

66794767

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



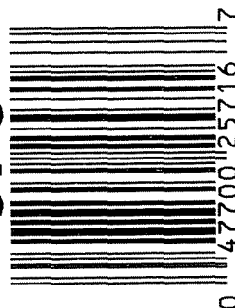
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794767

UPC



GUN SERIAL # G 679 4767

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SP
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SP
460	CHECK HEADSPACE		10-7-08	SP
470	DIS-ASSEMBLE ACTION		10-7-08	SP
472	SERIALIZE BOLT HANDLE		10-8-08	RSN
475	DRILL AND TAP SIGHT HOLES		10-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	10/11/08	(K)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10-21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-4-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

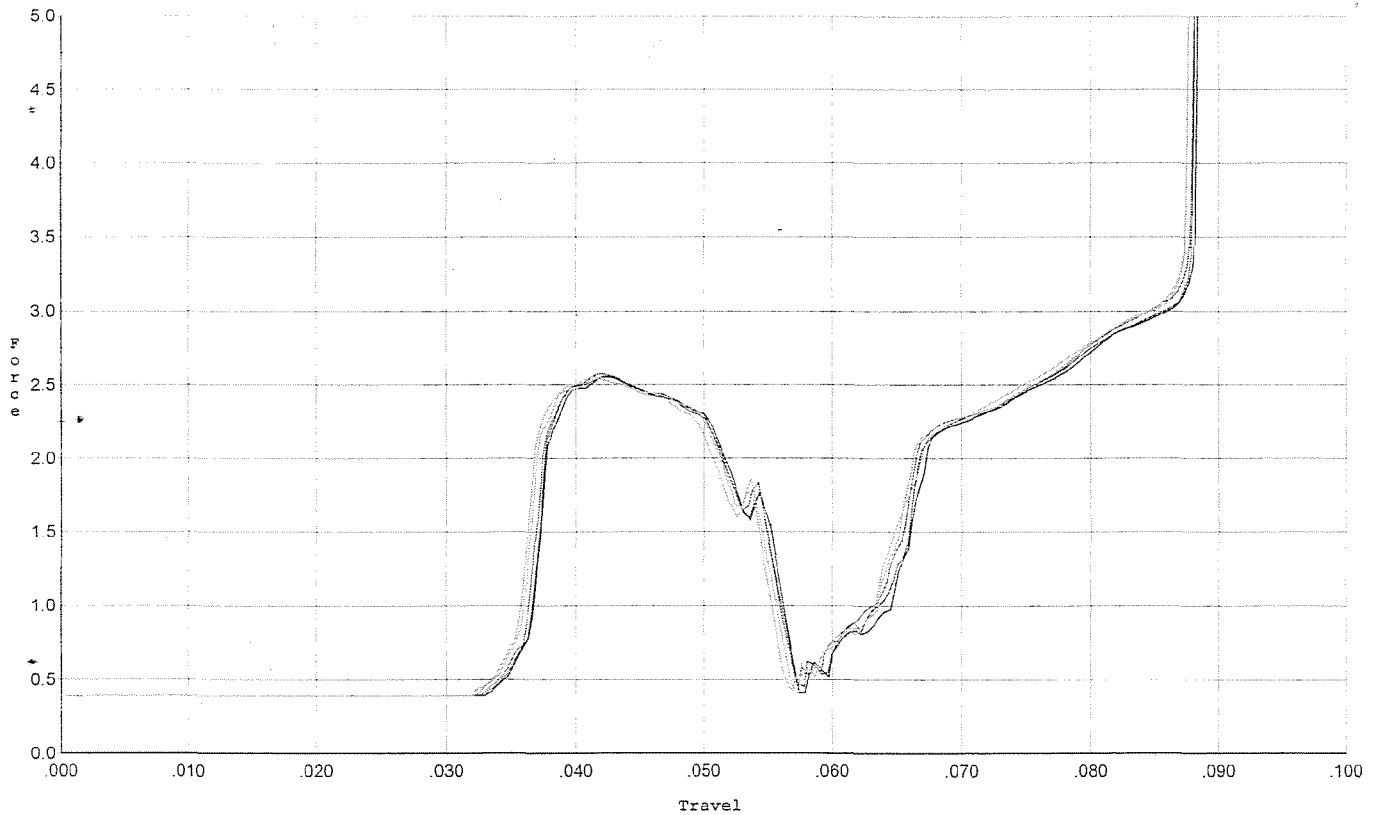
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>49</u> <u>49</u> <u>49</u>	11-12-08	LJL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	11-12-08	LJR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-12-08	LJP
	J) ASSEMBLE STOCK		11-4-08	PSW
	K) ASSEMBLE SWIVEL STUDS		11-12-08	LJP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-5-08	PSW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-5-08	TL
670	FINAL INSPECTION A) HEADSPACE		11-12-08	LJP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.38</u> <u>2.38</u> <u>2.29</u> <u>2.37</u>	11-5-08	TL
	C) FUNCTION		11-12-08	LJR
690	PACK		11/13/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



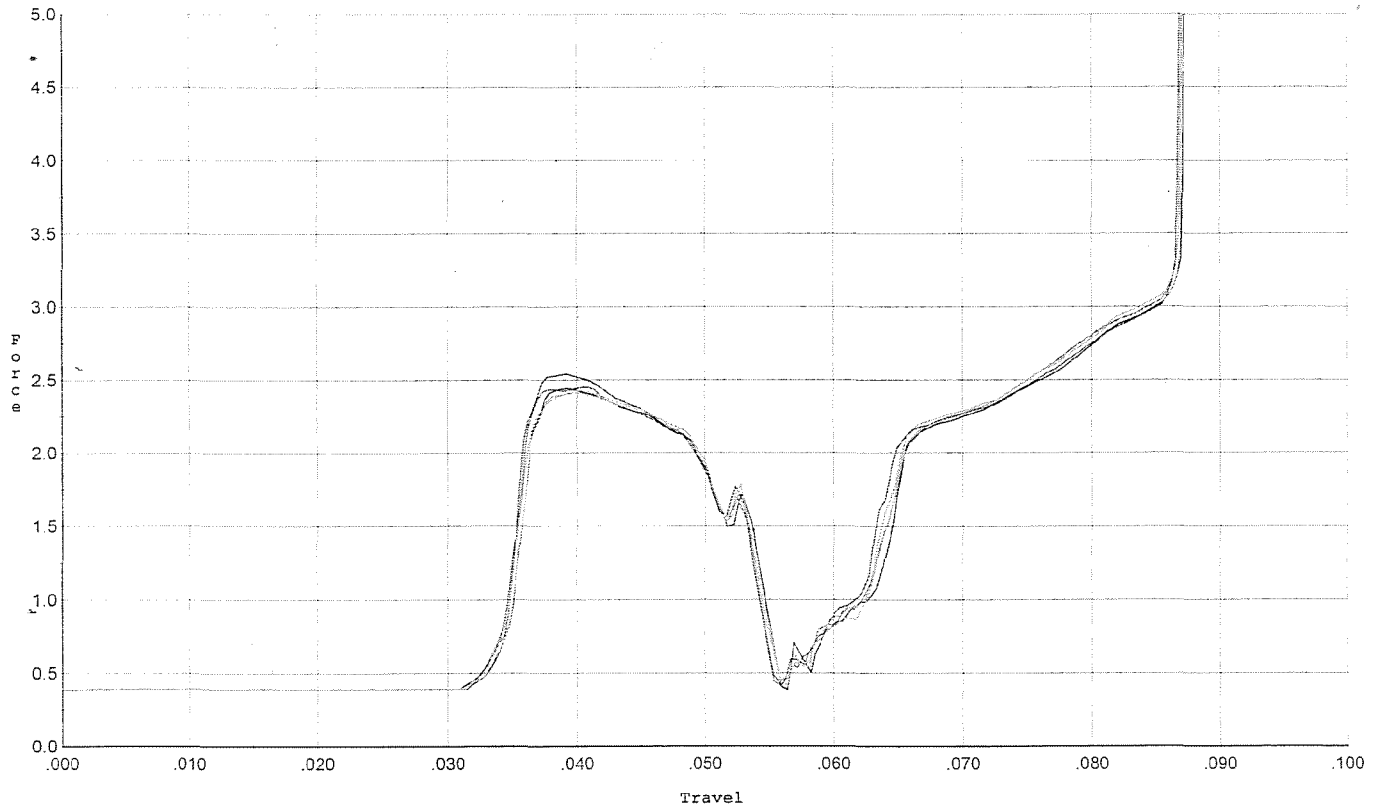
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.054	0.035	0.038	0.055		Set Trigger
2	2.558	0.055	0.035	0.038	0.056		Set Trigger
3	2.576	0.054	0.035	0.037	0.055		Set Trigger
4	2.555	0.055	0.035	0.037	0.057		Set Trigger
5	2.542	0.054	0.034	0.037	0.055		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



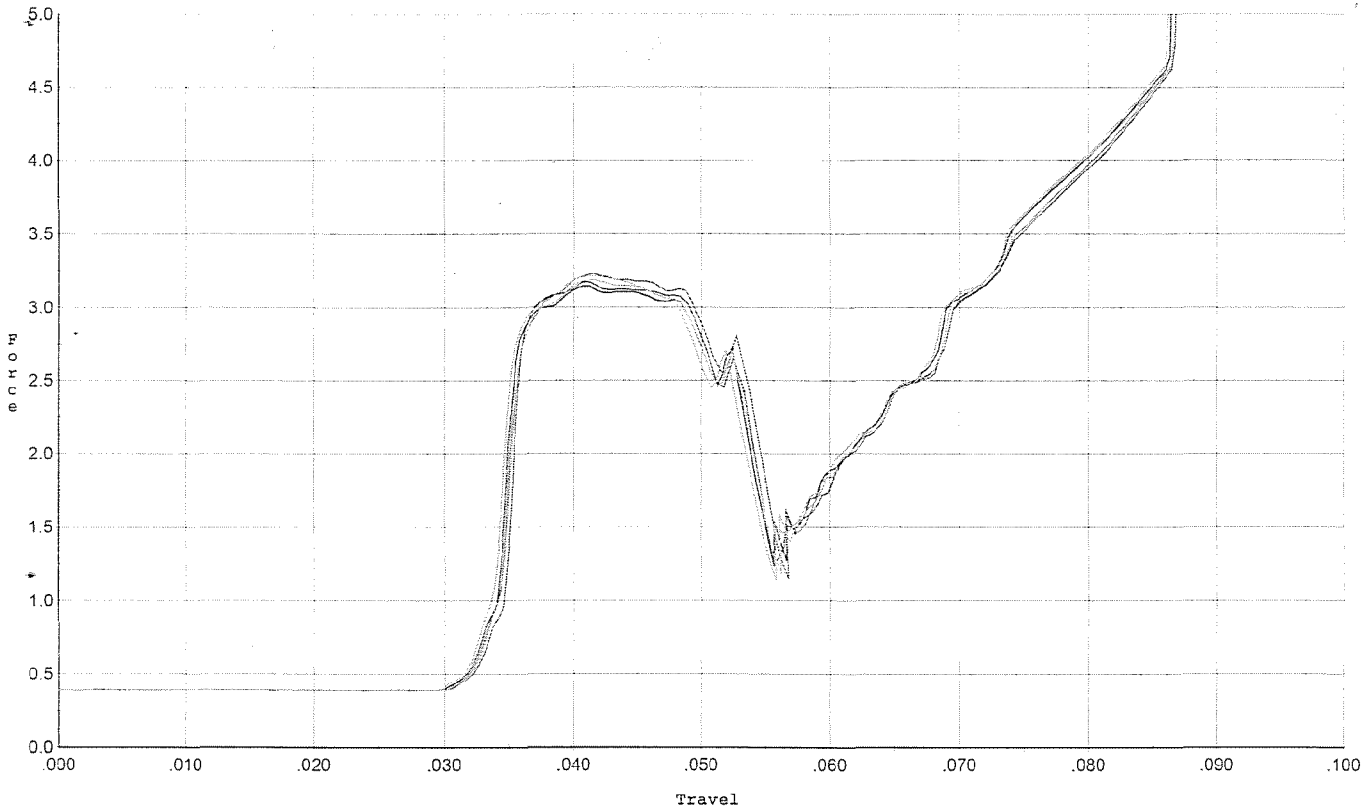
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.541	0.053	0.033	0.037	0.054		Set Trigger
2	2.441	0.054	0.034	0.037	0.053		Set Trigger
3	2.453	0.053	0.033	0.037	0.053		Set Trigger
4	2.414	0.054	0.034	0.037	0.054		Set Trigger
5	2.428	0.053	0.034	0.037	0.053		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



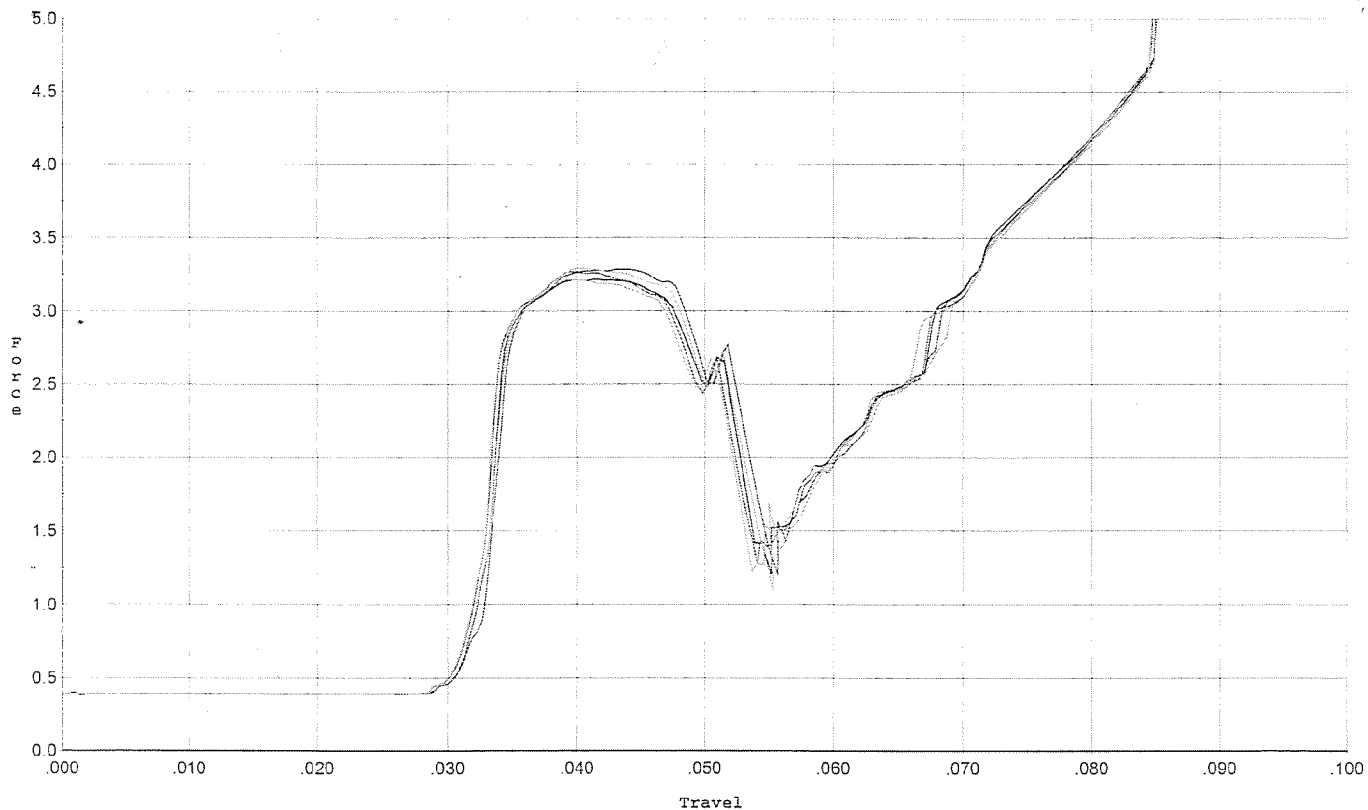
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.172	0.053	0.033	0.036	0.069		Set Trigger
2	3.146	0.052	0.032	0.035	0.068		Set Trigger
3	3.230	0.054	0.033	0.035	0.072		Set Trigger
4	3.186	0.054	0.033	0.036	0.070		Set Trigger
5	3.215	0.052	0.032	0.036	0.068		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



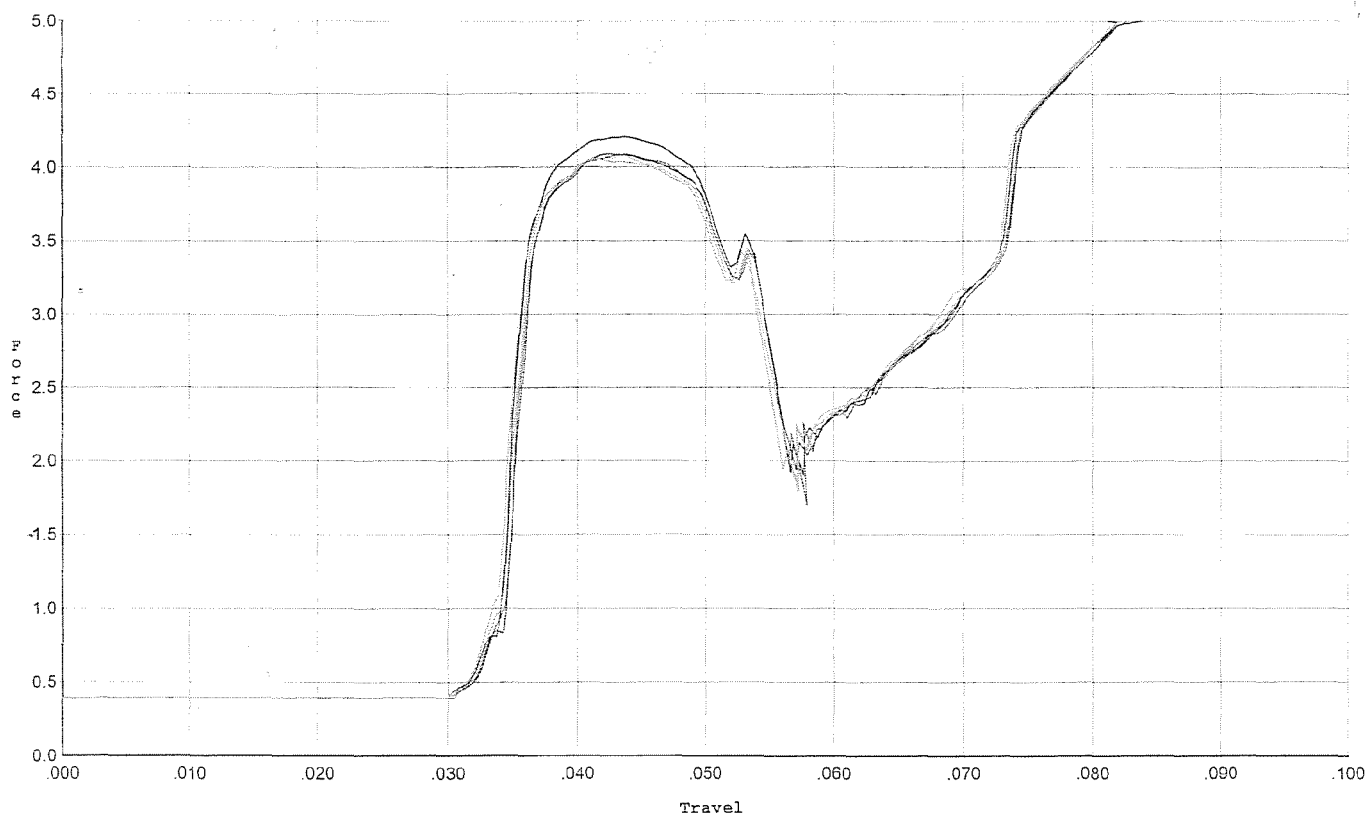
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.285	0.052	0.031	0.035	0.071		Set Trigger
2	3.220	0.051	0.031	0.035	0.069		Set Trigger
3	3.268	0.051	0.031	0.035	0.069		Set Trigger
4	3.294	0.051	0.031	0.035	0.070		Set Trigger
5	3.215	0.051	0.031	0.035	0.069		Set Trigger

Aug 3.25

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.

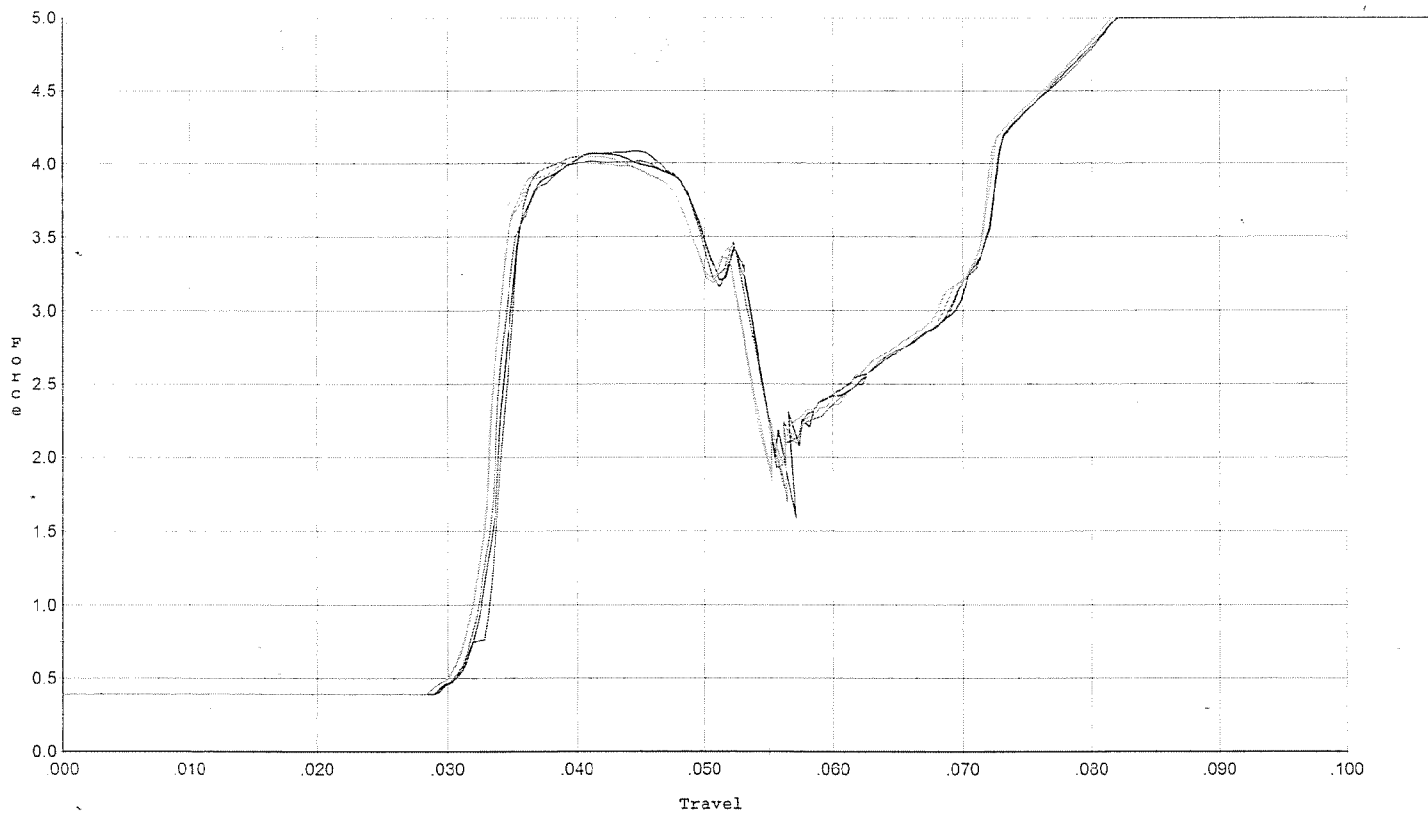


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.090	0.054	0.033	0.035	0.087		Set Trigger
2	4.207	0.054	0.032	0.035	0.090		Set Trigger
3	4.087	0.054	0.033	0.035	0.087		Set Trigger
4	4.077	0.053	0.033	0.035	0.086		Set Trigger
5	4.055	0.053	0.032	0.035	0.087		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	4.0 lbs. after 20 cycles +/- 1.0 lbs.
Note:	R. Putch 10/28/08		

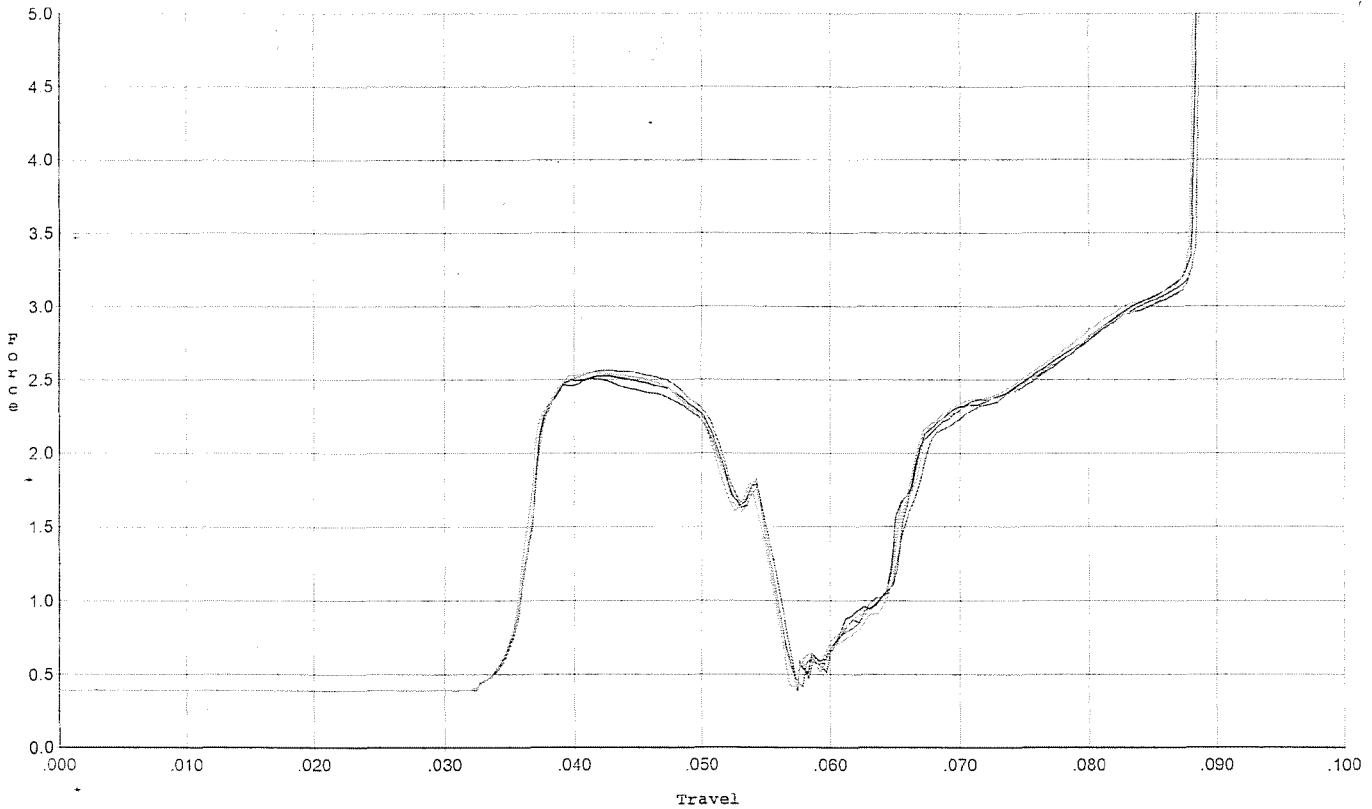


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.084	0.053	0.031	0.034	0.087		Set Trigger
2	4.072	0.053	0.032	0.034	0.088		Set Trigger
3	4.018	0.054	0.031	0.034	0.089		Set Trigger
4	4.010	0.052	0.031	0.034	0.086		Set Trigger
5	4.056	0.052	0.031	0.034	0.086		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R. Putch 10/28/08		



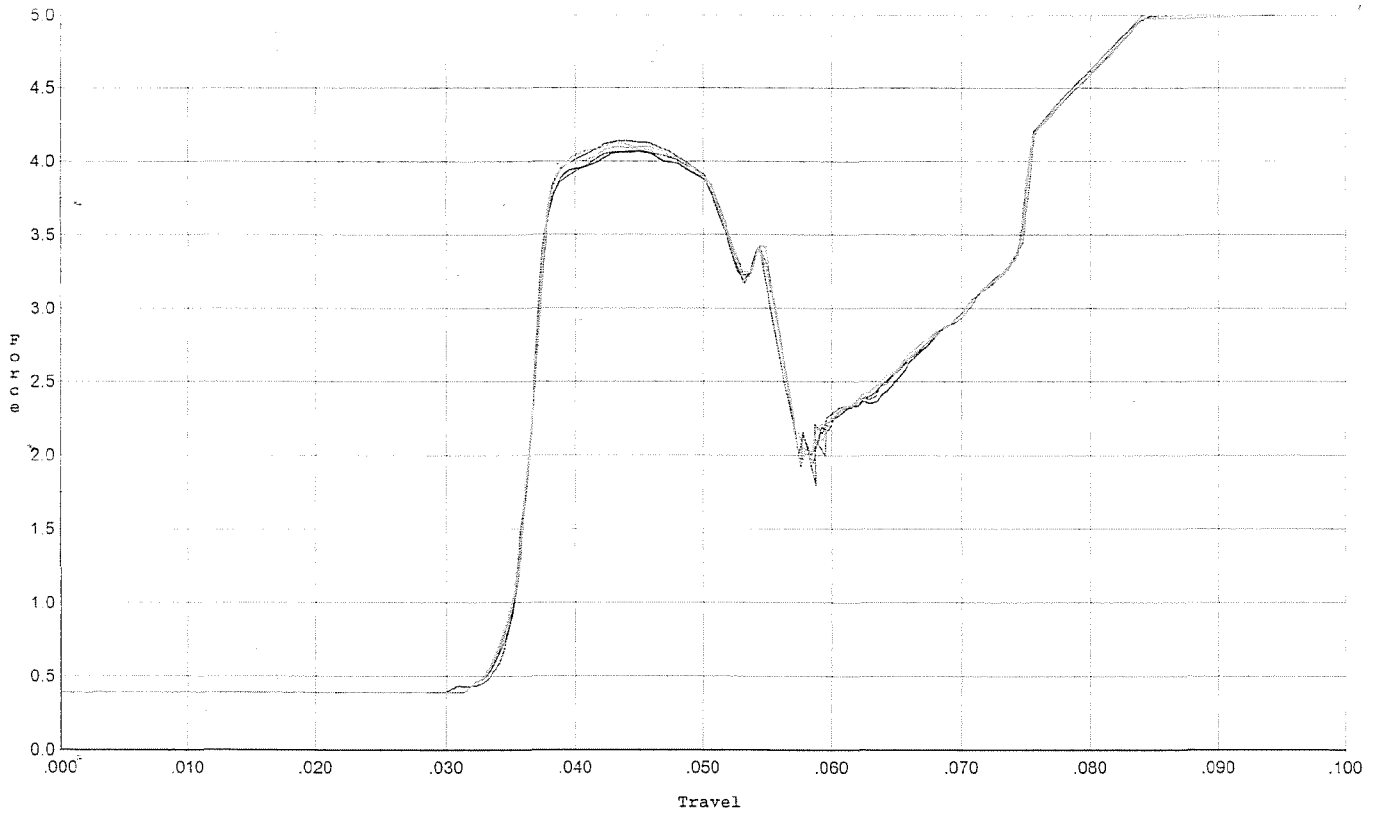
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.506	0.054	0.035	0.038	0.056		Set Trigger
2	2.524	0.054	0.035	0.038	0.056		Set Trigger
3	2.565	0.056	0.035	0.037	0.058		Set Trigger
4	2.548	0.054	0.035	0.038	0.056		Set Trigger
5	2.547	0.055	0.035	0.037	0.057		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.054	0.034	0.036	0.086		Set Trigger
2	4.066	0.055	0.034	0.036	0.088		Set Trigger
3	4.136	0.055	0.034	0.036	0.088		Set Trigger
4	4.097	0.055	0.034	0.036	0.088		Set Trigger
5	4.126	0.055	0.033	0.036	0.088		Set Trigger

Aug 4.09