

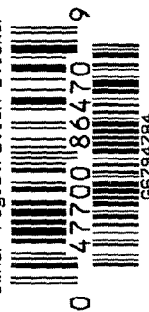
66794784

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

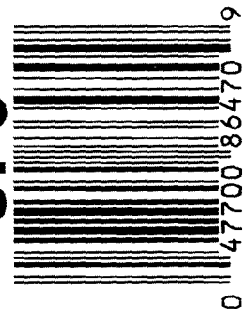


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794784

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794784

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SP
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SP
460	CHECK HEADSPACE		11-4-08	SP
470	DIS-ASSEMBLE ACTION		11-4-08	SP
472	SERIALIZE BOLT HANDLE		11-5-08	ESN
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/6/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DA
542	APPLY COATINGS (BARREL ACTION)		1/20	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-19-09	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

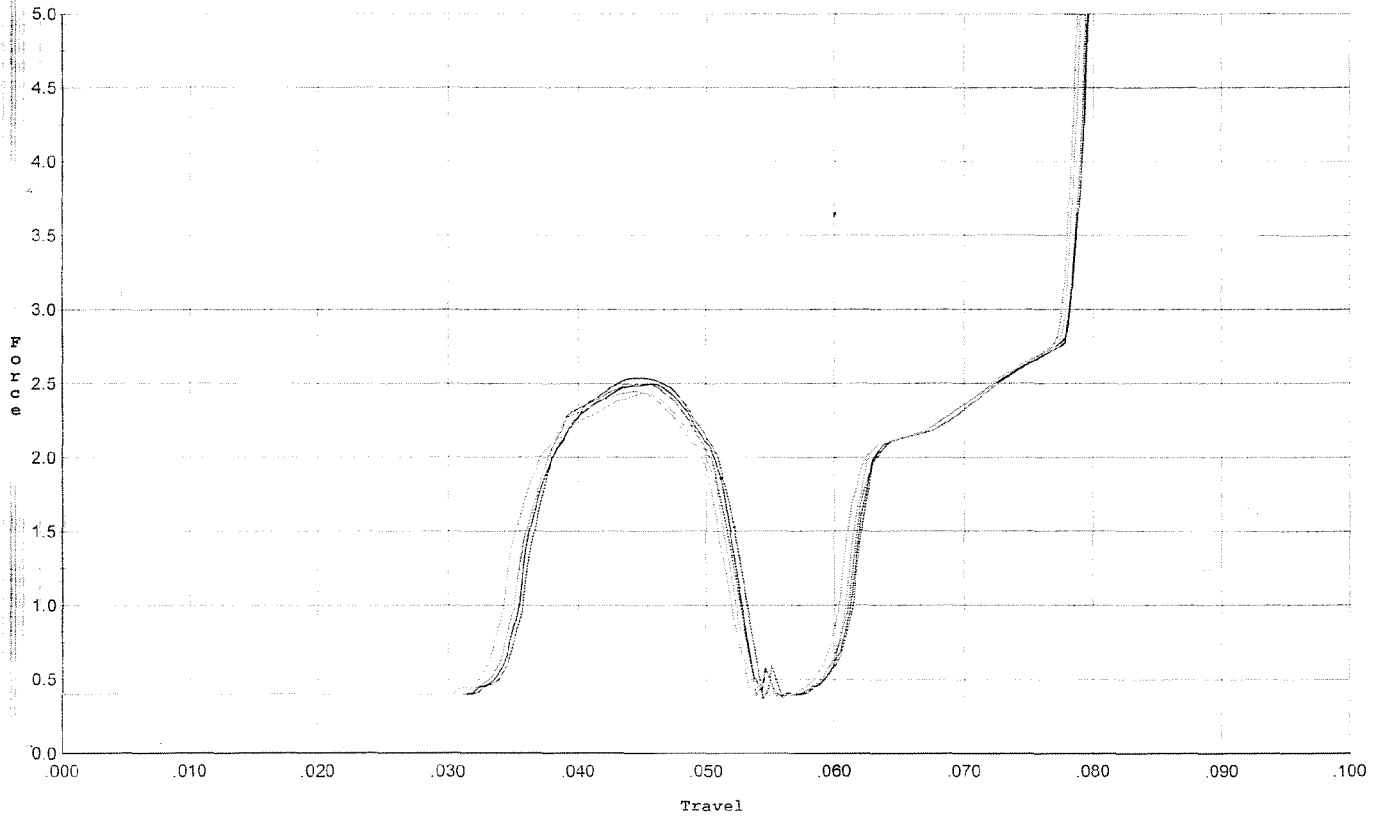
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-26-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-26-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-26-09	LN
	J) ASSEMBLE STOCK		1-19-09	Rgn
	K) ASSEMBLE SWIVEL STUDS		1-26-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-23-09	LN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-23-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-26-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>266</u> <u>277</u> <u>272</u> <u>264</u> <u>272</u>	1-26-09	Rgn
	C) FUNCTION		1-26-09	LN
690	PACK		1/29/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



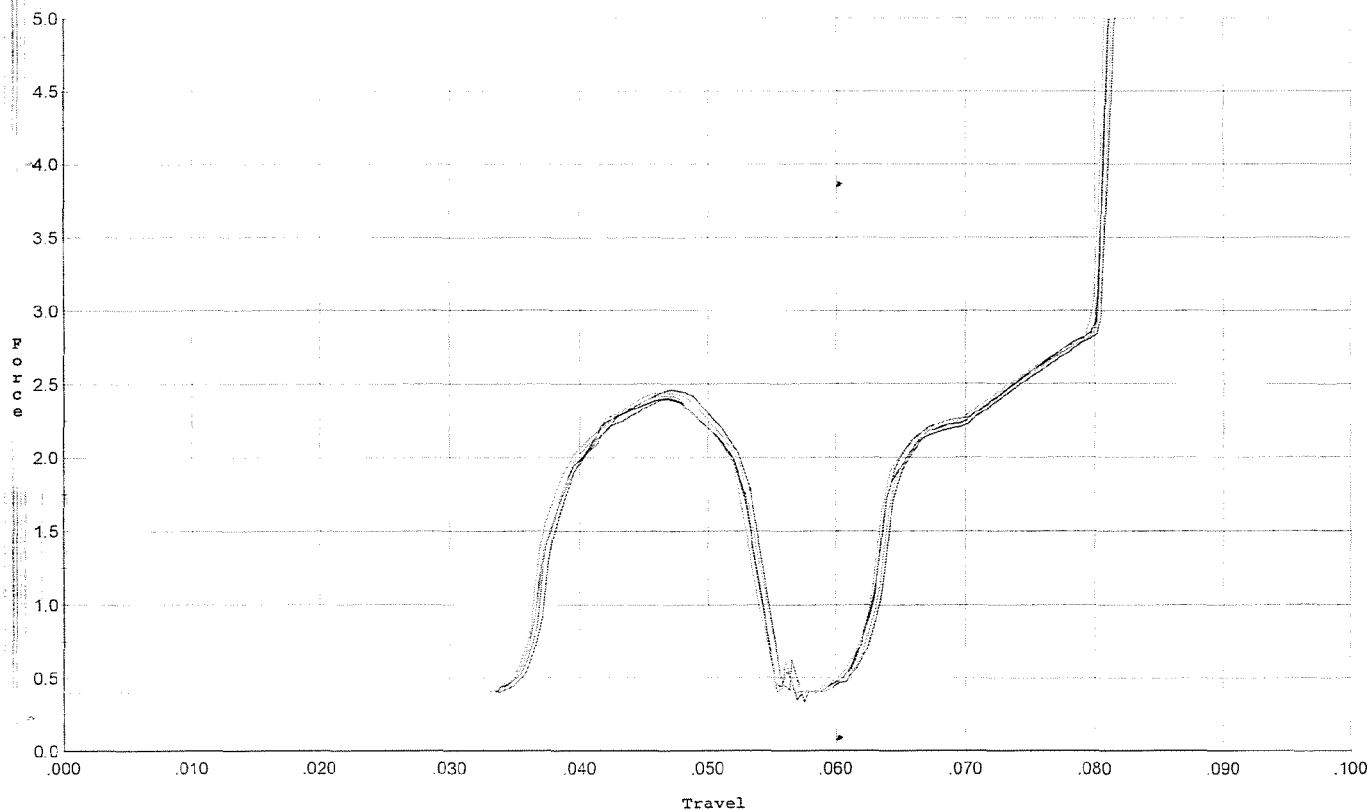
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.052	0.035	0.034	0.051		Set Trigger
2	2.496	0.051	0.034	0.034	0.050		Set Trigger
3	2.500	0.052	0.034	0.034	0.051		Set Trigger
4	2.431	0.051	0.034	0.034	0.049		Set Trigger
5	2.445	0.050	0.033	0.034	0.049		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



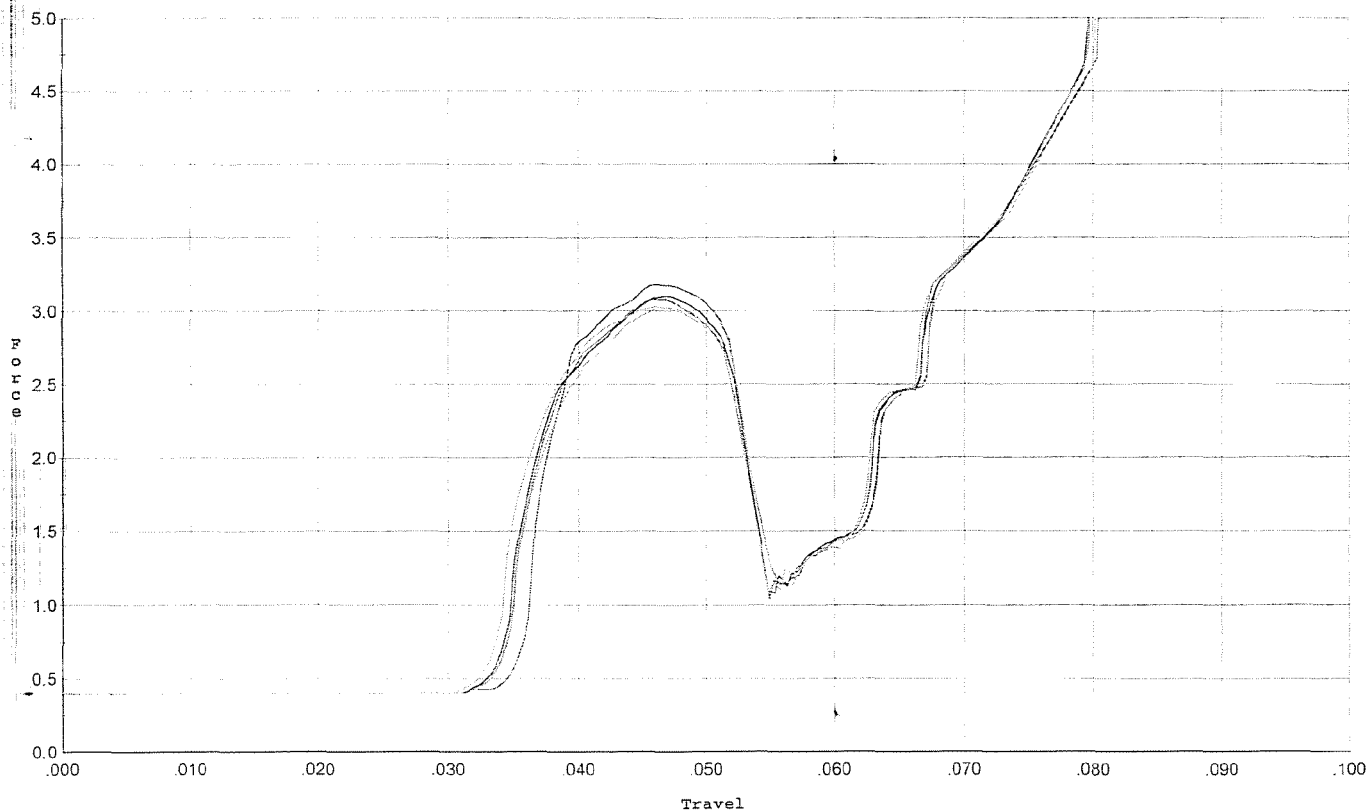
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.053	0.036	0.035	0.050		Set Trigger
2	2.398	0.053	0.036	0.035	0.050		Set Trigger
3	2.389	0.053	0.036	0.035	0.049		Set Trigger
4	2.445	0.054	0.036	0.034	0.052		Set Trigger
5	2.417	0.052	0.035	0.035	0.049		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



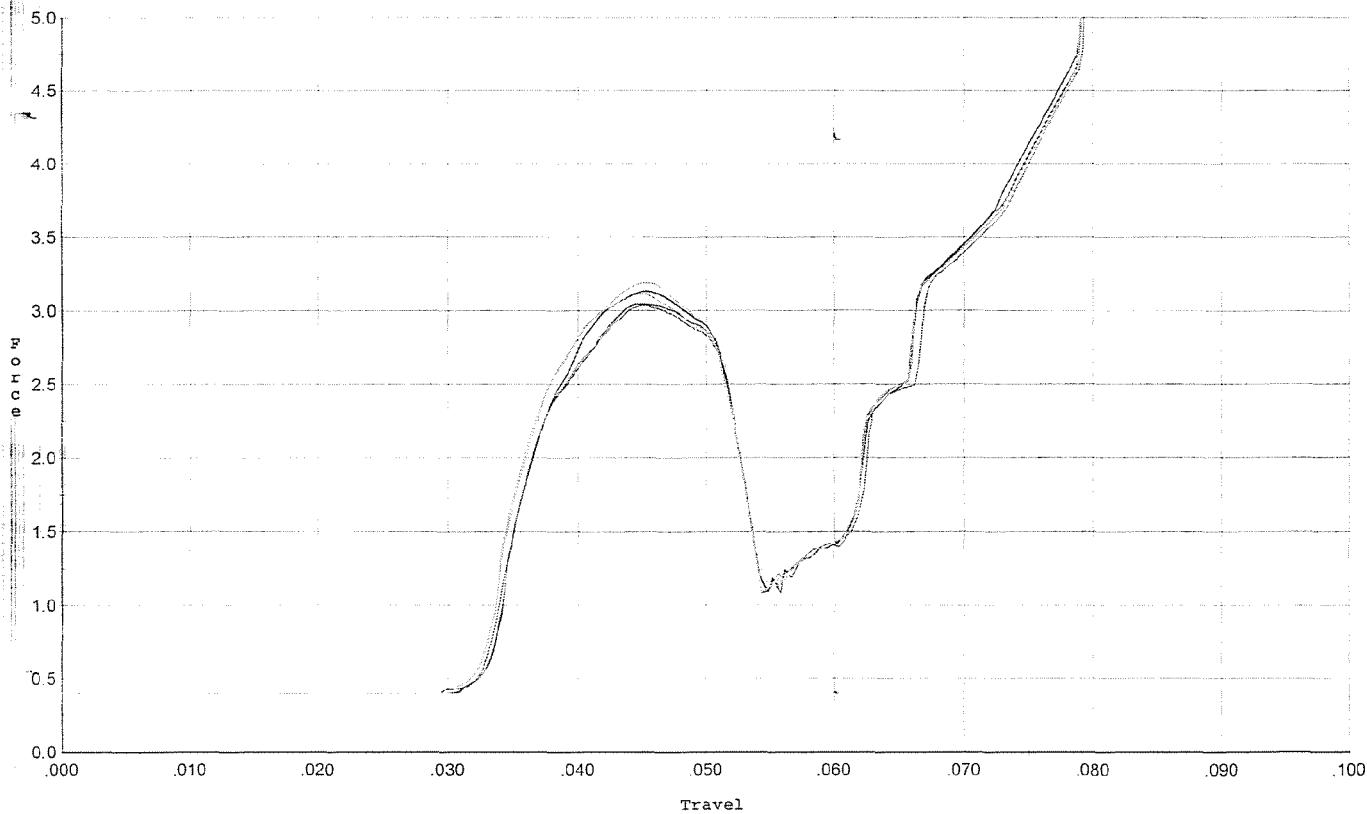
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.181	0.052	0.035	0.033	0.061		Set Trigger
2	3.101	0.052	0.034	0.033	0.062		Set Trigger
3	3.077	0.053	0.034	0.033	0.062		Set Trigger
4	3.021	0.052	0.034	0.033	0.060		Set Trigger
5	3.028	0.053	0.033	0.033	0.064		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



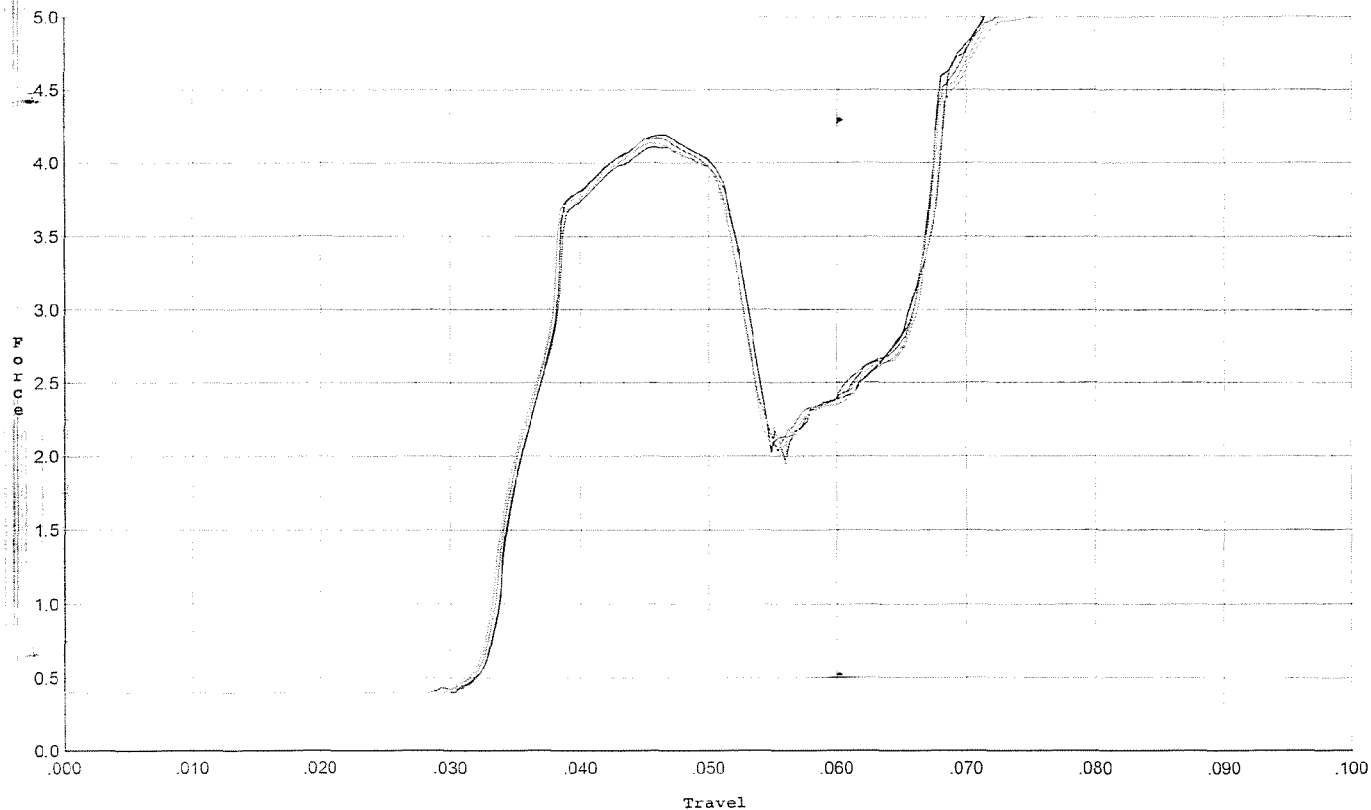
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.046	0.052	0.033	0.033	0.061		Set Trigger
2	3.138	0.052	0.033	0.033	0.062		Set Trigger
3	3.037	0.052	0.033	0.033	0.061		Set Trigger
4	3.112	0.052	0.033	0.032	0.064		Set Trigger
5	3.191	0.052	0.033	0.032	0.064		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



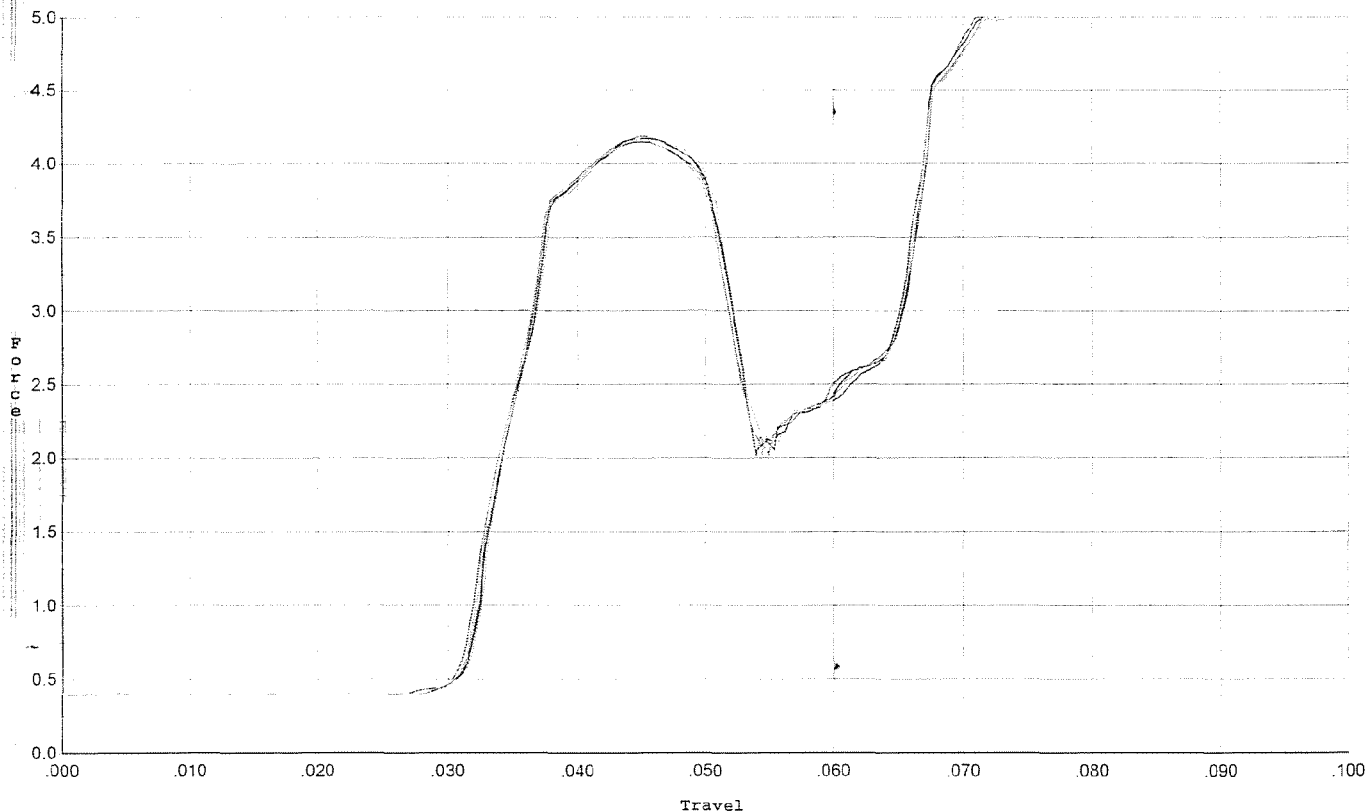
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.052	0.033	0.031	0.081		Set Trigger
2	4.191	0.052	0.033	0.031	0.081		Set Trigger
3	4.169	0.051	0.033	0.031	0.080		Set Trigger
4	4.134	0.052	0.032	0.031	0.080		Set Trigger
5	4.133	0.052	0.033	0.031	0.079		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



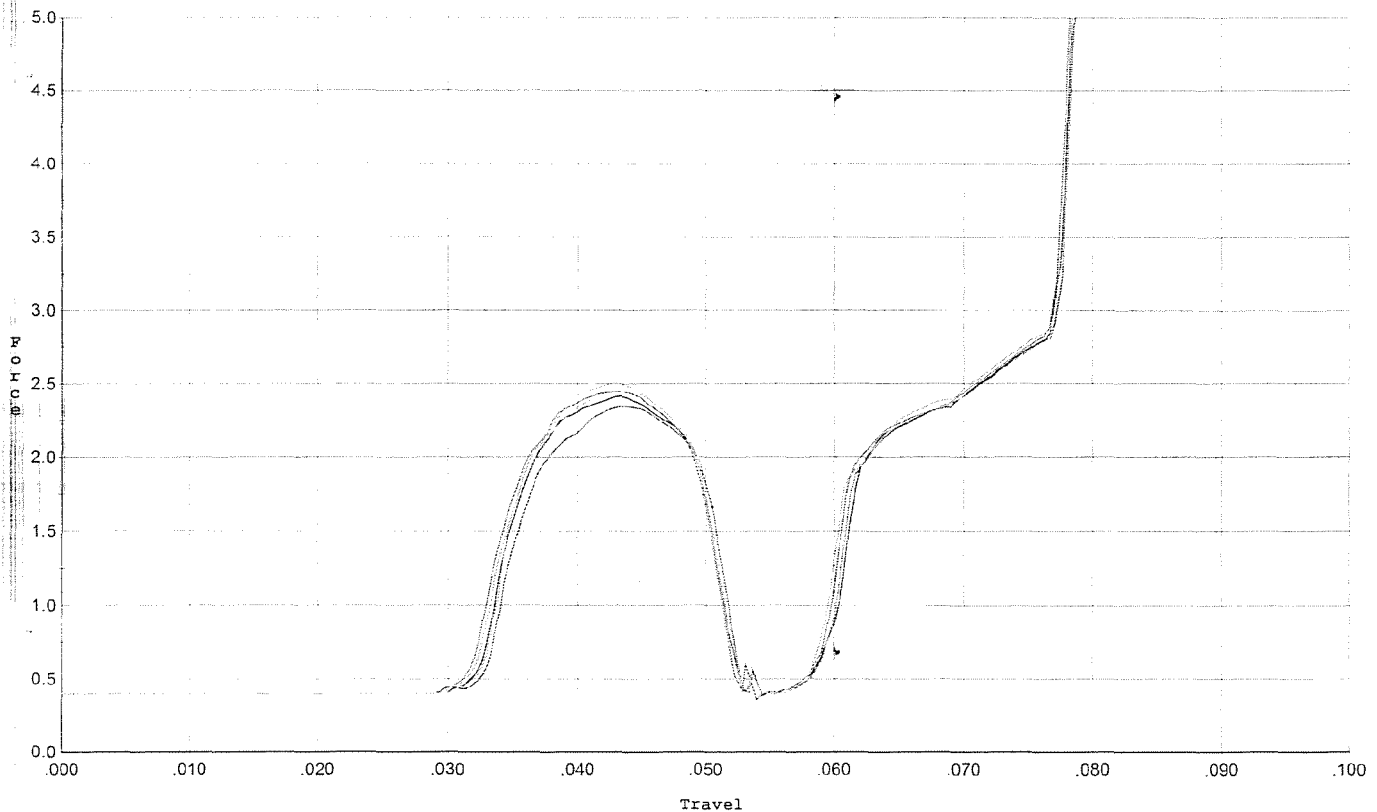
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.050	0.031	0.031	0.080		Set Trigger
2	4.169	0.051	0.032	0.031	0.082		Set Trigger
3	4.188	0.051	0.031	0.031	0.082		Set Trigger
4	4.178	0.051	0.032	0.031	0.081		Set Trigger
5	4.159	0.050	0.031	0.031	0.080		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



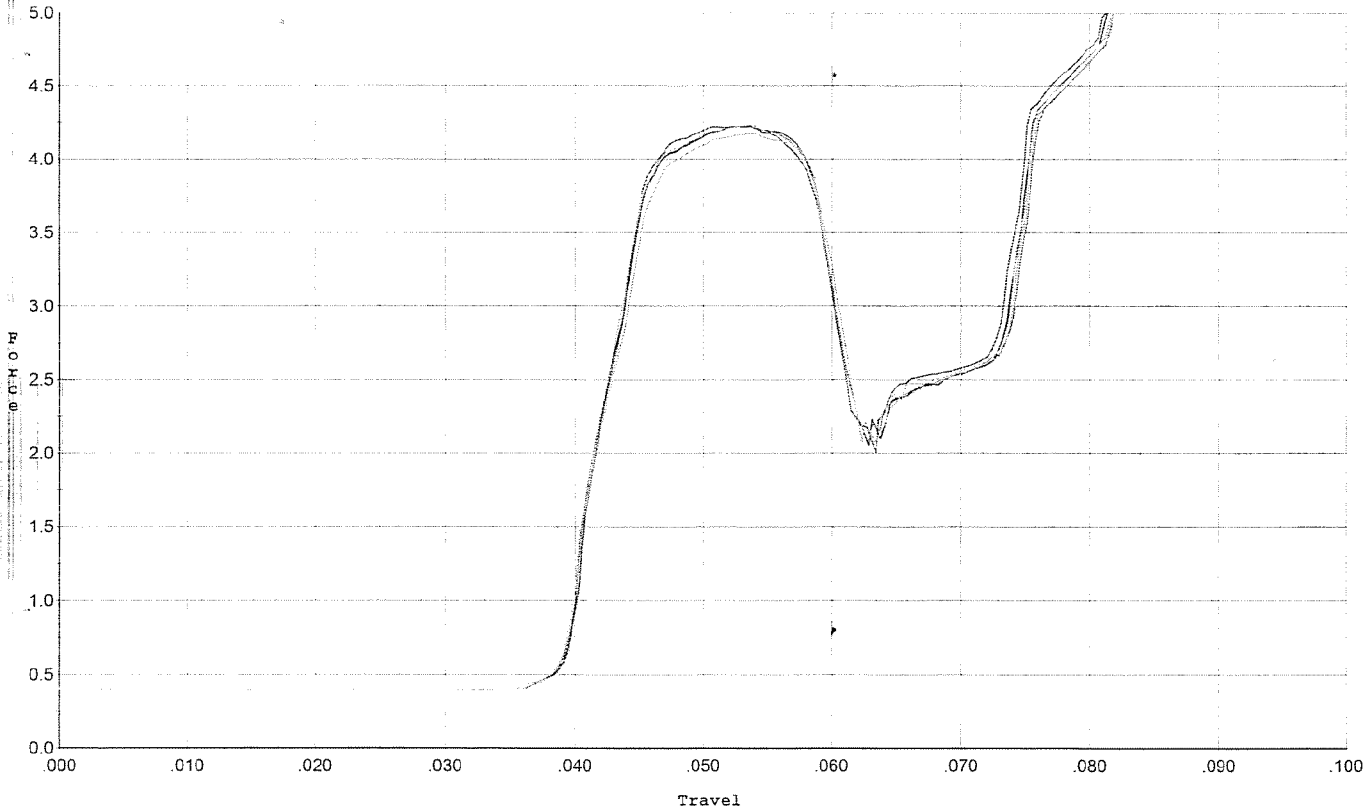
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.347	0.050	0.033	0.034	0.048		Set Trigger
2	2.417	0.050	0.033	0.034	0.049		Set Trigger
3	2.449	0.050	0.032	0.034	0.050		Set Trigger
4	2.450	0.051	0.033	0.034	0.051		Set Trigger
5	2.501	0.050	0.032	0.034	0.050		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.224	0.059	0.039	0.026	0.089		Set Trigger
2	4.226	0.059	0.039	0.027	0.088		Set Trigger
3	4.220	0.059	0.039	0.027	0.088		Set Trigger
4	4.233	0.059	0.039	0.027	0.089		Set Trigger
5	4.174	0.060	0.039	0.027	0.090		Set Trigger

Avg 4.21