

G679 4753

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

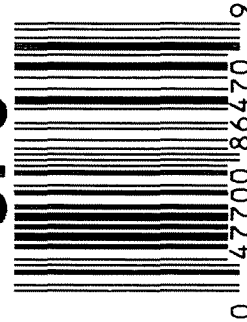


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794753**UPC**

GUN SERIAL # G 6794753

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SP
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SP
460	CHECK HEADSPACE		11-11-08	SP
470	DIS-ASSEMBLE ACTION		11-11-08	SP
472	SERIALIZE BOLT HANDLE		11-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION		11/17/08	(RT)
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-21-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		12-31-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

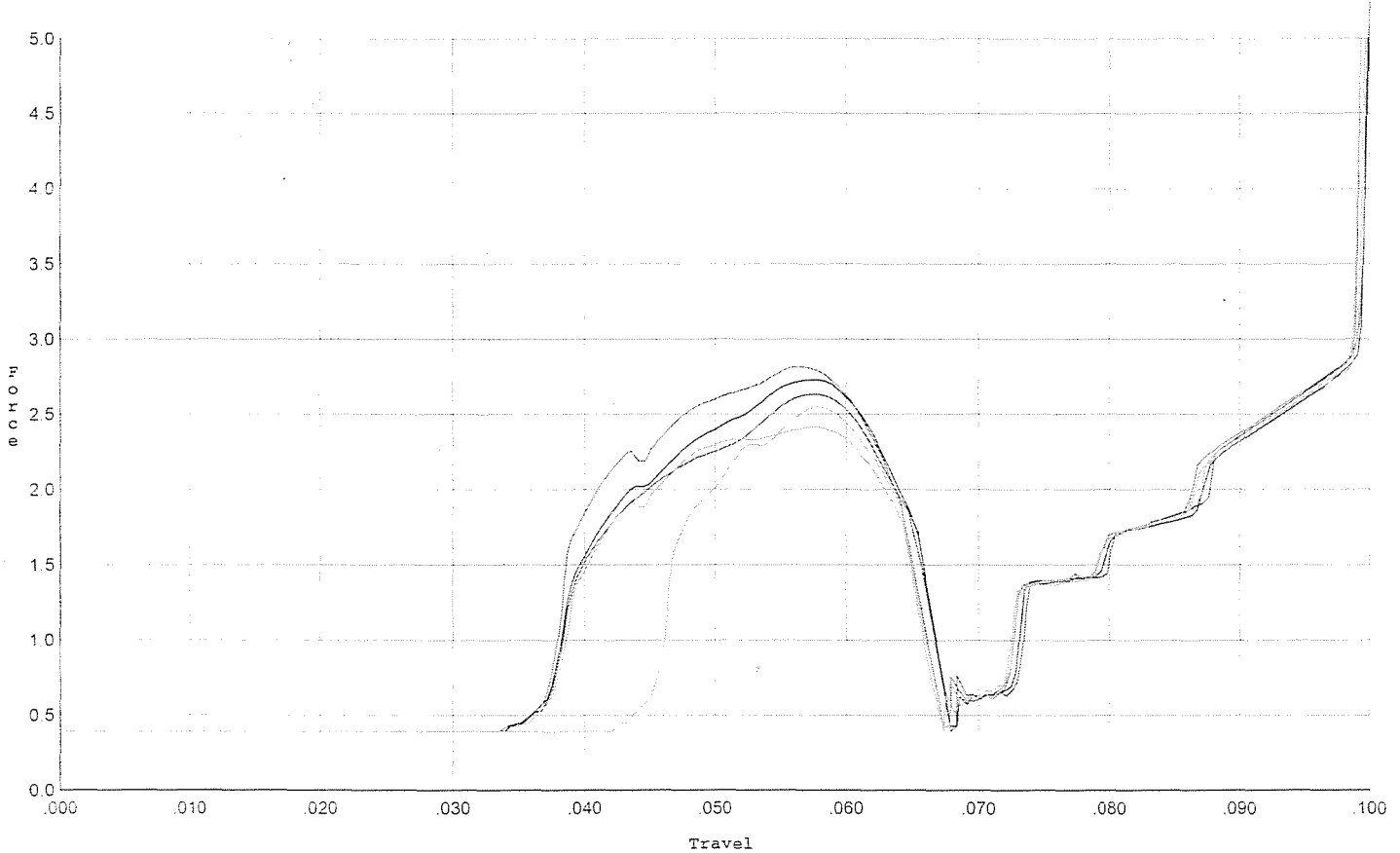
F004 REV 5/2006

560		F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	1-7-09	L N		
CONT.										
		G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	1-7-09	L N		
		H) TRIGGER PULL TEST AND RETAINABILITY								
		I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.034</u>	<u>.034</u>	1-7-09	L N		
		J) ASSEMBLE STOCK						12-31-08	RTZ	
		K) ASSEMBLE SWIVEL STUDS						1-7-09	L N	
		L) ATTACH FRONT AND REAR SIGHT ASSY'S								
		M) IRON SIGHT ALIGNMENT								
		N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650		FUNCTION TEST AND TARGET		<u>PASS</u>		FAIL	1-6-09	L N		
				<u>PASS</u>		FAIL				
		MALFUNCTION		CORRECTION						
		MALFUNCTION		CORRECTION		N/A				
		MALFUNCTION		CORRECTION						
		MALFUNCTION		CORRECTION						
660		INSPECT FOR LIVE AMMO					1-6-09	RP		
670		FINAL INSPECTION A) HEADSPACE					1-7-09	L N		
		B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u>	<u>2.60</u>	<u>2.72</u>	<u>2.74</u>	<u>2.73</u>	1-7-09	TC
		C) FUNCTION						1-7-09	L N	
690		PACK						1/15/09	FM	

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



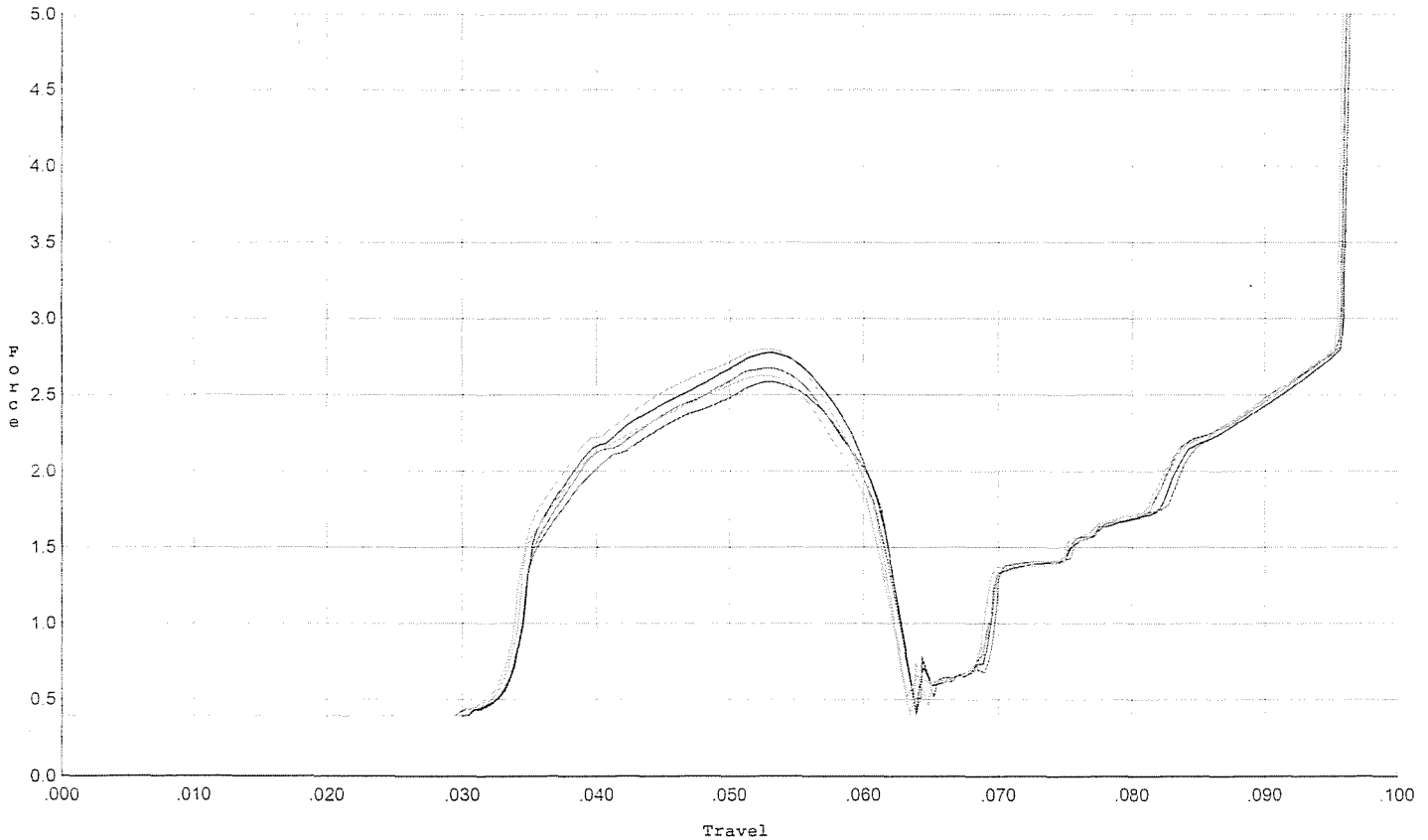
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.066	0.037	0.039	0.074		Set Trigger
2	2.728	0.065	0.037	0.039	0.076		Set Trigger
3	2.815	0.066	0.037	0.039	0.080		Set Trigger
4	2.553	0.064	0.045	0.042	0.059		Set Trigger
5	2.417	0.064	0.038	0.040	0.070		Set Trigger

A-2-62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



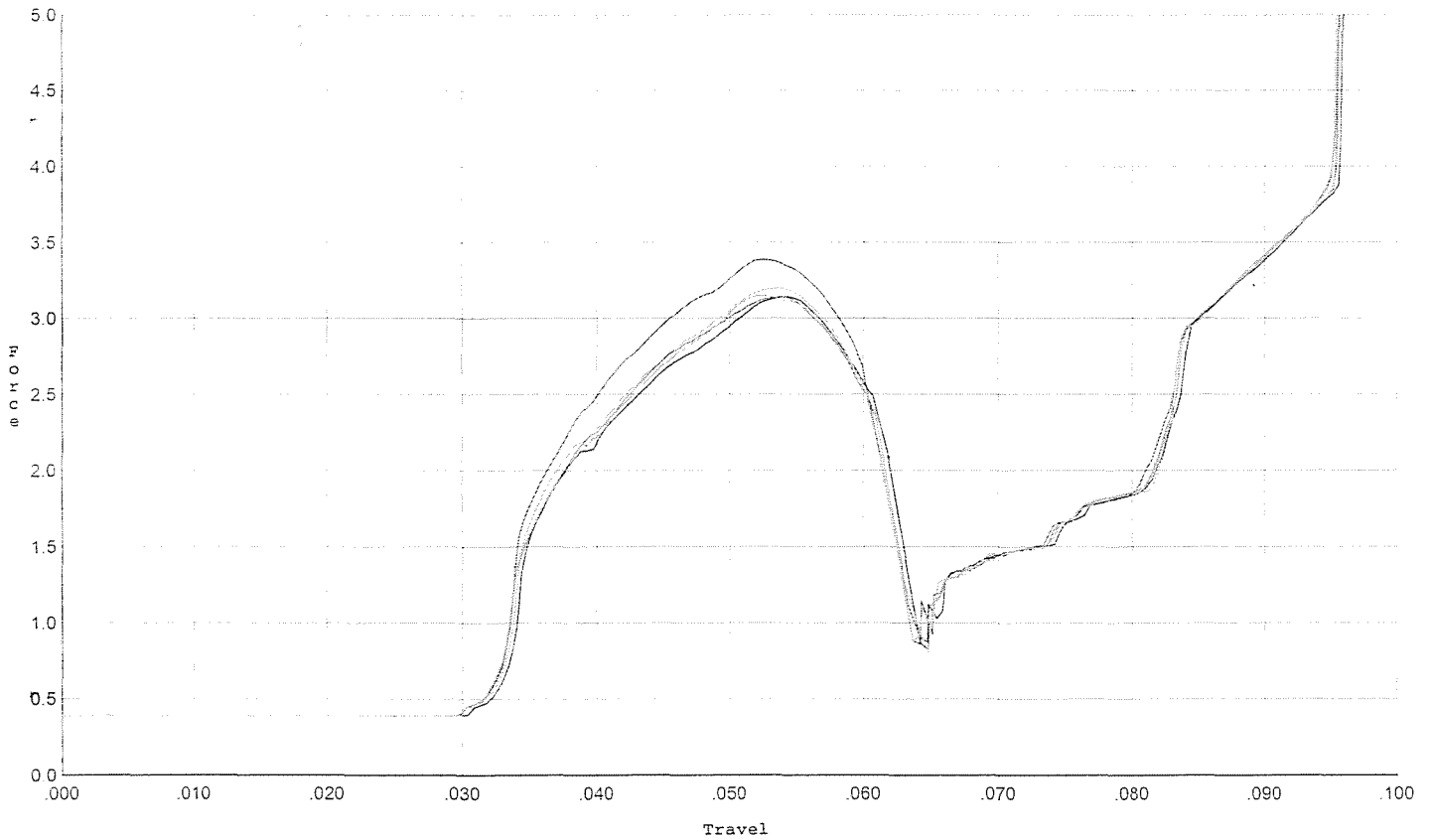
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.061	0.034	0.039	0.073		Set Trigger
2	2.772	0.061	0.034	0.039	0.077		Set Trigger
3	2.674	0.062	0.033	0.039	0.075		Set Trigger
4	2.625	0.062	0.033	0.039	0.074		Set Trigger
5	2.799	0.061	0.033	0.039	0.077		Set Trigger

A-2-69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



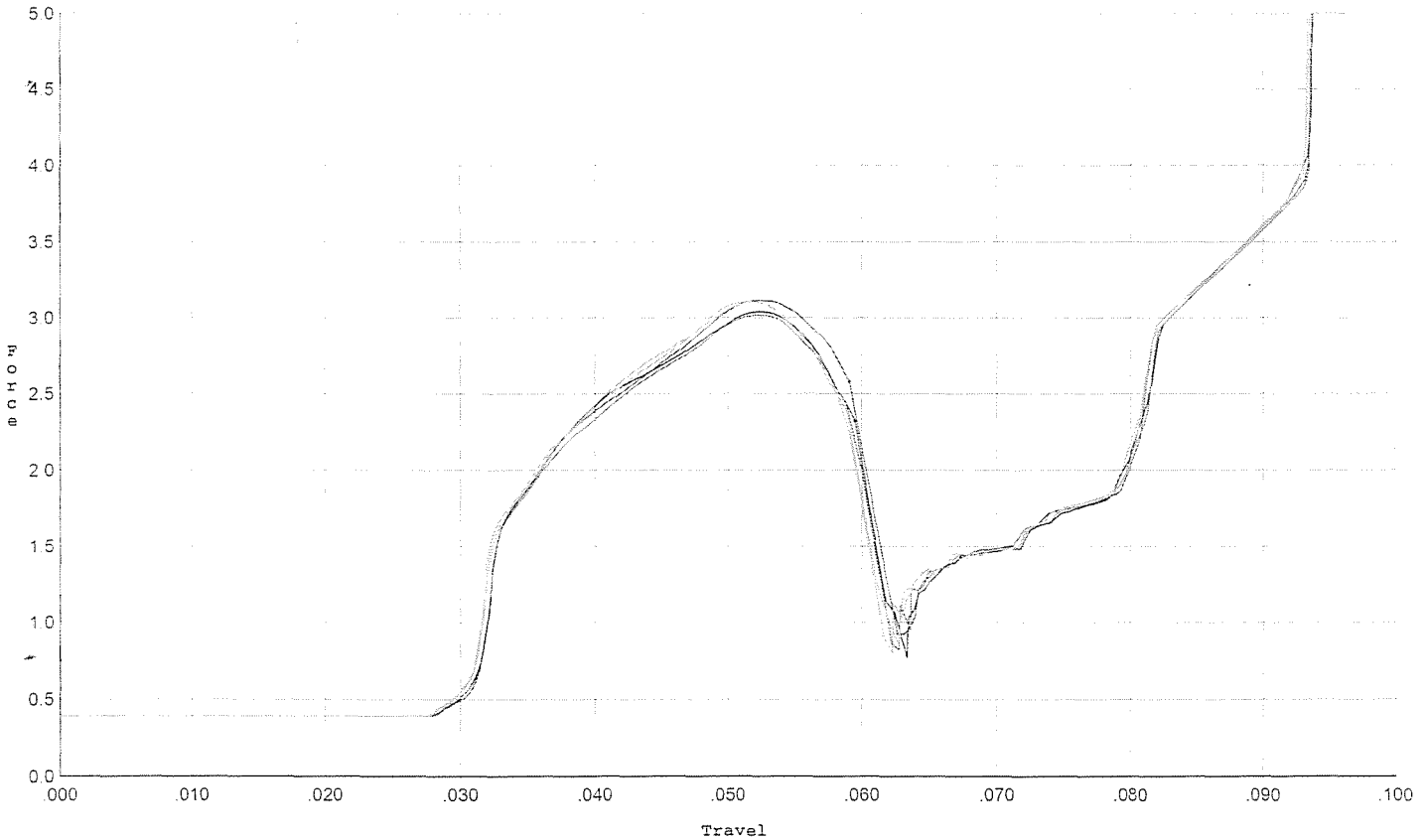
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.385	0.062	0.032	0.038	0.091		Set Trigger
2	3.142	0.062	0.033	0.037	0.085		Set Trigger
3	3.141	0.061	0.033	0.038	0.084		Set Trigger
4	3.196	0.061	0.033	0.038	0.085		Set Trigger
5	3.147	0.062	0.032	0.038	0.085		Set Trigger

- A.3-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



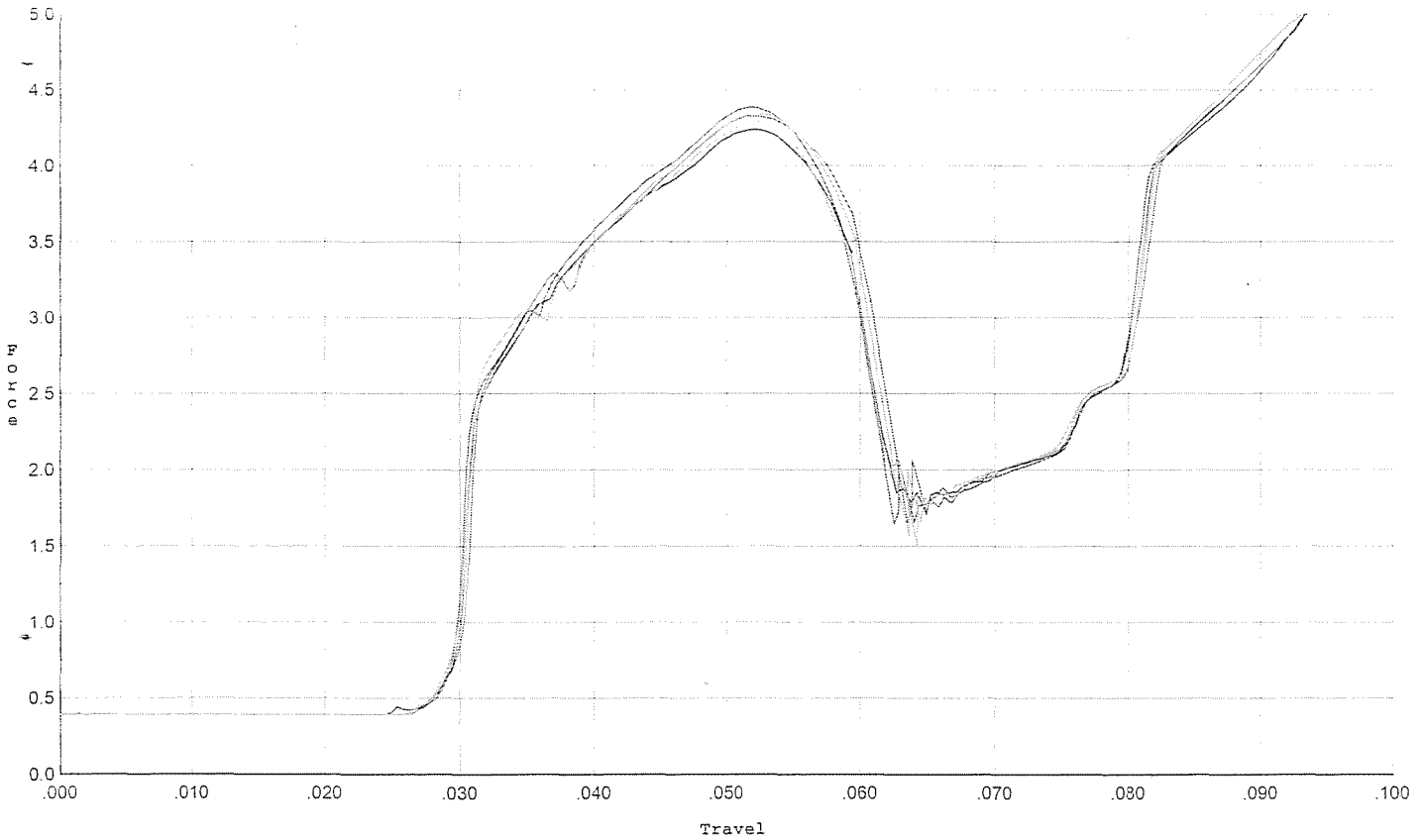
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.114	0.059	0.031	0.037	0.083		Set Trigger
2	3.039	0.059	0.031	0.037	0.083		Set Trigger
3	3.015	0.060	0.031	0.037	0.082		Set Trigger
4	3.107	0.059	0.031	0.037	0.083		Set Trigger
5	3.107	0.059	0.031	0.037	0.083		Set Trigger

A- 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



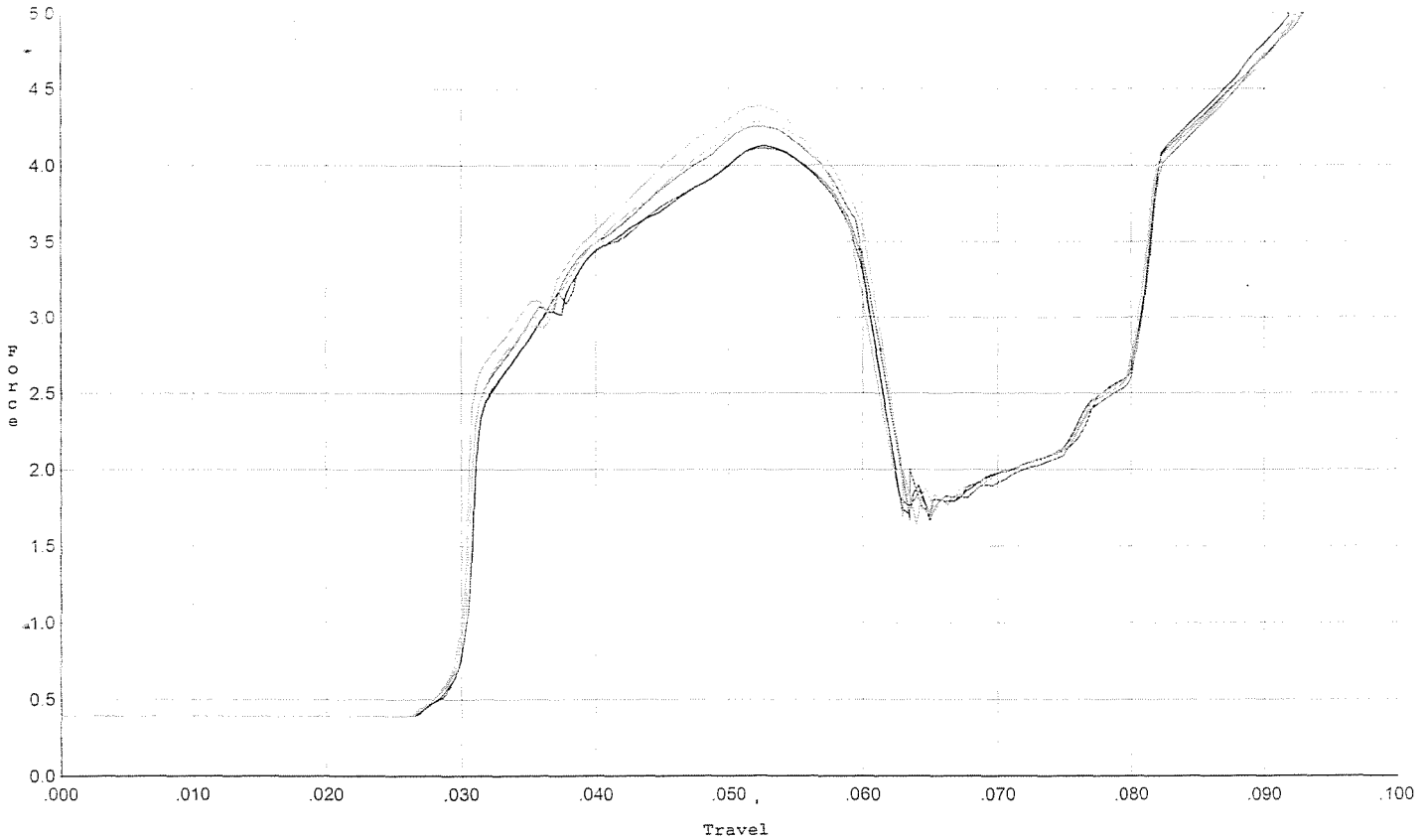
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.385	0.060	0.029	0.034	0.120		Set Trigger
2	4.237	0.059	0.029	0.034	0.116		Set Trigger
3	4.324	0.061	0.029	0.034	0.122		Set Trigger
4	4.290	0.059	0.029	0.034	0.117		Set Trigger
5	4.340	0.060	0.029	0.034	0.120		Set Trigger

A-4.31

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



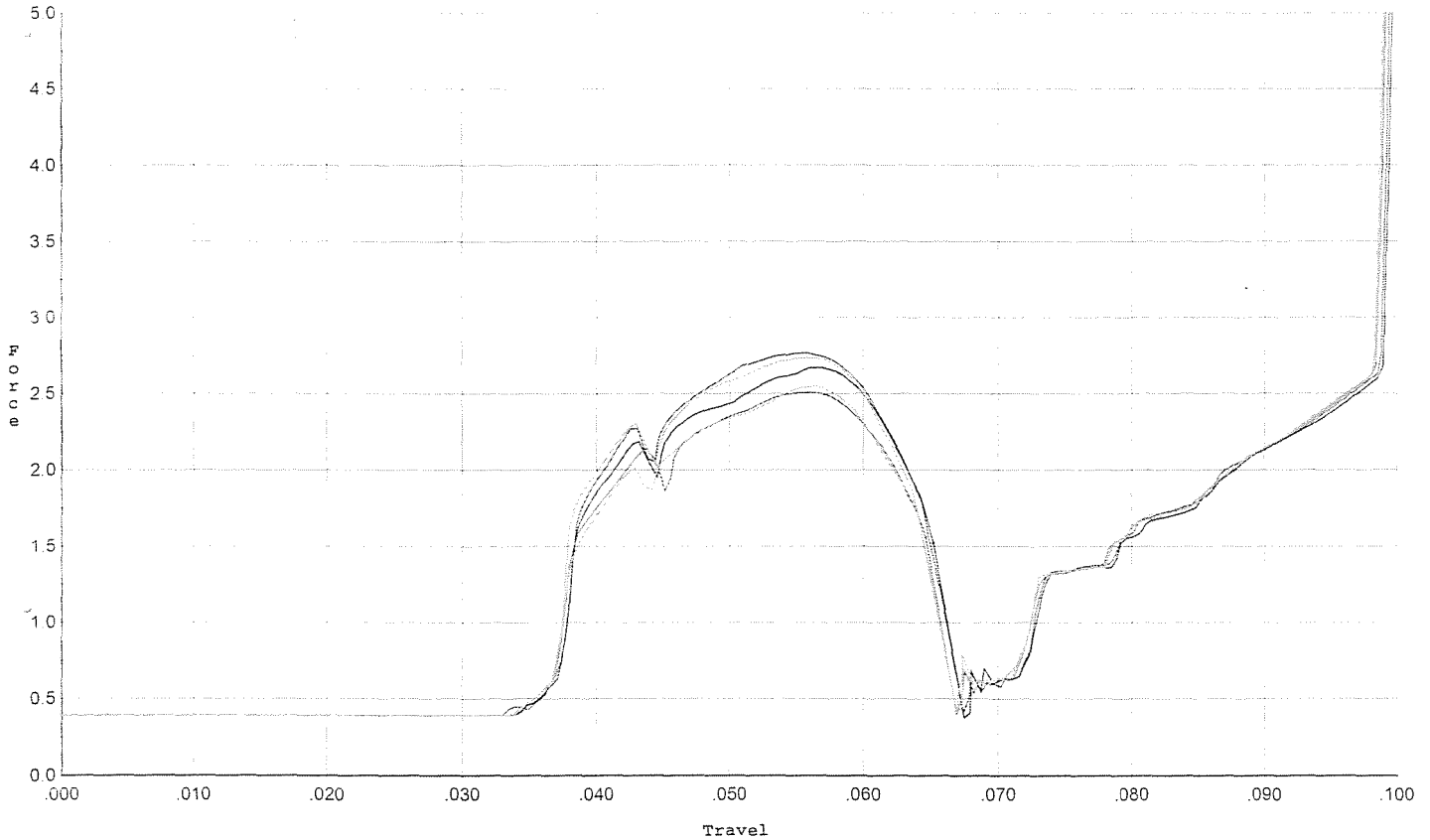
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.060	0.029	0.034	0.115		Set Trigger
2	4.125	0.060	0.030	0.034	0.115		Set Trigger
3	4.252	0.061	0.029	0.033	0.122		Set Trigger
4	4.282	0.060	0.029	0.033	0.120		Set Trigger
5	4.389	0.059	0.029	0.034	0.119		Set Trigger

A-4.23

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



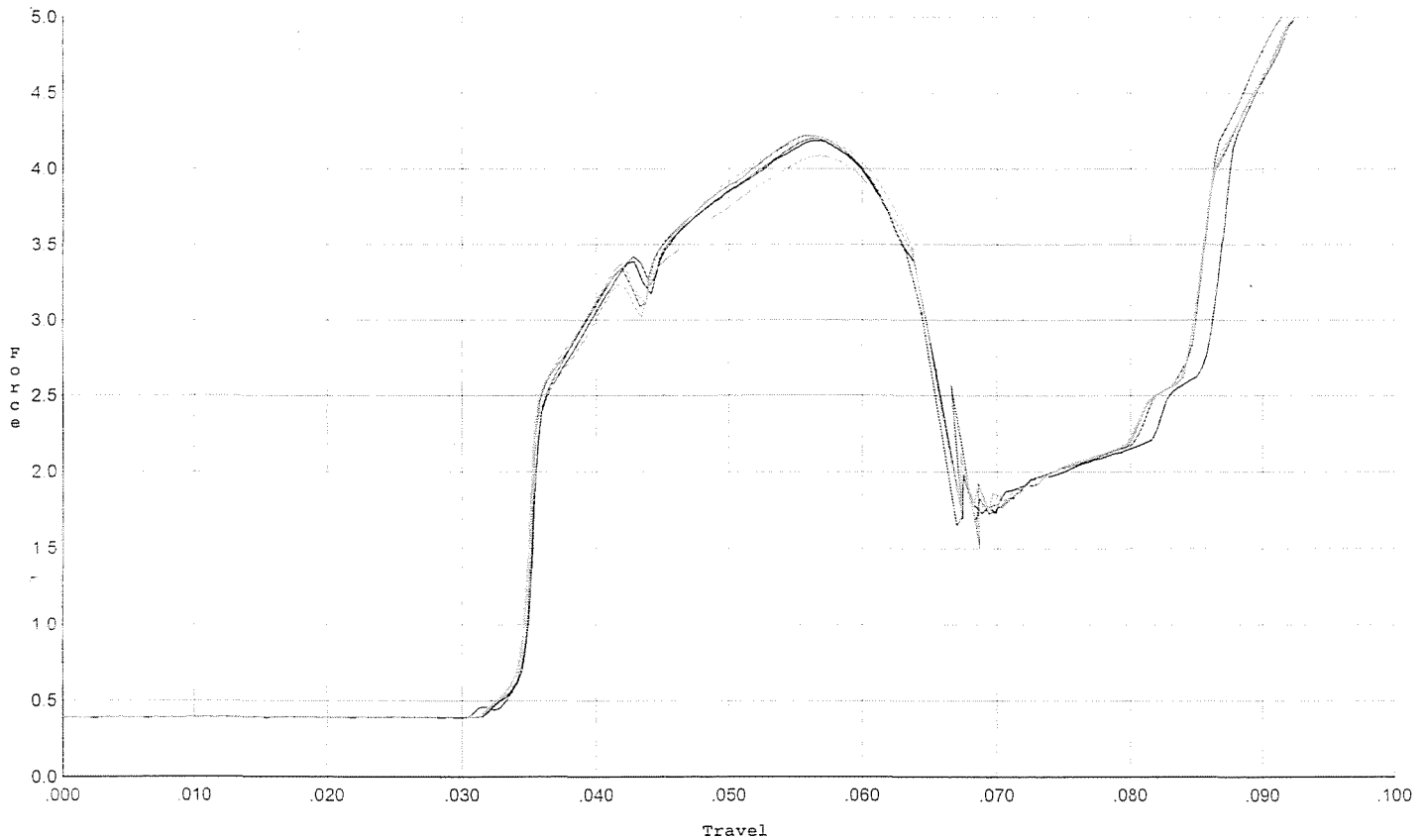
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.766	0.066	0.037	0.039	0.080		Set Trigger
2	2.669	0.065	0.037	0.039	0.077		Set Trigger
3	2.506	0.065	0.037	0.039	0.073		Set Trigger
4	2.734	0.065	0.037	0.039	0.079		Set Trigger
5	2.545	0.065	0.037	0.039	0.073		Set Trigger

A. 2.64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target& accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.197	0.066	0.034	0.035	0.121		Set Trigger
2	4.183	0.065	0.034	0.035	0.120		Set Trigger
3	4.217	0.064	0.034	0.035	0.119		Set Trigger
4	4.208	0.064	0.032	0.035	0.119		Set Trigger
5	4.087	0.064	0.034	0.035	0.116		Set Trigger

A 4.19