

56794788

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

owner registration sticker



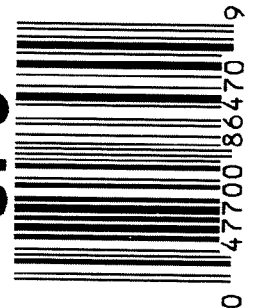
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794788

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794788

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-12-08	RSW
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION		11/17/08	SP
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	NT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		1/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

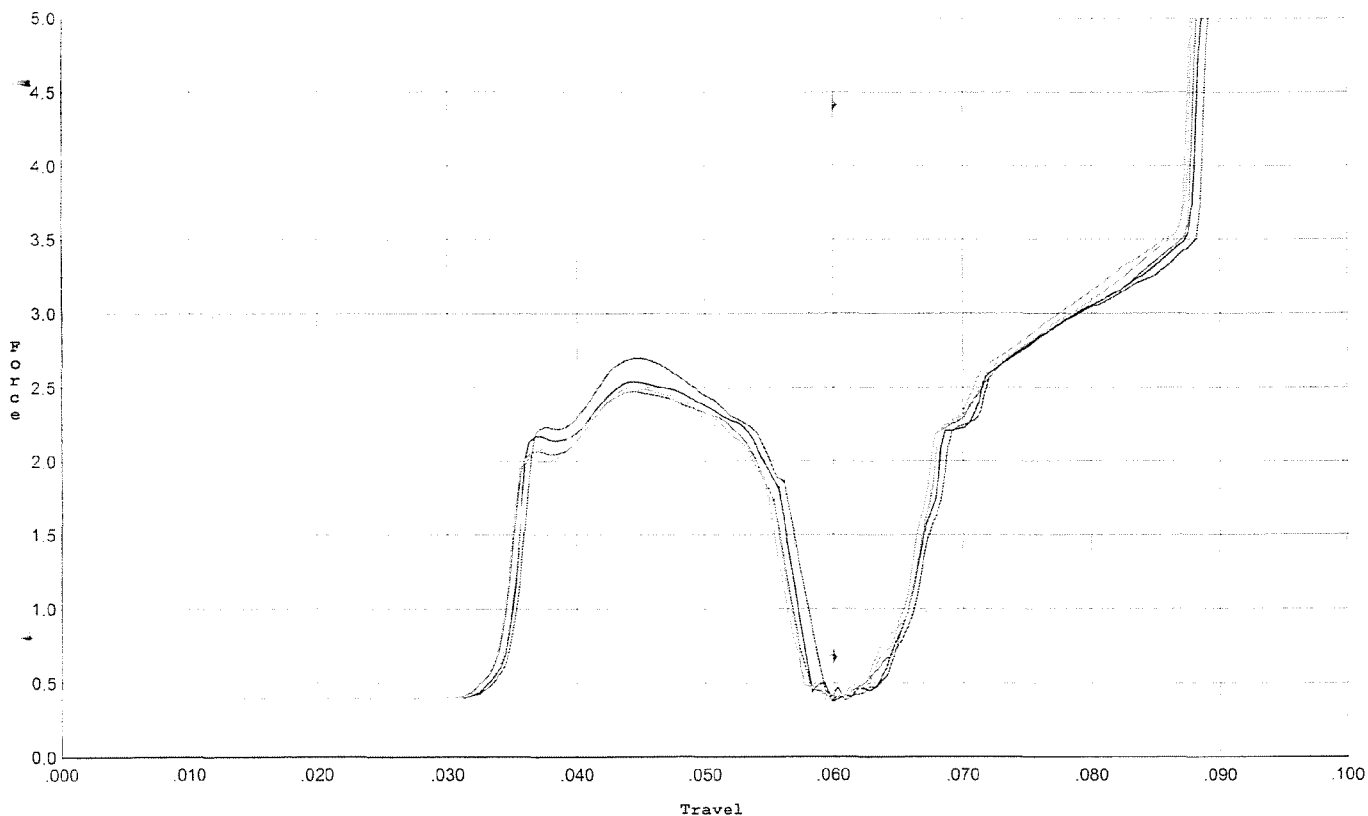
OP #	DESCRIPTION	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	1-28-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-28-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-28-09	R.D.
	J) ASSEMBLE STOCK		1-14-09	Rgr
	K) ASSEMBLE SWIVEL STUDS		1-28-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-27-09	L.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-27-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-28-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.43</u> <u>2.50</u> <u>2.63</u> <u>2.55</u>	1-28-09	R.N.
	C) FUNCTION		1-28-09	L.N.
690	PACK		1/29/09	Fog

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



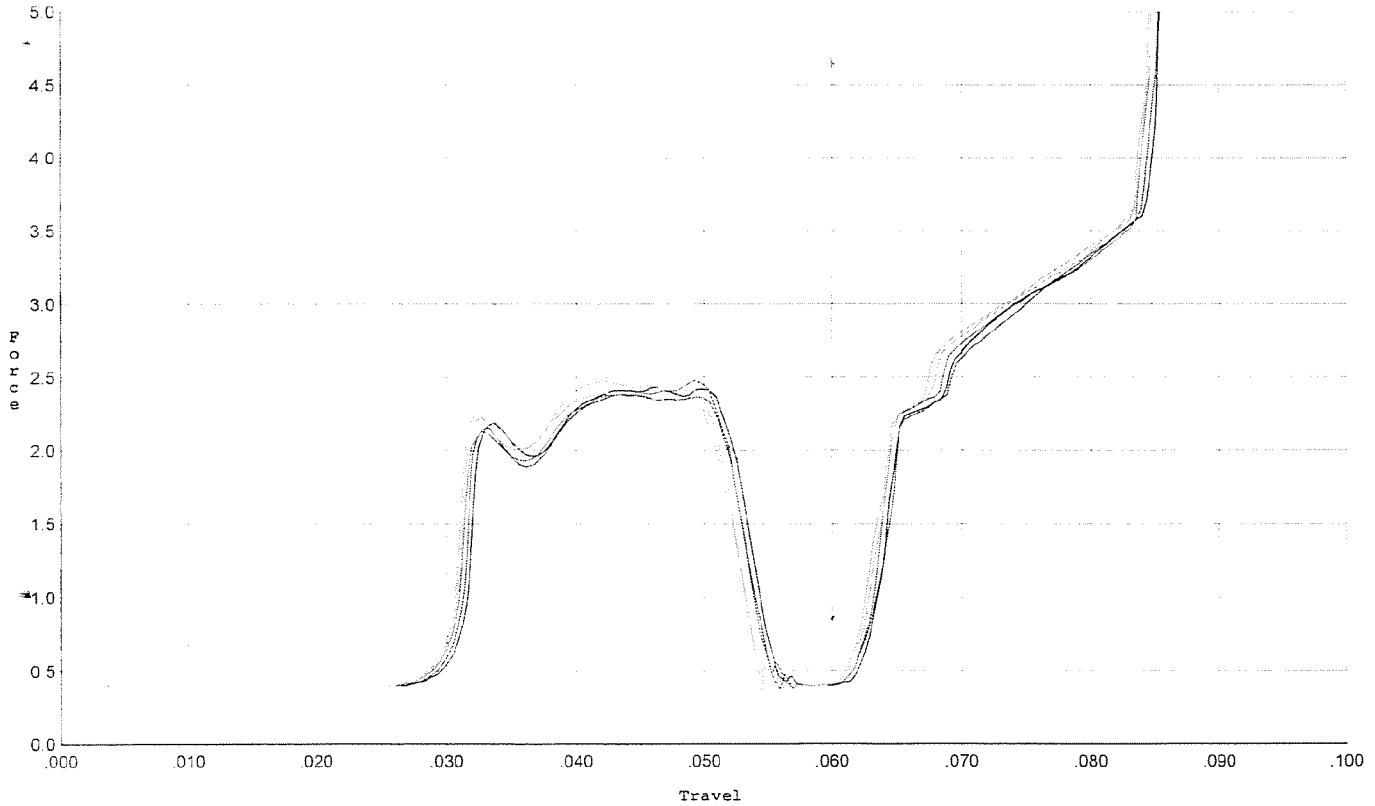
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.701	0.056	0.035	0.037	0.064		Set Trigger
2	2.539	0.056	0.034	0.036	0.062		Set Trigger
3	2.471	0.055	0.034	0.037	0.060		Set Trigger
4	2.485	0.056	0.034	0.036	0.060		Set Trigger
5	2.504	0.055	0.034	0.037	0.059		Set Trigger

A-2-54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



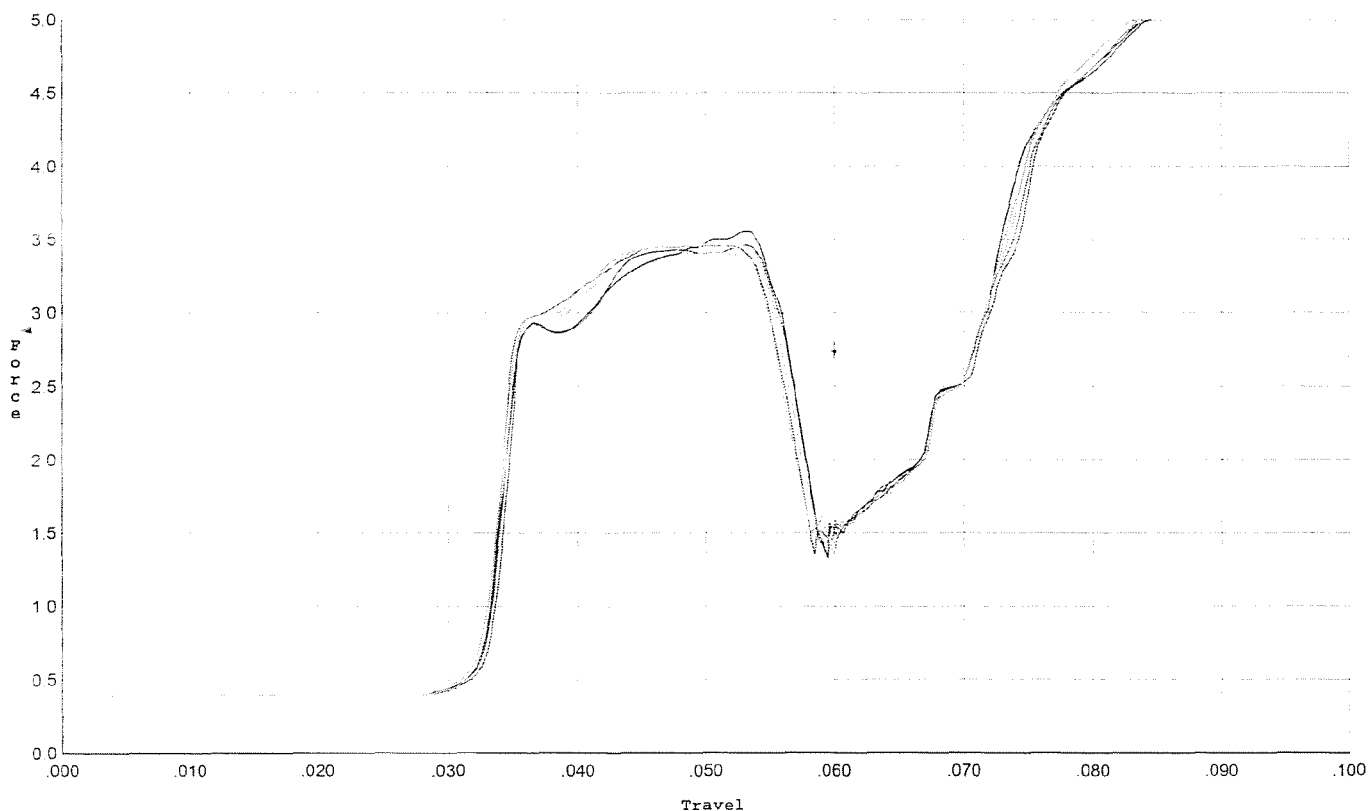
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.385	0.052	0.030	0.037	0.059		Set Trigger
2	2.433	0.053	0.031	0.037	0.060		Set Trigger
3	2.480	0.052	0.030	0.037	0.060		Set Trigger
4	2.480	0.052	0.030	0.037	0.060		Set Trigger
5	2.391	0.052	0.030	0.037	0.060		Set Trigger

P 2-43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb

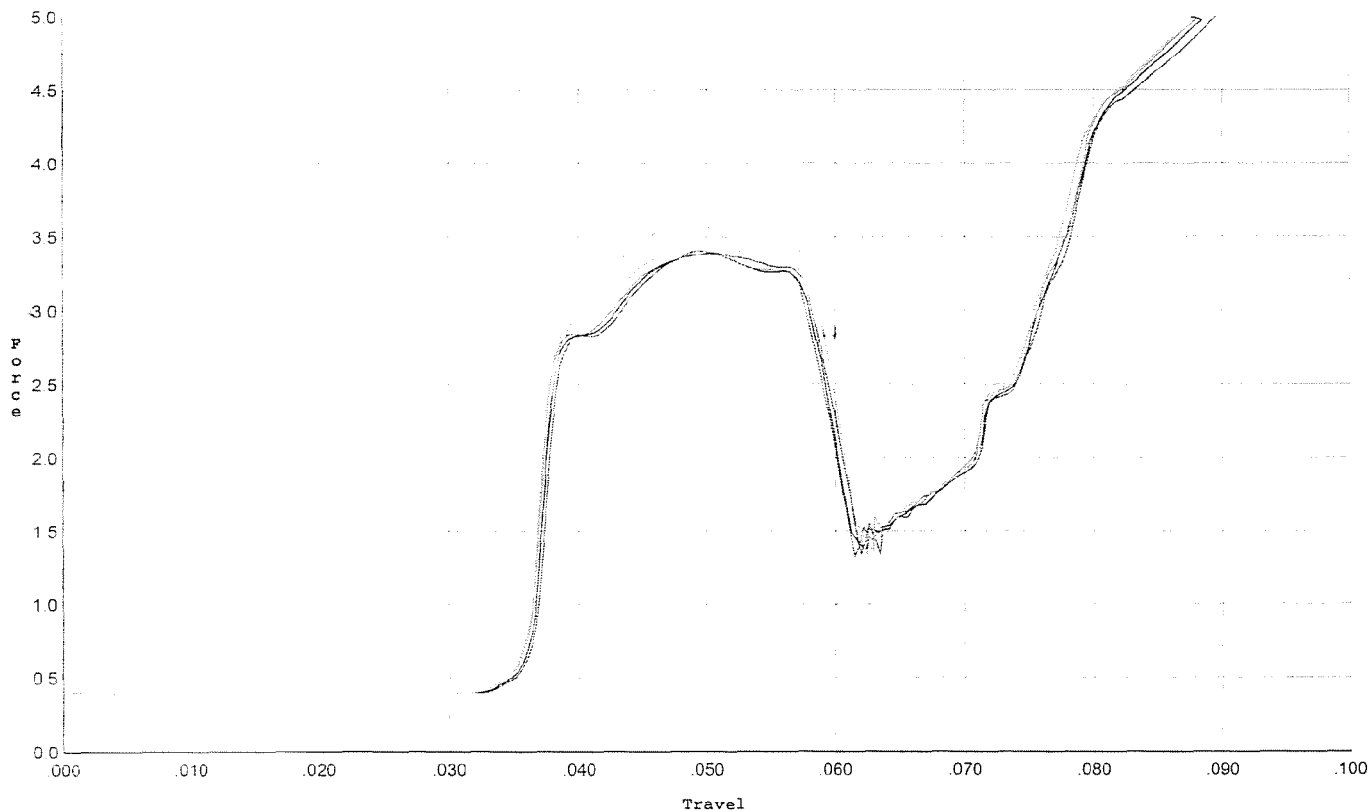


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.461	0.056	0.033	0.035	0.085		Set Trigger
2	3.555	0.056	0.033	0.034	0.085		Set Trigger
3	3.455	0.056	0.032	0.034	0.086		Set Trigger
4	3.473	0.055	0.033	0.034	0.084		Set Trigger
5	3.454	0.055	0.032	0.035	0.083		Set Trigger

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



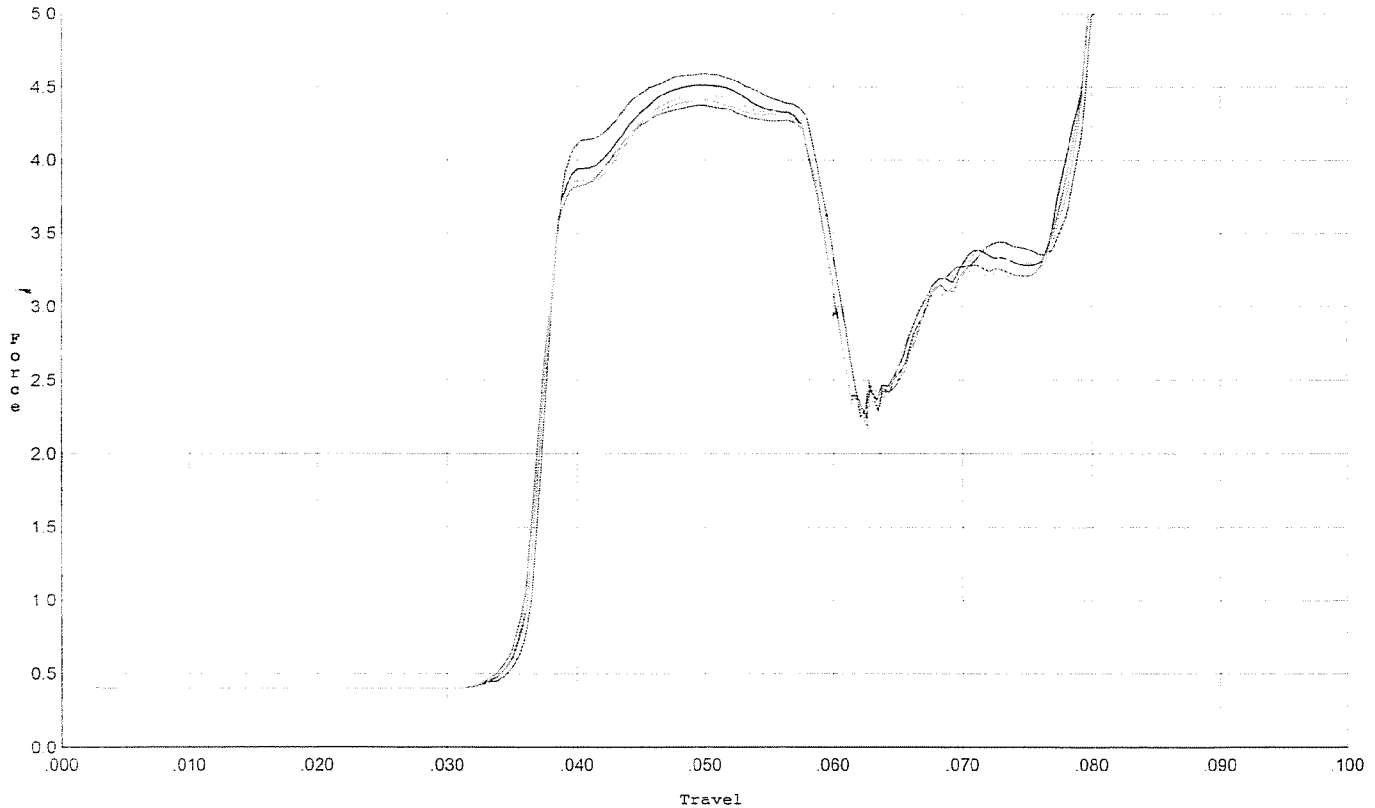
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.404	0.060	0.036	0.037	0.086		Set Trigger
2	3.390	0.059	0.036	0.037	0.084		Set Trigger
3	3.382	0.060	0.036	0.037	0.085		Set Trigger
4	3.469	0.059	0.035	0.037	0.086		Set Trigger
5	3.644	0.059	0.036	0.036	0.089		Set Trigger

2.3-4.5

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



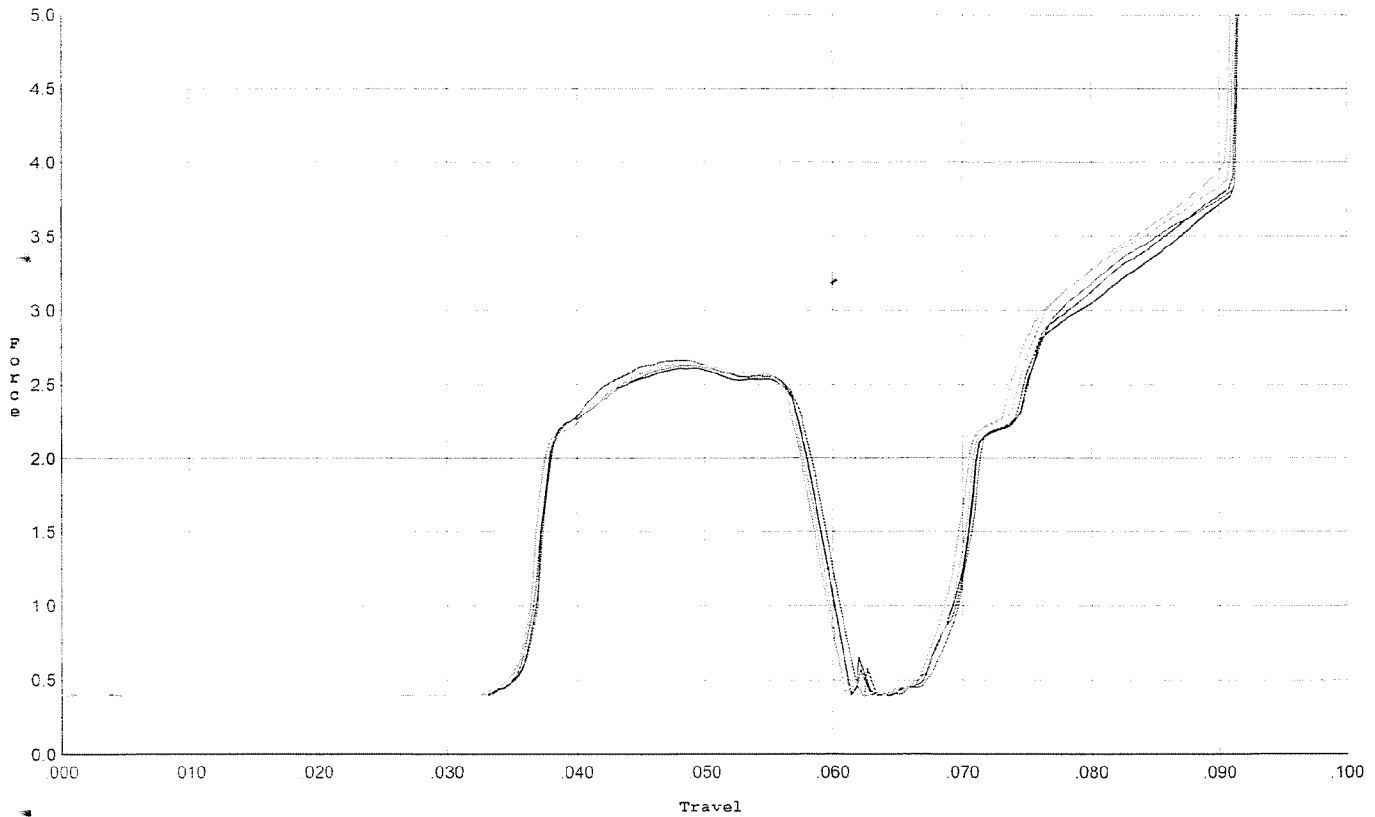
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.591	0.059	0.036	0.029	0.112		Set Trigger
2	4.513	0.059	0.035	0.029	0.108		Set Trigger
3	4.375	0.059	0.035	0.029	0.107		Set Trigger
4	4.453	0.059	0.035	0.030	0.108		Set Trigger
5	4.410	0.059	0.035	0.029	0.107		Set Trigger

A-4.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/8/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



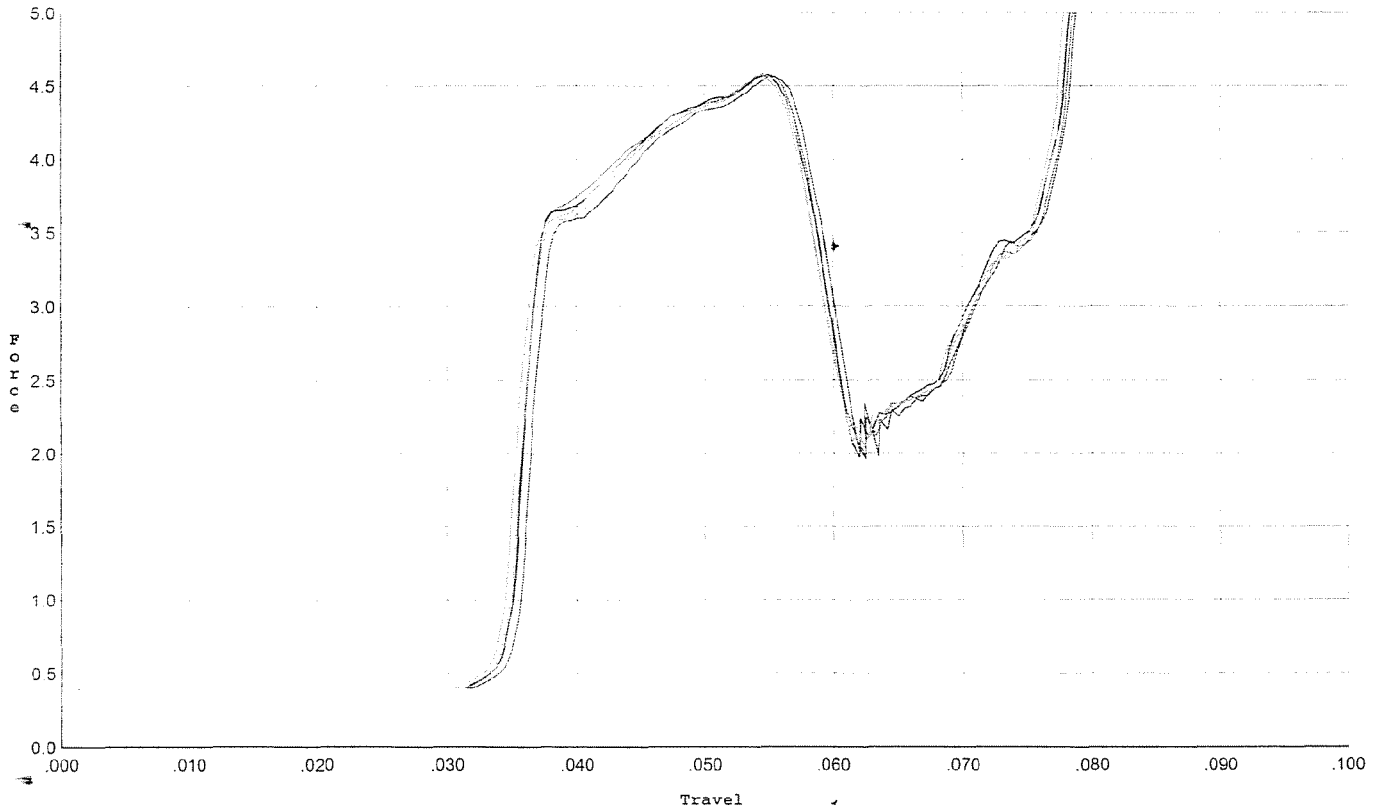
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.661	0.060	0.036	0.037	0.069		Set Trigger
2	2.609	0.060	0.036	0.037	0.068		Set Trigger
3	2.628	0.059	0.036	0.037	0.068		Set Trigger
4	2.640	0.058	0.036	0.037	0.068		Set Trigger
5	2.639	0.057	0.035	0.037	0.066		Set Trigger

4.2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/8/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.564	0.059	0.035	0.025	0.108		Set Trigger
2	4.568	0.058	0.034	0.025	0.108		Set Trigger
3	4.580	0.058	0.034	0.025	0.108		Set Trigger
4	4.585	0.057	0.034	0.026	0.105		Set Trigger
5	4.572	0.058	0.034	0.025	0.107		Set Trigger

A.4.57