

G6794762

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



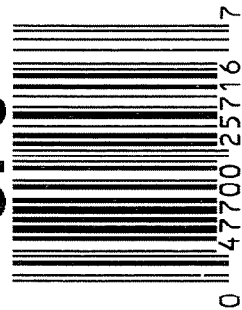
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794762

UPC



GUN SERIAL #

G 679 4762

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SP
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SP
460	CHECK HEADSPACE		10-7-08	SP
470	DIS-ASSEMBLE ACTION		10-7-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	10-8-08	SP
475	DRILL AND TAP SIGHT HOLES		10-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	10/11/08	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-10-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

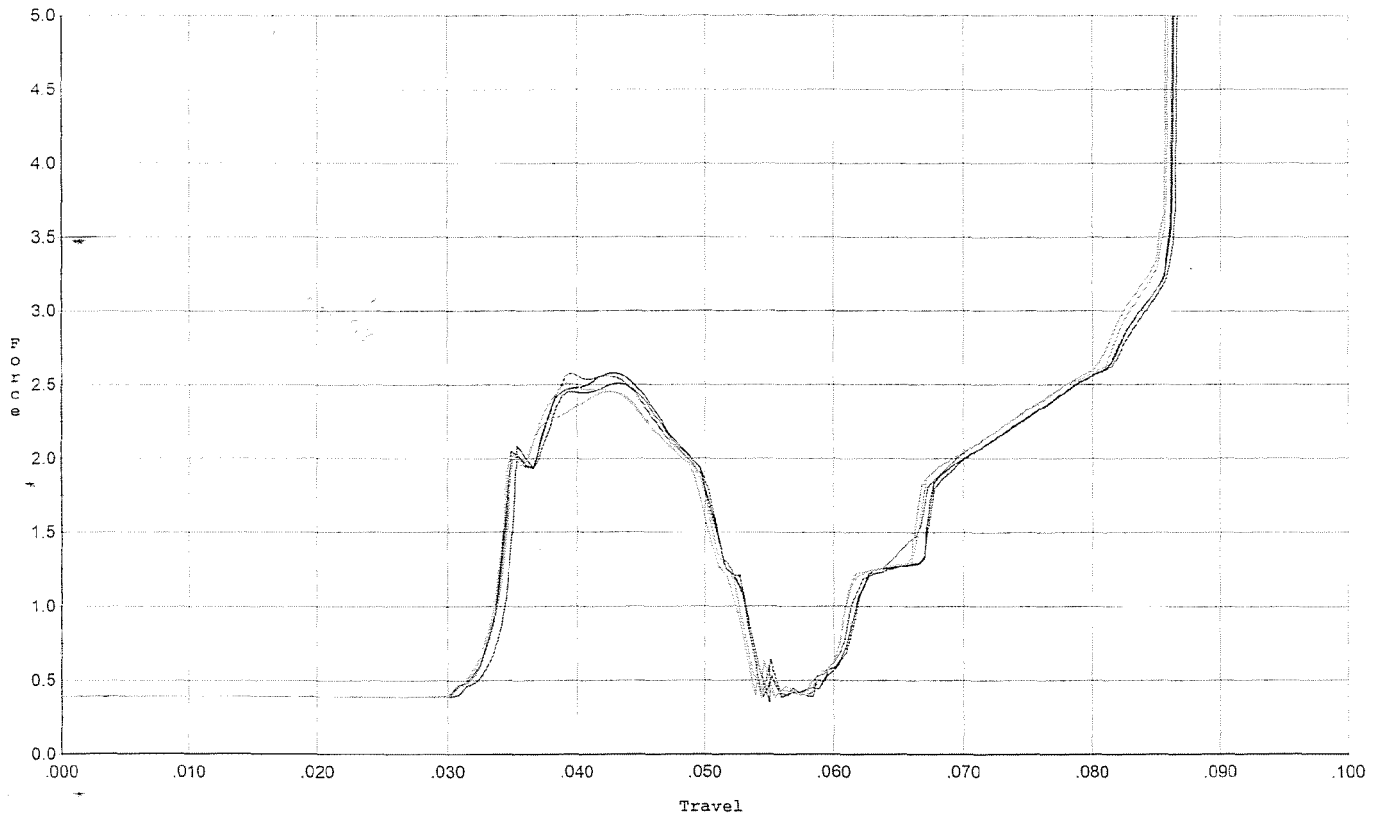
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>4.0</u>	11-13-08	R. GN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>5.0</u>	11-13-08	R. GN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-13-08	R. GN
	J) ASSEMBLE STOCK		11-10-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		11-13-08	R. GN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-11-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-11-08	R. GN
670	FINAL INSPECTION A) HEADSPACE		11-13-08	R. GN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u> <u>2.20</u> <u>2.22</u> <u>2.24</u> <u>2.20</u>	11-11-08	TC
	C) FUNCTION		11-13-08	R. GN
690	PACK		11/14/08	F. GN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



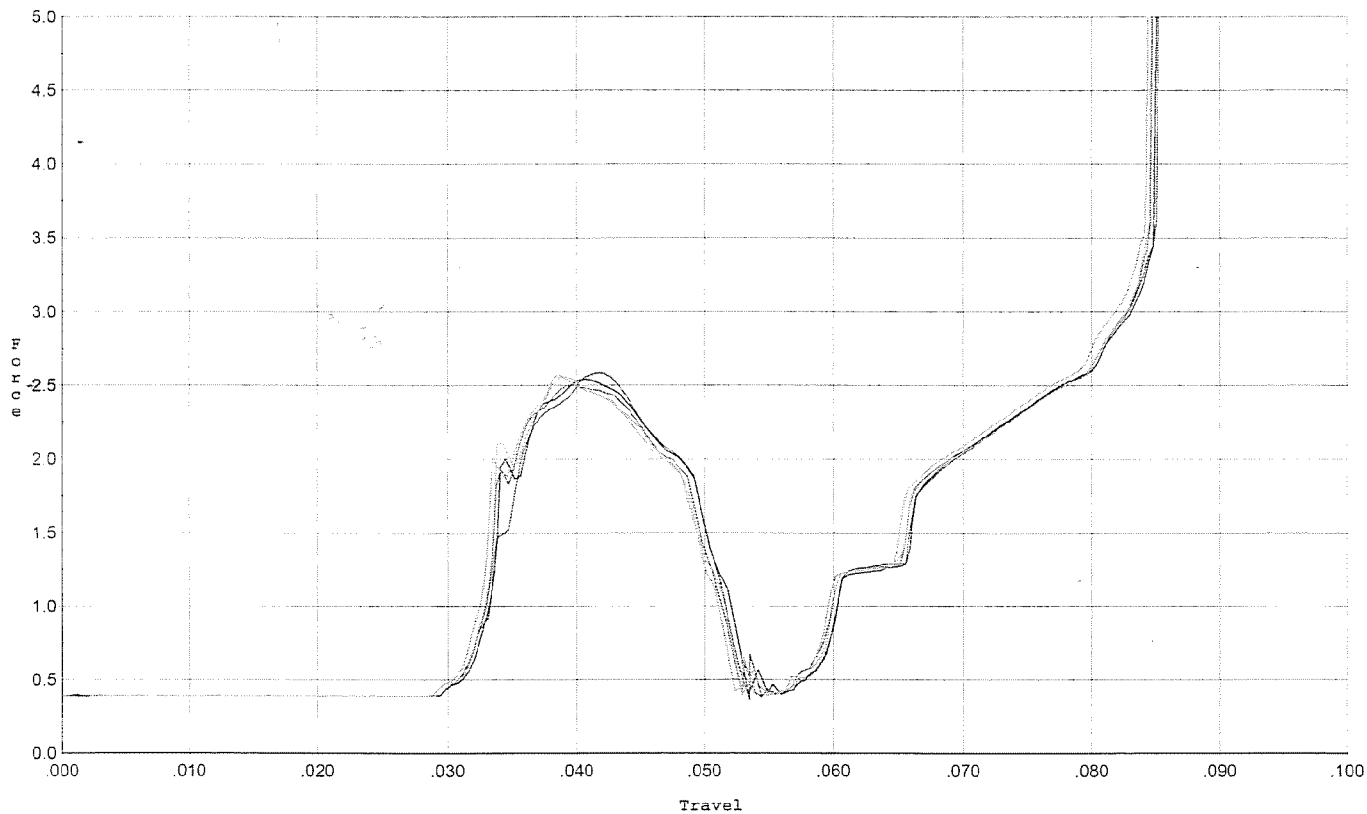
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.053	0.033	0.038	0.052		Set Trigger
2	2.580	0.053	0.033	0.038	0.054		Set Trigger
3	2.580	0.053	0.033	0.038	0.053		Set Trigger
4	2.513	0.052	0.033	0.038	0.052		Set Trigger
5	2.450	0.053	0.032	0.038	0.052		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



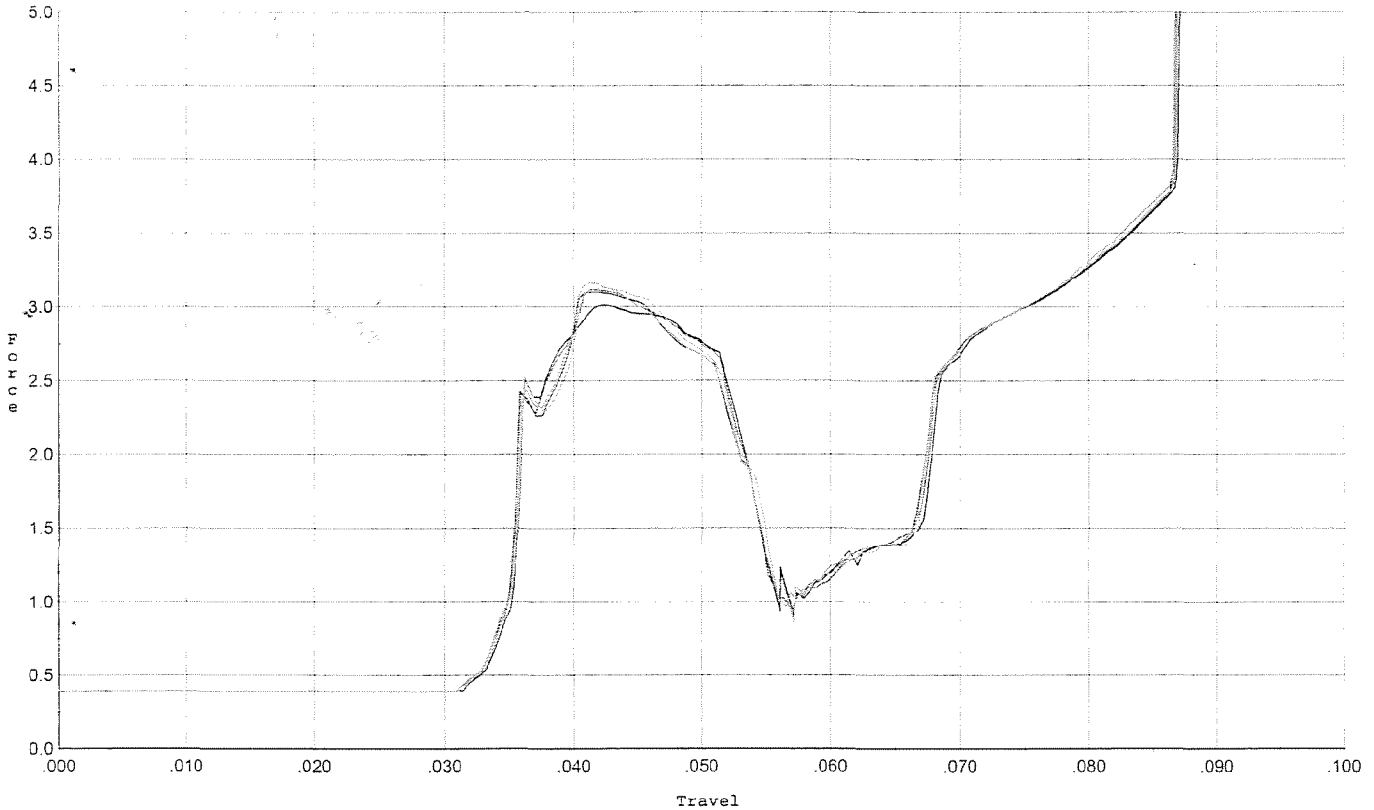
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.051	0.032	0.038	0.051		Set Trigger
2	2.542	0.052	0.032	0.037	0.052		Set Trigger
3	2.502	0.052	0.032	0.038	0.052		Set Trigger
4	2.561	0.051	0.032	0.037	0.052		Set Trigger
5	2.570	0.051	0.031	0.038	0.051		Set Trigger

Aug. 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



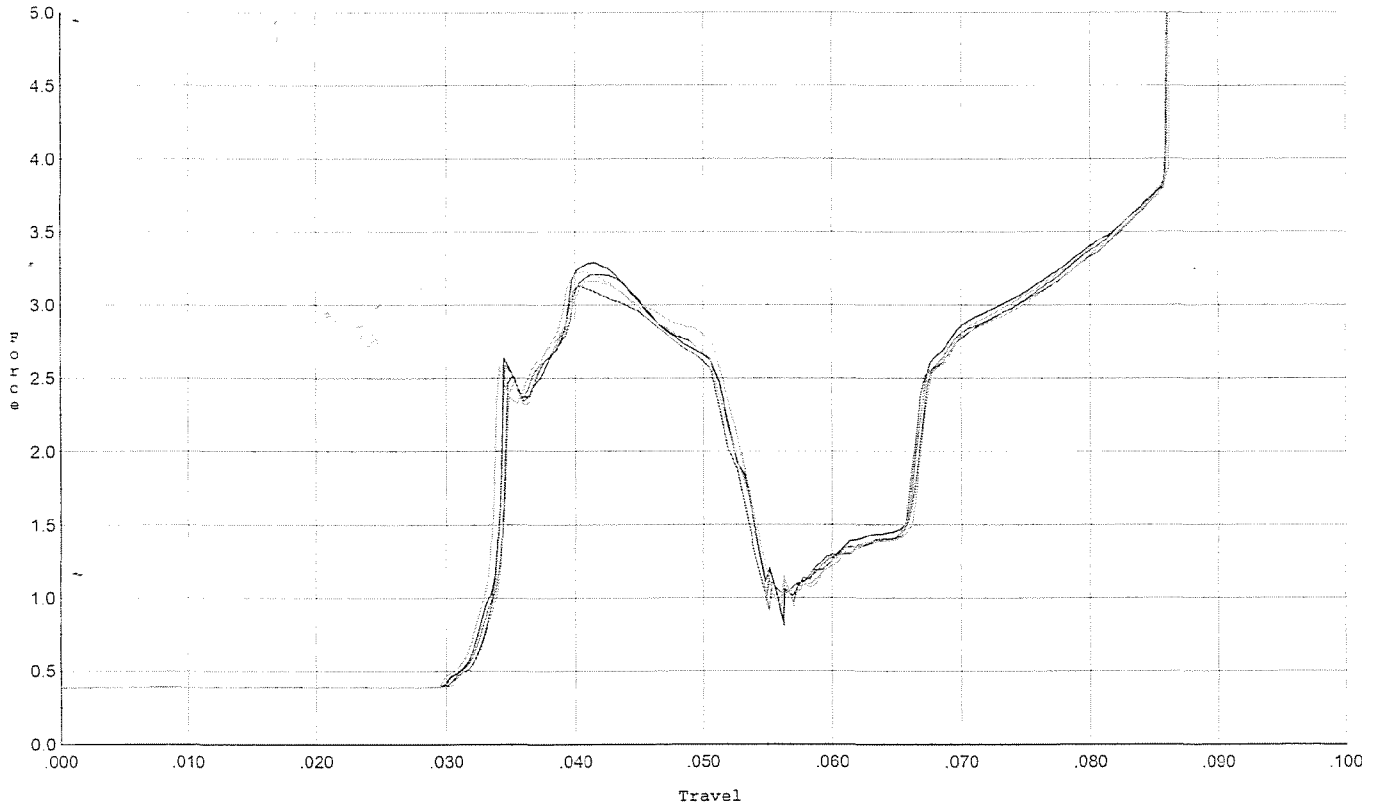
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.100	0.054	0.033	0.036	0.064		Set Trigger
2	3.015	0.054	0.034	0.036	0.064		Set Trigger
3	3.120	0.054	0.033	0.036	0.065		Set Trigger
4	3.128	0.054	0.034	0.036	0.065		Set Trigger
5	3.163	0.054	0.033	0.036	0.064		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



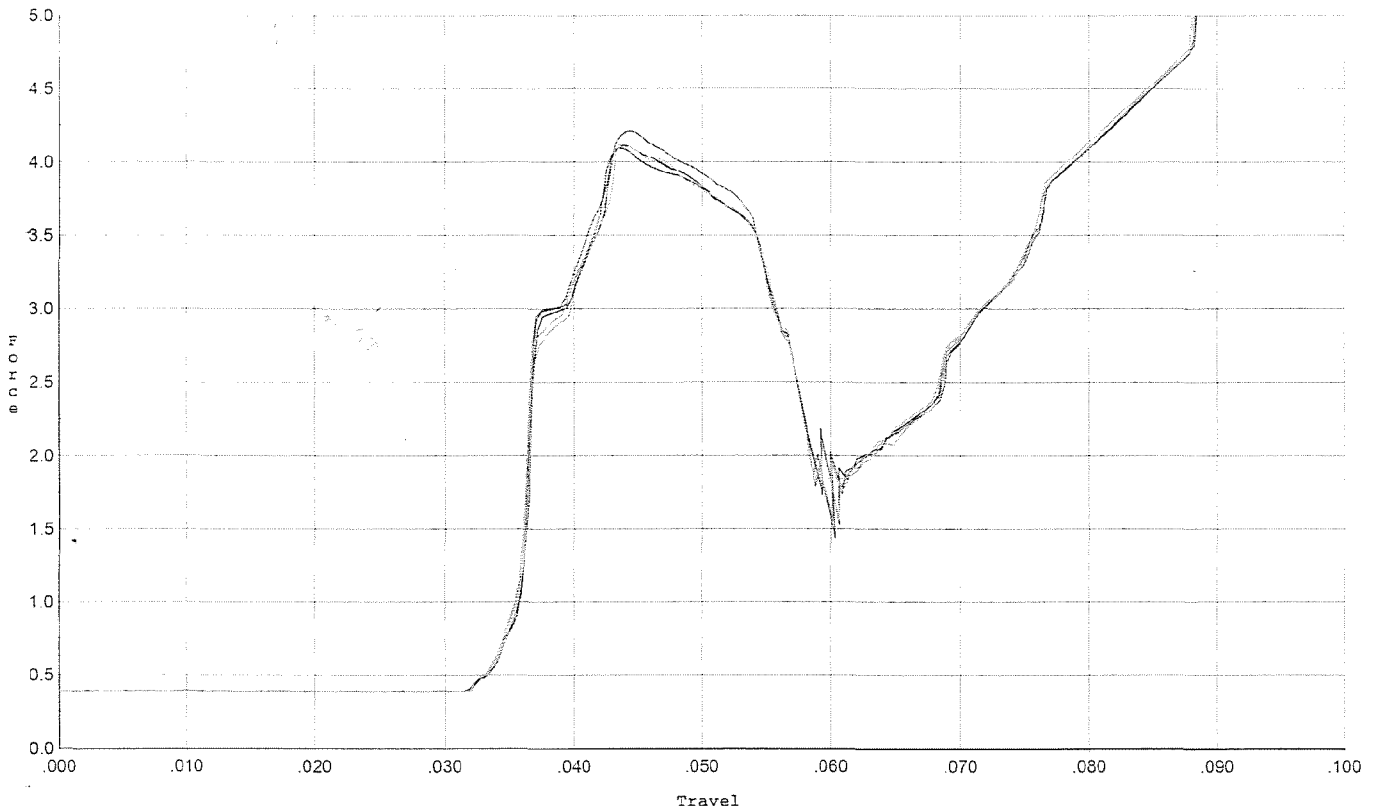
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.209	0.053	0.033	0.036	0.066		Set Trigger
2	3.289	0.053	0.032	0.036	0.067		Set Trigger
3	3.128	0.053	0.032	0.036	0.065		Set Trigger
4	3.230	0.053	0.032	0.036	0.068		Set Trigger
5	3.168	0.053	0.033	0.036	0.066		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



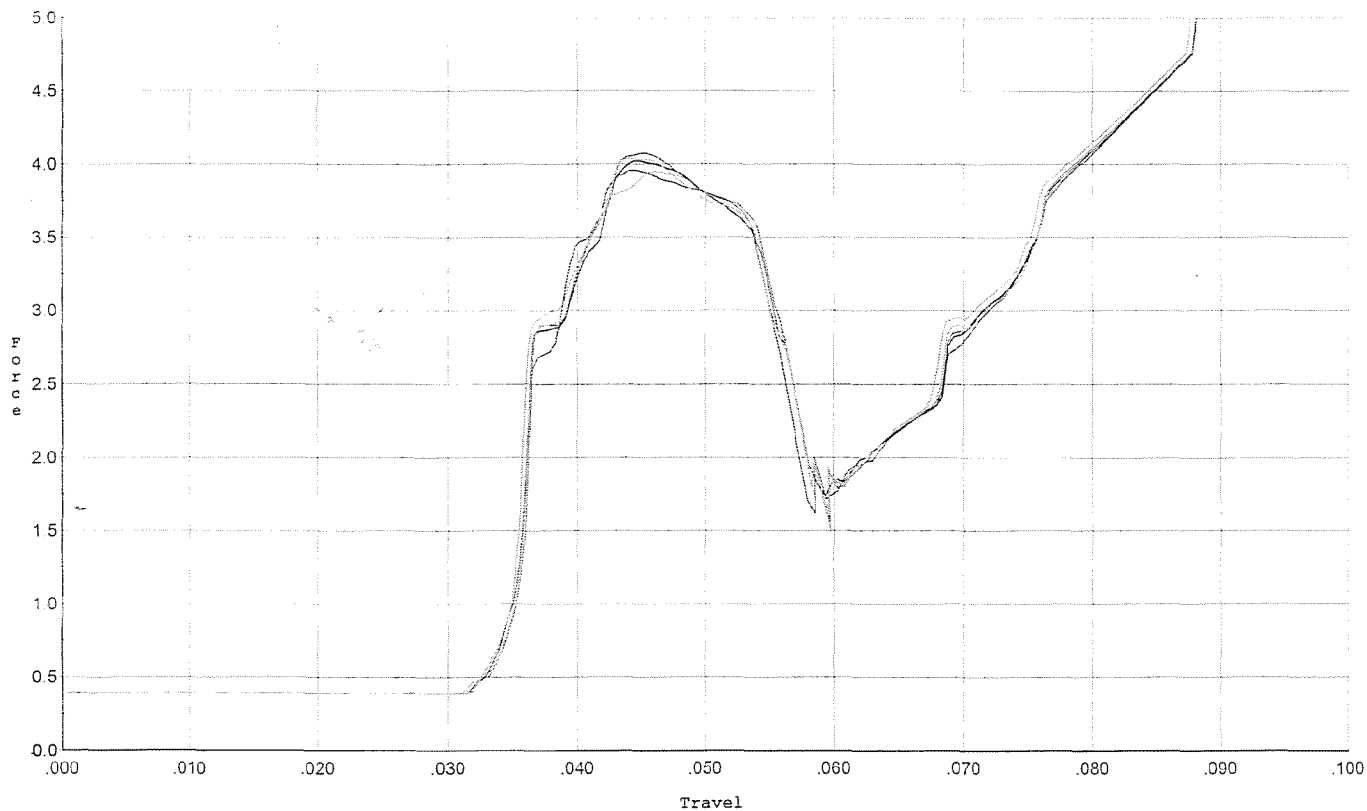
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.095	0.057	0.034	0.036	0.088		Set Trigger
2	4.110	0.057	0.034	0.036	0.088		Set Trigger
3	4.206	0.057	0.032	0.035	0.090		Set Trigger
4	4.125	0.057	0.032	0.035	0.089		Set Trigger
5	4.123	0.057	0.034	0.036	0.087		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



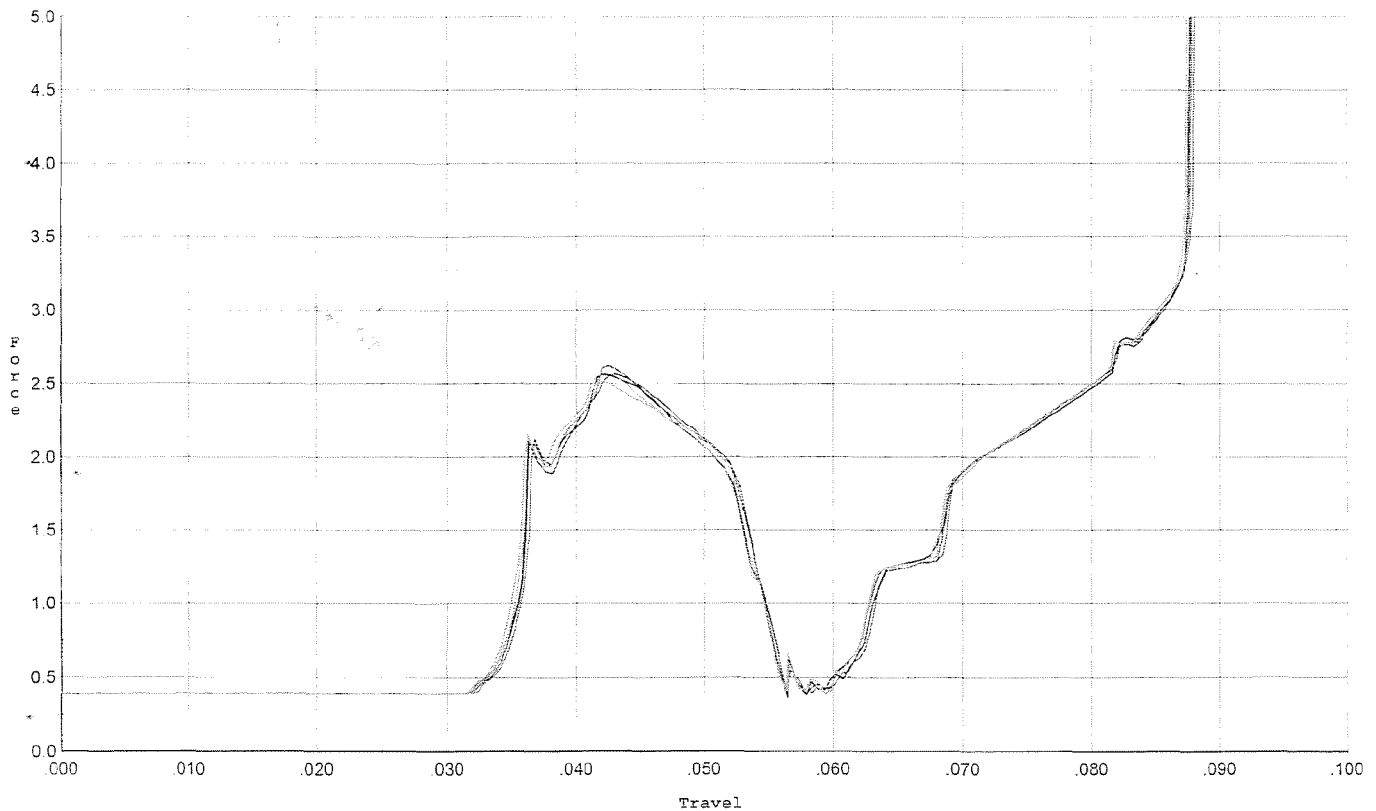
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.960	0.056	0.034	0.036	0.086		Set Trigger
2	4.022	0.056	0.034	0.035	0.087		Set Trigger
3	4.078	0.056	0.034	0.035	0.088		Set Trigger
4	4.039	0.056	0.034	0.035	0.087		Set Trigger
5	3.951	0.056	0.034	0.035	0.088		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



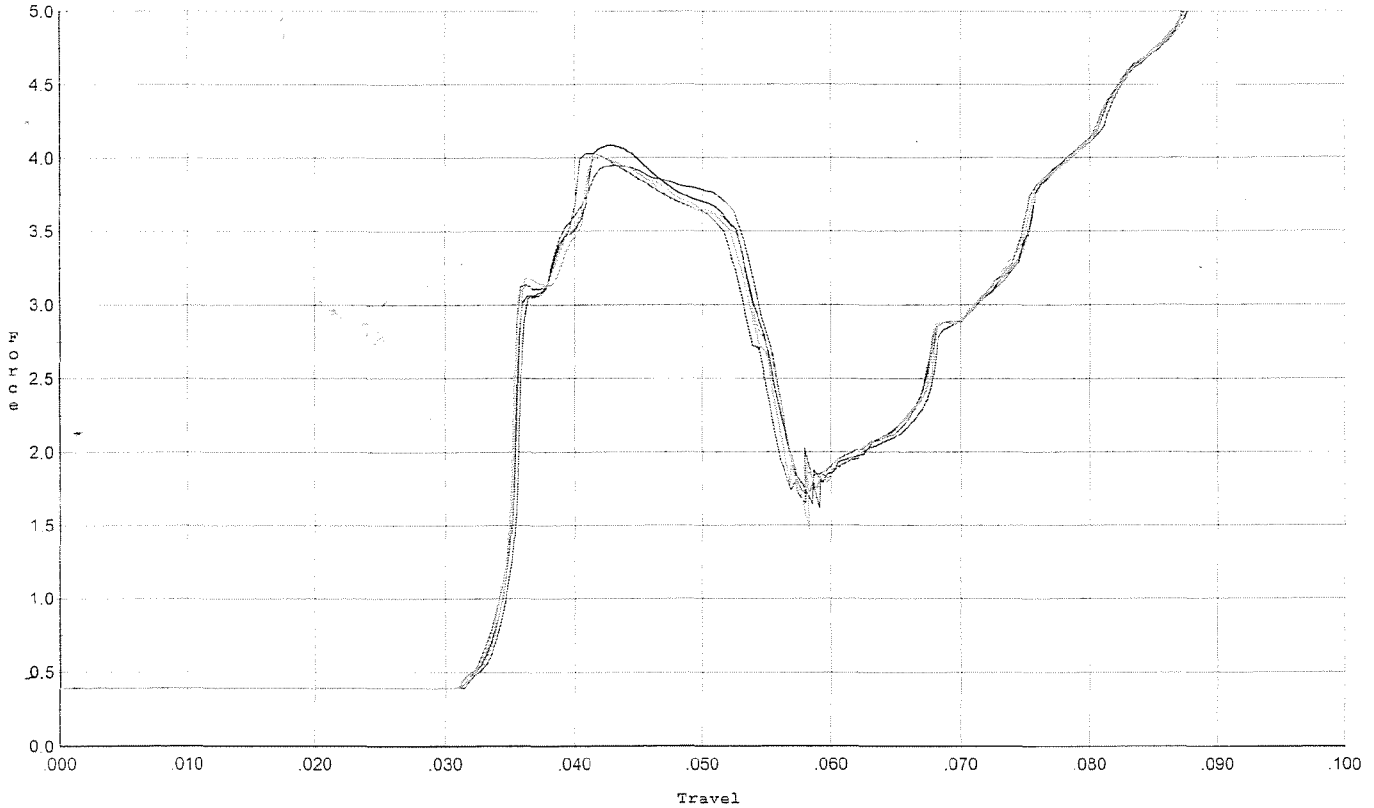
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.053	0.034	0.039	0.053		Set Trigger
2	2.563	0.052	0.034	0.039	0.052		Set Trigger
3	2.623	0.053	0.035	0.039	0.053		Set Trigger
4	2.521	0.054	0.034	0.038	0.054		Set Trigger
5	2.568	0.054	0.034	0.038	0.055		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.948	0.055	0.034	0.035	0.086		Set Trigger
2	4.087	0.055	0.033	0.035	0.085		Set Trigger
3	4.027	0.054	0.031	0.035	0.083		Set Trigger
4	4.001	0.055	0.033	0.035	0.085		Set Trigger
5	4.020	0.056	0.033	0.035	0.086		Set Trigger

Aug 4.01