6719478

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

– INSTUCTION BOOK 3518

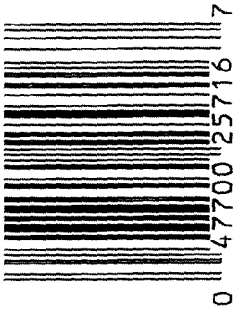
proof of purchase

owner registration sticker

ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6794768

UPC



BM FORM

M-24

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6794768

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	
430	ASSEMBLE TO STOCK		10-7-08	
440	PROOF		10-7-08	
460	CHECK HEADSPACE		10-7-08	
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	10-7-08	
472	SERIALIZE BOLT HANDLE		10-8-08	
475	DRILL AND TAP SIGHT HOLES		10-8-08	
480	MAGNAFLUX BBL ACTION	OPERATOR	10/11/08	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/13/08	
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10 21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		10-21-08	
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-21-08	
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-21-08	
	D) OIL FIRING PIN ASSEMBLY		11-3-08	
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS			DATE	INITIAL
560	F) SAFETY ON FORCE (2 LBS MIN 10 LBS MAX)	3.5	3.5	4.5	11-12-08	[illegible]
CONT.	G) SAFETY OFF FORCE (2 LBS MIN)	5.0	5.0	5.0	11-12-08	[illegible]
	H) TRIGGER PULL TEST AND RETAINABILITY					
	I) FIRING PIN INDENT (.020 MIN)	.023	.023	.023	11-12-08	[illegible]
	J) ASSEMBLE STOCK				11.3.08	BSW
	K) ASSEMBLE SWIVEL STUDS				11-12-08	[illegible]
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					
	M) IRON SIGHT ALIGNMENT					
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					
640 & 650	FUNCTION TEST AND TARGET	PASS / FAIL PASS / FAIL			11-5-08	TC
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION	N/A			
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION				
660	INSPECT FOR LIVE AMMO				11-5-08	BSW
670	FINAL INSPECTION A) HEADSPACE				11-12-08	[illegible]
	B) TRIGGER PULL (+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS)	2.54	2.57	2.62	2.50	2.49	11-6-08	TC
	C) FUNCTION				11-12-08	[illegible]
690	PACK				11/12/08	[illegible]

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 10-28-08

TESTER TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	224	257		274	
PULL #2	238	258		261	
PULL #3	254	286		273	
PULL #4	257	260		257	
PULL #5	265	239		268	
TOTAL	1235	1300		1333	
AVERAGE	247	260		266	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	350	363		
PULL #2	350	349		
PULL #3	348	359		
PULL #4	369	343		
PULL #5	341	341		
TOTAL	1758	1755		
AVERAGE	351	351		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	430	458		413
PULL #2	456	430		418
PULL #3	440	438		418
PULL #4	447	429		414
PULL #5	447	431		421
TOTAL	2220	2186		2084
AVERAGE	444	437		416

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON