

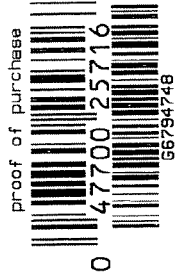
66794748

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

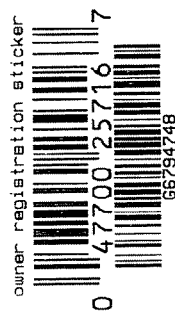
- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



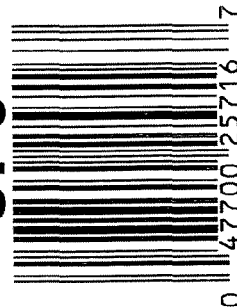
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794748

UPC



GUN SERIAL # G 679 4748

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SP
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SP
460	CHECK HEADSPACE		10-7-08	SP
470	DIS-ASSEMBLE ACTION		10-7-08	SP
472	SERIALIZE BOLT HANDLE		10-8-08	RSN
475	DRILL AND TAP SIGHT HOLES		10-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (R)	10/11/08	(R)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10-21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-21-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

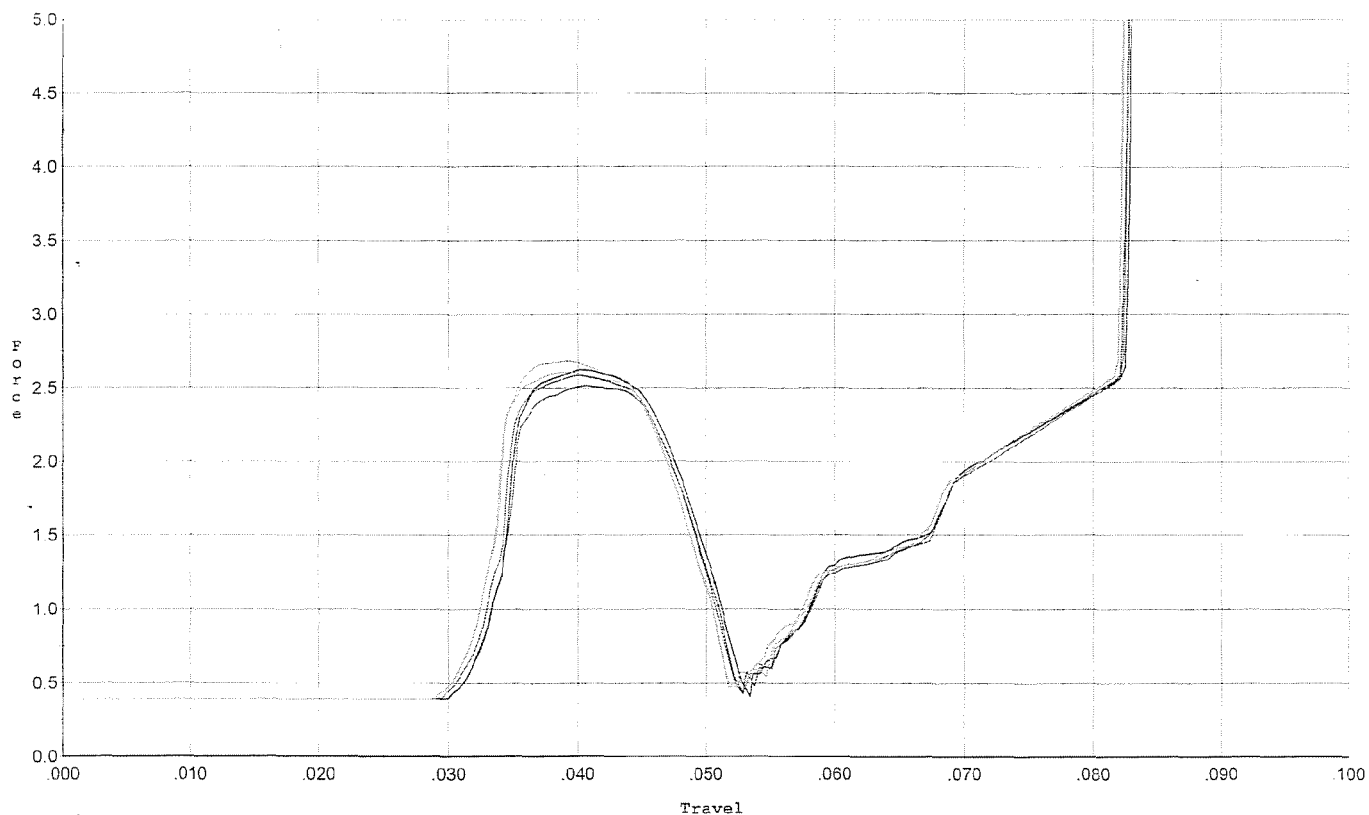
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6</u> <u>6</u>	11/7/08	DW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>4</u> <u>3</u>	11/7/08	DW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	11/7/08	DW
	J) ASSEMBLE STOCK		10-29-08	RT
	K) ASSEMBLE SWIVEL STUDS		11/7/08	DW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	10-30-08	Rgn
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-30-08	TC
670	FINAL INSPECTION A) HEADSPACE		11/7/08	DW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.17</u> <u>2.24</u> <u>2.29</u> <u>2.31</u> <u>2.32</u>	11-5-08	Fm
	C) FUNCTION		11/7/08	DW
690	PACK		11/10/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



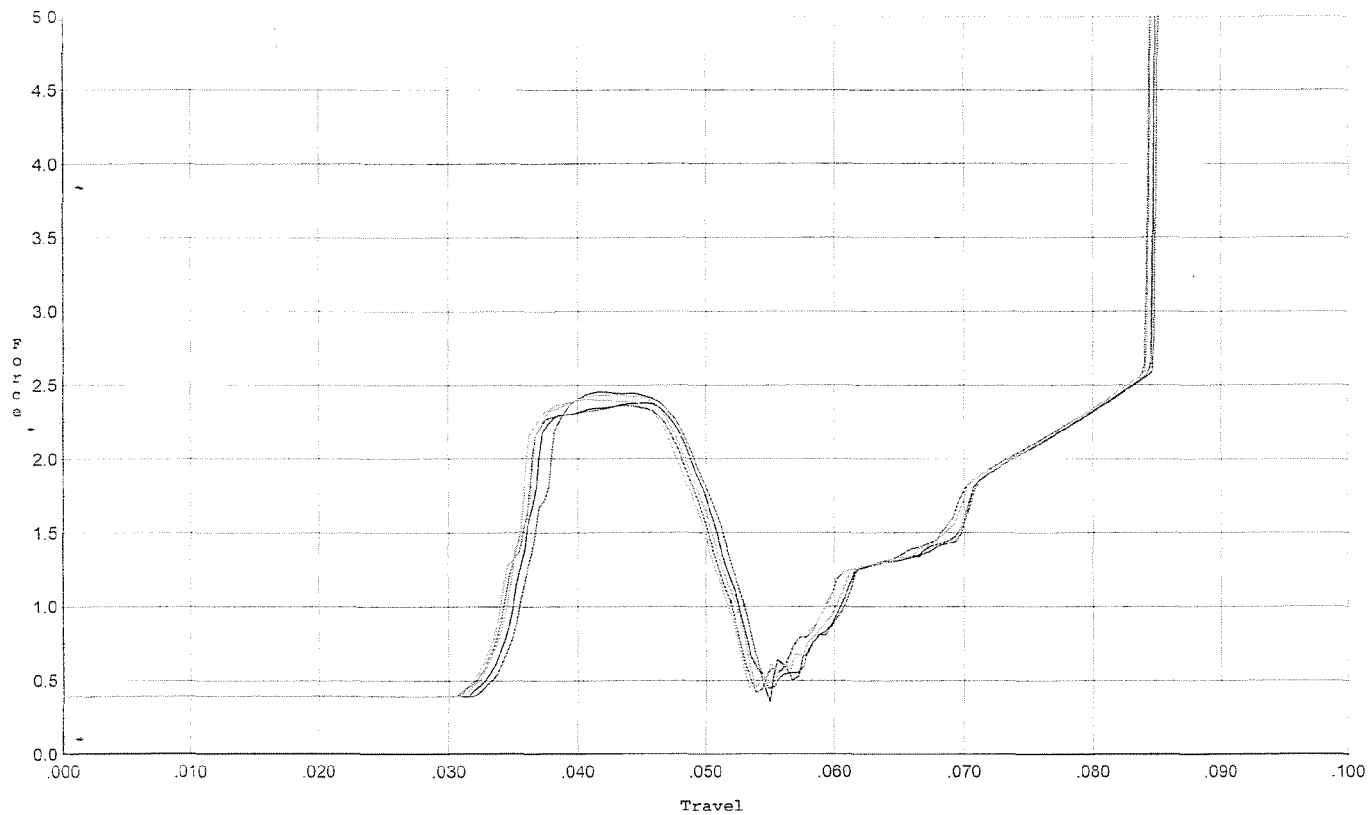
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.514	0.051	0.032	0.036	0.050		Set Trigger
2	2.620	0.051	0.032	0.036	0.052		Set Trigger
3	2.582	0.051	0.031	0.036	0.052		Set Trigger
4	2.608	0.050	0.031	0.036	0.052		Set Trigger
5	2.676	0.050	0.031	0.036	0.053		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



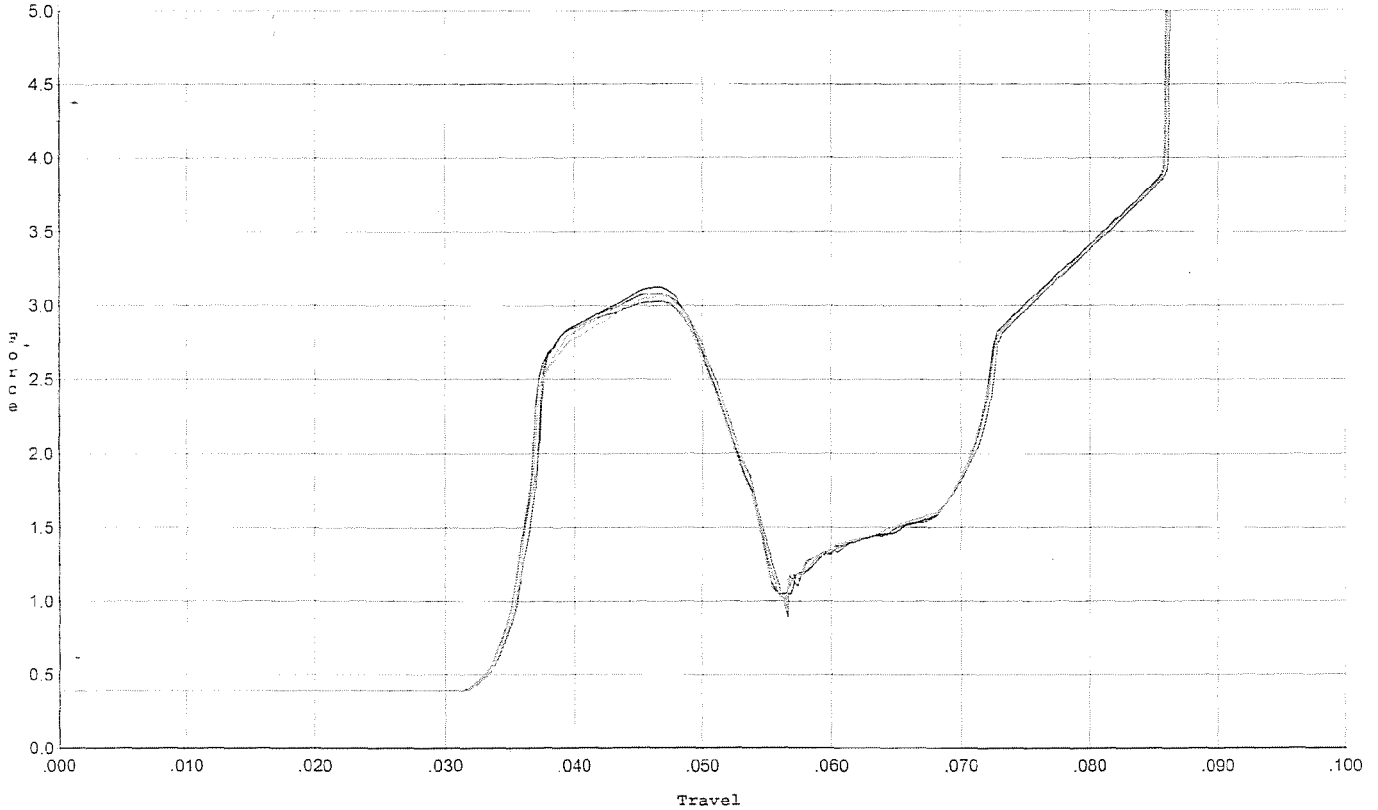
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1 -	2.454	0.053	0.034	0.037	0.050		Set Trigger
2	2.375	0.052	0.034	0.037	0.050		Set Trigger
3	2.359	0.052	0.033	0.037	0.049		Set Trigger
4	2.404	0.052	0.032	0.037	0.050		Set Trigger
5	2.435	0.053	0.033	0.037	0.051		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



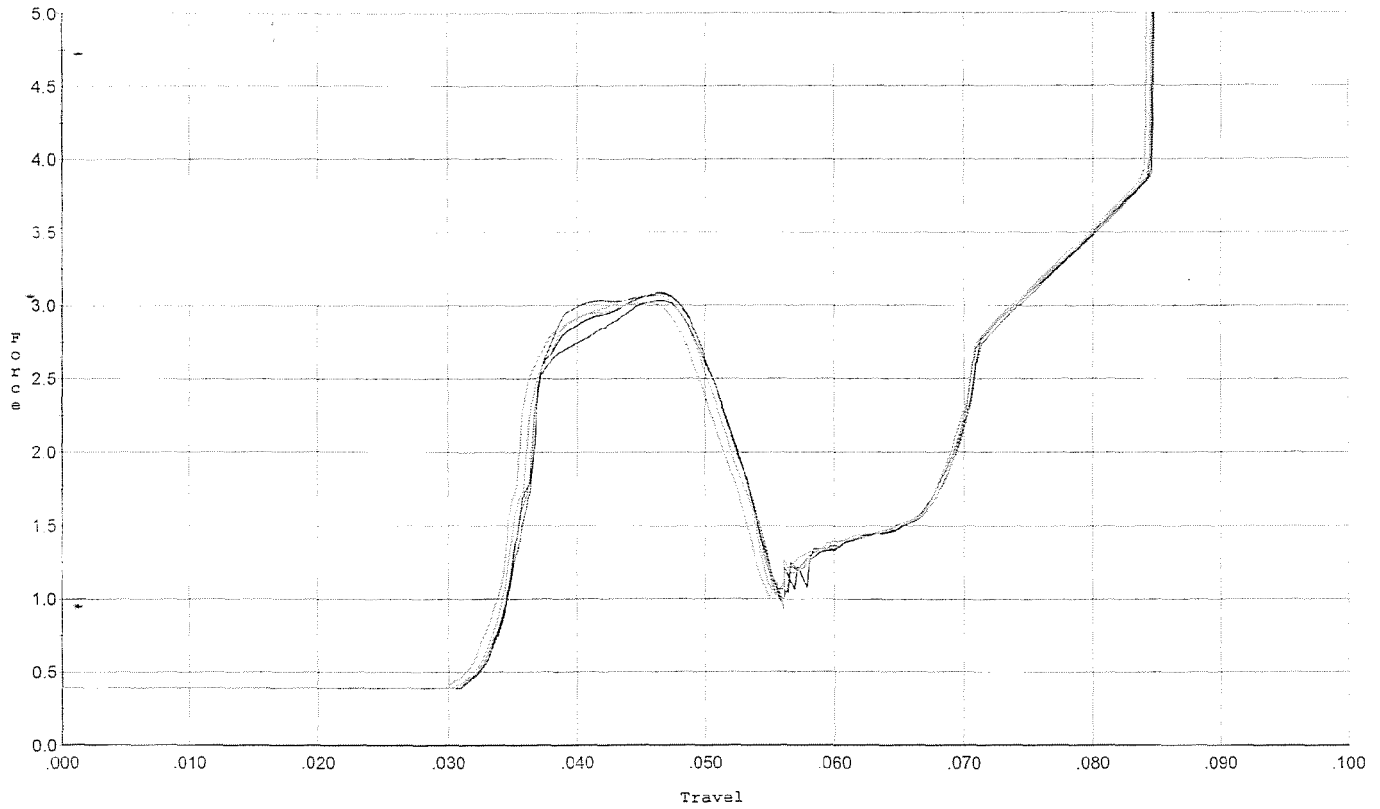
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.078	0.054	0.034	0.037	0.063		Set Trigger
2	3.123	0.054	0.034	0.036	0.064		Set Trigger
3	3.028	0.054	0.034	0.037	0.062		Set Trigger
4	3.065	0.054	0.034	0.037	0.062		Set Trigger
5	3.083	0.054	0.034	0.036	0.063		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



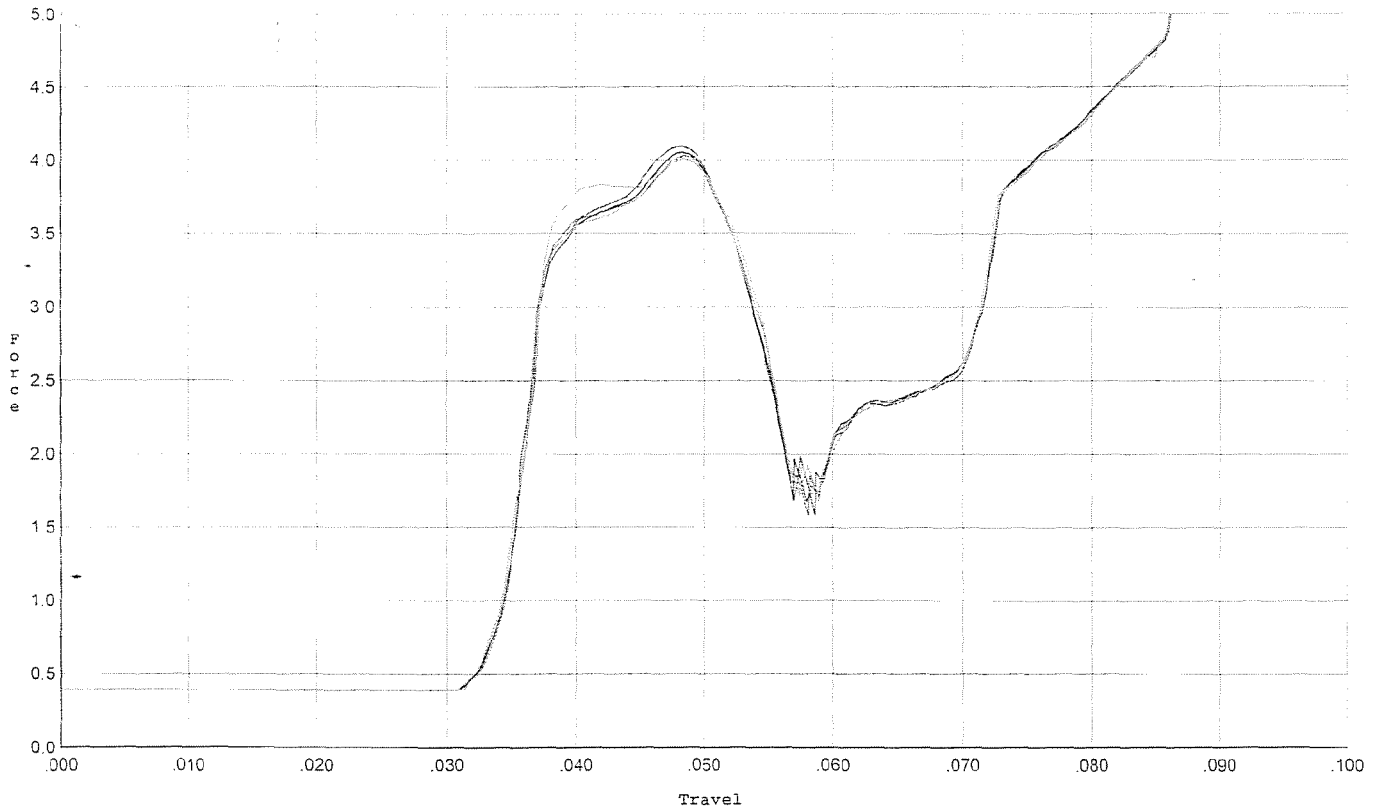
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.035	0.053	0.033	0.036	0.062		Set Trigger
2	3.088	0.053	0.033	0.036	0.063		Set Trigger
3	3.076	0.054	0.033	0.036	0.065		Set Trigger
4	3.082	0.053	0.033	0.035	0.064		Set Trigger
5	3.018	0.053	0.032	0.035	0.063		Set Trigger

Aug 306

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



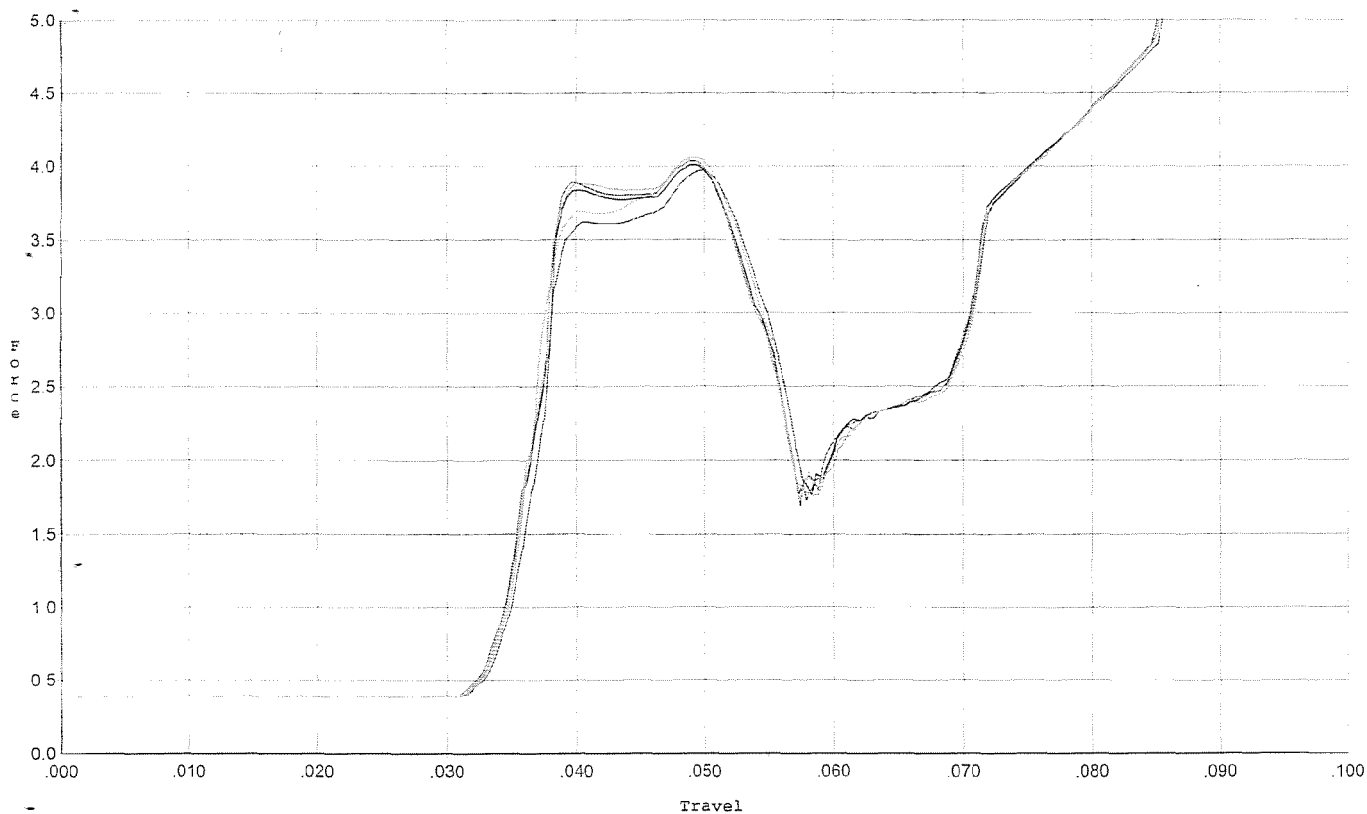
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.055	0.033	0.035	0.085		Set Trigger
2	4.050	0.055	0.033	0.035	0.084		Set Trigger
3	4.027	0.055	0.033	0.035	0.083		Set Trigger
4	4.013	0.055	0.033	0.035	0.085		Set Trigger
5	4.006	0.055	0.032	0.035	0.083		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



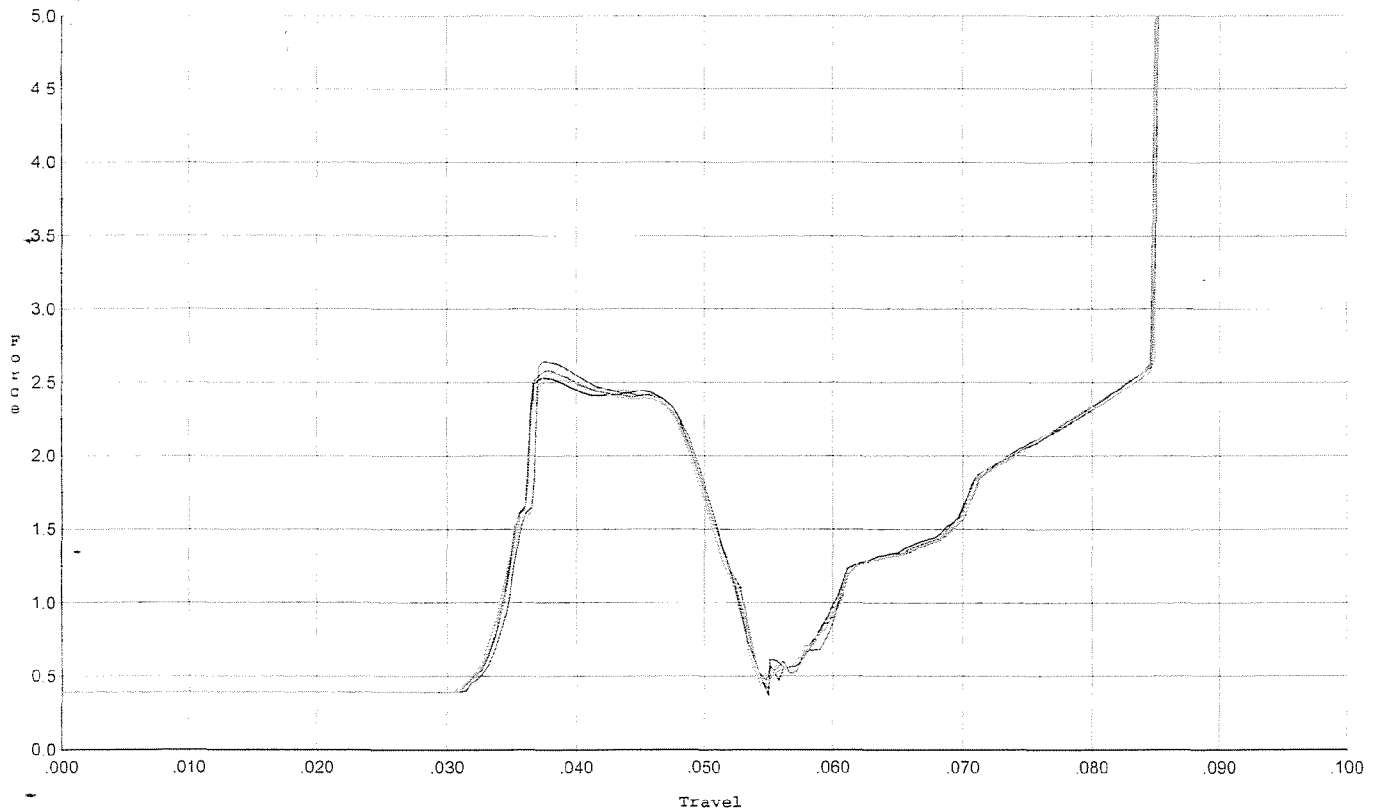
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.969	0.056	0.034	0.034	0.085		Set Trigger
2	4.010	0.055	0.033	0.034	0.085		Set Trigger
3	4.034	0.056	0.033	0.034	0.086		Set Trigger
4	4.060	0.055	0.033	0.034	0.085		Set Trigger
5	4.046	0.056	0.033	0.034	0.086		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



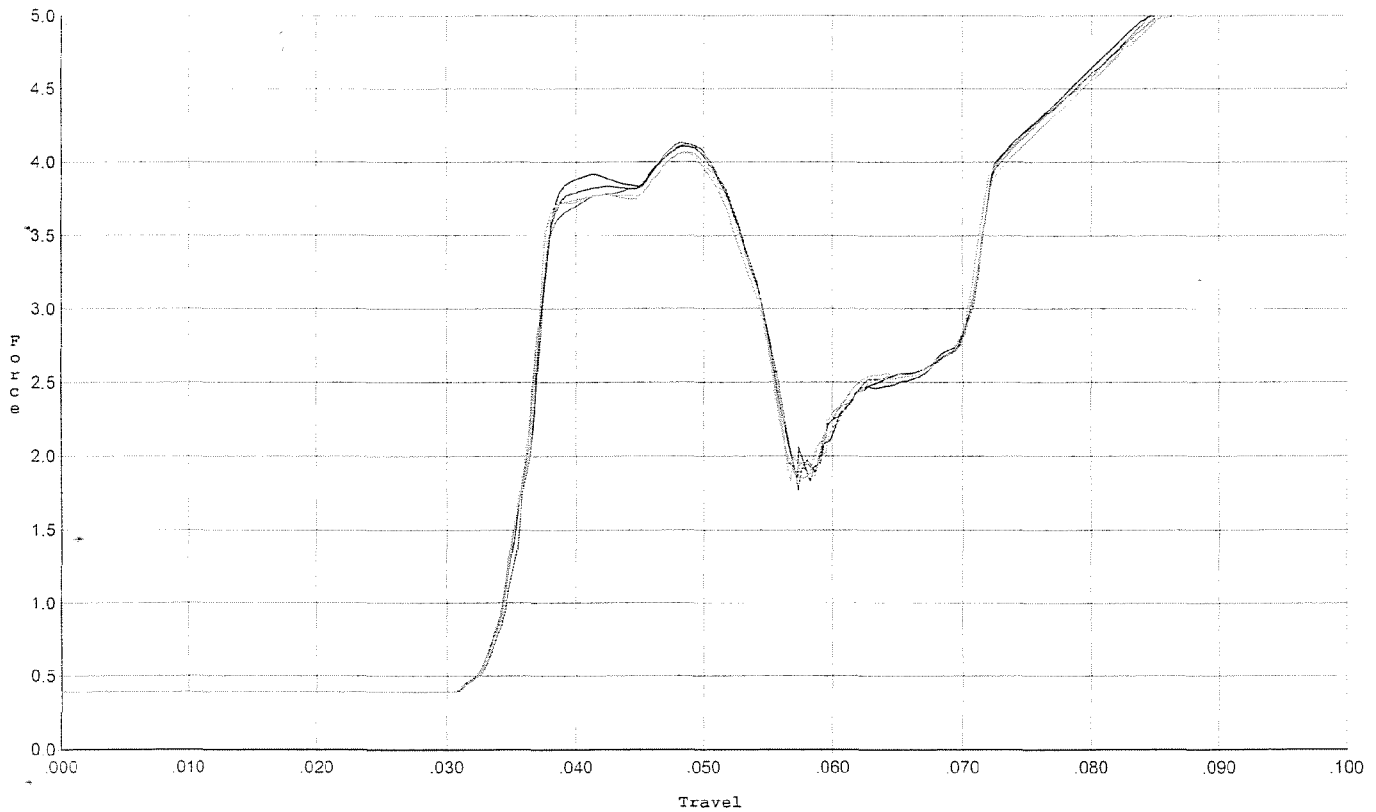
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.053	0.034	0.037	0.053		Set Trigger
2	2.528	0.052	0.033	0.037	0.052		Set Trigger
3	2.581	0.053	0.033	0.036	0.053		Set Trigger
4	2.571	0.053	0.033	0.037	0.052		Set Trigger
5	2.525	0.052	0.033	0.037	0.052		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.056	0.033	0.035	0.087		Set Trigger
2	4.105	0.054	0.033	0.035	0.085		Set Trigger
3	4.131	0.054	0.033	0.035	0.085		Set Trigger
4	4.067	0.054	0.033	0.035	0.085		Set Trigger
5	4.059	0.055	0.033	0.034	0.084		Set Trigger

Avg 4.09