

56794737

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



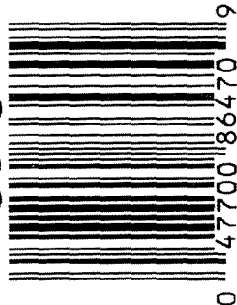
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794737

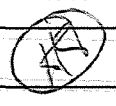
UPC



BM FORM

GUN SERIAL #

66794737

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	RTZ
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/4/08	RTZ
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DA
542	APPLY COATINGS (BARREL ACTION)		11/7	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-25-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

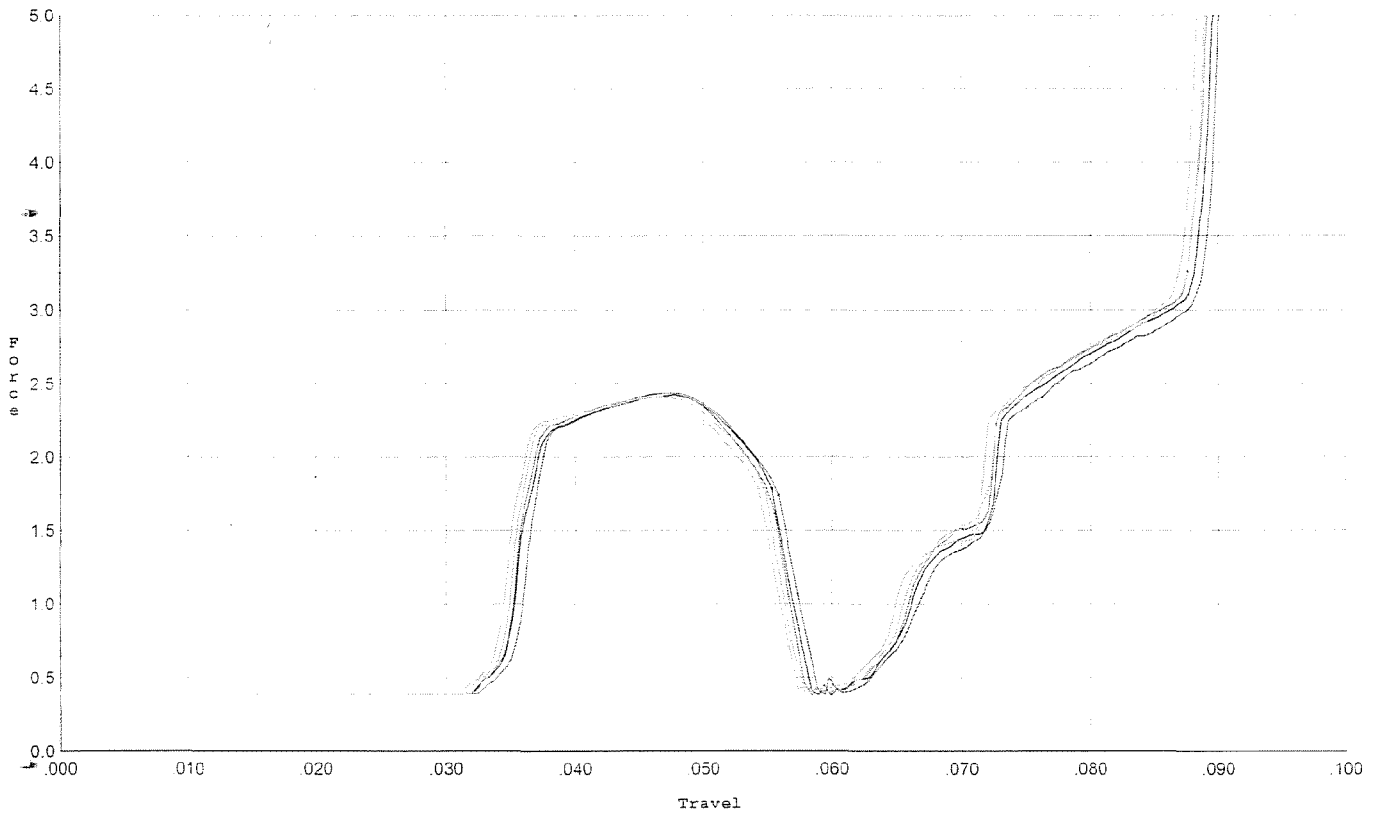
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>49</u> <u>49</u> <u>50</u>	12-16-08	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>49</u> <u>49</u> <u>40</u>	12-16-08	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	12-16-08	RJ
	J) ASSEMBLE STOCK		11-25-08	R.N.
	K) ASSEMBLE SWIVEL STUDS		12-16-08	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	RSW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	TC
670	FINAL INSPECTION A) HEADSPACE		12-16-08	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.37</u> <u>2.33</u> <u>2.35</u> <u>2.40</u>	12-15-08	TC
	C) FUNCTION		12-16-08	R.N.
690	PACK		12/17/08	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



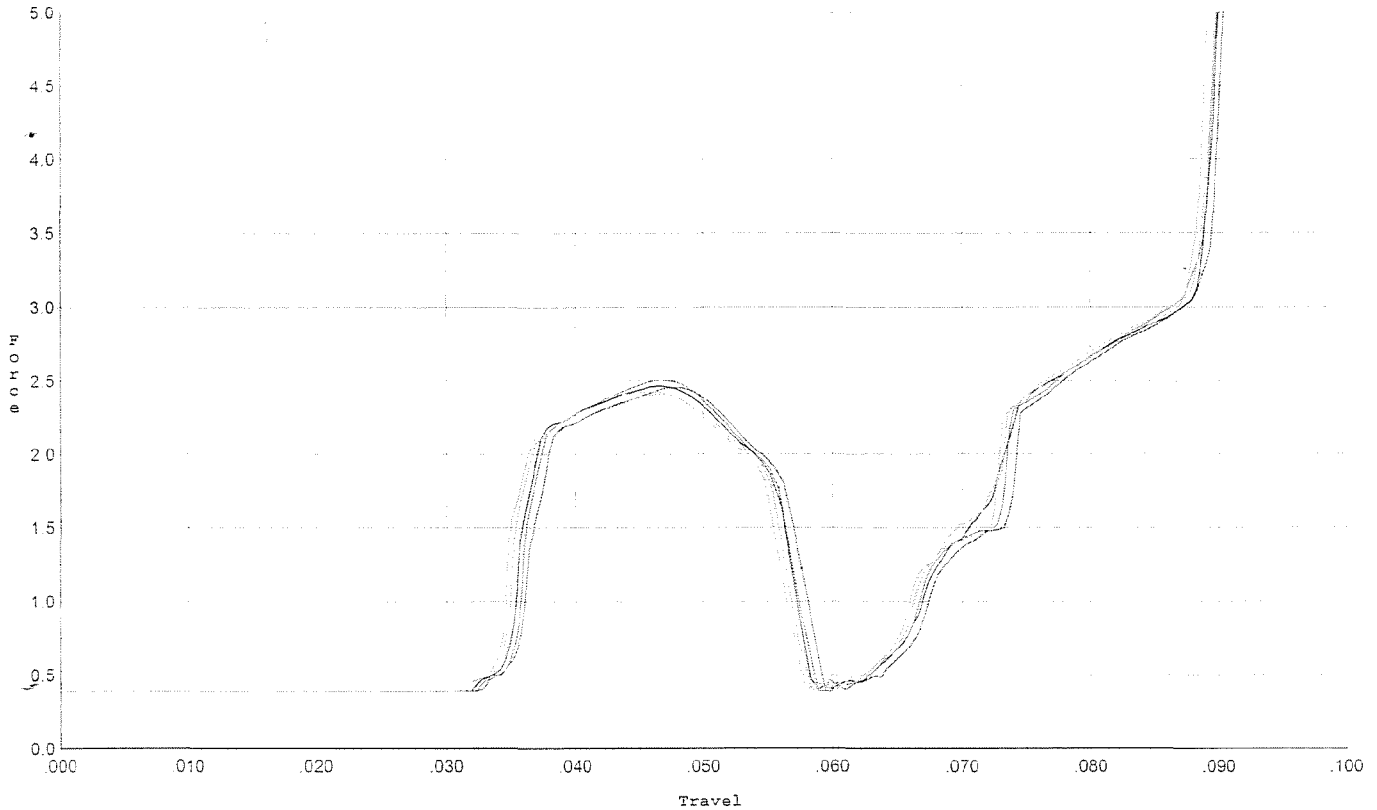
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.056	0.035	0.038	0.059		Set Trigger
2	2.425	0.055	0.035	0.038	0.058		Set Trigger
3	2.438	0.056	0.034	0.038	0.059		Set Trigger
4	2.412	0.055	0.032	0.038	0.058		Set Trigger
5	2.413	0.054	0.034	0.038	0.058		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



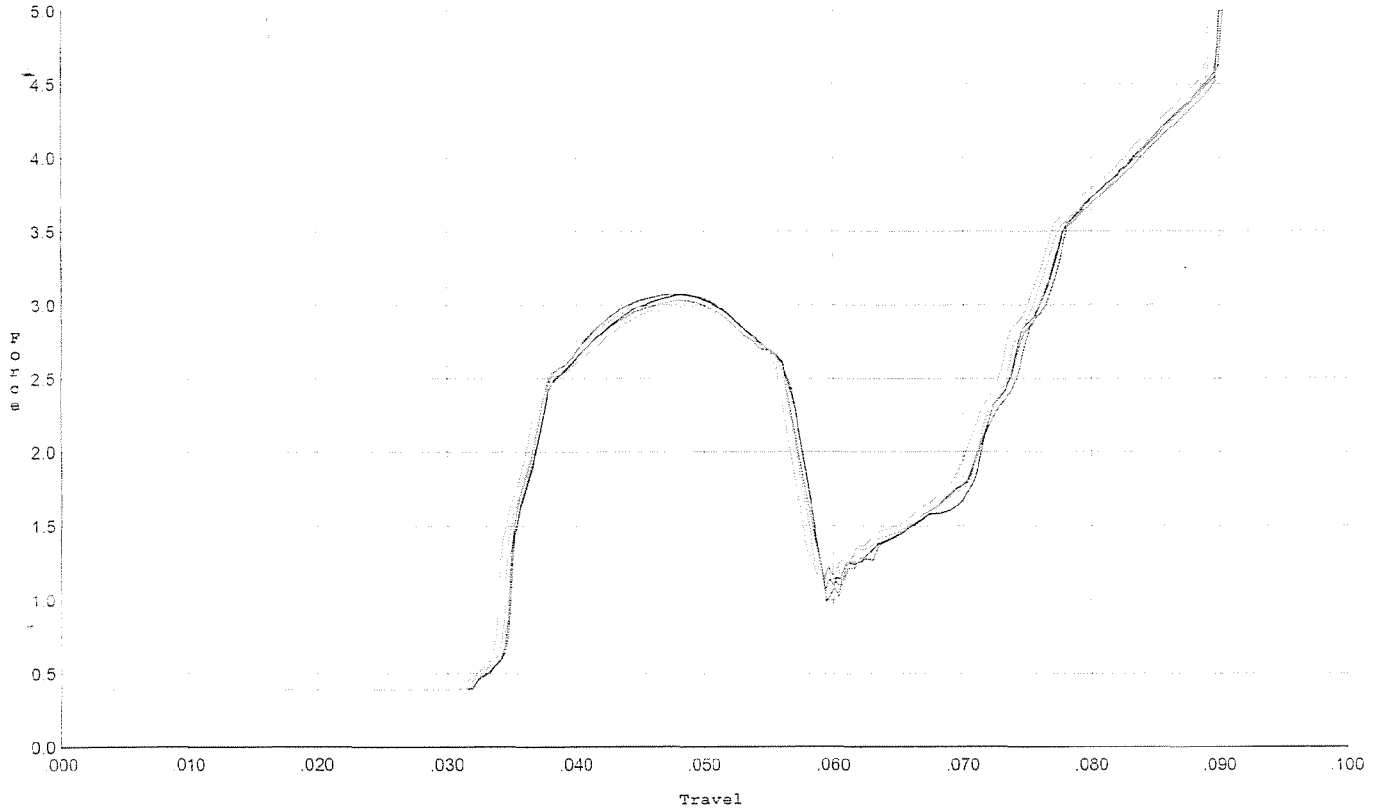
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.058	0.033	0.038	0.061		Set Trigger
2	2.464	0.056	0.035	0.038	0.060		Set Trigger
3	2.504	0.056	0.035	0.038	0.059		Set Trigger
4	2.404	0.055	0.034	0.038	0.059		Set Trigger
5	2.424	0.055	0.034	0.038	0.058		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Puch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



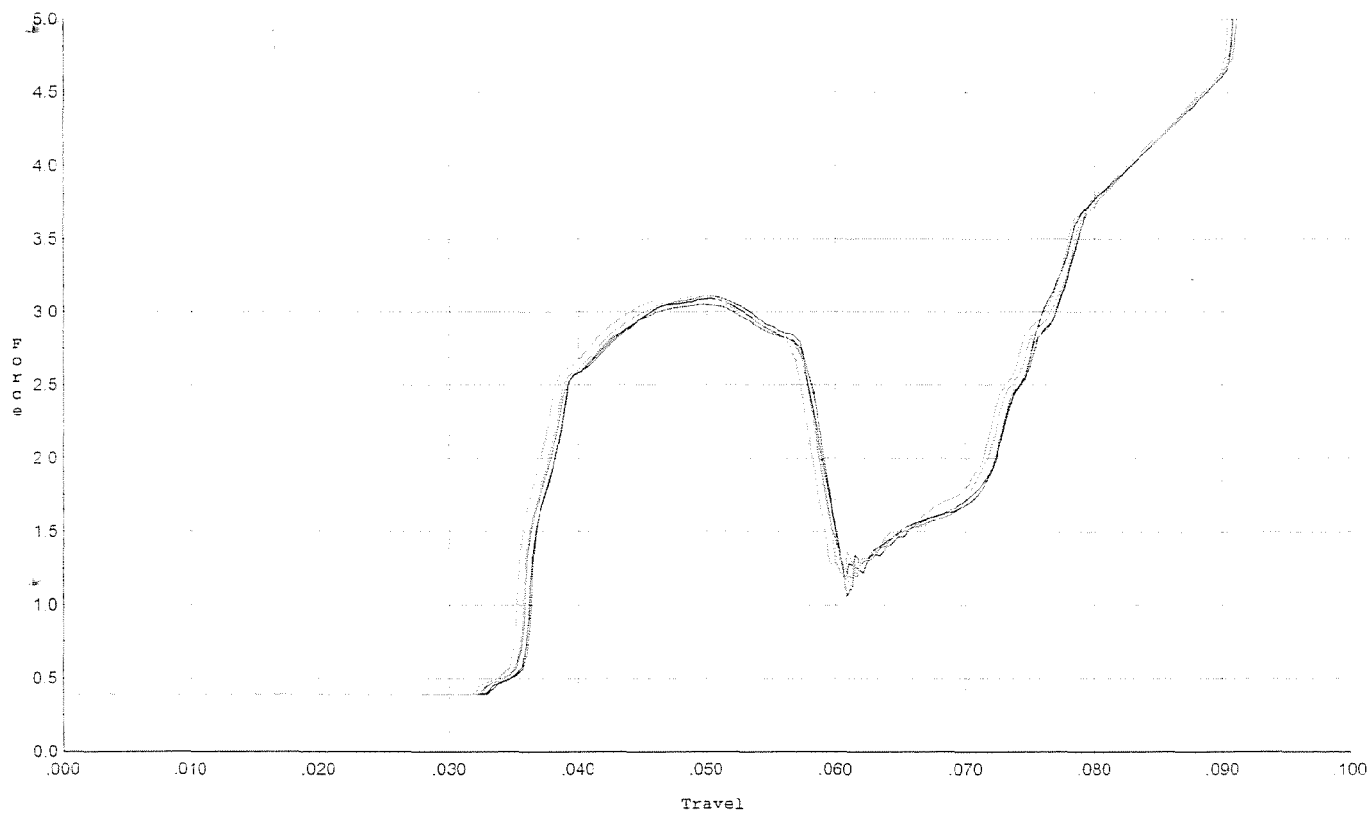
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.075	0.057	0.032	0.037	0.074		Set Trigger
2	3.067	0.057	0.032	0.037	0.074		Set Trigger
3	3.031	0.056	0.032	0.037	0.072		Set Trigger
4	2.991	0.056	0.034	0.036	0.072		Set Trigger
5	3.034	0.056	0.034	0.036	0.073		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



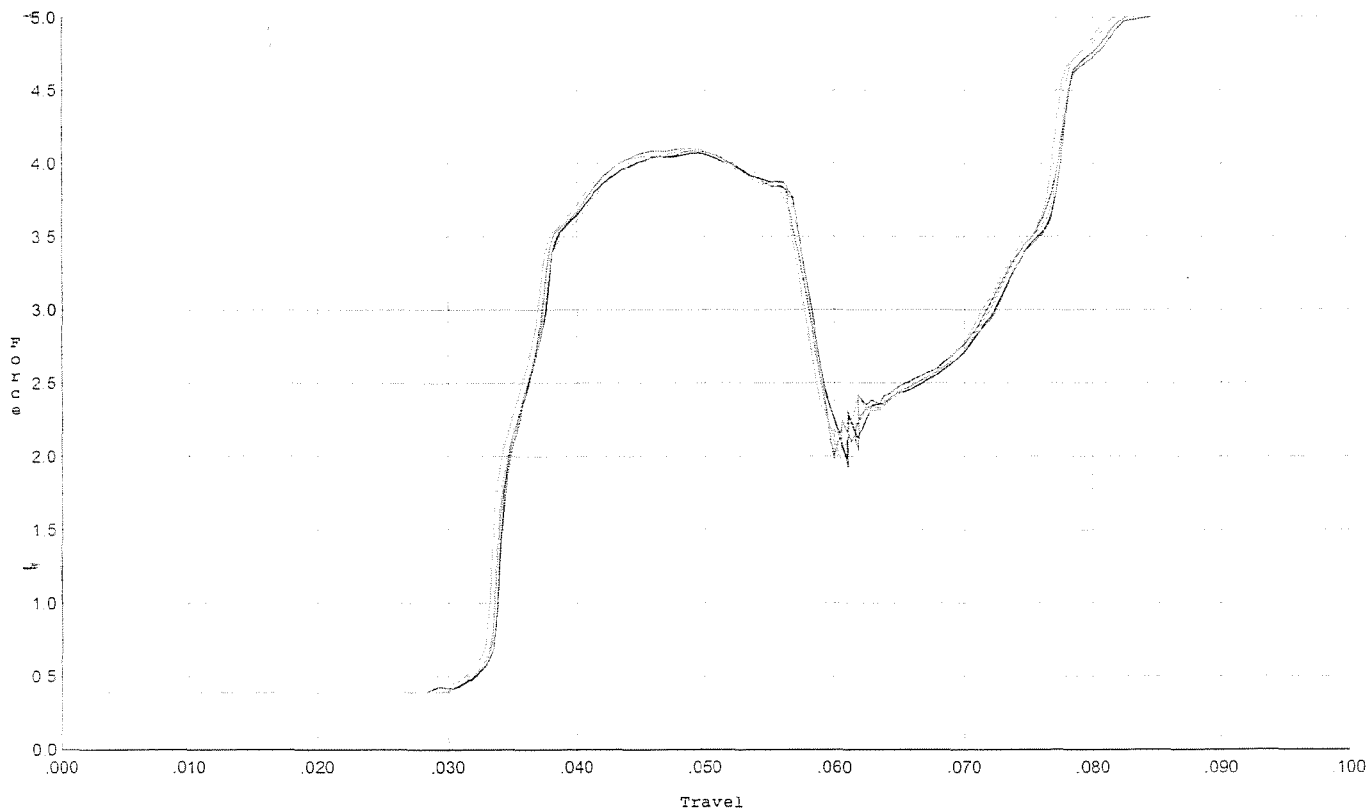
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.108	0.058	0.036	0.037	0.076		Set Trigger
2	3.092	0.059	0.036	0.036	0.076		Set Trigger
3	3.055	0.057	0.035	0.037	0.074		Set Trigger
4	3.107	0.057	0.035	0.037	0.075		Set Trigger
5	3.121	0.057	0.035	0.037	0.076		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



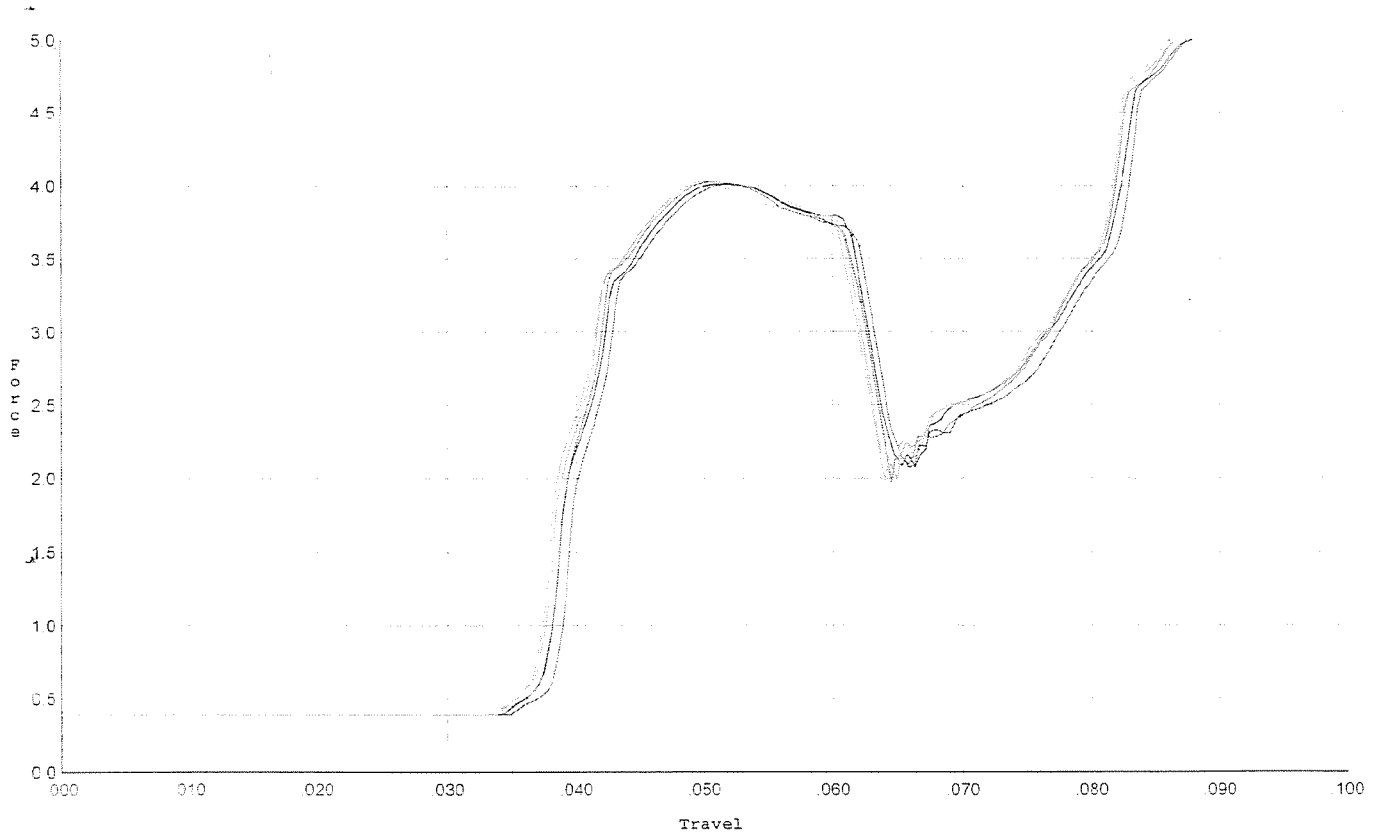
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.057	0.033	0.034	0.099		Set Trigger
2	4.066	0.057	0.033	0.034	0.099		Set Trigger
3	4.101	0.058	0.033	0.034	0.101		Set Trigger
4	4.110	0.057	0.033	0.034	0.099		Set Trigger
5	4.097	0.056	0.033	0.034	0.099		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



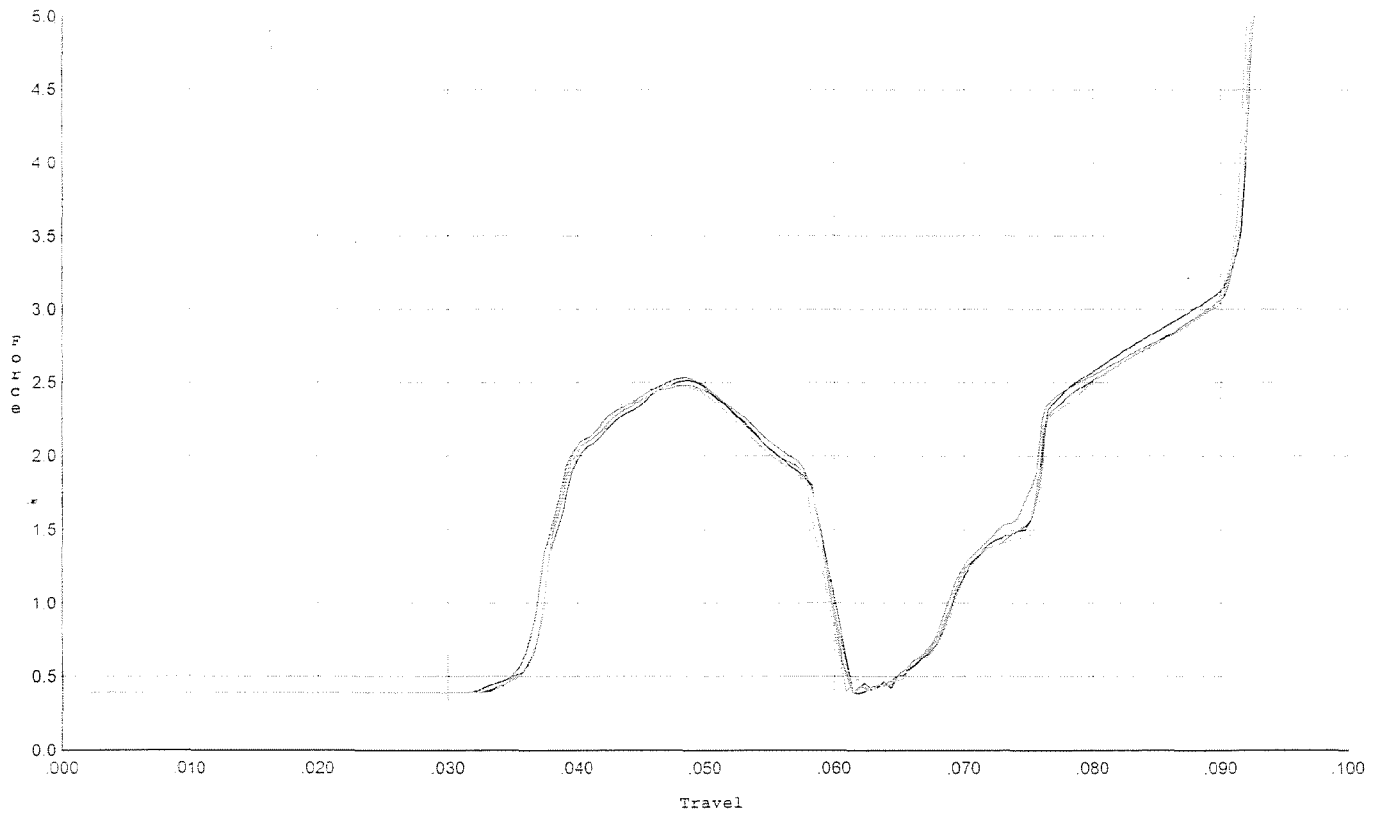
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.011	0.062	0.038	0.036	0.099		Set Trigger
2	4.013	0.061	0.037	0.037	0.100		Set Trigger
3	4.029	0.062	0.037	0.036	0.101		Set Trigger
4	3.992	0.062	0.037	0.036	0.101		Set Trigger
5	4.033	0.061	0.037	0.036	0.100		Set Trigger

AVG 4.01

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



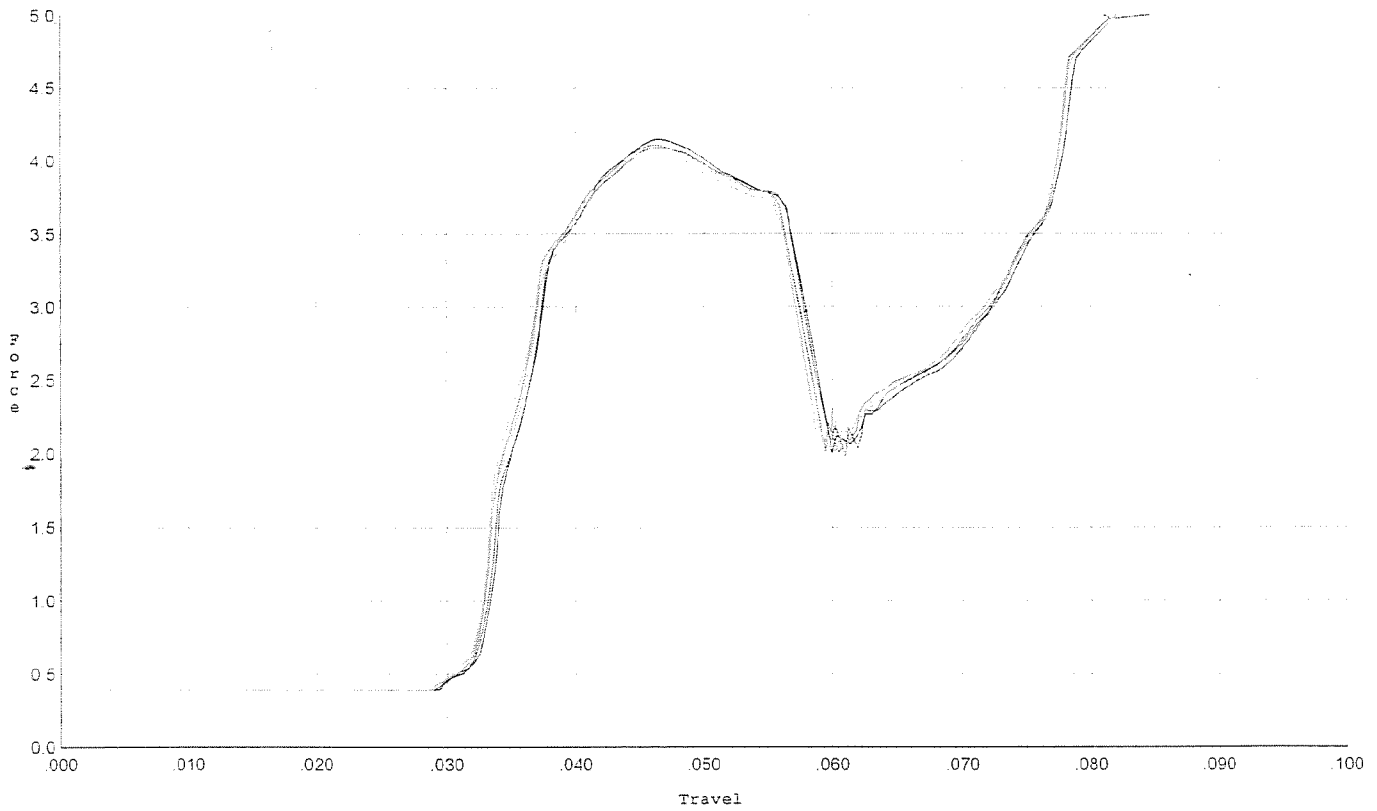
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.058	0.036	0.039	0.062		Set Trigger
2	2.516	0.060	0.037	0.039	0.062		Set Trigger
3	2.480	0.058	0.037	0.039	0.061		Set Trigger
4	2.469	0.058	0.037	0.039	0.060		Set Trigger
5	2.491	0.059	0.037	0.039	0.061		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.056	0.032	0.034	0.097		Set Trigger
2	4.147	0.058	0.033	0.034	0.101		Set Trigger
3	4.109	0.058	0.032	0.034	0.100		Set Trigger
4	4.071	0.056	0.032	0.034	0.097		Set Trigger
5	4.077	0.056	0.032	0.035	0.096		Set Trigger

Avg 4.0 @