

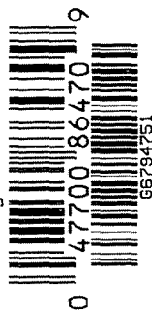
G6794751

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

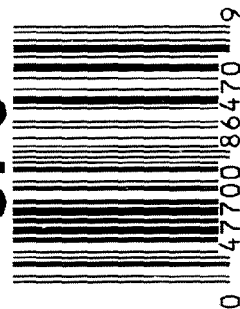
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794751

UPC



GUN SERIAL # G 6794751

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SP
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SP
460	CHECK HEADSPACE		11-3-08	SP
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	11-3-08	SP
472	SERIALIZE BOLT HANDLE		11-4-08	RSN
475	DRILL AND TAP SIGHT HOLES	N6V 06 2008 OPERATOR	11-4-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	AS
490	MAGNAFLUX BOLT		11/3/08	MR
500	ROLLMARK CALIBER		11/16/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DA
542	APPLY COATINGS (BARREL ACTION)		11/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-21-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

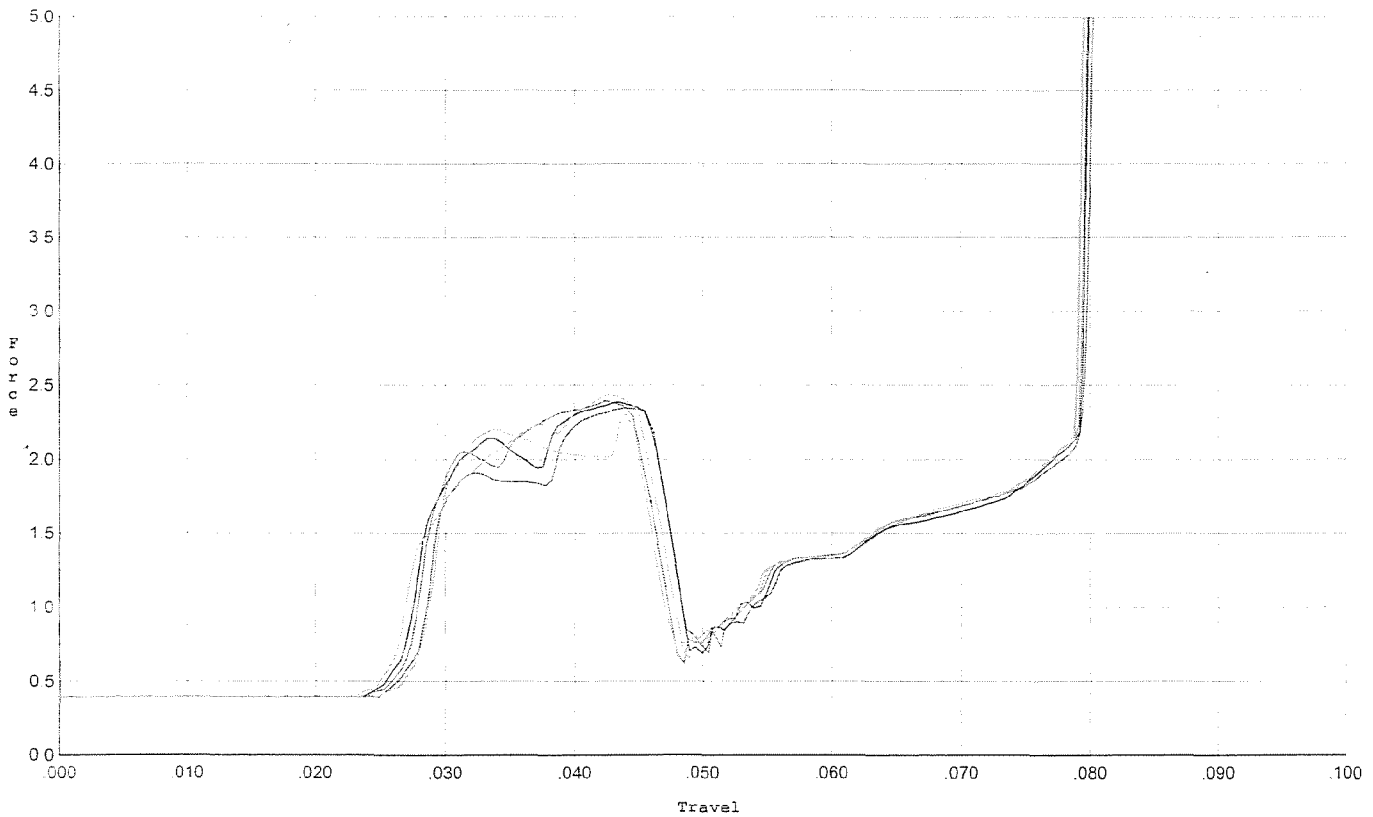
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>49</u> <u>40</u> <u>40</u>	12-15-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	12-15-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-15-08	L.N.
	J) ASSEMBLE STOCK		11-21-08	L.P.P.
	K) ASSEMBLE SWIVEL STUDS		12-15-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	Rgn
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	TL
670	FINAL INSPECTION A) HEADSPACE		12-15-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.39</u> <u>2.35</u> <u>2.33</u> <u>2.31</u>	12-15-08	TL
	C) FUNCTION		12-15-08	L.N.
690	PACK		12-15-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



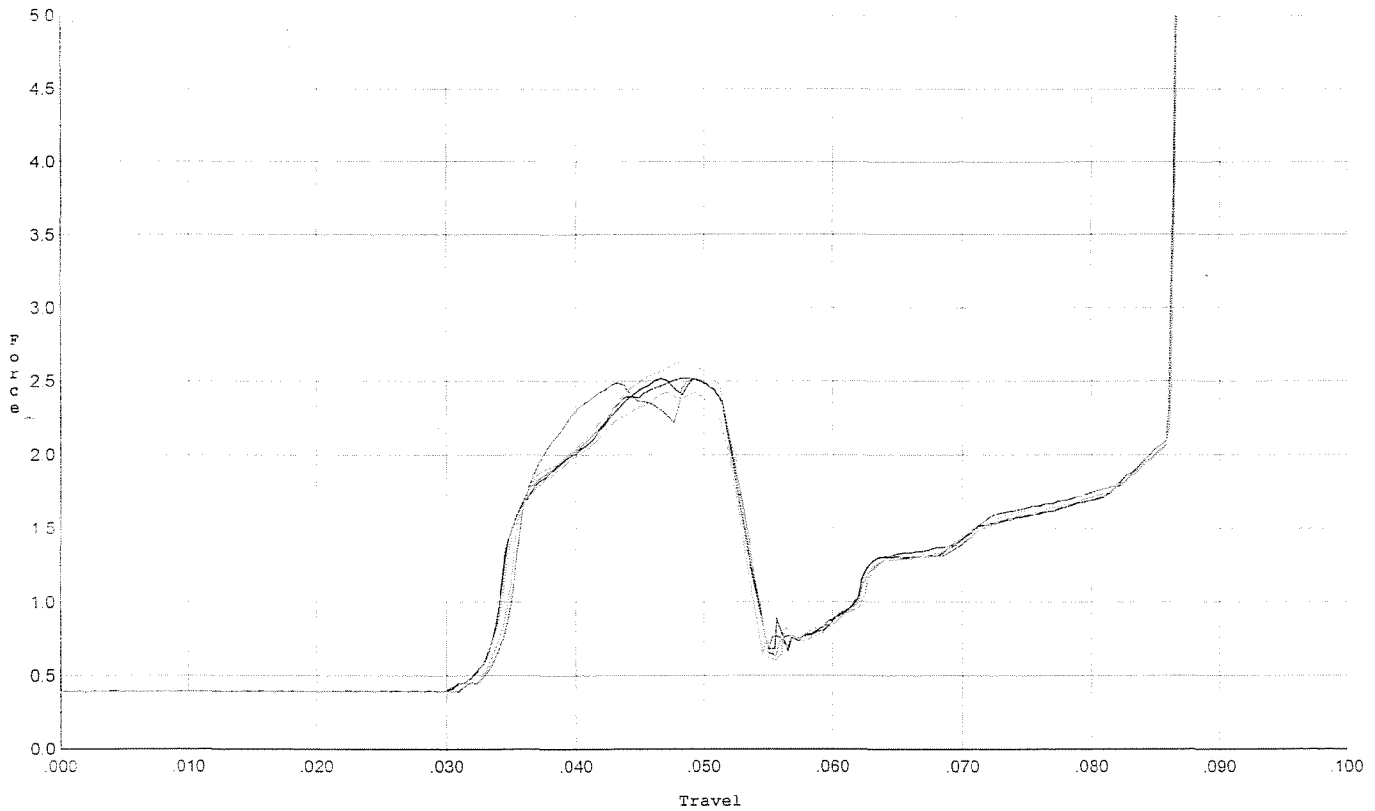
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.347	0.046	0.027	0.038	0.048		Set Trigger
2	2.388	0.046	0.026	0.037	0.051		Set Trigger
3	2.395	0.046	0.027	0.038	0.049		Set Trigger
4	2.439	0.046	0.025	0.037	0.051		Set Trigger
5	2.304	0.045	0.027	0.038	0.045		Set Trigger

A-237

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



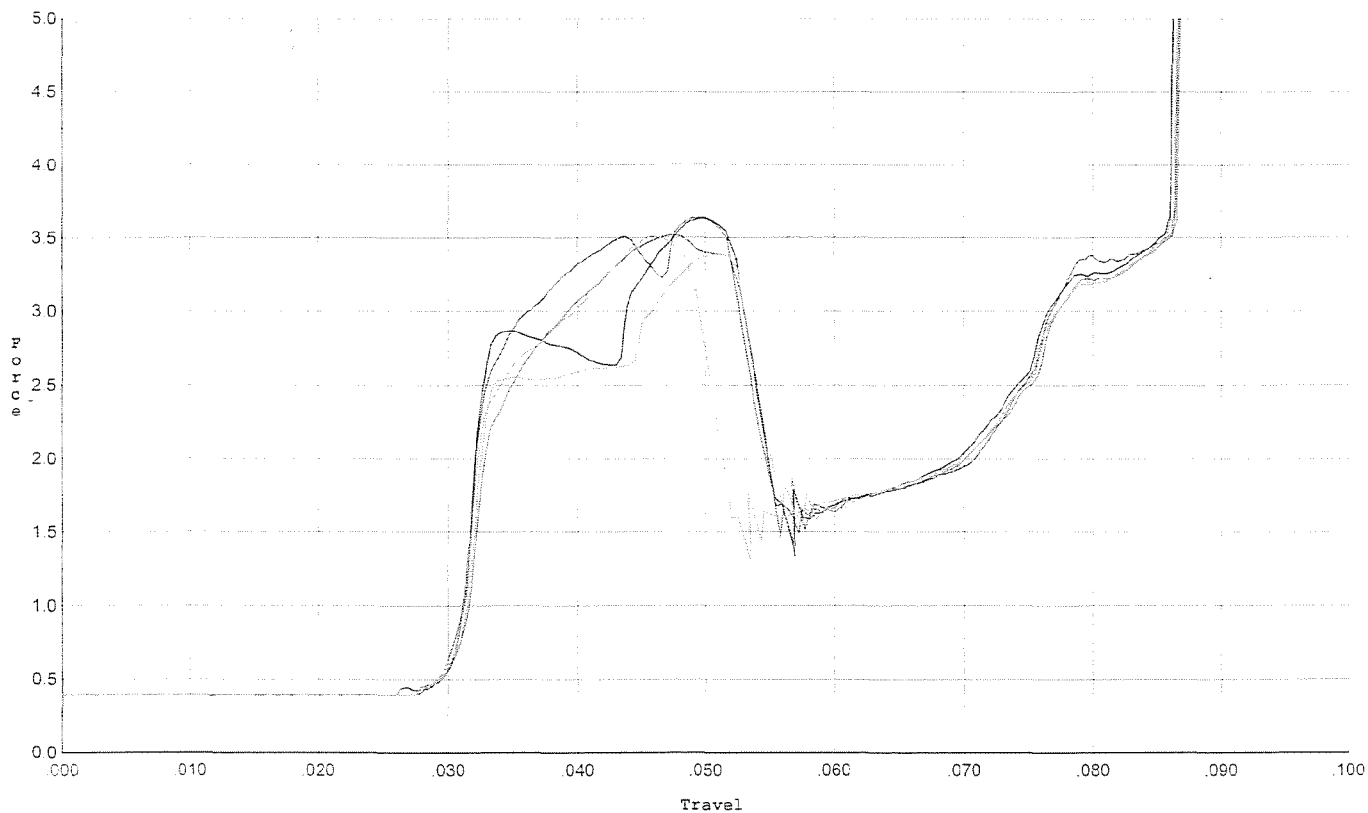
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.053	0.033	0.038	0.055		Set Trigger
2	2.518	0.051	0.033	0.039	0.053		Set Trigger
3	2.519	0.051	0.034	0.038	0.053		Set Trigger
4	2.630	0.053	0.034	0.038	0.054		Set Trigger
5	2.423	0.052	0.033	0.039	0.052		Set Trigger

A-2-52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



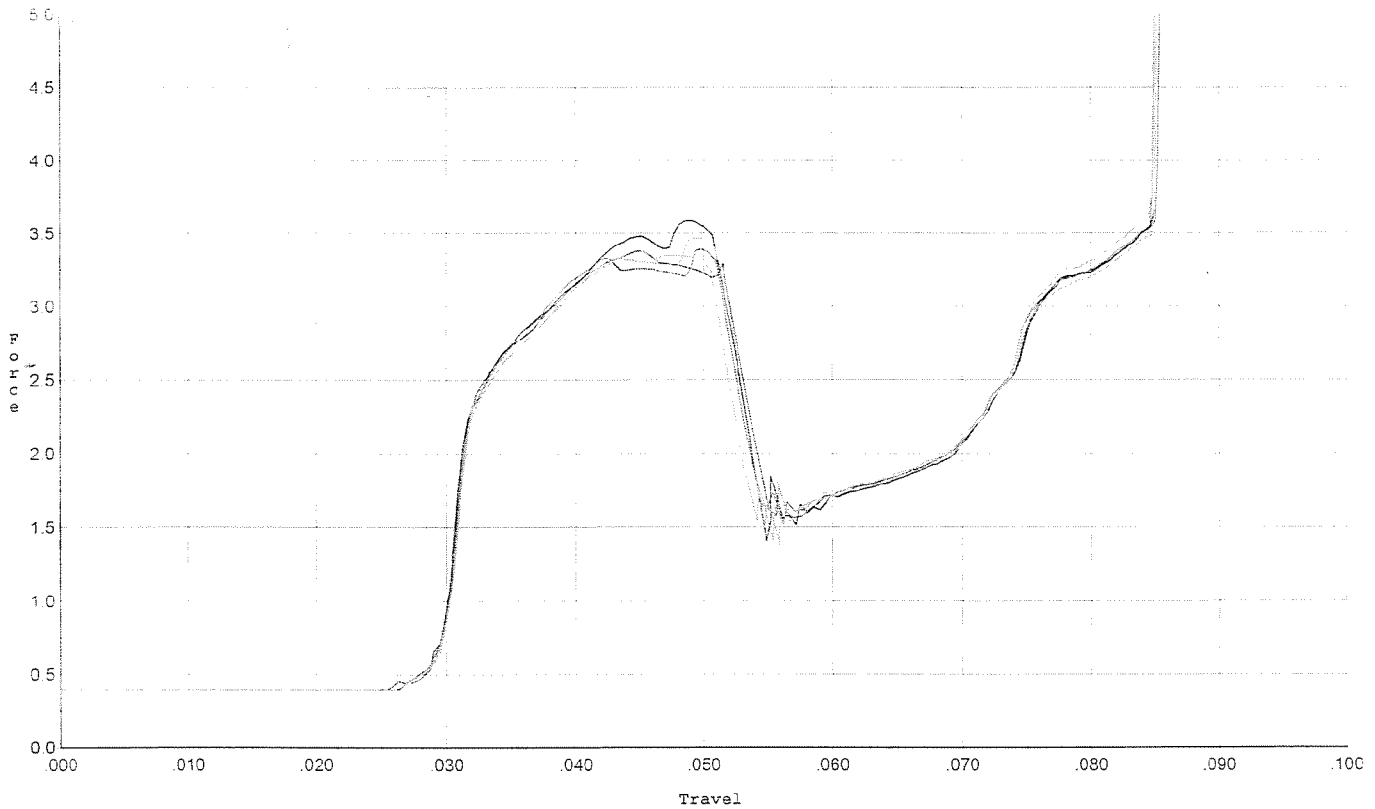
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.640	0.052	0.030	0.035	0.080		Set Trigger
2	3.640	0.052	0.030	0.034	0.078		Set Trigger
3	3.517	0.053	0.031	0.035	0.078		Set Trigger
4	3.386	0.053	0.030	0.035	0.073		Set Trigger
5	3.507	0.049	0.030	0.038	0.068		Set Trigger

A-3-53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lbs



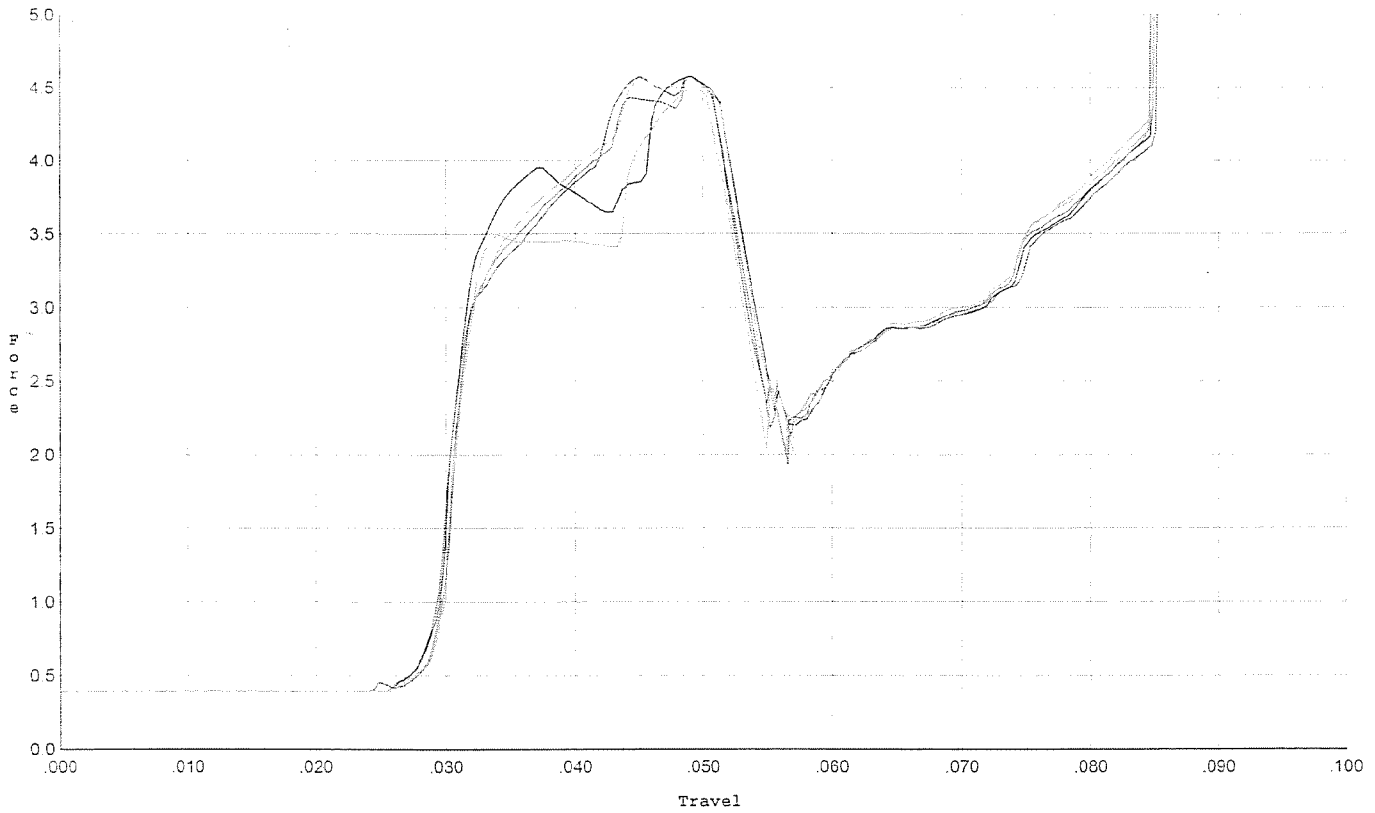
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.377	0.052	0.029	0.034	0.078		Set Trigger
2	3.585	0.052	0.029	0.034	0.080		Set Trigger
3	3.391	0.051	0.029	0.034	0.076		Set Trigger
4	3.386	0.051	0.029	0.035	0.074		Set Trigger
5	3.466	0.052	0.029	0.034	0.078		Set Trigger

A-3-44

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



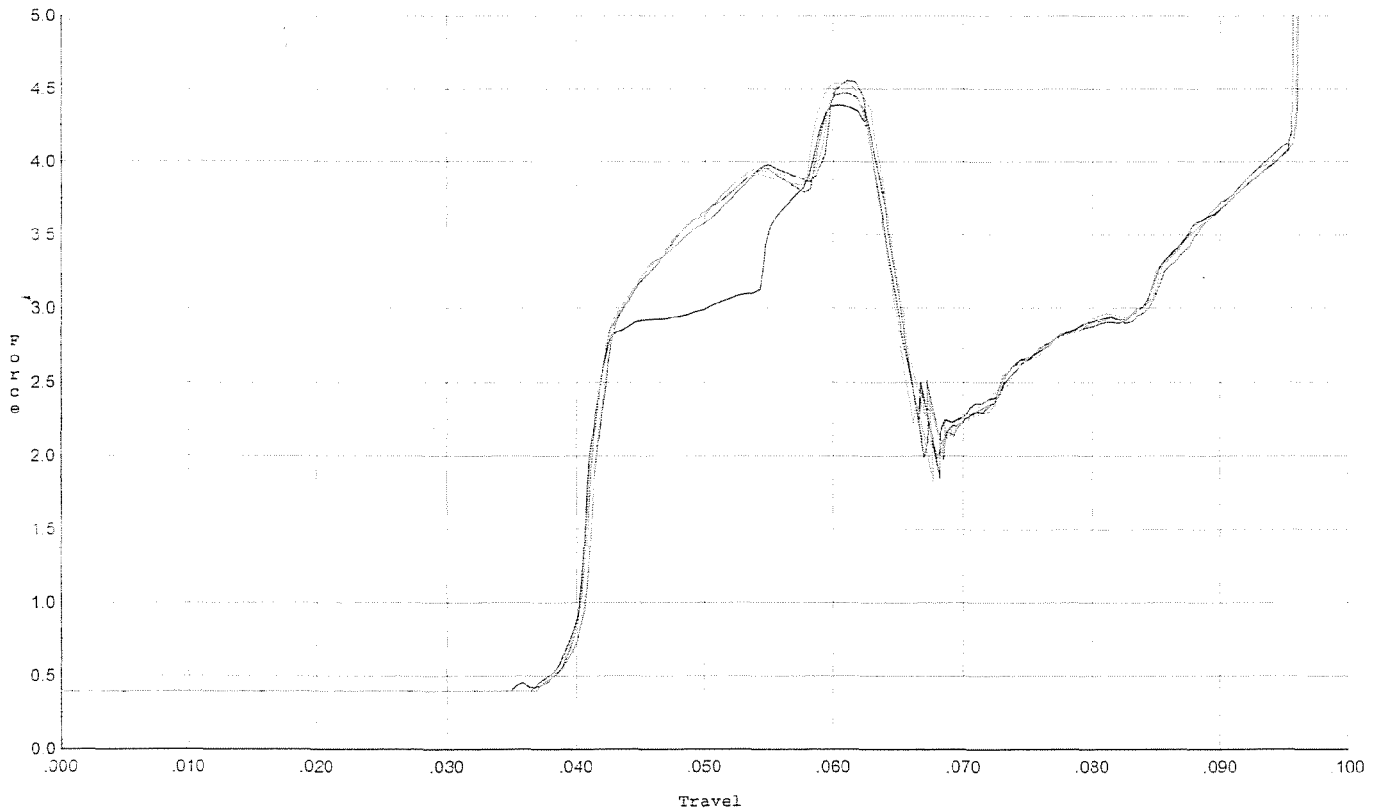
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.577	0.051	0.029	0.033	0.095		Set Trigger
2	4.577	0.051	0.026	0.032	0.098		Set Trigger
3	4.569	0.053	0.028	0.032	0.101		Set Trigger
4	4.554	0.052	0.029	0.032	0.098		Set Trigger
5	4.493	0.051	0.029	0.032	0.093		Set Trigger

A-455

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



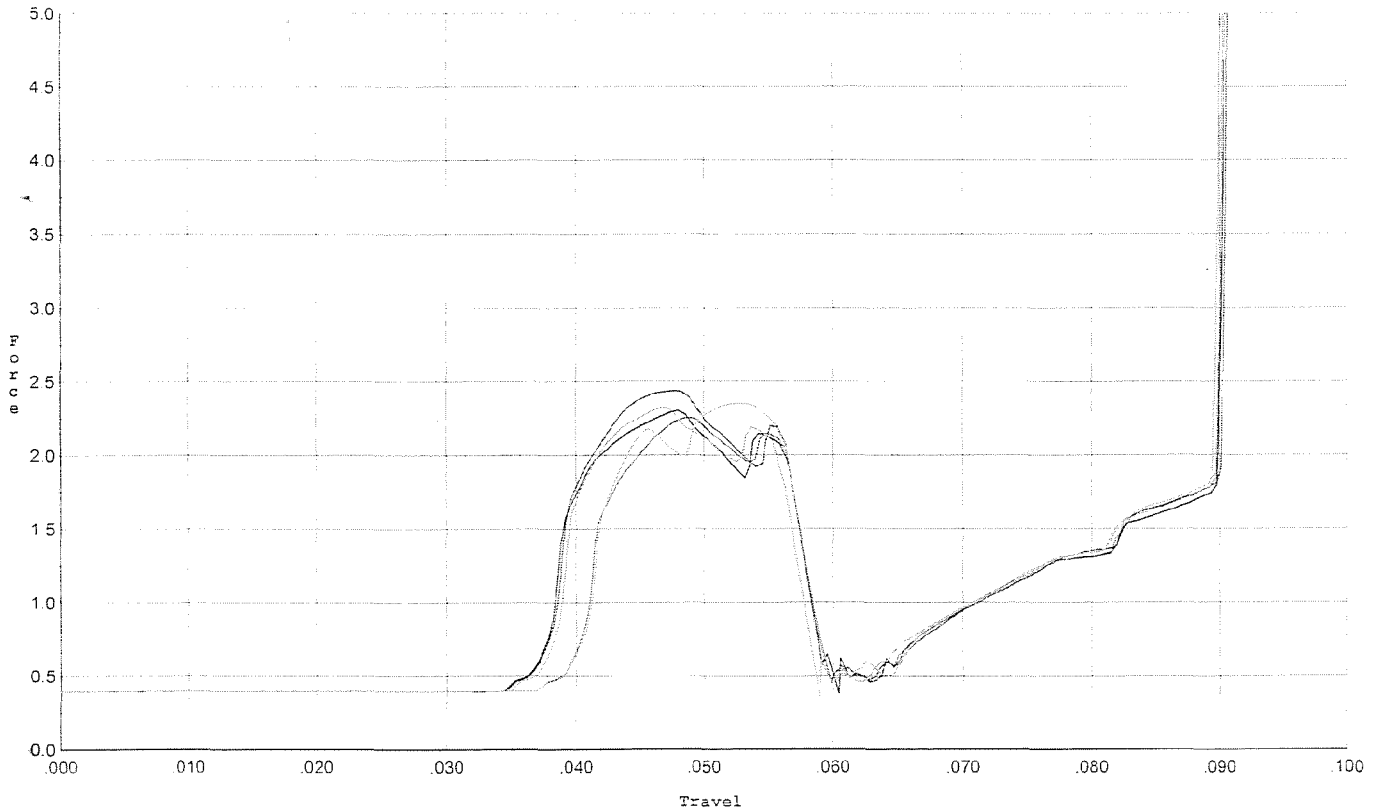
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.554	0.064	0.039	0.035	0.104		Set Trigger
2	4.391	0.063	0.039	0.036	0.094		Set Trigger
3	4.466	0.062	0.040	0.036	0.099		Set Trigger
4	4.536	0.063	0.039	0.036	0.101		Set Trigger
5	4.532	0.063	0.040	0.035	0.102		Set Trigger

A-4.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



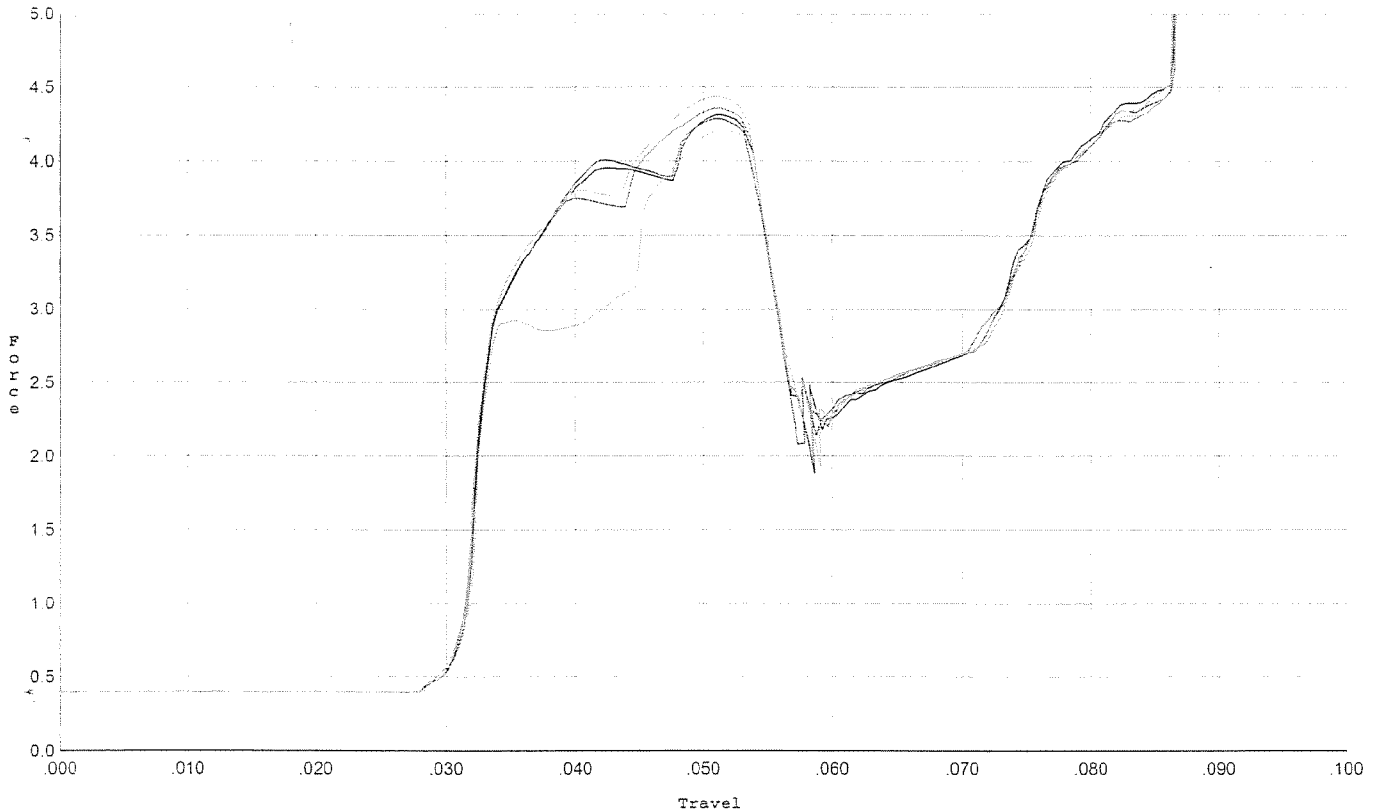
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.435	0.056	0.037	0.039	0.055		Set Trigger
2	2.303	0.057	0.037	0.039	0.054		Set Trigger
3	2.250	0.056	0.040	0.040	0.049		Set Trigger
4	2.350	0.056	0.040	0.040	0.050		Set Trigger
5	2.326	0.056	0.038	0.039	0.052		Set Trigger

A-233

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.286	0.054	0.030	0.033	0.099		Set Trigger
2	4.310	0.054	0.031	0.033	0.098		Set Trigger
3	4.358	0.054	0.030	0.033	0.098		Set Trigger
4	4.212	0.054	0.031	0.033	0.089		Set Trigger
5	4.439	0.054	0.031	0.033	0.099		Set Trigger

A-41.32