

6794746

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

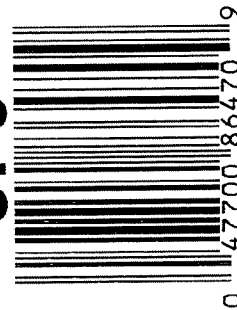
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794746

UPC



GUN SERIAL #

G 6794746

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	RT
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	2006 OPERATOR	11/6/08	RT
490	MAGNAFLUX BOLT		11/4/08	MB
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-26-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

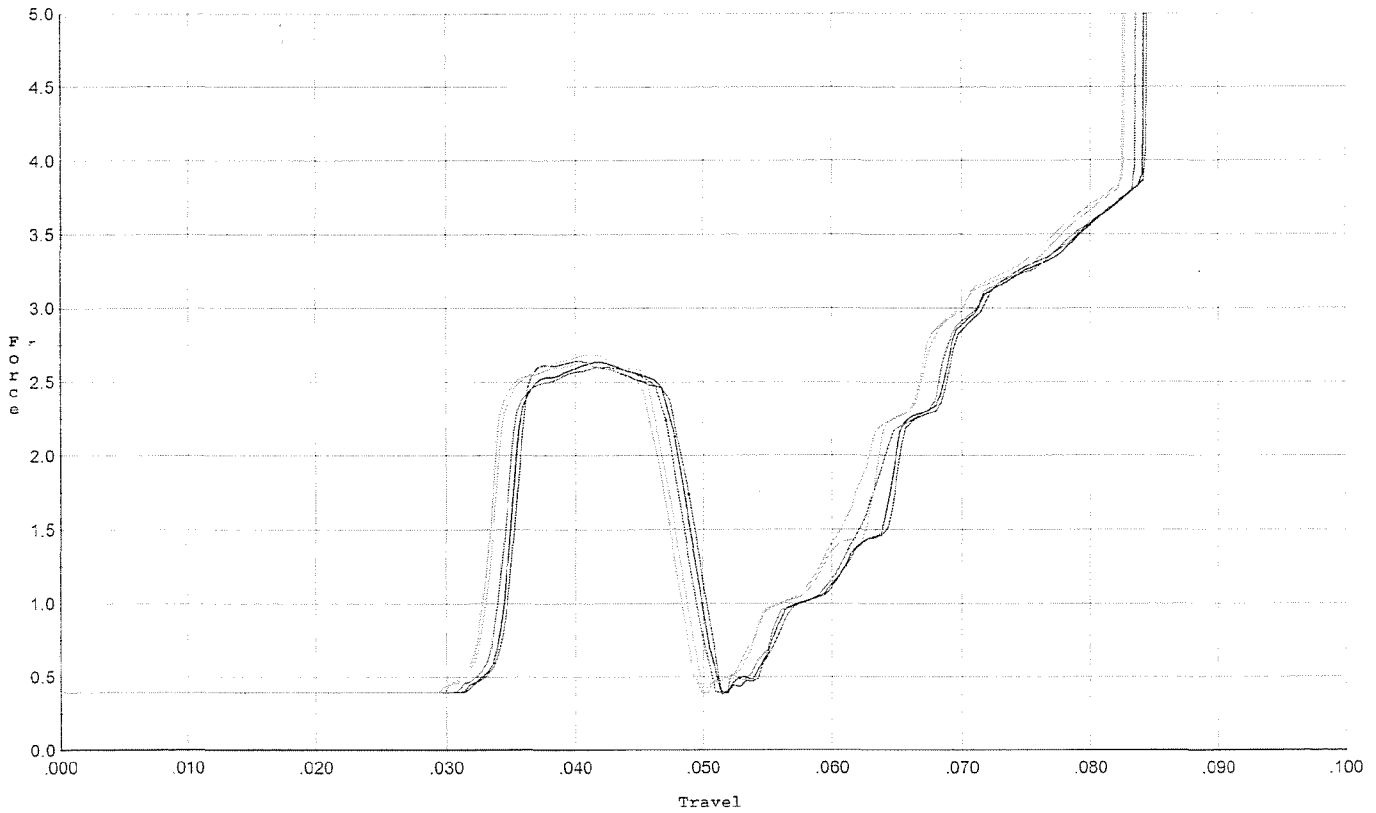
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	12-17-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>6.0</u> <u>6.0</u>	12-17-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.022</u> <u>.027</u>	12-17-08	L.N.
	J) ASSEMBLE STOCK		11-26-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		12-17-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-16-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-16-08	R.P.
670	FINAL INSPECTION A) HEADSPACE		12-17-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.44</u> <u>2.42</u> <u>2.44</u> <u>2.57</u>	12-17-08	TL
	C) FUNCTION		12-17-08	L.N.
690	PACK		1-7-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



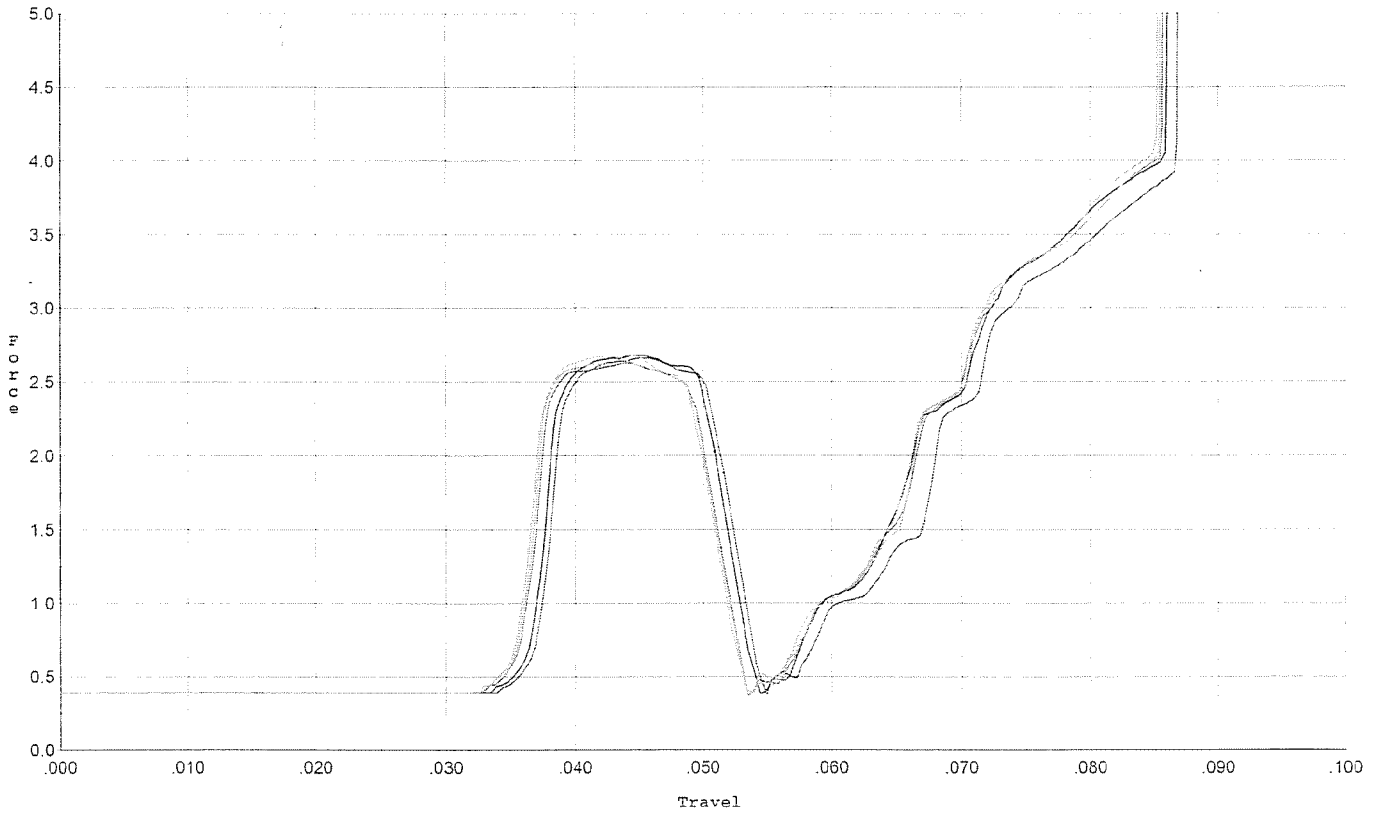
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.049	0.034	0.039	0.048		Set Trigger
2	2.635	0.048	0.034	0.039	0.047		Set Trigger
3	2.601	0.047	0.033	0.039	0.047		Set Trigger
4	2.684	0.047	0.032	0.038	0.049		Set Trigger
5	2.626	0.047	0.032	0.039	0.047		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



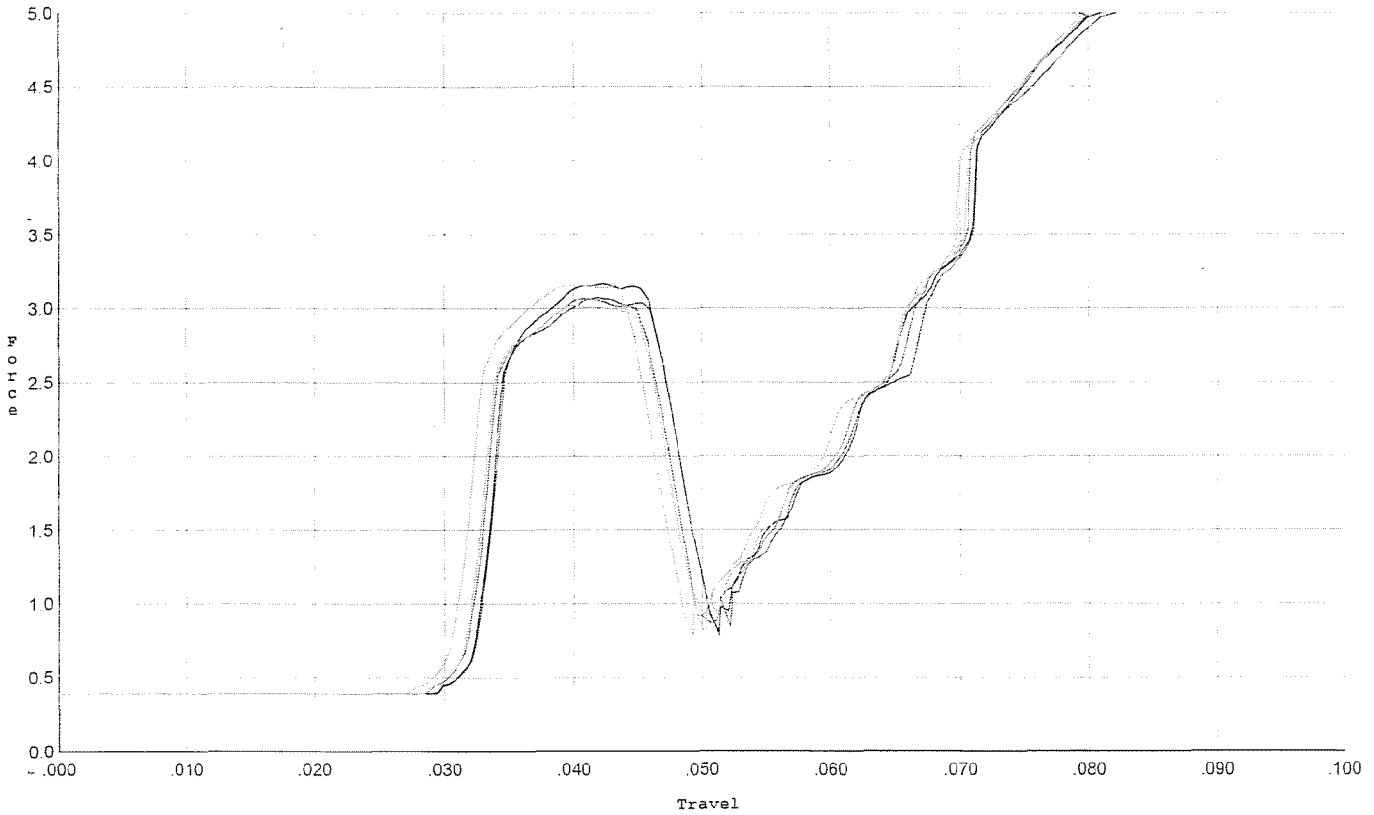
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.658	0.052	0.037	0.039	0.050		Set Trigger
2	2.679	0.051	0.036	0.038	0.050		Set Trigger
3	2.624	0.051	0.035	0.038	0.050		Set Trigger
4	2.671	0.050	0.035	0.038	0.049		Set Trigger
5	2.678	0.050	0.035	0.038	0.050		Set Trigger

Aug 2.66

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



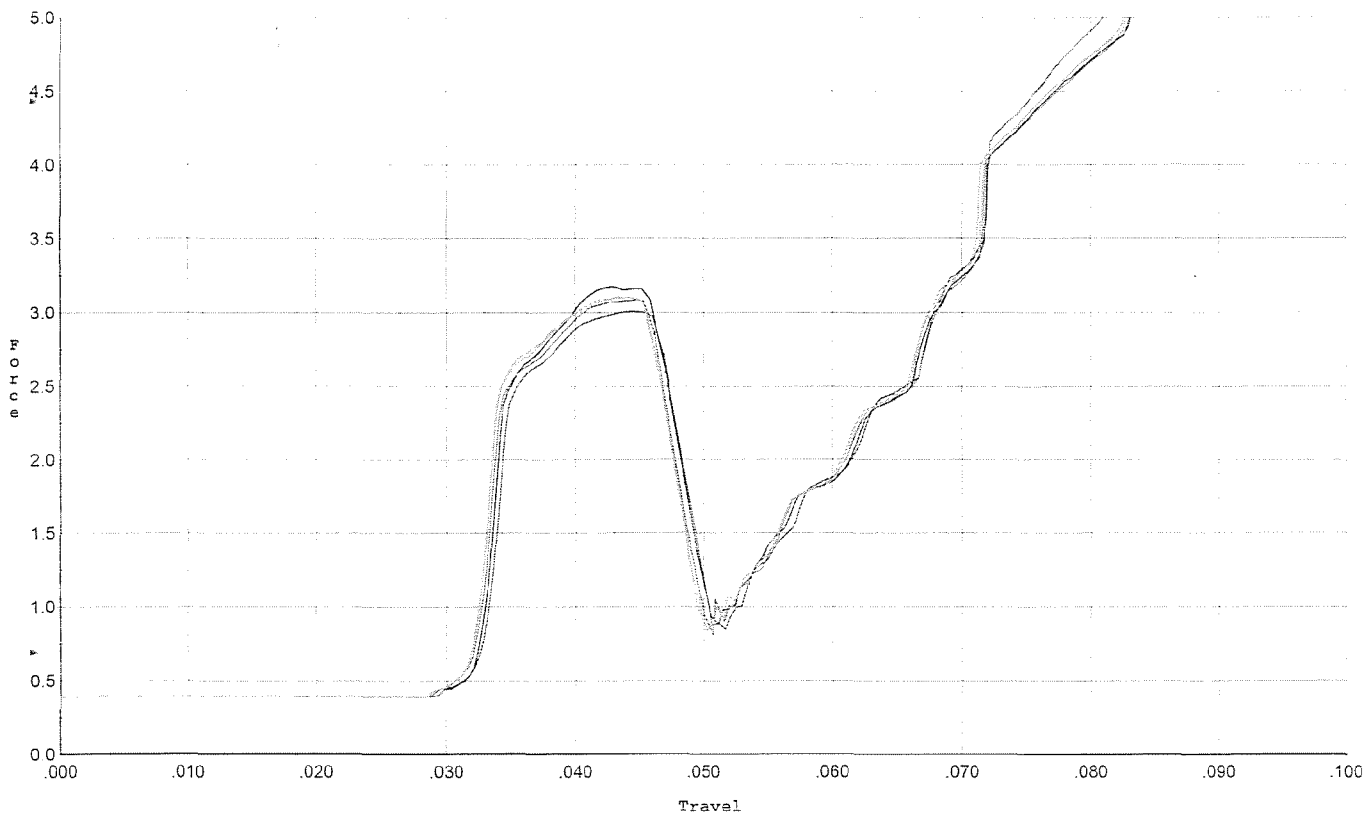
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.073	0.047	0.032	0.036	0.054		Set Trigger
2	3.167	0.047	0.032	0.036	0.055		Set Trigger
3	3.068	0.047	0.031	0.036	0.055		Set Trigger
4	3.019	0.046	0.031	0.037	0.053		Set Trigger
5	3.158	0.045	0.030	0.036	0.053		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



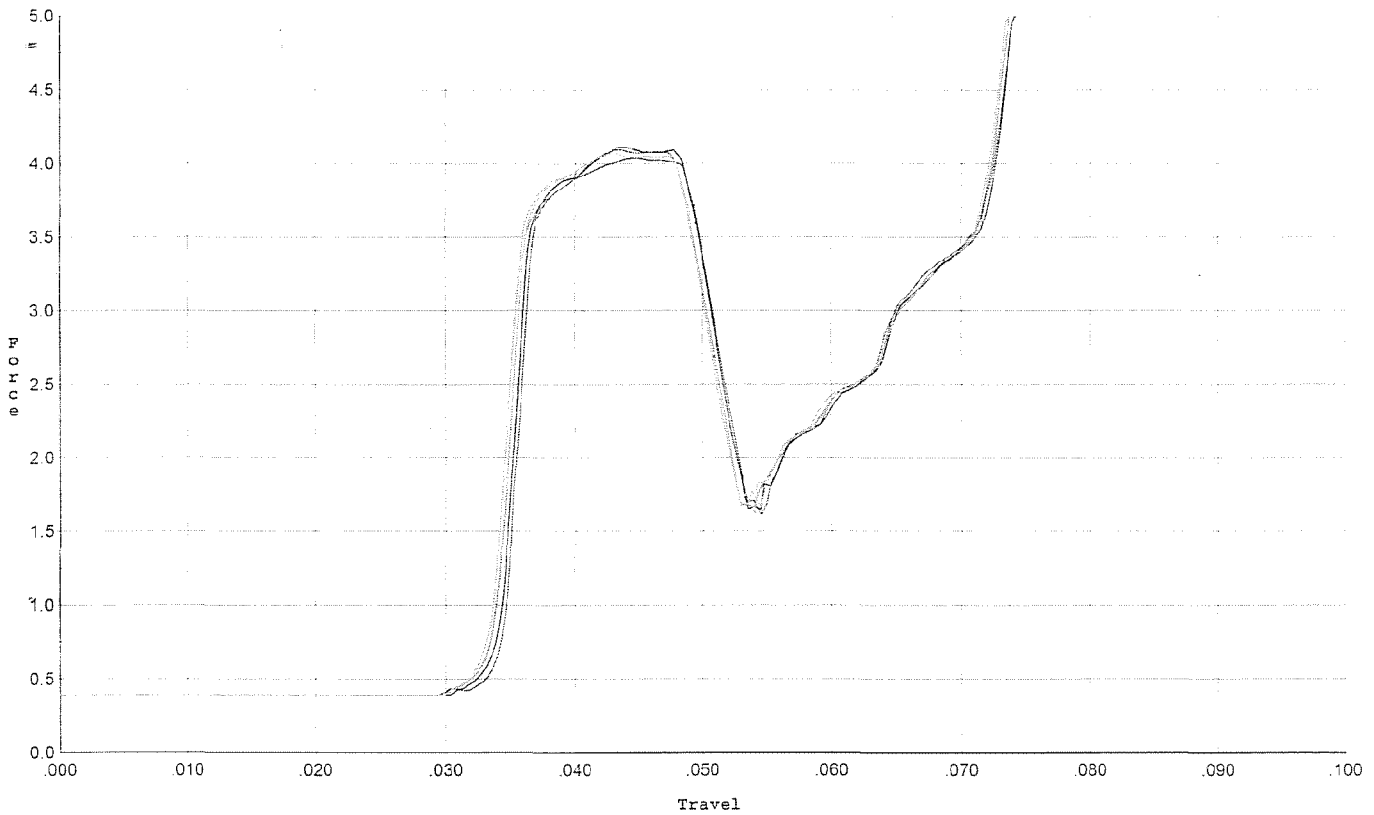
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.008	0.047	0.032	0.037	0.052		Set Trigger
2	3.173	0.047	0.032	0.037	0.054		Set Trigger
3	3.085	0.046	0.032	0.038	0.052		Set Trigger
4	3.104	0.046	0.032	0.038	0.054		Set Trigger
5	3.098	0.047	0.032	0.037	0.054		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/25/08

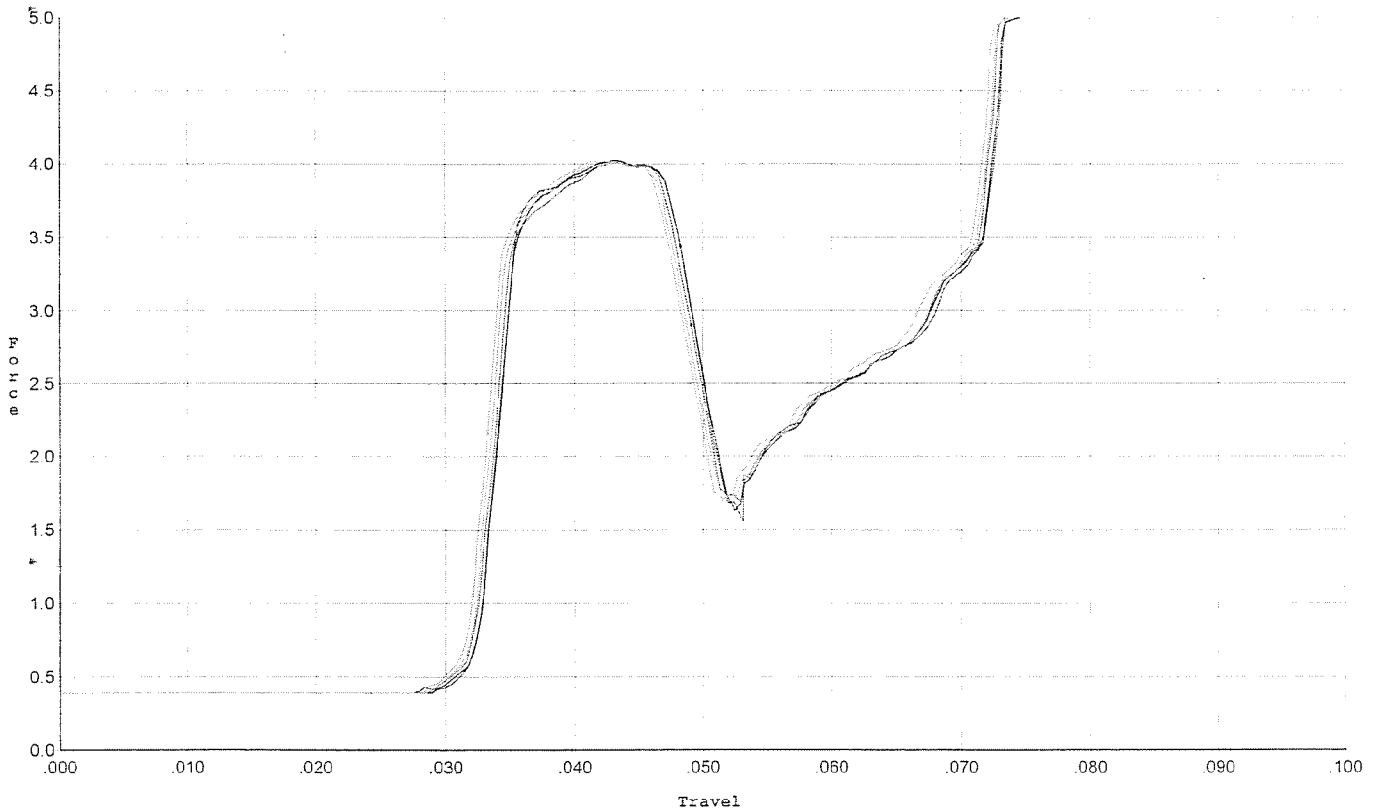
Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.038	0.049	0.034	0.029	0.072		Set Trigger
2	4.111	0.050	0.034	0.030	0.073		Set Trigger
3	4.095	0.051	0.033	0.030	0.076		Set Trigger
4	4.068	0.051	0.033	0.030	0.076		Set Trigger
5	4.102	0.049	0.033	0.030	0.074		Set Trigger

Aug 4.08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



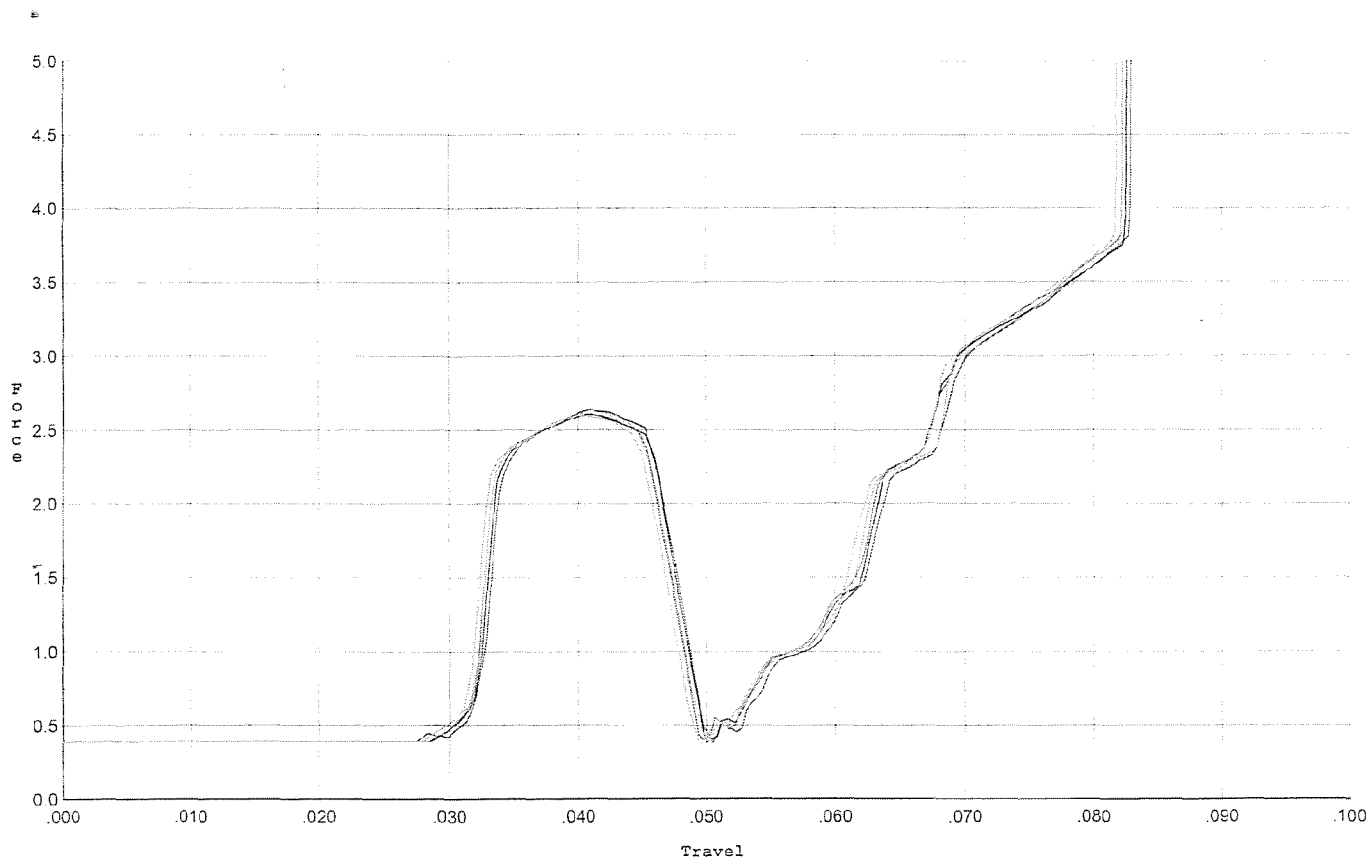
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.013	0.048	0.032	0.034	0.071		Set Trigger
2	4.021	0.048	0.032	0.034	0.071		Set Trigger
3	4.017	0.049	0.032	0.034	0.073		Set Trigger
4	4.009	0.048	0.032	0.034	0.071		Set Trigger
5	4.018	0.049	0.031	0.033	0.073		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



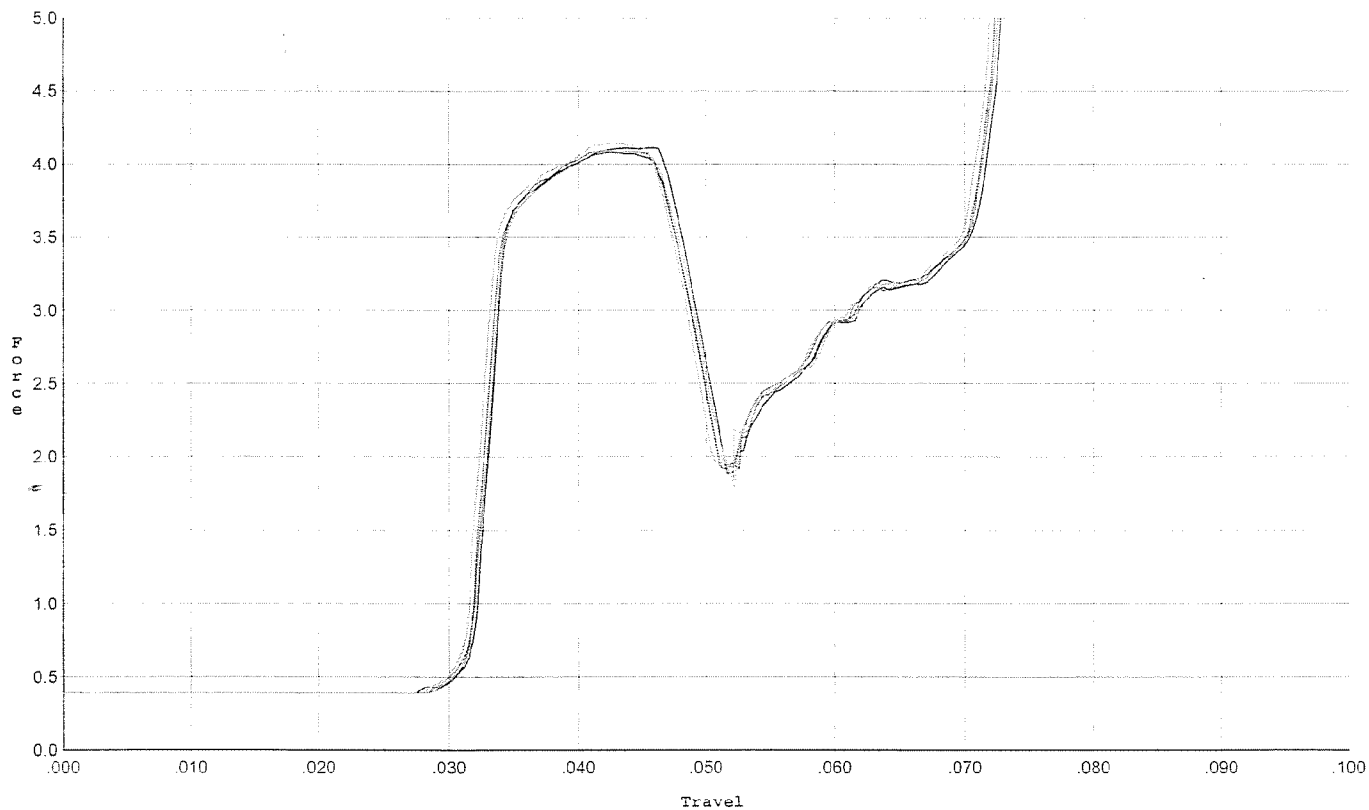
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.048	0.032	0.039	0.048		Set Trigger
2	2.639	0.046	0.032	0.039	0.047		Set Trigger
3	2.612	0.047	0.032	0.039	0.048		Set Trigger
4	2.637	0.047	0.032	0.039	0.048		Set Trigger
5	2.595	0.046	0.031	0.039	0.047		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.049	0.031	0.033	0.076		Set Trigger
2	4.115	0.050	0.032	0.033	0.078		Set Trigger
3	4.090	0.049	0.031	0.033	0.077		Set Trigger
4	4.096	0.049	0.031	0.033	0.075		Set Trigger
5	4.141	0.048	0.031	0.033	0.076		Set Trigger

Avg 4.10