

676794738

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



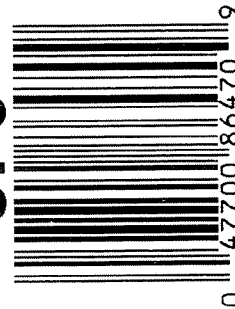
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794738

UPC



BM FORM

GUN SERIAL # G 6794738

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SP
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SP
460	CHECK HEADSPACE		11-4-08	SP
470	DIS-ASSEMBLE ACTION		11-4-08	SP
472	SERIALIZE BOLT HANDLE		11-5-08	RT
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/4/08	RT
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/13	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-24-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

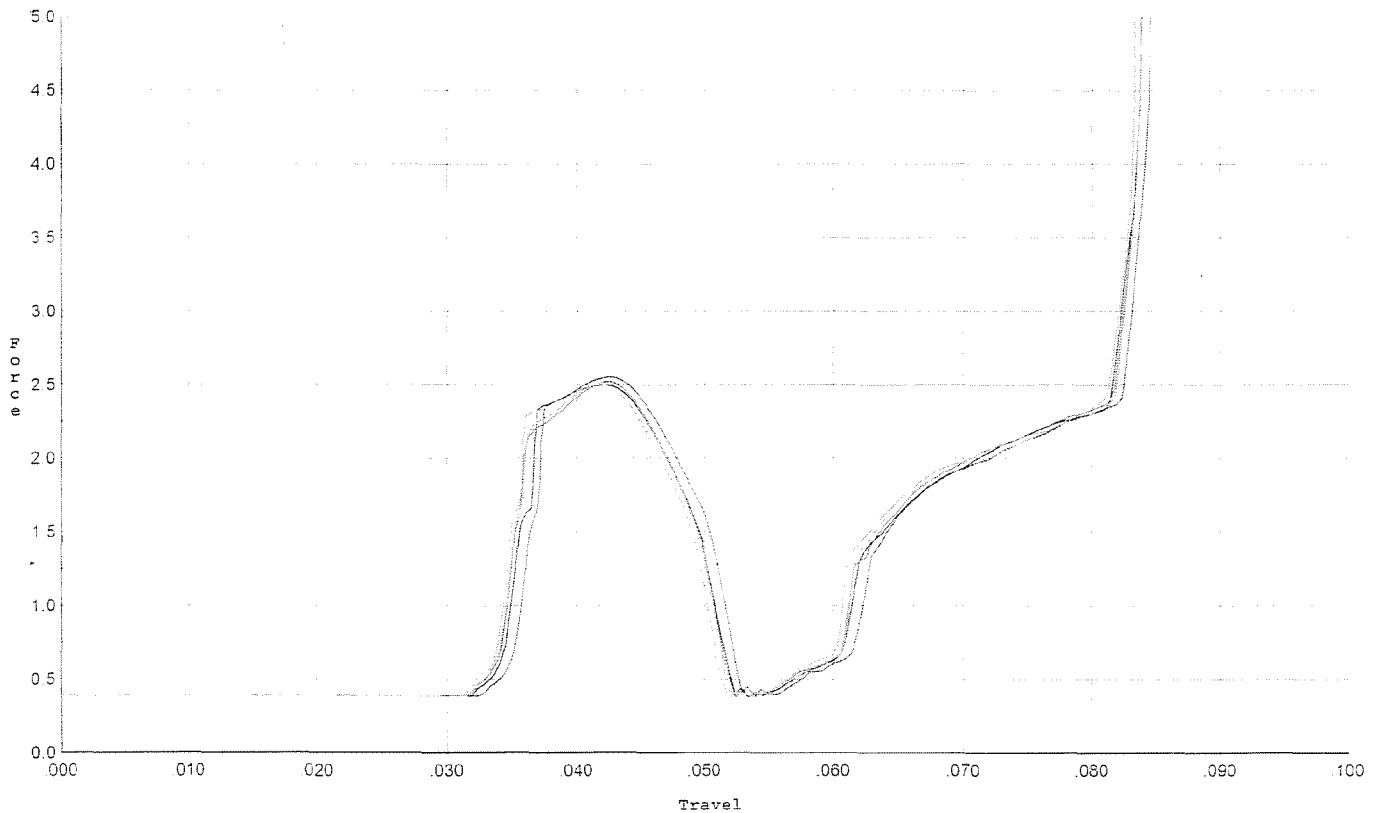
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>3.5</u> <u>3.0</u>	1-6-09	R. N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>5.0</u> <u>5.0</u>	1-6-09	R. N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-6-09	R. N.
	J) ASSEMBLE STOCK		11-24-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		1-6-09	R. N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-5-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-5-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-6-09	R. N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.45</u> <u>2.38</u> <u>2.39</u> <u>2.33</u>	1-6-09	TC
	C) FUNCTION		1-6-09	R. N.
690	PACK		1-4-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



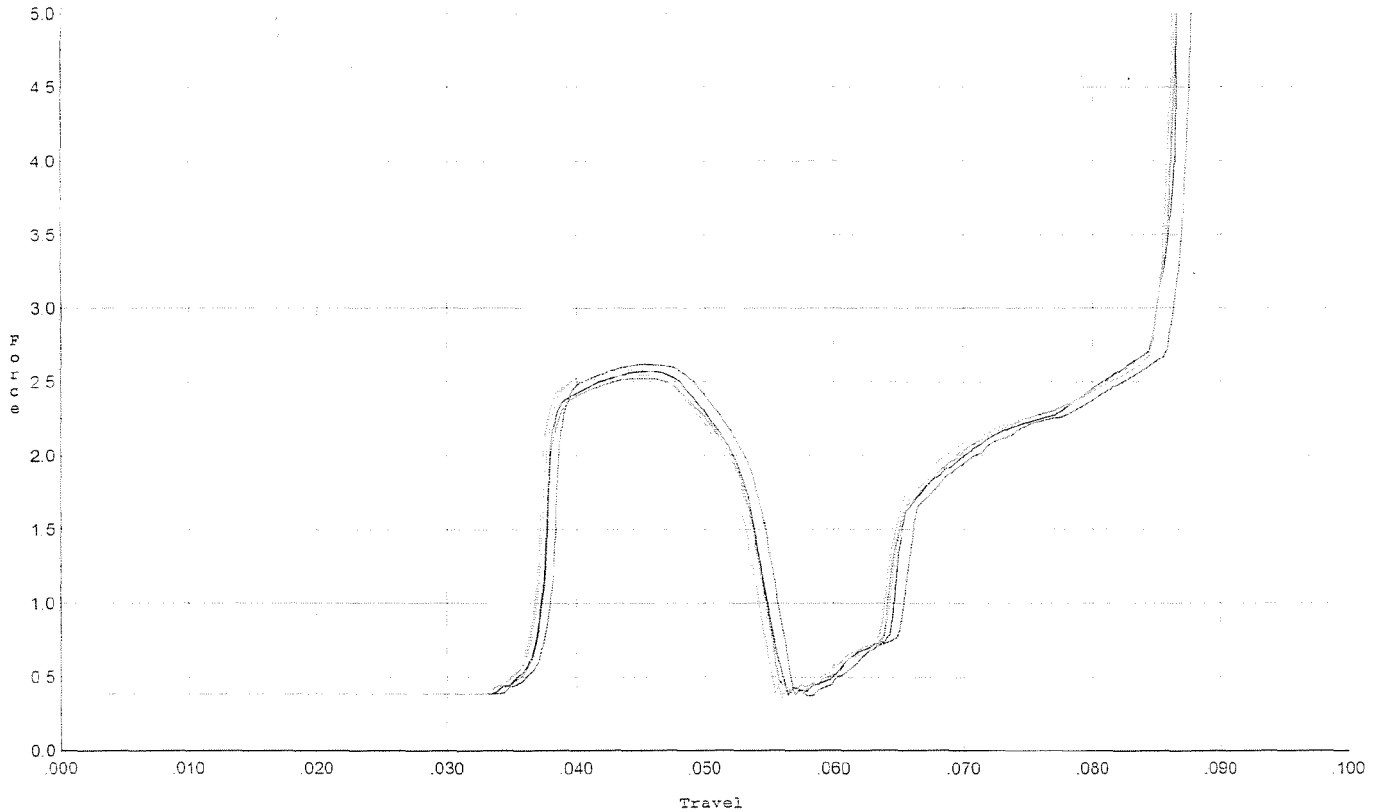
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.051	0.035	0.037	0.047		Set Trigger
2	2.499	0.050	0.034	0.038	0.046		Set Trigger
3	2.520	0.050	0.034	0.038	0.047		Set Trigger
4	2.514	0.050	0.034	0.038	0.047		Set Trigger
5	2.501	0.049	0.034	0.038	0.046		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



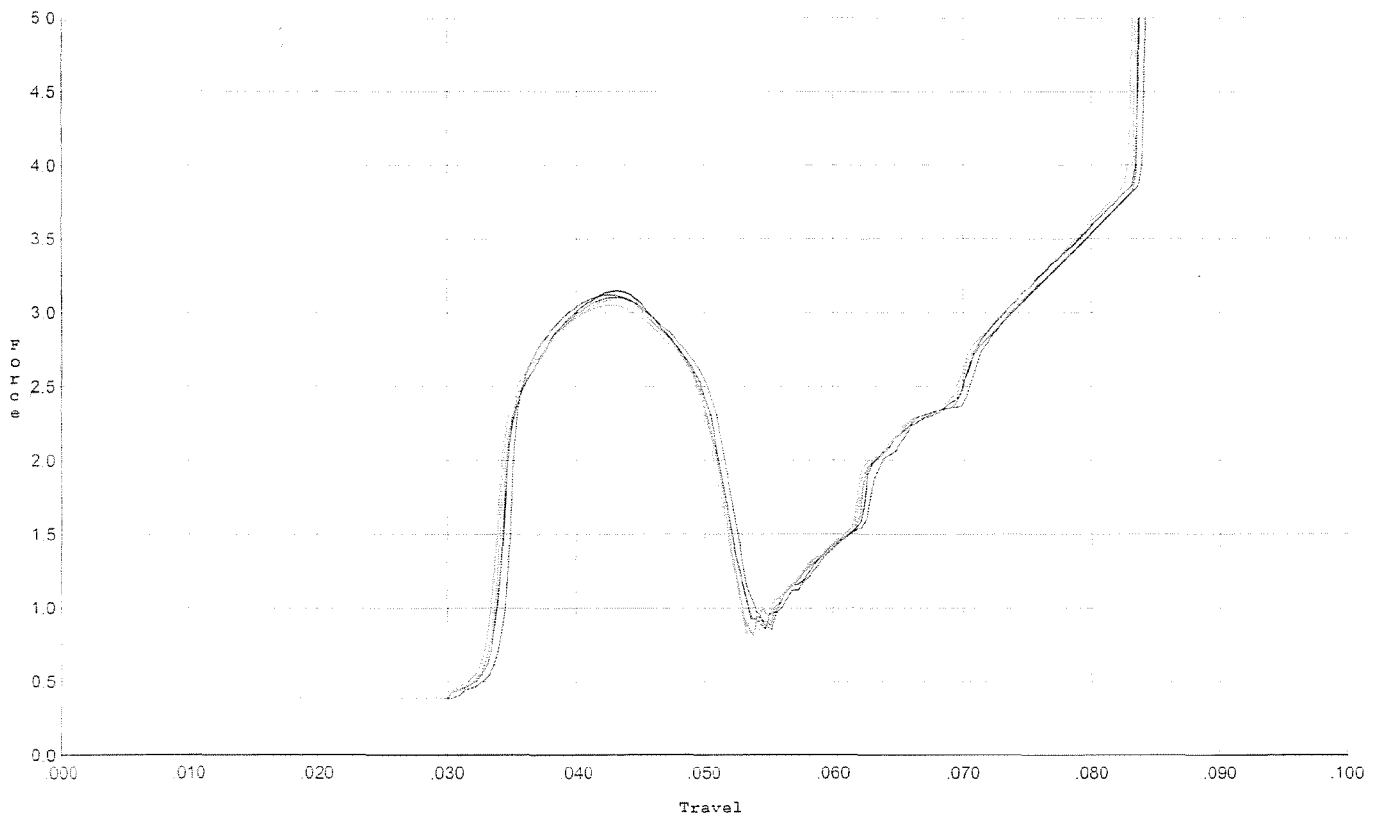
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.055	0.037	0.038	0.055		Set Trigger
2	2.569	0.053	0.037	0.038	0.053		Set Trigger
3	2.523	0.054	0.037	0.038	0.052		Set Trigger
4	2.581	0.054	0.036	0.037	0.054		Set Trigger
5	2.547	0.053	0.036	0.037	0.053		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



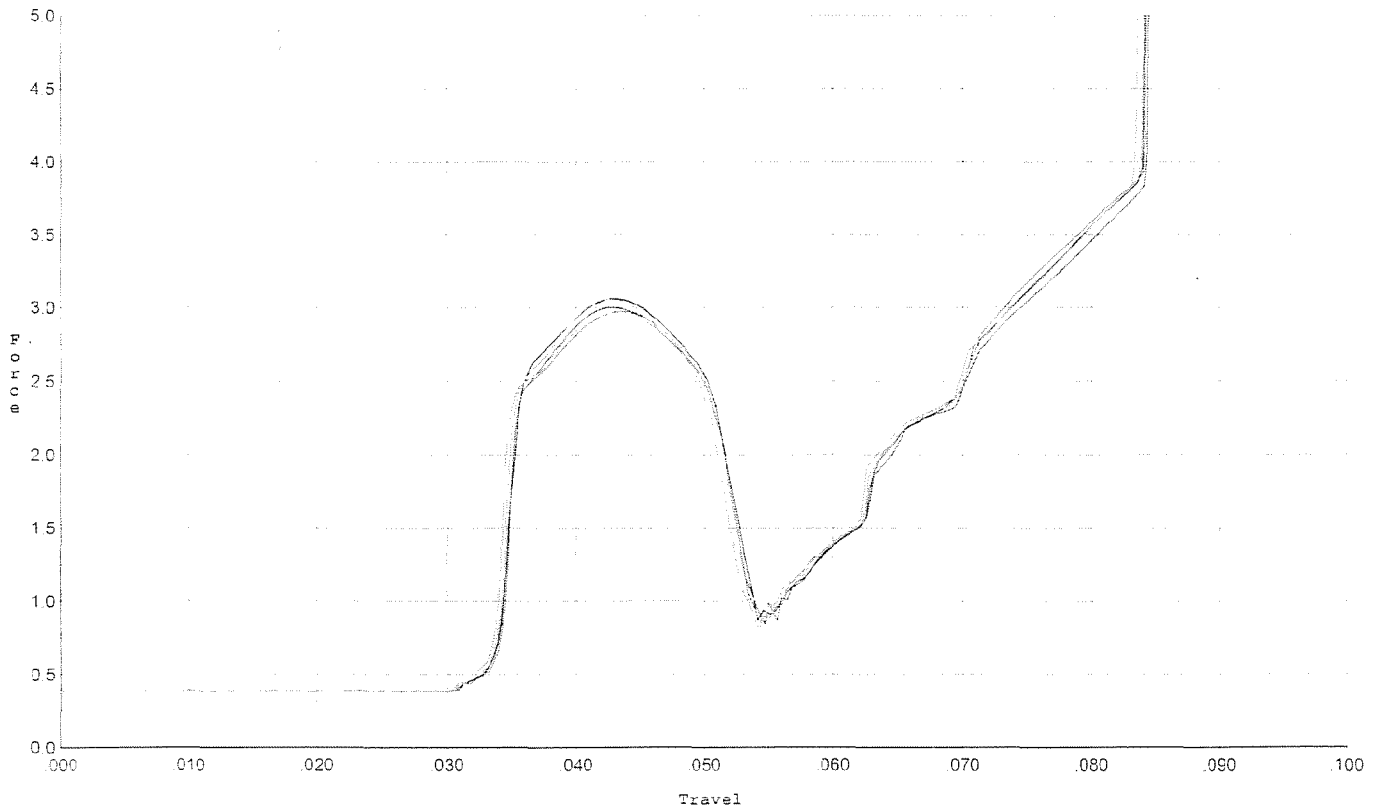
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.051	0.034	0.035	0.061		Set Trigger
2	3.147	0.050	0.033	0.035	0.060		Set Trigger
3	3.105	0.051	0.033	0.035	0.060		Set Trigger
4	3.047	0.051	0.033	0.035	0.061		Set Trigger
5	3.097	0.051	0.033	0.035	0.061		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



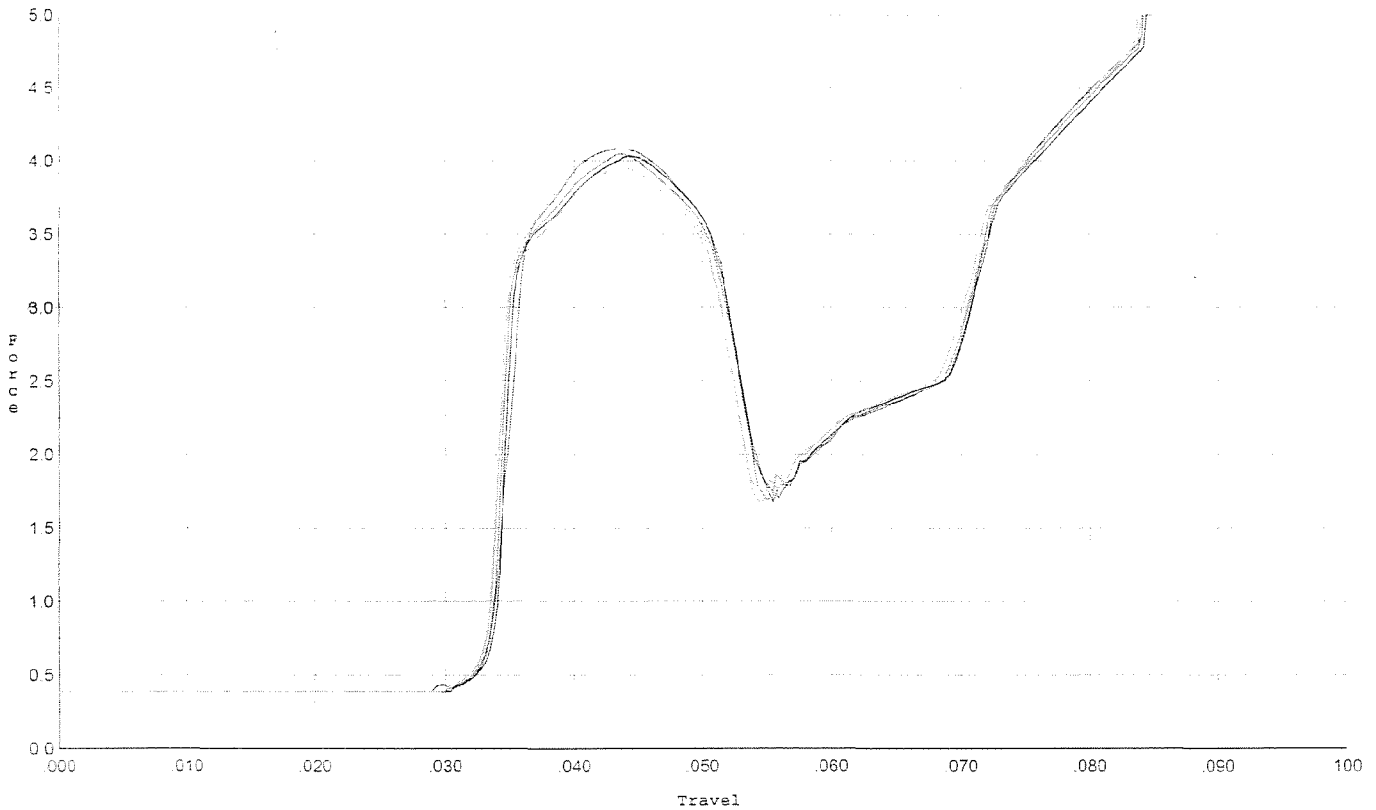
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.999	0.051	0.033	0.036	0.059		Set Trigger
2	3.059	0.051	0.034	0.036	0.060		Set Trigger
3	2.972	0.051	0.034	0.036	0.059		Set Trigger
4	3.055	0.051	0.034	0.035	0.060		Set Trigger
5	2.968	0.051	0.033	0.035	0.059		Set Trigger

Aug 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



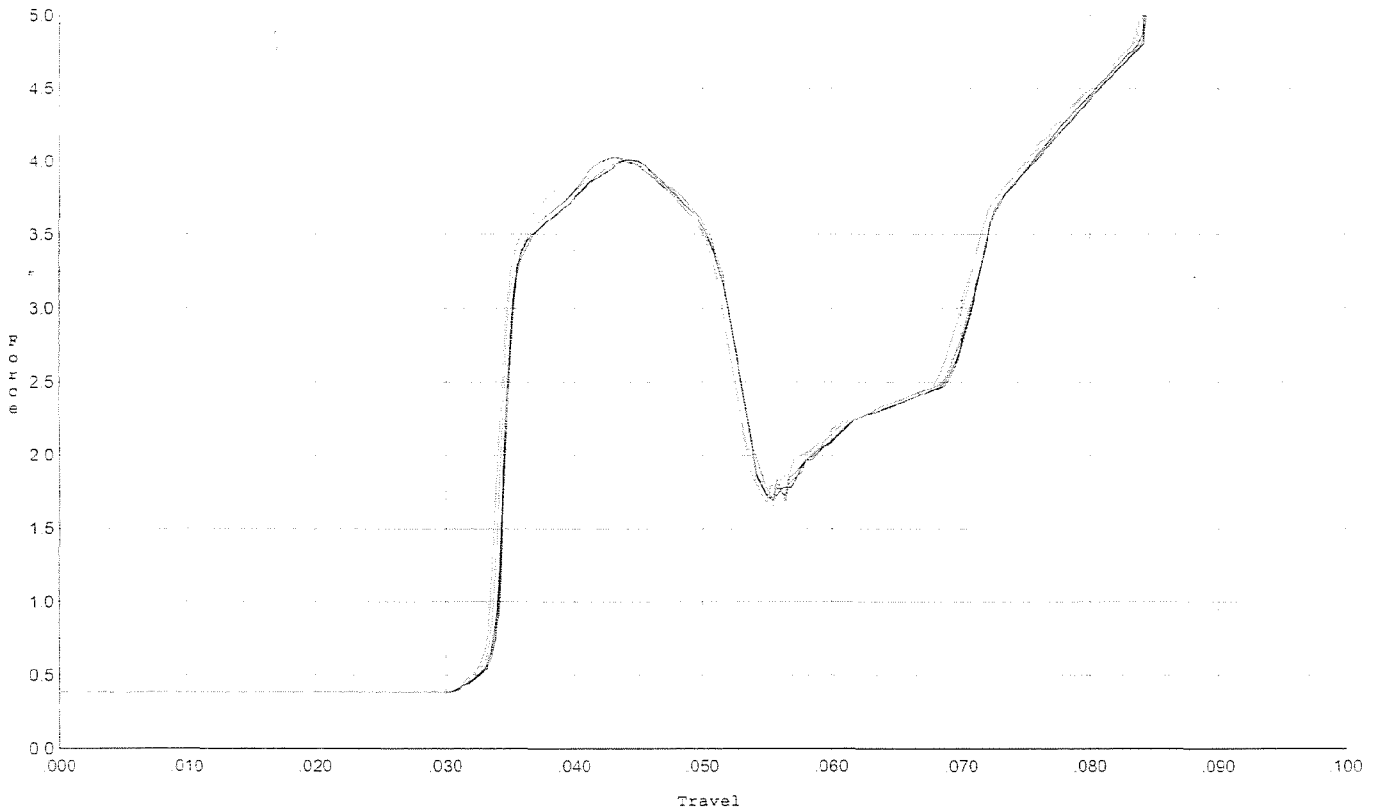
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.084	0.051	0.033	0.034	0.079		Set Trigger
2	4.034	0.052	0.033	0.035	0.079		Set Trigger
3	4.043	0.052	0.033	0.034	0.080		Set Trigger
4	4.089	0.051	0.033	0.034	0.079		Set Trigger
5	3.961	0.051	0.033	0.034	0.078		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



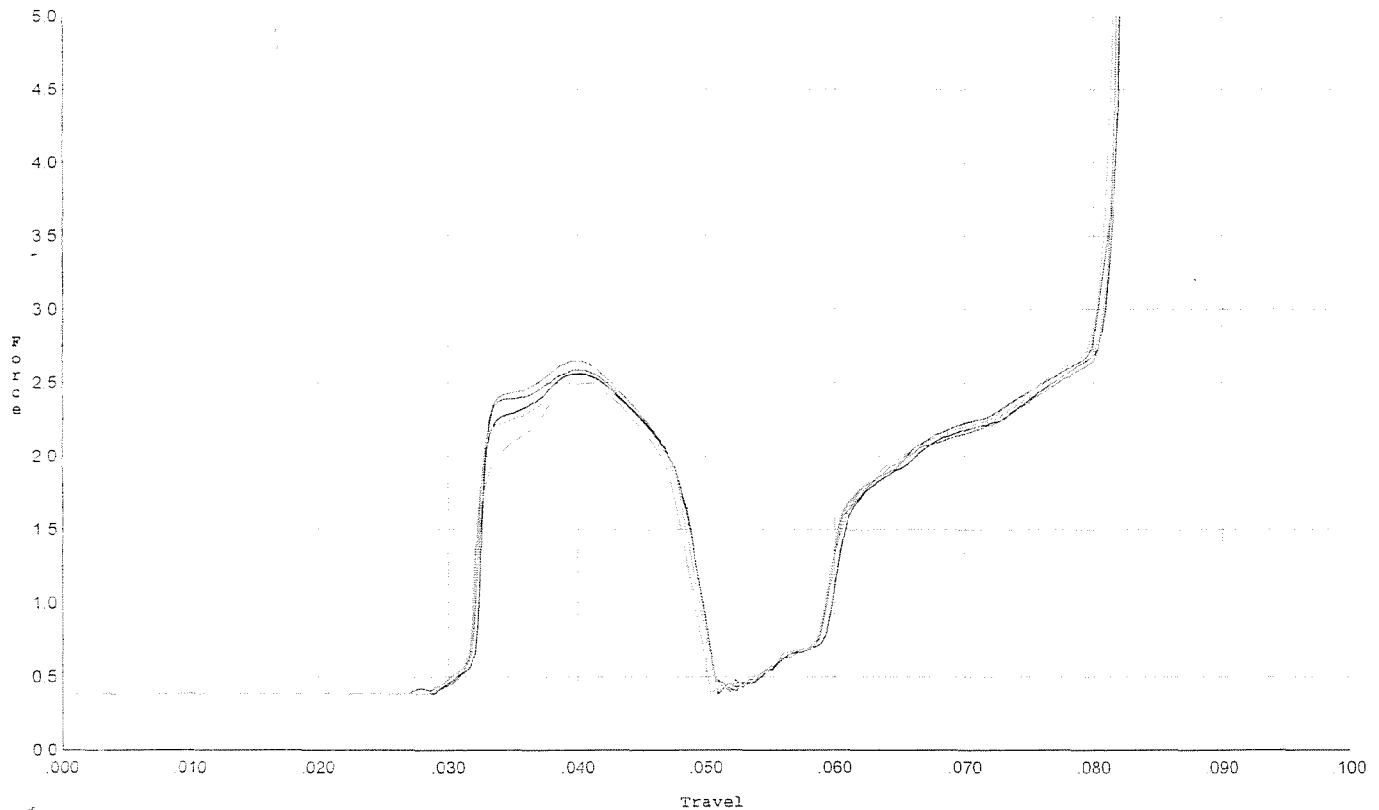
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.052	0.034	0.035	0.079		Set Trigger
2	4.009	0.052	0.034	0.034	0.079		Set Trigger
3	3.995	0.052	0.034	0.035	0.078		Set Trigger
4	4.002	0.051	0.033	0.034	0.078		Set Trigger
5	4.114	0.051	0.033	0.034	0.079		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: rest to 2.5 lbs. +/- .50 lbs. for final test



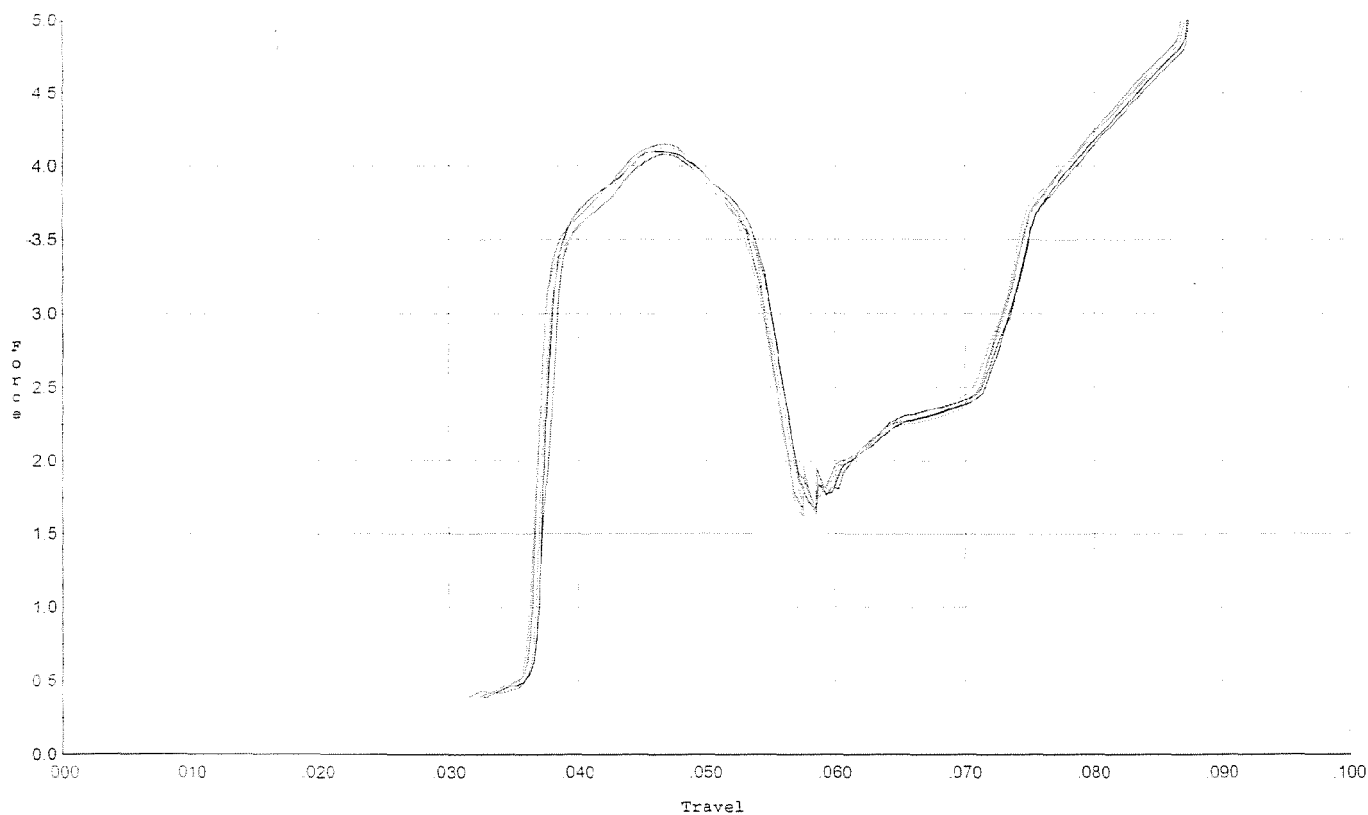
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.049	0.032	0.037	0.051		Set Trigger
2	2.562	0.049	0.032	0.037	0.050		Set Trigger
3	2.649	0.049	0.032	0.037	0.052		Set Trigger
4	2.504	0.048	0.032	0.037	0.049		Set Trigger
5	2.493	0.049	0.032	0.037	0.048		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.055	0.037	0.037	0.081		Set Trigger
2	4.101	0.055	0.037	0.036	0.082		Set Trigger
3	4.151	0.054	0.036	0.036	0.082		Set Trigger
4	4.129	0.054	0.036	0.036	0.080		Set Trigger
5	4.101	0.055	0.036	0.036	0.082		Set Trigger

Avg 4.11