

G6794752

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



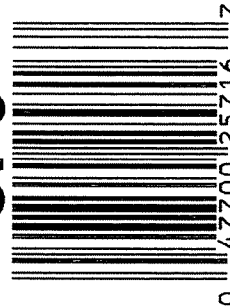
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6794752

UPC



GUN SERIAL #

G6794752

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SPD
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SPD
460	CHECK HEADSPACE		10-7-08	SPD
470	DIS-ASSEMBLE ACTION		10-7-08	SPD
472	SERIALIZE BOLT HANDLE	MAG-SP - FLX	10-8-08	RSW
475	DRILL AND TAP SIGHT HOLES		10-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (R)	10/11/08	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10-21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-28-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

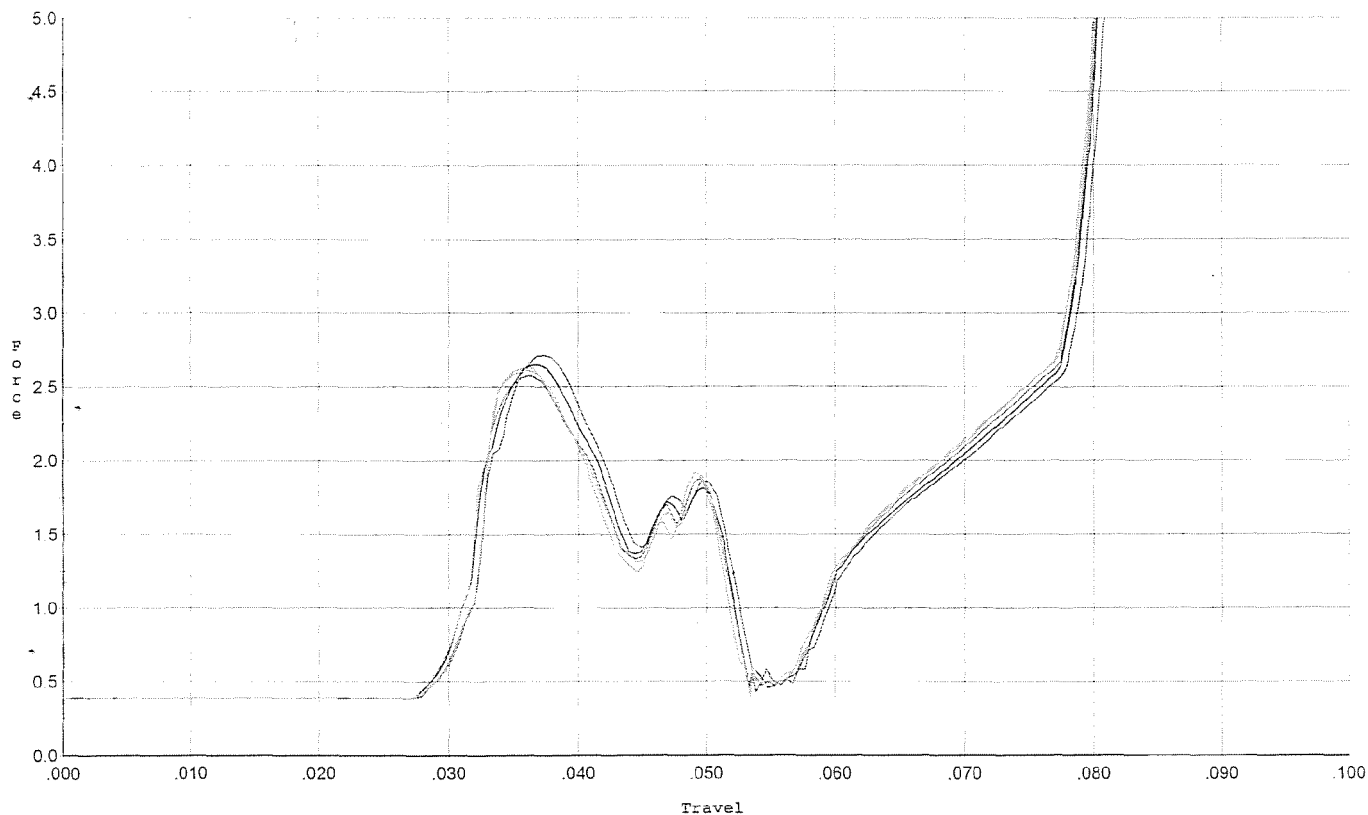
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>4.0</u>	10-30-08	L. J.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-30-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-30-08	L. J.
	J) ASSEMBLE STOCK		10-28-08	R. J.
	K) ASSEMBLE SWIVEL STUDS		10-30-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-29-08	T. C.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-29-08	L. J.
670	FINAL INSPECTION A) HEADSPACE		10-30-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.16</u> <u>2.30</u> <u>2.28</u> <u>2.24</u>	10/29/08	CM15
	C) FUNCTION		10-30-08	L. J.
690	PACK		10/31/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/23/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



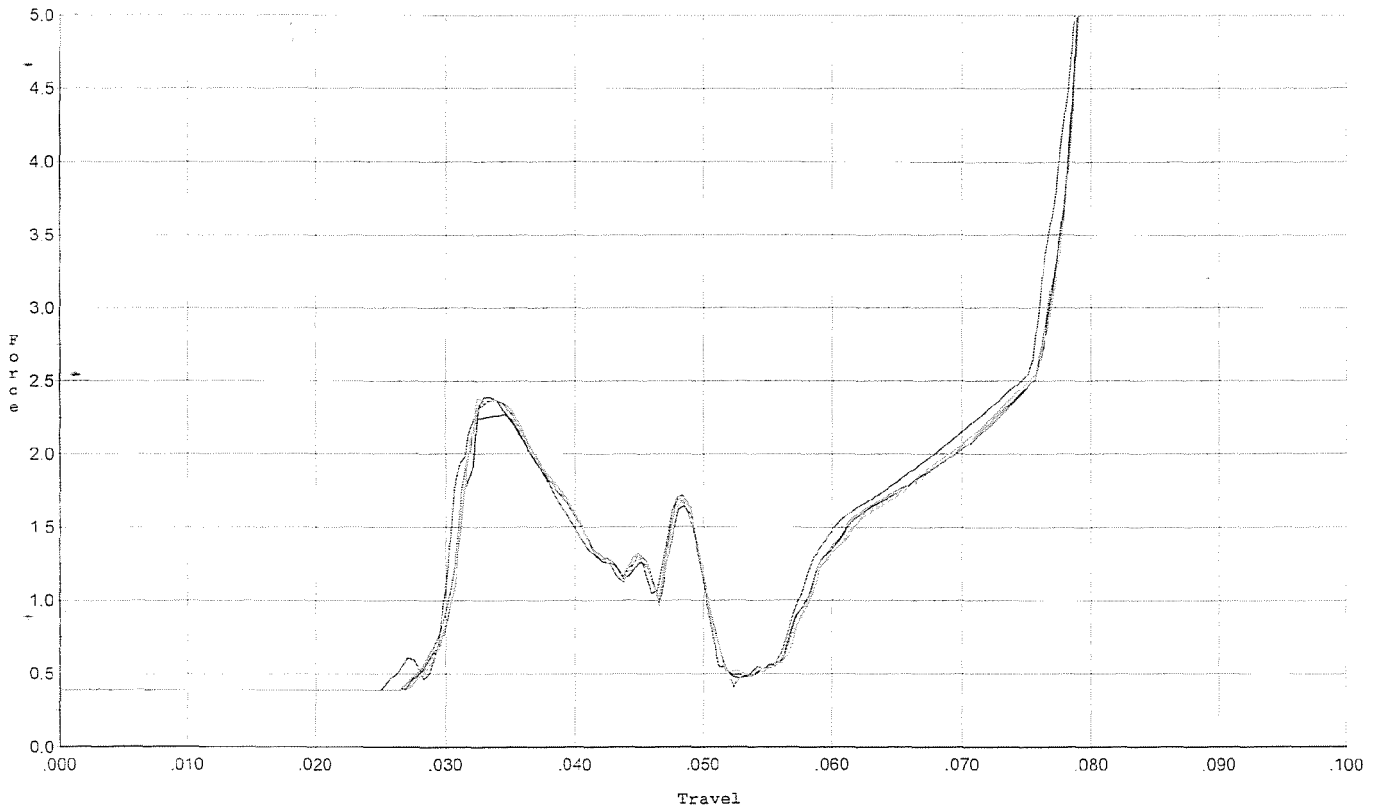
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.714	0.052	0.030	0.034	0.053		Set Trigger
2	2.652	0.051	0.030	0.034	0.052		Set Trigger
3	2.575	0.052	0.030	0.034	0.051		Set Trigger
4	2.608	0.052	0.030	0.033	0.051		Set Trigger
5	2.631	0.050	0.029	0.033	0.050		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



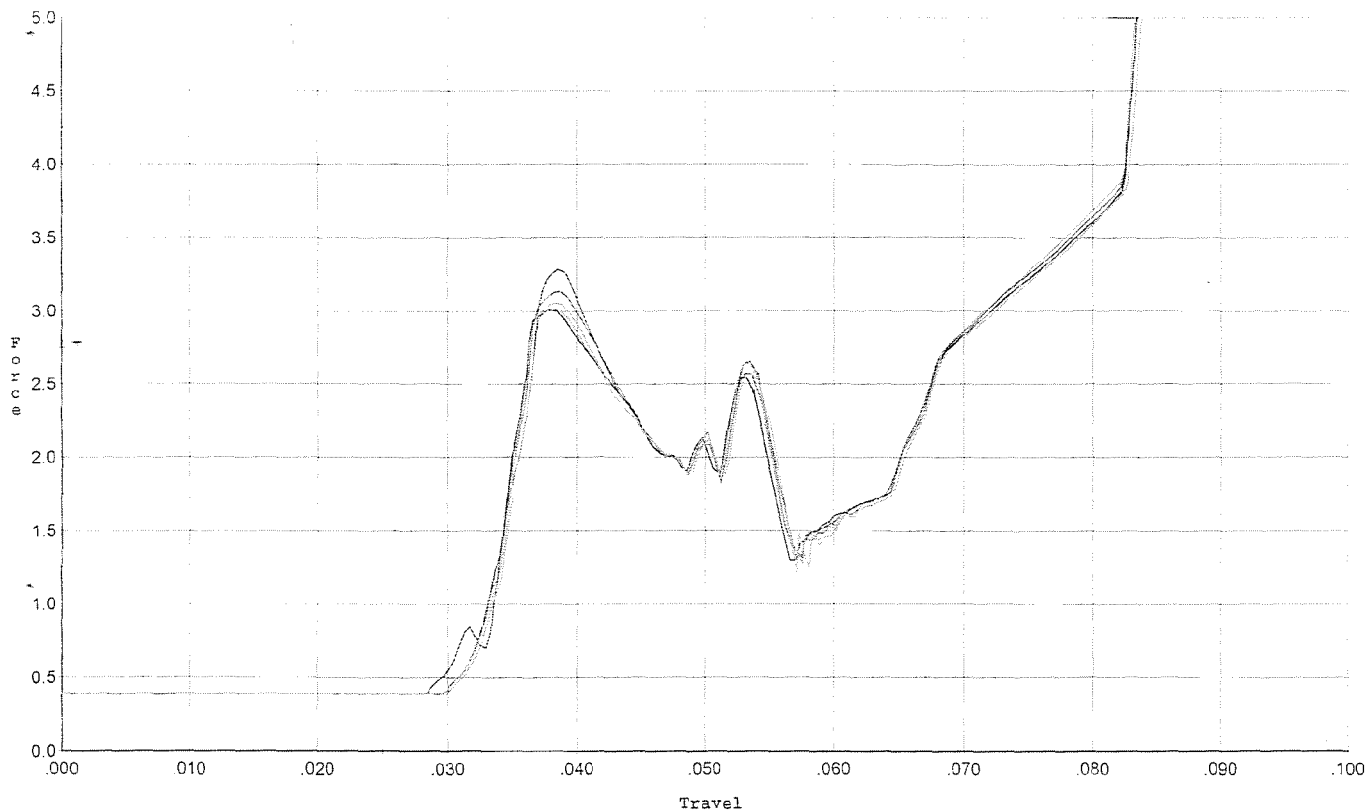
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.269	0.049	0.027	0.034	0.045		Set Trigger
2	2.388	0.049	0.029	0.034	0.043		Set Trigger
3	2.368	0.049	0.029	0.034	0.044		Set Trigger
4	2.377	0.049	0.029	0.034	0.044		Set Trigger
5	2.364	0.049	0.029	0.034	0.044		Set Trigger

A-2.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



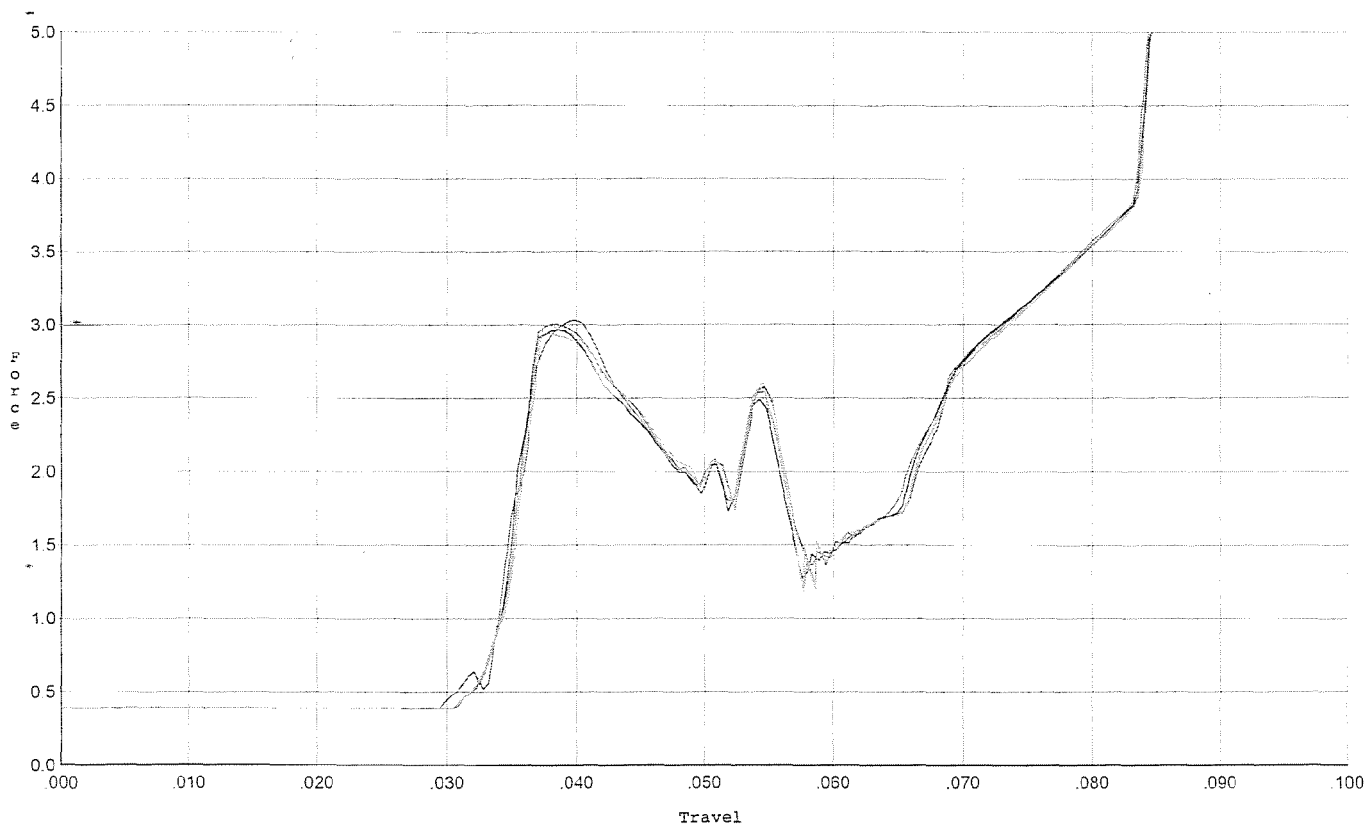
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.285	0.054	0.030	0.034	0.064		Set Trigger
2	3.012	0.054	0.032	0.034	0.062		Set Trigger
3	3.132	0.054	0.032	0.034	0.064		Set Trigger
4	3.012	0.055	0.032	0.033	0.064		Set Trigger
5	3.050	0.054	0.032	0.034	0.064		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



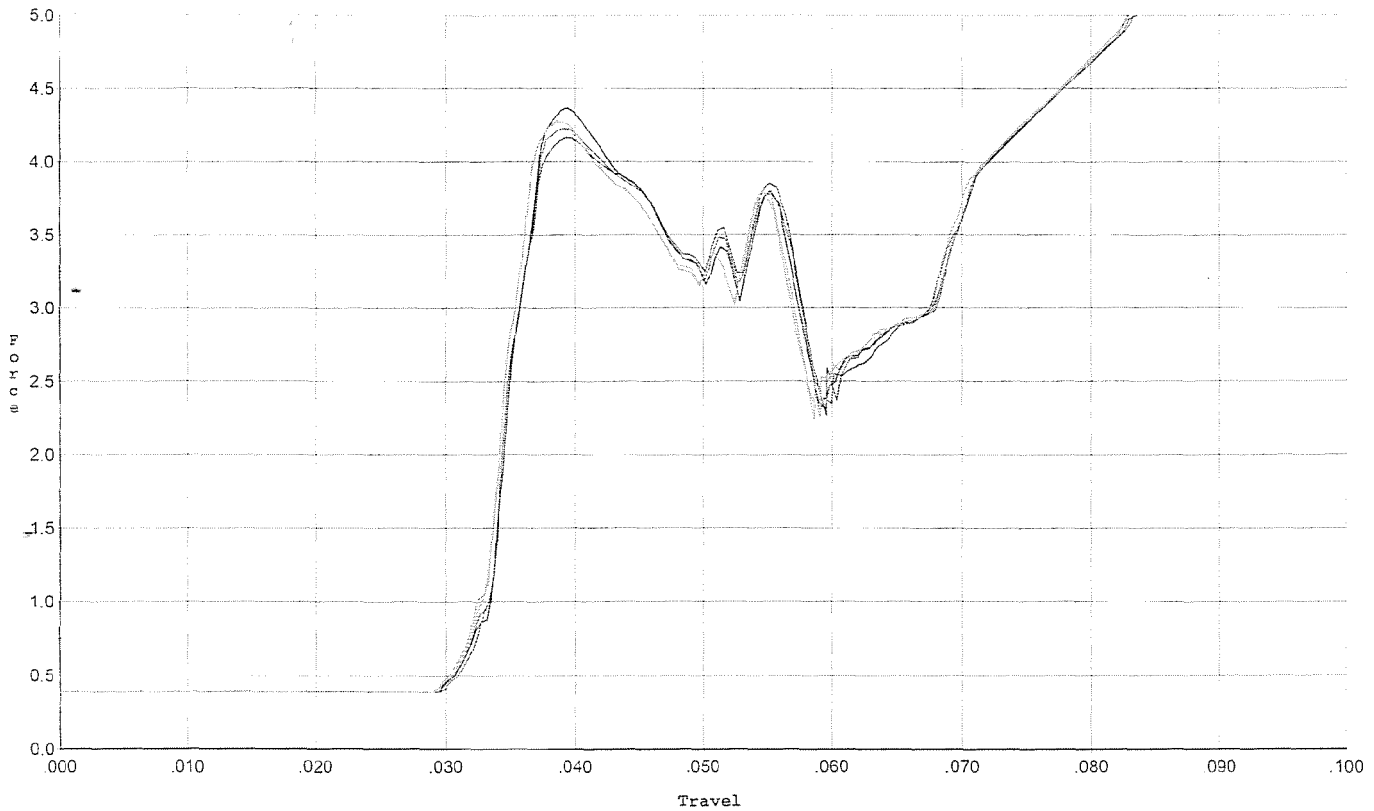
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.031	0.055	0.032	0.034	0.065		Set Trigger
2	2.967	0.055	0.031	0.034	0.063		Set Trigger
3	3.004	0.056	0.033	0.034	0.065		Set Trigger
4	2.942	0.056	0.033	0.034	0.064		Set Trigger
5	3.001	0.055	0.033	0.034	0.064		Set Trigger

A-2.98

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



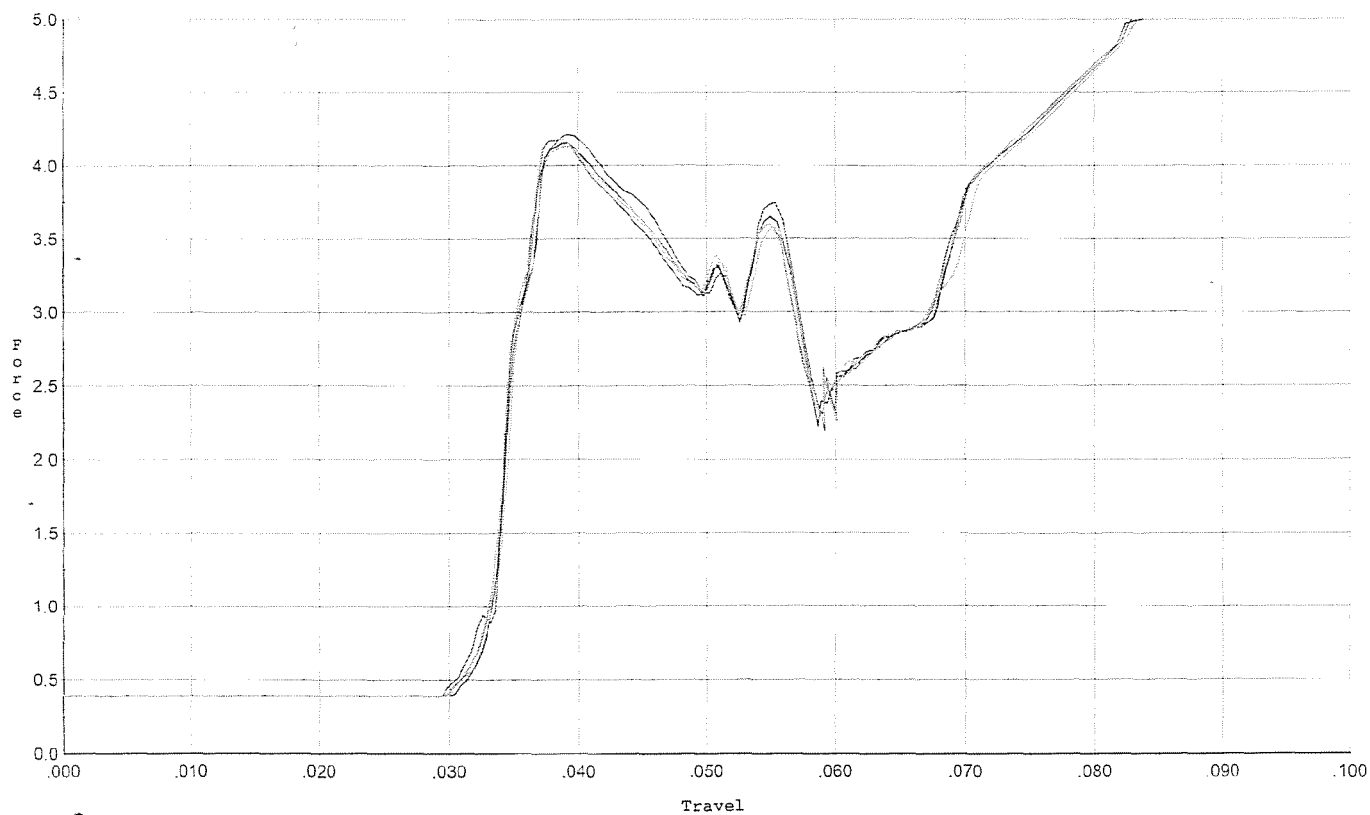
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.057	0.031	0.032	0.098		Set Trigger
2	4.369	0.056	0.031	0.032	0.095		Set Trigger
3	4.226	0.057	0.032	0.032	0.097		Set Trigger
4	4.270	0.055	0.031	0.032	0.094		Set Trigger
5	4.287	0.057	0.031	0.032	0.097		Set Trigger

A-4.26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



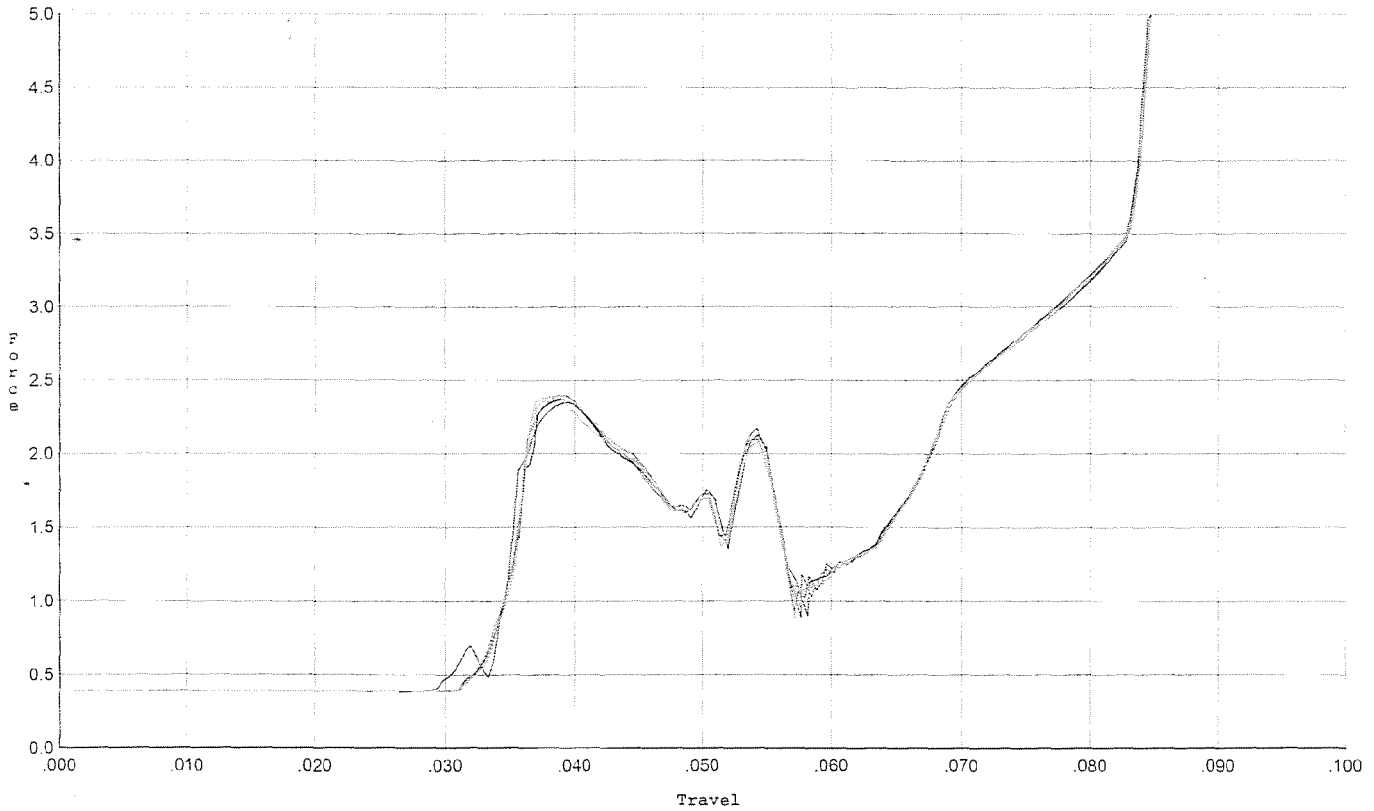
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.056	0.031	0.032	0.095		Set Trigger
2	4.156	0.057	0.032	0.032	0.094		Set Trigger
3	4.185	0.056	0.032	0.032	0.092		Set Trigger
4	4.185	0.056	0.032	0.032	0.093		Set Trigger
5	4.131	0.056	0.032	0.032	0.093		Set Trigger

A-4-17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



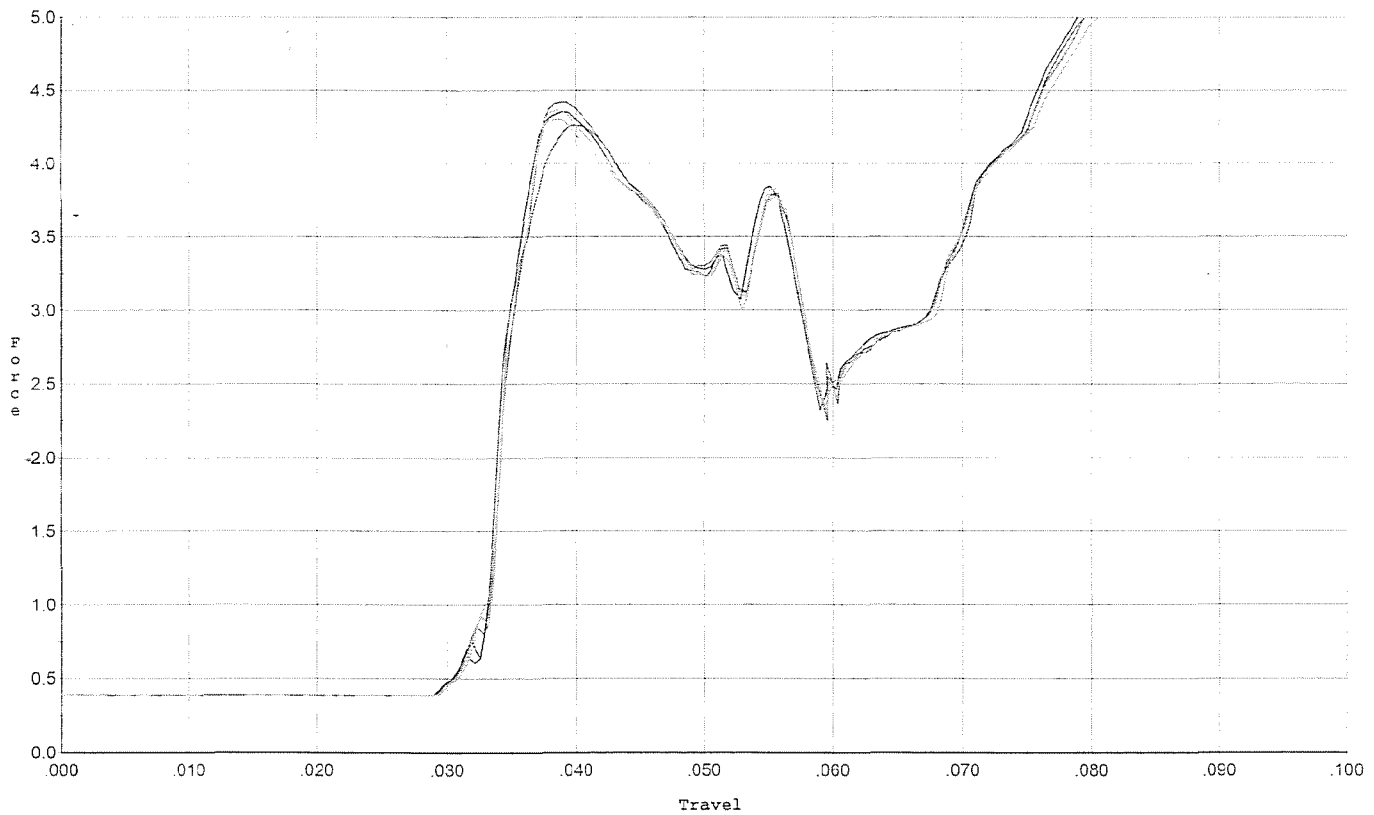
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.351	0.055	0.031	0.035	0.054		Set Trigger
2	2.369	0.055	0.031	0.035	0.054		Set Trigger
3	2.397	0.055	0.033	0.035	0.054		Set Trigger
4	2.373	0.055	0.033	0.035	0.054		Set Trigger
5	2.392	0.055	0.033	0.035	0.054		Set Trigger

A-2.37

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lbs for target and accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.261	0.057	0.031	0.032	0.098		Set Trigger
2	4.353	0.057	0.031	0.031	0.100		Set Trigger
3	4.419	0.057	0.031	0.031	0.099		Set Trigger
4	4.361	0.056	0.031	0.032	0.098		Set Trigger
5	4.303	0.057	0.032	0.032	0.098		Set Trigger