #2	357	343		
PULL #3	347	372		
PULL #4	338	344		
PULL #5	356	349		
TOTAL	1751	1753		
AVERAGE	348	350		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	415	436		408
PULL #2	416	449		401
PULL #3	420	459		409
PULL #4	423	460		411
PULL #5	429	449		403
TOTAL	2103	2253		2032
AVERAGE	420	450		406