

G6794754

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



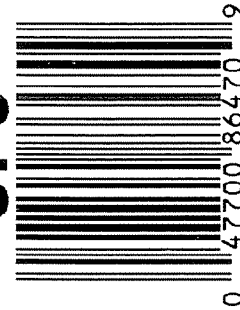
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794754

UPC



BM FORM

GUN SERIAL #

6794754

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SP
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SP
460	CHECK HEADSPACE		11-4-08	SP
470	DIS-ASSEMBLE ACTION		11-4-08	SP
472	SERIALIZE BOLT HANDLE		11-5-08	RT
475	DRILL AND TAP SIGHT HOLES	2000	11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	11/6/08	SP
490	MAGNAFLUX BOLT		11/6/08	MT
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		12-1-08	BN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

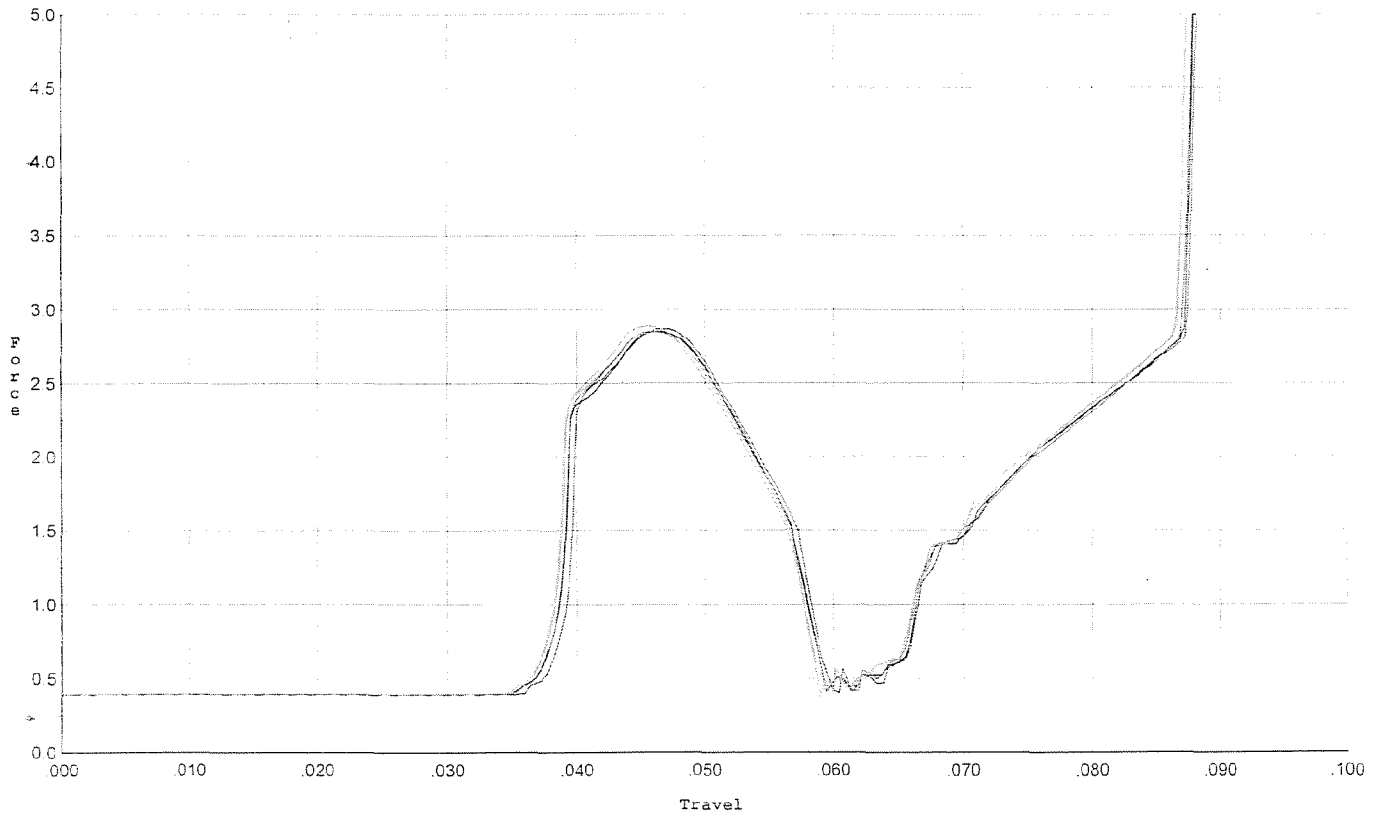
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>4.0</u> <u>4.0</u>	12-18-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.0</u> <u>7.0</u> <u>7.0</u>	12-18-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-18-08	L.N.
	J) ASSEMBLE STOCK		12-1-08	ESN
	K) ASSEMBLE SWIVEL STUDS		12-18-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-16-08	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-16-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-18-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.46</u> <u>2.54</u> <u>2.55</u> <u>2.64</u>	12-17-08	TC
	C) FUNCTION		12-18-08	L.N.
690	PACK		12-21-09	ESN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



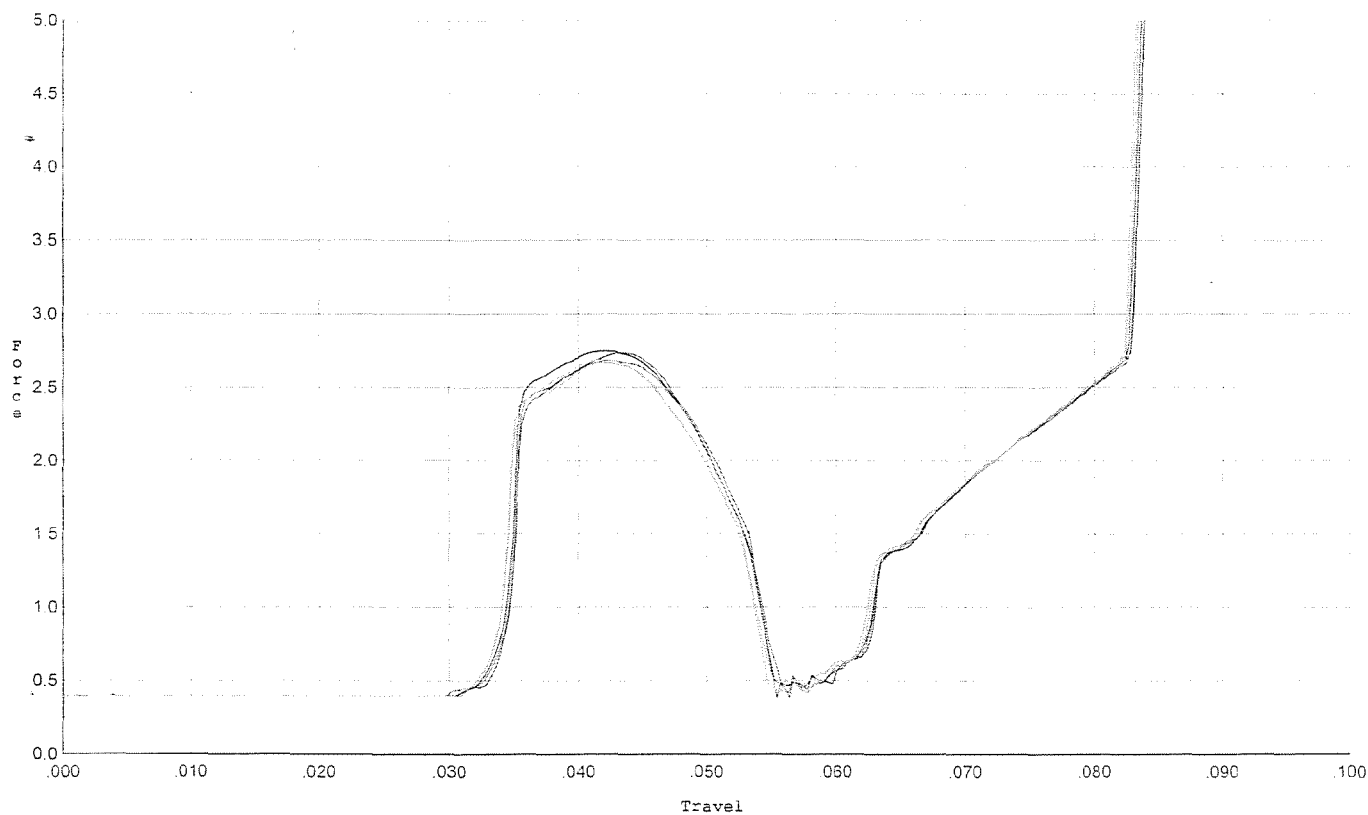
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.868	0.057	0.038	0.038	0.059		Set Trigger
2	2.851	0.058	0.037	0.037	0.060		Set Trigger
3	2.851	0.057	0.037	0.038	0.059		Set Trigger
4	2.888	0.057	0.037	0.037	0.060		Set Trigger
5	2.841	0.057	0.037	0.037	0.060		Set Trigger

A-2.86

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



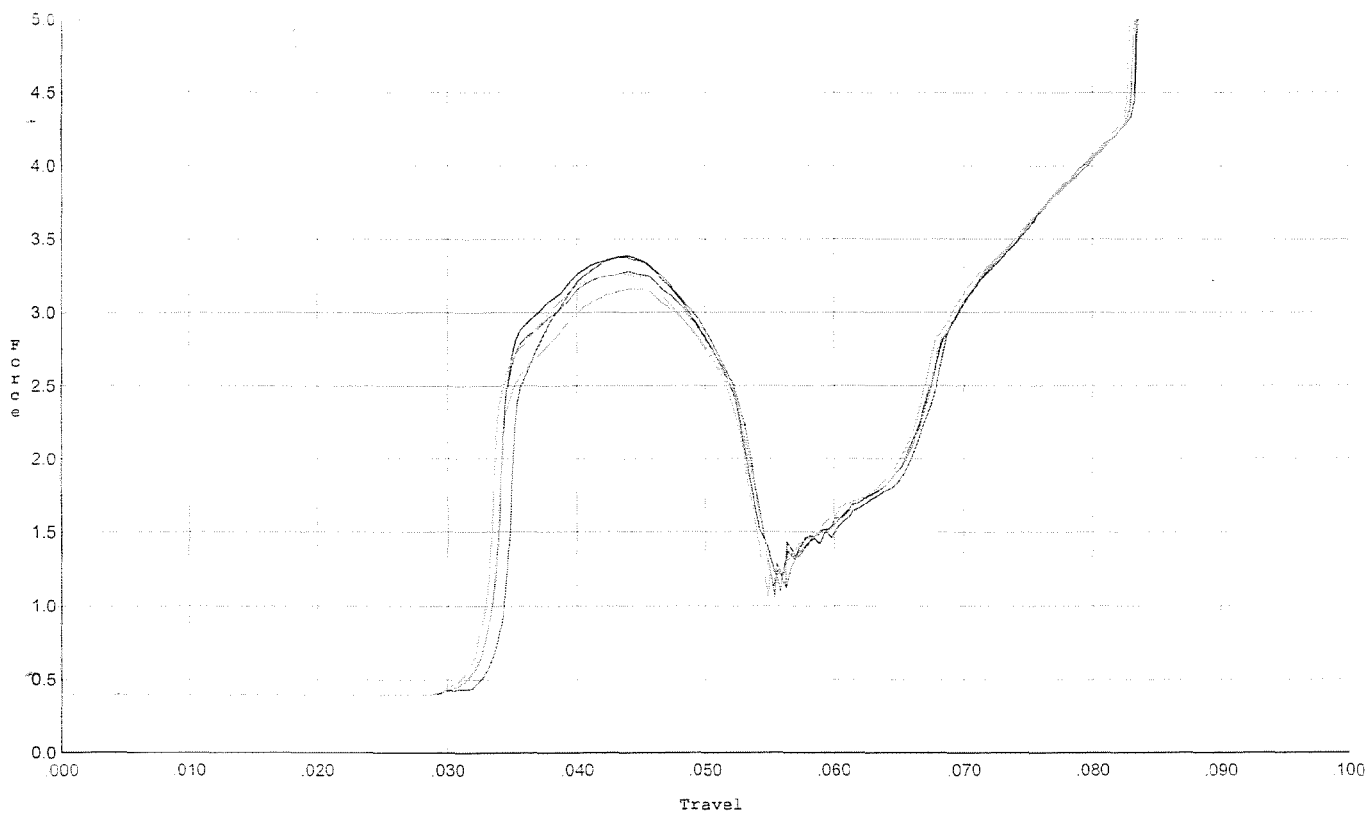
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.736	0.053	0.034	0.035	0.058		Set Trigger
2	2.747	0.054	0.033	0.035	0.059		Set Trigger
3	2.682	0.053	0.033	0.035	0.058		Set Trigger
4	2.664	0.053	0.033	0.035	0.057		Set Trigger
5	2.691	0.053	0.033	0.035	0.057		Set Trigger

A-2.70

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/20/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



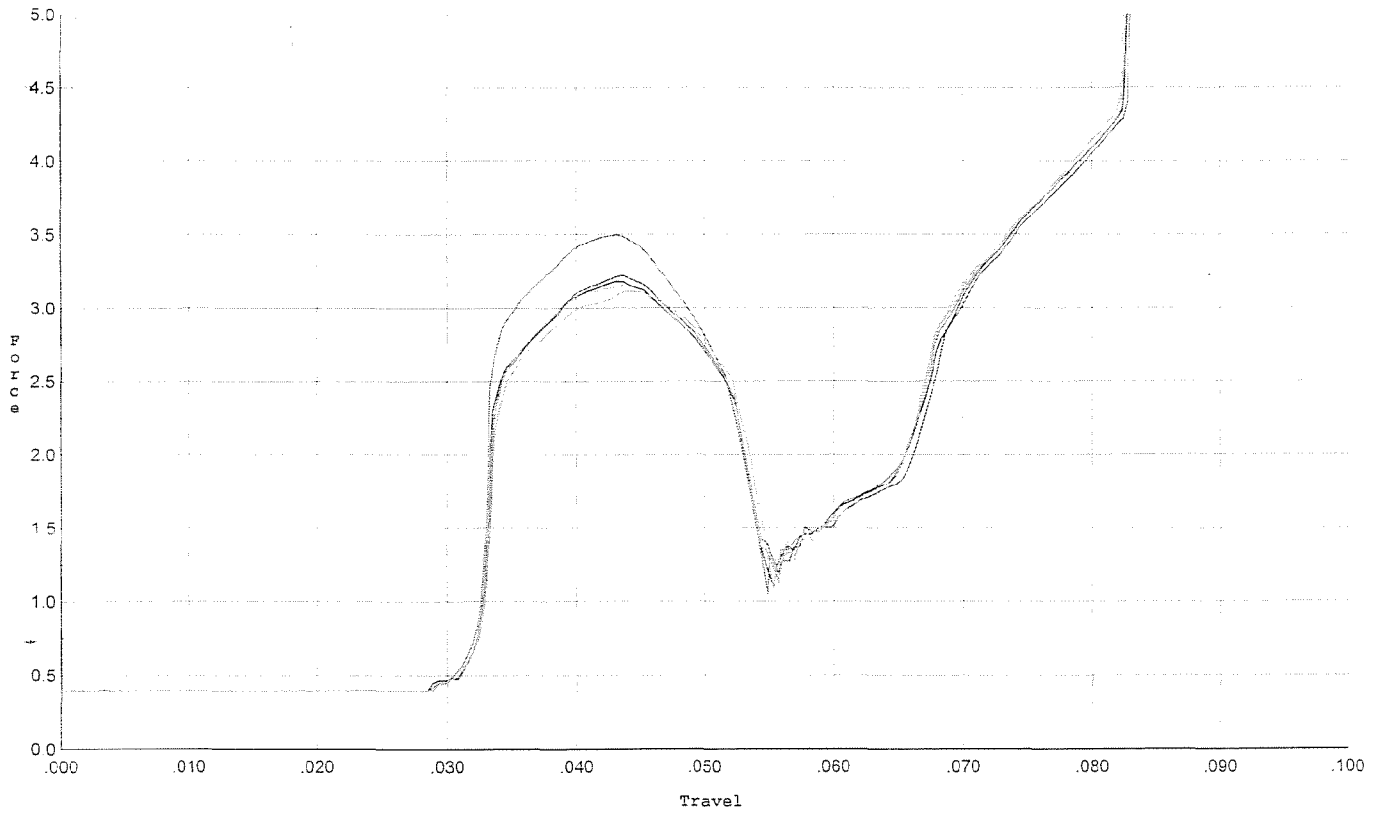
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.375	0.054	0.033	0.035	0.070		Set Trigger
2	3.388	0.052	0.033	0.034	0.071		Set Trigger
3	3.279	0.053	0.033	0.034	0.071		Set Trigger
4	3.266	0.053	0.032	0.034	0.071		Set Trigger
5	3.162	0.054	0.033	0.034	0.070		Set Trigger

A-3.29

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/20/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



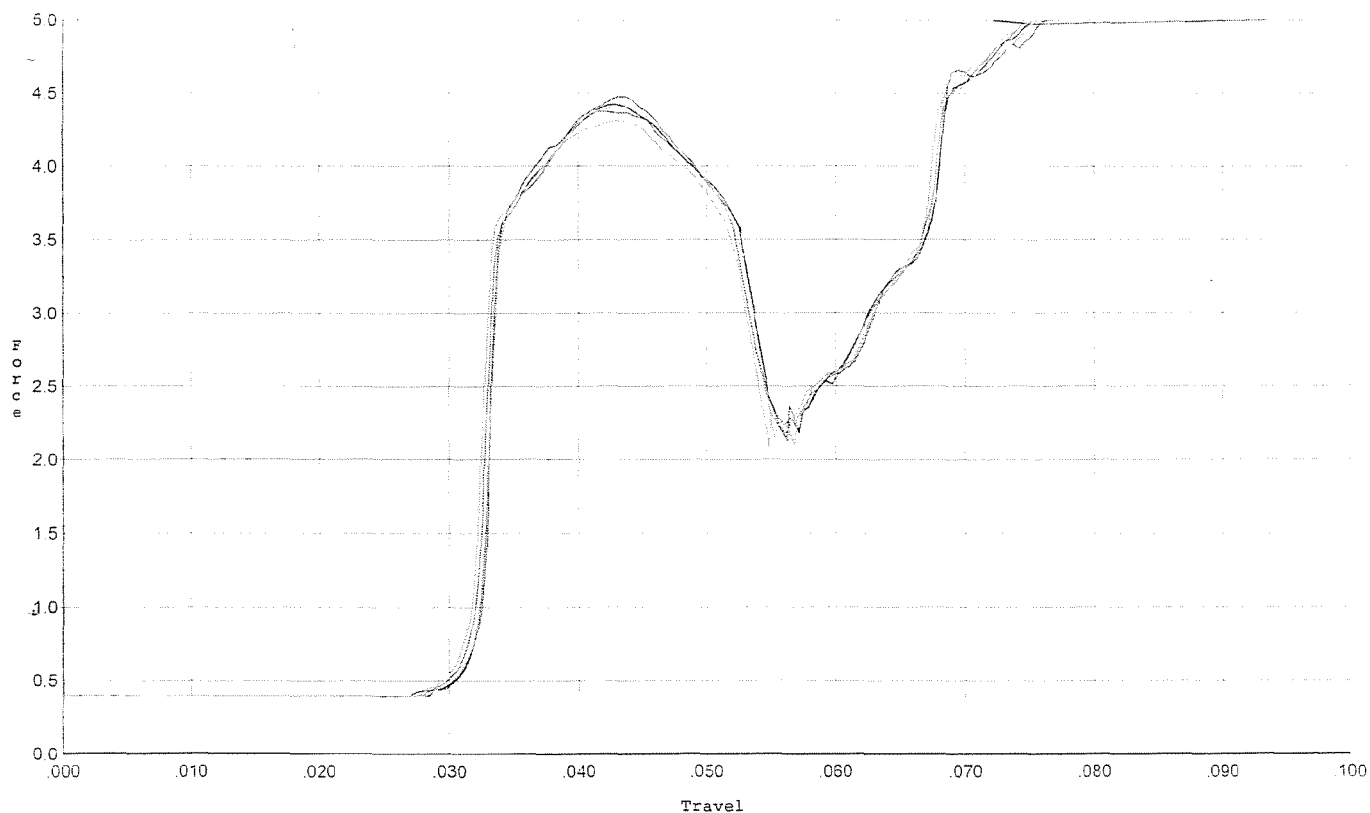
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.223	0.052	0.032	0.033	0.070		Set Trigger
2	3.182	0.052	0.032	0.033	0.070		Set Trigger
3	3.496	0.053	0.032	0.033	0.075		Set Trigger
4	3.155	0.052	0.032	0.033	0.069		Set Trigger
5	3.113	0.053	0.032	0.033	0.070		Set Trigger

A. 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



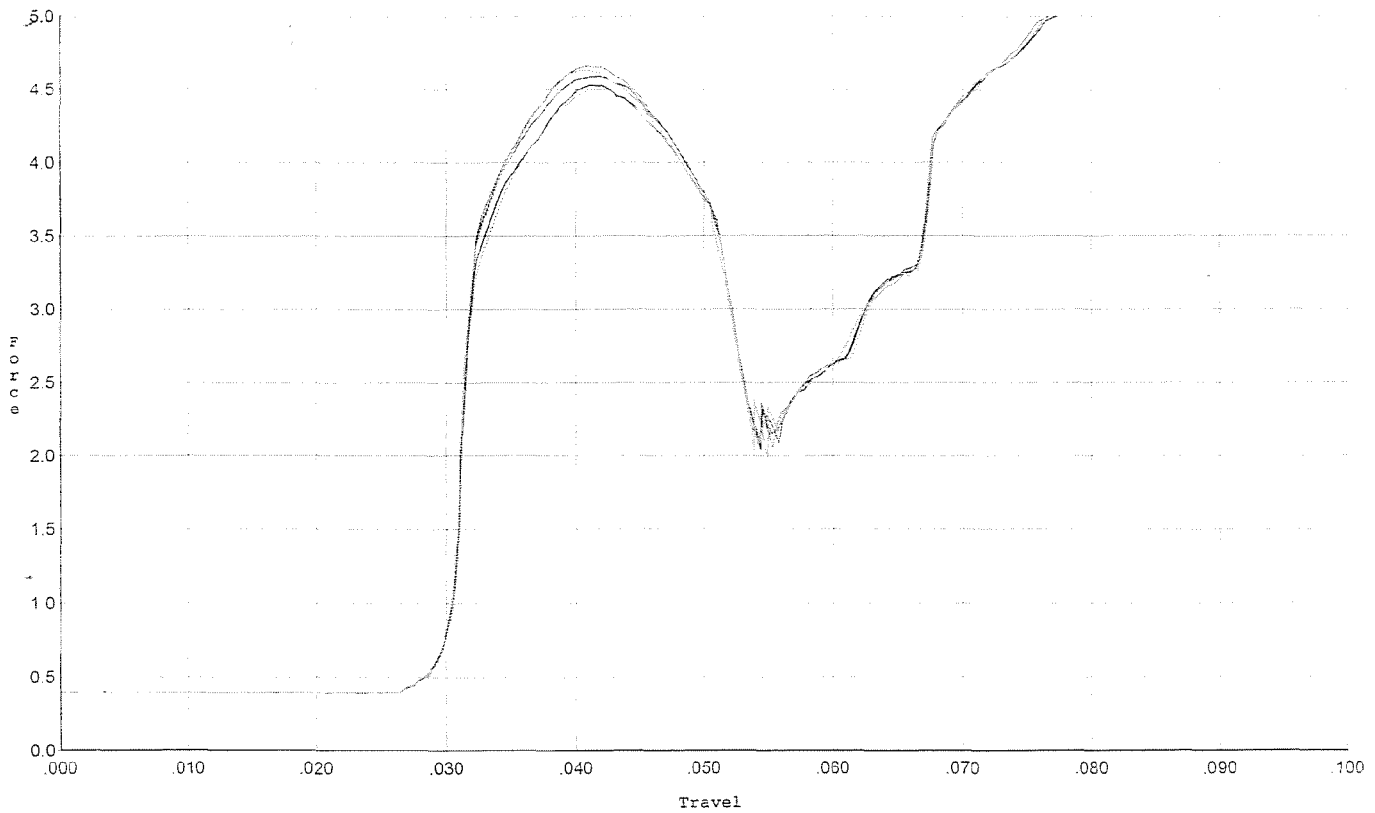
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.476	0.053	0.032	0.032	0.095		Set Trigger
2	4.423	0.053	0.032	0.032	0.094		Set Trigger
3	4.374	0.052	0.031	0.032	0.093		Set Trigger
4	4.407	0.053	0.031	0.032	0.094		Set Trigger
5	4.318	0.052	0.031	0.032	0.094		Set Trigger

A-4-40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/20/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



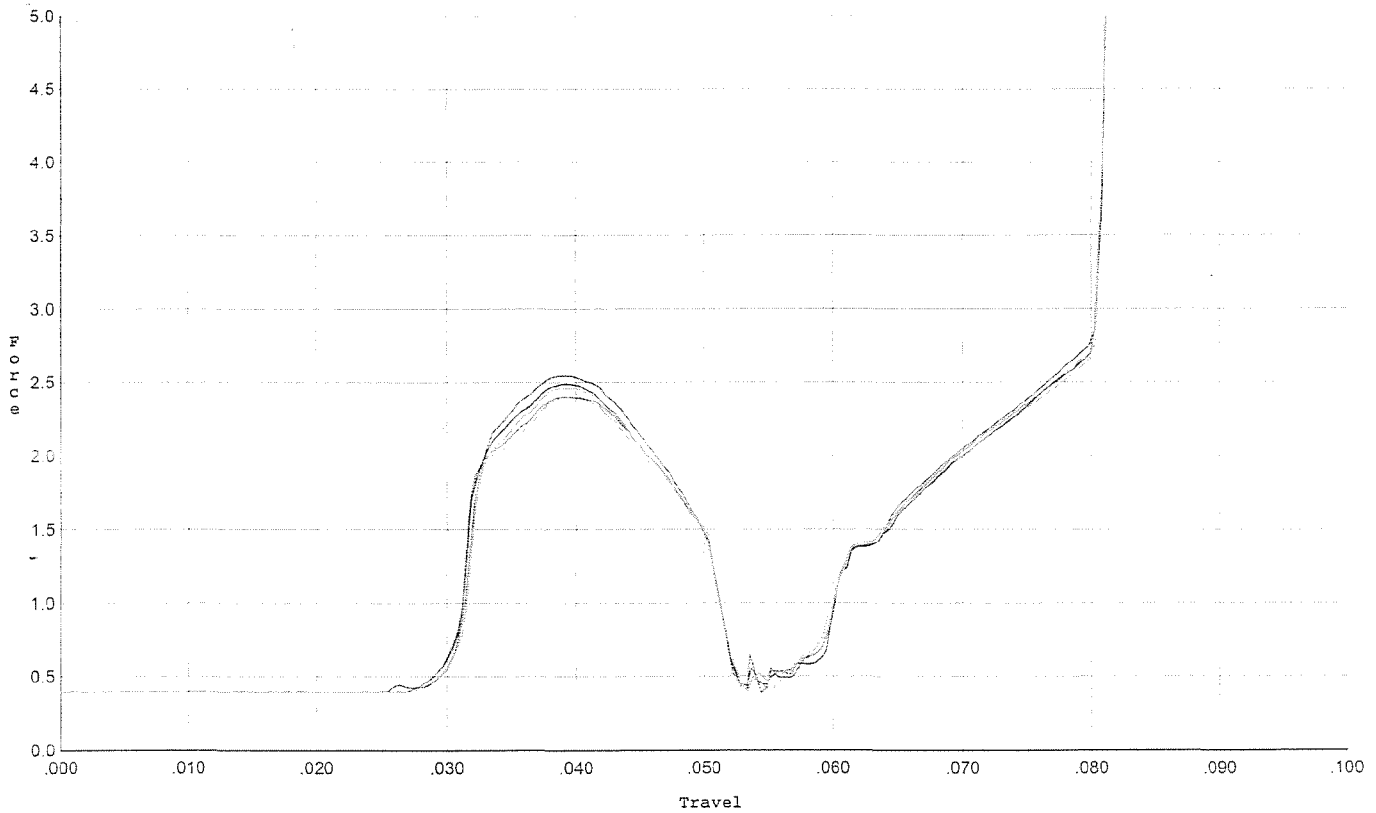
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.584	0.051	0.029	0.031	0.096		Set Trigger
2	4.528	0.051	0.029	0.031	0.095		Set Trigger
3	4.661	0.051	0.030	0.031	0.097		Set Trigger
4	4.499	0.051	0.030	0.031	0.095		Set Trigger
5	4.631	0.052	0.029	0.031	0.098		Set Trigger

A-4.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.544	0.050	0.031	0.035	0.054		Set Trigger
2	2.488	0.050	0.030	0.035	0.053		Set Trigger
3	2.401	0.050	0.030	0.035	0.052		Set Trigger
4	2.397	0.050	0.031	0.035	0.051		Set Trigger
5	2.458	0.050	0.031	0.035	0.052		Set Trigger

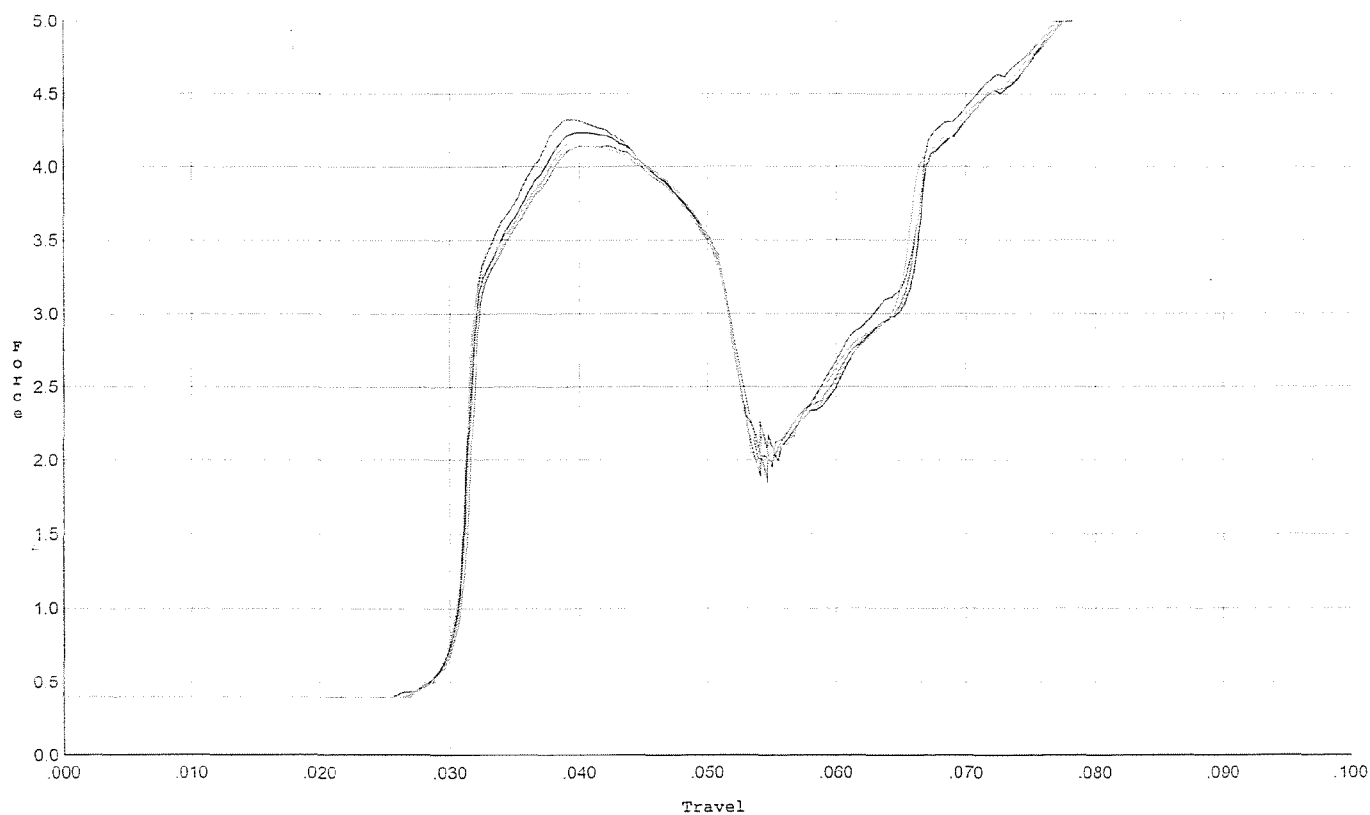
A-2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/20/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs ini +/- 1.0 lb

cms
for target + accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.325	0.051	0.030	0.031	0.090		Set Trigger
2	4.236	0.051	0.030	0.031	0.089		Set Trigger
3	4.145	0.051	0.030	0.032	0.088		Set Trigger
4	4.187	0.051	0.030	0.031	0.089		Set Trigger
5	4.145	0.051	0.030	0.031	0.089		Set Trigger

A-4.20