

G6794747

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker

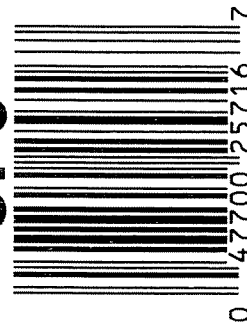


ORDER NO. **25716**

BARREL LENGTH	24"
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CAPACITY	6
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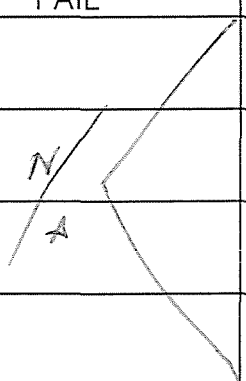
G6794747



GUN SERIAL # G 6794747

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SPD.
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SPD.
460	CHECK HEADSPACE		10-7-08	SPD.
470	DIS-ASSEMBLE ACTION		10-7-08	SPD.
472	SERIALIZE BOLT HANDLE		10-8-08	BSN
475	DRILL AND TAP SIGHT HOLES		10-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	10/11/08	(K)
490	MAGNAFLUX BOLT		10/7/08	BSN
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10-2-1	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-4-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

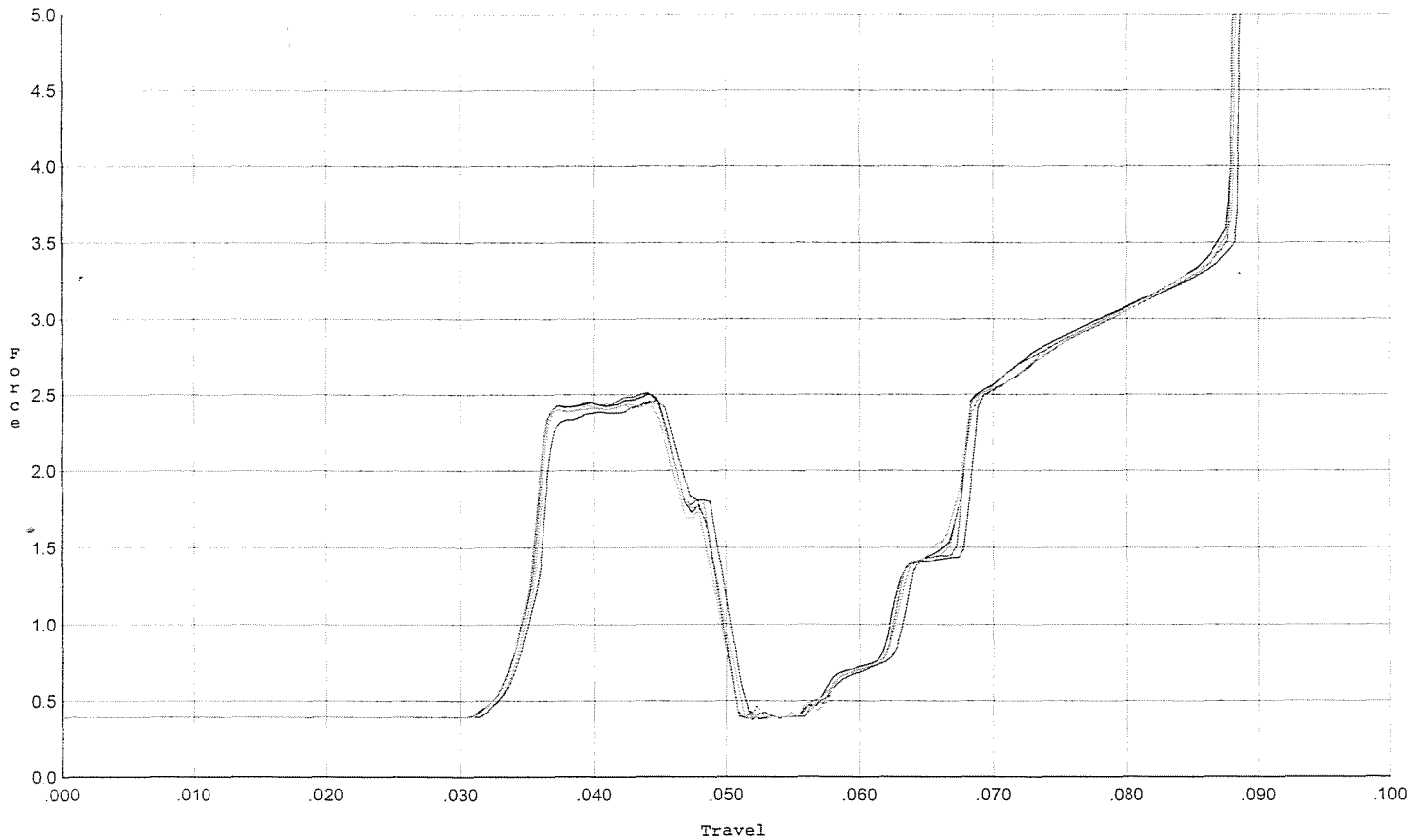
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.0	4.0	3.0	11-12-08	RJD		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	4.0	4.0	4.0	11-12-08	RJD		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	11-12-08	RJD		
	J) ASSEMBLE STOCK					11-4-08	RSW		
	K) ASSEMBLE SWIVEL STUDS					11-12-08	RJD		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS PASS	FAIL FAIL		11-5-08	RSW		
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					11-5-08	TL		
670	FINAL INSPECTION A) HEADSPACE					11-12-08	RJD		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.55	2.42	2.48	2.48	2.48	11-6-08	TL
	C) FUNCTION					11-12-08	RJD		
690	PACK					11/13/08	Fm		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



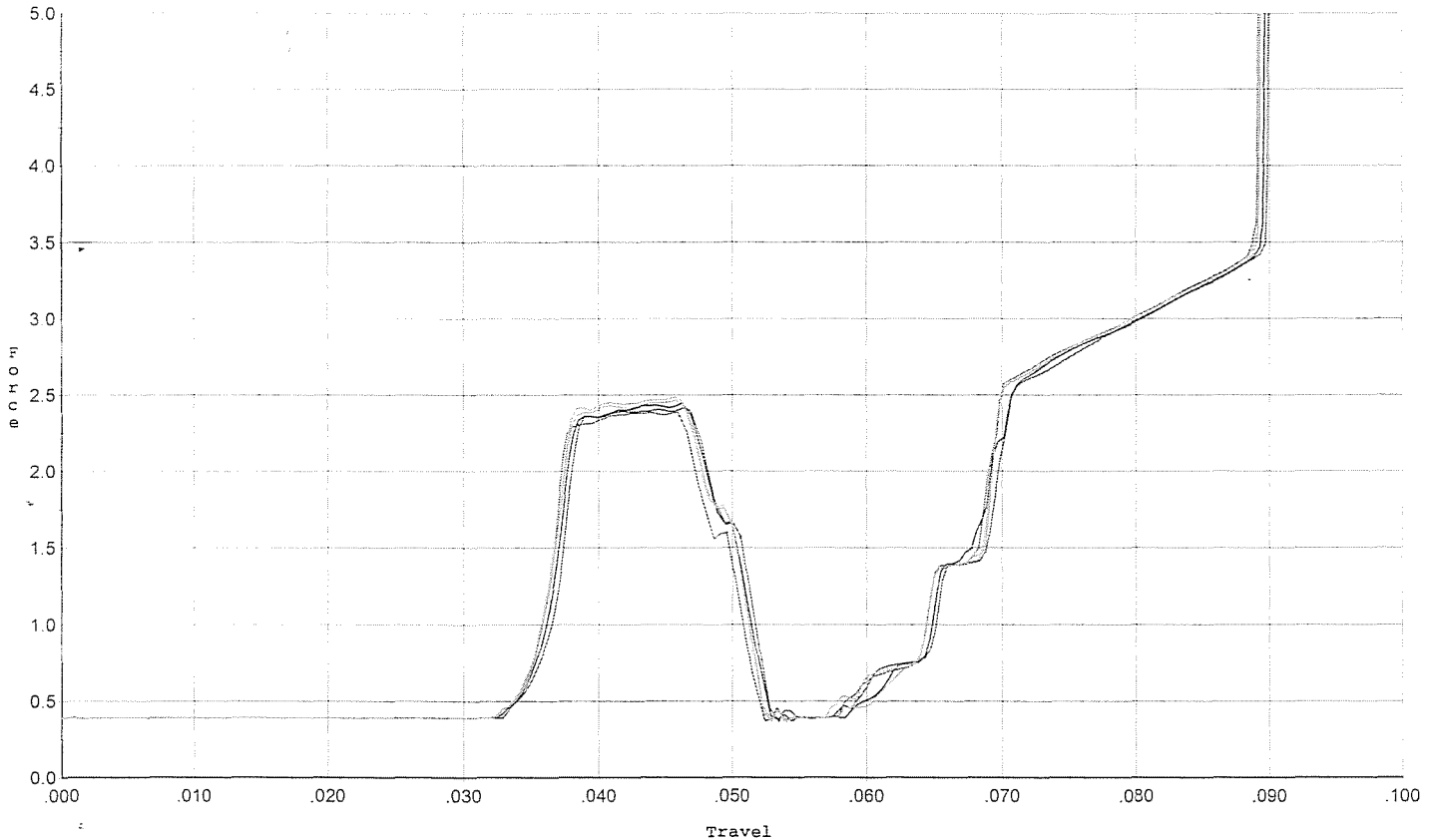
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.457	0.049	0.034	0.043	0.045		Set Trigger
2	2.507	0.048	0.033	0.043	0.045		Set Trigger
3	2.515	0.048	0.033	0.043	0.045		Set Trigger
4	2.445	0.049	0.033	0.043	0.045		Set Trigger
5	2.457	0.048	0.034	0.043	0.044		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



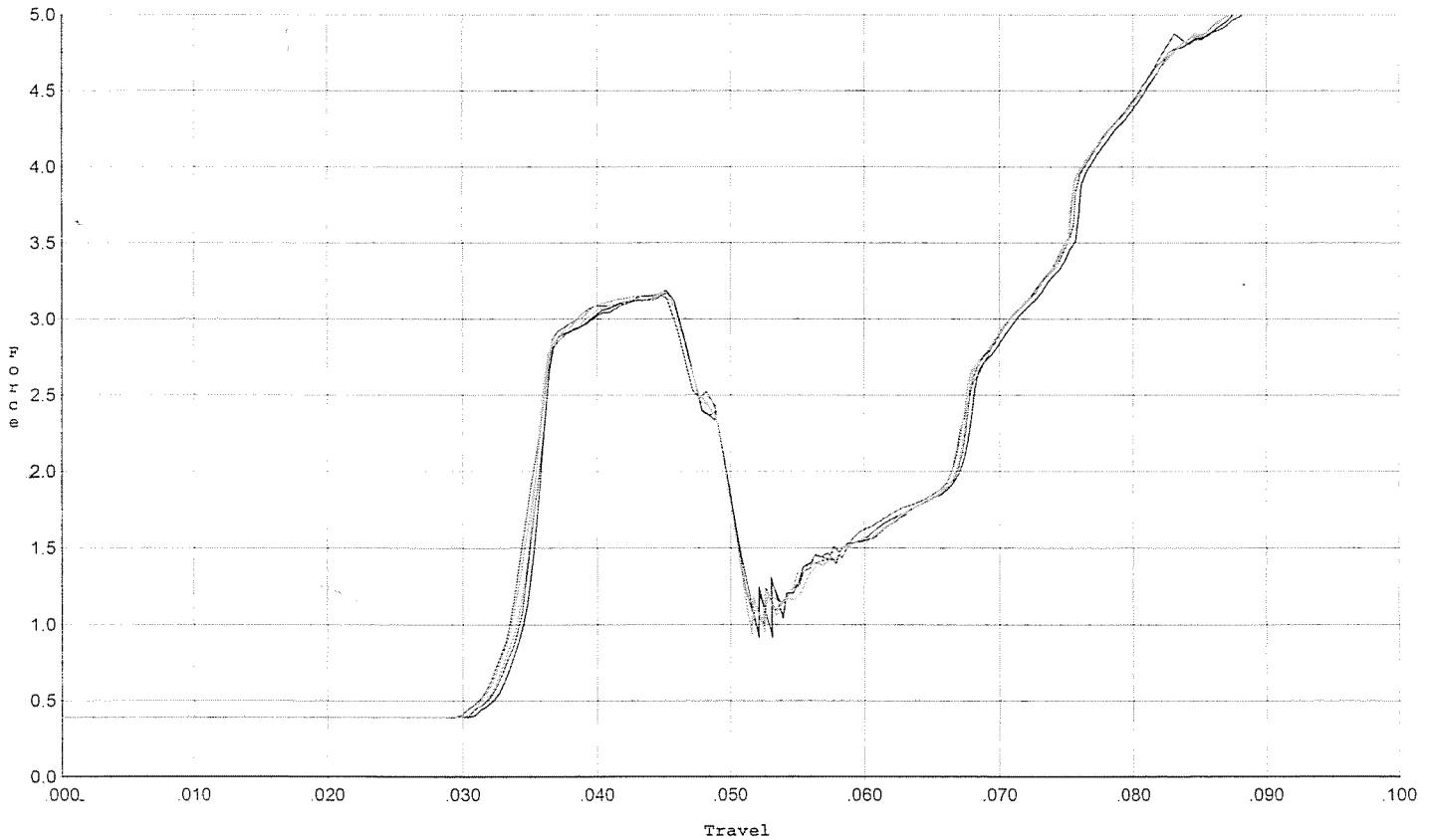
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.414	0.051	0.035	0.043	0.046		Set Trigger
2	2.448	0.050	0.035	0.043	0.045		Set Trigger
3	2.388	0.050	0.035	0.043	0.044		Set Trigger
4	2.466	0.050	0.034	0.043	0.046		Set Trigger
5	2.488	0.050	0.035	0.043	0.046		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



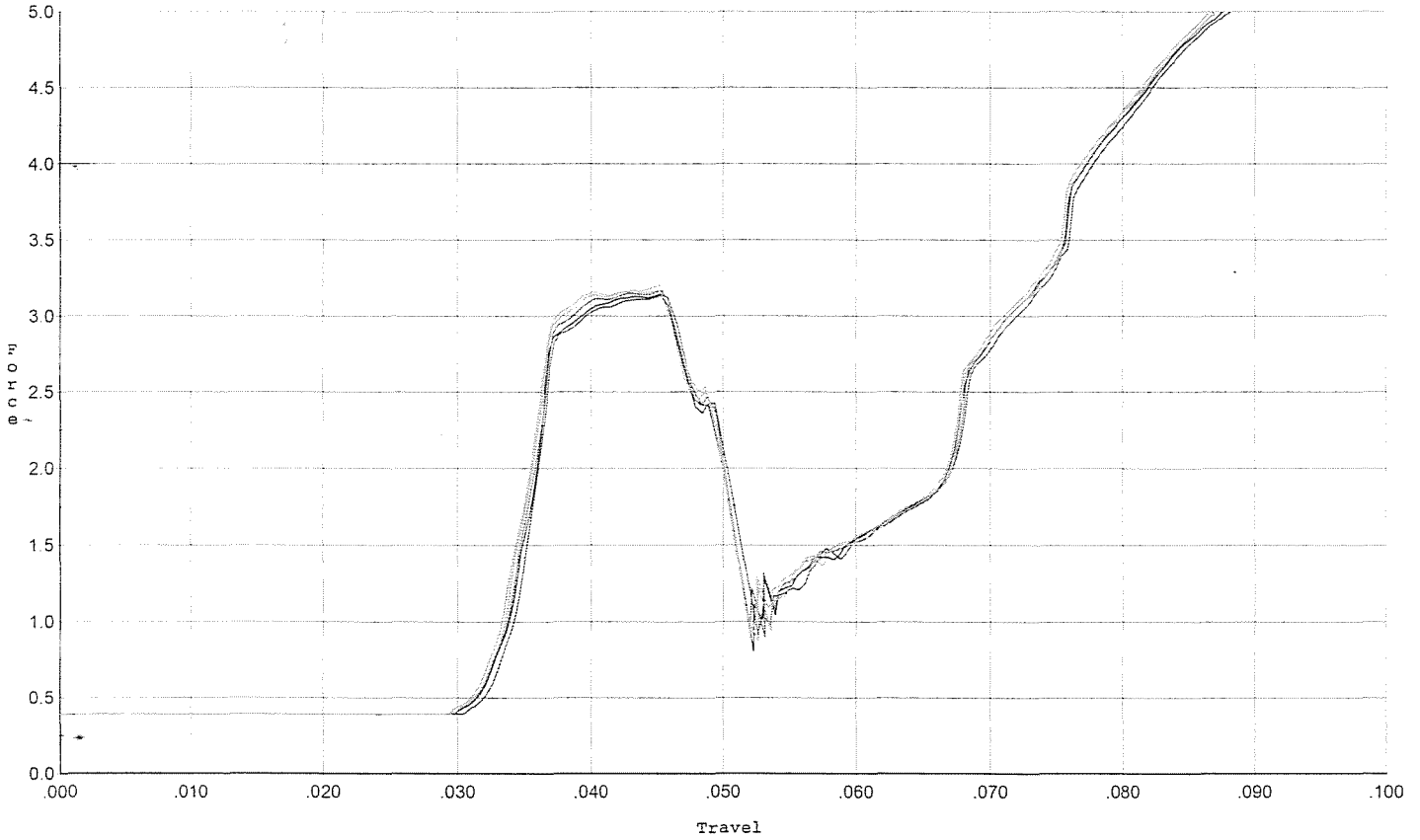
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.049	0.033	0.041	0.056		Set Trigger
2	3.185	0.049	0.033	0.040	0.055		Set Trigger
3	3.161	0.049	0.032	0.040	0.057		Set Trigger
4	3.178	0.049	0.033	0.040	0.056		Set Trigger
5	3.176	0.049	0.032	0.040	0.057		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



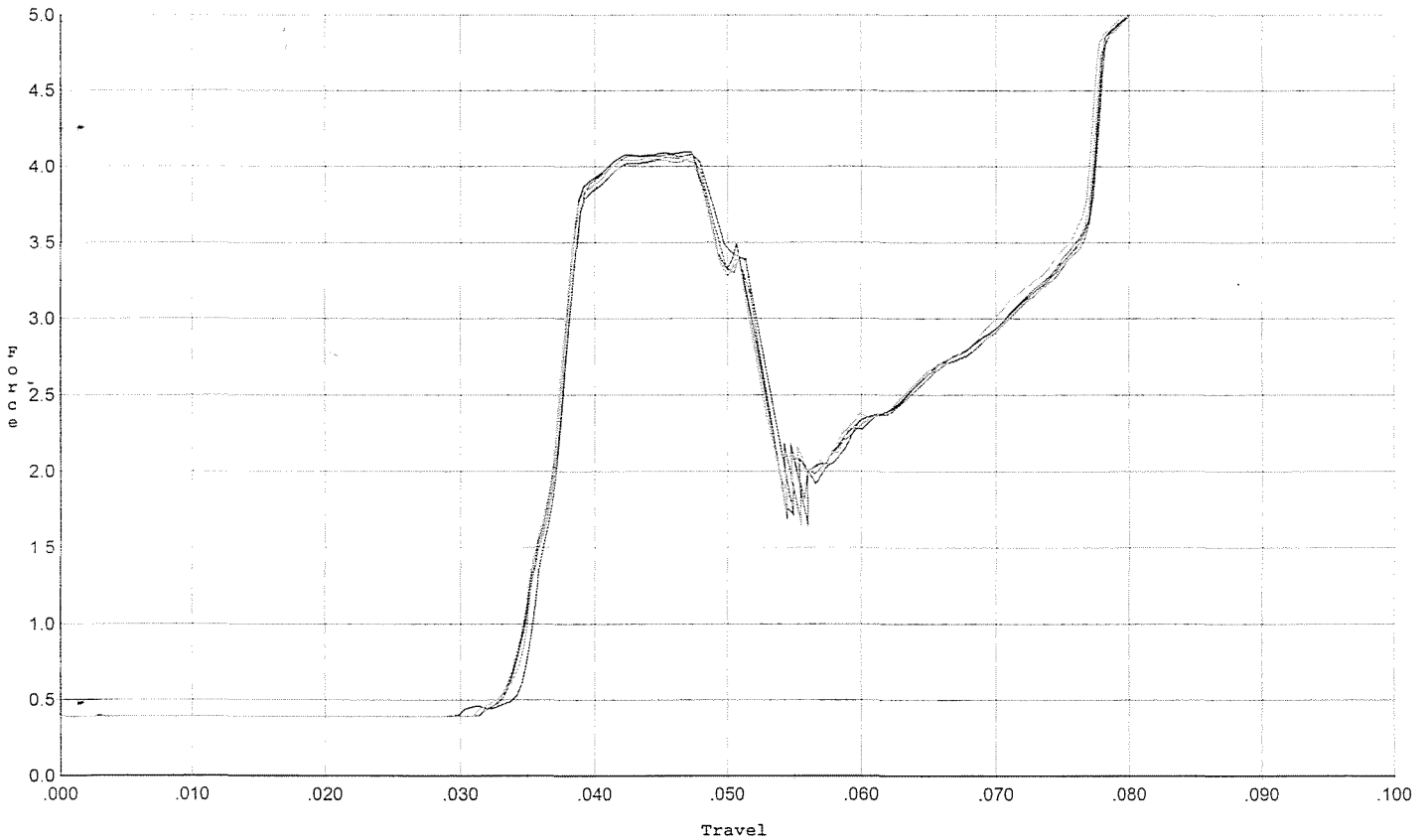
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.051	0.033	0.040	0.058		Set Trigger
2	3.145	0.050	0.032	0.040	0.057		Set Trigger
3	3.169	0.049	0.032	0.040	0.057		Set Trigger
4	3.166	0.050	0.032	0.040	0.058		Set Trigger
5	3.207	0.050	0.032	0.039	0.059		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



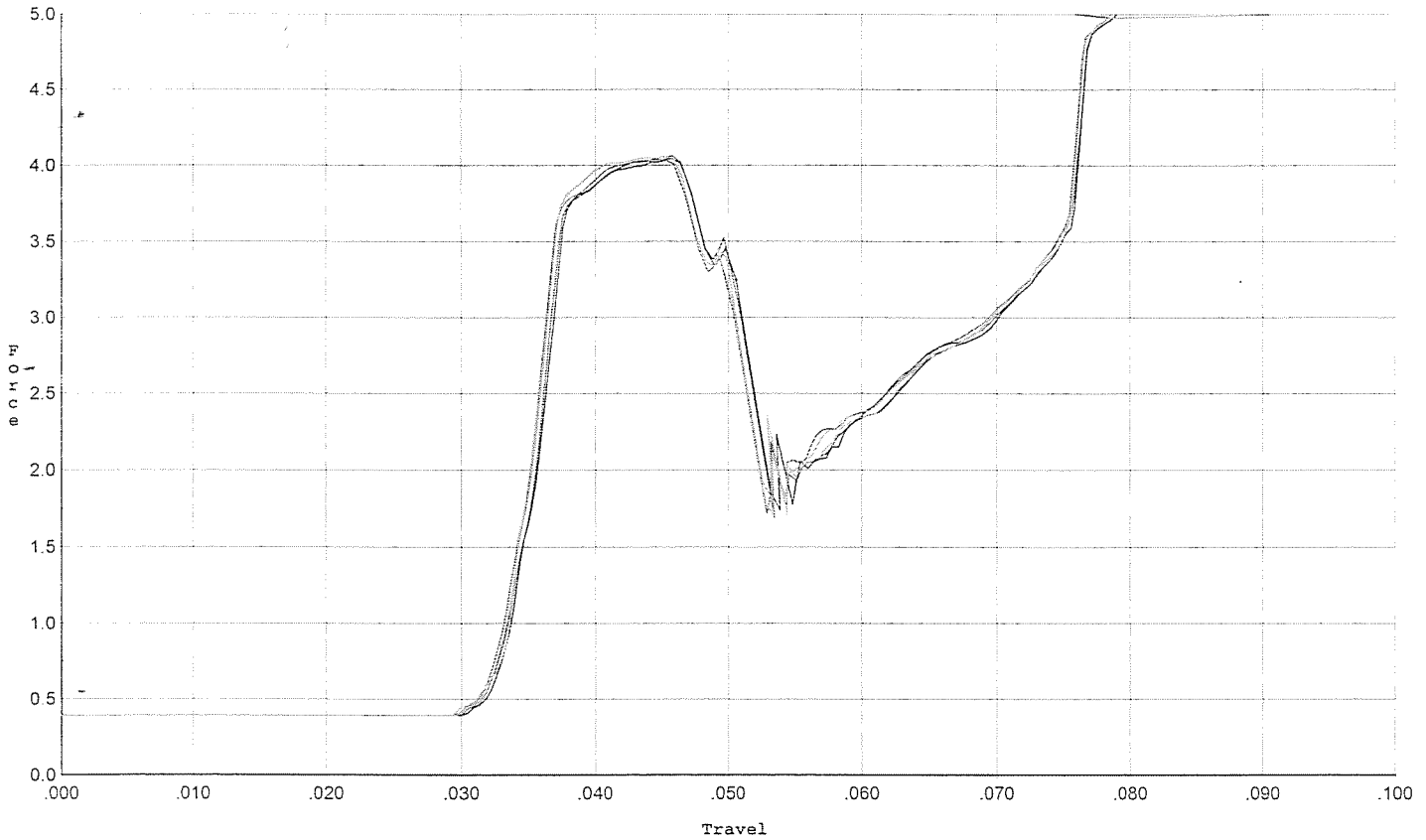
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.081	0.051	0.035	0.038	0.073		Set Trigger
2	4.096	0.052	0.034	0.038	0.075		Set Trigger
3	4.077	0.052	0.034	0.038	0.074		Set Trigger
4	4.070	0.051	0.033	0.038	0.072		Set Trigger
5	4.046	0.053	0.034	0.038	0.075		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



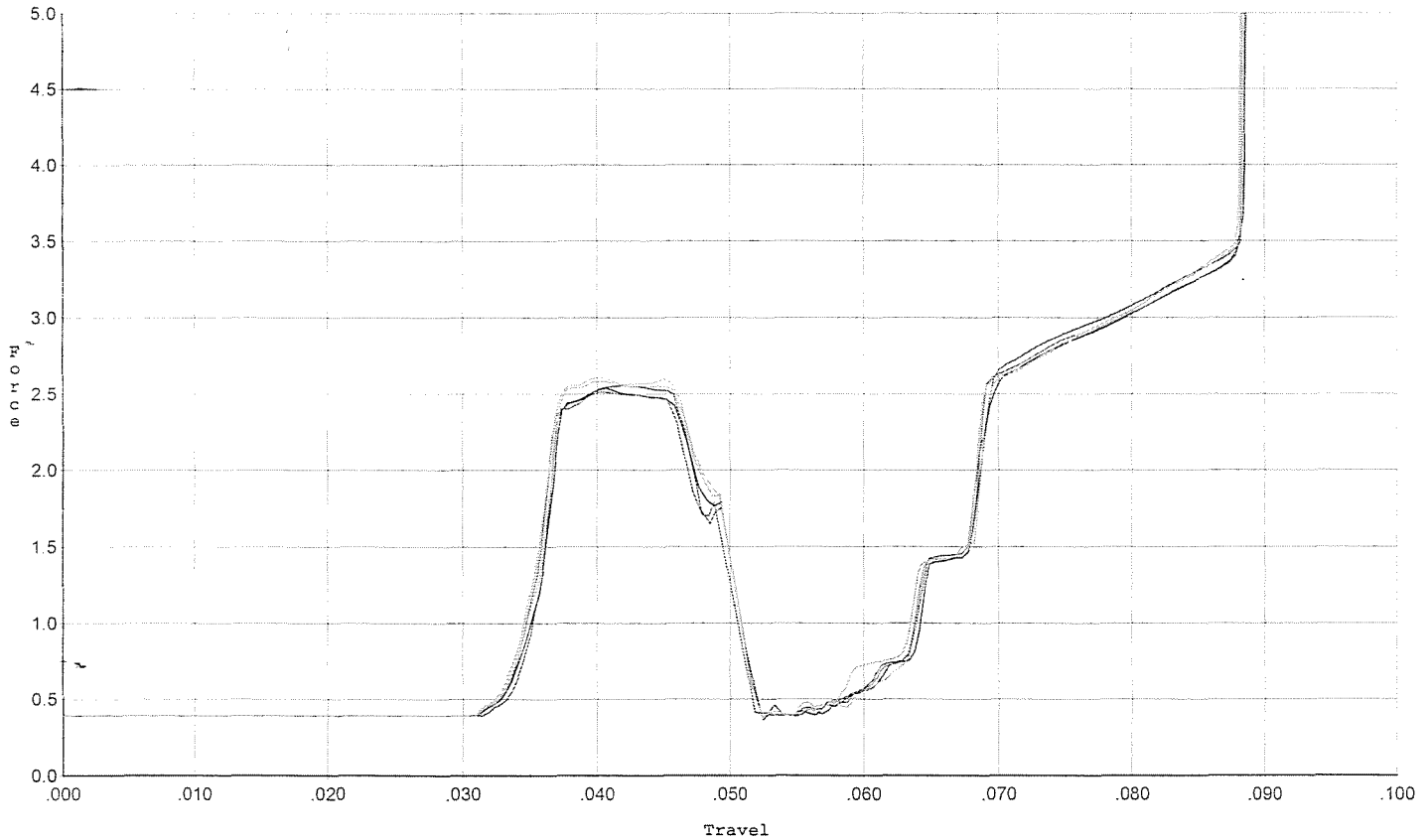
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.065	0.051	0.032	0.037	0.074		Set Trigger
2	4.047	0.051	0.032	0.038	0.073		Set Trigger
3	4.034	0.050	0.032	0.037	0.074		Set Trigger
4	4.046	0.050	0.033	0.037	0.073		Set Trigger
5	4.066	0.050	0.032	0.037	0.073		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



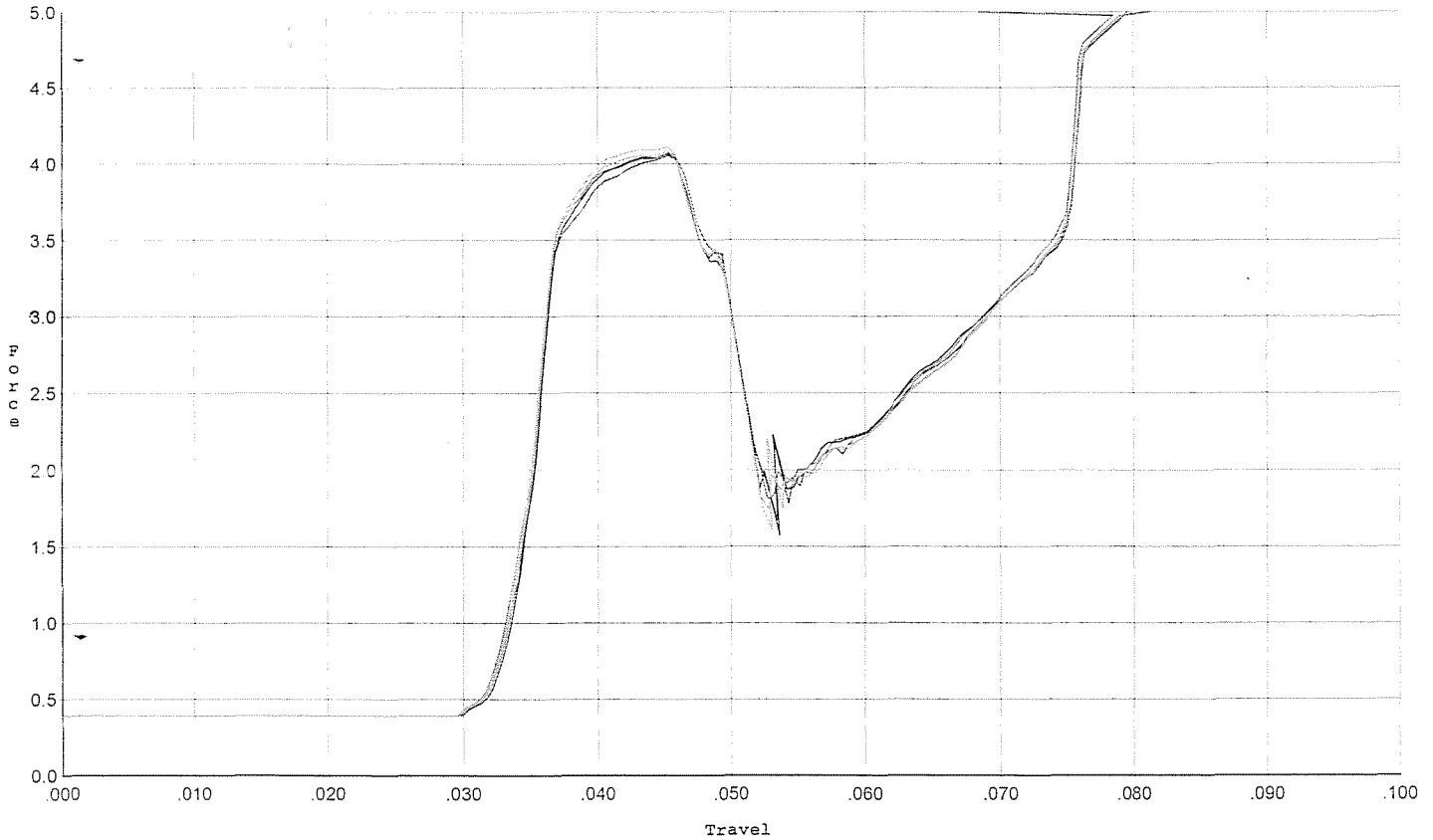
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.552	0.049	0.034	0.042	0.047		Set Trigger
2	2.537	0.049	0.033	0.042	0.046		Set Trigger
3	2.512	0.050	0.033	0.042	0.047		Set Trigger
4	2.584	0.049	0.033	0.042	0.048		Set Trigger
5	2.607	0.049	0.033	0.042	0.048		Set Trigger

Aug-2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.049	0.032	0.038	0.070		Set Trigger
2	4.066	0.049	0.032	0.038	0.071		Set Trigger
3	4.074	0.049	0.032	0.037	0.072		Set Trigger
4	4.087	0.050	0.032	0.037	0.072		Set Trigger
5	4.115	0.049	0.032	0.037	0.072		Set Trigger

Avg 4.05