

G6794770

BARBER - M24 0075250

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



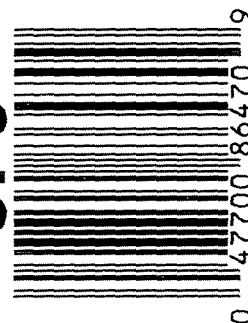
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794770

UPC



BM FORM

GUN SERIAL # G 6794770

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SPD
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SPD
460	CHECK HEADSPACE		11-3-08	SPD
470	DIS-ASSEMBLE ACTION		11-3-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	11-4-08	RSN
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR RT	11/6/08	RT
490	MAGNAFLUX BOLT		11/3/08	DR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DC
542	APPLY COATINGS (BARREL ACTION)		11/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-19-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

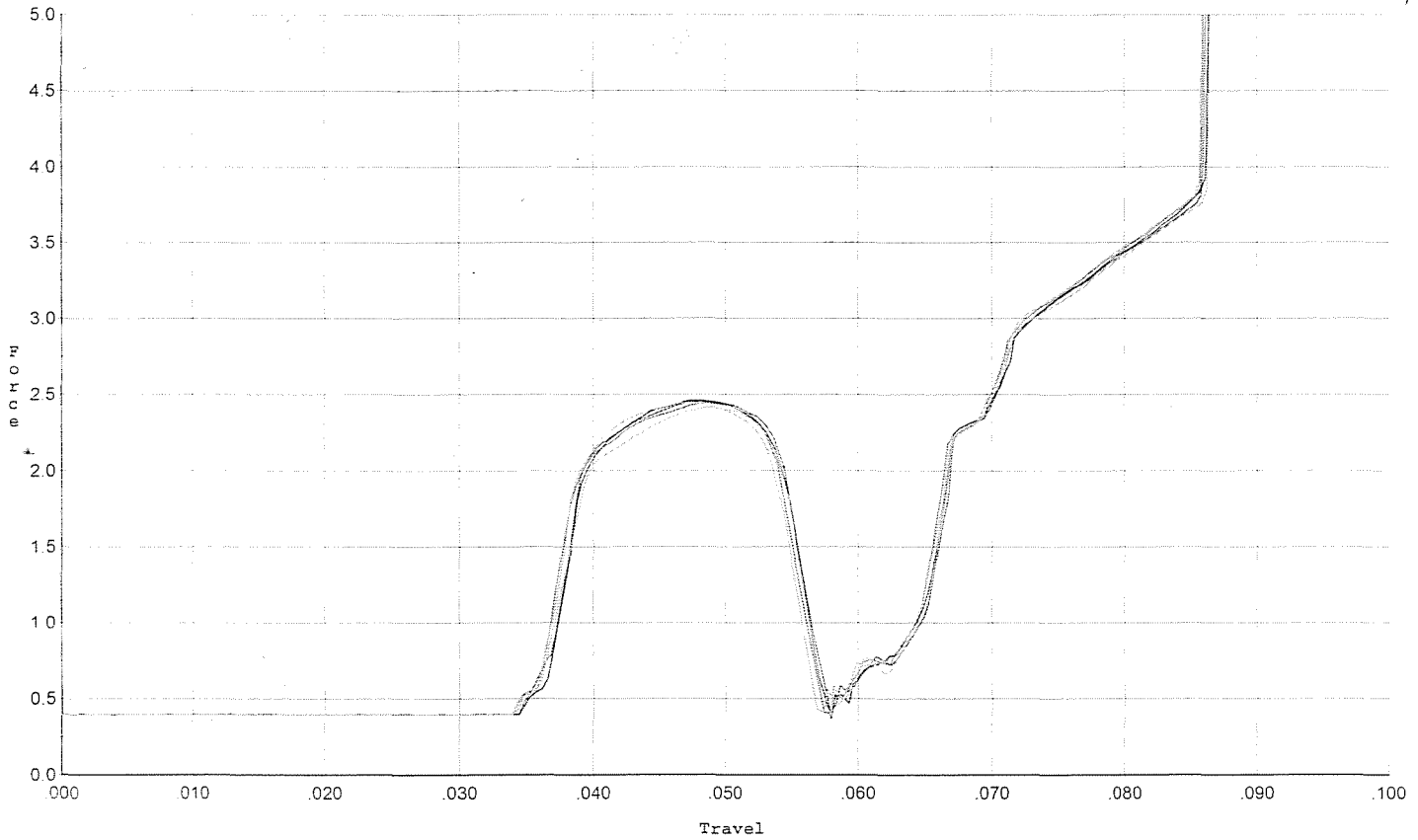
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-16-08	RJ
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u> <u>5.0</u> <u>5.0</u>	12-16-08	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	12-16-08	RJ
	J) ASSEMBLE STOCK			11-19-08	RJ
	K) ASSEMBLE SWIVEL STUDS			12-16-08	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	RJ
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			12-15-08	TL
670	FINAL INSPECTION A) HEADSPACE			12-16-08	RJ
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.49</u> <u>2.45</u> <u>2.48</u> <u>2.51</u>	12-15-08	TL
	C) FUNCTION			12-16-08	RJ
690	PACK			12-18-08	RJ

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



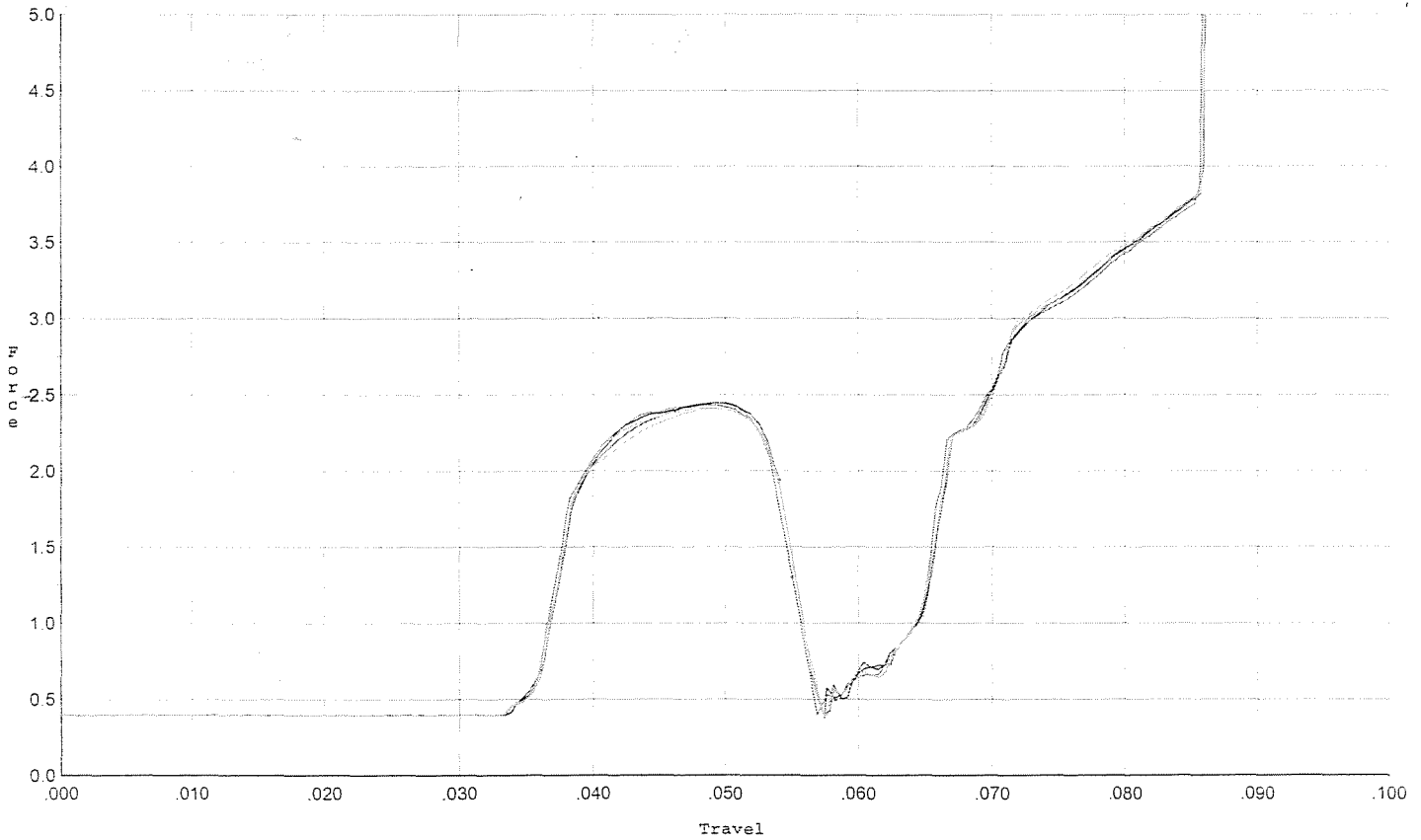
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.054	0.035	0.037	0.054		Set Trigger
2	2.458	0.055	0.035	0.037	0.054		Set Trigger
3	2.446	0.054	0.034	0.037	0.054		Set Trigger
4	2.412	0.055	0.035	0.037	0.054		Set Trigger
5	2.445	0.054	0.034	0.037	0.054		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



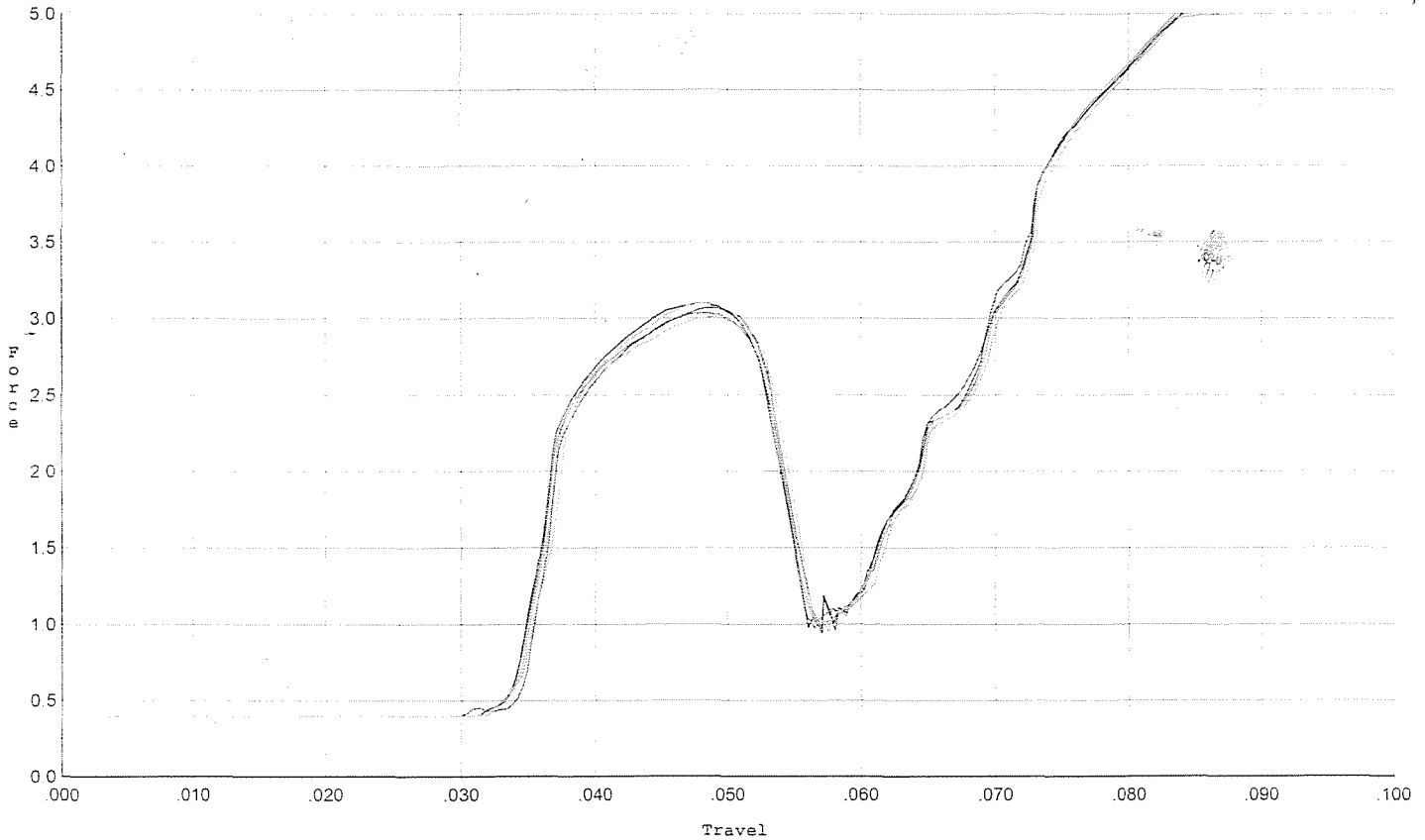
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.054	0.036	0.037	0.053		Set Trigger
2	2.446	0.054	0.034	0.037	0.054		Set Trigger
3	2.449	0.055	0.036	0.037	0.055		Set Trigger
4	2.409	0.054	0.036	0.037	0.053		Set Trigger
5	2.412	0.054	0.036	0.037	0.053		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



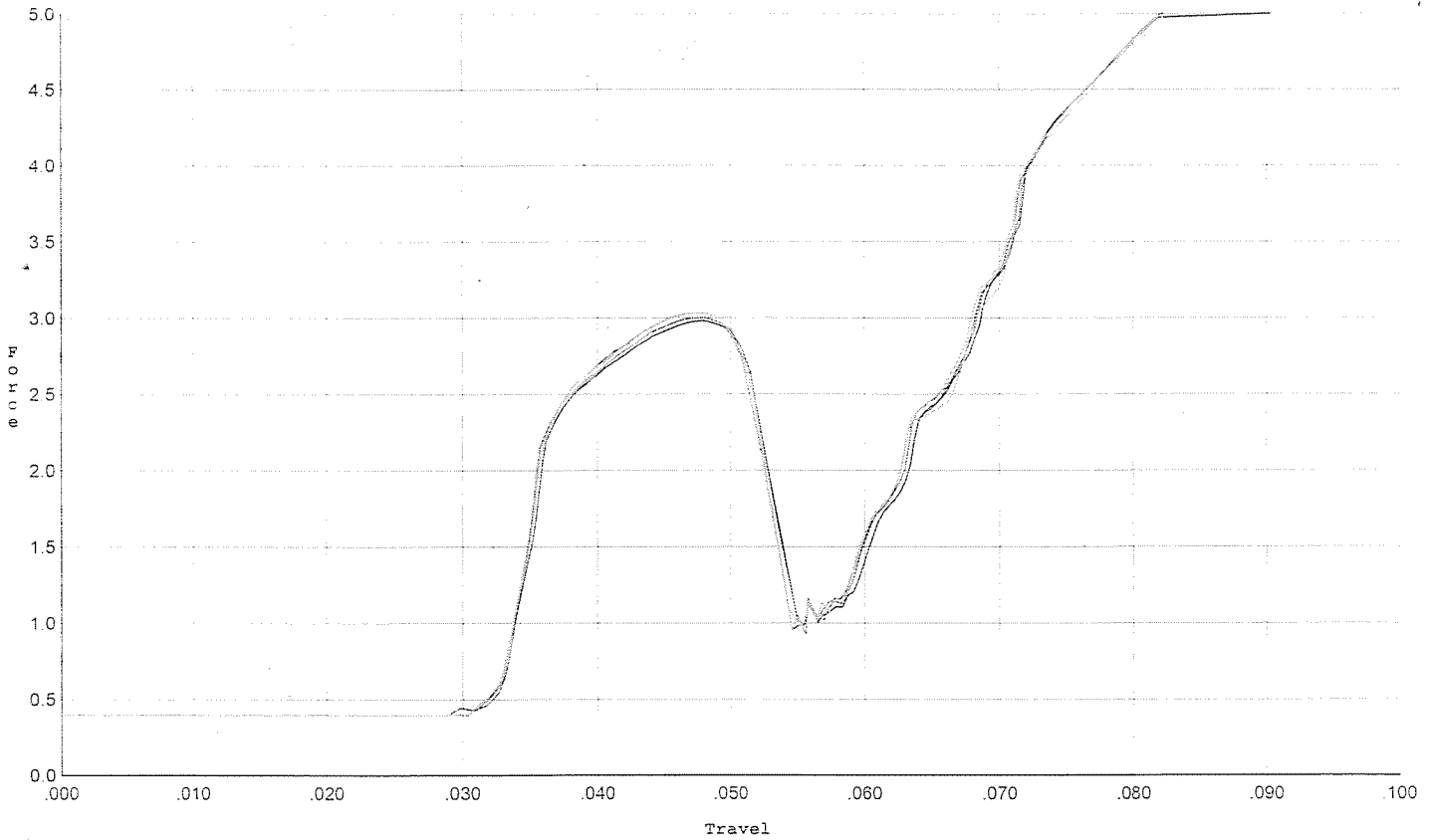
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.067	0.053	0.035	0.036	0.063		Set Trigger
2	3.100	0.054	0.034	0.036	0.066		Set Trigger
3	3.034	0.054	0.034	0.036	0.064		Set Trigger
4	3.009	0.054	0.034	0.036	0.064		Set Trigger
5	3.099	0.053	0.034	0.036	0.064		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



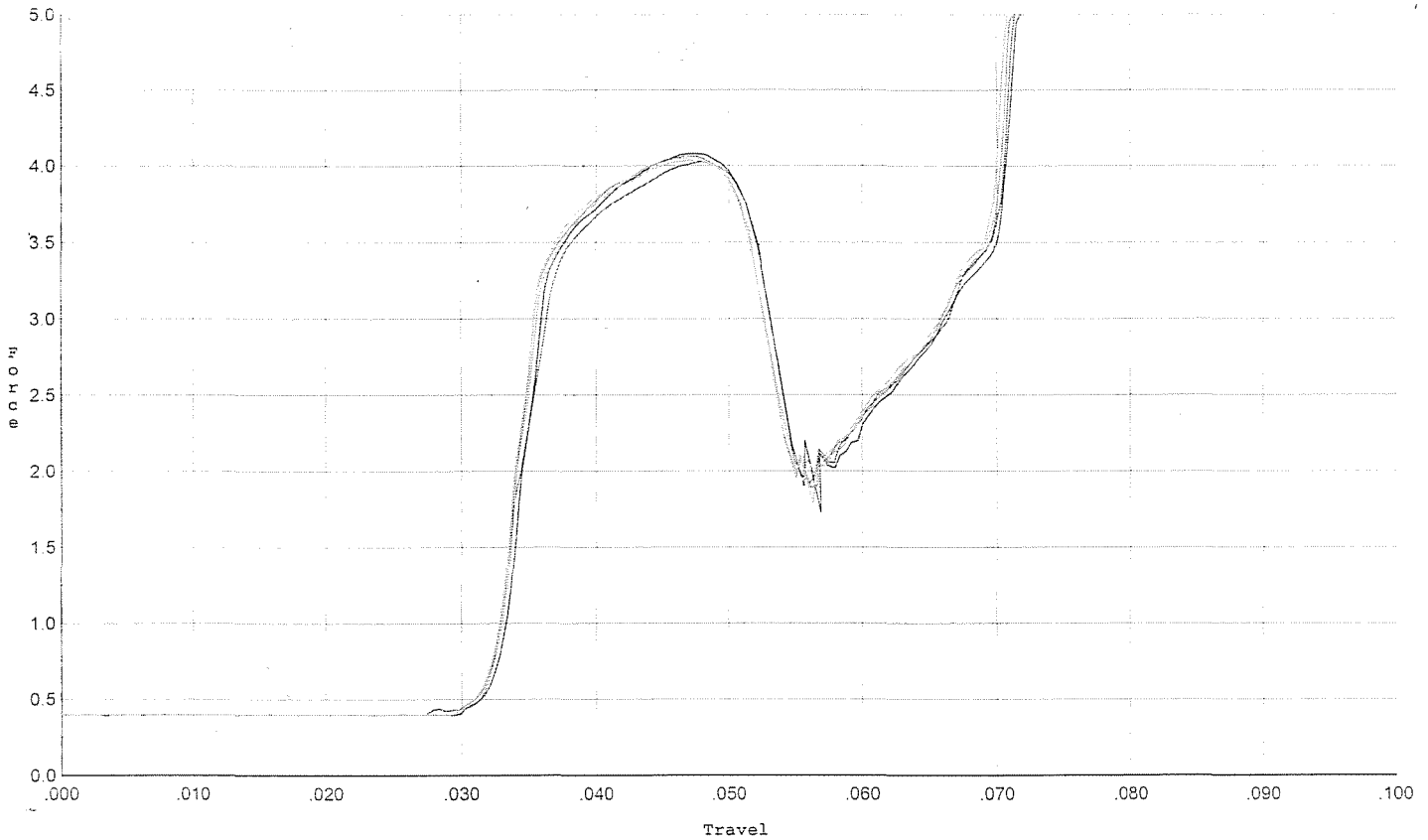
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.032	0.052	0.033	0.035	0.063		Set Trigger
2	2.982	0.051	0.033	0.035	0.061		Set Trigger
3	3.002	0.051	0.033	0.035	0.061		Set Trigger
4	3.037	0.052	0.033	0.035	0.062		Set Trigger
5	3.031	0.052	0.033	0.035	0.063		Set Trigger

Aug 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



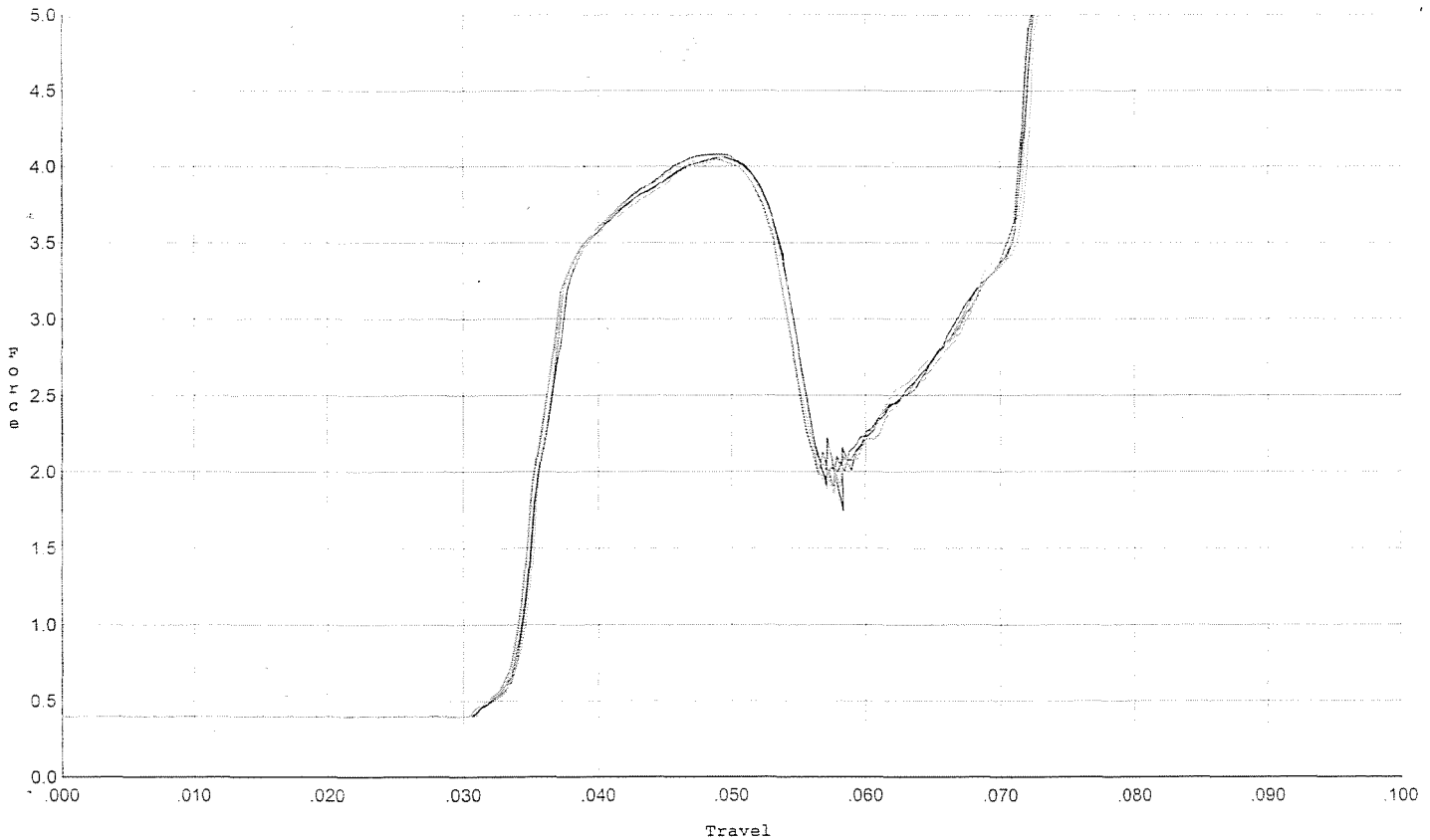
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.024	0.052	0.032	0.032	0.083		Set Trigger
2	4.080	0.052	0.032	0.033	0.083		Set Trigger
3	4.066	0.052	0.032	0.033	0.083		Set Trigger
4	4.053	0.052	0.032	0.032	0.083		Set Trigger
5	4.036	0.052	0.032	0.032	0.082		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



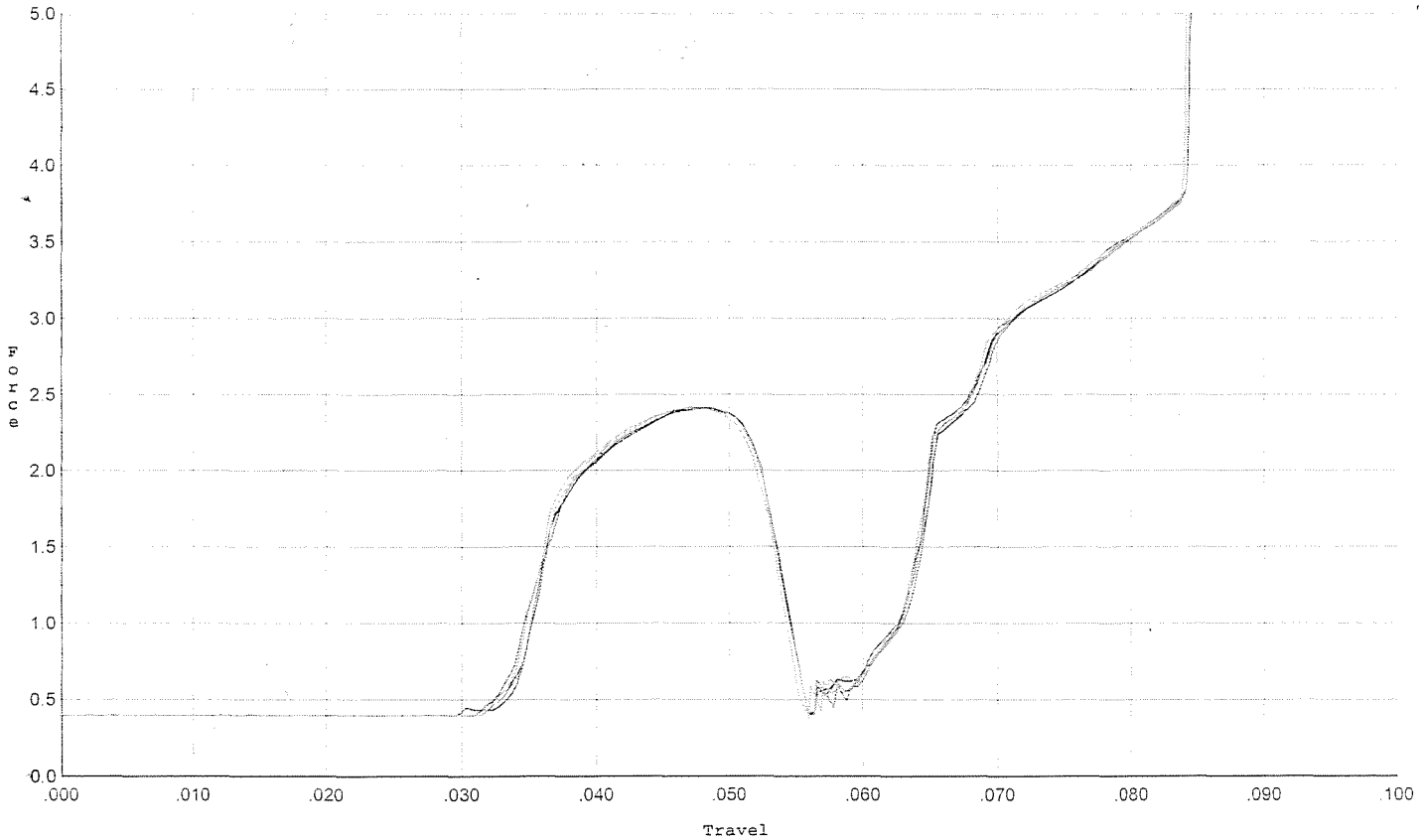
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.079	0.054	0.034	0.032	0.085		Set Trigger
2	4.062	0.054	0.034	0.032	0.085		Set Trigger
3	4.049	0.053	0.033	0.032	0.084		Set Trigger
4	4.041	0.053	0.033	0.032	0.083		Set Trigger
5	4.061	0.054	0.034	0.032	0.085		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



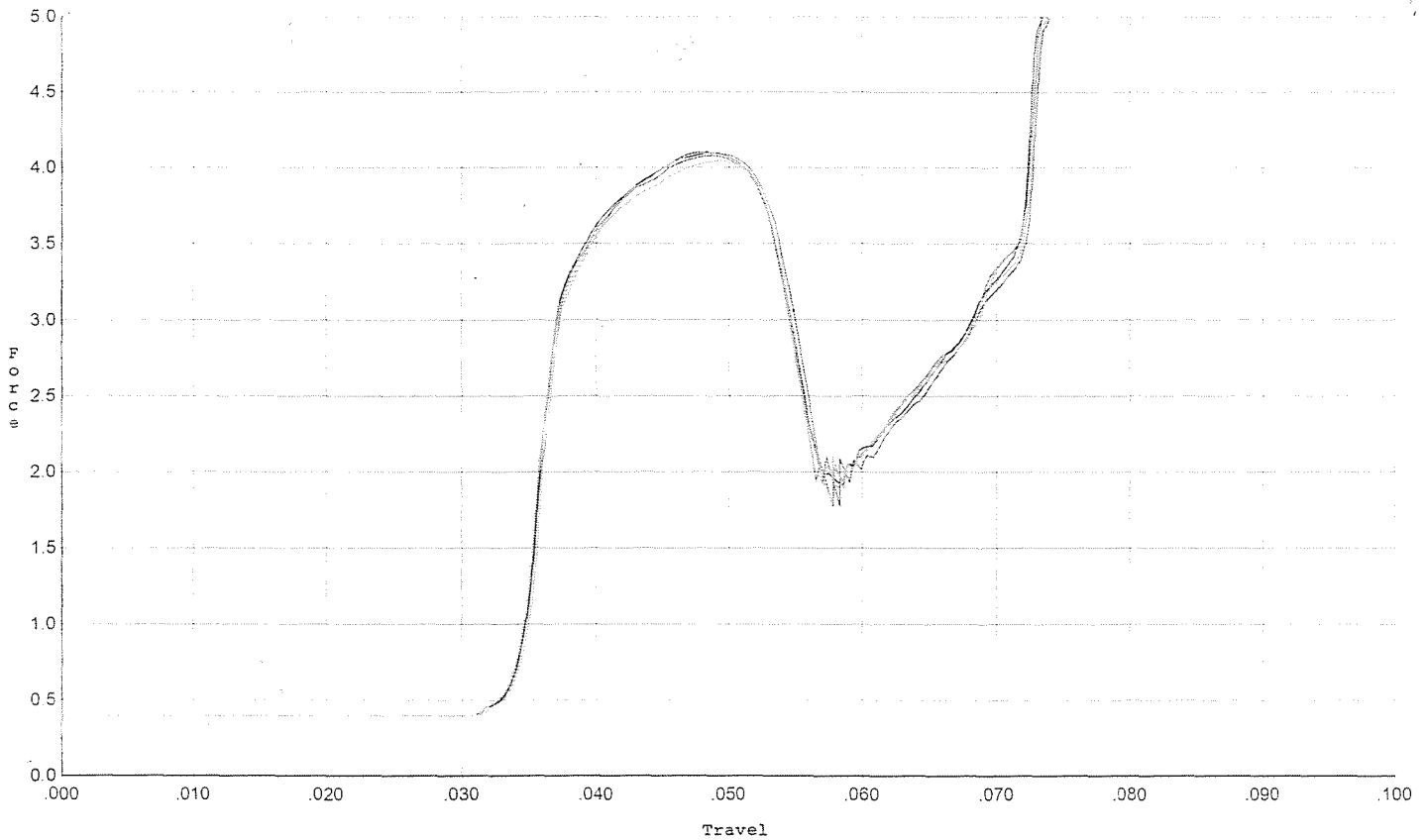
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.406	0.054	0.034	0.036	0.054		Set Trigger
2	2.417	0.052	0.034	0.036	0.052		Set Trigger
3	2.410	0.052	0.033	0.036	0.053		Set Trigger
4	2.419	0.054	0.034	0.036	0.054		Set Trigger
5	2.407	0.053	0.034	0.036	0.053		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.100	0.055	0.034	0.034	0.087		Set Trigger
2	4.096	0.054	0.034	0.034	0.085		Set Trigger
3	4.080	0.054	0.034	0.034	0.085		Set Trigger
4	4.098	0.054	0.034	0.034	0.085		Set Trigger
5	4.046	0.054	0.034	0.034	0.083		Set Trigger

Avg 4.08