

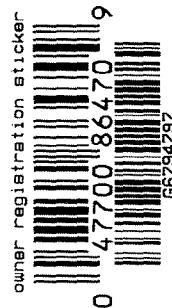
66794797

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

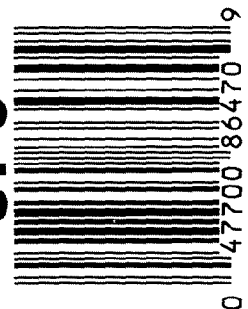
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794797

UPC



GUN SERIAL #

G 6794797

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SPD
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SPD
460	CHECK HEADSPACE		12-1-08	SPD
470	DIS-ASSEMBLE ACTION		12-1-08	SPD
472	SERIALIZE BOLT HANDLE		12-2-08	RT
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION		12/9/08	SP
490	MAGNAFLUX BOLT		12/9/08	MR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12-11-08	DS
542	APPLY COATINGS (BARREL ACTION)		12/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-7-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

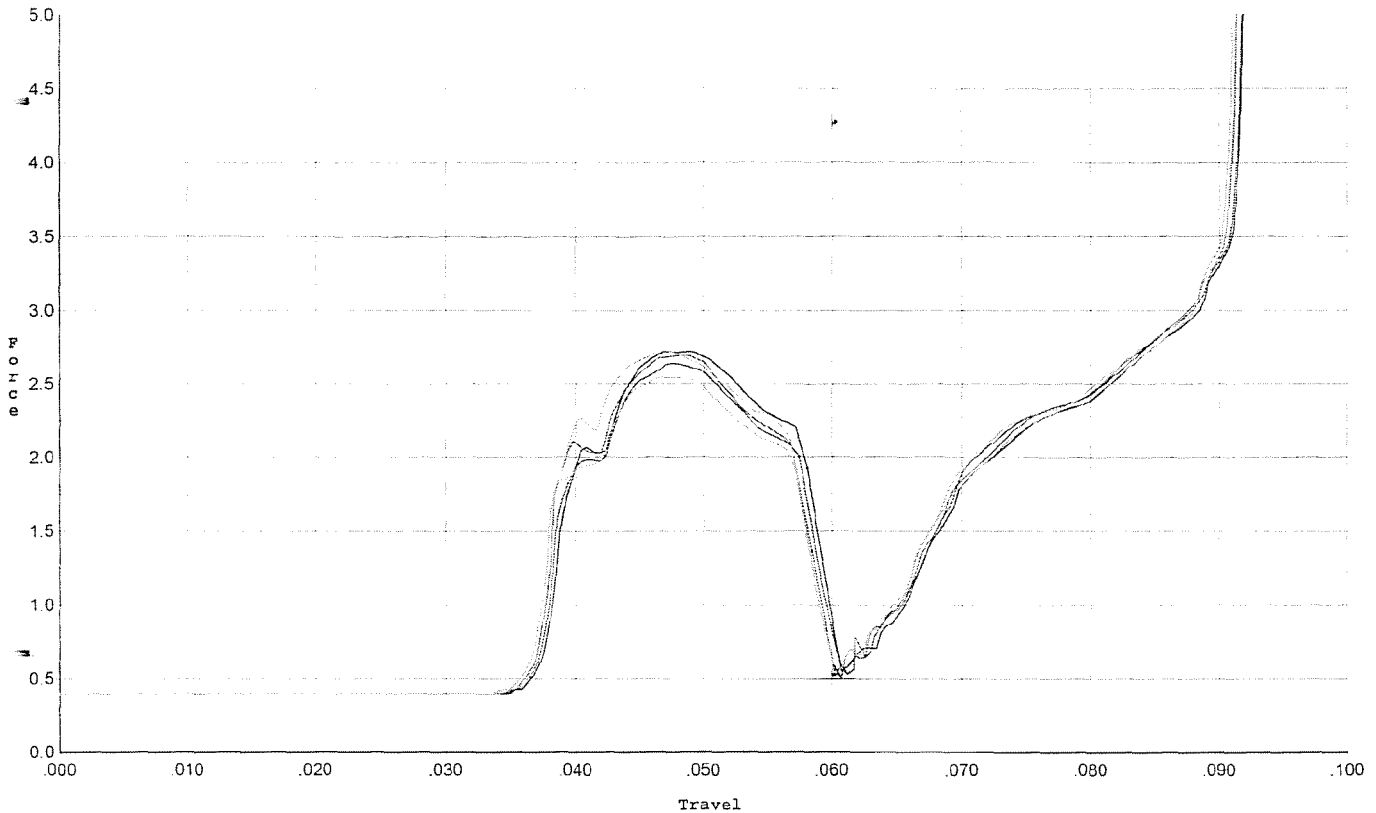
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-12-09	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>69</u> <u>60</u> <u>60</u>	1-12-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-12-09	R.N.
	J) ASSEMBLE STOCK		1-7-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		1-12-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-7-09	R.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-7-09	R.N.
670	FINAL INSPECTION A) HEADSPACE		1-12-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.30</u> <u>2.34</u> <u>2.34</u> <u>2.33</u>	1-8-09	R.N.
	C) FUNCTION		1-12-09	R.N.
690	PACK		1/19/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



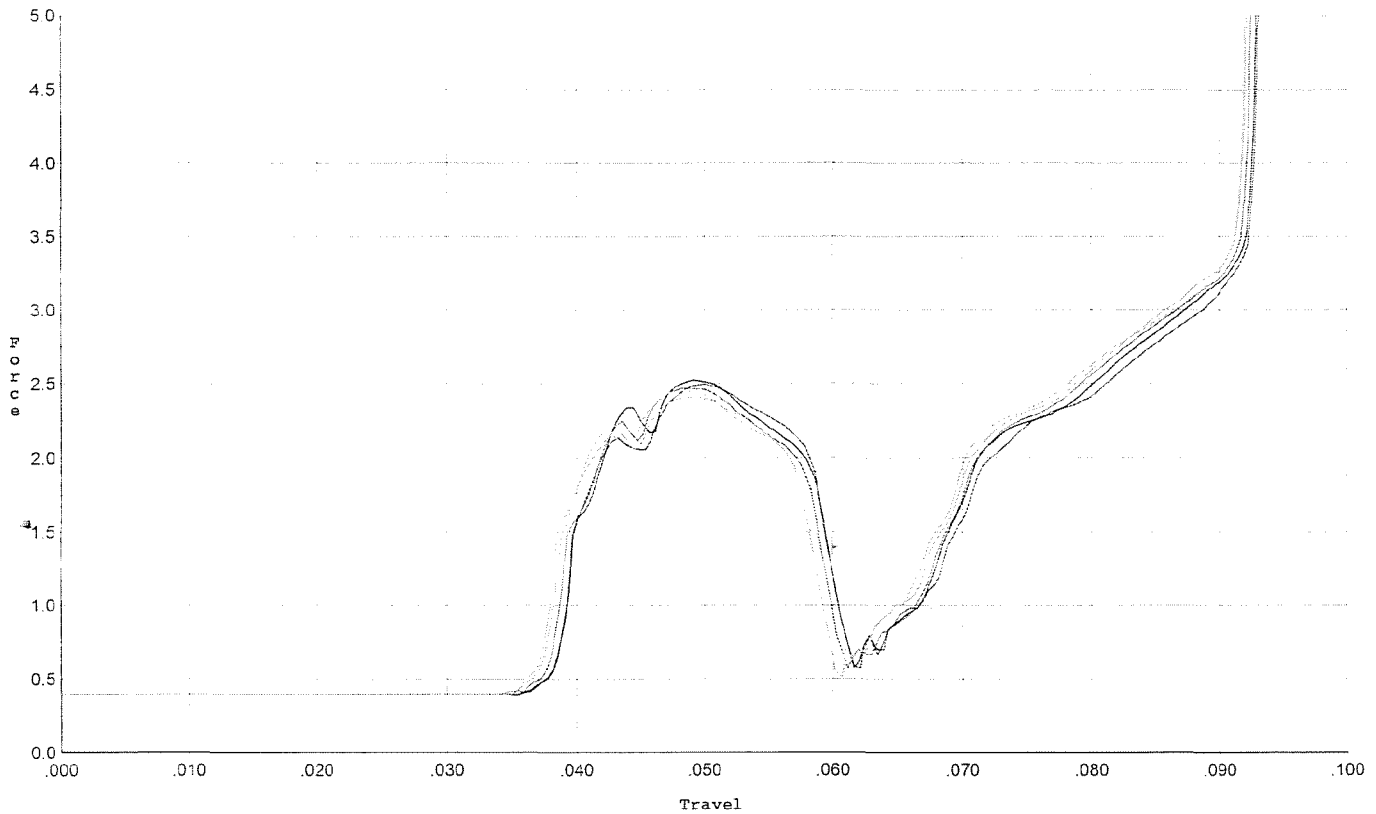
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.639	0.057	0.037	0.039	0.060		Set Trigger
2	2.721	0.058	0.037	0.039	0.063		Set Trigger
3	2.697	0.058	0.037	0.038	0.062		Set Trigger
4	2.545	0.057	0.037	0.038	0.059		Set Trigger
5	2.723	0.057	0.037	0.038	0.062		Set Trigger

Avg 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



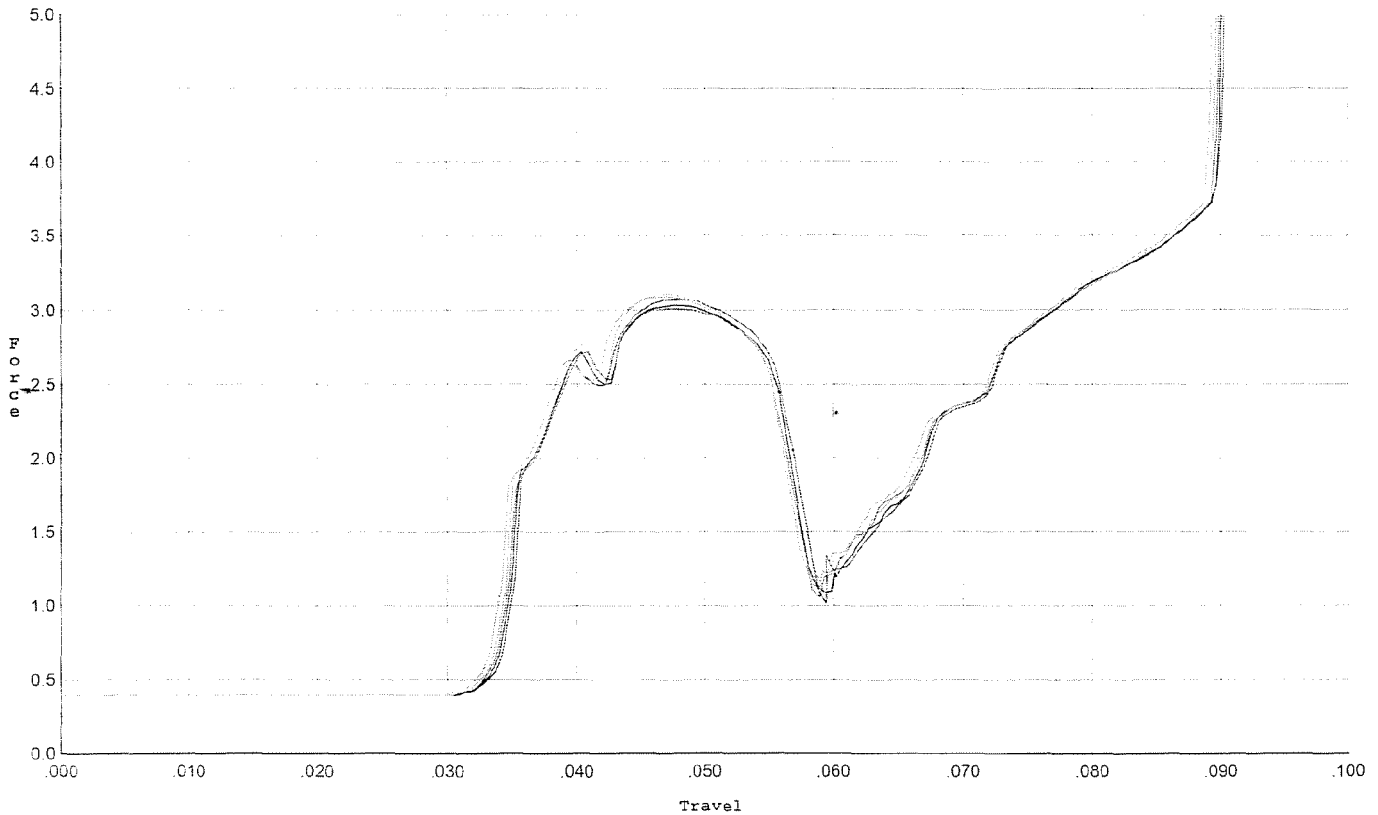
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.490	0.059	0.038	0.039	0.059		Set Trigger
2	2.523	0.059	0.039	0.039	0.059		Set Trigger
3	2.469	0.058	0.038	0.039	0.058		Set Trigger
4	2.449	0.058	0.037	0.039	0.059		Set Trigger
5	2.407	0.058	0.037	0.039	0.058		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



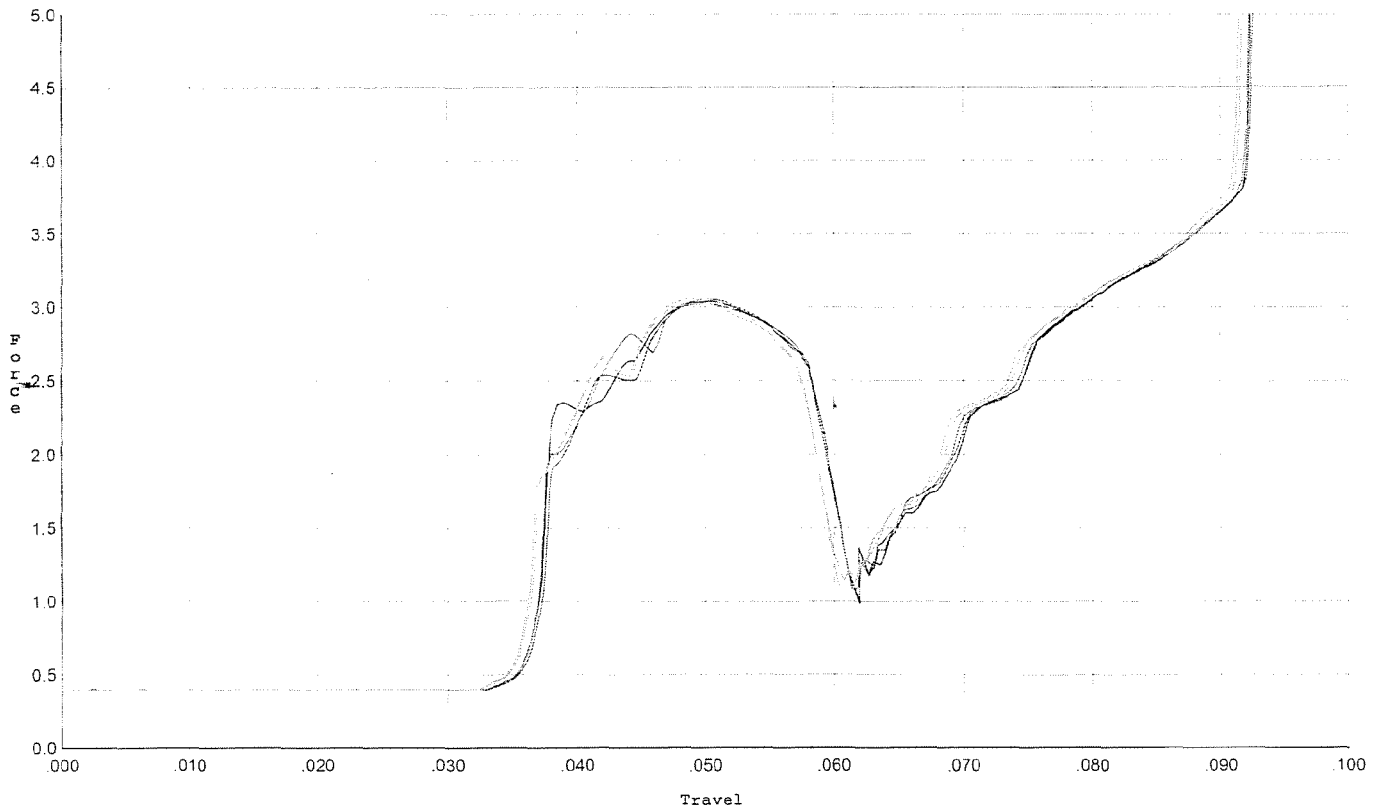
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.057	0.034	0.037	0.073		Set Trigger
2	3.031	0.056	0.034	0.037	0.071		Set Trigger
3	3.011	0.057	0.034	0.037	0.072		Set Trigger
4	3.107	0.055	0.033	0.037	0.071		Set Trigger
5	3.092	0.055	0.033	0.037	0.072		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



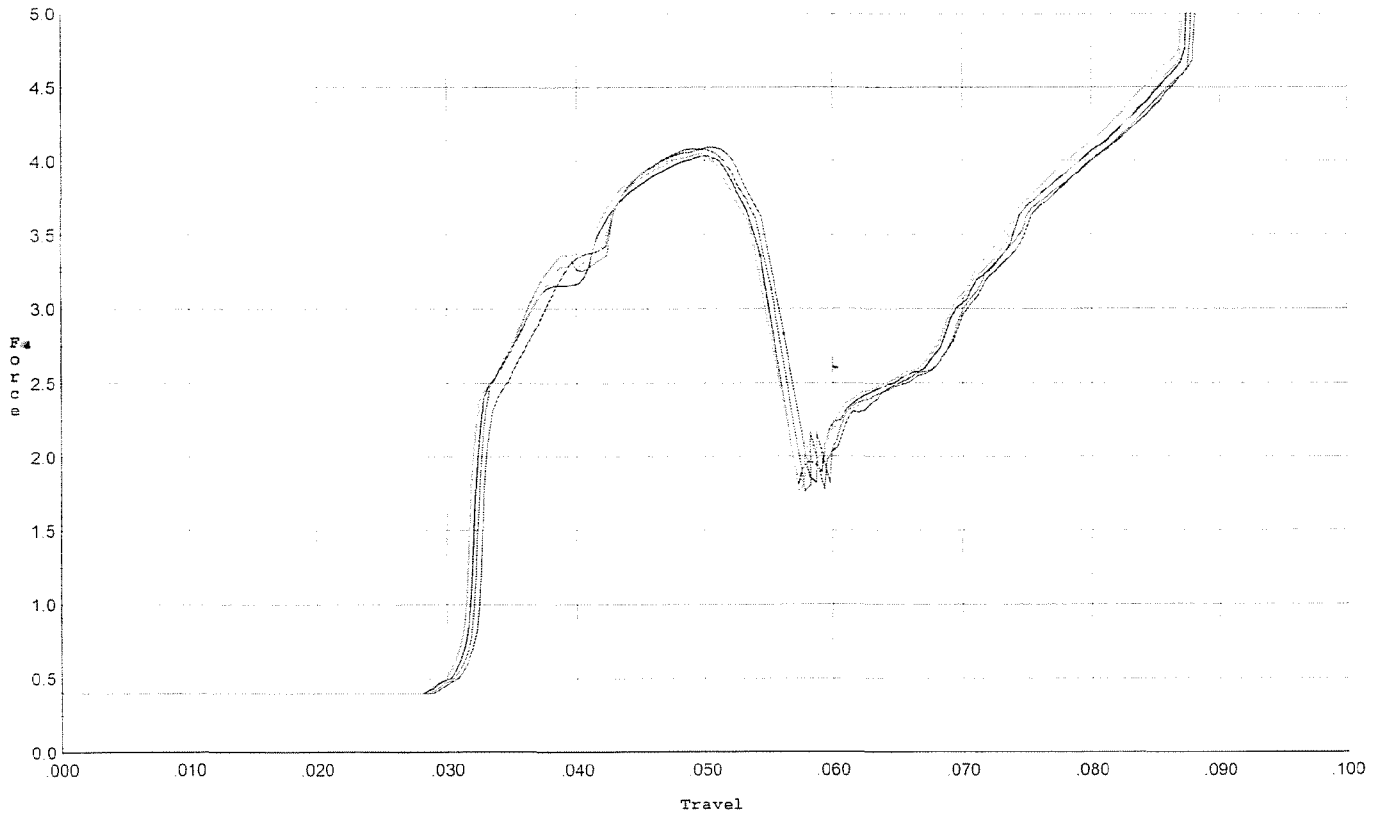
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.024	0.059	0.036	0.038	0.074		Set Trigger
2	3.039	0.060	0.036	0.037	0.075		Set Trigger
3	3.055	0.060	0.036	0.037	0.075		Set Trigger
4	3.026	0.058	0.035	0.037	0.072		Set Trigger
5	3.061	0.058	0.035	0.037	0.073		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



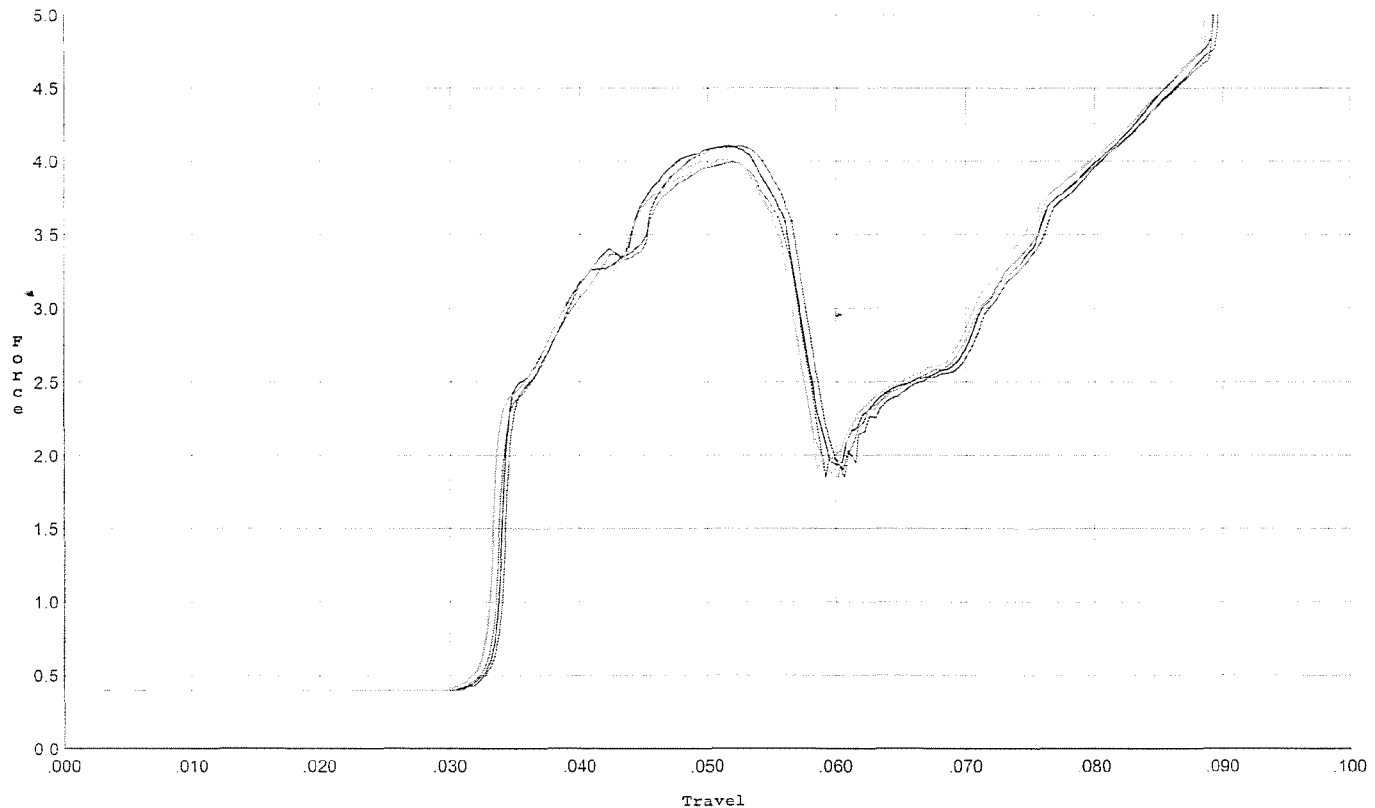
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.089	0.056	0.032	0.033	0.095		Set Trigger
2	4.034	0.054	0.031	0.034	0.091		Set Trigger
3	4.073	0.055	0.031	0.034	0.094		Set Trigger
4	4.048	0.055	0.031	0.033	0.093		Set Trigger
5	4.040	0.054	0.031	0.034	0.090		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



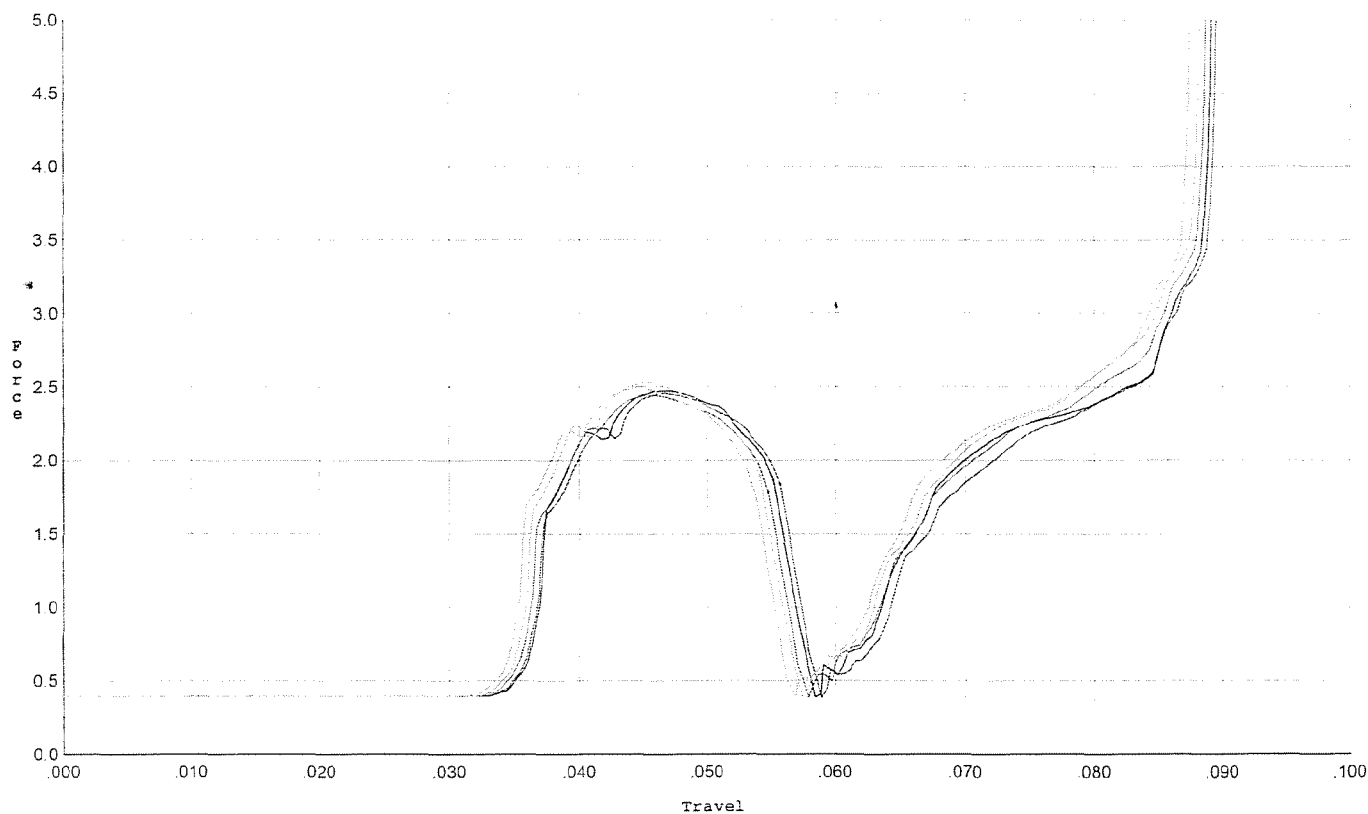
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.057	0.033	0.035	0.093		Set Trigger
2	4.104	0.056	0.033	0.034	0.092		Set Trigger
3	3.993	0.056	0.033	0.034	0.091		Set Trigger
4	4.012	0.056	0.033	0.034	0.091		Set Trigger
5	4.017	0.056	0.032	0.034	0.091		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



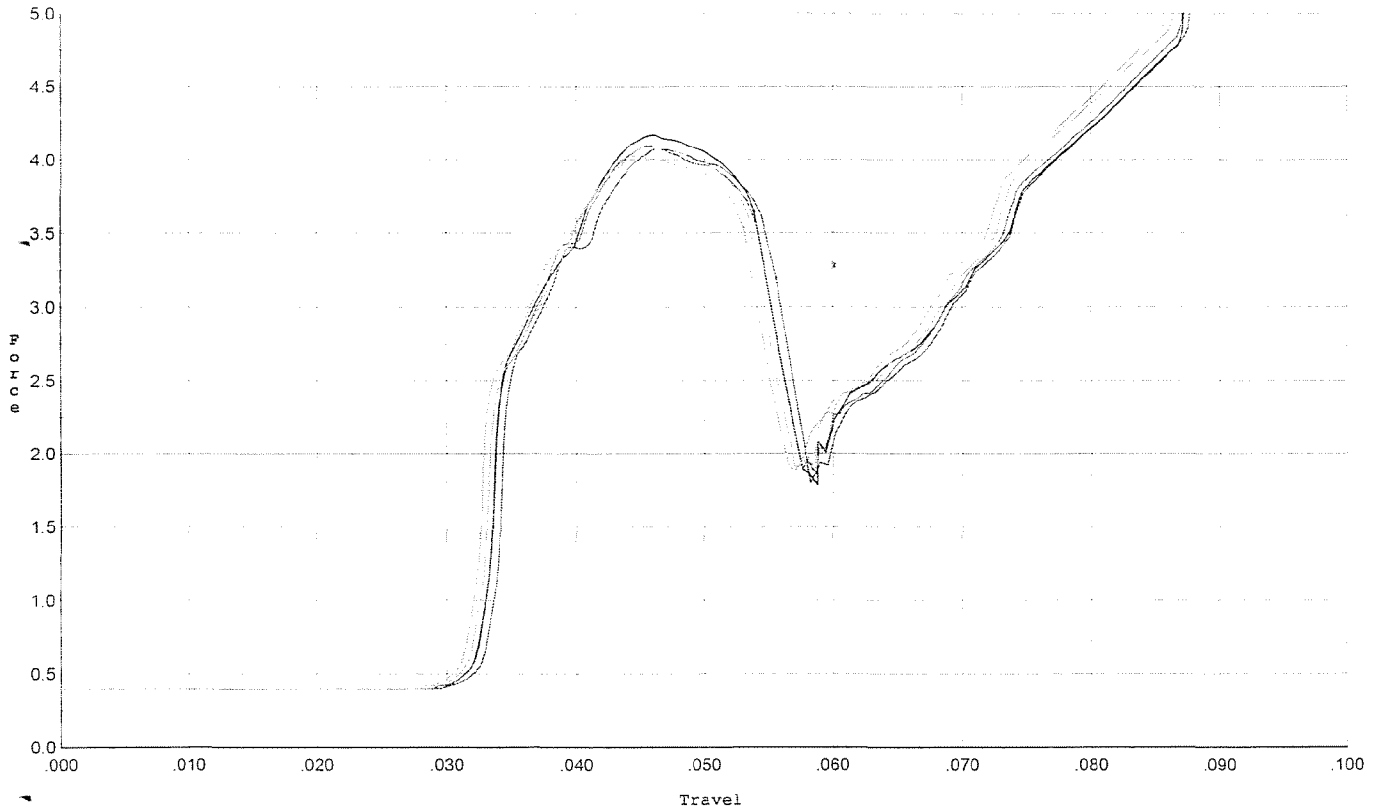
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.056	0.036	0.038	0.057		Set Trigger
2	2.474	0.055	0.036	0.038	0.056		Set Trigger
3	2.441	0.055	0.035	0.038	0.055		Set Trigger
4	2.531	0.054	0.035	0.038	0.056		Set Trigger
5	2.494	0.054	0.035	0.038	0.056		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.056	0.033	0.034	0.092		Set Trigger
2	4.166	0.054	0.032	0.034	0.091		Set Trigger
3	4.095	0.054	0.032	0.034	0.090		Set Trigger
4	4.085	0.054	0.032	0.034	0.089		Set Trigger
5	4.028	0.053	0.031	0.033	0.088		Set Trigger

Aug 4.09