

66794795

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

owner registration sticker



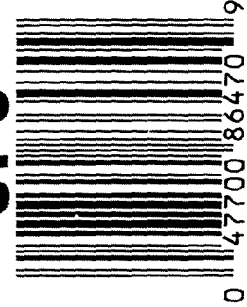
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794795

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794795

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SP
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SP
460	CHECK HEADSPACE		11-4-08	SP
470	DIS-ASSEMBLE ACTION		11-4-08	SP
472	SERIALIZE BOLT HANDLE		11-5-08	RJR
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	SP
490	MAGNAFLUX BOLT		11/6/08	RJR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-26-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

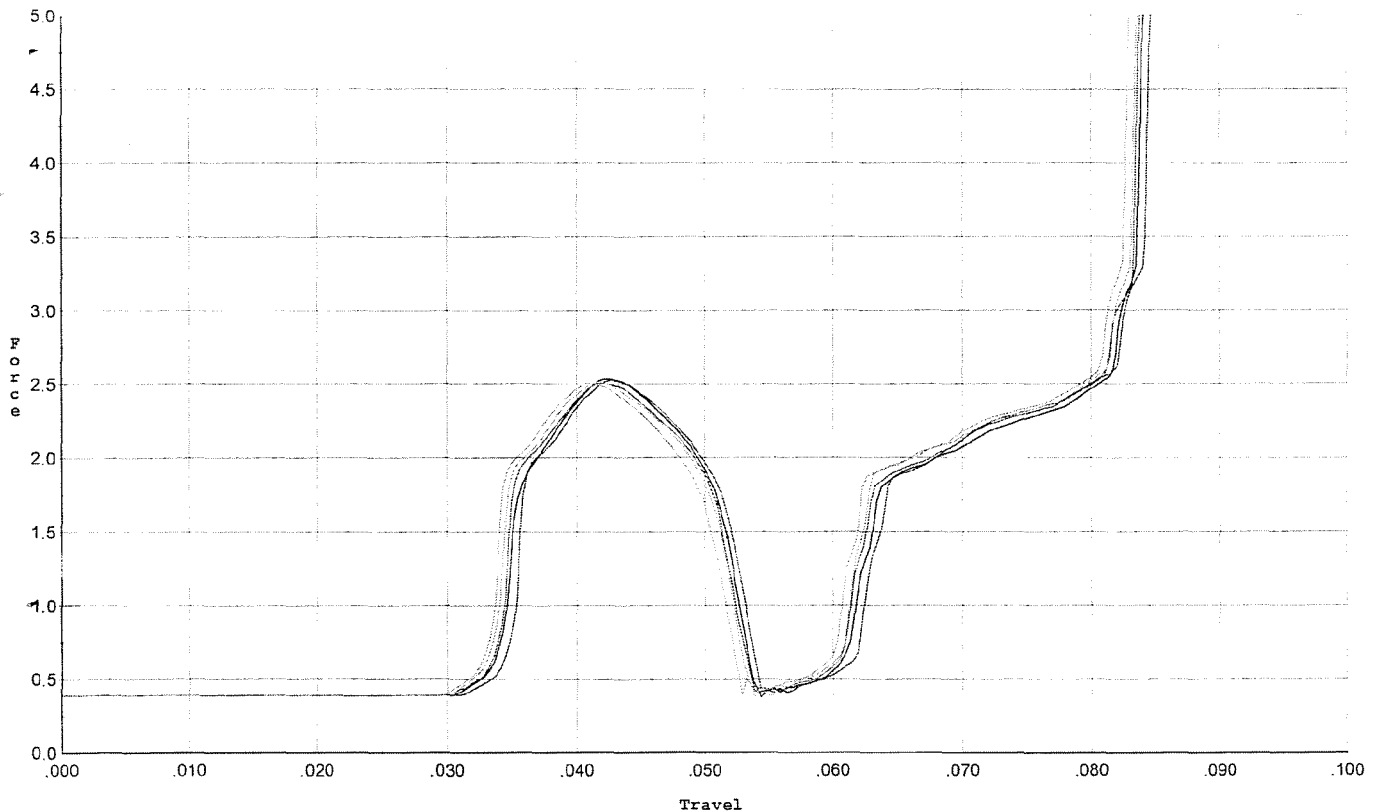
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	40 40 40	12-17-08	LP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	50 50 50	12-17-08	LP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	.022 .023 .023	12-17-08	LP
	J) ASSEMBLE STOCK		11-26-08	RP
	K) ASSEMBLE SWIVEL STUDS		12-17-08	LP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	PASS FAIL	12-15-08	RP
650	TARGET	PASS FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-17-08	LP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.47 2.45 2.45 2.49 2.50	12-16-08	TL
	C) FUNCTION		12-17-08	LP
690	PACK		1/6/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



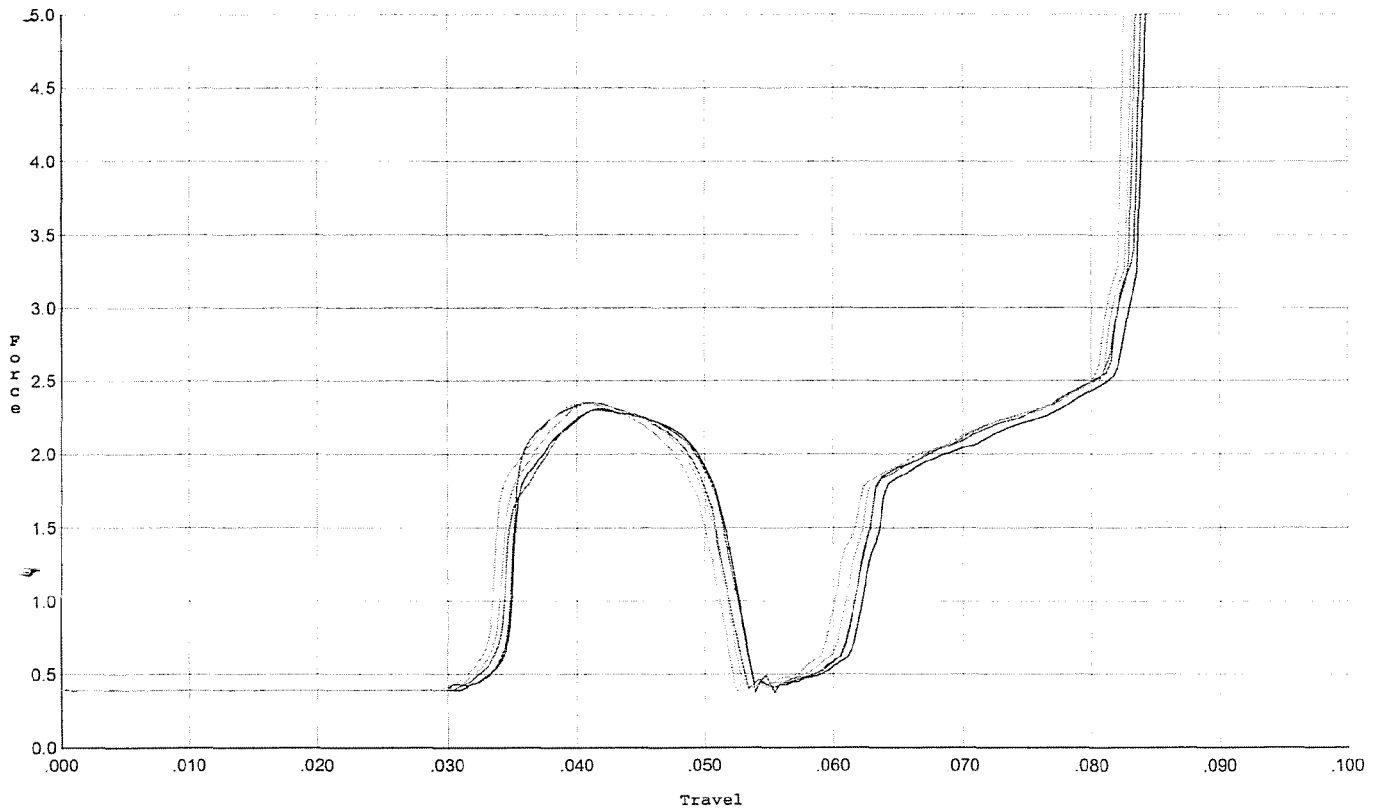
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.052	0.034	0.037	0.051		Set Trigger
2	2.533	0.052	0.034	0.037	0.051		Set Trigger
3	2.504	0.051	0.033	0.037	0.050		Set Trigger
4	2.516	0.051	0.033	0.037	0.051		Set Trigger
5	2.504	0.051	0.033	0.036	0.051		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



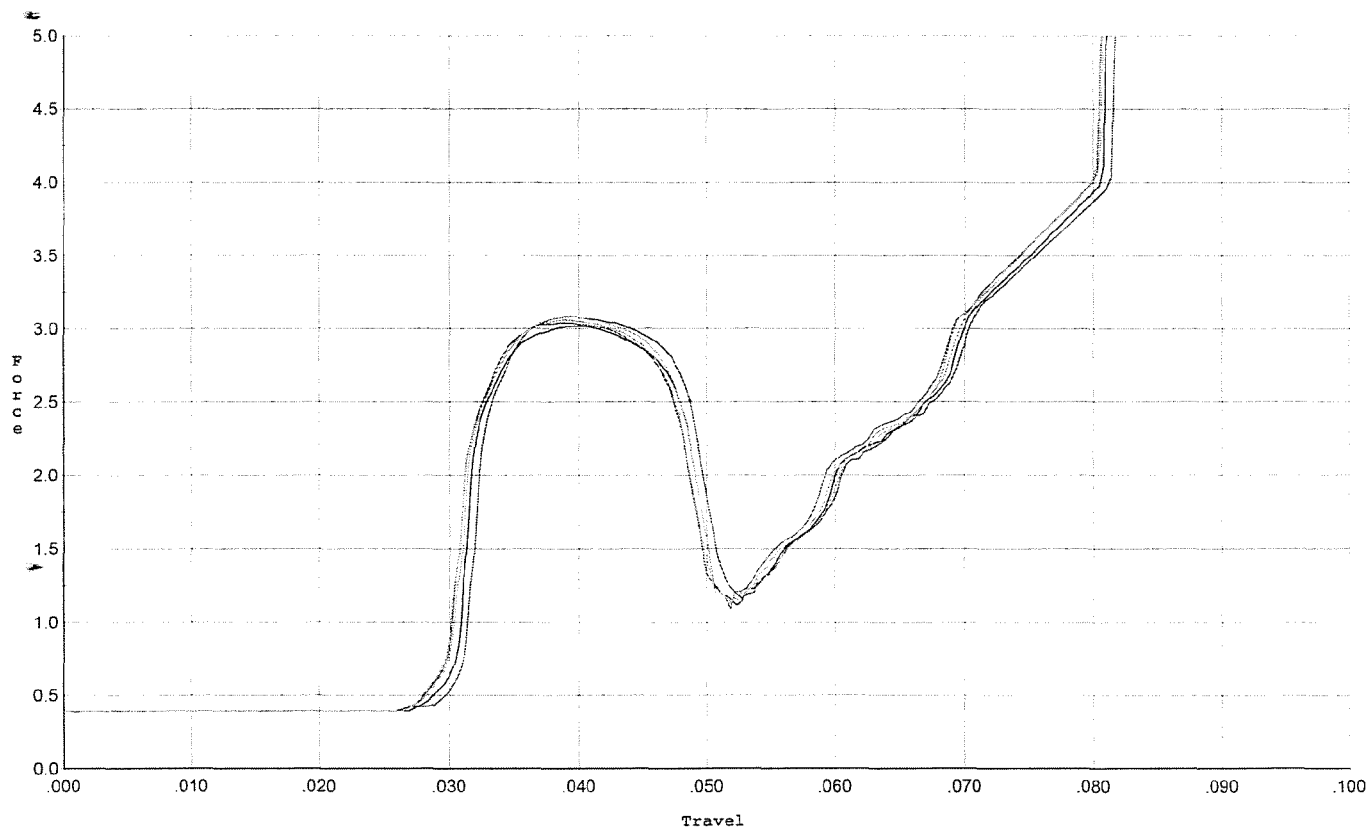
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.347	0.052	0.034	0.036	0.051		Set Trigger
2	2.309	0.052	0.034	0.037	0.049		Set Trigger
3	2.301	0.051	0.034	0.037	0.048		Set Trigger
4	2.342	0.051	0.033	0.037	0.049		Set Trigger
5	2.345	0.051	0.033	0.037	0.049		Set Trigger

Avg 2.32

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



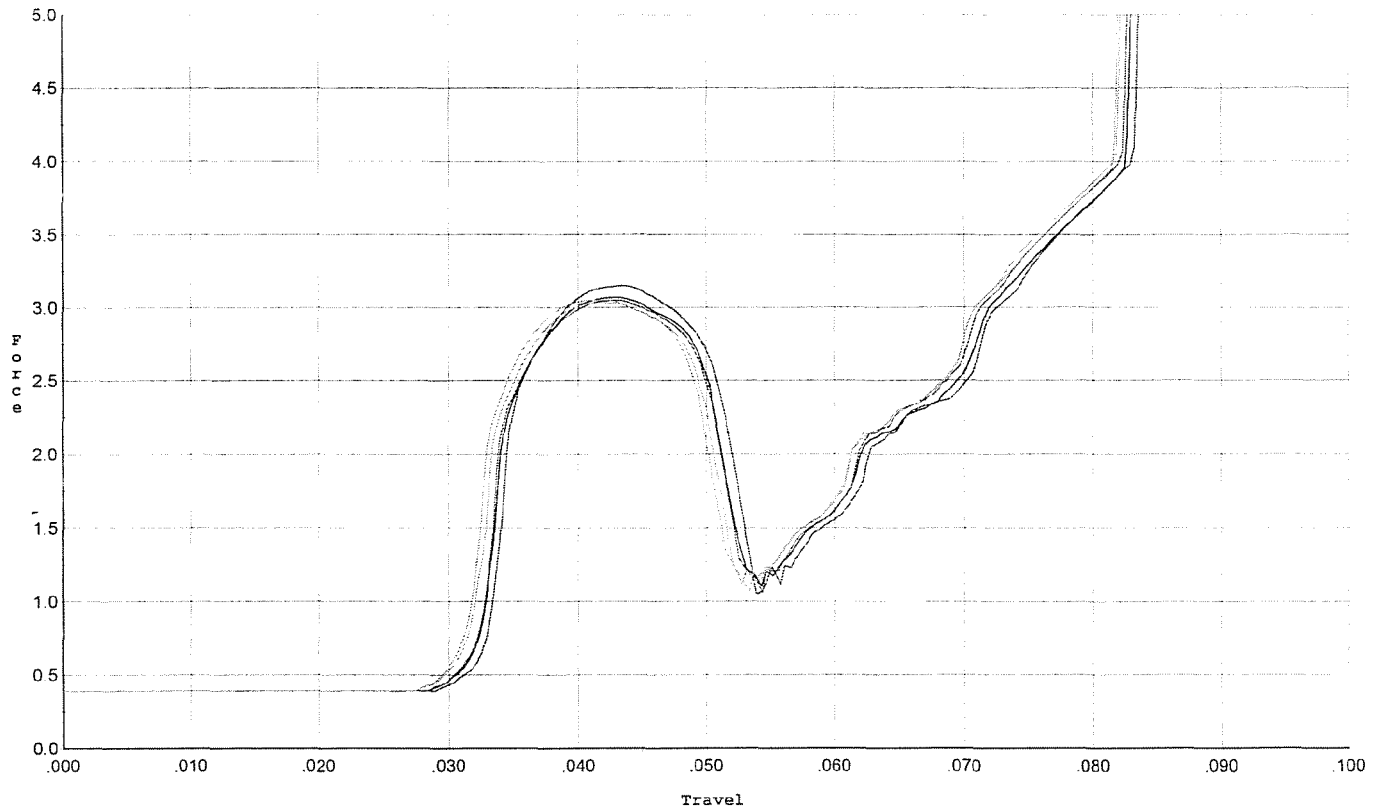
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.079	0.049	0.031	0.035	0.062		Set Trigger
2	3.015	0.048	0.030	0.034	0.061		Set Trigger
3	3.038	0.048	0.029	0.035	0.062		Set Trigger
4	3.079	0.049	0.030	0.034	0.063		Set Trigger
5	3.060	0.048	0.029	0.034	0.062		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



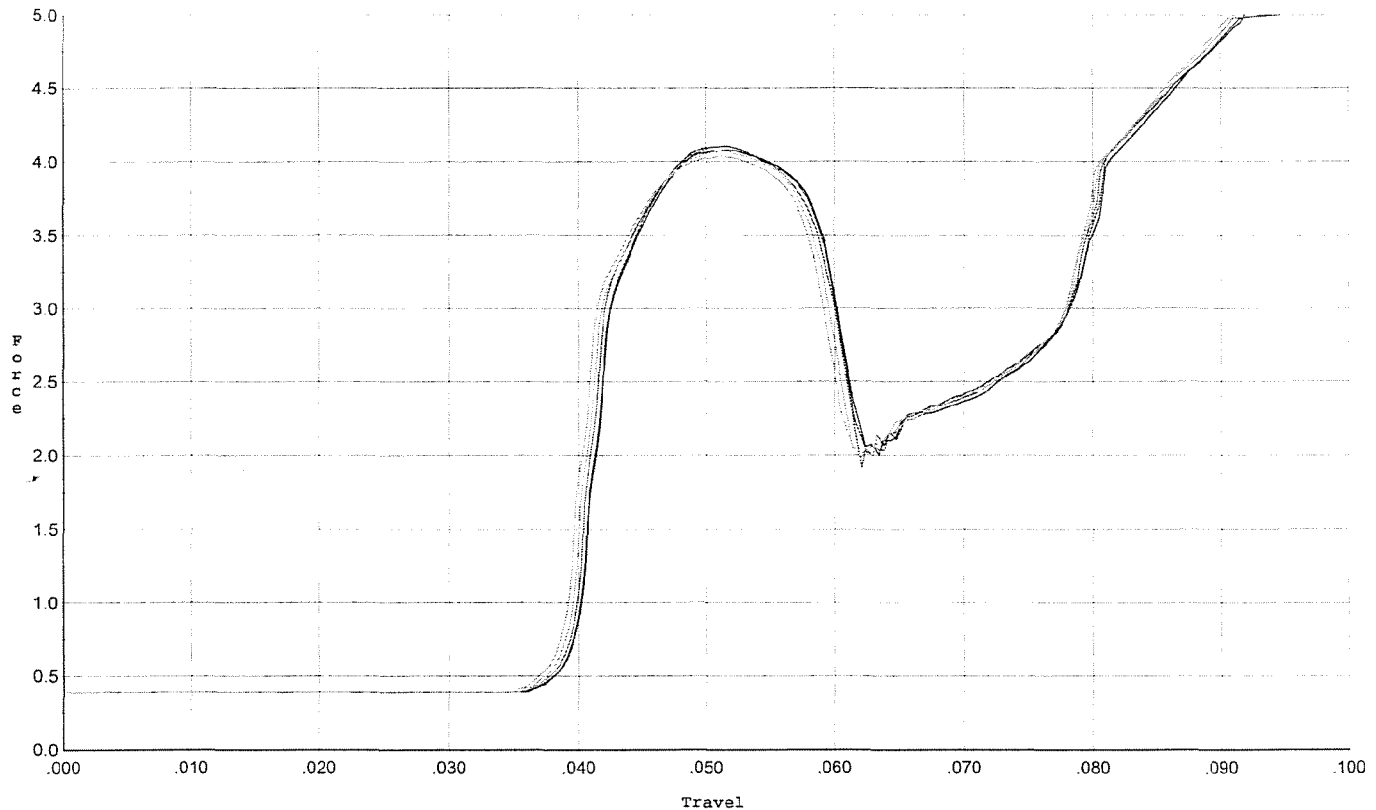
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.148	0.052	0.033	0.035	0.065		Set Trigger
2	3.069	0.050	0.032	0.035	0.062		Set Trigger
3	3.045	0.050	0.032	0.035	0.062		Set Trigger
4	3.032	0.050	0.031	0.035	0.062		Set Trigger
5	3.049	0.049	0.031	0.035	0.062		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



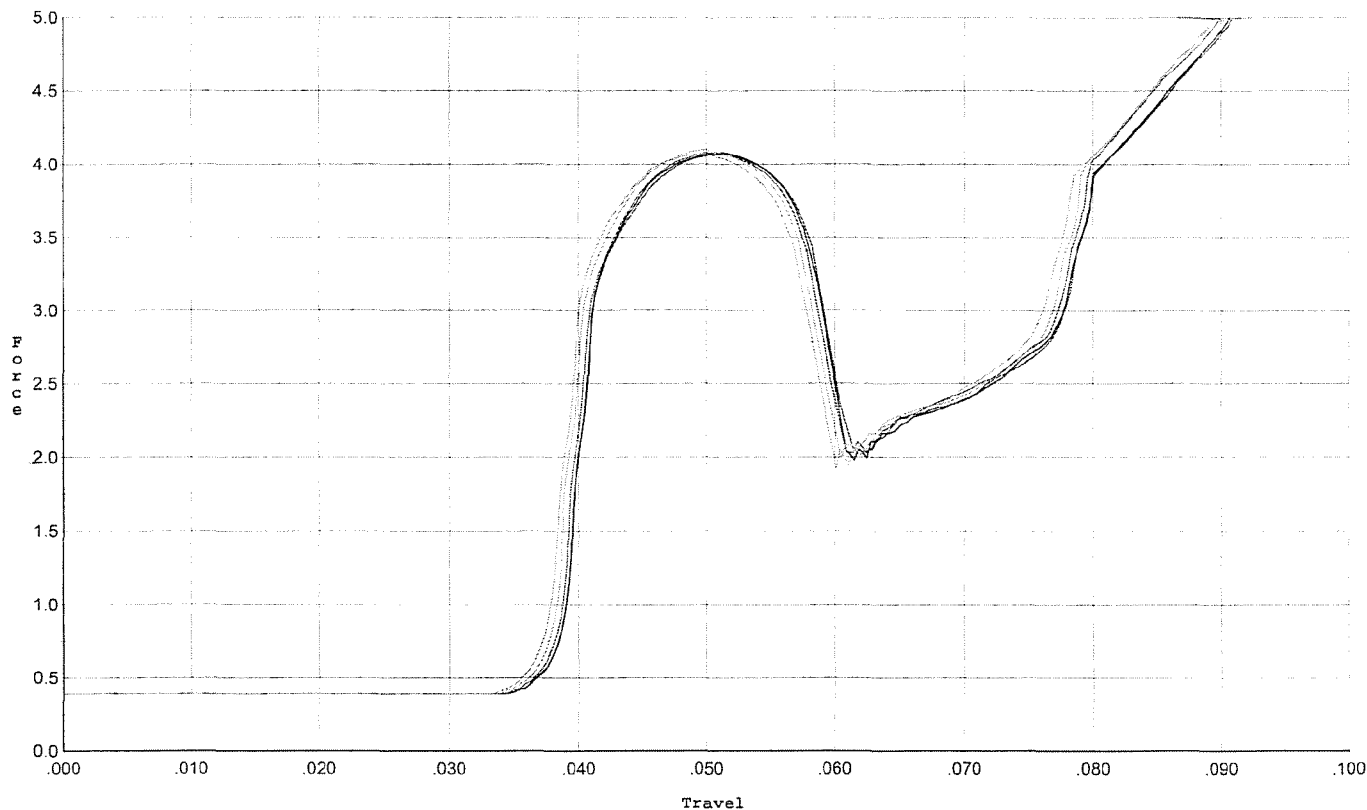
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.103	0.059	0.039	0.036	0.088		Set Trigger
2	4.076	0.059	0.039	0.036	0.088		Set Trigger
3	4.105	0.060	0.039	0.036	0.089		Set Trigger
4	4.072	0.059	0.039	0.036	0.088		Set Trigger
5	4.036	0.058	0.038	0.036	0.087		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



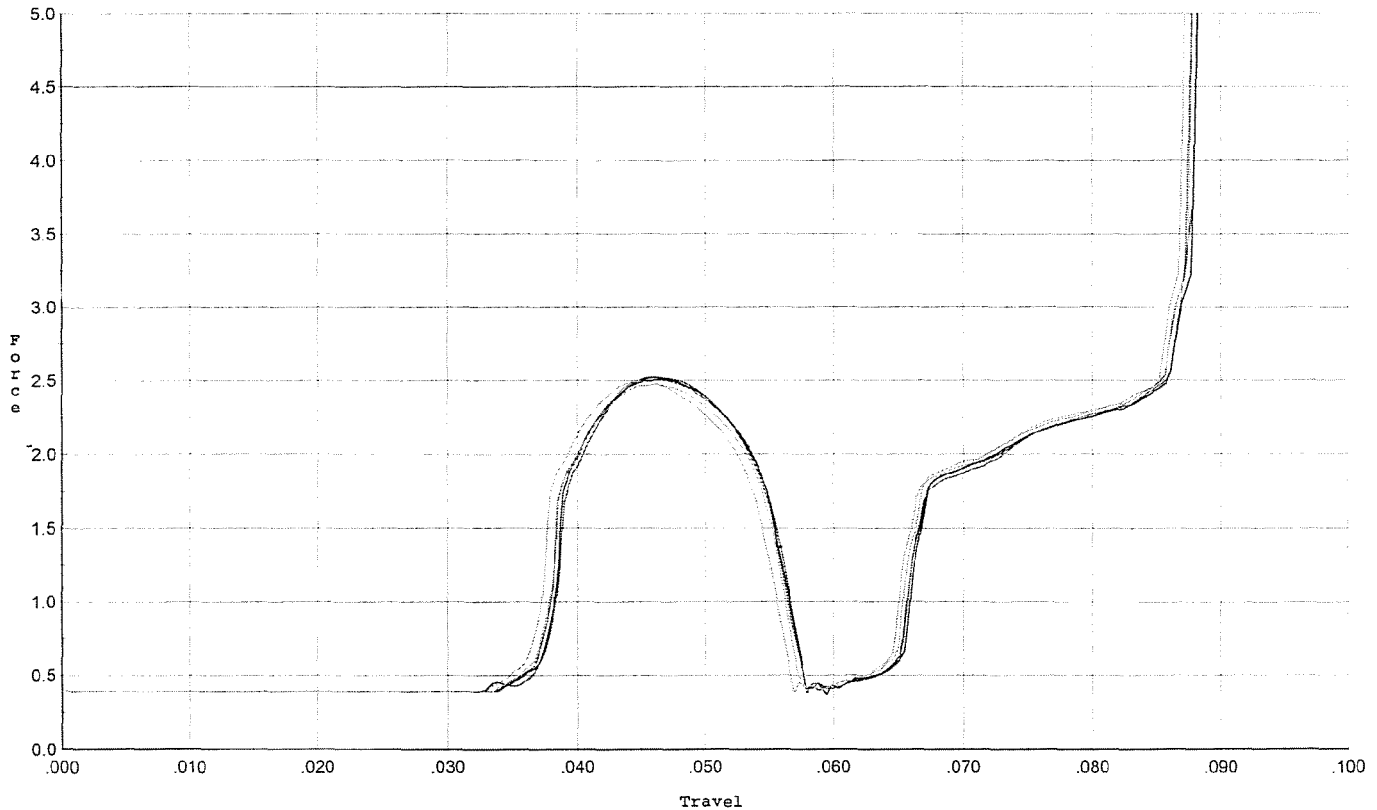
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.058	0.038	0.036	0.088		Set Trigger
2	4.081	0.059	0.038	0.036	0.088		Set Trigger
3	4.080	0.058	0.038	0.036	0.087		Set Trigger
4	4.097	0.057	0.037	0.036	0.087		Set Trigger
5	4.067	0.058	0.037	0.036	0.089		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs.



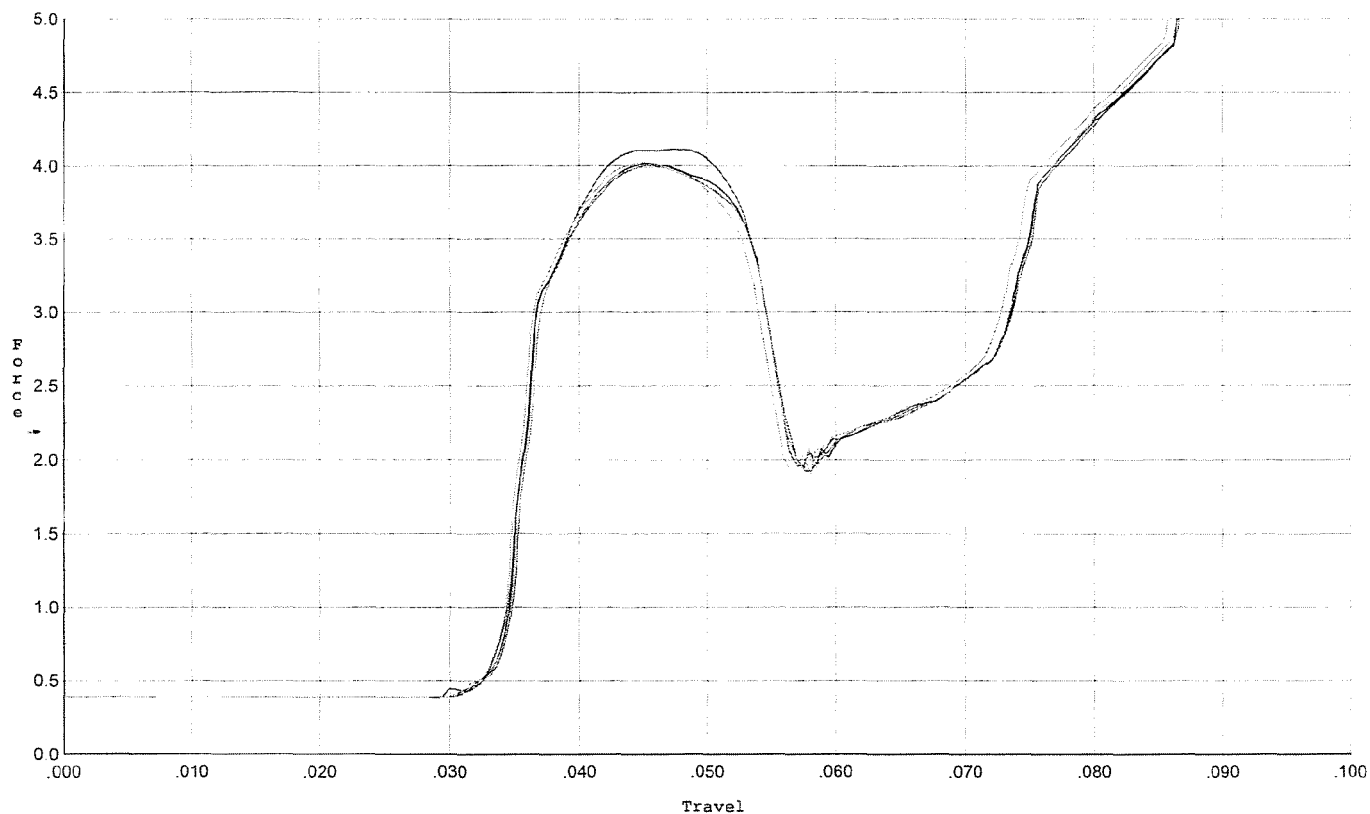
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.056	0.037	0.038	0.054		Set Trigger
2	2.504	0.056	0.037	0.038	0.055		Set Trigger
3	2.514	0.055	0.037	0.038	0.054		Set Trigger
4	2.472	0.055	0.037	0.038	0.053		Set Trigger
5	2.494	0.055	0.036	0.038	0.054		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.054	0.033	0.035	0.086		Set Trigger
2	4.017	0.054	0.034	0.035	0.085		Set Trigger
3	4.004	0.054	0.034	0.035	0.084		Set Trigger
4	3.993	0.054	0.034	0.035	0.084		Set Trigger
5	4.024	0.054	0.033	0.035	0.084		Set Trigger

Aug 4.03