

G6794781

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

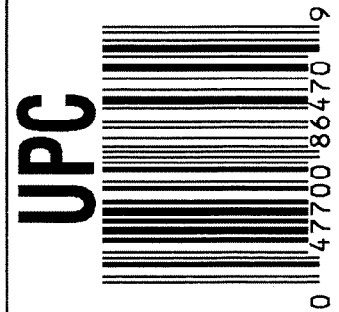


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794781



BM FORM

GUN SERIAL #

G 6794781

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SPD
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SPD
460	CHECK HEADSPACE		11-3-08	SPD
470	DIS-ASSEMBLE ACTION		11-3-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	11-4-08	ESN
475	DRILL AND TAP SIGHT HOLES	2008 OPERATOR	11-4-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	RT
490	MAGNAFLUX BOLT		11/3/08	RT
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/8/08	OG
542	APPLY COATINGS (BARREL ACTION)		11/8	an
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-21-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

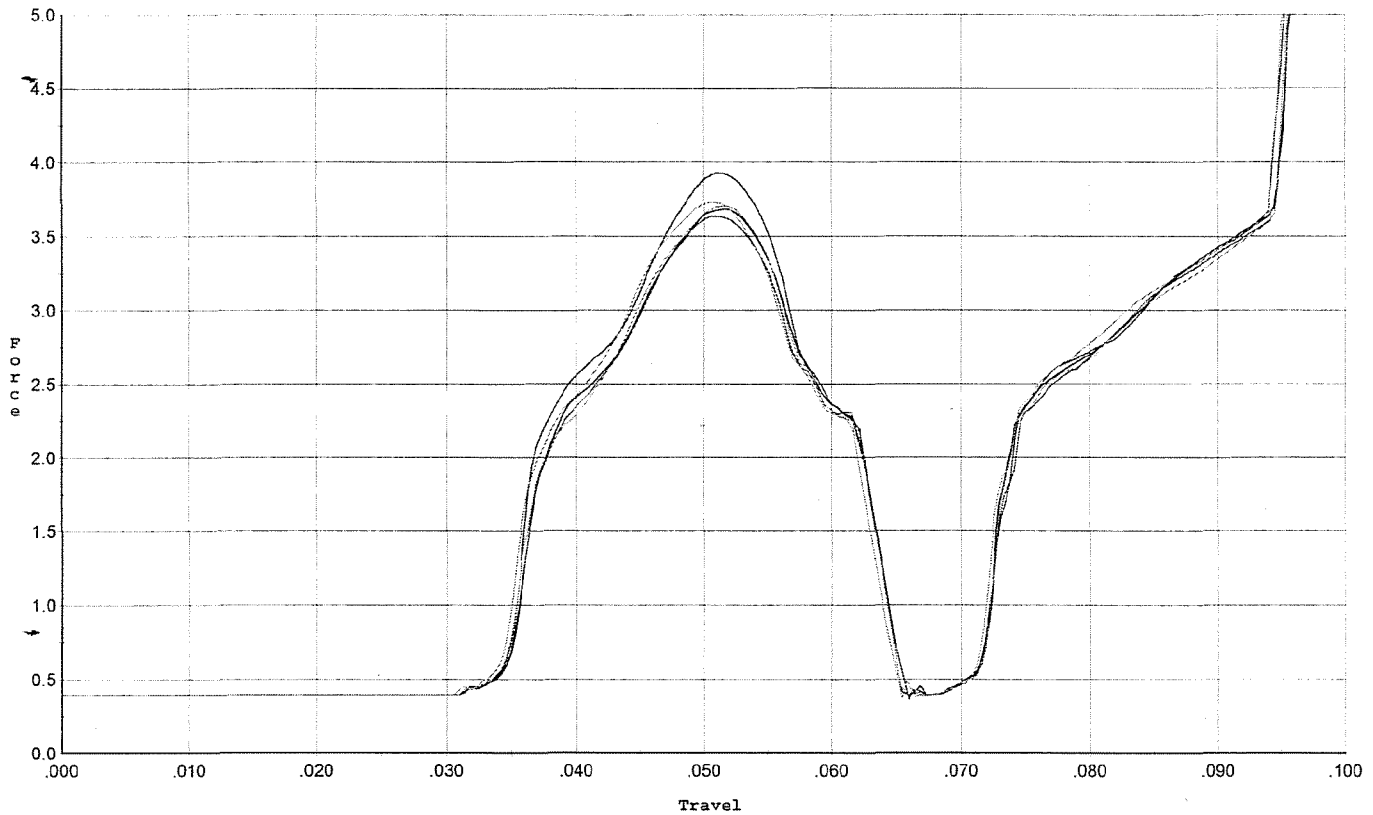
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	12-16-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5°</u> <u>5°</u> <u>4°</u>	12-16-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.033</u> <u>.034</u> <u>.035</u>	12-16-08	L.N.
	J) ASSEMBLE STOCK		11-25-08	L.P.R.
	K) ASSEMBLE SWIVEL STUDS		12-16-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	12-15-08	TC
650	TARGET	<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	R.N.
670	FINAL INSPECTION A) HEADSPACE		12-16-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.62</u> <u>2.56</u> <u>2.53</u> <u>2.65</u>	12-15-08	TC
	C) FUNCTION		12-14-08	L.N.
690	PACK		12-18-08	R.N.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



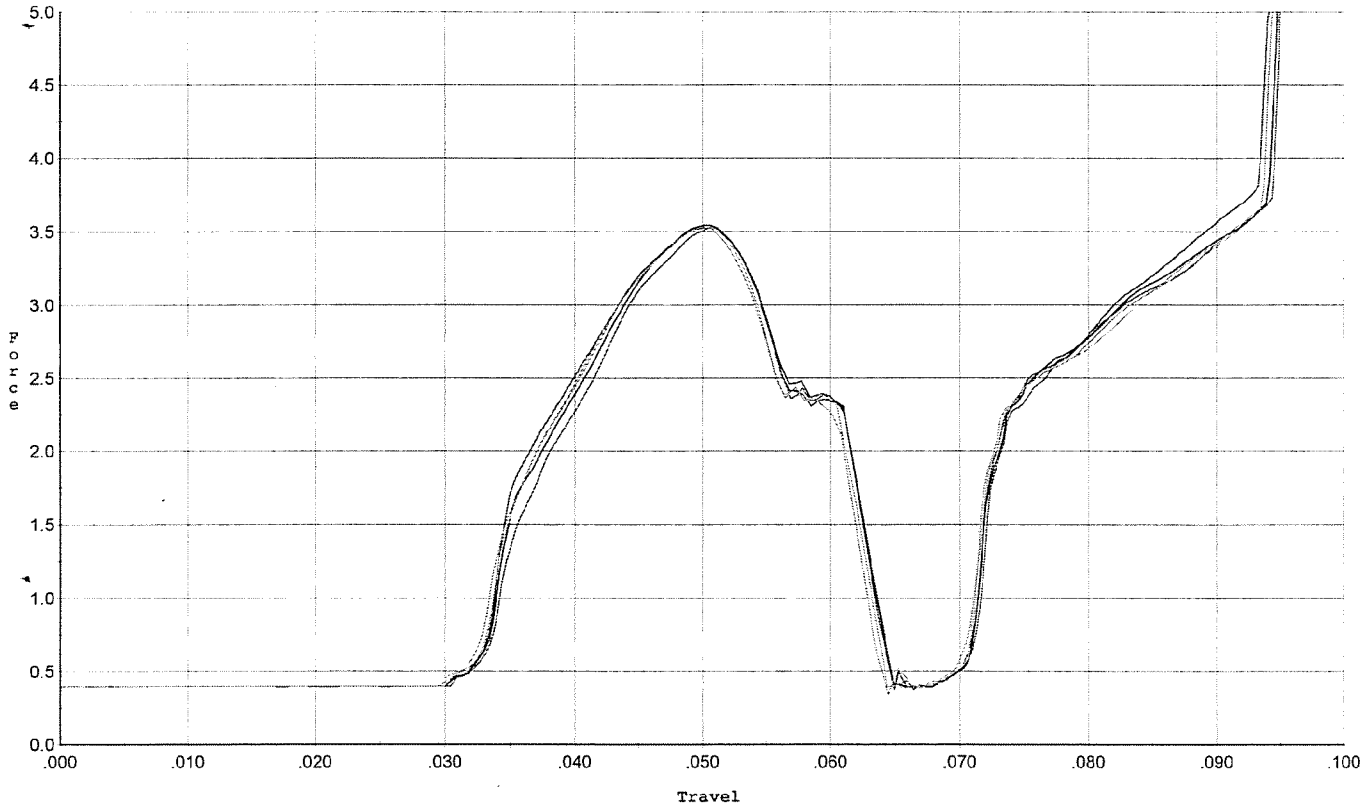
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.929	0.062	0.035	0.037	0.094		Set Trigger
2	3.682	0.062	0.035	0.037	0.090		Set Trigger
3	3.636	0.062	0.035	0.037	0.089		Set Trigger
4	3.728	0.062	0.034	0.037	0.090		Set Trigger
5	3.703	0.062	0.035	0.037	0.090		Set Trigger

A-3-73

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/07/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



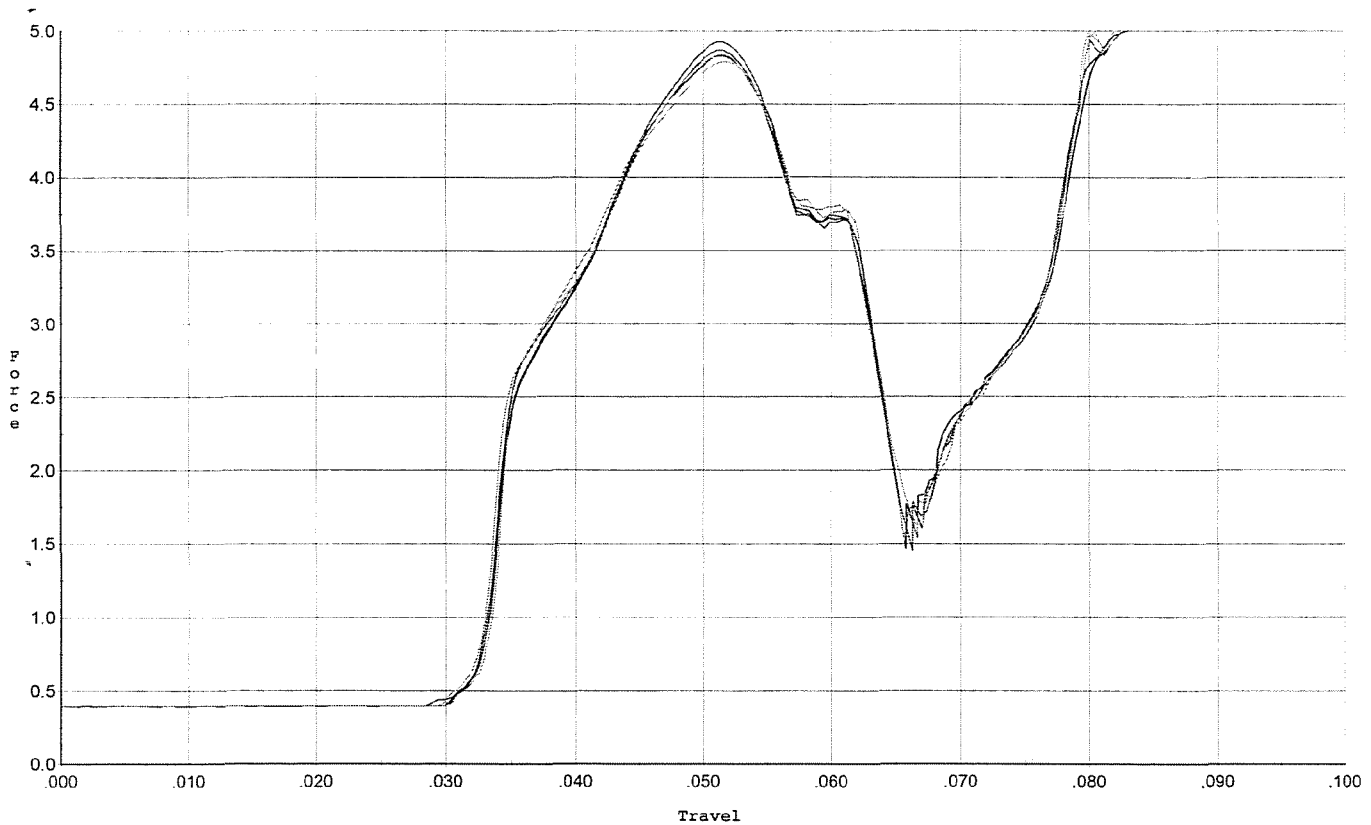
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.525	0.061	0.033	0.036	0.089		Set Trigger
2	3.542	0.061	0.032	0.037	0.088		Set Trigger
3	3.528	0.061	0.033	0.037	0.086		Set Trigger
4	3.534	0.062	0.032	0.037	0.089		Set Trigger
5	3.531	0.061	0.033	0.037	0.087		Set Trigger

A-3.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



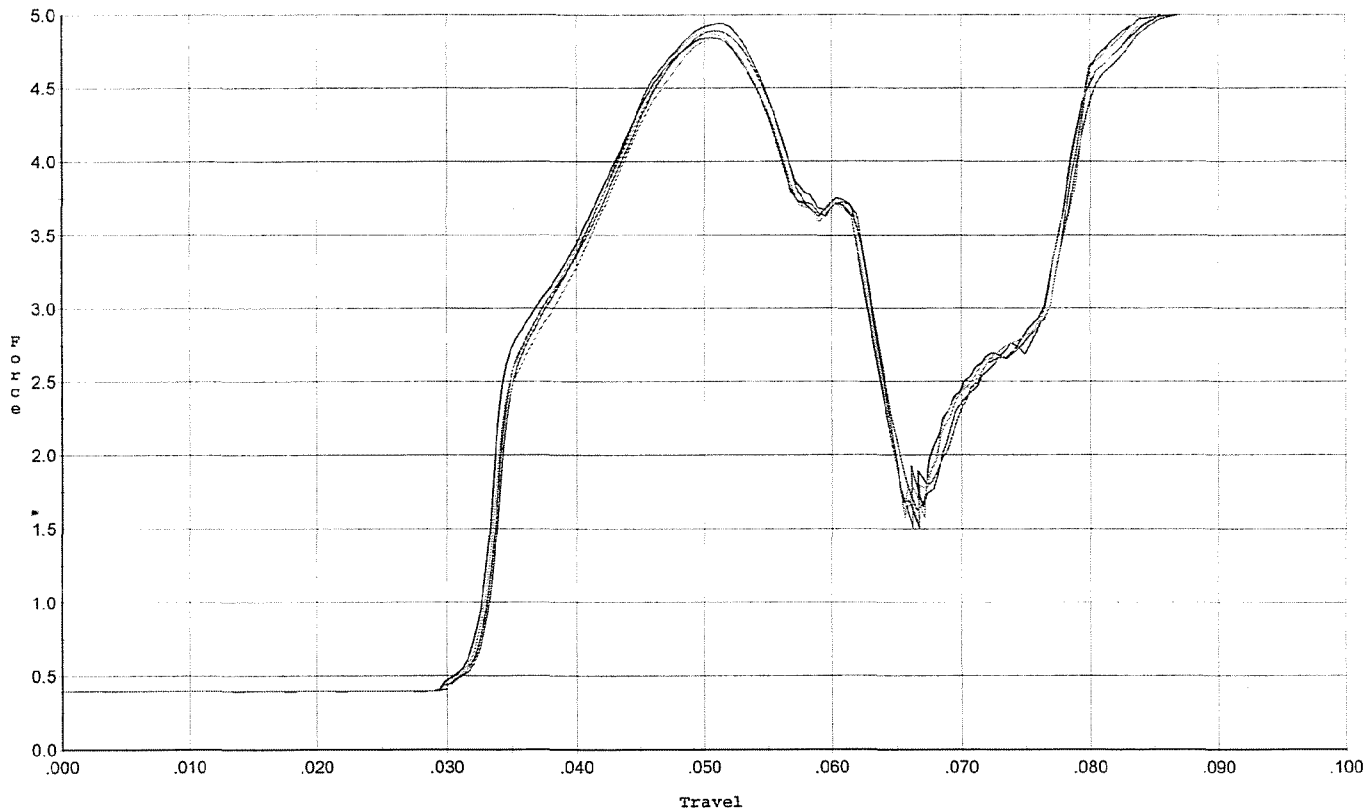
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.928	0.063	0.032	0.034	0.125		Set Trigger
2	4.834	0.063	0.032	0.034	0.124		Set Trigger
3	4.872	0.062	0.032	0.034	0.124		Set Trigger
4	4.792	0.062	0.033	0.034	0.123		Set Trigger
5	4.826	0.063	0.032	0.034	0.126		Set Trigger

A-4.85

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/07/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



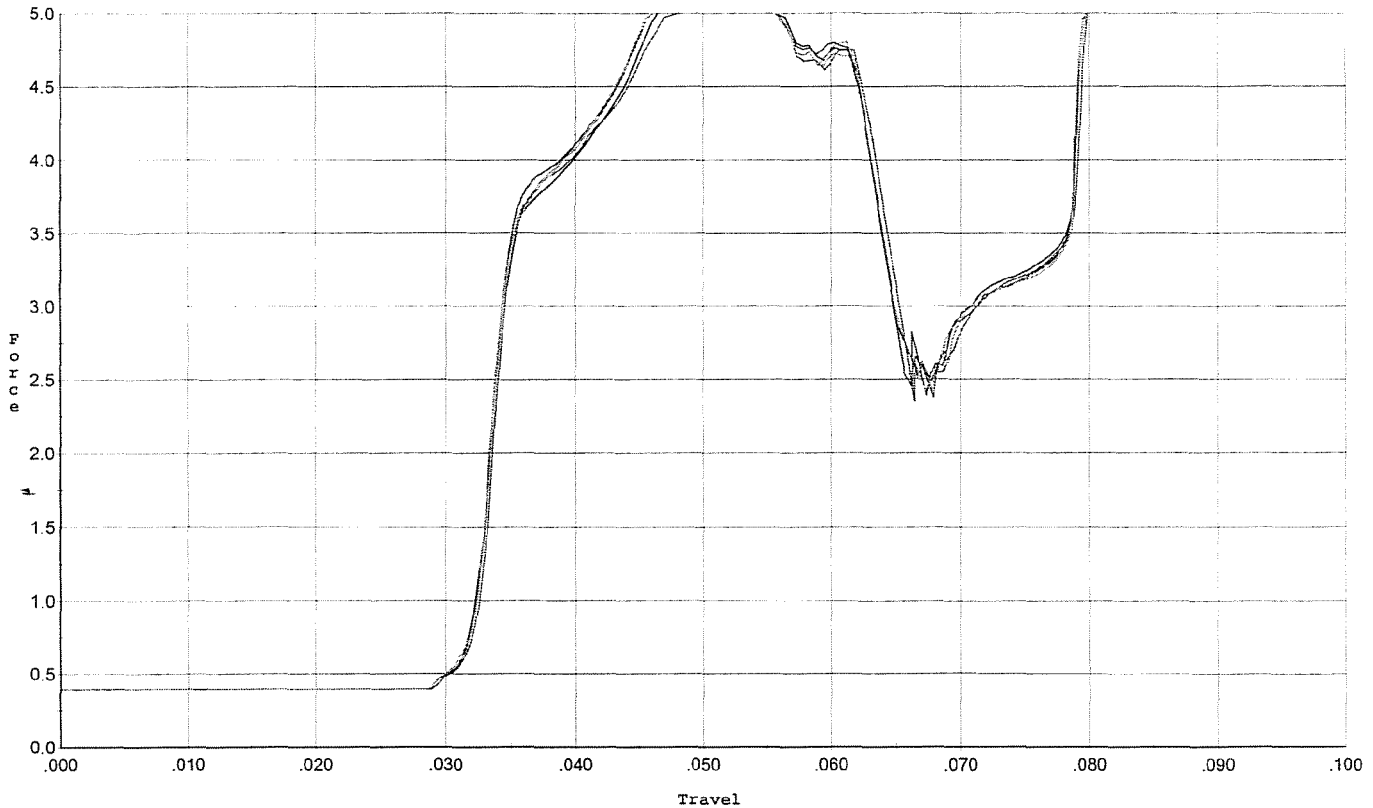
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.942	0.062	0.032	0.034	0.126		Set Trigger
2	4.847	0.061	0.032	0.034	0.124		Set Trigger
3	4.893	0.062	0.032	0.034	0.124		Set Trigger
4	4.877	0.063	0.032	0.034	0.127		Set Trigger
5	4.836	0.063	0.030	0.034	0.124		Set Trigger

A. 4.87

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/07/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



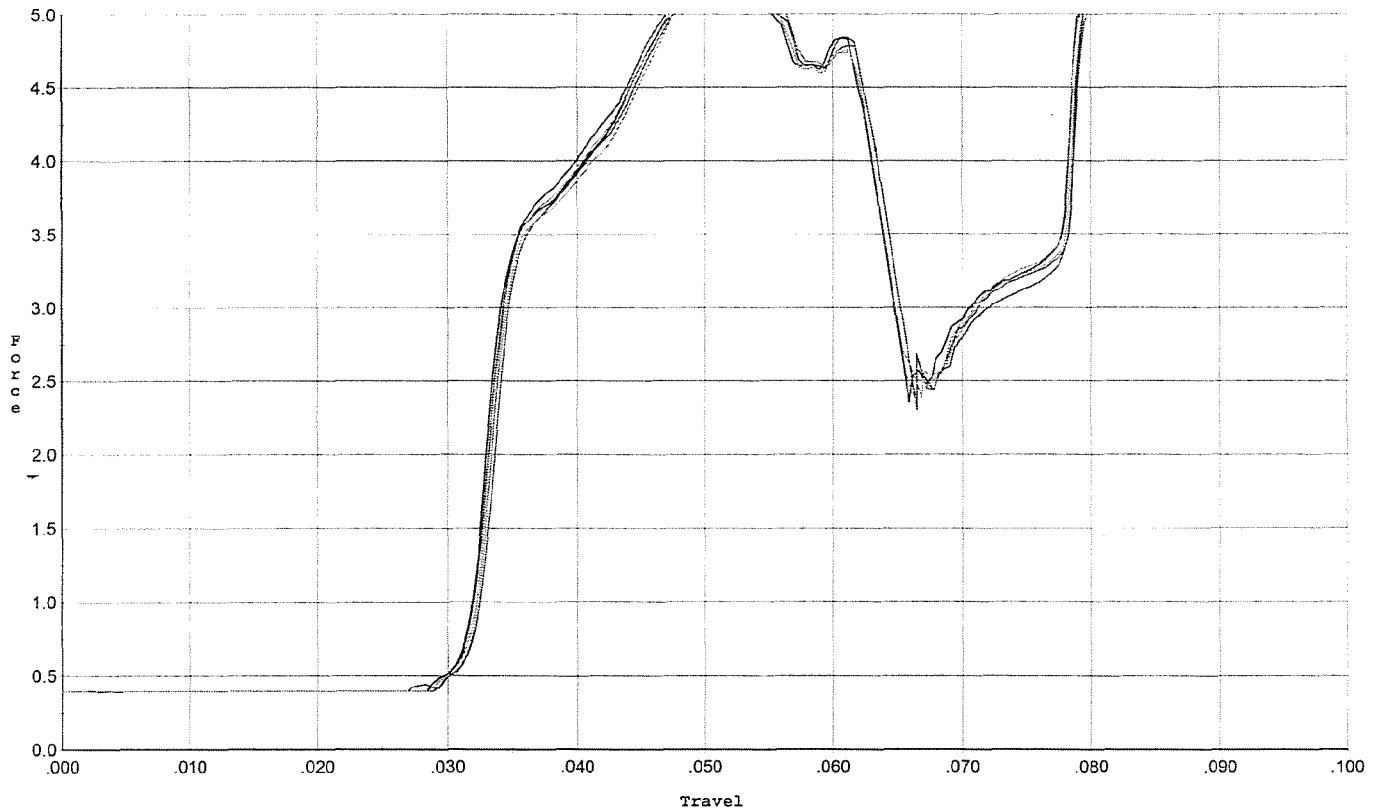
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	5.634	0.062	0.029	0.028	0.150		Set Trigger
2	5.630	0.062	0.029	0.028	0.148		Set Trigger
3	5.474	0.063	0.032	0.028	0.150		Set Trigger
4	5.648	0.062	0.032	0.029	0.149		Set Trigger
5	5.681	0.062	0.029	0.028	0.150		Set Trigger

A-5.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



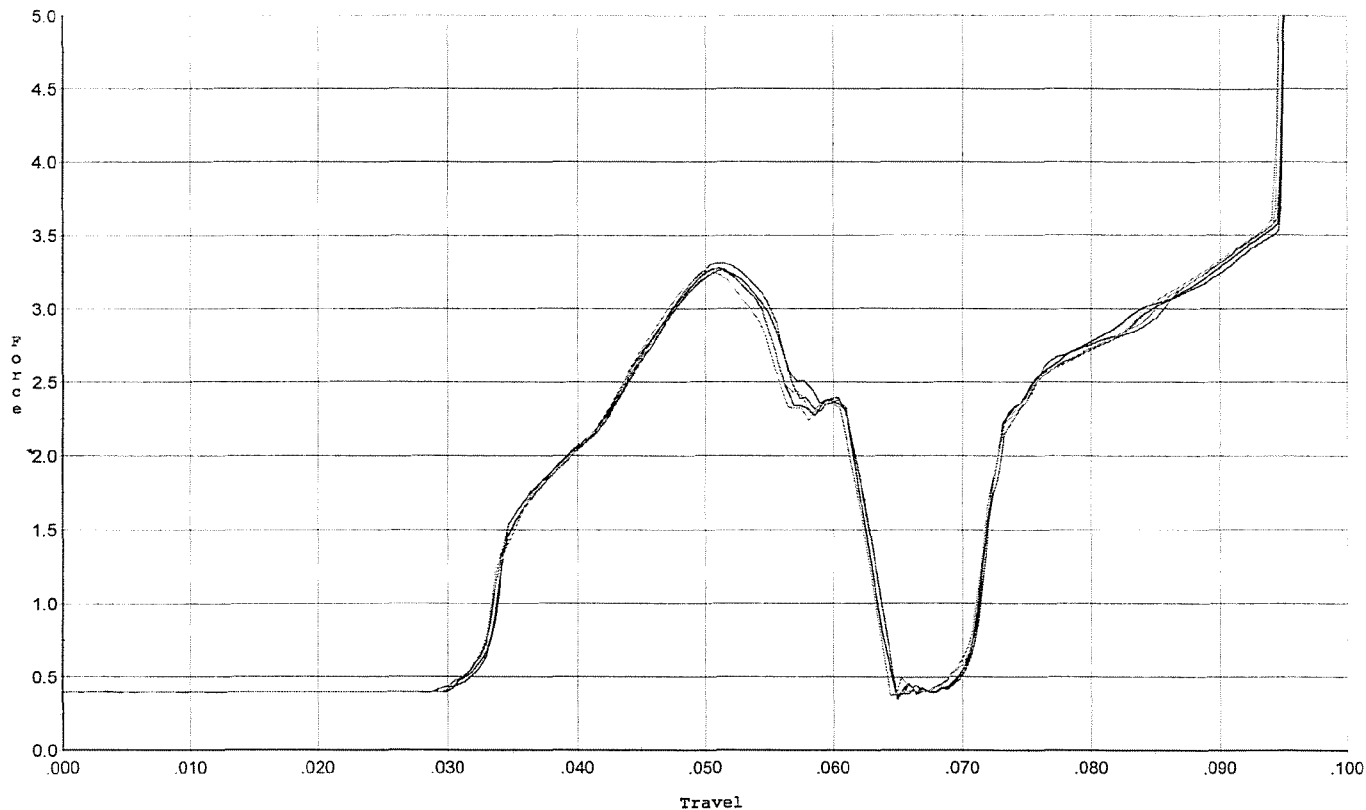
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	5.577	0.063	0.031	0.027	0.152		Set Trigger
2	5.506	0.062	0.031	0.027	0.148		Set Trigger
3	5.471	0.063	0.032	0.027	0.149		Set Trigger
4	5.397	0.062	0.029	0.028	0.144		Set Trigger
5	5.442	0.062	0.031	0.027	0.146		Set Trigger

A-5-47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/07/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



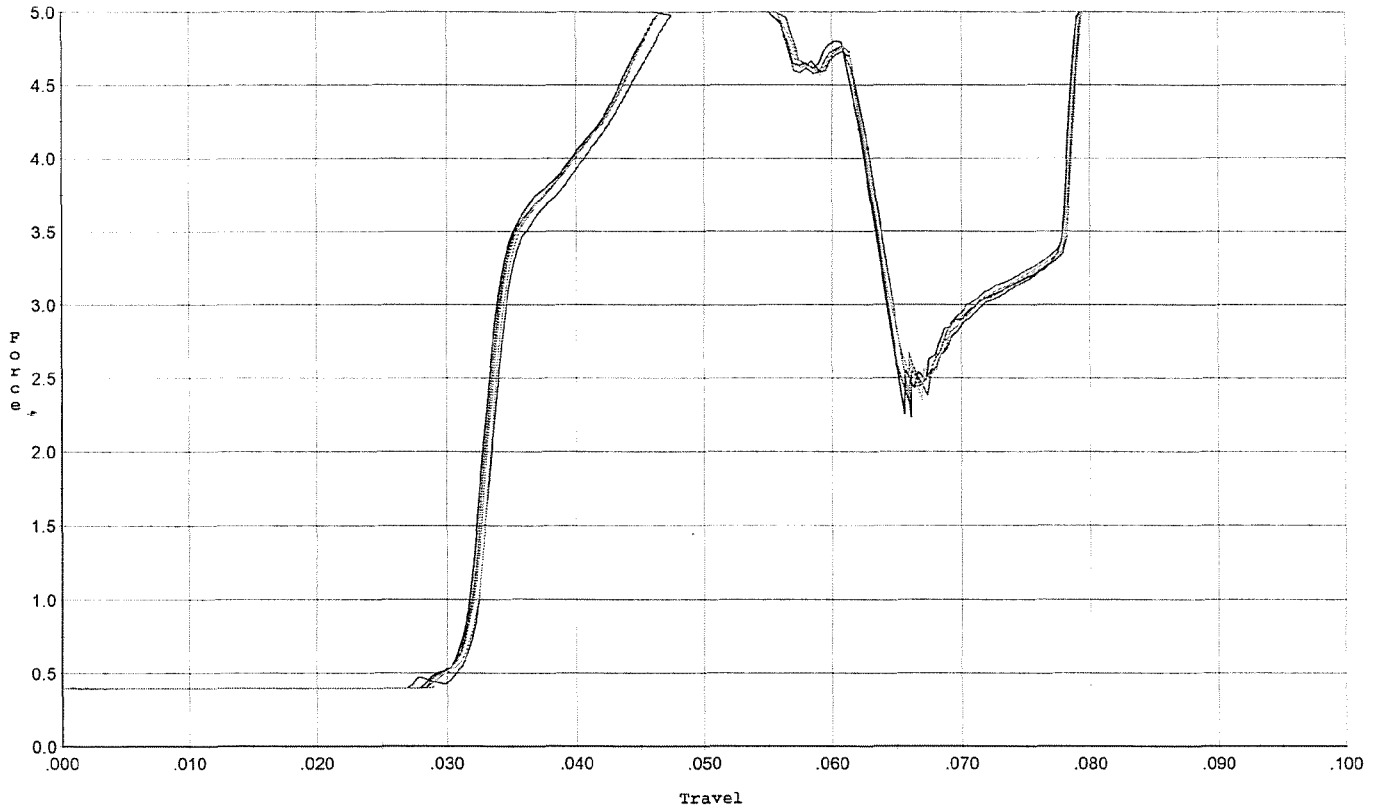
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.261	0.062	0.033	0.037	0.084		Set Trigger
2	3.274	0.061	0.033	0.037	0.082		Set Trigger
3	3.313	0.063	0.030	0.037	0.085		Set Trigger
4	3.278	0.062	0.030	0.037	0.083		Set Trigger
5	3.242	0.062	0.030	0.037	0.082		Set Trigger

A-3.27

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/07/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	5.415	0.063	0.032	0.028	0.146		Set Trigger
2	5.479	0.062	0.031	0.029	0.148		Set Trigger
3	5.480	0.062	0.029	0.029	0.145		Set Trigger
4	5.509	0.064	0.029	0.028	0.150		Set Trigger
5	5.513	0.061	0.031	0.029	0.145		Set Trigger

A-5.47