

G6794741

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



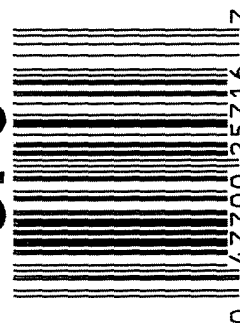
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794741

UPC



GUN SERIAL # G 6794741

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-11-09	RTZ
430	ASSEMBLE TO STOCK		3-11-09	RTZ
440	PROOF		3-11-09	TL
460	CHECK HEADSPACE		3-11-09	TL
470	DIS-ASSEMBLE ACTION		3-11-09	RTZ
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	3-11-09	RTZ
475	DRILL AND TAP SIGHT HOLES		3-11-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	3/13/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/13/09	RT
520	GOFF BLAST BBL / REC		3-16	BT
542	APPLY COATINGS (BARREL ACTION)		3/24	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-31-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-21-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

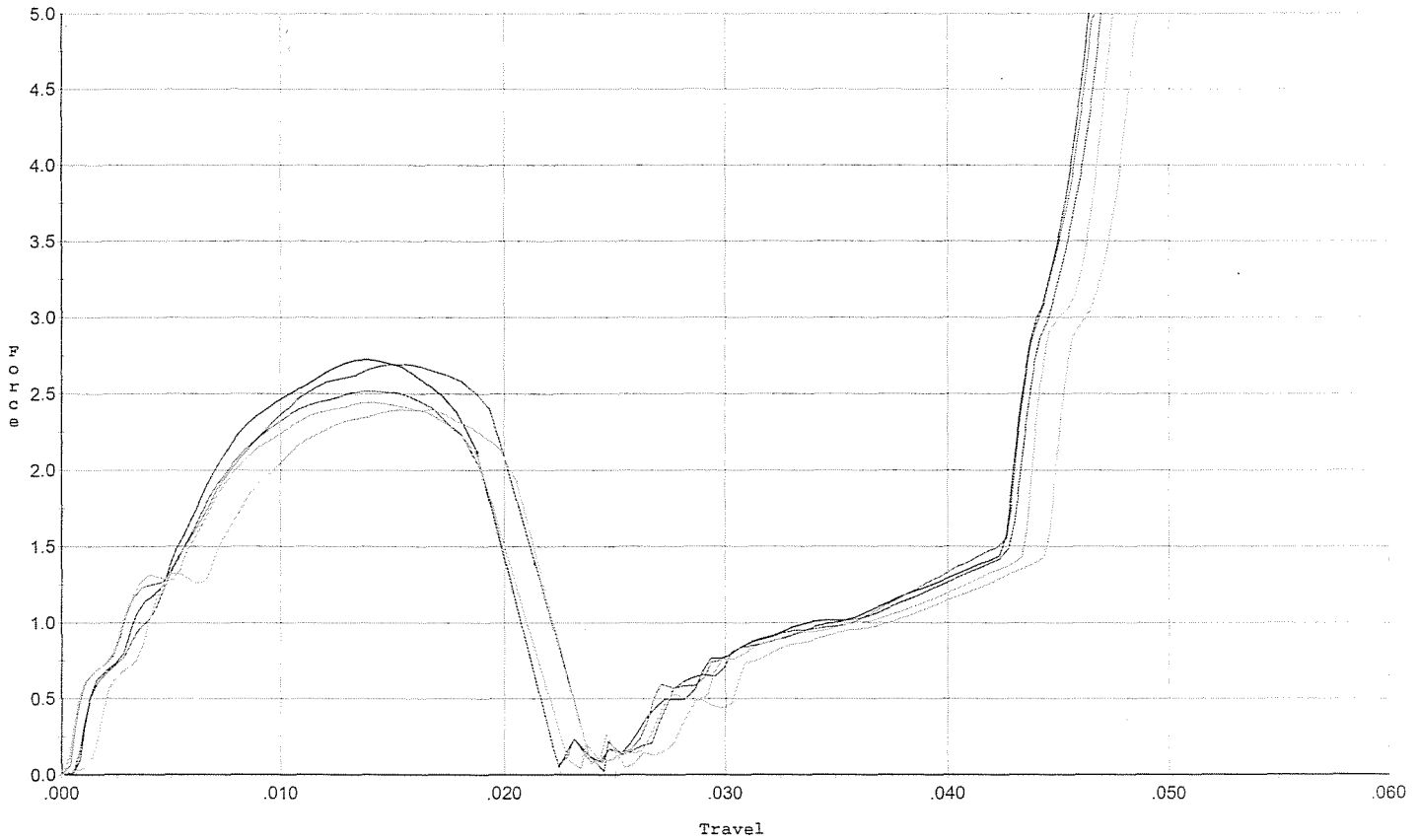
F004 REV 5/2006

BARBER - M24 0074944									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	5-7-09	L. J.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	5-7-09	L. J.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	5-7-09	L. J.		
	J) ASSEMBLE STOCK					4-21-09	X. J.		
	K) ASSEMBLE SWIVEL STUDS					5-7-09	L. J.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		(PASS)	FAIL		4-21-09	RP		
			(PASS)	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					4-21-09	L. J.		
670	FINAL INSPECTION A) HEADSPACE					5-7-09	L. J.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u>	<u>2.75</u>	<u>2.79</u>	<u>2.65</u>	<u>2.65</u>	4-22-09	WW
	C) FUNCTION					5-7-09	L. J.		
690	PACK					5/29/09	FM		

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



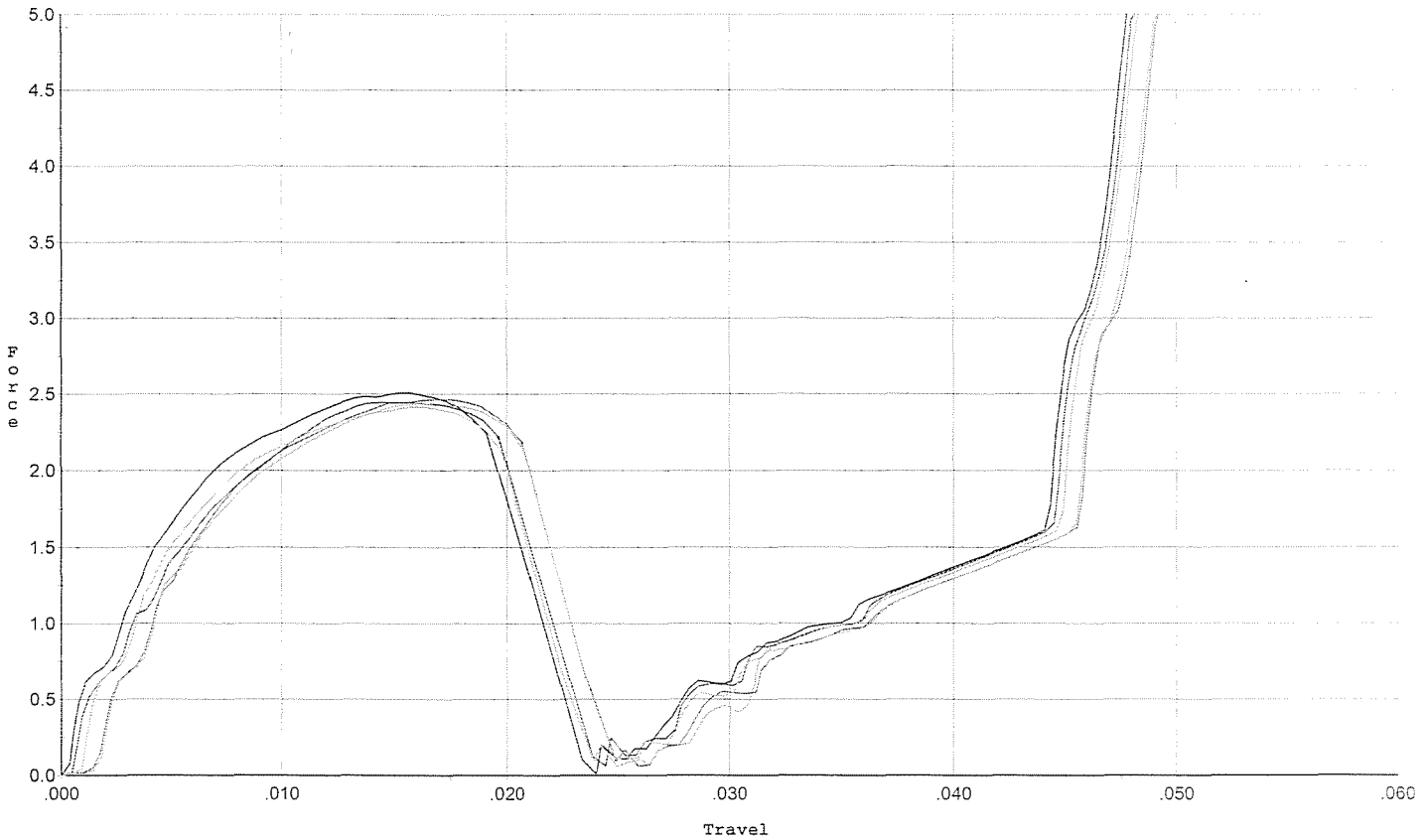
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.689	0.021	0.00	0.032	0.039		Set Trigger
2	2.726	0.019	0.00	0.033	0.035		Set Trigger
3	2.517	0.019	0.00	0.033	0.034		Set Trigger
4	2.397	0.021	0.007	0.034	0.033		Set Trigger
5	2.442	0.019	0.005	0.034	0.033		Set Trigger

A-2-SS

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



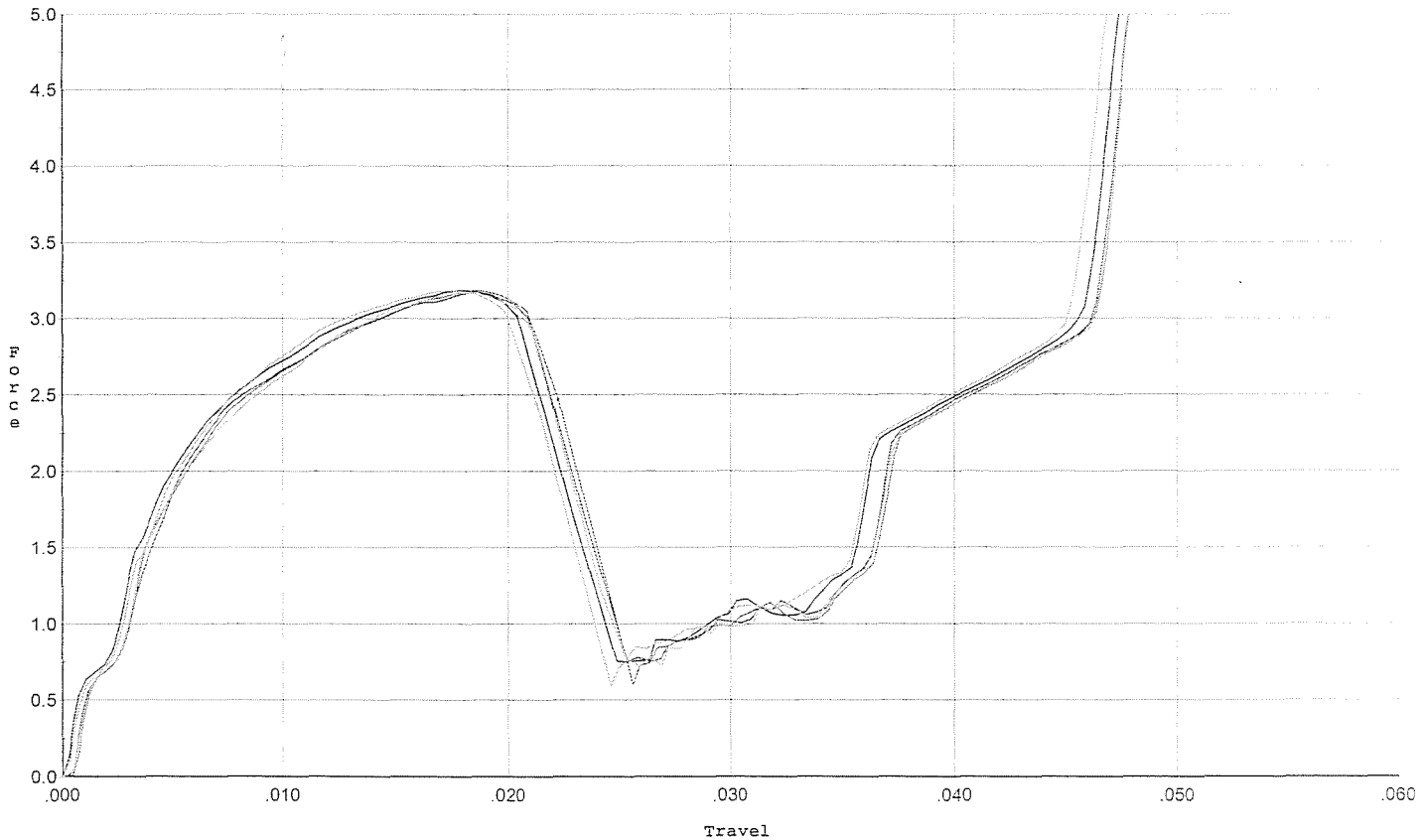
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.020	0.00	0.034	0.034		Set Trigger
2	2.508	0.021	0.00	0.033	0.038		Set Trigger
3	2.464	0.021	0.00	0.034	0.035		Set Trigger
4	2.416	0.020	0.00	0.034	0.034		Set Trigger
5	2.436	0.021	0.00	0.034	0.035		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



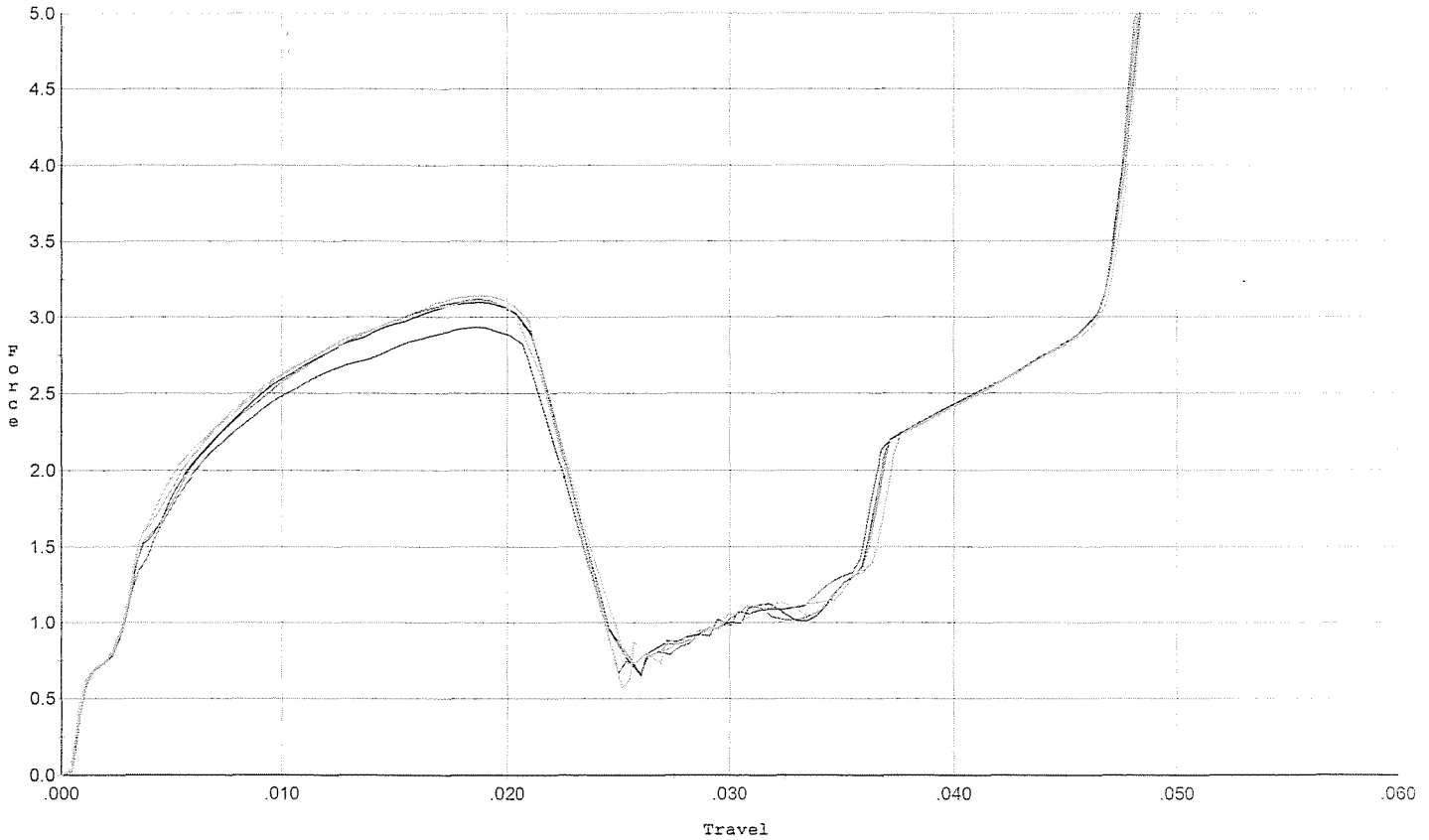
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.174	0.021	0.00	0.031	0.047		Set Trigger
2	3.185	0.020	0.00	0.031	0.046		Set Trigger
3	3.186	0.022	0.00	0.030	0.050		Set Trigger
4	3.172	0.021	0.00	0.031	0.047		Set Trigger
5	3.181	0.021	0.00	0.030	0.048		Set Trigger

A-3-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



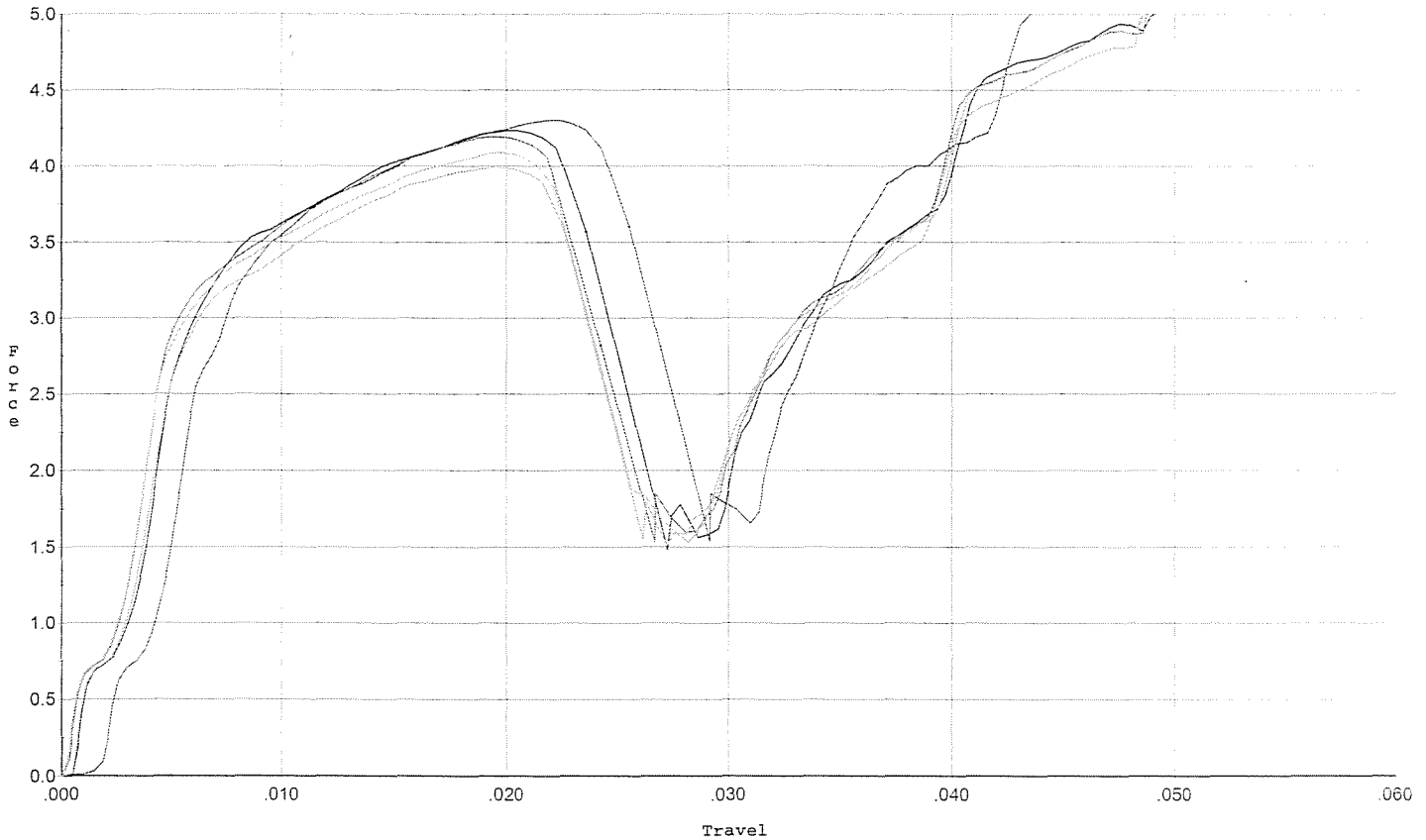
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.934	0.023	0.00	0.031	0.047		Set Trigger
2	3.099	0.021	0.00	0.031	0.046		Set Trigger
3	3.119	0.021	0.00	0.031	0.046		Set Trigger
4	3.110	0.022	0.00	0.031	0.048		Set Trigger
5	3.141	0.021	0.00	0.031	0.046		Set Trigger

A-3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



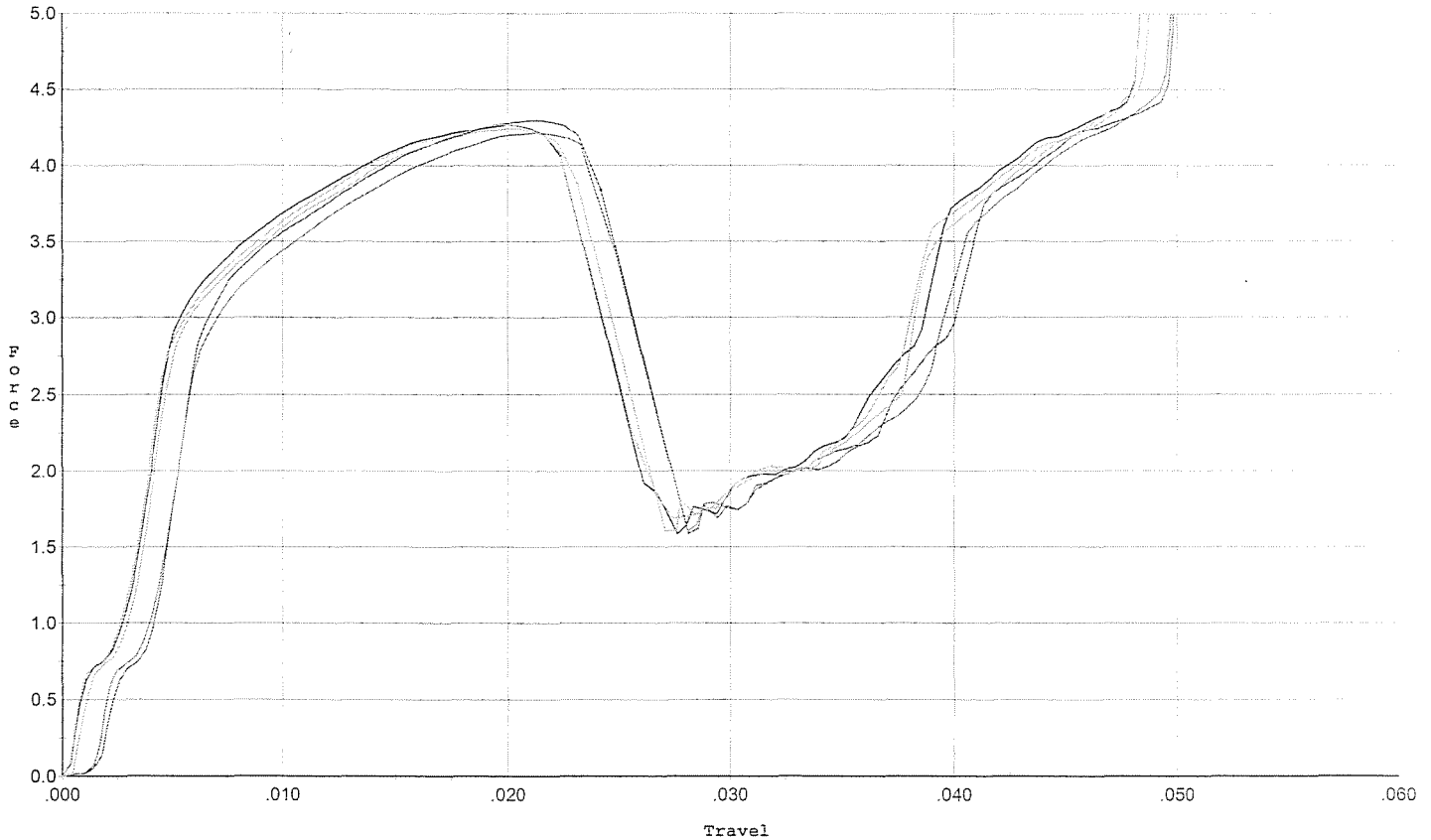
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.303	0.026	0.00	0.022	0.074		Set Trigger
2	4.234	0.024	0.00	0.027	0.070		Set Trigger
3	4.193	0.024	0.00	0.027	0.072		Set Trigger
4	4.088	0.022	0.00	0.028	0.065		Set Trigger
5	3.991	0.022	0.00	0.028	0.064		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



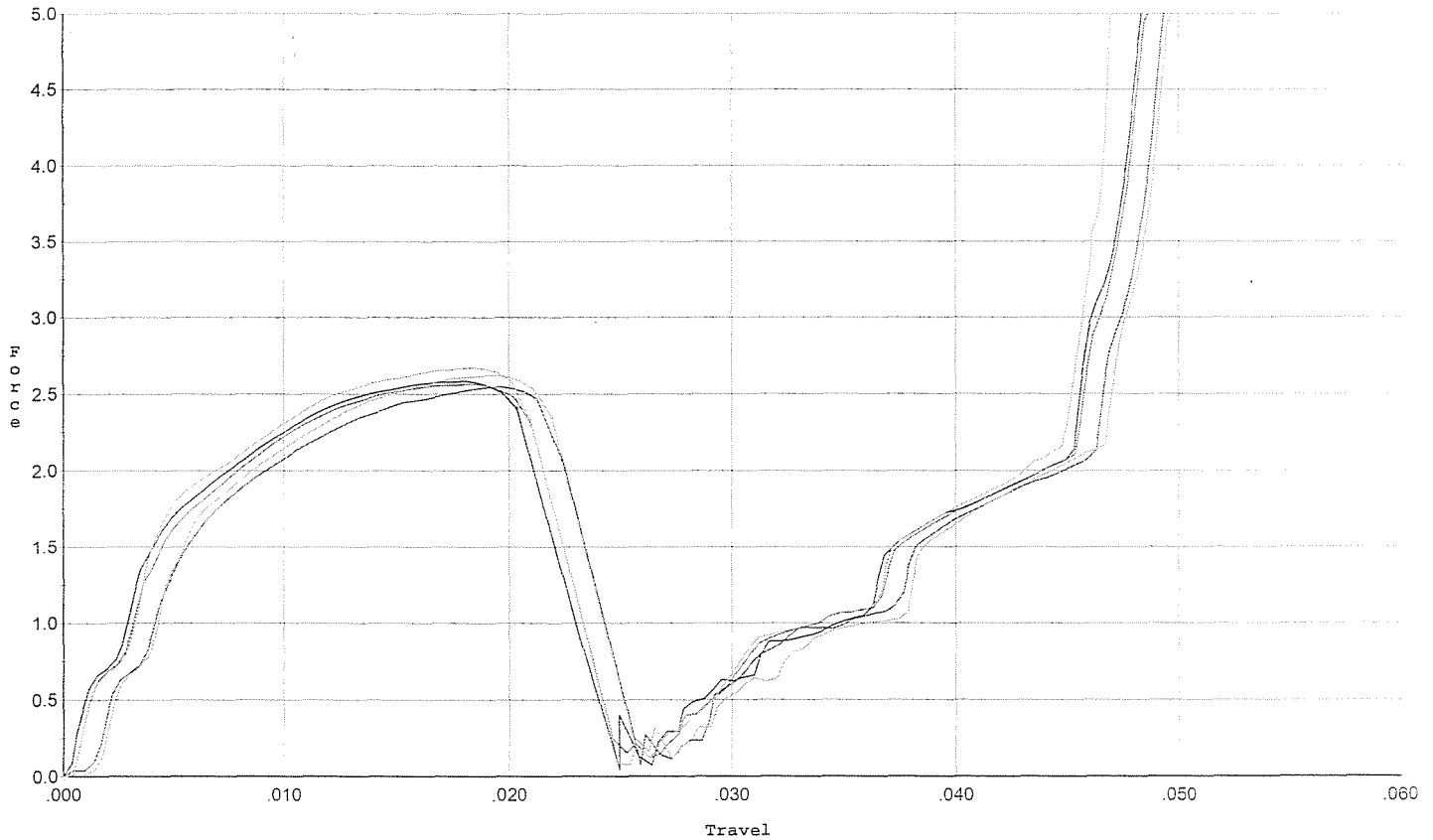
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.296	0.024	0.00	0.024	0.071		Set Trigger
2	4.267	0.022	0.00	0.028	0.068		Set Trigger
3	4.210	0.025	0.00	0.023	0.071		Set Trigger
4	4.264	0.022	0.00	0.027	0.067		Set Trigger
5	4.241	0.023	0.00	0.027	0.069		Set Trigger

A-4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



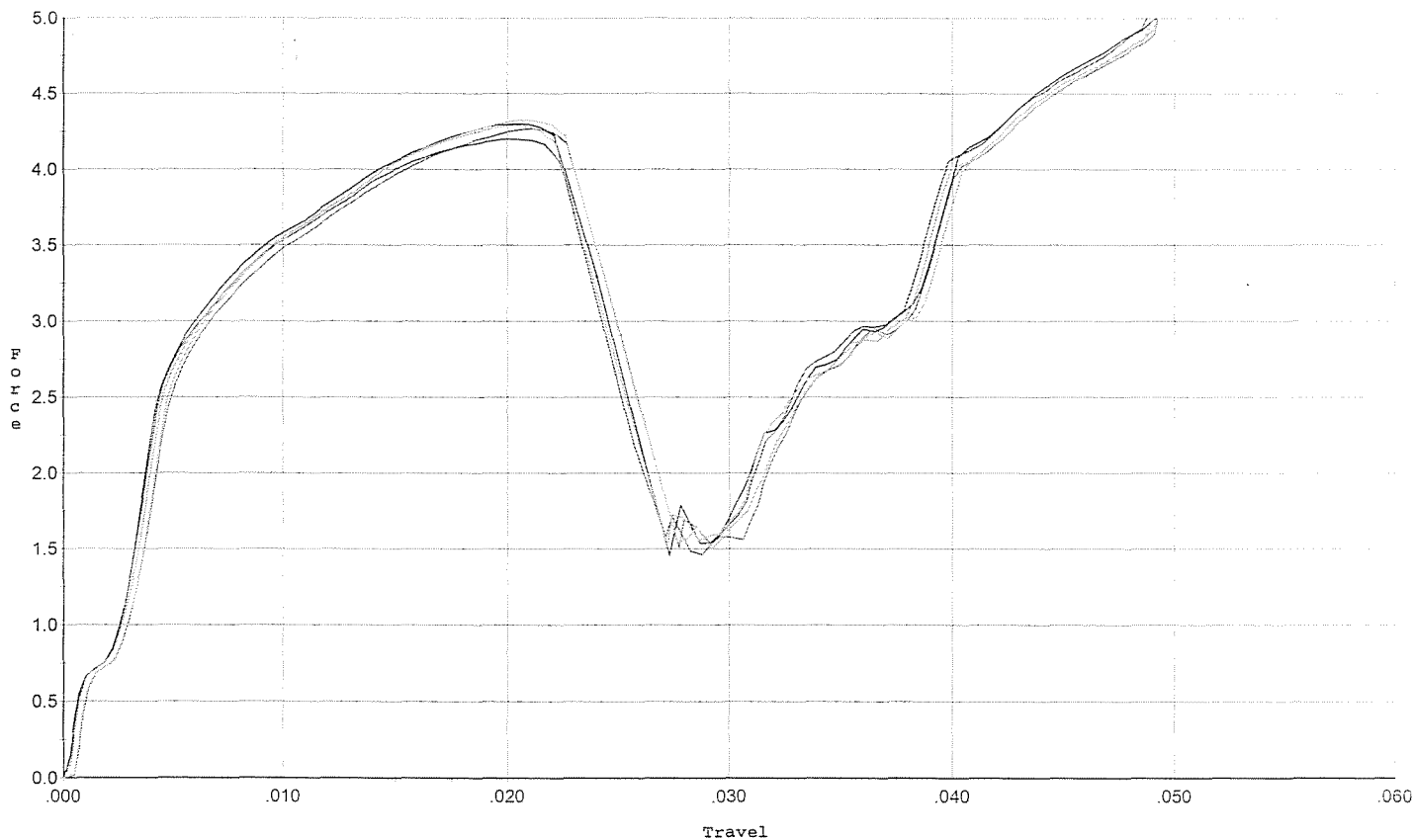
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.548	0.022	0.00	0.033	0.039		Set Trigger
2	2.583	0.020	0.00	0.033	0.038		Set Trigger
3	2.564	0.021	0.00	0.033	0.039		Set Trigger
4	2.672	0.021	0.00	0.031	0.040		Set Trigger
5	2.622	0.022	0.00	0.033	0.040		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.022	0.00	0.027	0.067		Set Trigger
2	4.299	0.024	0.00	0.028	0.073		Set Trigger
3	4.269	0.025	0.00	0.025	0.074		Set Trigger
4	4.328	0.023	0.00	0.028	0.068		Set Trigger
5	4.291	0.022	0.00	0.028	0.066		Set Trigger

A-4.27