

G6794758

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



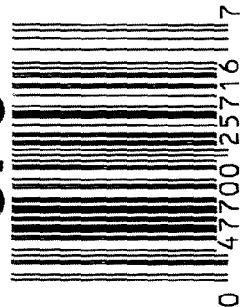
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6794758

UPC



GUN SERIAL #

G 6794758

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SP
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SP
460	CHECK HEADSPACE		10-7-08	SP
470	DIS-ASSEMBLE ACTION		10-7-08	SP
472	SERIALIZE BOLT HANDLE		10-8-08	RSV
475	DRILL AND TAP SIGHT HOLES		10-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (B)	10/11/08	(B)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10-21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-28-08	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

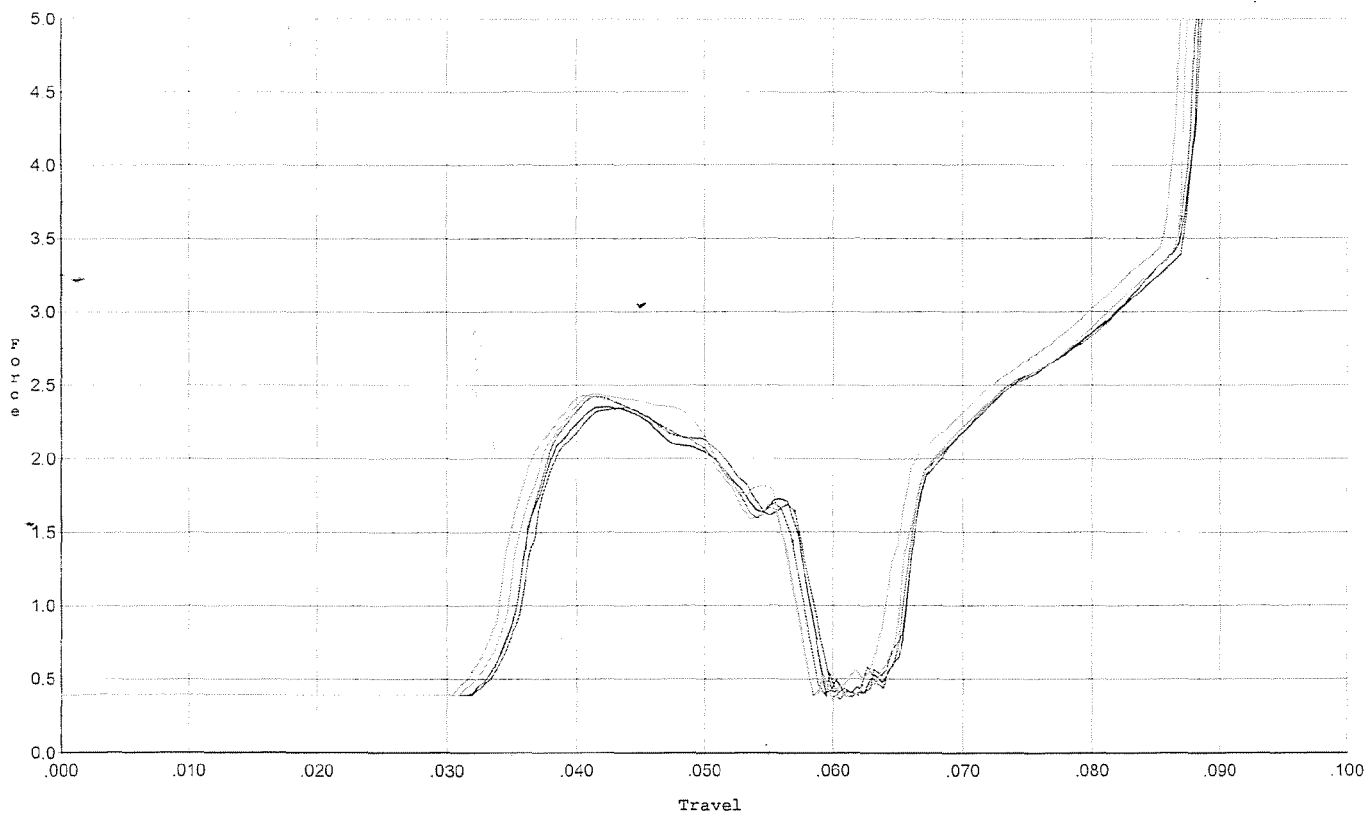
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>4.0</u>	10-30-08	XJD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-30-08	RJP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-30-08	XJD
	J) ASSEMBLE STOCK		10-28-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		10-30-08	XJD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-29-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-29-08	XJD
670	FINAL INSPECTION A) HEADSPACE		10-30-08	XJD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>243</u> <u>244</u> <u>244</u> <u>244</u> <u>245</u>	10-30-08	XJD
	C) FUNCTION		10-30-08	XJD
690	PACK		10/31/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



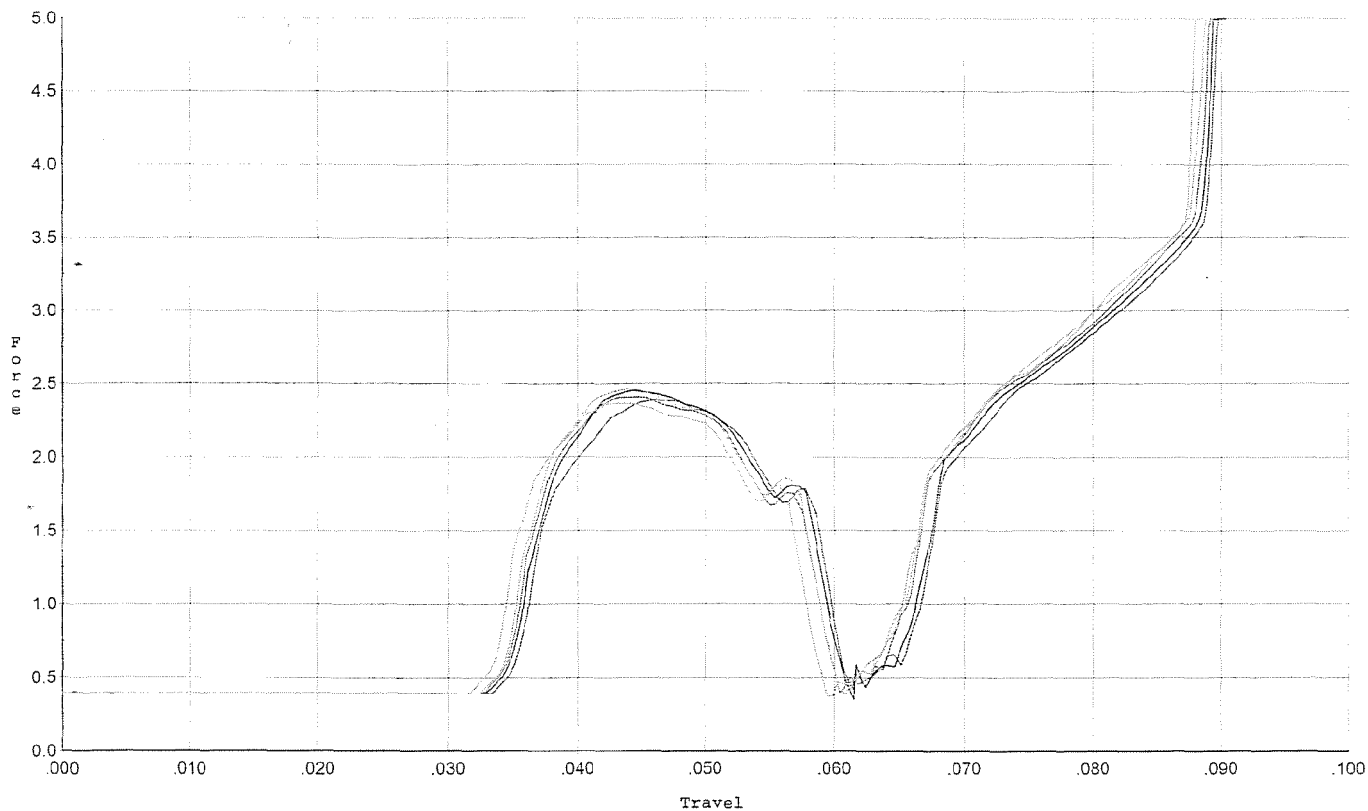
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.345	0.057	0.034	0.037	0.058		Set Trigger
2	2.350	0.057	0.034	0.036	0.058		Set Trigger
3	2.423	0.057	0.034	0.037	0.058		Set Trigger
4	2.423	0.056	0.033	0.036	0.058		Set Trigger
5	2.439	0.057	0.032	0.036	0.061		Set Trigger

A-2-39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/23/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



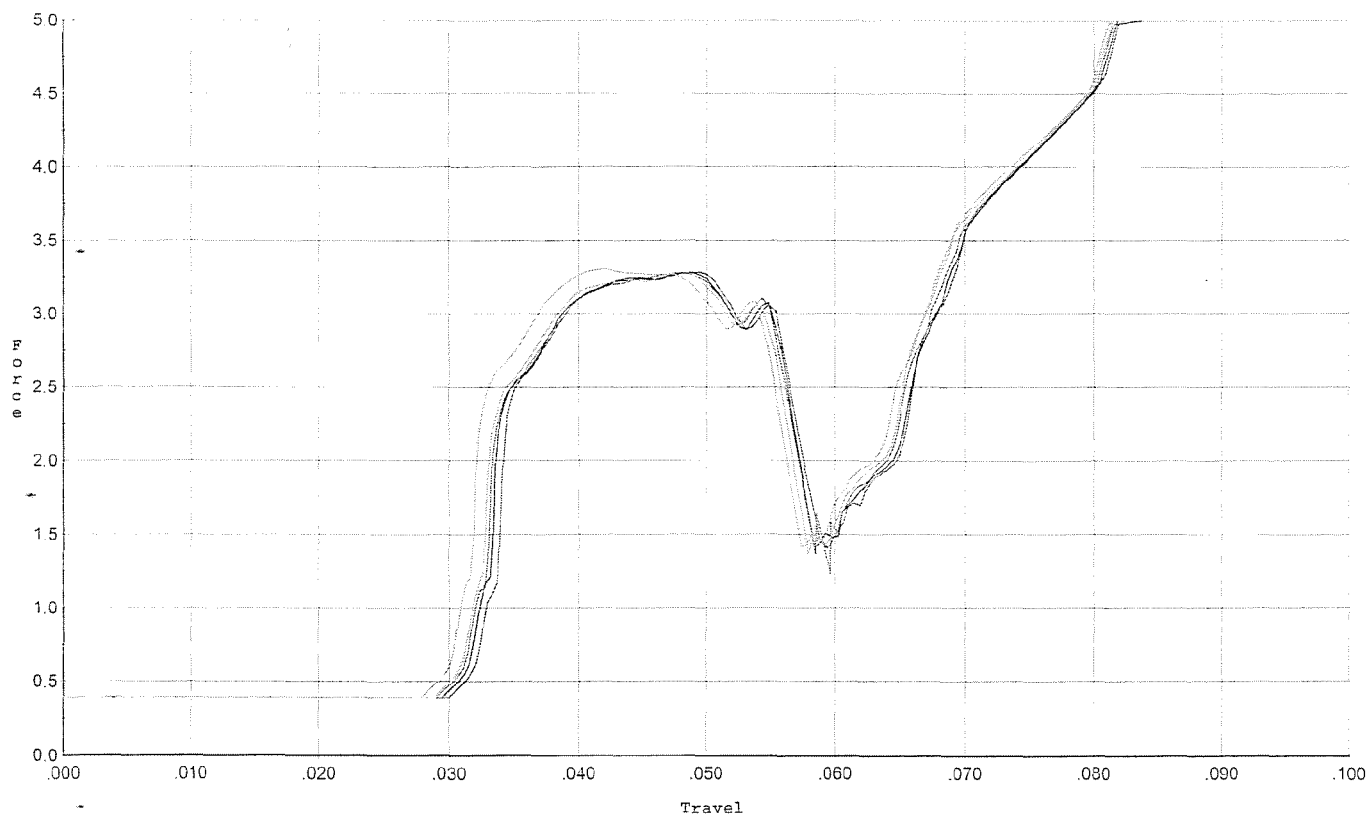
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.388	0.059	0.035	0.037	0.061		Set Trigger
2	2.453	0.058	0.035	0.037	0.061		Set Trigger
3	2.407	0.058	0.035	0.037	0.060		Set Trigger
4	2.461	0.057	0.034	0.036	0.061		Set Trigger
5	2.366	0.056	0.034	0.036	0.059		Set Trigger

H-2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



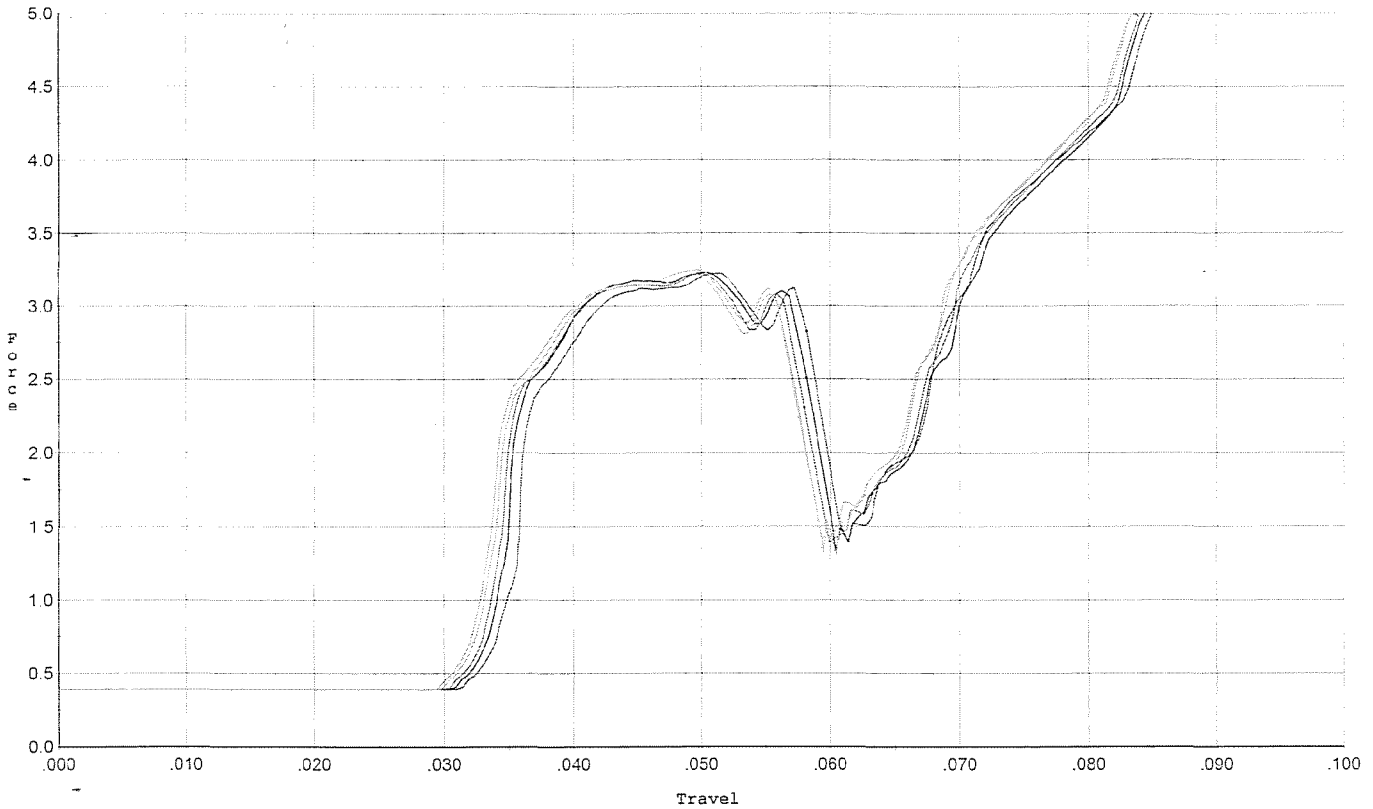
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.287	0.055	0.032	0.034	0.081		Set Trigger
2	3.282	0.056	0.032	0.033	0.082		Set Trigger
3	3.277	0.056	0.031	0.033	0.084		Set Trigger
4	3.286	0.055	0.031	0.033	0.082		Set Trigger
5	3.308	0.055	0.030	0.032	0.084		Set Trigger

A-3.28

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lbs



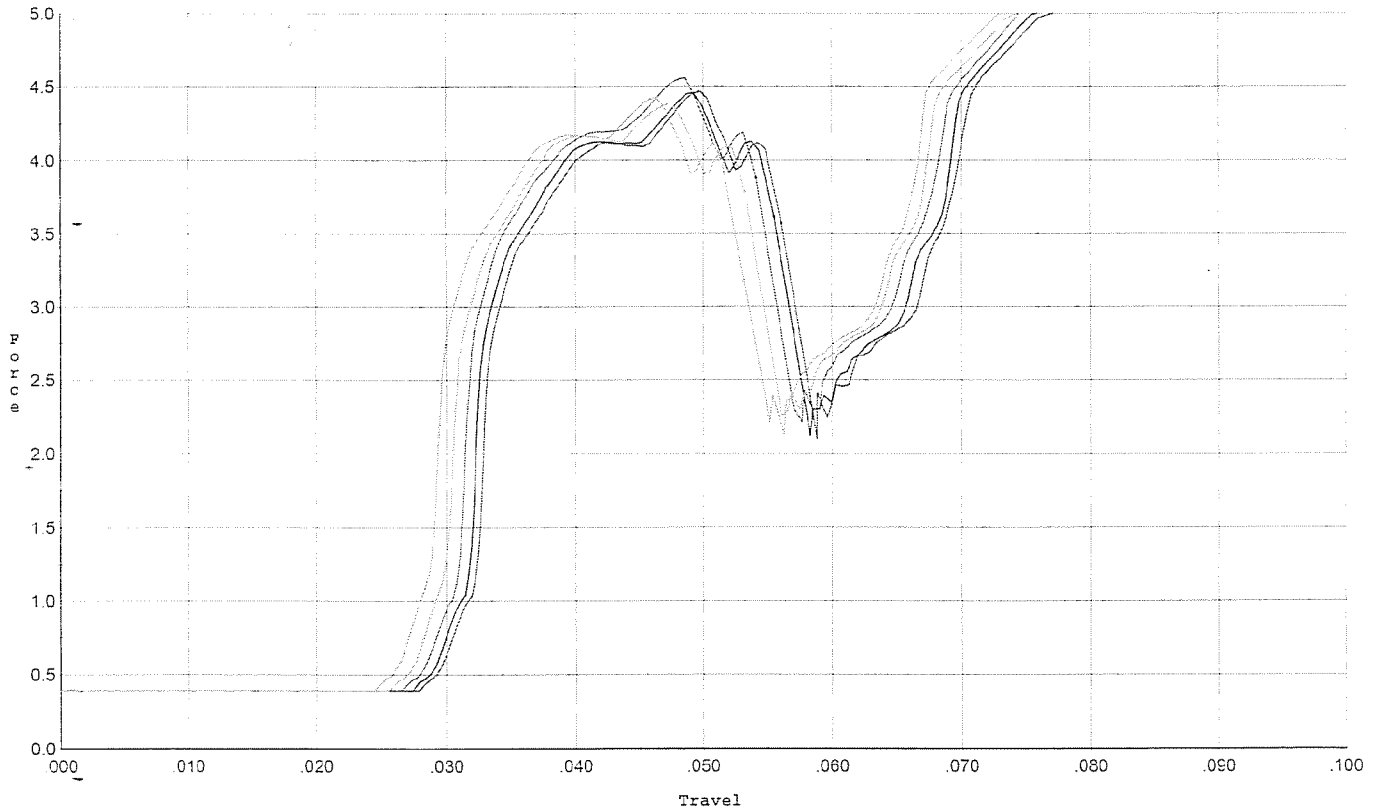
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.058	0.034	0.035	0.082		Set Trigger
2	3.225	0.058	0.033	0.035	0.084		Set Trigger
3	3.215	0.058	0.033	0.034	0.083		Set Trigger
4	3.216	0.057	0.032	0.034	0.083		Set Trigger
5	3.245	0.058	0.032	0.034	0.084		Set Trigger

A 3.22

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



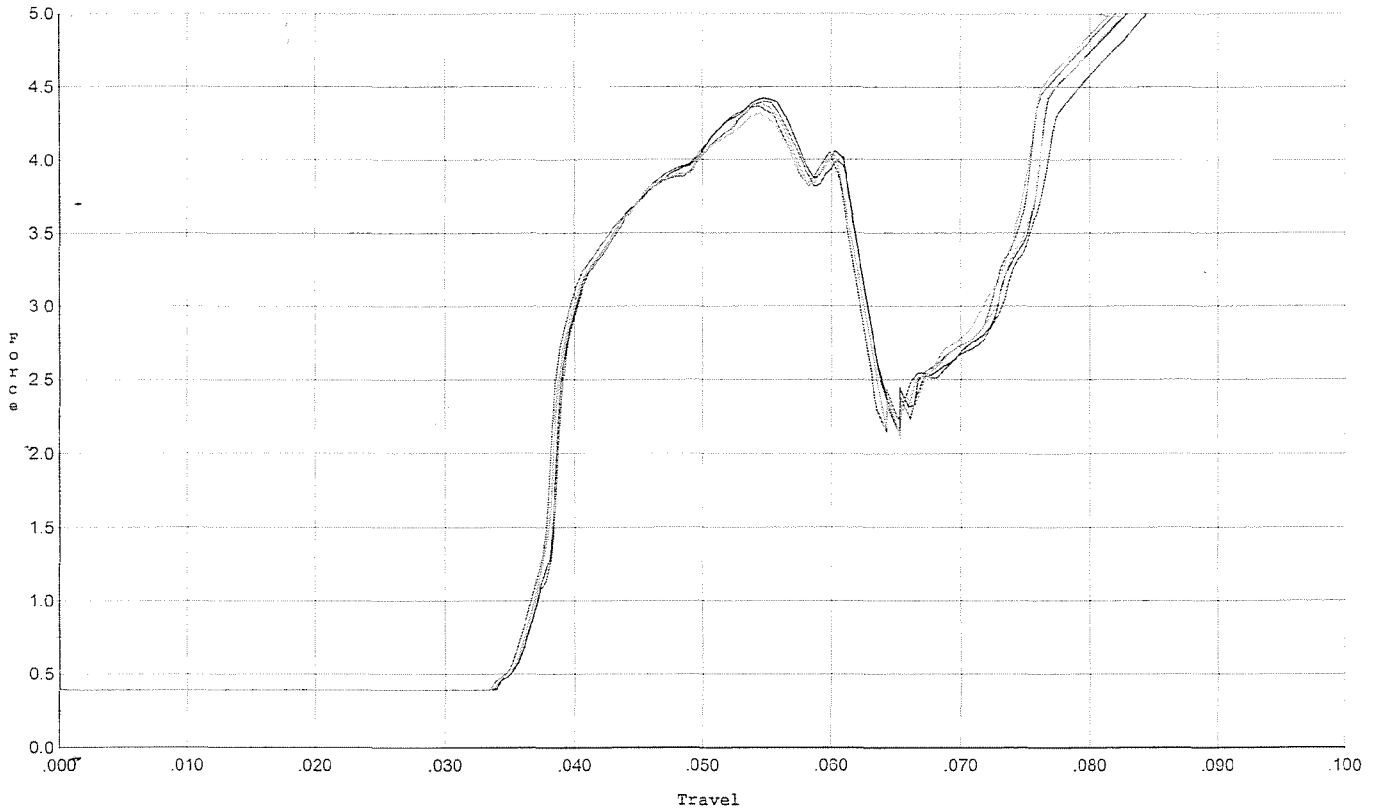
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.466	0.056	0.030	0.031	0.106		Set Trigger
2	4.458	0.056	0.030	0.031	0.106		Set Trigger
3	4.559	0.054	0.029	0.031	0.106		Set Trigger
4	4.385	0.053	0.028	0.030	0.104		Set Trigger
5	4.424	0.053	0.027	0.030	0.106		Set Trigger

H-4.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



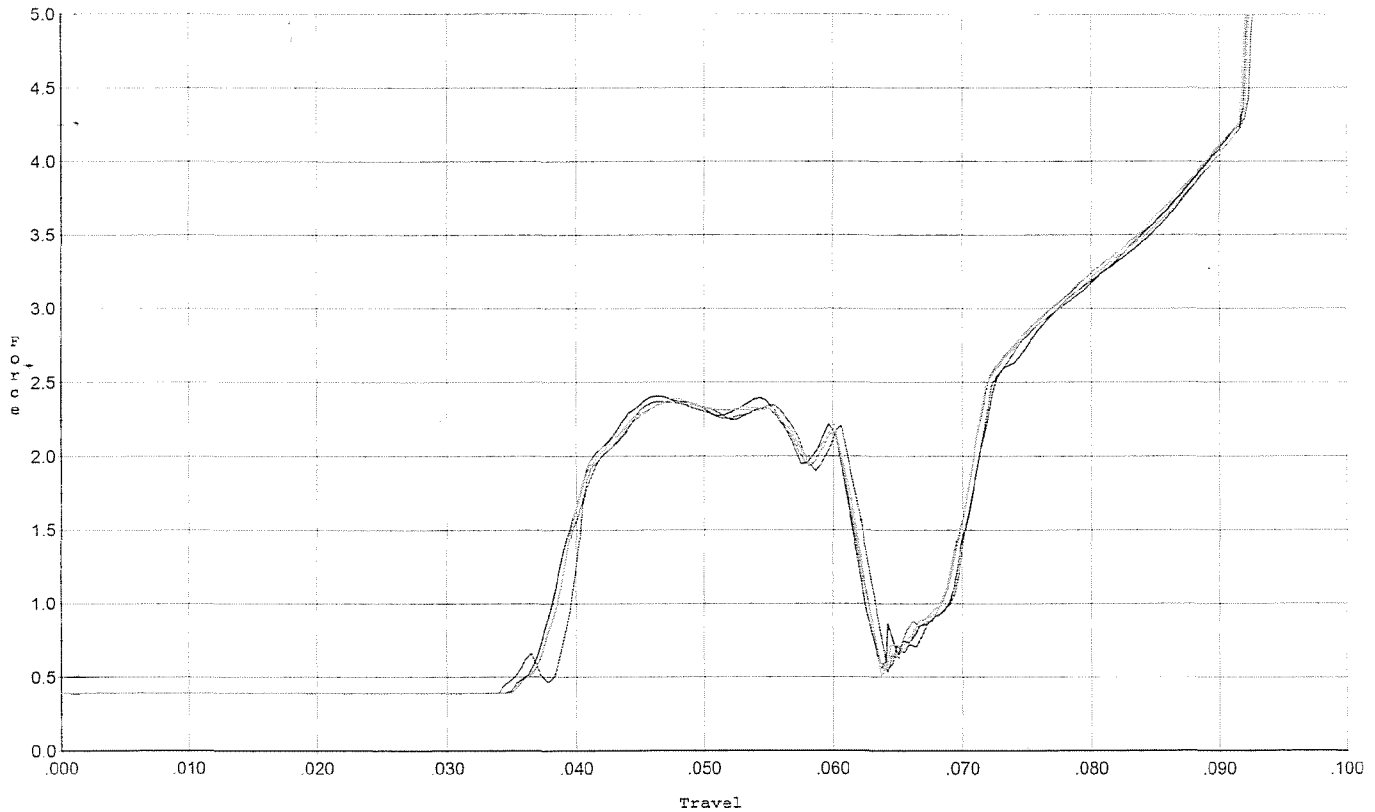
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.404	0.061	0.034	0.032	0.105		Set Trigger
2	4.424	0.061	0.036	0.032	0.106		Set Trigger
3	4.369	0.061	0.035	0.032	0.105		Set Trigger
4	4.324	0.062	0.036	0.032	0.107		Set Trigger
5	4.395	0.062	0.036	0.032	0.107		Set Trigger

A 4.38

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/23/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 for final test



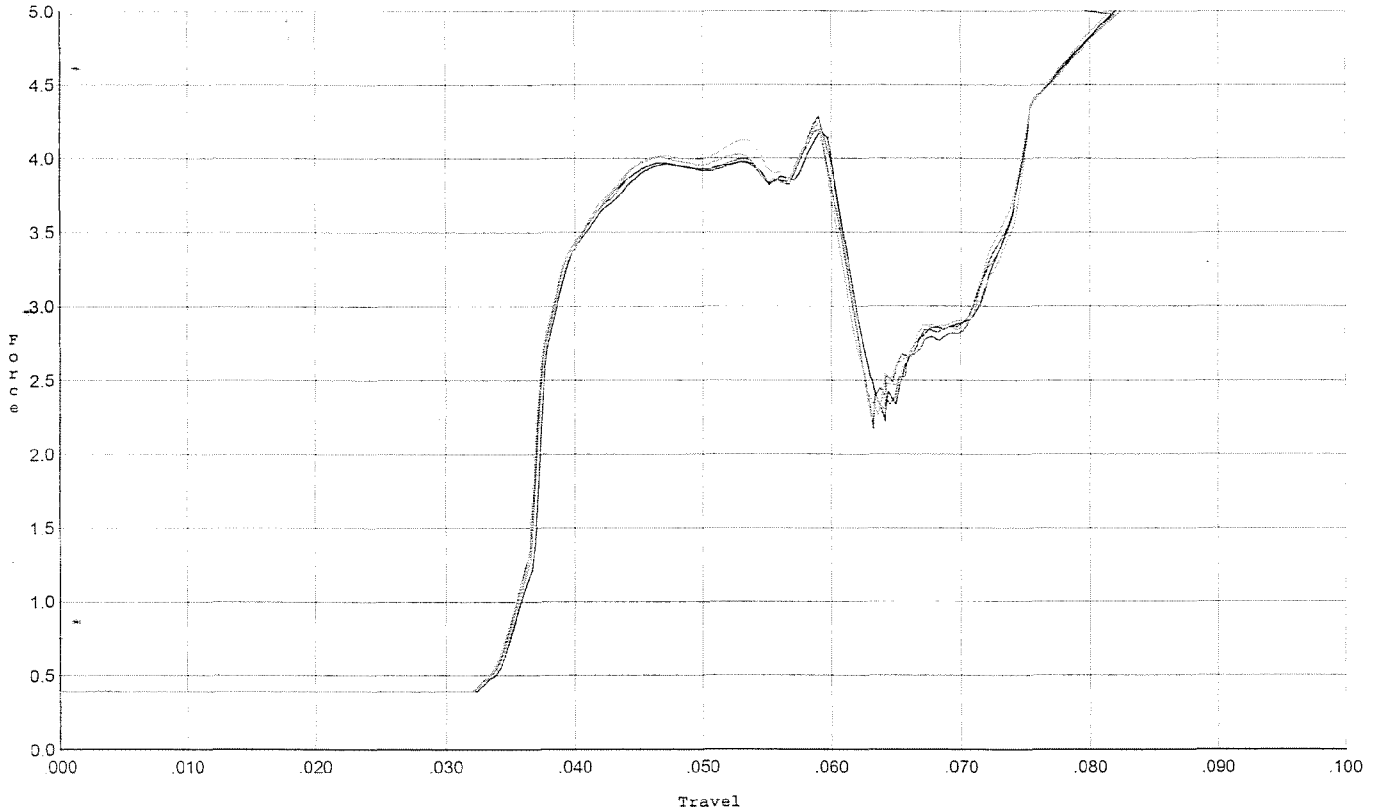
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.371	0.062	0.036	0.037	0.065		Set Trigger
2	2.407	0.060	0.035	0.037	0.064		Set Trigger
3	2.370	0.060	0.037	0.037	0.063		Set Trigger
4	2.391	0.061	0.037	0.037	0.065		Set Trigger
5	2.366	0.062	0.035	0.037	0.065		Set Trigger

A-2-38

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/23/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & qaccuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.287	0.060	0.034	0.034	0.106		Set Trigger
2	4.188	0.060	0.034	0.034	0.104		Set Trigger
3	4.197	0.061	0.034	0.034	0.106		Set Trigger
4	4.213	0.059	0.034	0.034	0.104		Set Trigger
5	4.246	0.060	0.034	0.034	0.106		Set Trigger

A-4.22