

G6794750

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

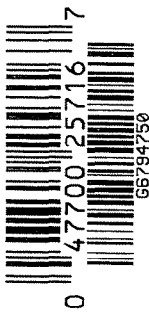
- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



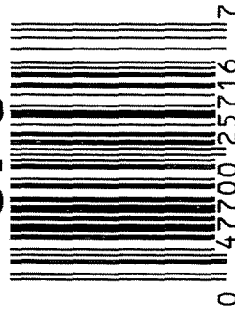
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6794750

UPC



GUN SERIAL # G 6794750

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SPD
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SPD
460	CHECK HEADSPACE		10-7-08	SPD
470	DIS-ASSEMBLE ACTION		10-7-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	10-8-08	ESN
475	DRILL AND TAP SIGHT HOLES		10-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (R)	10/11/08	(R)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10/15	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-10-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

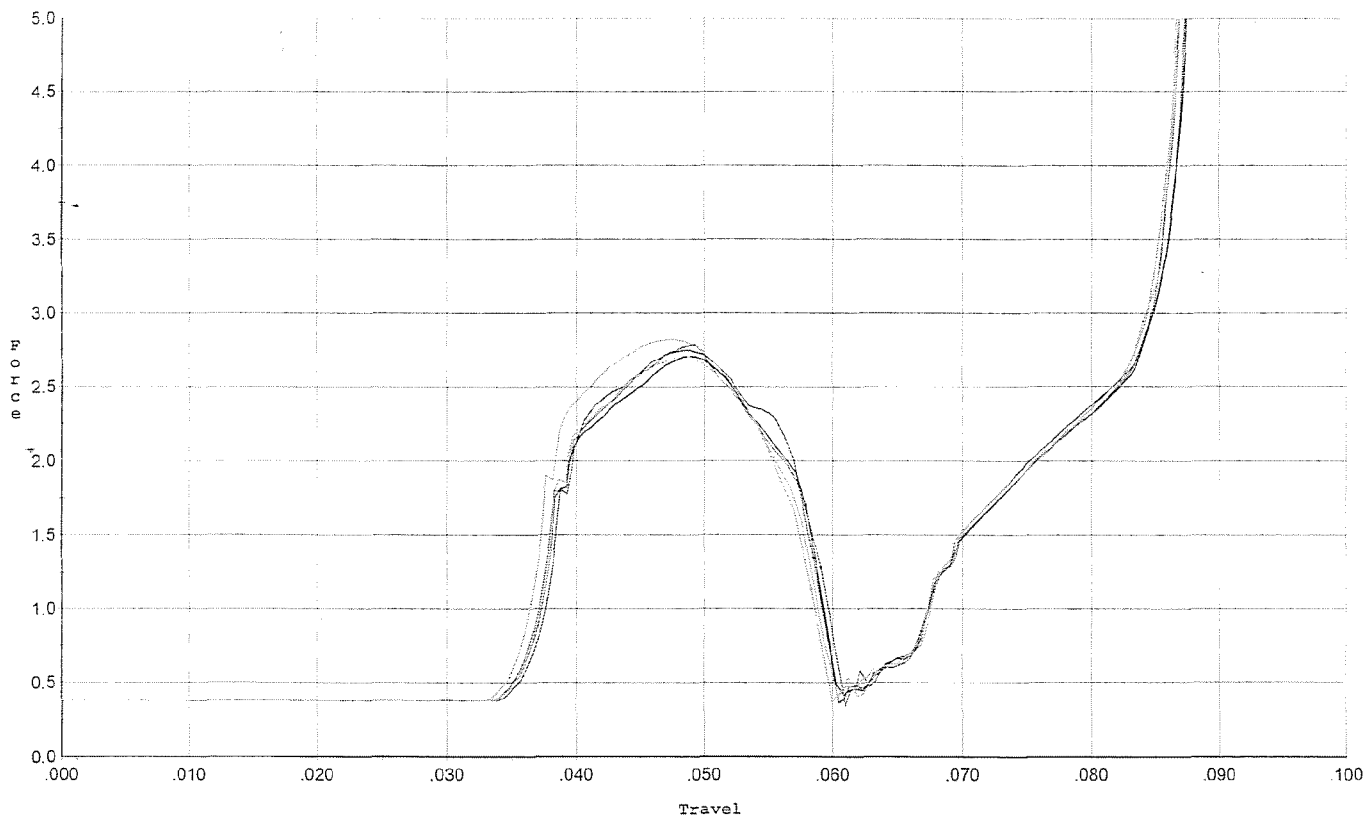
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	11-13-08	LJD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	11-13-08	LJD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-13-08	LJD
	J) ASSEMBLE STOCK		11-10-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		11-13-08	LJD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-11-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-11-08	J
670	FINAL INSPECTION A) HEADSPACE		11-13-08	LJD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.47</u> <u>2.53</u> <u>2.47</u> <u>2.44</u>	11-11-08	TC
	C) FUNCTION		11-13-08	LJD
690	PACK		11/14/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/28/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



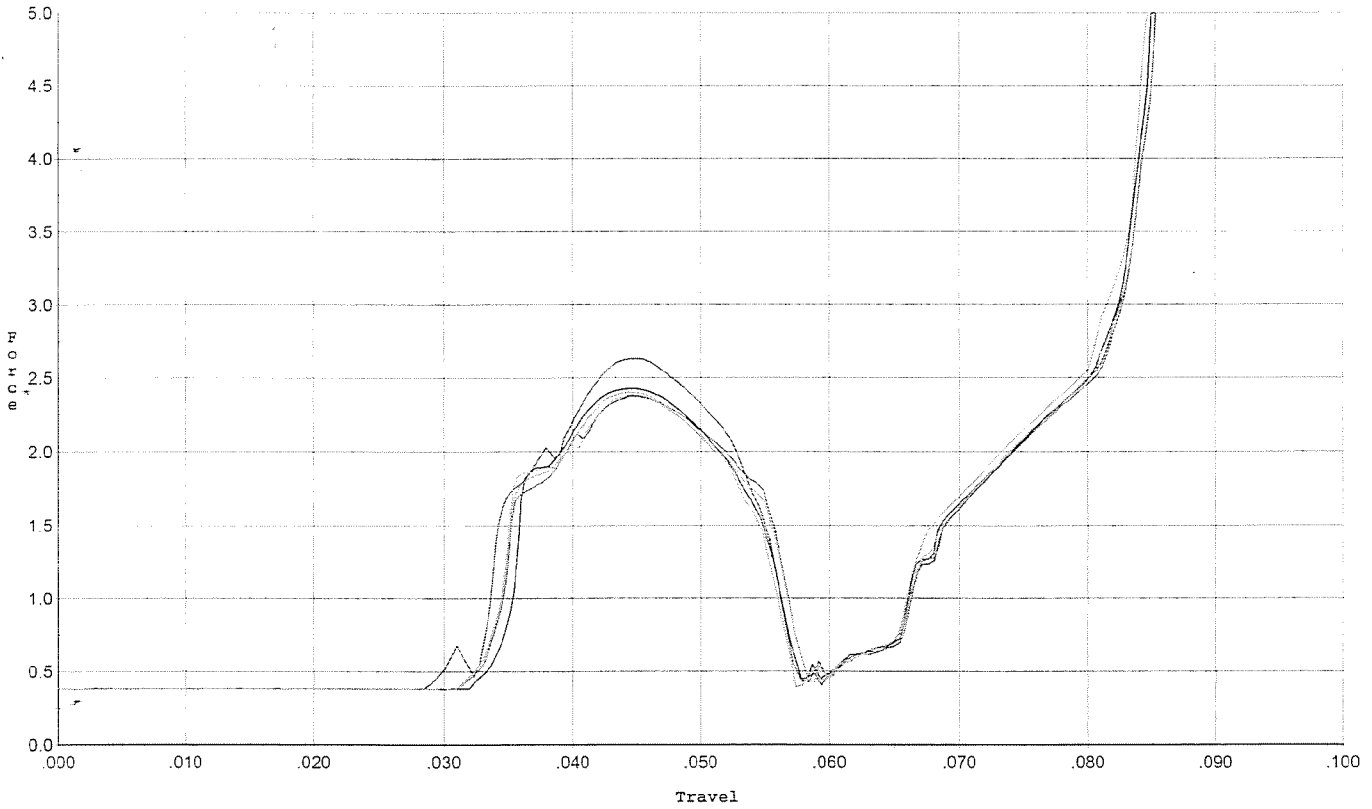
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.745	0.058	0.036	0.036	0.063		Set Trigger
2	2.702	0.058	0.036	0.036	0.062		Set Trigger
3	2.788	0.059	0.036	0.035	0.064		Set Trigger
4	2.708	0.058	0.036	0.036	0.062		Set Trigger
5	2.820	0.058	0.035	0.035	0.065		Set Trigger

A-2.75

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/28/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



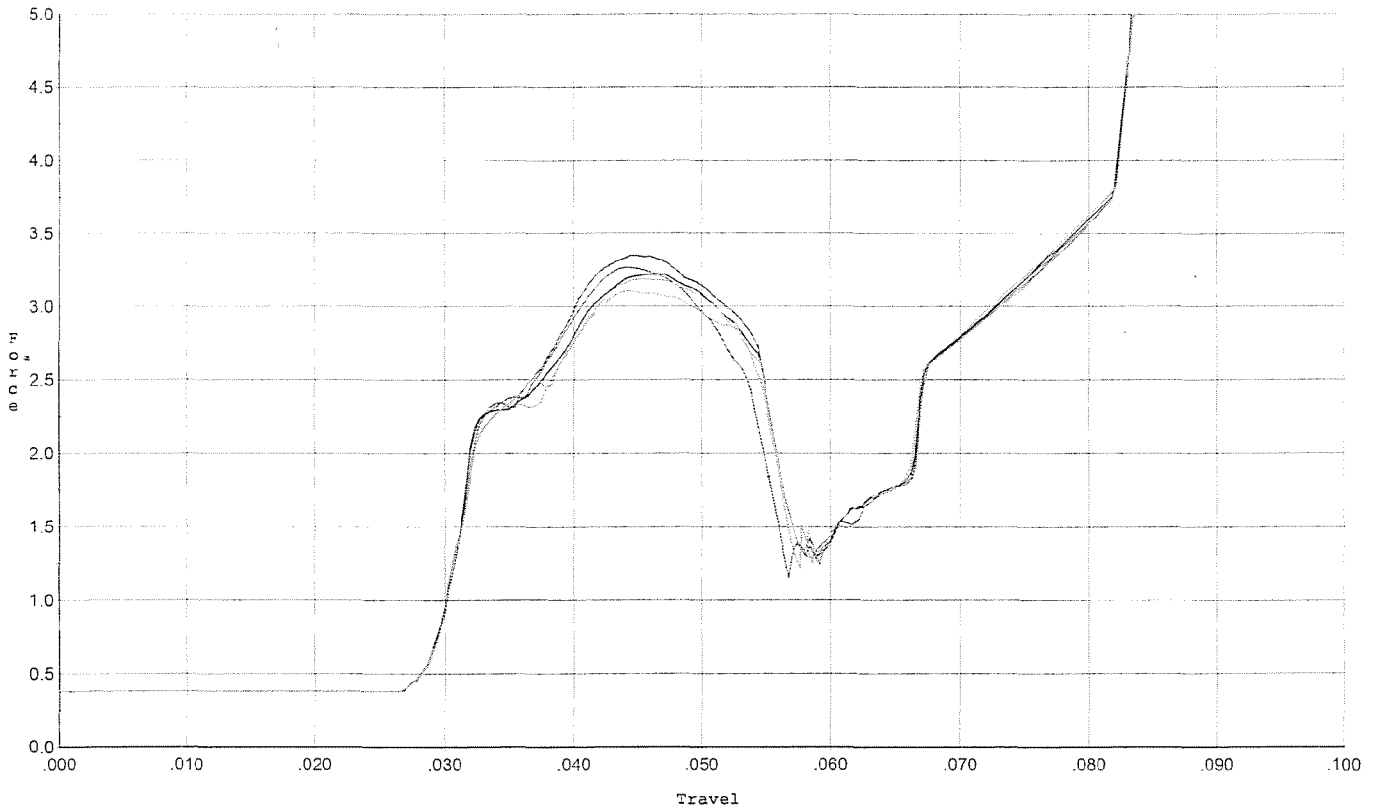
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.629	0.055	0.031	0.035	0.061		Set Trigger
2	2.427	0.056	0.034	0.036	0.056		Set Trigger
3	2.374	0.056	0.033	0.035	0.057		Set Trigger
4	2.402	0.056	0.033	0.035	0.057		Set Trigger
5	2.384	0.056	0.033	0.035	0.057		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 10/28/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



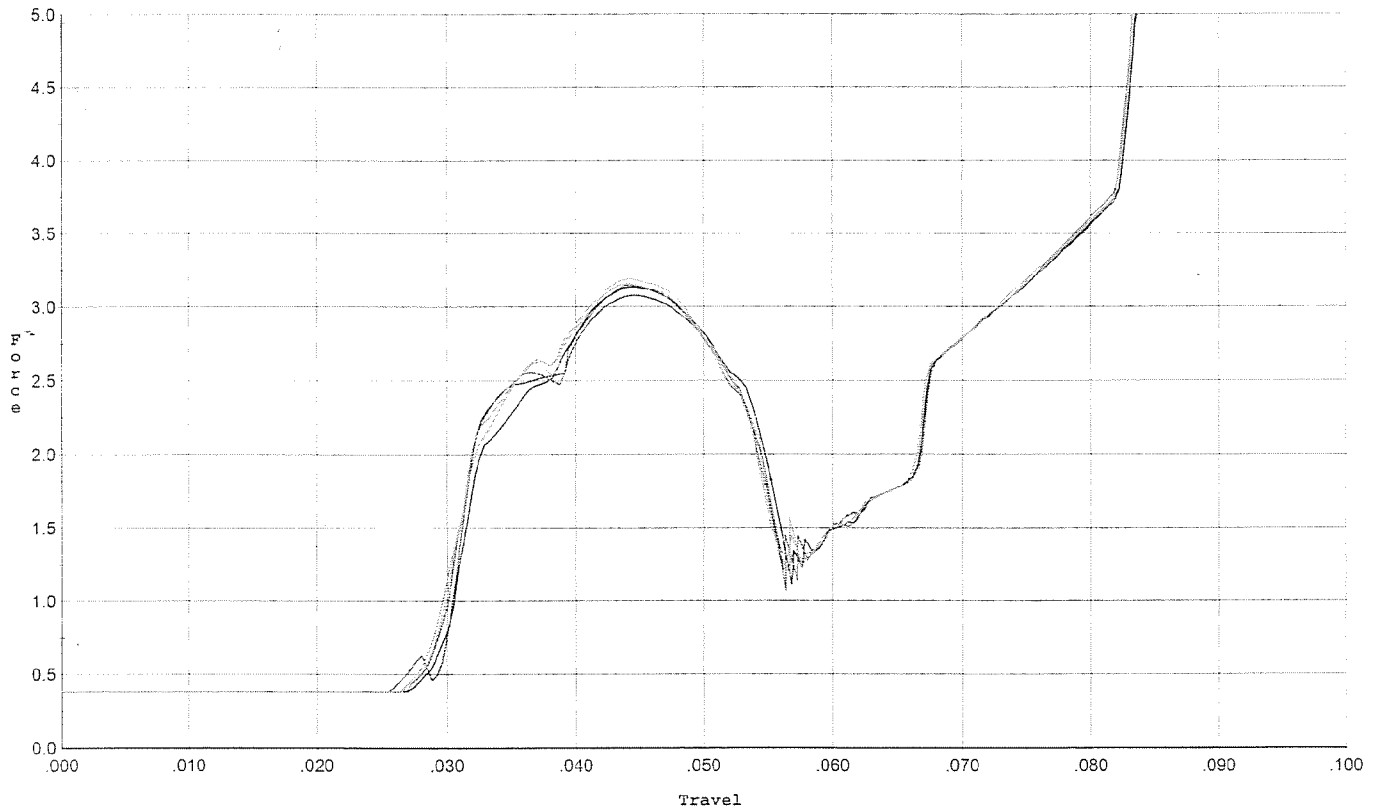
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.347	0.054	0.029	0.032	0.080		Set Trigger
2	3.217	0.054	0.029	0.032	0.079		Set Trigger
3	3.267	0.055	0.029	0.032	0.079		Set Trigger
4	3.106	0.055	0.029	0.032	0.077		Set Trigger
5	3.185	0.055	0.029	0.032	0.078		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/28/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



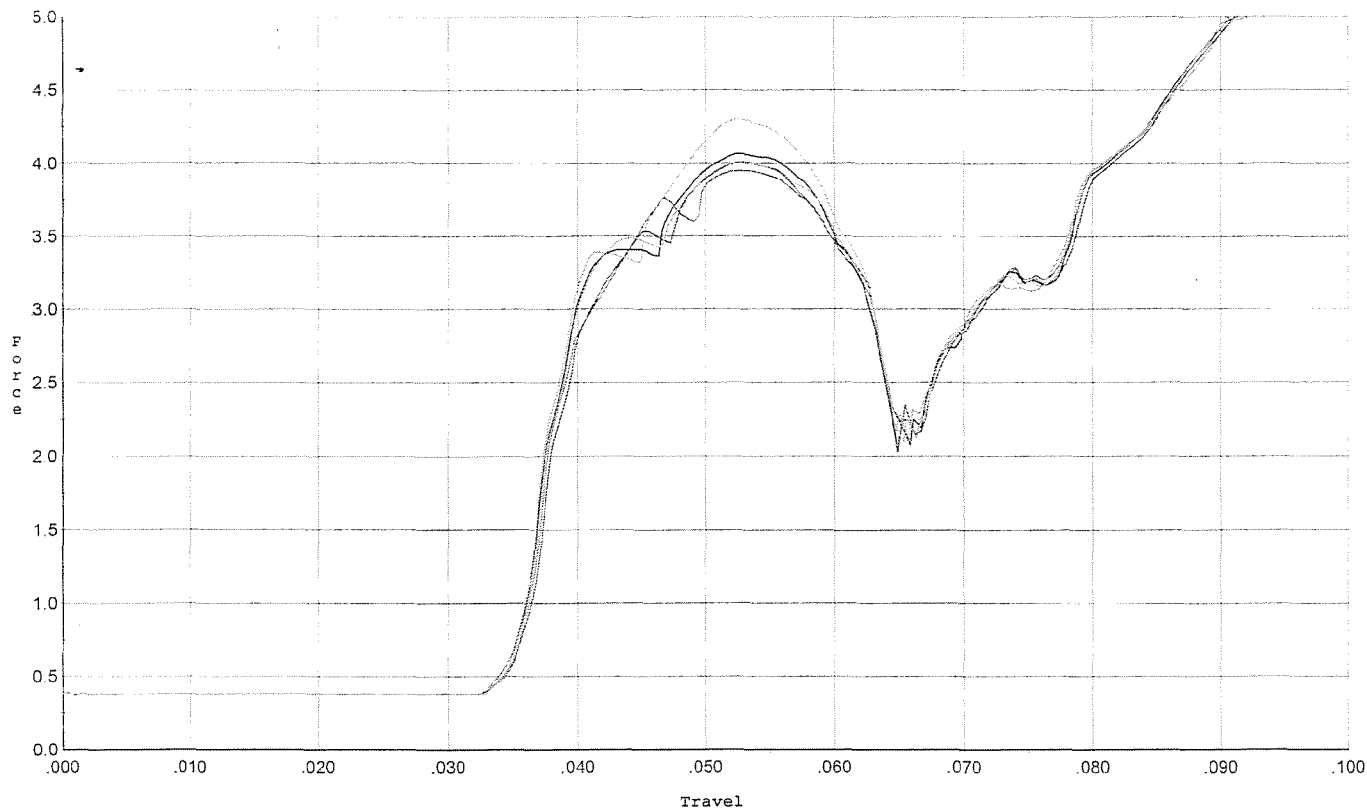
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.076	0.054	0.028	0.033	0.075		Set Trigger
2	3.134	0.055	0.029	0.032	0.076		Set Trigger
3	3.145	0.055	0.029	0.033	0.076		Set Trigger
4	3.191	0.054	0.029	0.032	0.076		Set Trigger
5	3.156	0.054	0.029	0.033	0.074		Set Trigger

A 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/28/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



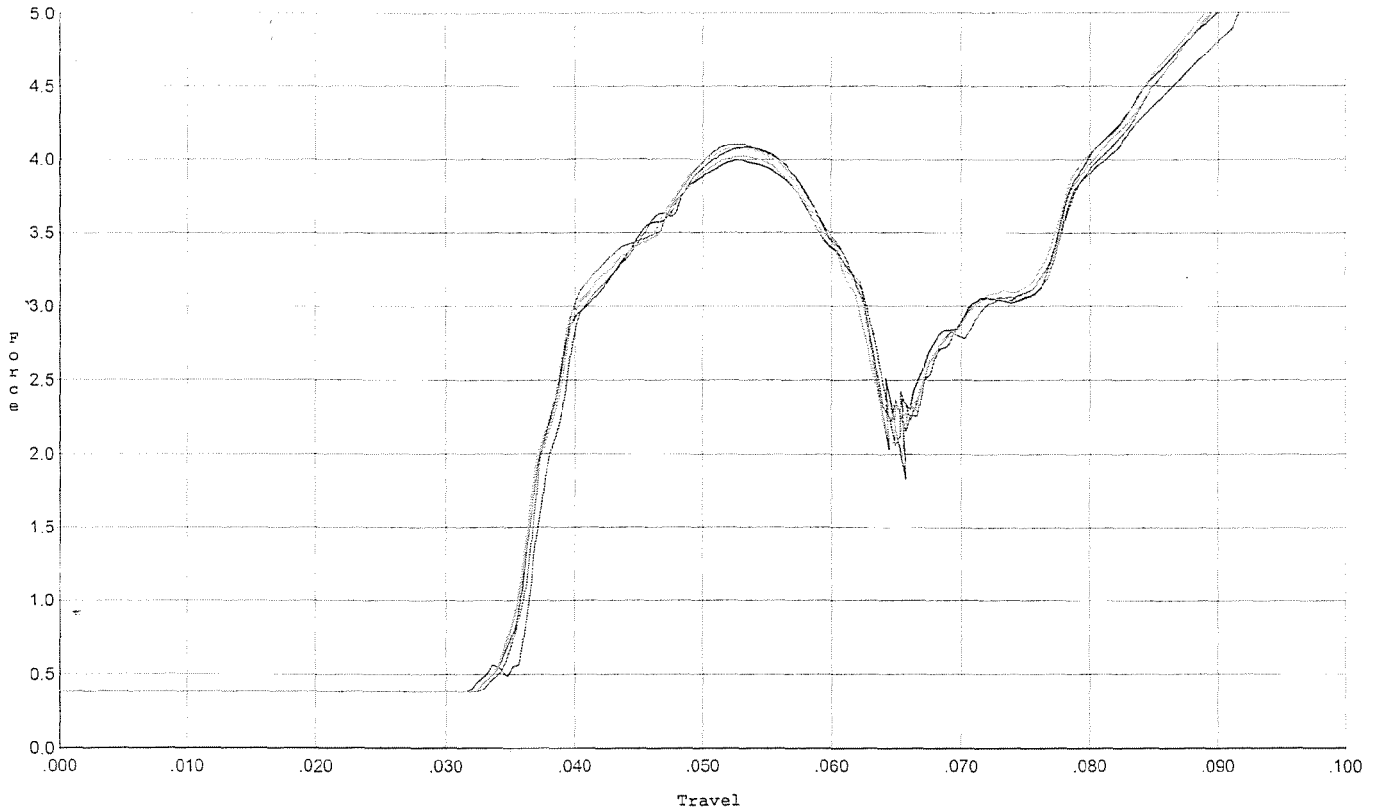
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.009	0.063	0.035	0.034	0.104		Set Trigger
2	4.062	0.063	0.035	0.033	0.107		Set Trigger
3	3.952	0.063	0.035	0.034	0.104		Set Trigger
4	4.304	0.063	0.035	0.033	0.110		Set Trigger
5	4.009	0.063	0.035	0.034	0.106		Set Trigger

A-4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/28/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 2 cycles +/- 1.0 lb



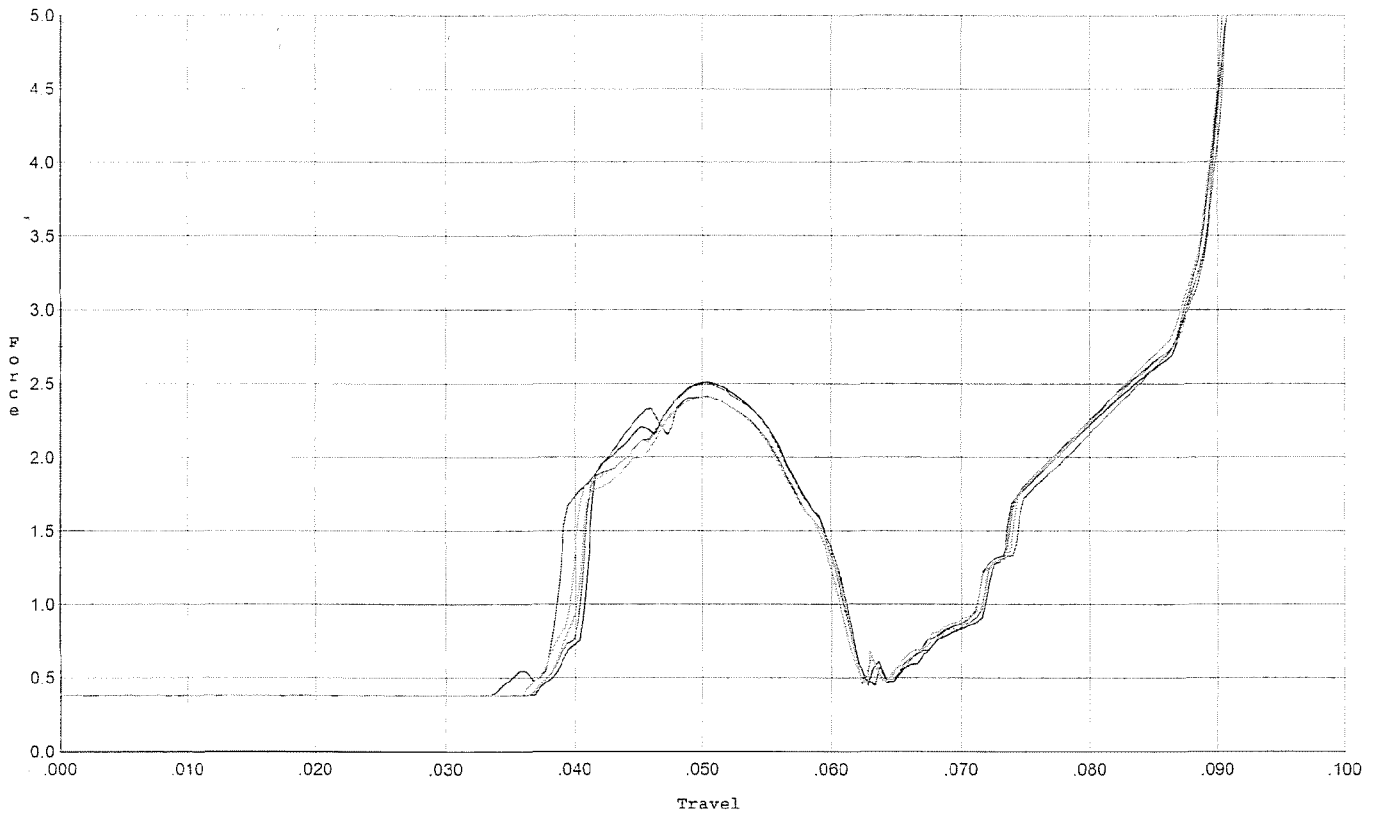
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.062	0.035	0.034	0.103		Set Trigger
2	3.998	0.062	0.034	0.033	0.104		Set Trigger
3	4.099	0.063	0.035	0.033	0.107		Set Trigger
4	4.085	0.062	0.034	0.033	0.105		Set Trigger
5	4.023	0.062	0.034	0.034	0.102		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/28/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



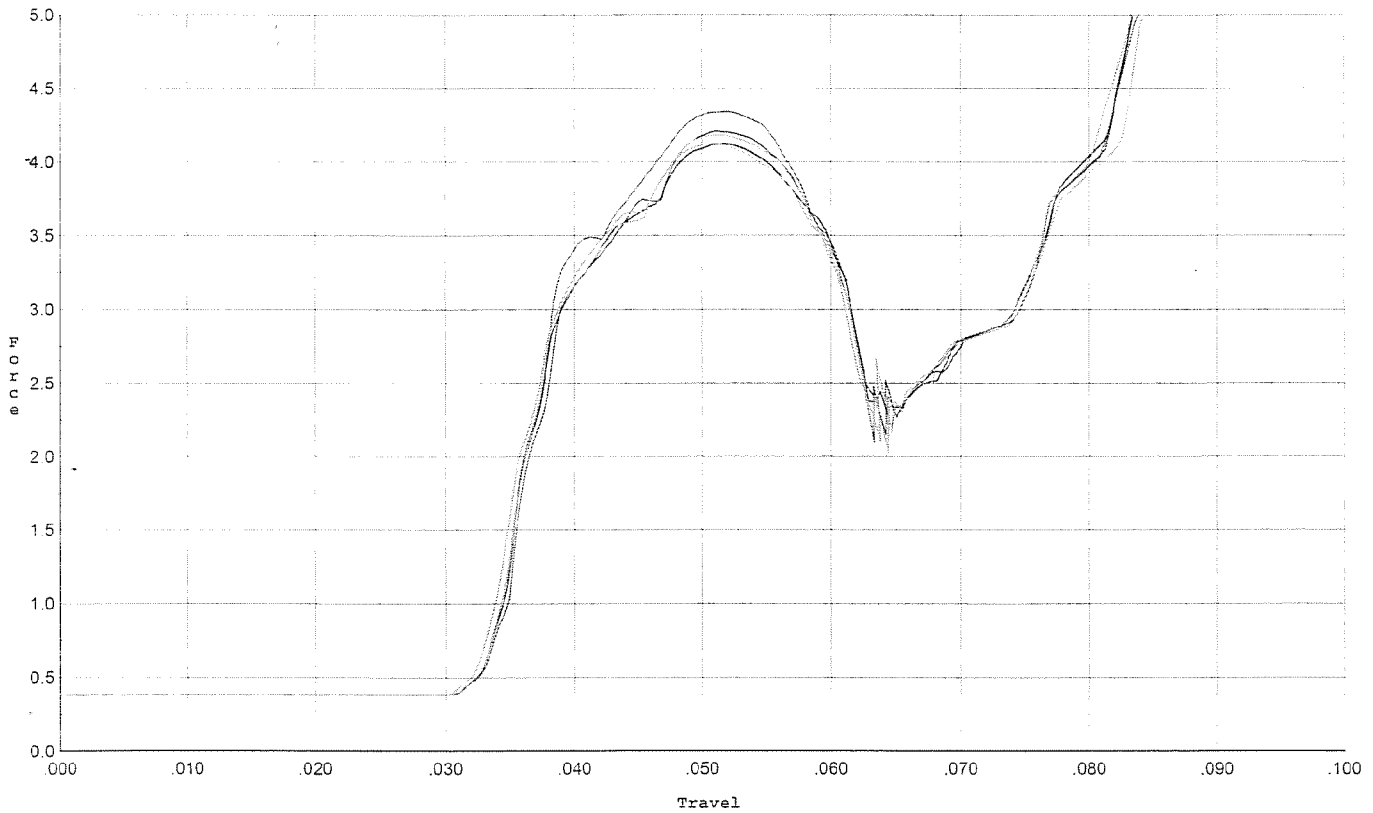
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.414	0.061	0.038	0.037	0.060		Set Trigger
2	2.509	0.061	0.037	0.037	0.058		Set Trigger
3	2.498	0.061	0.039	0.037	0.058		Set Trigger
4	2.409	0.061	0.038	0.037	0.058		Set Trigger
5	2.412	0.060	0.037	0.037	0.056		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/28/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.208	0.061	0.033	0.028	0.107		Set Trigger
2	4.123	0.061	0.033	0.028	0.106		Set Trigger
3	4.344	0.061	0.033	0.028	0.111		Set Trigger
4	4.182	0.061	0.033	0.028	0.108		Set Trigger
5	4.123	0.061	0.033	0.028	0.106		Set Trigger

12-4-19