

G-679 4787

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

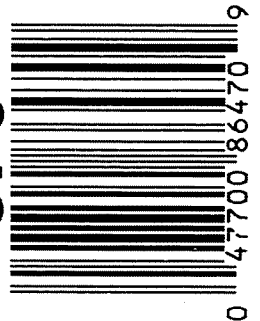
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794787

UPC



GUN SERIAL #

G 6794787

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPJ
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPJ
460	CHECK HEADSPACE		11-4-08	SPJ
470	DIS-ASSEMBLE ACTION		11-4-08	SPJ
472	SERIALIZE BOLT HANDLE		11-5-08	Rsn
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA FLUX 2000 OPERATOR	11/6/08	SP
490	MAGNAFLUX BOLT		11/6/08	ML
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		9/Feb-09	Rmj
542	APPLY COATINGS (BARREL ACTION)		1/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-21-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

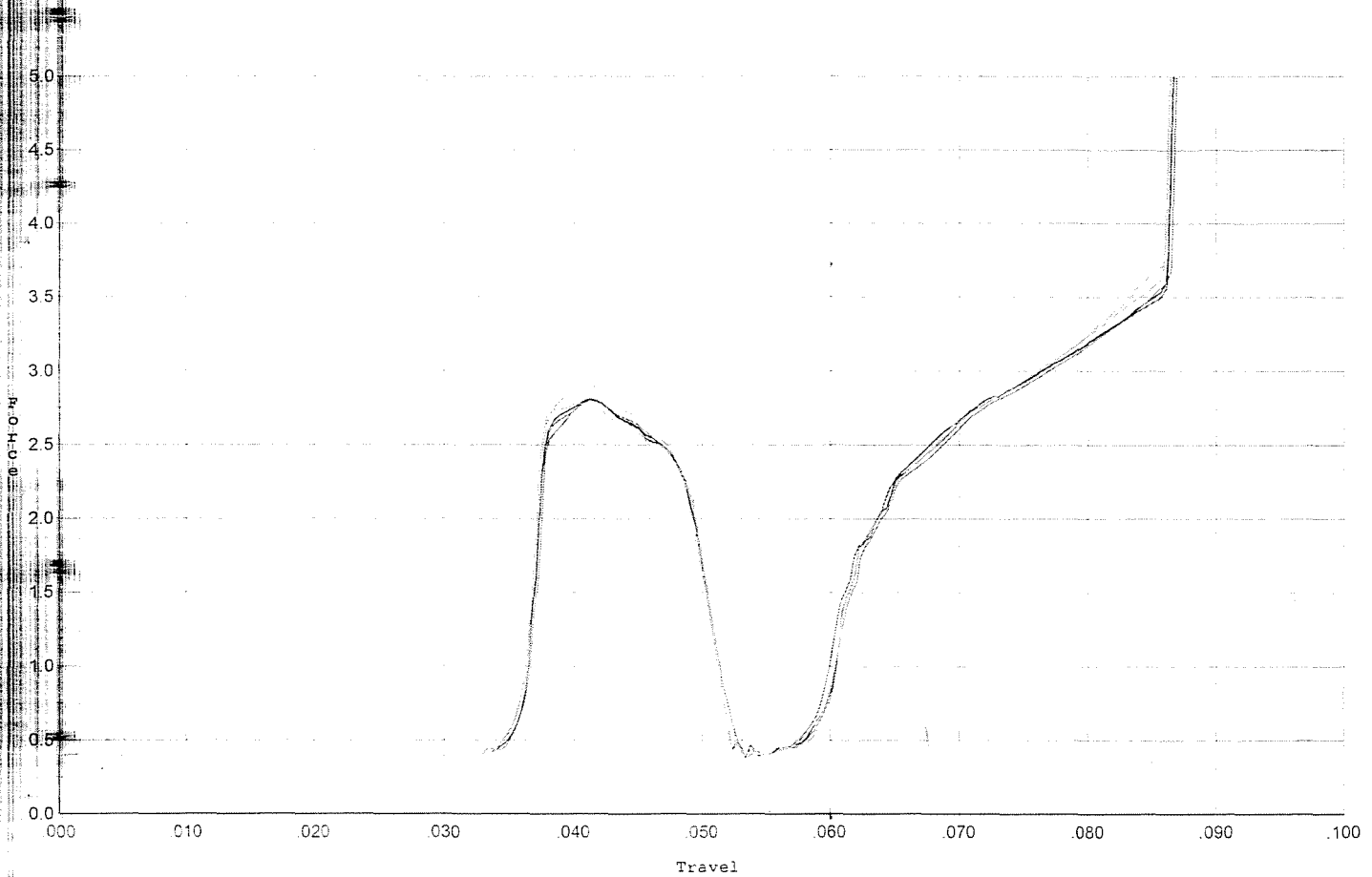
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	2-5-09	RN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	2-5-09	RN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.024</u>	2-5-09	RN		
	J) ASSEMBLE STOCK					1-21-09	RN		
	K) ASSEMBLE SWIVEL STUDS					2-5-09	RN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		1-28-09	TK		
			<u>PASS</u>	FAIL					
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
660	INSPECT FOR LIVE AMMO					1-28-09	NW		
670	FINAL INSPECTION A) HEADSPACE					2-5-09	RN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u>	<u>2.69</u>	<u>2.67</u>	<u>2.62</u>	<u>2.74</u>	2-2-09	NW
	C) FUNCTION					2-5-09	RN		
690	PACK					2-19-09	TK		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



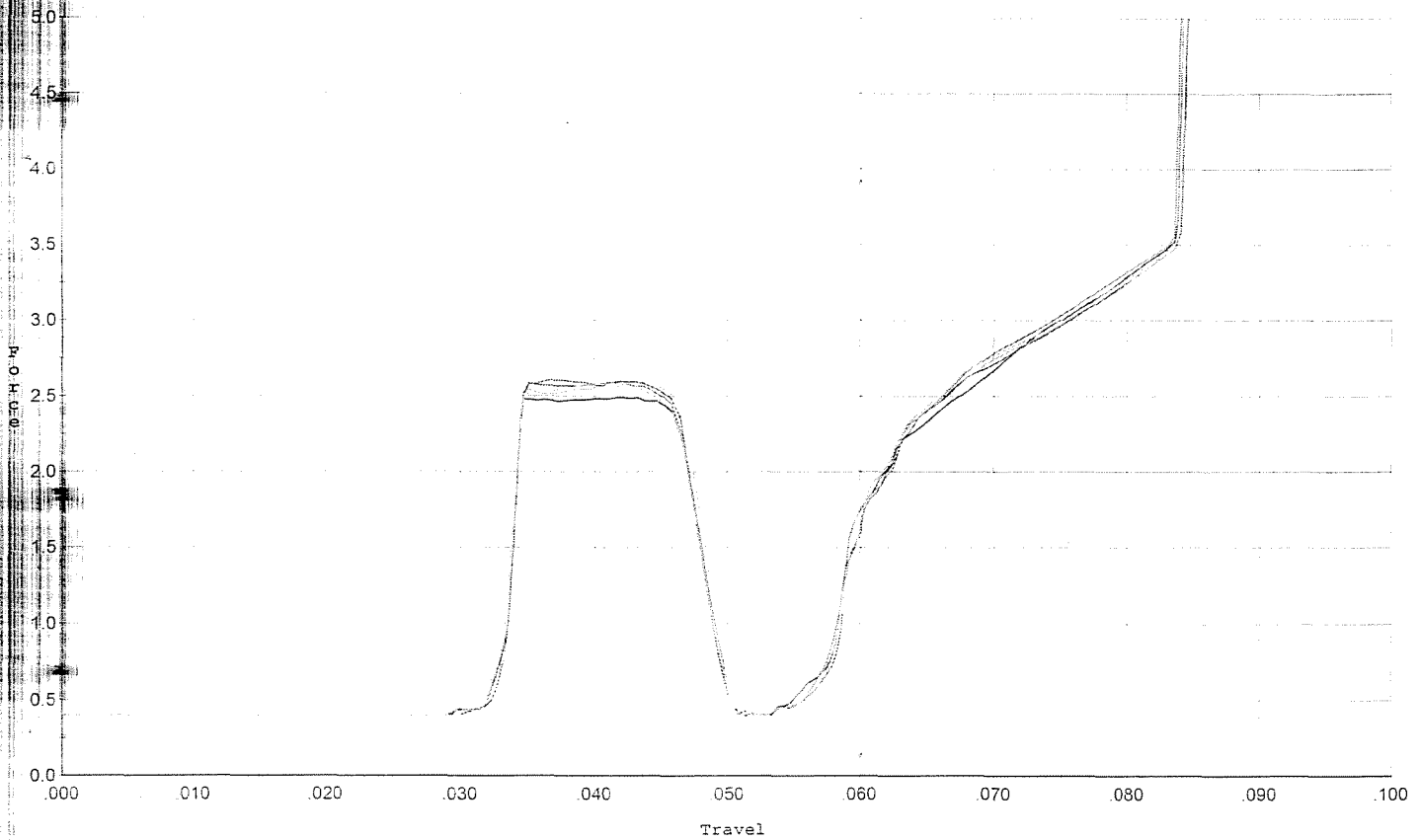
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.807	0.050	0.035	0.040	0.048		Set Trigger
2	2.812	0.050	0.036	0.040	0.048		Set Trigger
3	2.799	0.049	0.035	0.040	0.048		Set Trigger
4	2.780	0.050	0.034	0.039	0.049		Set Trigger
5	2.910	0.049	0.035	0.039	0.049		Set Trigger

A. 2.82

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



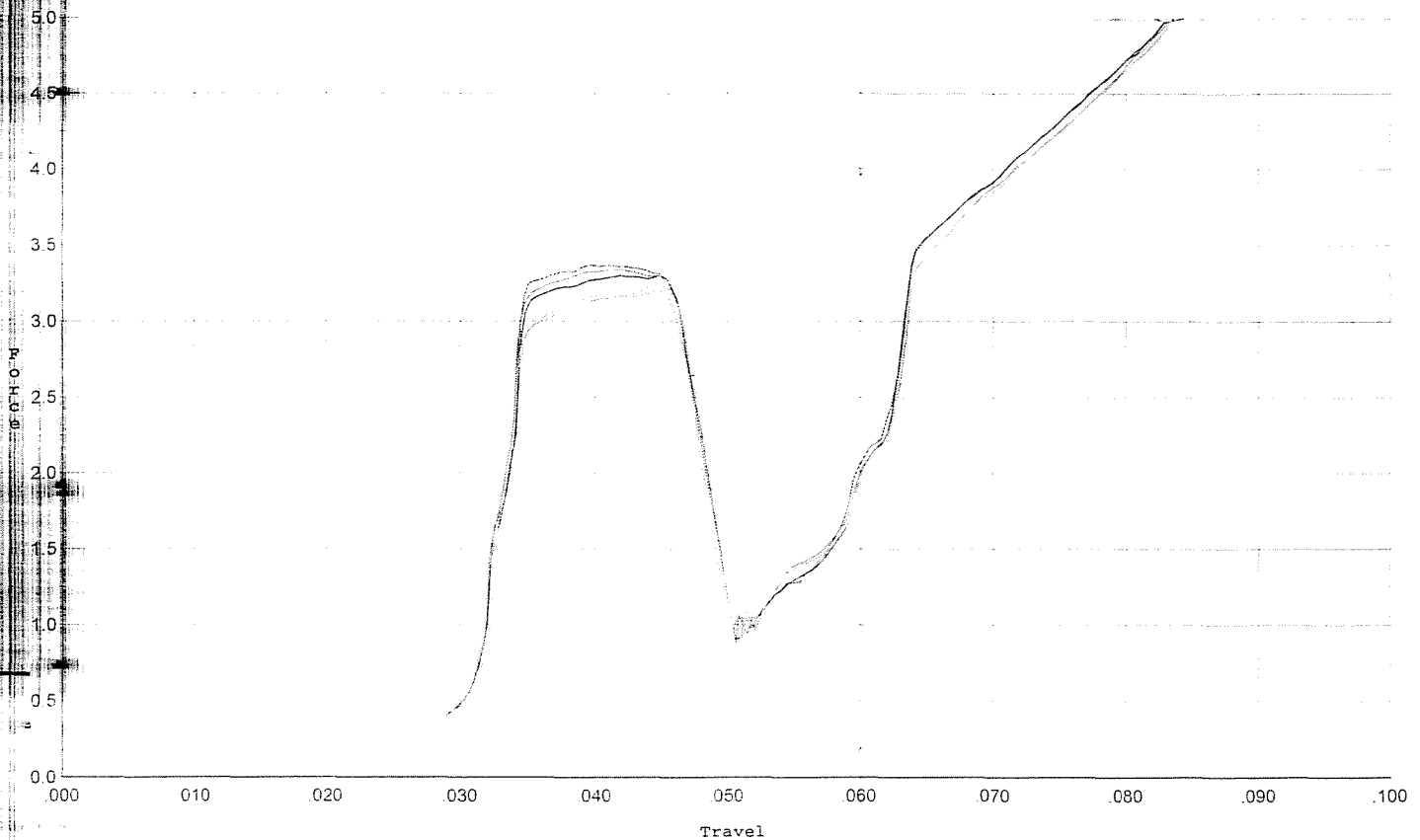
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.046	0.033	0.041	0.047		Set Trigger
2	2.491	0.047	0.032	0.040	0.047		Set Trigger
3	2.605	0.047	0.032	0.040	0.047		Set Trigger
4	2.588	0.047	0.031	0.040	0.047		Set Trigger
5	2.594	0.047	0.032	0.040	0.048		Set Trigger

A-257

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



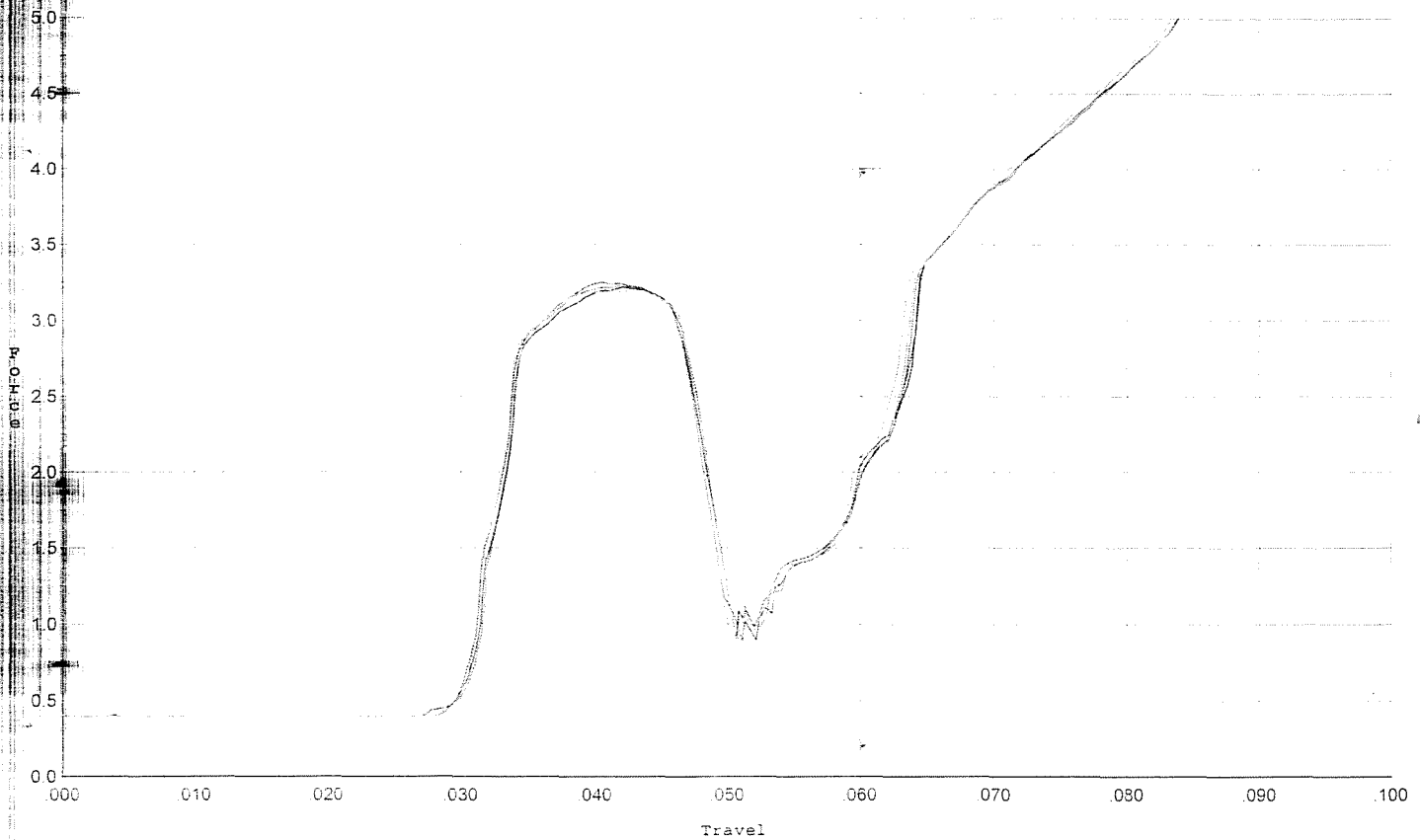
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.366	0.048	0.031	0.037	0.062		Set Trigger
2	3.299	0.047	0.031	0.037	0.061		Set Trigger
3	3.339	0.046	0.031	0.038	0.059		Set Trigger
4	3.236	0.047	0.031	0.037	0.059		Set Trigger
5	3.204	0.047	0.031	0.038	0.058		Set Trigger

A-3.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



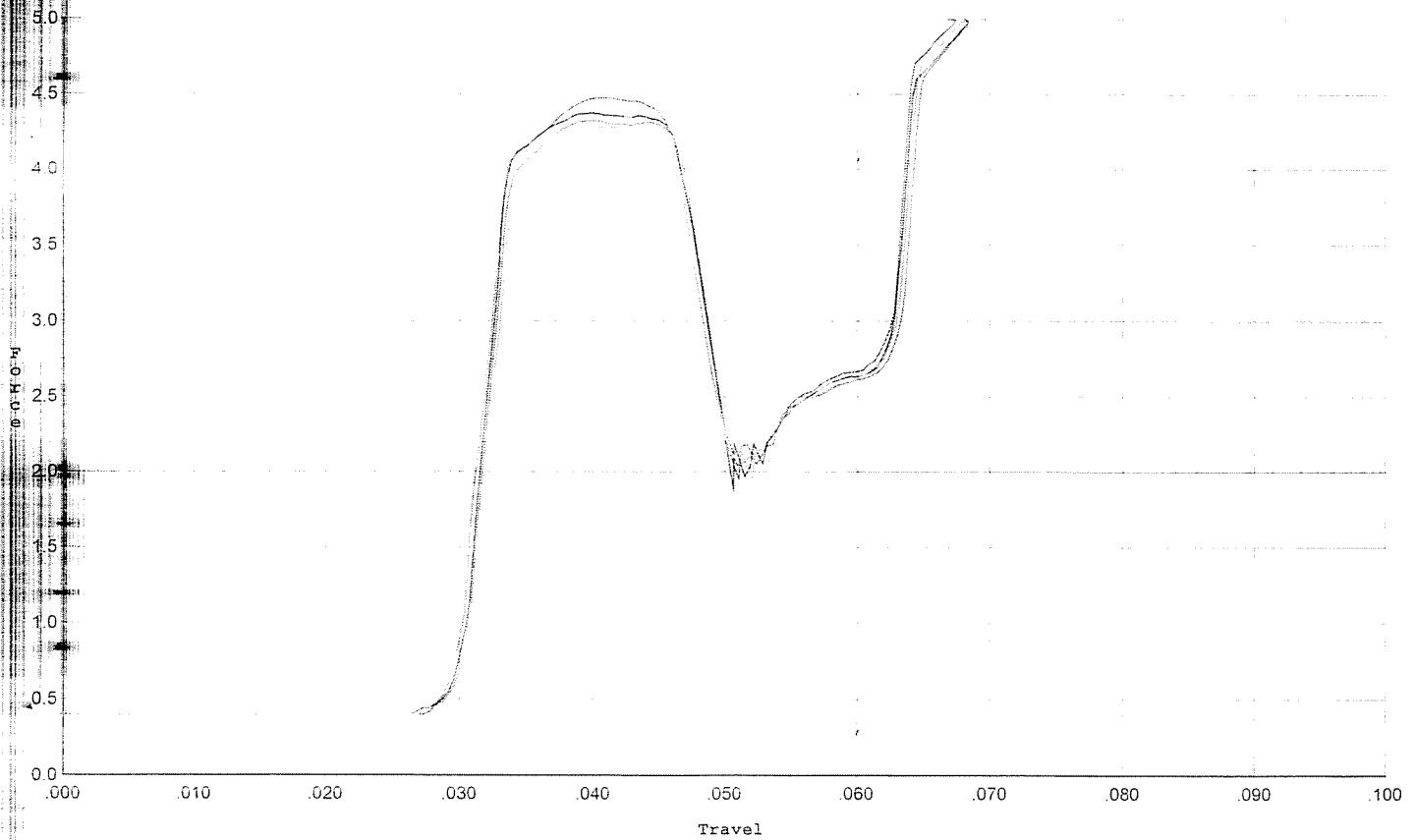
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.250	0.047	0.030	0.038	0.059		Set Trigger
2	3.220	0.048	0.030	0.037	0.061		Set Trigger
3	3.233	0.048	0.031	0.037	0.060		Set Trigger
4	3.204	0.047	0.030	0.037	0.059		Set Trigger
5	3.208	0.048	0.031	0.037	0.060		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile
GunType: SWS
Make: Rifle
Note: Remington
C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



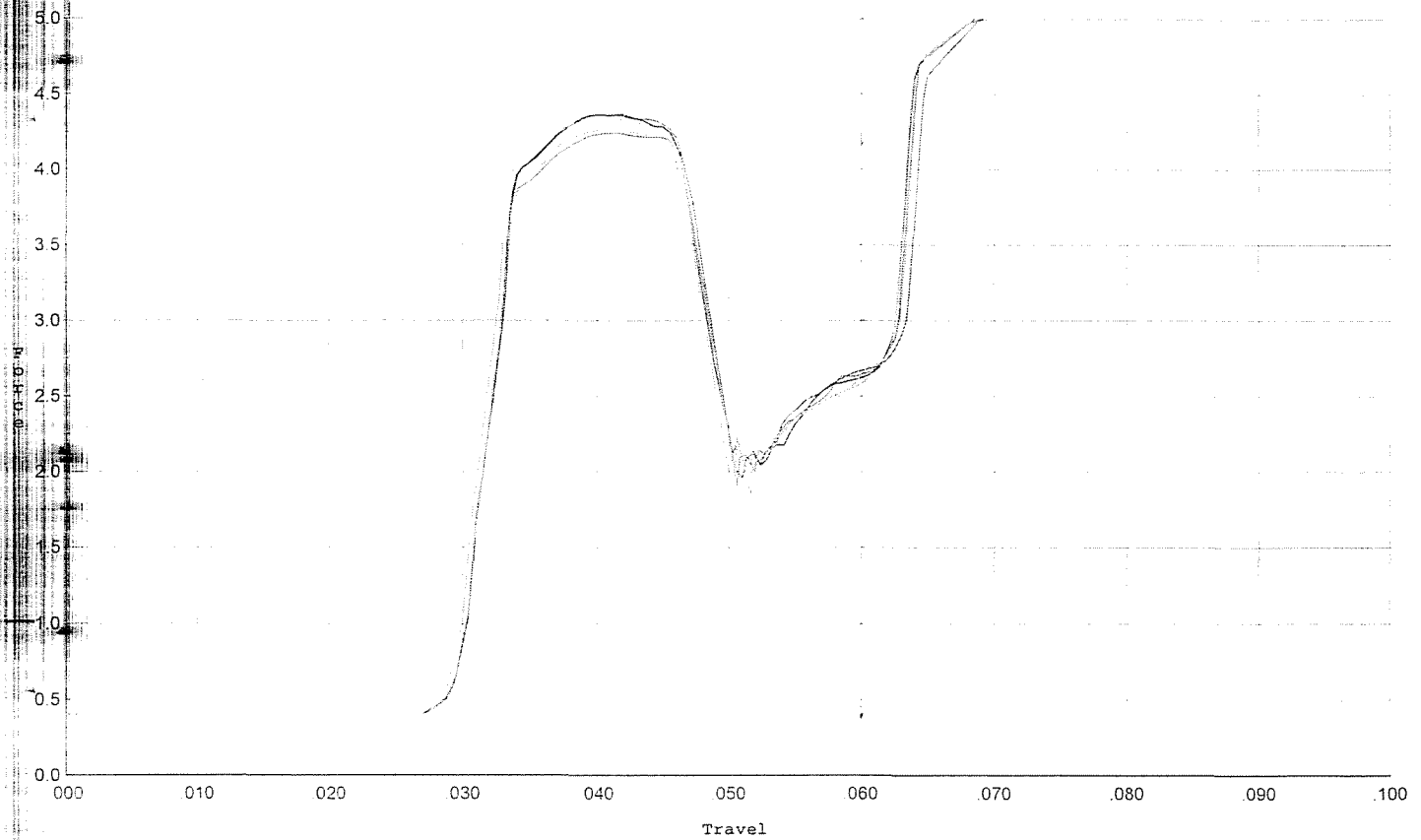
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.474	0.046	0.029	0.030	0.079		Set Trigger
2	4.372	0.047	0.030	0.030	0.081		Set Trigger
3	4.321	0.047	0.030	0.031	0.079		Set Trigger
4	4.398	0.046	0.029	0.031	0.079		Set Trigger
5	4.318	0.047	0.030	0.031	0.078		Set Trigger

A. 4.37

Trigger Profile [lbs,inch]

Profile
GunType: SWS
Make: Rifle
Note: Remington
C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



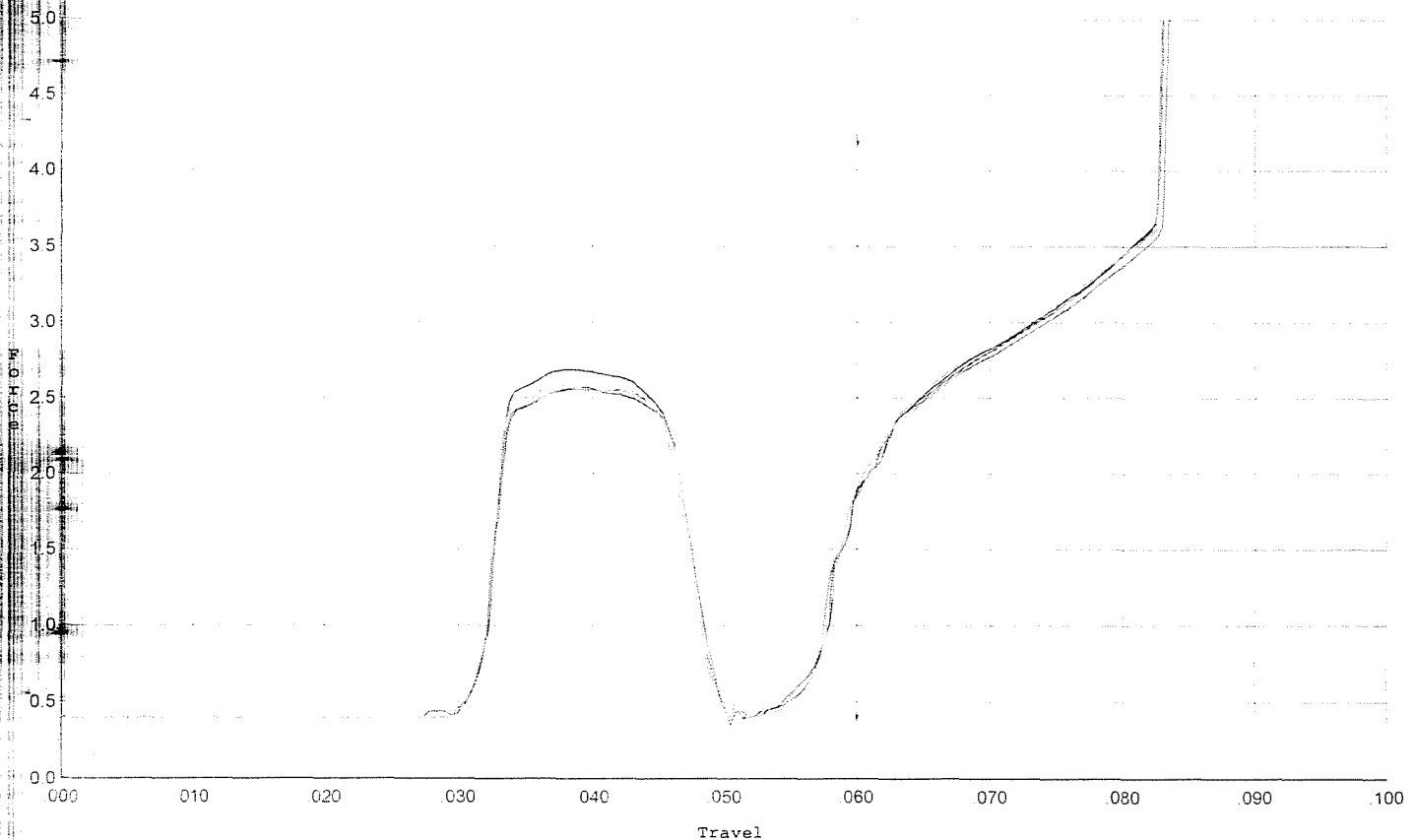
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.369	0.047	0.029	0.031	0.080		Set Trigger
2	4.363	0.046	0.029	0.031	0.078		Set Trigger
3	4.242	0.048	0.029	0.031	0.080		Set Trigger
4	4.339	0.047	0.029	0.031	0.080		Set Trigger
5	4.255	0.046	0.029	0.031	0.077		Set Trigger

A-4-31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



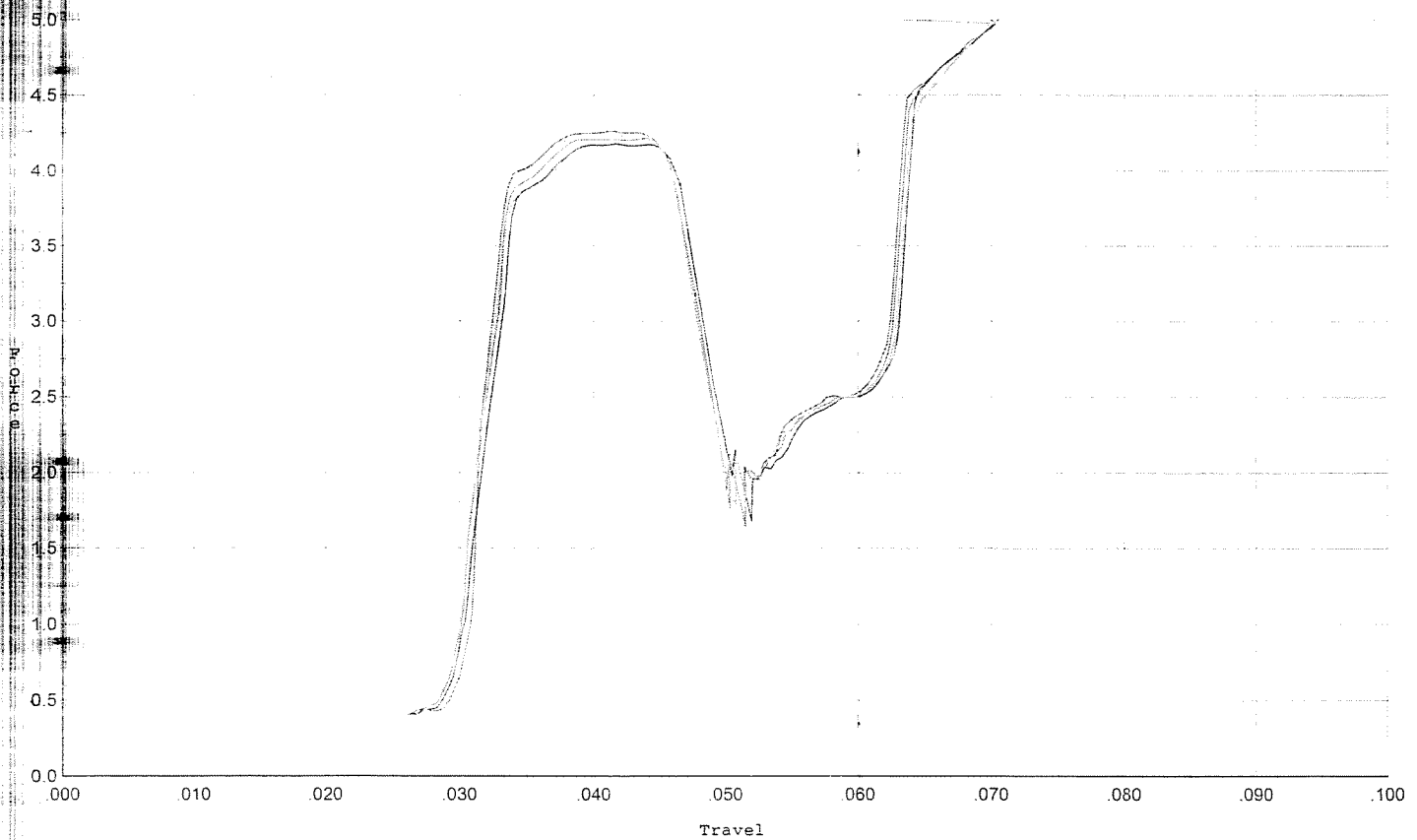
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.570	0.046	0.031	0.040	0.048		Set Trigger
2	2.687	0.046	0.031	0.039	0.049		Set Trigger
3	2.555	0.046	0.030	0.040	0.048		Set Trigger
4	2.588	0.046	0.031	0.040	0.048		Set Trigger
5	2.570	0.047	0.031	0.039	0.049		Set Trigger

A-2-S9

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.260	0.046	0.029	0.034	0.075		Set Trigger
2	4.177	0.047	0.029	0.034	0.076		Set Trigger
3	4.209	0.048	0.029	0.033	0.079		Set Trigger
4	4.164	0.047	0.029	0.034	0.077		Set Trigger
5	4.242	0.046	0.029	0.034	0.076		Set Trigger

A-4-21