

6679 4790

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

owner registration sticker

BM FORM

ORDER NO. **86470**

BARREL LENGTH	24"
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CAPACITY	6
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G6794790

UPC

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794790

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	12-2-08	RT
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	12/9/08	SP
490	MAGNAFLUX BOLT		12/9/08	RT
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12/11/08	DG
542	APPLY COATINGS (BARREL ACTION)		12-16	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-6-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

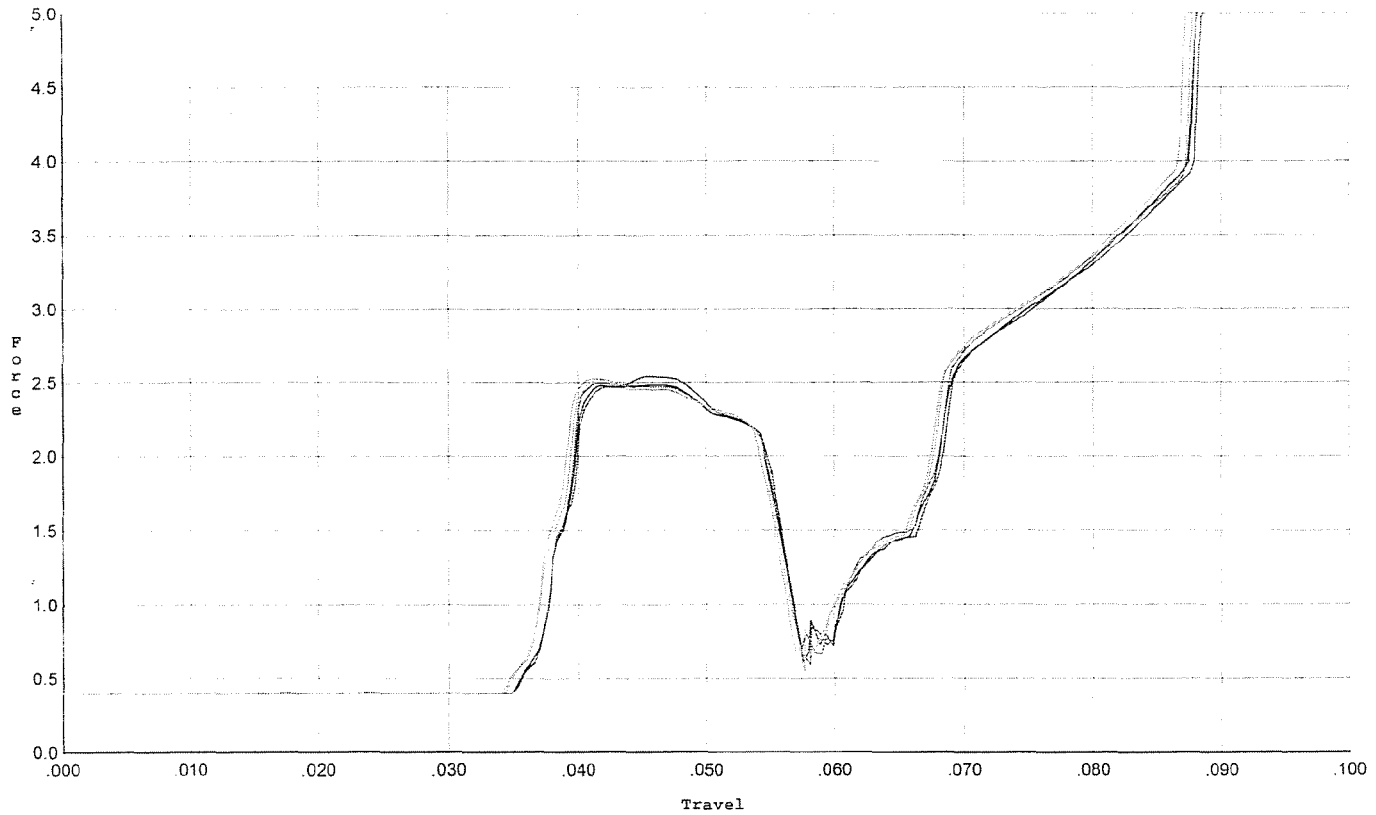
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-14-09	L.N
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-14-09	R.N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	1-14-09	L.N
	J) ASSEMBLE STOCK		1-14-09	RT
	K) ASSEMBLE SWIVEL STUDS		1-14-09	L.N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-12-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-12-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-14-09	L.N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.48</u> <u>2.40</u> <u>2.30</u> <u>2.35</u>	1-13-09	L.N
	C) FUNCTION		1-14-09	R.N
690	PACK		1/16/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



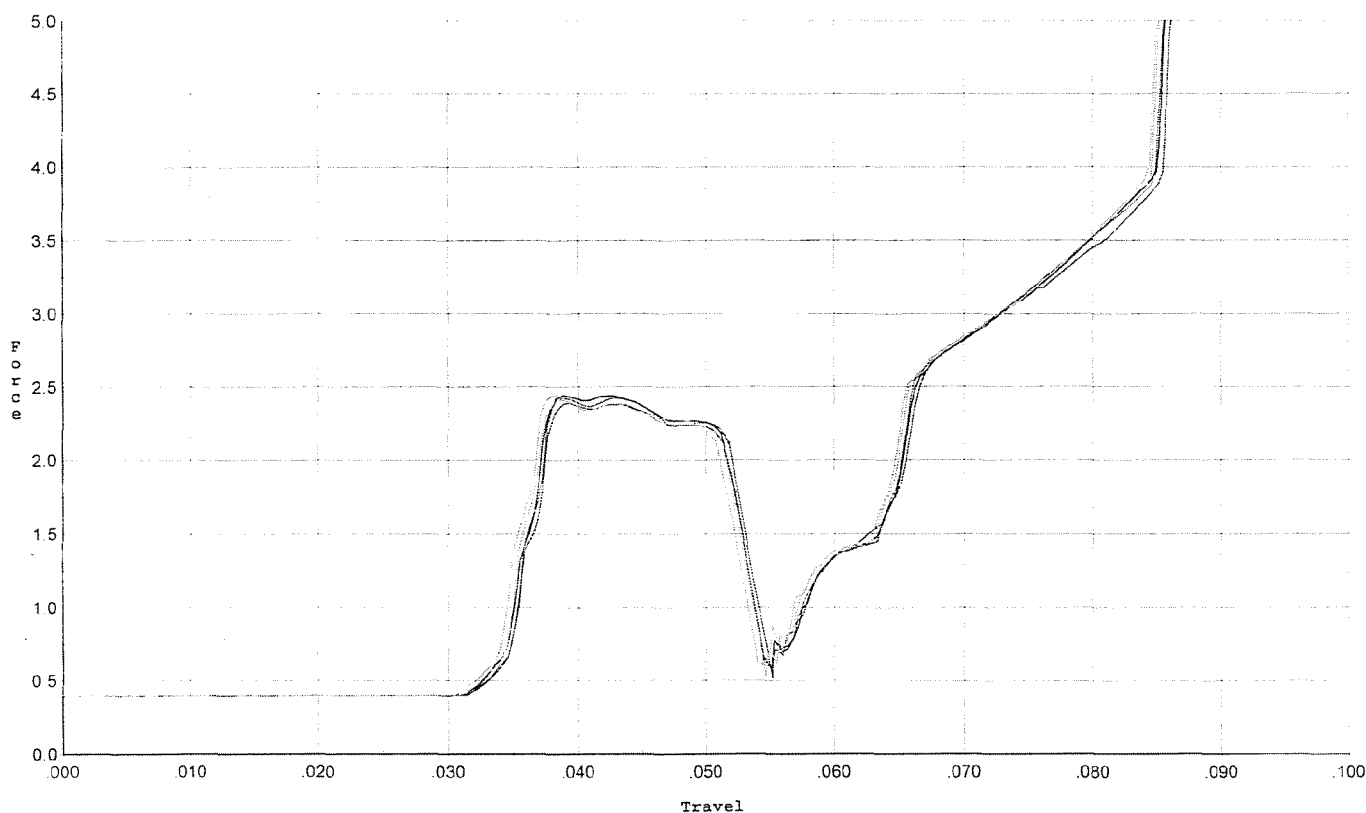
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.541	0.055	0.036	0.038	0.056		Set Trigger
2	2.484	0.056	0.035	0.038	0.056		Set Trigger
3	2.496	0.055	0.035	0.038	0.056		Set Trigger
4	2.526	0.054	0.035	0.038	0.055		Set Trigger
5	2.528	0.055	0.035	0.037	0.056		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



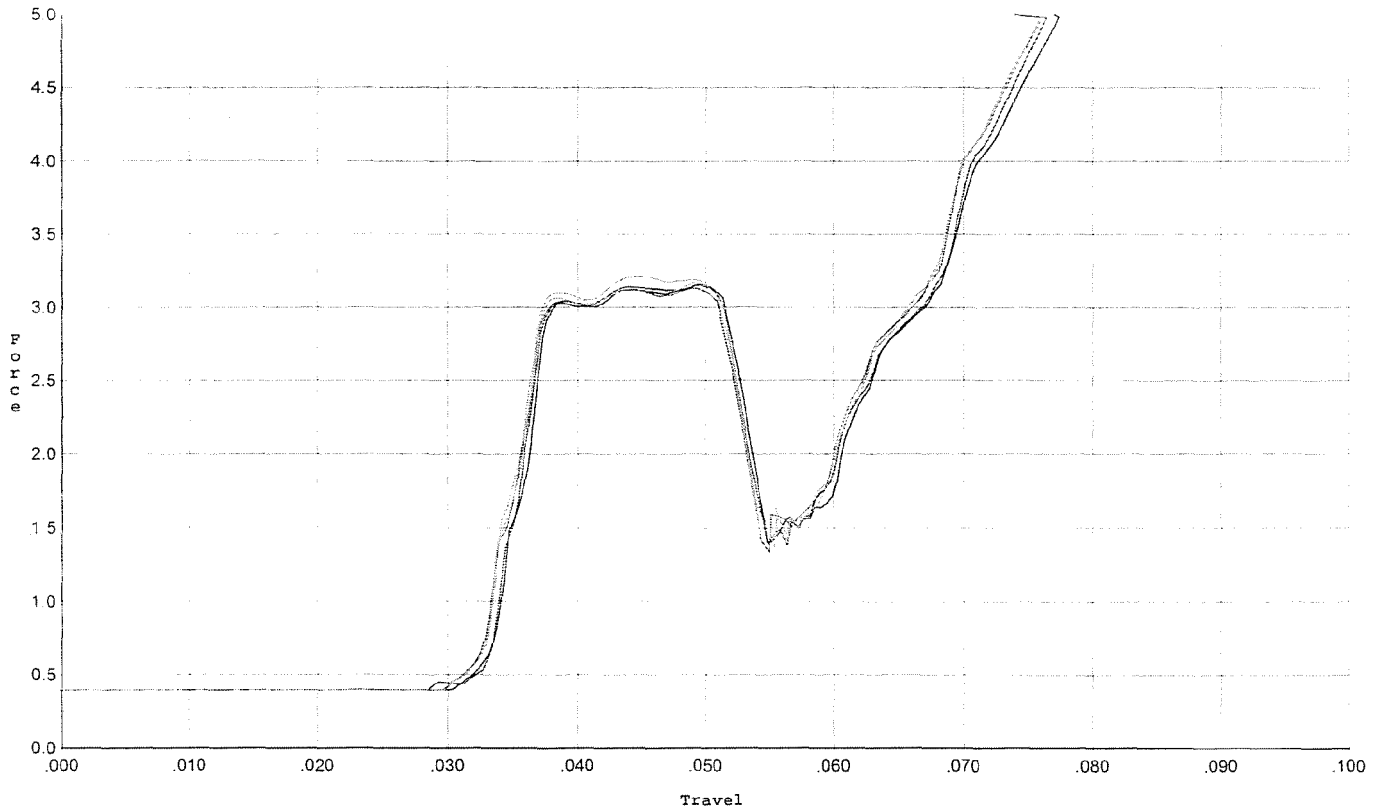
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.386	0.052	0.035	0.038	0.052		Set Trigger
2	2.443	0.052	0.034	0.037	0.053		Set Trigger
3	2.426	0.052	0.034	0.037	0.052		Set Trigger
4	2.412	0.053	0.034	0.037	0.053		Set Trigger
5	2.444	0.052	0.034	0.037	0.053		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



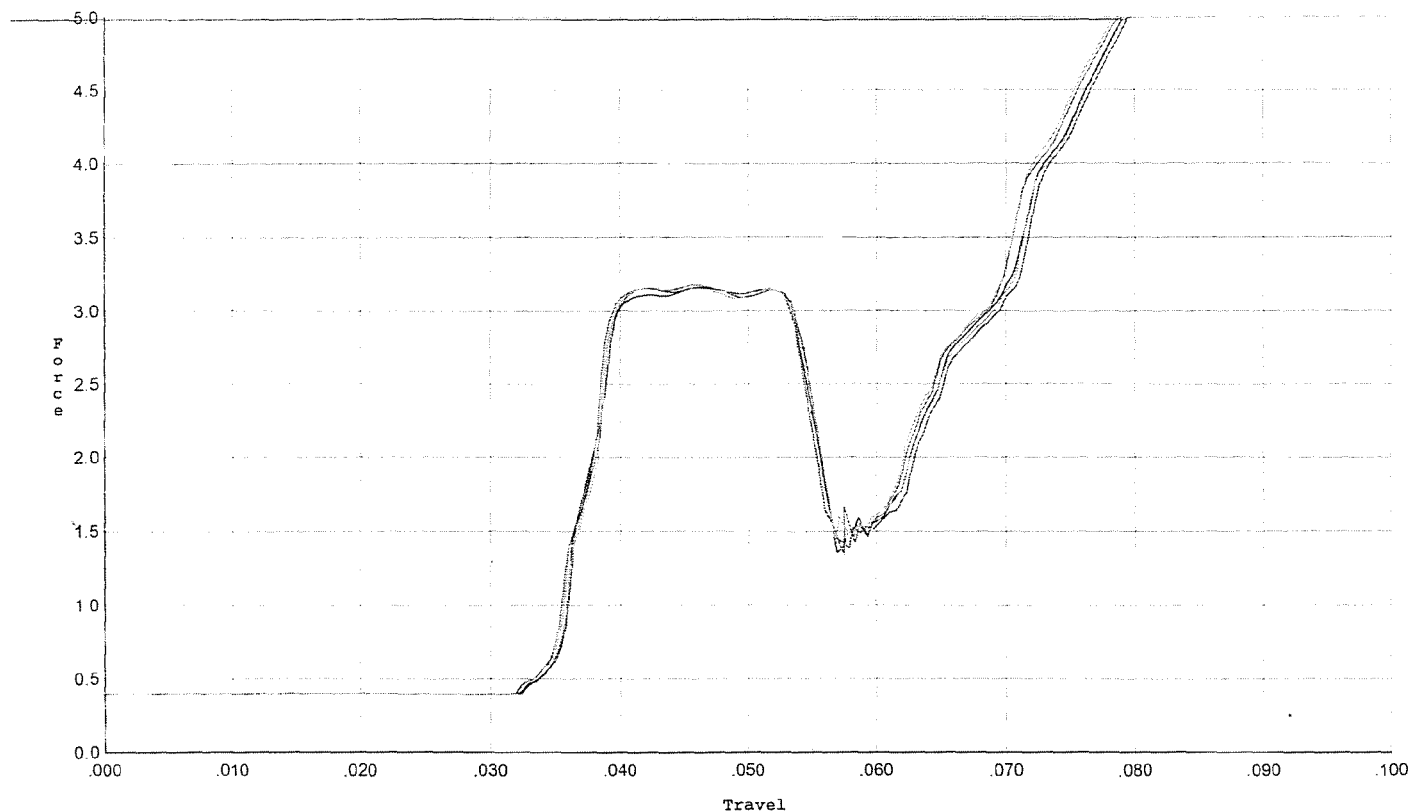
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.152	0.051	0.033	0.034	0.066		Set Trigger
2	3.160	0.053	0.033	0.034	0.068		Set Trigger
3	3.132	0.052	0.033	0.035	0.067		Set Trigger
4	3.166	0.052	0.033	0.035	0.067		Set Trigger
5	3.212	0.051	0.033	0.035	0.068		Set Trigger

Avg 316

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



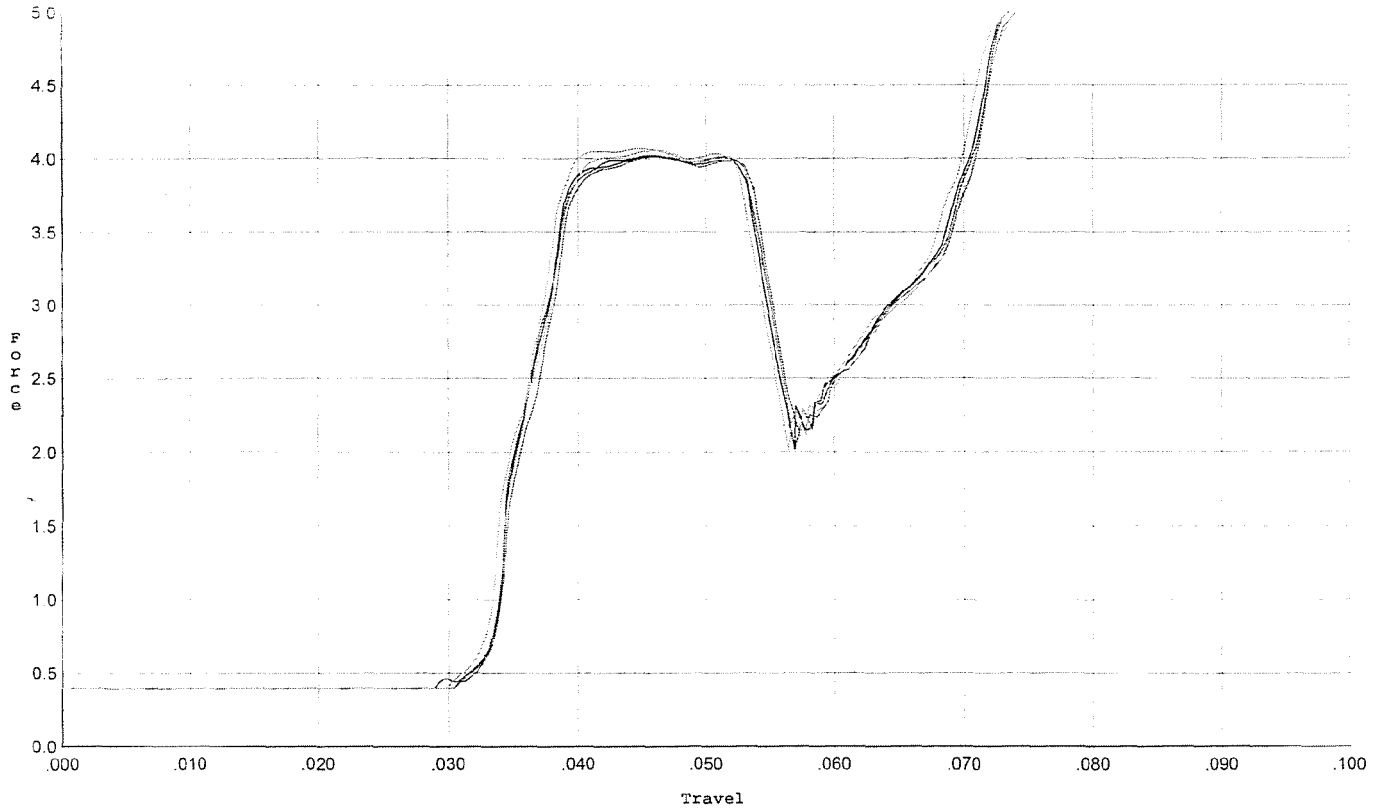
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.165	0.054	0.035	0.036	0.069		Set Trigger
2	3.164	0.055	0.035	0.036	0.070		Set Trigger
3	3.179	0.054	0.035	0.036	0.068		Set Trigger
4	3.183	0.055	0.035	0.036	0.069		Set Trigger
5	3.158	0.053	0.035	0.036	0.068		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



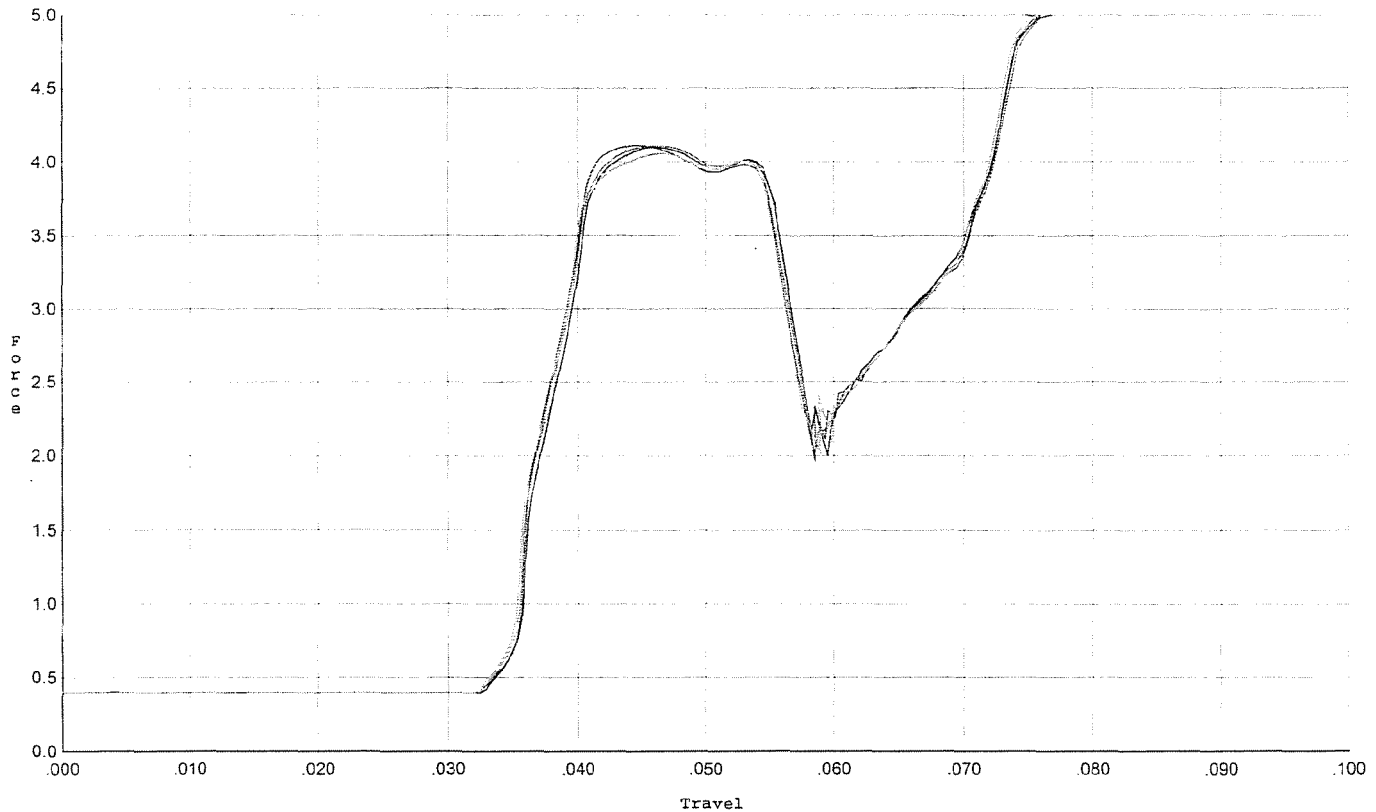
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.055	0.033	0.030	0.089		Set Trigger
2	4.021	0.053	0.033	0.031	0.086		Set Trigger
3	4.012	0.054	0.033	0.031	0.087		Set Trigger
4	4.058	0.054	0.033	0.031	0.088		Set Trigger
5	4.066	0.054	0.032	0.031	0.089		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



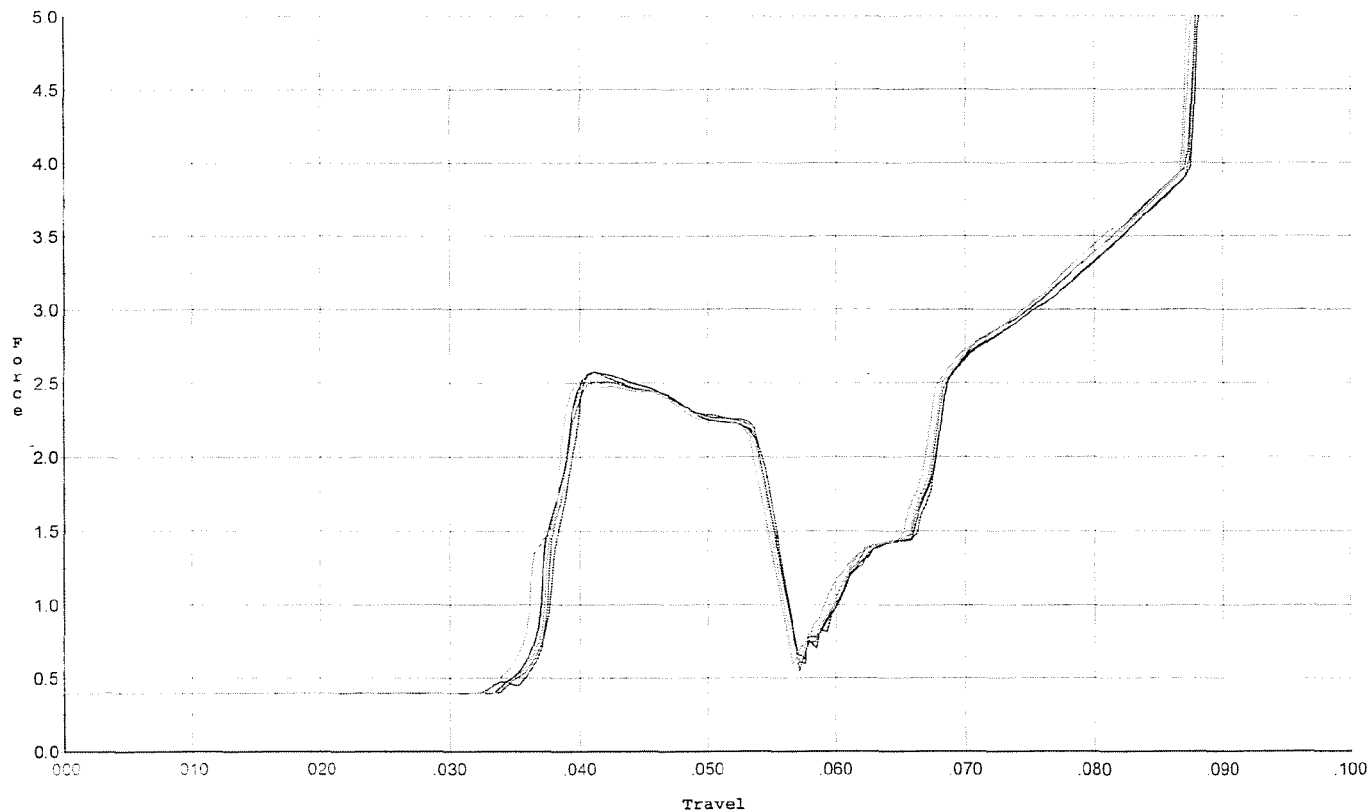
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.055	0.035	0.032	0.087		Set Trigger
2	4.098	0.055	0.033	0.032	0.088		Set Trigger
3	4.106	0.056	0.034	0.031	0.090		Set Trigger
4	4.058	0.055	0.033	0.032	0.087		Set Trigger
5	4.054	0.056	0.034	0.031	0.089		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



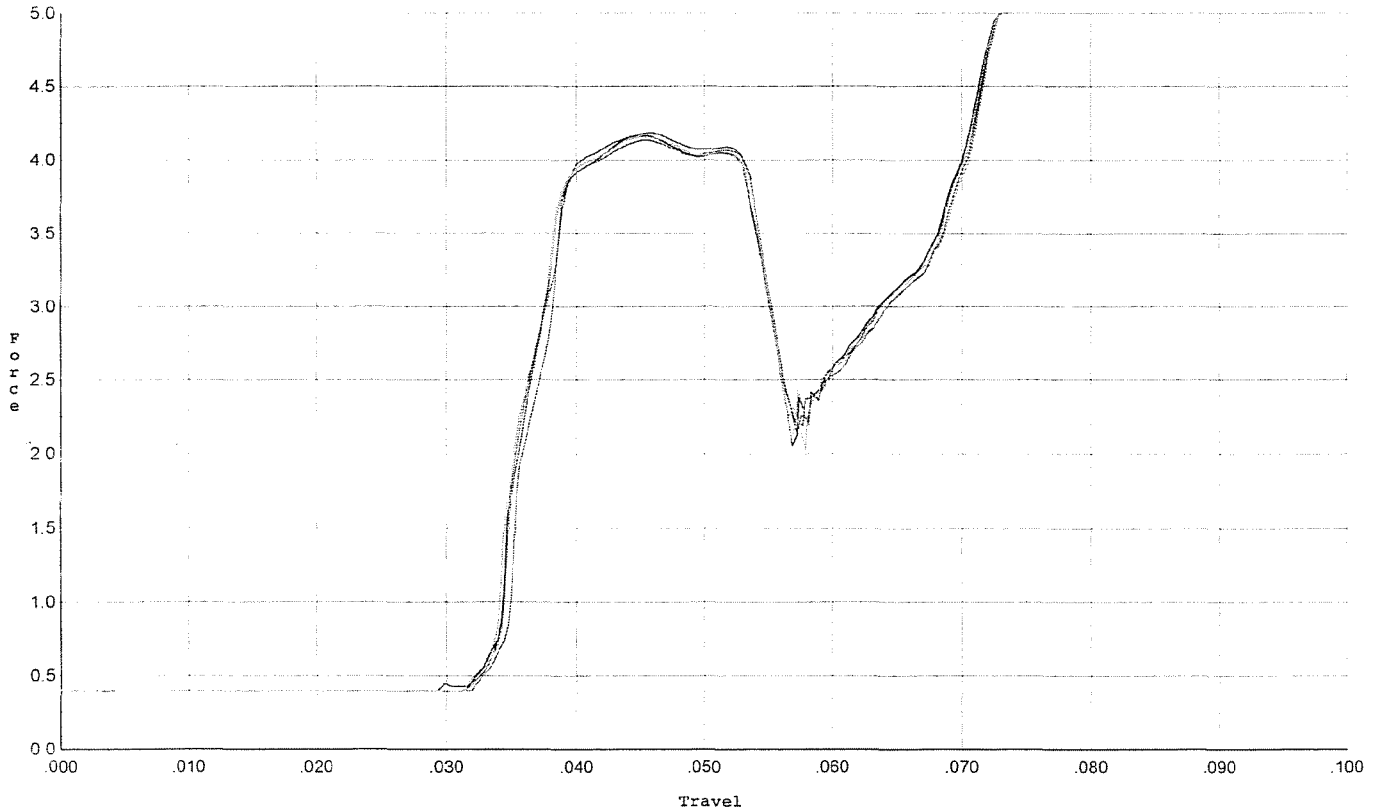
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.576	0.055	0.037	0.038	0.055		Set Trigger
2	2.574	0.055	0.036	0.038	0.056		Set Trigger
3	2.508	0.055	0.037	0.038	0.056		Set Trigger
4	2.495	0.054	0.036	0.038	0.054		Set Trigger
5	2.523	0.055	0.035	0.038	0.056		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.054	0.033	0.032	0.088		Set Trigger
2	4.164	0.054	0.033	0.032	0.089		Set Trigger
3	4.134	0.054	0.034	0.032	0.087		Set Trigger
4	4.158	0.054	0.032	0.032	0.088		Set Trigger
5	4.151	0.054	0.032	0.032	0.090		Set Trigger

Avg 4.15