

G6794742

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

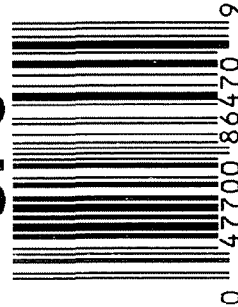
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794742

UPC



GUN SERIAL # G 6794742

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SPD
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SPD
460	CHECK HEADSPACE		11-3-08	SPD
470	DIS-ASSEMBLE ACTION		11-3-08	SPD
472	SERIALIZE BOLT HANDLE		11-4-08	BN
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	RT
490	MAGNAFLUX BOLT		11/3/08	RT
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/4/08	DS
542	APPLY COATINGS (BARREL ACTION)		11/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-19-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

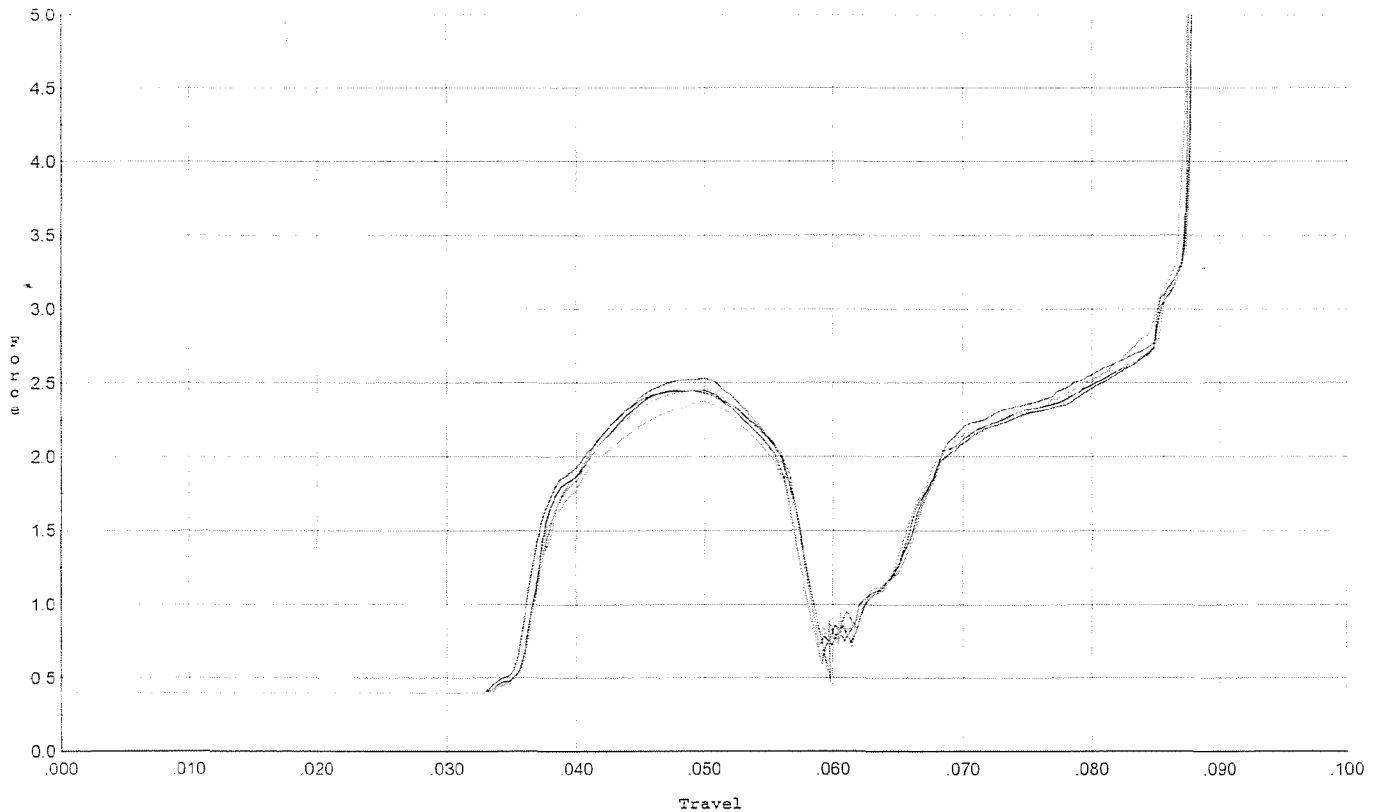
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>40</u>	12-16-08	R.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	12-16-08	R.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-16-08	R.D.
	J) ASSEMBLE STOCK		11-19-08	R.D.
	K) ASSEMBLE SWIVEL STUDS		12-16-08	R.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	R.D.
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	TC
670	FINAL INSPECTION A) HEADSPACE		12-16-08	R.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.38</u> <u>2.40</u> <u>2.47</u> <u>2.38</u>	12-15-08	TC
	C) FUNCTION		12-16-08	R.D.
690	PACK		1/7/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



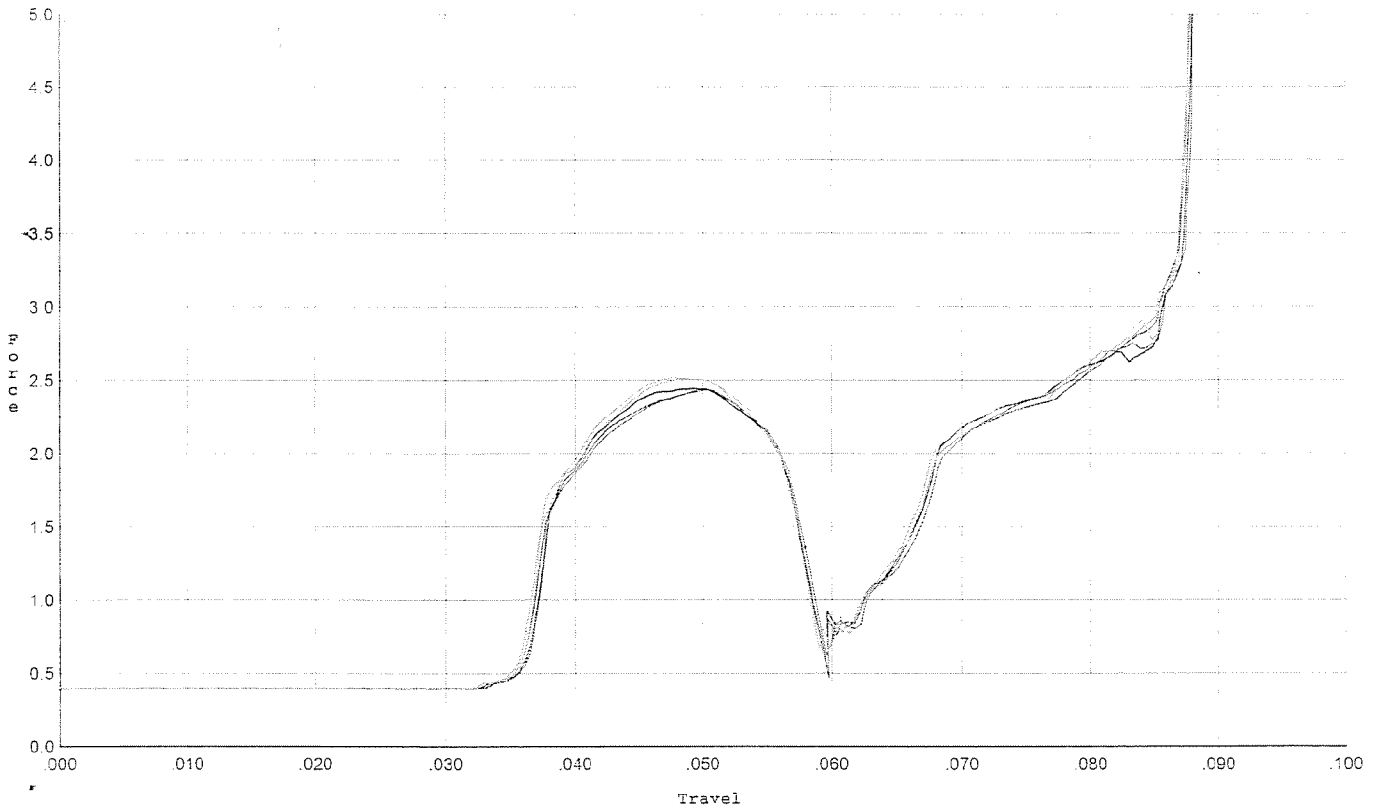
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.444	0.056	0.036	0.036	0.058		Set Trigger
2	2.451	0.057	0.036	0.037	0.059		Set Trigger
3	2.528	0.057	0.036	0.037	0.059		Set Trigger
4	2.457	0.057	0.036	0.037	0.058		Set Trigger
5	2.372	0.056	0.036	0.037	0.056		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



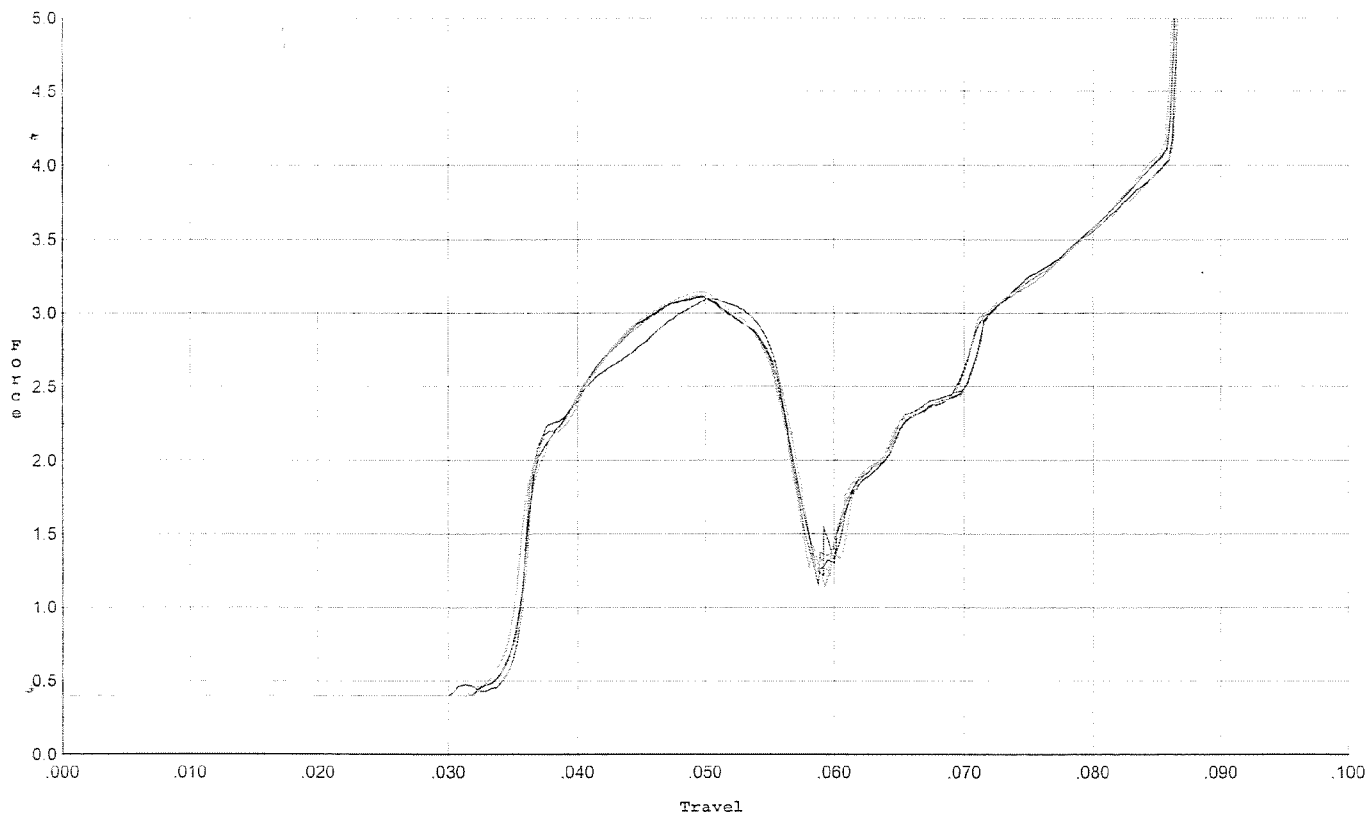
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.437	0.057	0.036	0.037	0.058		Set Trigger
2	2.441	0.057	0.036	0.037	0.058		Set Trigger
3	2.433	0.058	0.037	0.037	0.059		Set Trigger
4	2.510	0.057	0.036	0.036	0.059		Set Trigger
5	2.516	0.057	0.036	0.036	0.060		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



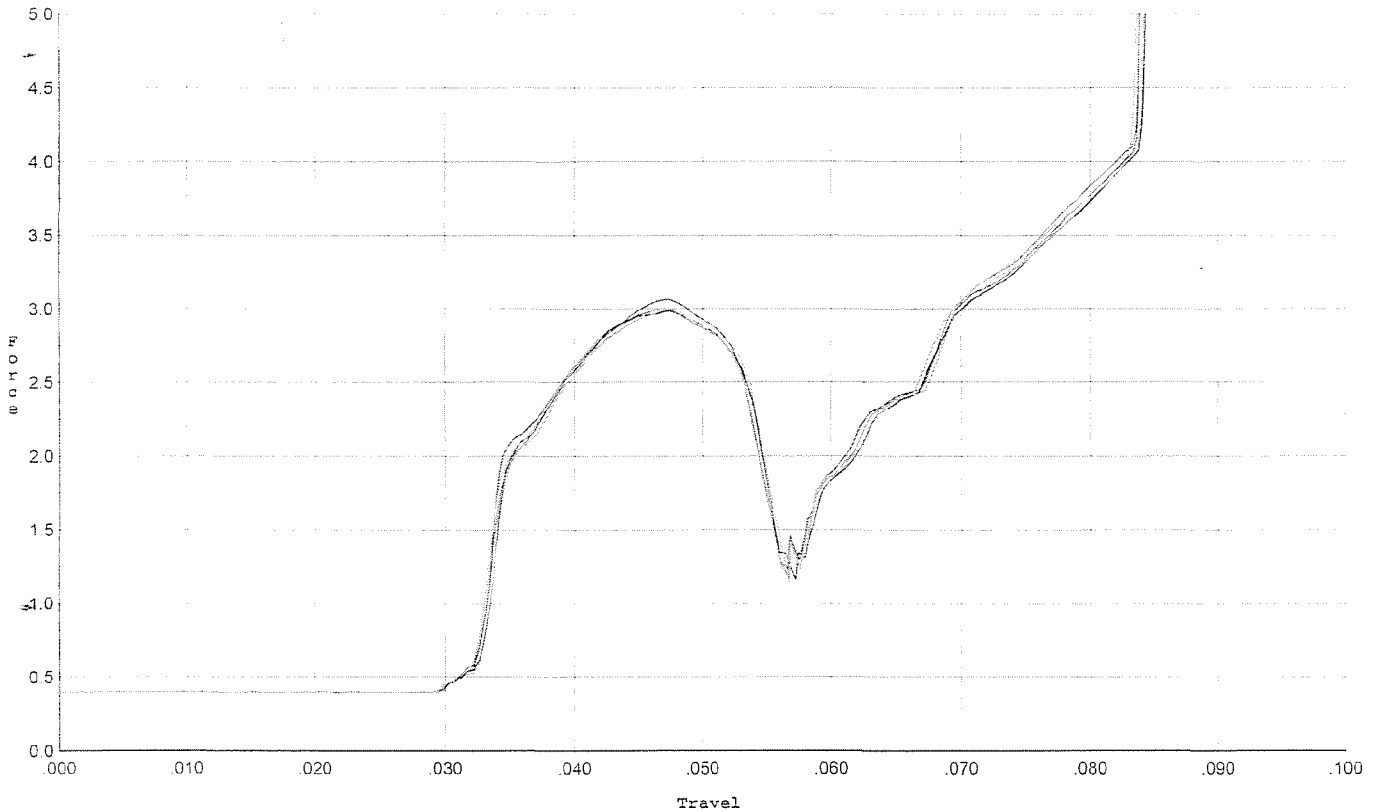
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.100	0.057	0.035	0.035	0.071		Set Trigger
2	3.107	0.056	0.034	0.035	0.070		Set Trigger
3	3.114	0.056	0.035	0.035	0.070		Set Trigger
4	3.145	0.057	0.035	0.035	0.071		Set Trigger
5	3.120	0.056	0.034	0.035	0.071		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



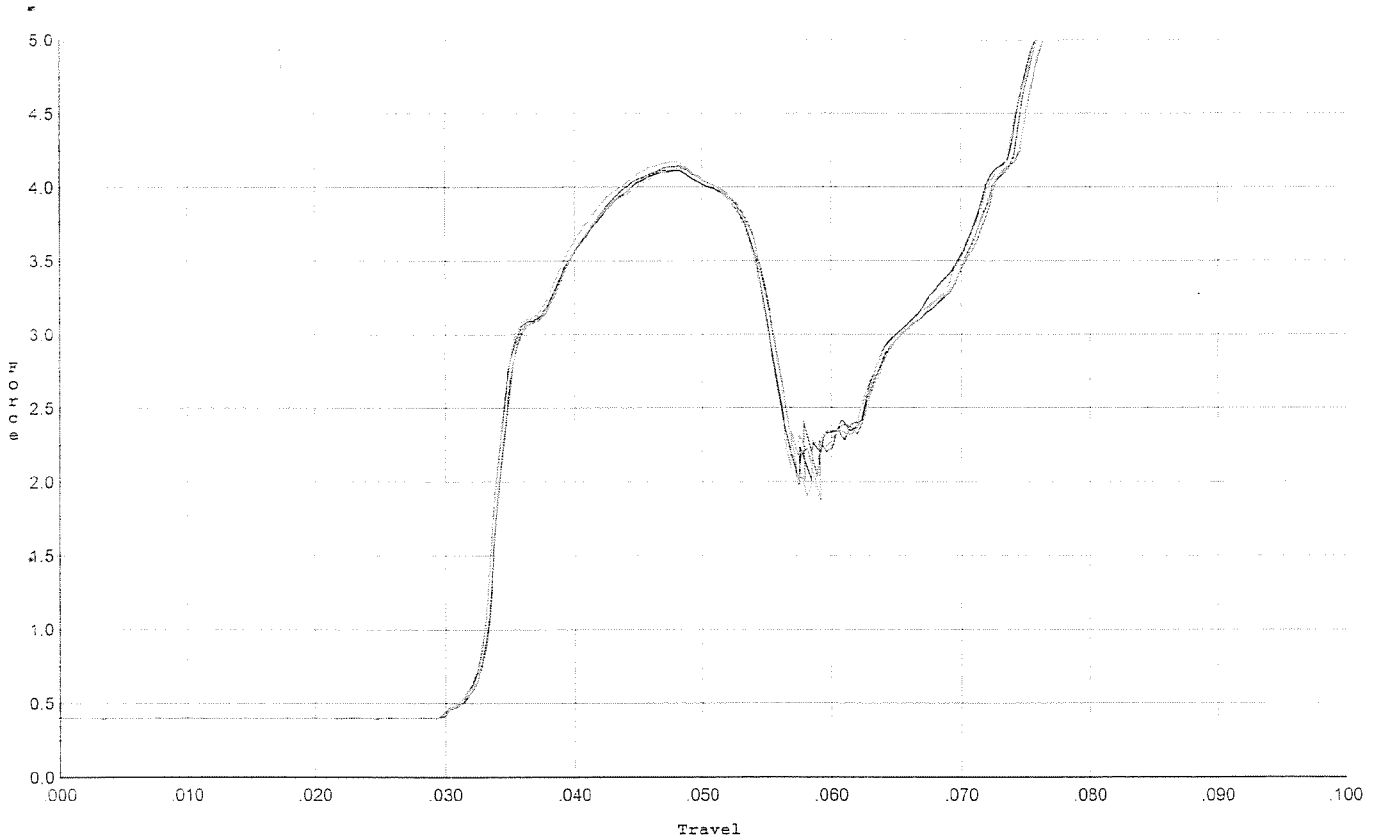
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.064	0.053	0.032	0.034	0.067		Set Trigger
2	2.985	0.054	0.033	0.034	0.067		Set Trigger
3	3.001	0.053	0.032	0.034	0.066		Set Trigger
4	3.004	0.053	0.032	0.034	0.067		Set Trigger
5	2.994	0.054	0.033	0.034	0.067		Set Trigger

Aug 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- .75 lbs.



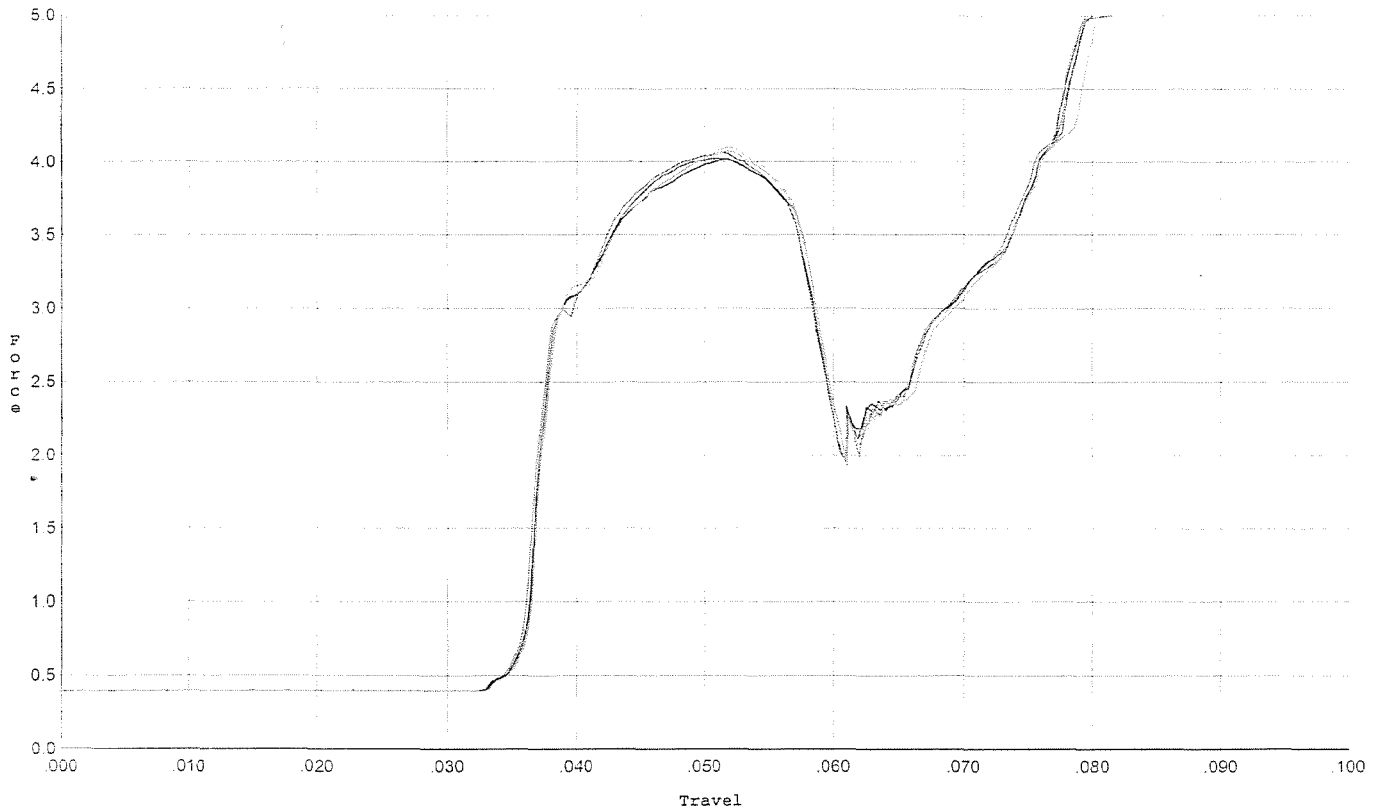
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.055	0.032	0.031	0.093		Set Trigger
2	4.109	0.054	0.032	0.031	0.091		Set Trigger
3	4.143	0.055	0.032	0.032	0.093		Set Trigger
4	4.131	0.055	0.030	0.033	0.092		Set Trigger
5	4.173	0.054	0.032	0.033	0.092		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- .75 lbs.



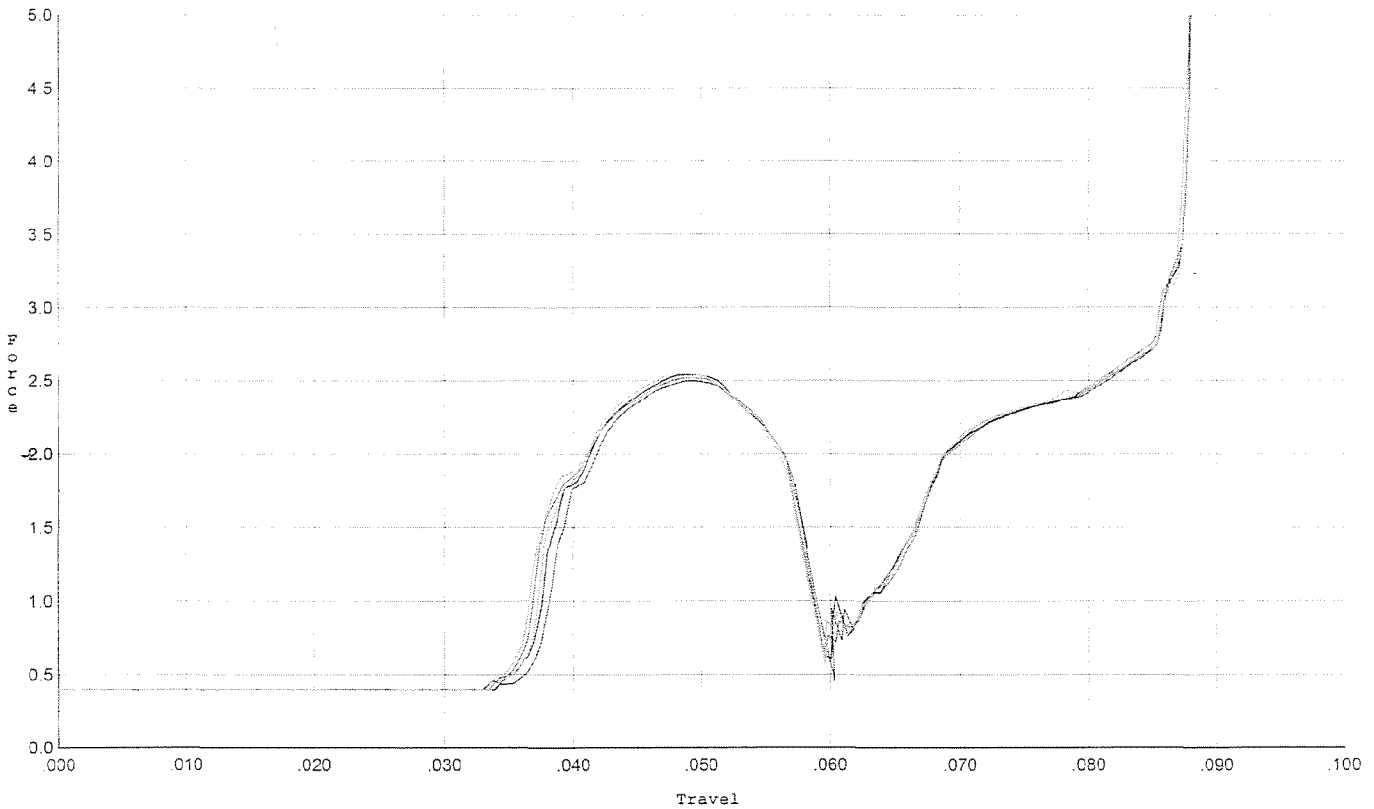
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.019	0.058	0.035	0.032	0.093		Set Trigger
2	4.014	0.058	0.035	0.032	0.093		Set Trigger
3	4.062	0.059	0.035	0.032	0.095		Set Trigger
4	4.071	0.058	0.036	0.032	0.092		Set Trigger
5	4.099	0.058	0.035	0.032	0.093		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



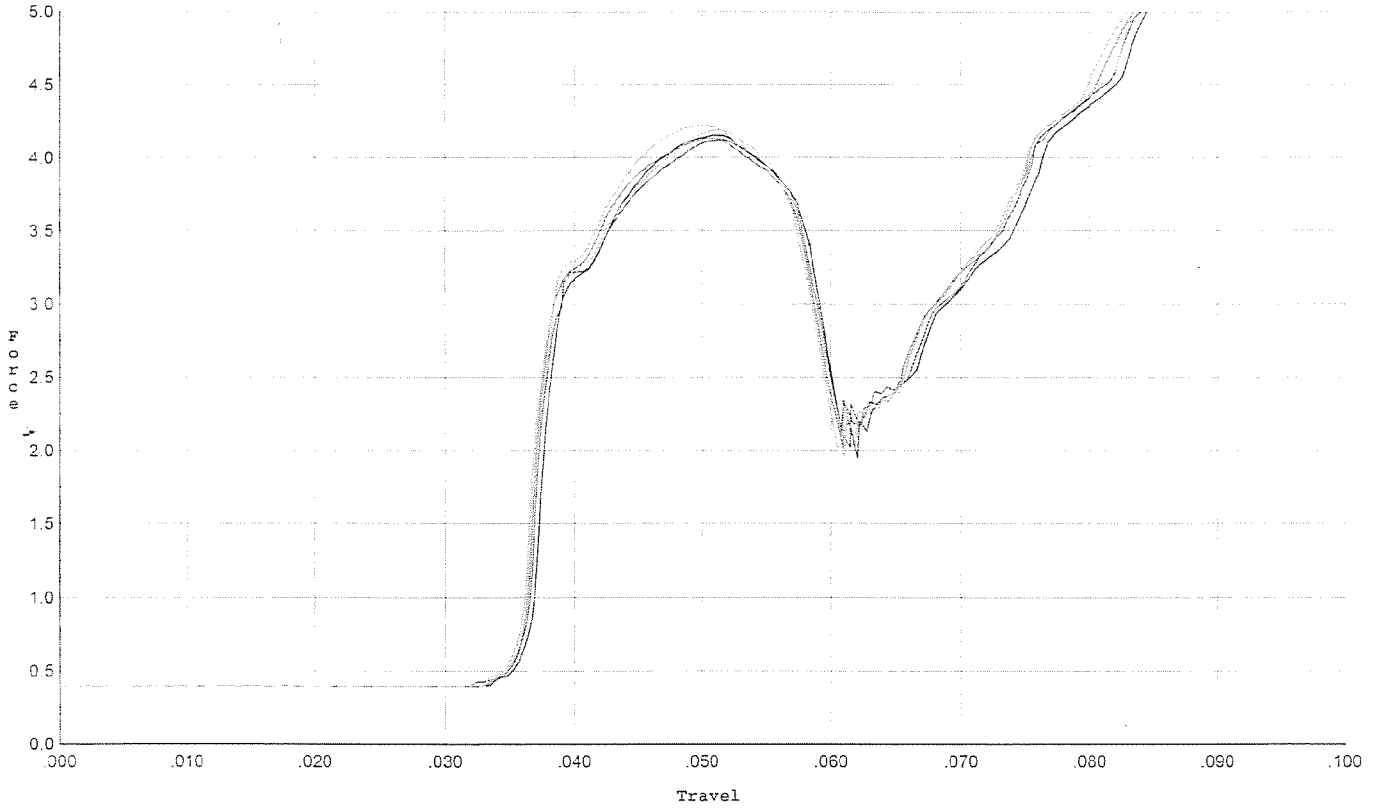
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.494	0.057	0.037	0.037	0.058		Set Trigger
2	2.539	0.058	0.036	0.037	0.060		Set Trigger
3	2.518	0.057	0.036	0.036	0.060		Set Trigger
4	2.547	0.057	0.034	0.037	0.059		Set Trigger
5	2.524	0.057	0.036	0.037	0.059		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.059	0.036	0.033	0.096		Set Trigger
2	4.152	0.058	0.036	0.034	0.095		Set Trigger
3	4.131	0.058	0.035	0.034	0.094		Set Trigger
4	4.191	0.058	0.035	0.034	0.094		Set Trigger
5	4.221	0.058	0.035	0.033	0.097		Set Trigger

Avg 4.16