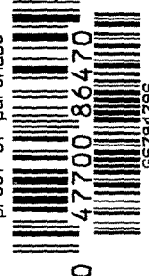


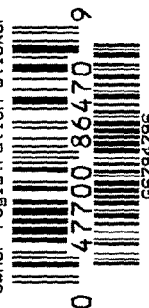
Q6794796

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



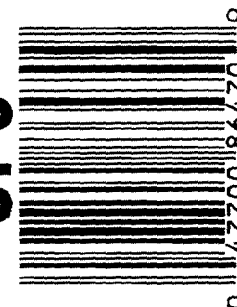
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794796

UPC



BM FORM

GUN SERIAL #

G 6794796

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-11-09	RTZ
430	ASSEMBLE TO STOCK		3-11-09	RTZ
440	PROOF		3-11-09	TL
460	CHECK HEADSPACE		3-11-09	TL
470	DIS-ASSEMBLE ACTION		3-11-09	RTZ
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	3-11-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-11-09	JP
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	3/13/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/13/09	RT
520	GOFF BLAST BBL / REC		3-13	BL
542	APPLY COATINGS (BARREL ACTION)		3-26	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-27-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-27-09	JP
	D) OIL FIRING PIN ASSEMBLY		4-21-09	LD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

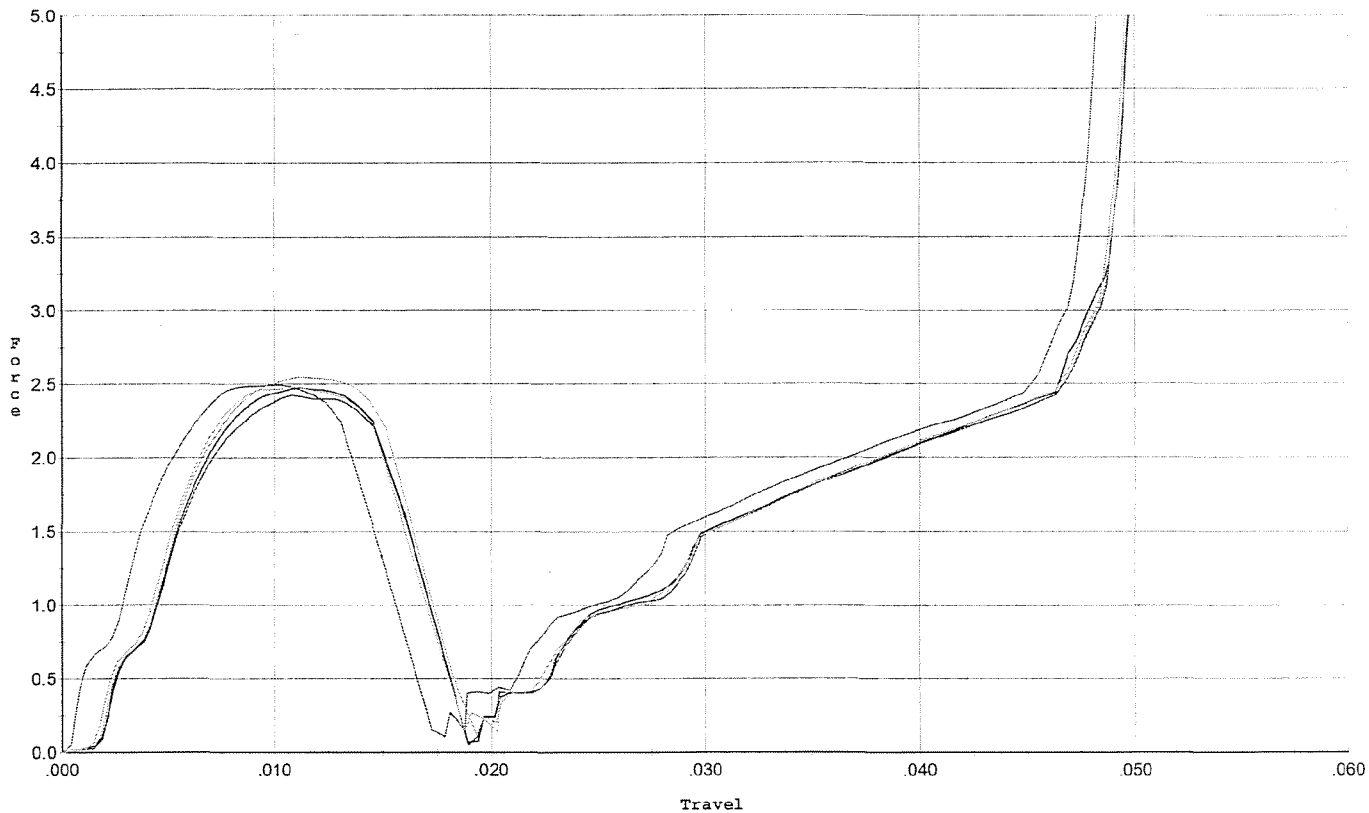
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>2.8</u> <u>3.0</u>	4/28/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.8</u> <u>4.8</u> <u>4.6</u>	4/28/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	4/28/09	RP
	J) ASSEMBLE STOCK		4-21-09	LJ
	K) ASSEMBLE SWIVEL STUDS		4/28/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4/21/09	RP
	MALFUNCTION	CORRECTION	n/a	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-21-09	LJD
670	FINAL INSPECTION A) HEADSPACE		4/28/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.63</u> <u>2.71</u> <u>2.55</u> <u>2.61</u>	4-22-09	NW
	C) FUNCTION		4/28/09	RP
690	PACK		8/12/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



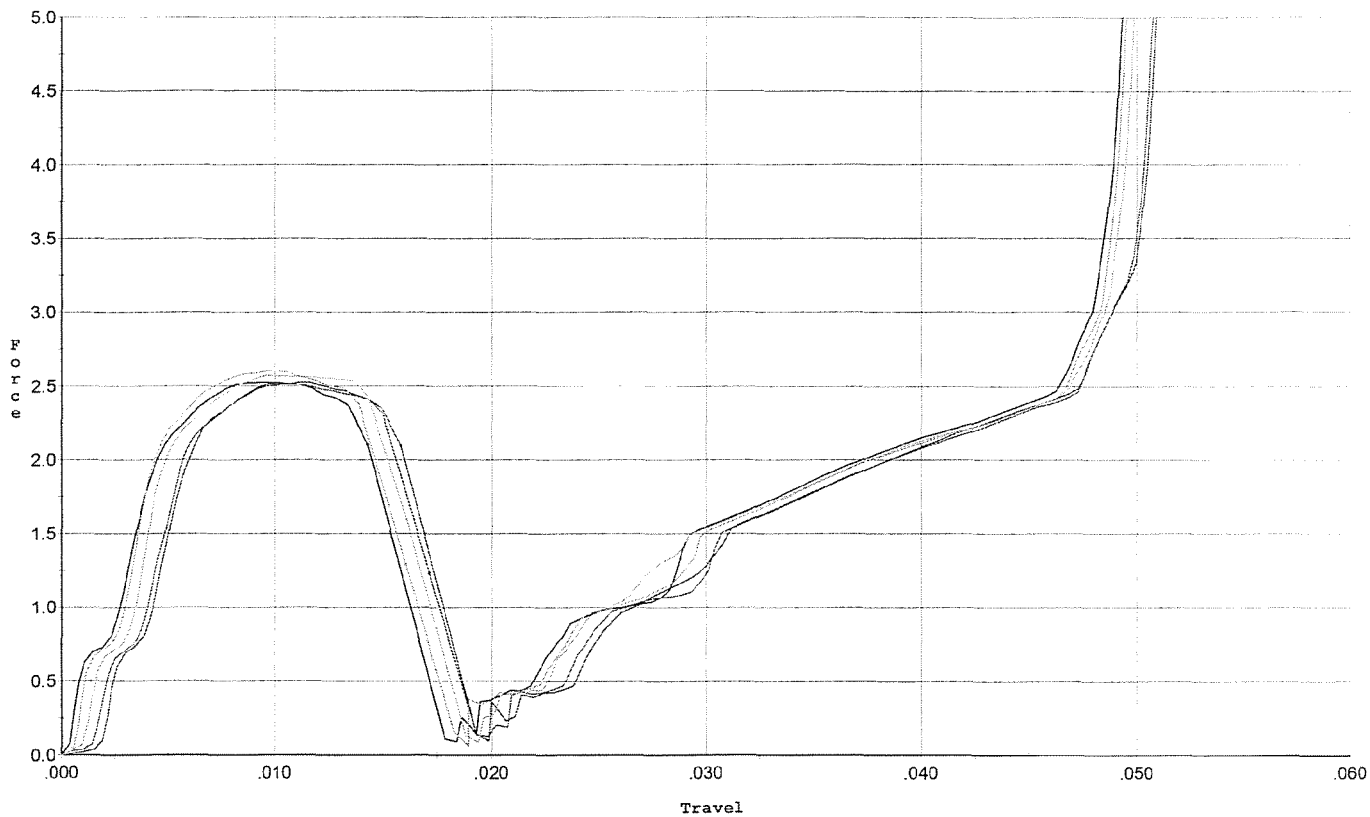
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.425	0.016	0.00	0.038	0.025		Set Trigger
2	2.474	0.016	0.00	0.038	0.025		Set Trigger
3	2.494	0.015	0.00	0.038	0.026		Set Trigger
4	2.478	0.015	0.00	0.038	0.023		Set Trigger
5	2.548	0.015	0.00	0.038	0.025		Set Trigger

7.2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



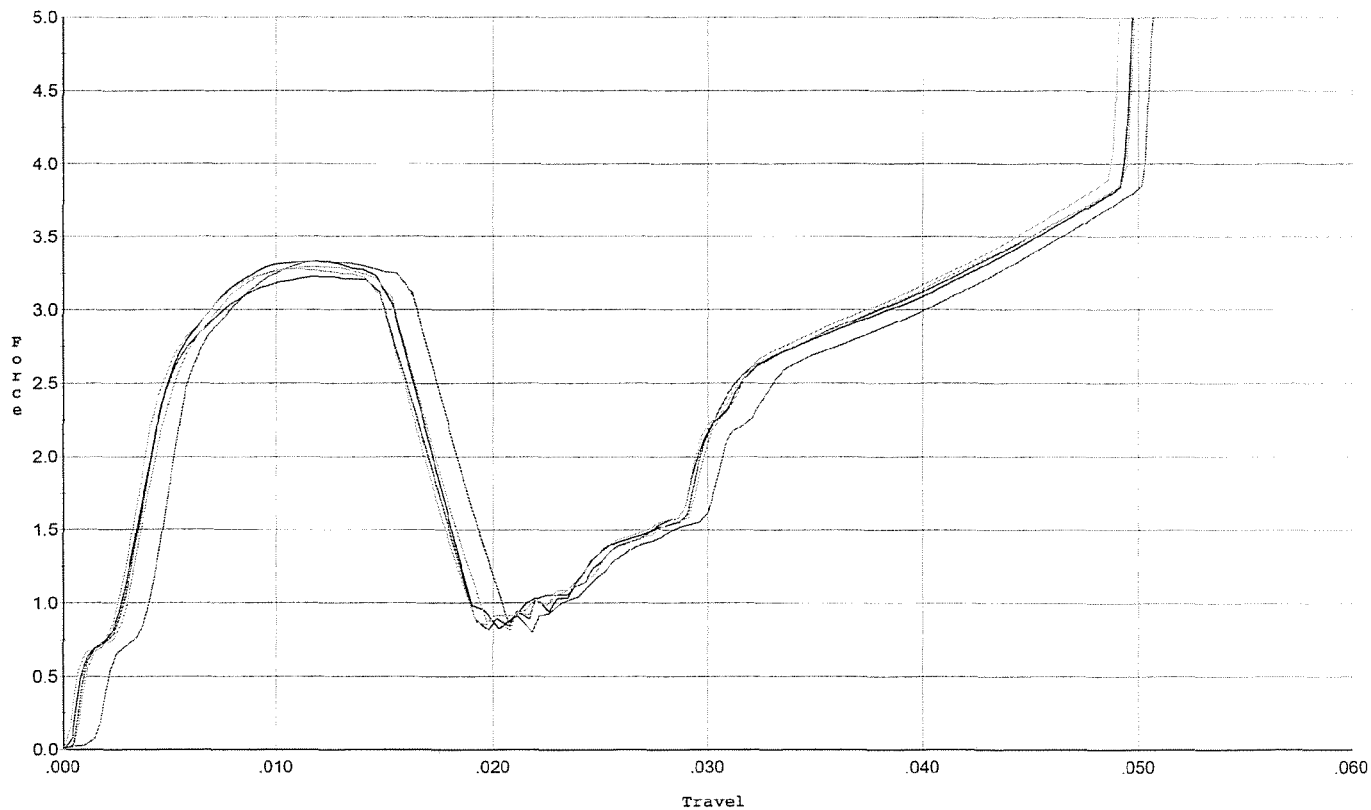
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.016	0.00	0.038	0.026		Set Trigger
2	2.524	0.014	0.00	0.038	0.026		Set Trigger
3	2.514	0.017	0.00	0.038	0.029		Set Trigger
4	2.573	0.016	0.00	0.038	0.029		Set Trigger
5	2.606	0.016	0.00	0.038	0.029		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



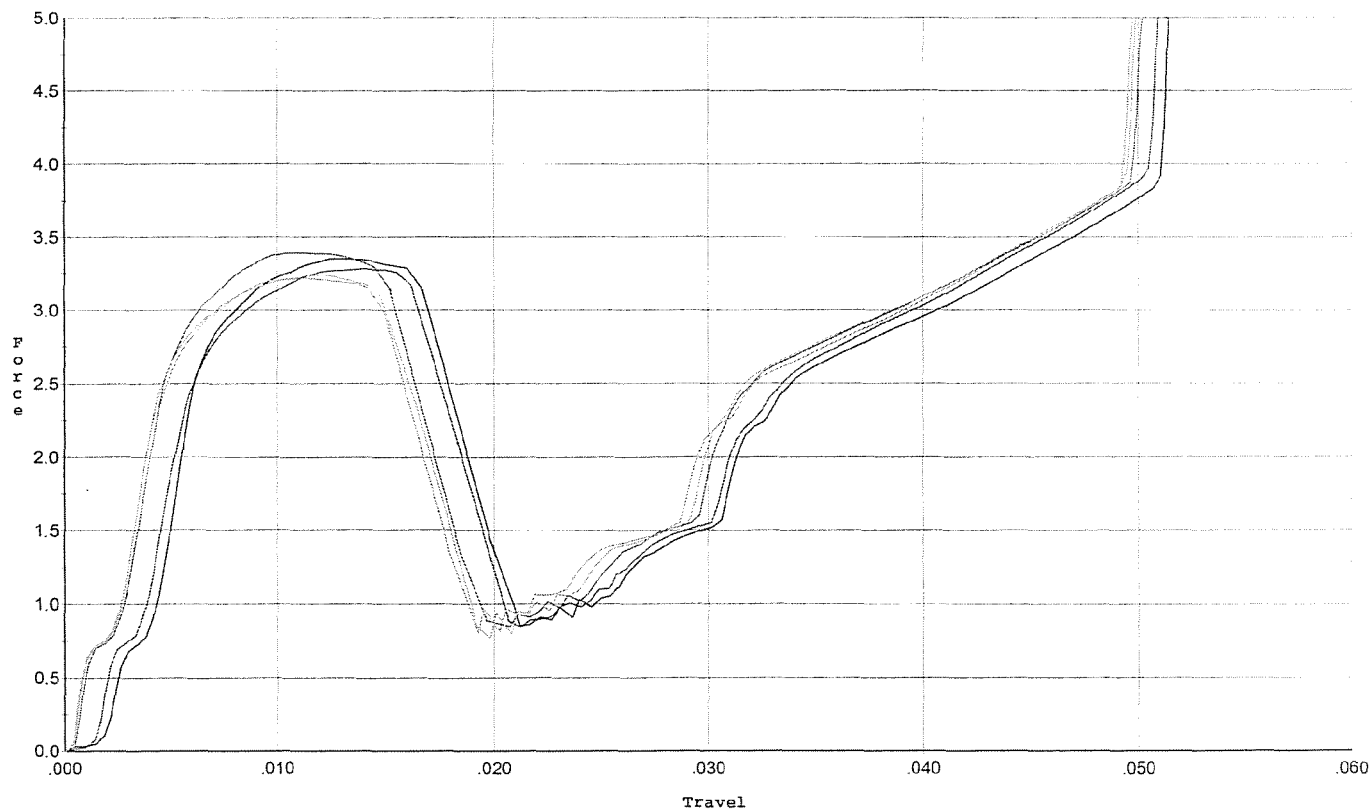
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.226	0.017	0.00	0.035	0.038		Set Trigger
2	3.330	0.015	0.00	0.035	0.036		Set Trigger
3	3.336	0.016	0.00	0.035	0.036		Set Trigger
4	3.280	0.015	0.00	0.035	0.034		Set Trigger
5	3.293	0.015	0.00	0.035	0.035		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



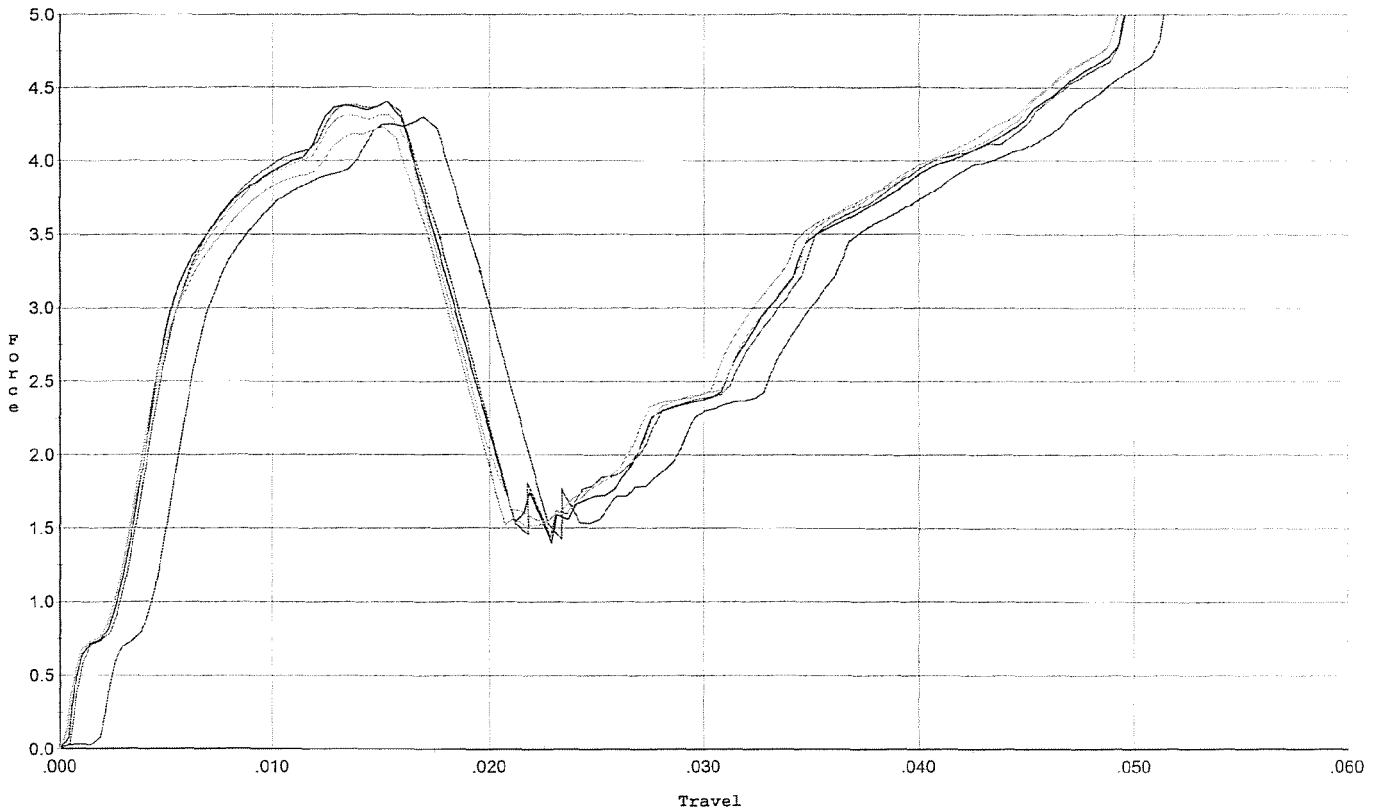
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.281	0.018	0.00	0.035	0.040		Set Trigger
2	3.352	0.017	0.00	0.035	0.036		Set Trigger
3	3.392	0.015	0.00	0.036	0.036		Set Trigger
4	3.240	0.016	0.00	0.035	0.037		Set Trigger
5	3.215	0.015	0.00	0.036	0.034		Set Trigger

A-3.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



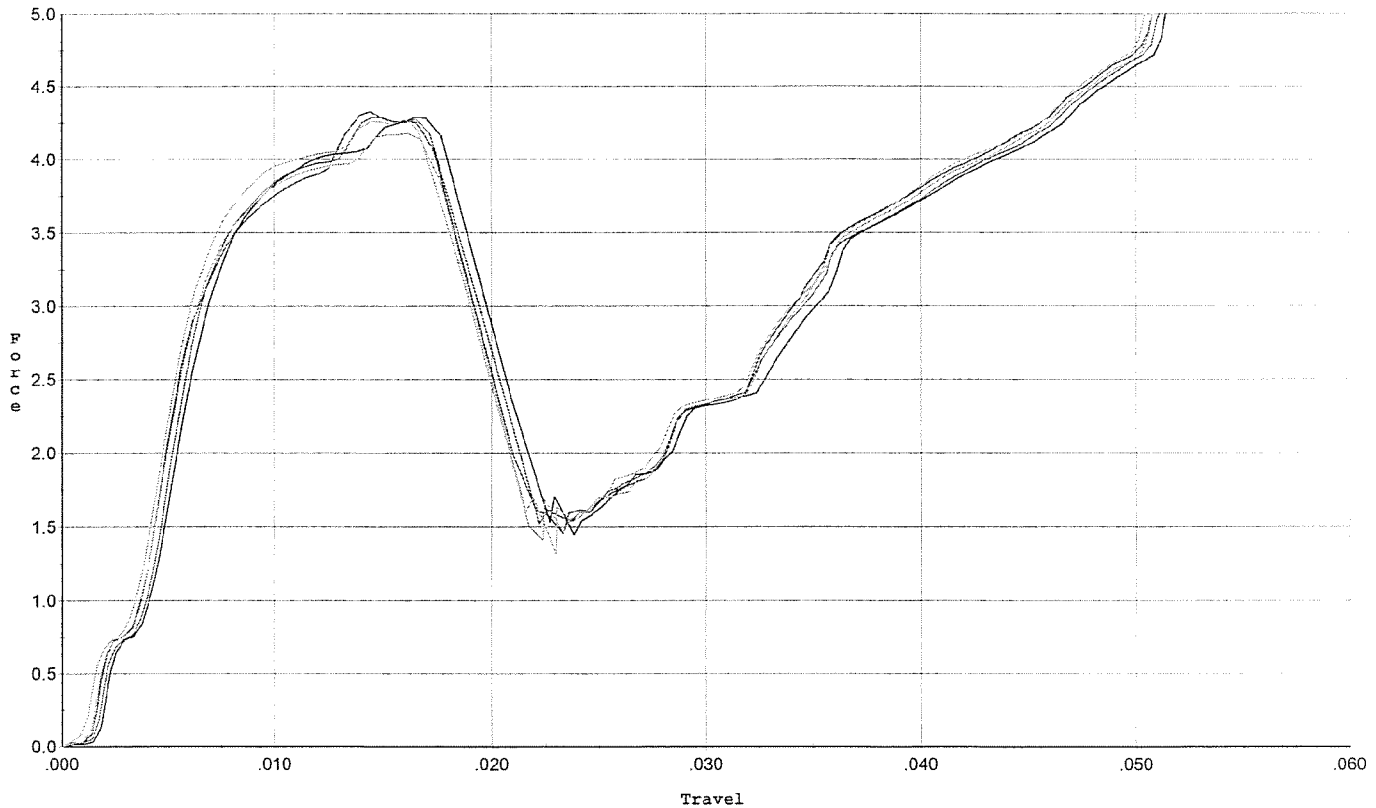
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.301	0.020	0.002	0.033	0.051		Set Trigger
2	4.407	0.016	0.00	0.032	0.046		Set Trigger
3	4.406	0.018	0.00	0.032	0.050		Set Trigger
4	4.317	0.016	0.00	0.032	0.046		Set Trigger
5	4.231	0.017	0.00	0.032	0.048		Set Trigger

A-4-33

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



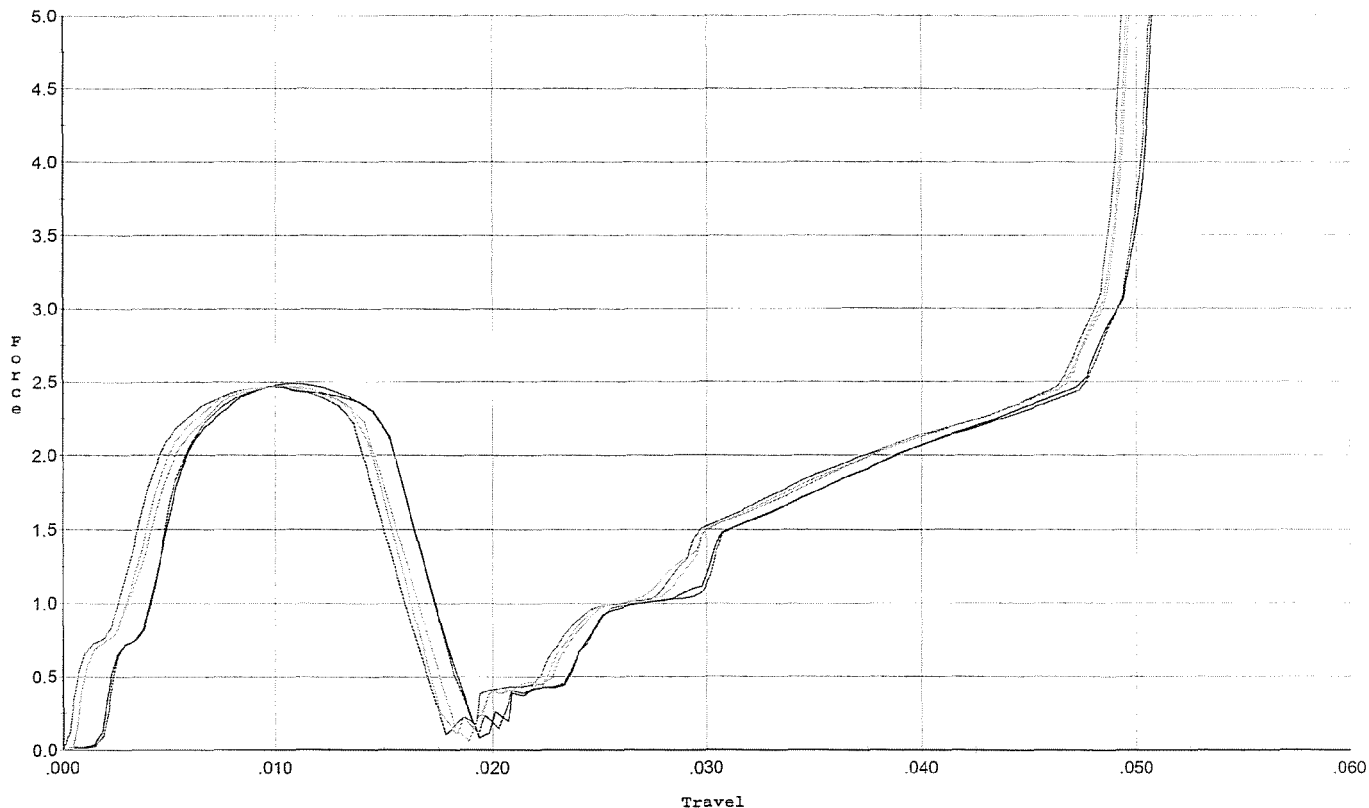
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.327	0.017	0.00	0.033	0.047		Set Trigger
2	4.288	0.018	0.00	0.033	0.047		Set Trigger
3	4.288	0.019	0.00	0.033	0.052		Set Trigger
4	4.270	0.018	0.00	0.032	0.051		Set Trigger
5	4.178	0.018	0.00	0.033	0.047		Set Trigger

A-4-27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



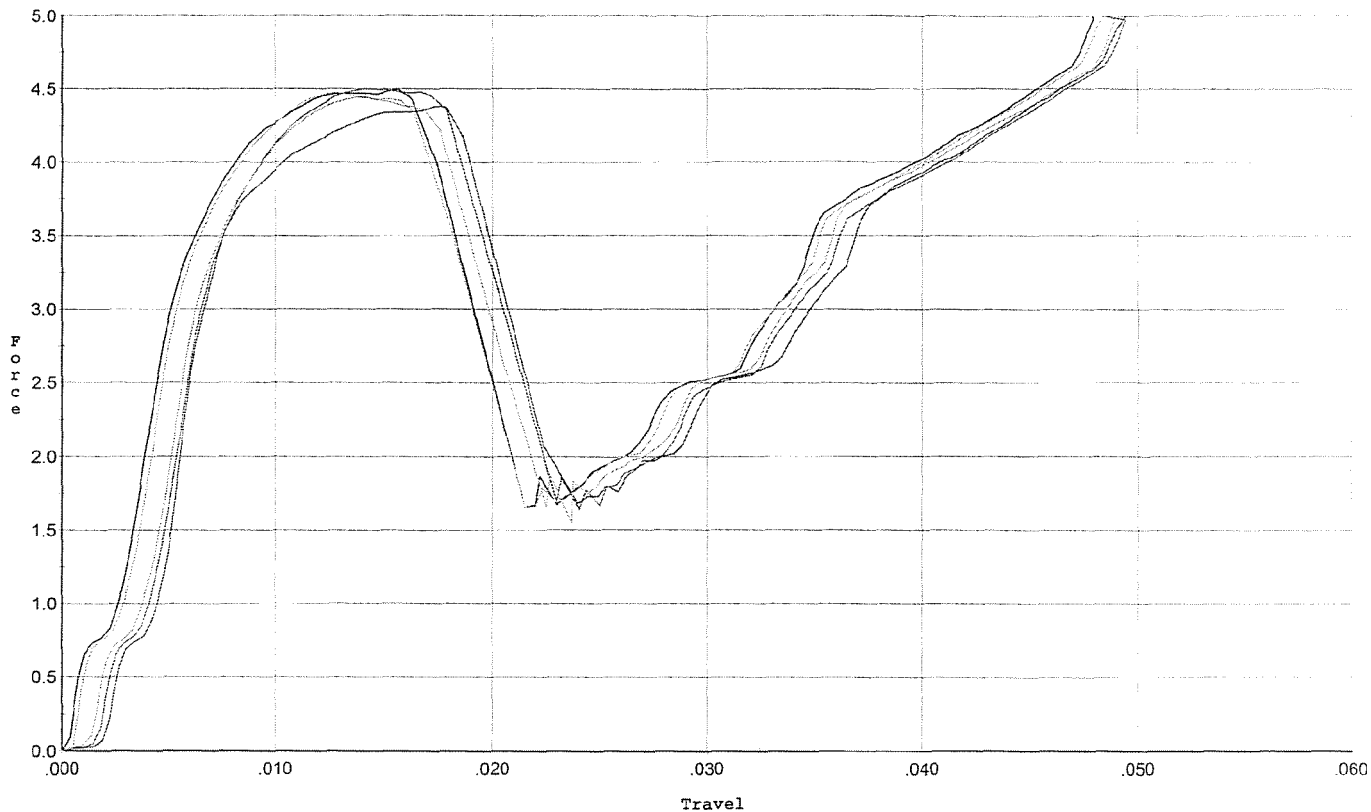
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.486	0.015	0.00	0.039	0.025		Set Trigger
2	2.470	0.015	0.00	0.039	0.025		Set Trigger
3	2.461	0.014	0.00	0.039	0.024		Set Trigger
4	2.466	0.014	0.00	0.038	0.025		Set Trigger
5	2.469	0.016	0.00	0.038	0.028		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.382	0.019	0.00	0.033	0.052		Set Trigger
2	4.497	0.017	0.00	0.032	0.053		Set Trigger
3	4.499	0.020	0.00	0.032	0.058		Set Trigger
4	4.474	0.018	0.00	0.032	0.054		Set Trigger
5	4.442	0.018	0.00	0.032	0.050		Set Trigger

A-4.45