

56794744

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



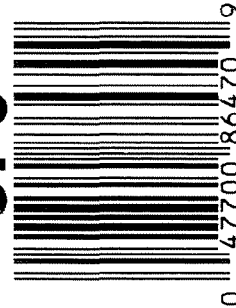
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794744

UPC



BM FORM

GUN SERIAL #

G 6794744

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SP
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SP
460	CHECK HEADSPACE		11-4-08	SP
470	DIS-ASSEMBLE ACTION		11-4-08	SP
472	SERIALIZE BOLT HANDLE		11-5-08	RS
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (HS)	11/6/08	(HS)
490	MAGNAFLUX BOLT		11/6/08	MR
500	ROLLMARK CALIBER		11/6/08	R
520	GOFF BLAST BBL / REC		11/6/08	DR
542	APPLY COATINGS (BARREL ACTION)		1/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-19-09	RS
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

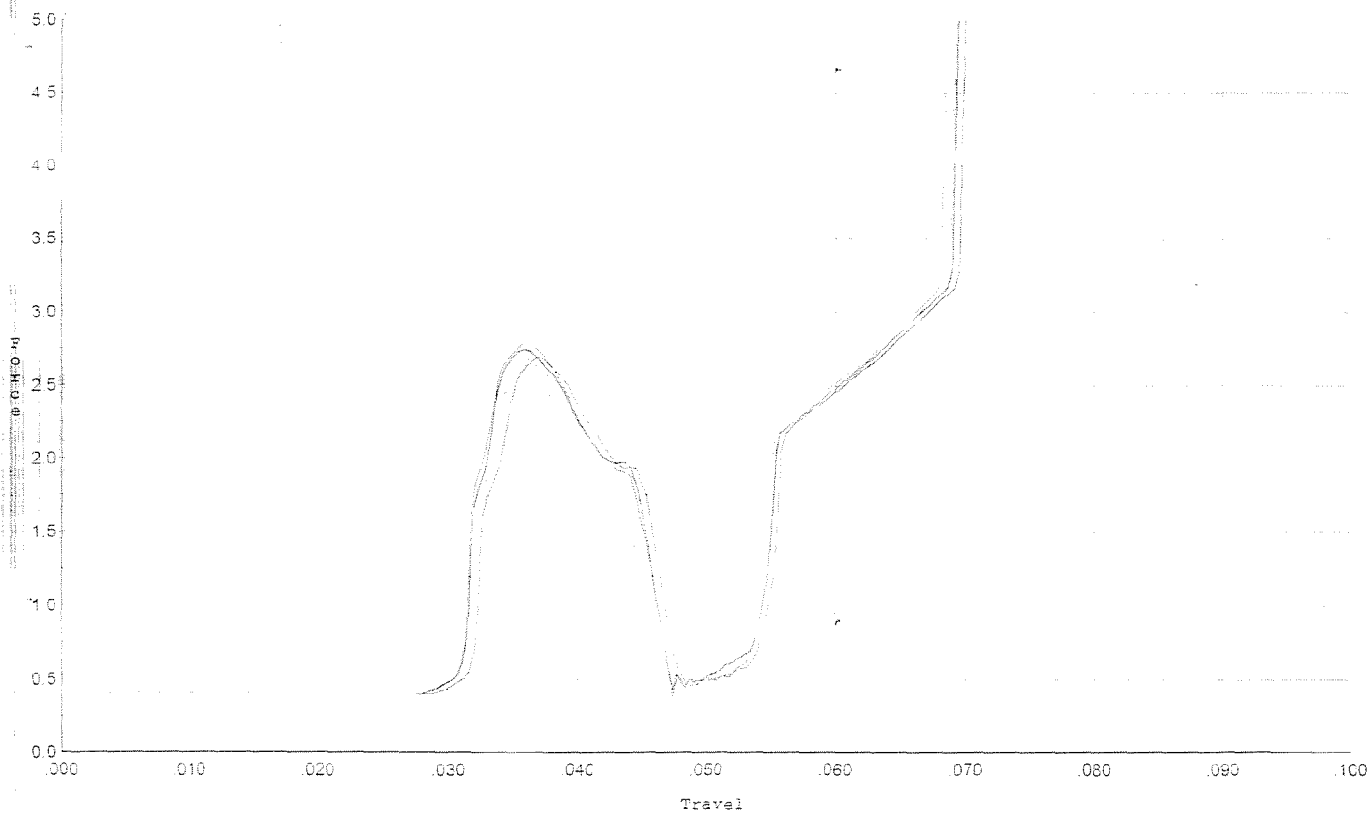
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>50</u>	1-26-09	RN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-26-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-26-09	RN
	J) ASSEMBLE STOCK		1-19-09	RN
	K) ASSEMBLE SWIVEL STUDS		1-26-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-23-09	RN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-23-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-26-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>255</u> <u>252</u> <u>254</u> <u>255</u> <u>261</u>	1-26-09	RN
	C) FUNCTION		1-26-09	RN
690	PACK		1/29/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



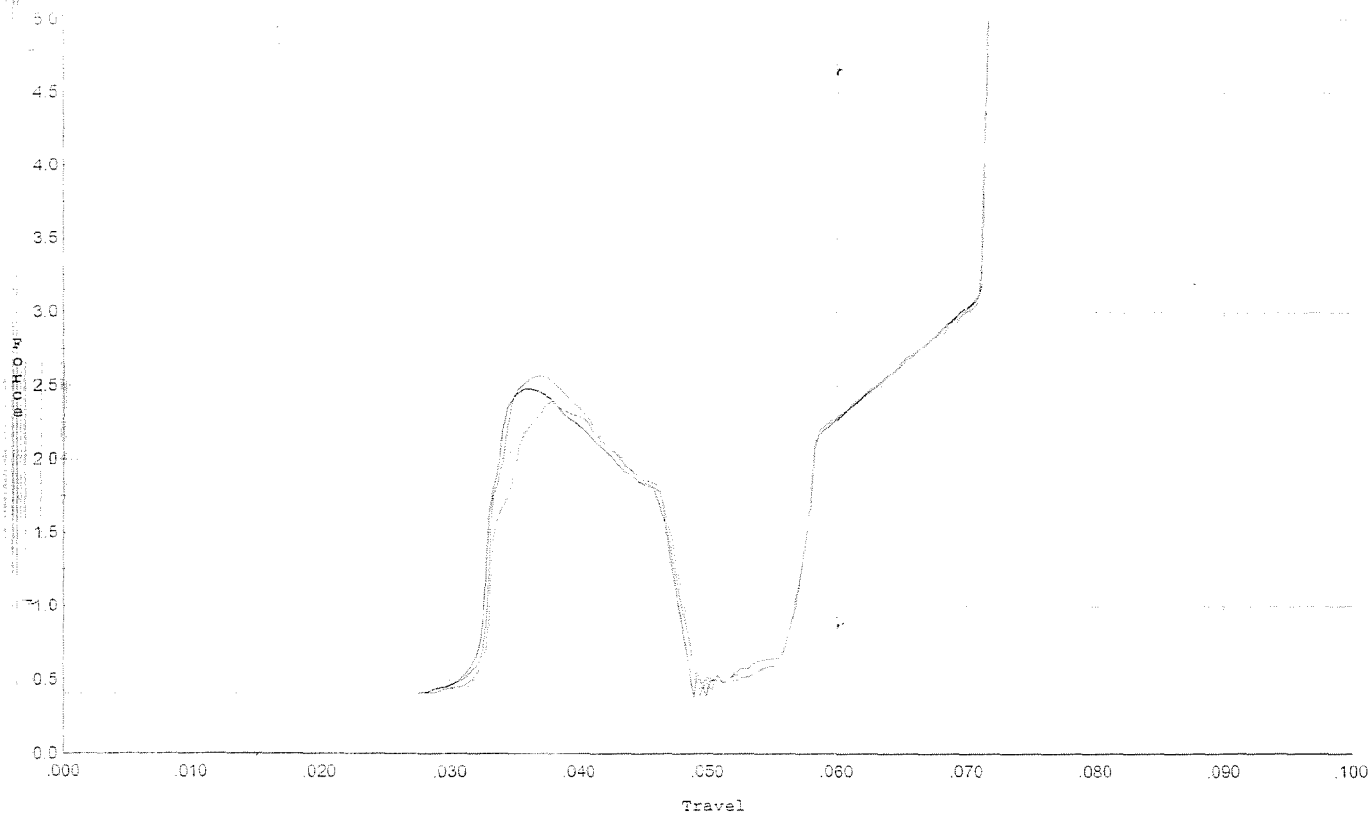
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.691	0.045	0.032	0.031	0.043		Set Trigger
2	2.743	0.045	0.031	0.031	0.043		Set Trigger
3	2.785	0.045	0.031	0.031	0.044		Set Trigger
4	2.661	0.045	0.031	0.031	0.043		Set Trigger
5	2.774	0.044	0.030	0.030	0.044		Set Trigger

A-2-73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



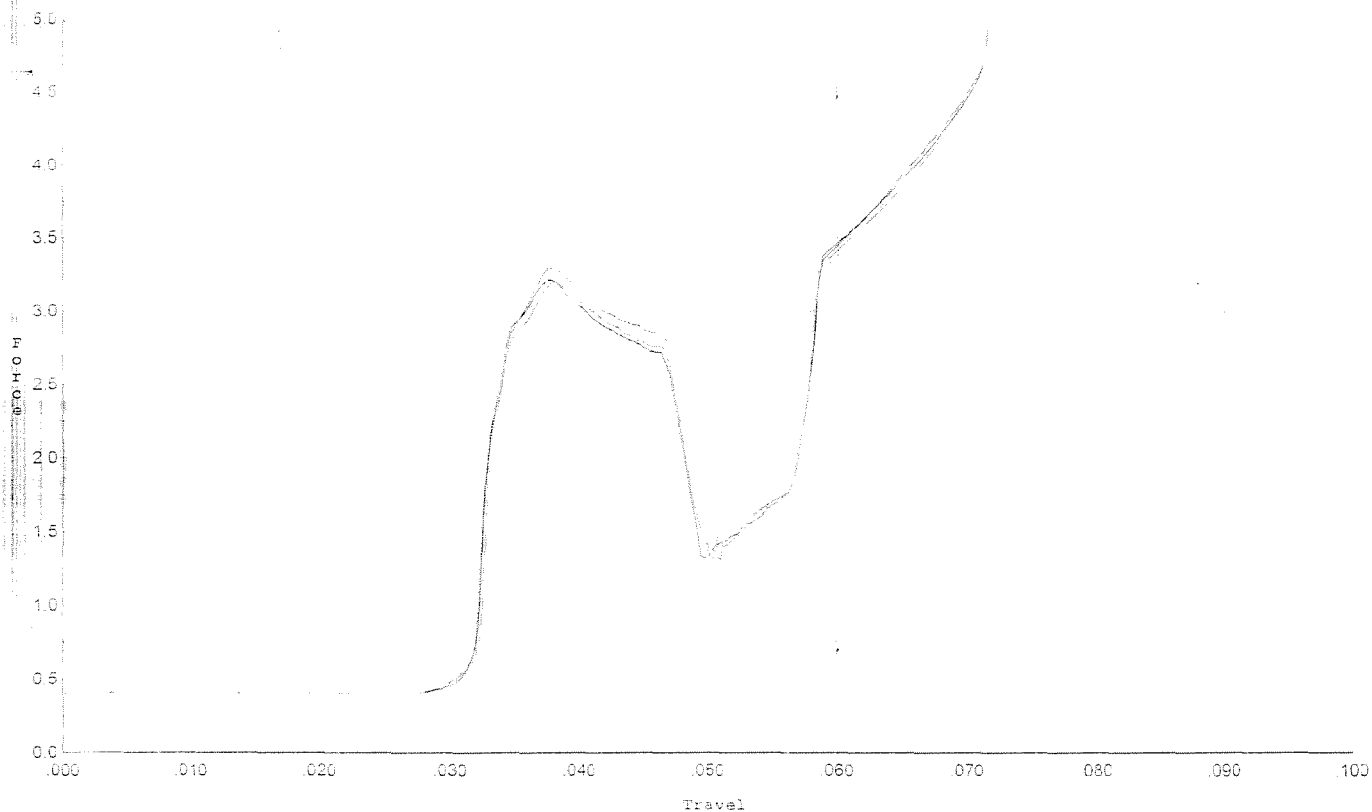
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.567	0.046	0.032	0.032	0.044		Set Trigger
2	2.477	0.047	0.032	0.032	0.043		Set Trigger
3	2.393	0.047	0.033	0.031	0.043		Set Trigger
4	2.493	0.047	0.033	0.032	0.043		Set Trigger
5	2.408	0.047	0.033	0.031	0.042		Set Trigger

A-2-46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



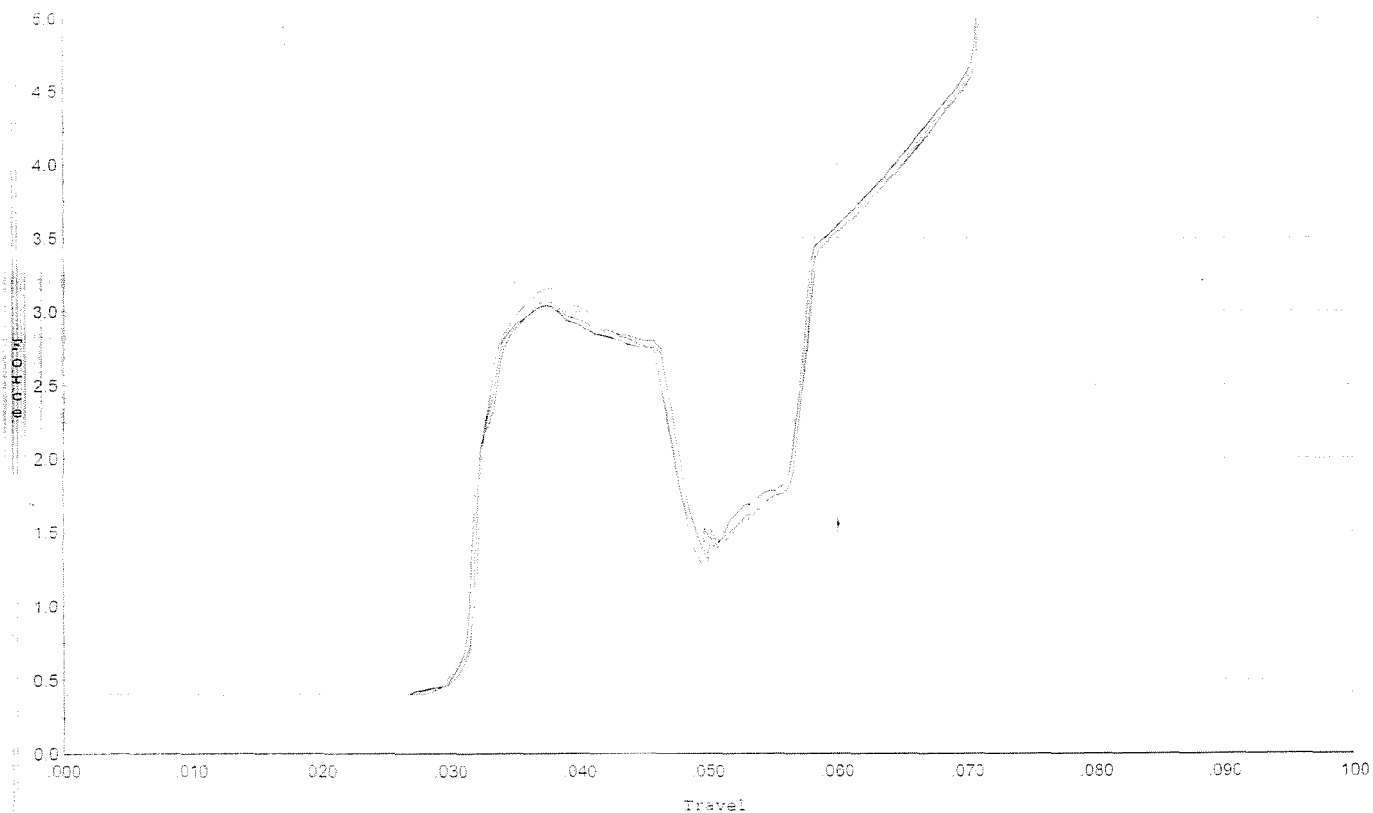
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.296	0.047	0.032	0.030	0.057		Set Trigger
2	3.214	0.047	0.032	0.030	0.056		Set Trigger
3	3.197	0.047	0.032	0.030	0.056		Set Trigger
4	3.246	0.048	0.032	0.029	0.058		Set Trigger
5	3.168	0.047	0.032	0.030	0.056		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 1/16/2009

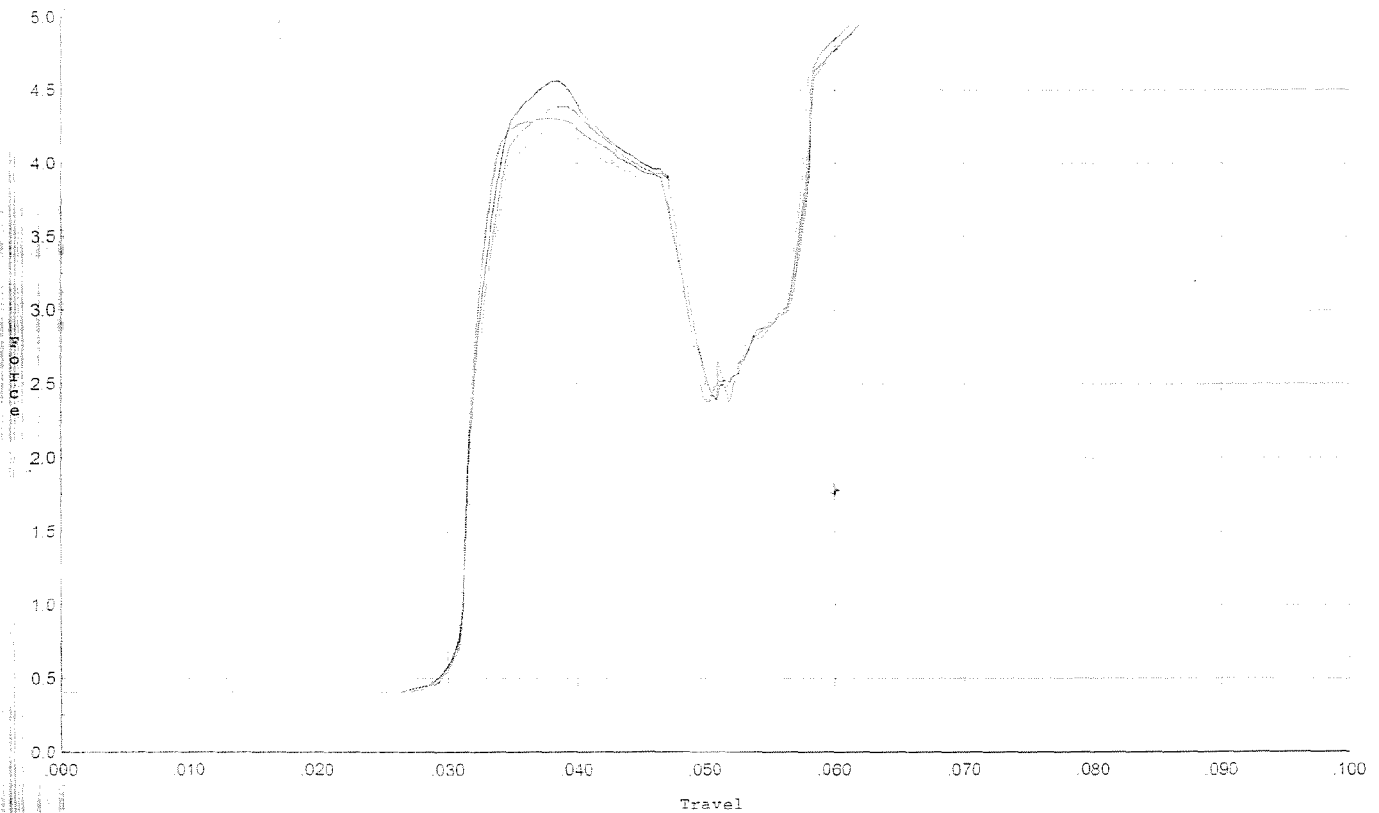
Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles/- .75 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.070	0.046	0.031	0.029	0.055		Set Trigger
2	3.042	0.046	0.031	0.030	0.054		Set Trigger
3	3.161	0.046	0.031	0.030	0.056		Set Trigger
4	3.109	0.047	0.031	0.029	0.057		Set Trigger
5	3.023	0.047	0.031	0.029	0.055		Set Trigger

A. 3.08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



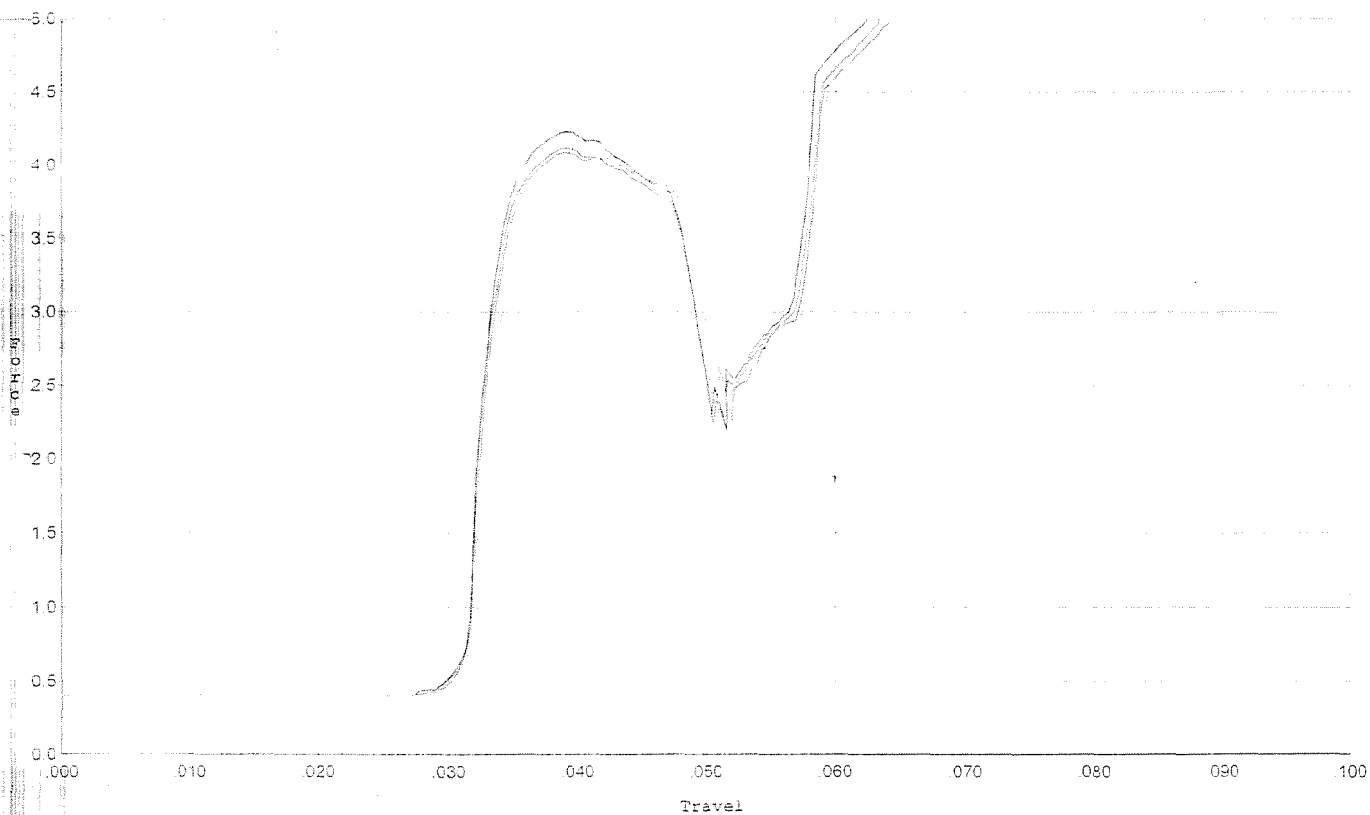
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.309	0.048	0.030	0.027	0.080		Set Trigger
2	4.564	0.047	0.030	0.027	0.079		Set Trigger
3	4.384	0.047	0.031	0.027	0.078		Set Trigger
4	4.383	0.048	0.031	0.026	0.078		Set Trigger
5	4.272	0.047	0.031	0.027	0.076		Set Trigger

7-438

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



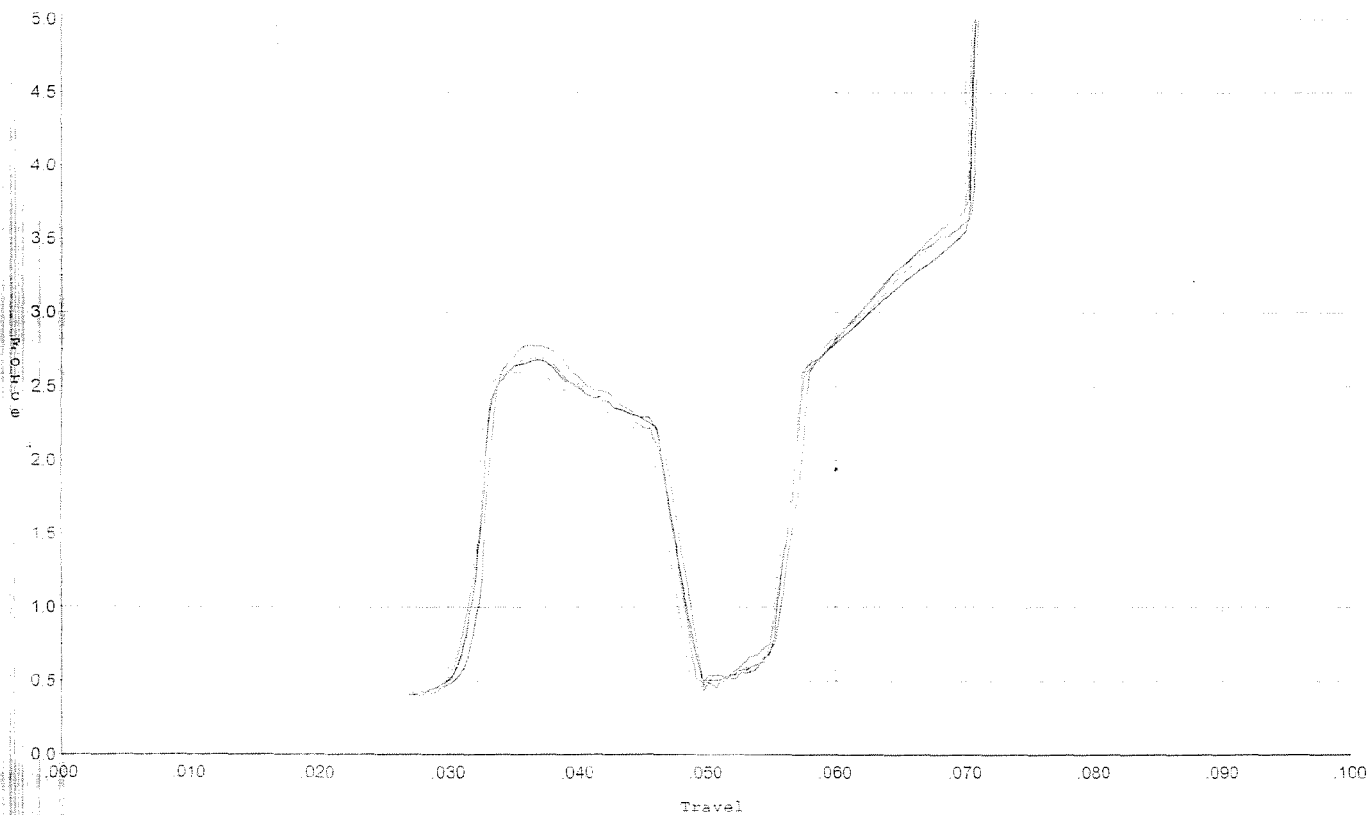
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.117	0.048	0.031	0.027	0.076		Set Trigger
2	4.230	0.048	0.031	0.026	0.077		Set Trigger
3	4.081	0.048	0.031	0.027	0.075		Set Trigger
4	4.072	0.048	0.032	0.027	0.075		Set Trigger
5	4.207	0.048	0.031	0.027	0.076		Set Trigger

A - 4.164

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #FC05
Trigger: reset to 2.5 lbs +/- .50 lb for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.780	0.047	0.031	0.030	0.050		Set Trigger
2	2.682	0.046	0.031	0.030	0.049		Set Trigger
3	2.696	0.046	0.031	0.030	0.049		Set Trigger
4	2.704	0.047	0.031	0.030	0.049		Set Trigger
5	2.596	0.046	0.031	0.031	0.048		Set Trigger

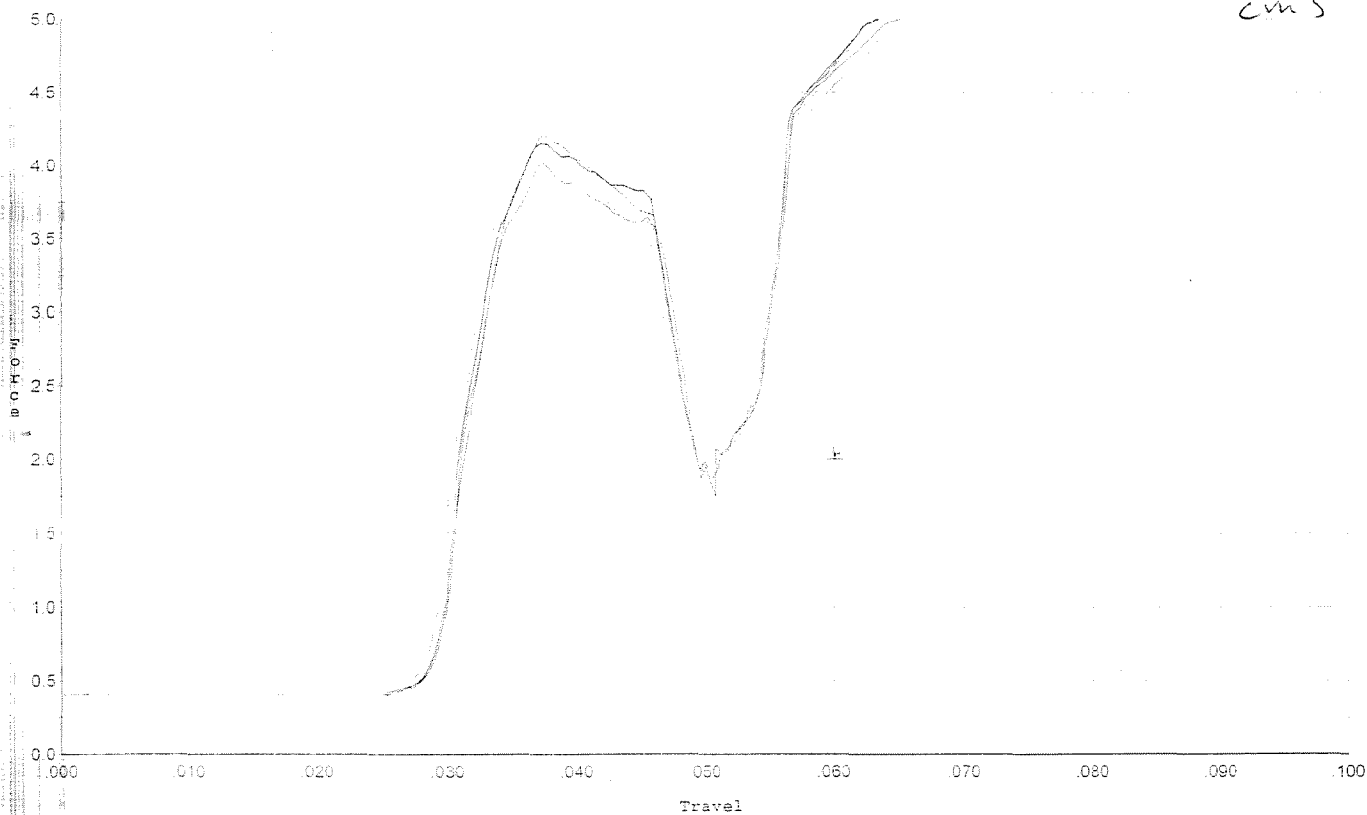
A-2-69

Trigger Profile [lbs,inch]

Profile SWS
GunType Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb

For target +
accuracy
cms



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.202	0.047	0.029	0.024	0.074		Set Trigger
2	4.150	0.046	0.029	0.024	0.072		Set Trigger
3	4.019	0.046	0.029	0.025	0.070		Set Trigger
4	4.058	0.046	0.029	0.025	0.071		Set Trigger
5	4.169	0.046	0.028	0.025	0.071		Set Trigger

A-4.12