

G6794798

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

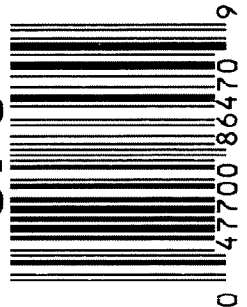
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794798

UPC



GUN SERIAL #

G 6794798

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	Rgn
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX NOV 5 2008 OPERATOR OPERATOR	11-5-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	SP
490	MAGNAFLUX BOLT		11/6/08	SP
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		1/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-20-09	Rgn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

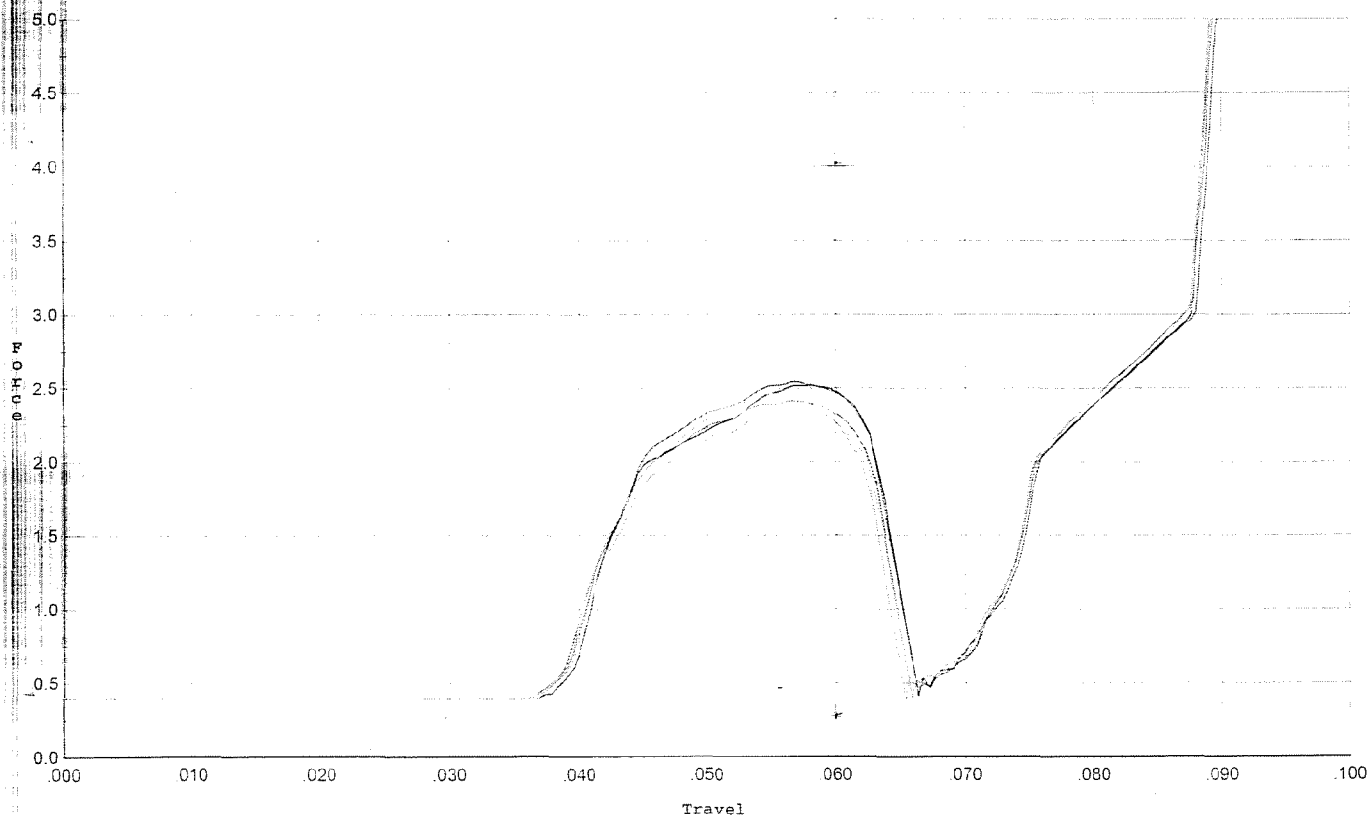
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>4</u>	2-4-09	WN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3</u> <u>3</u>	2-4-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021.5</u> <u>.022</u>	2-4-09	WN
	J) ASSEMBLE STOCK		1-20-09	BBN
	K) ASSEMBLE SWIVEL STUDS		2-4-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-4-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.36</u> <u>2.35</u> <u>2.36</u> <u>2.38</u>	2-2-08	WN
	C) FUNCTION		2-4-09	WN
690	PACK		2-20-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



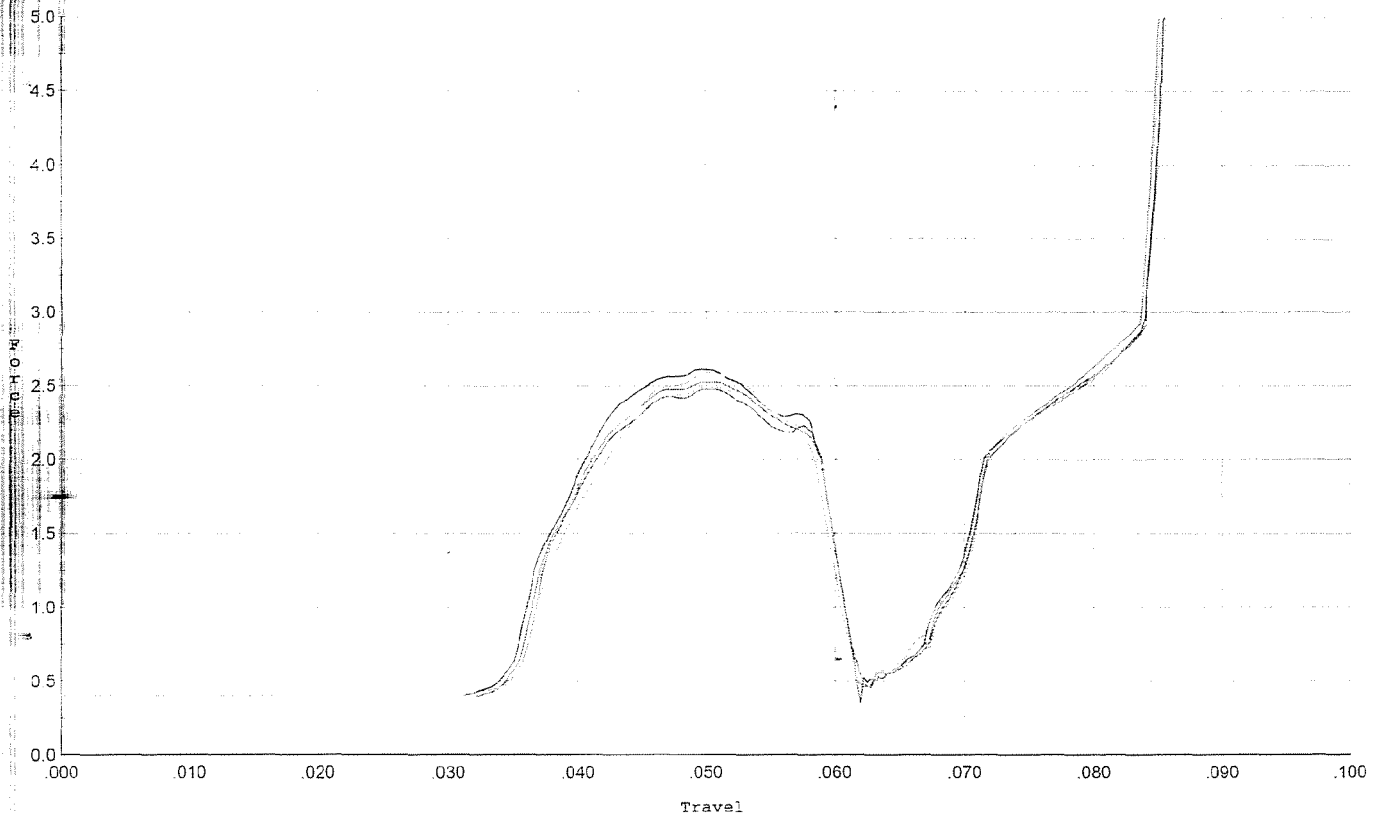
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.064	0.039	0.032	0.069		Set Trigger
2	2.518	0.064	0.040	0.032	0.067		Set Trigger
3	2.413	0.063	0.039	0.032	0.065		Set Trigger
4	2.358	0.064	0.040	0.032	0.064		Set Trigger
5	2.462	0.063	0.039	0.033	0.064		Set Trigger

A-2-45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



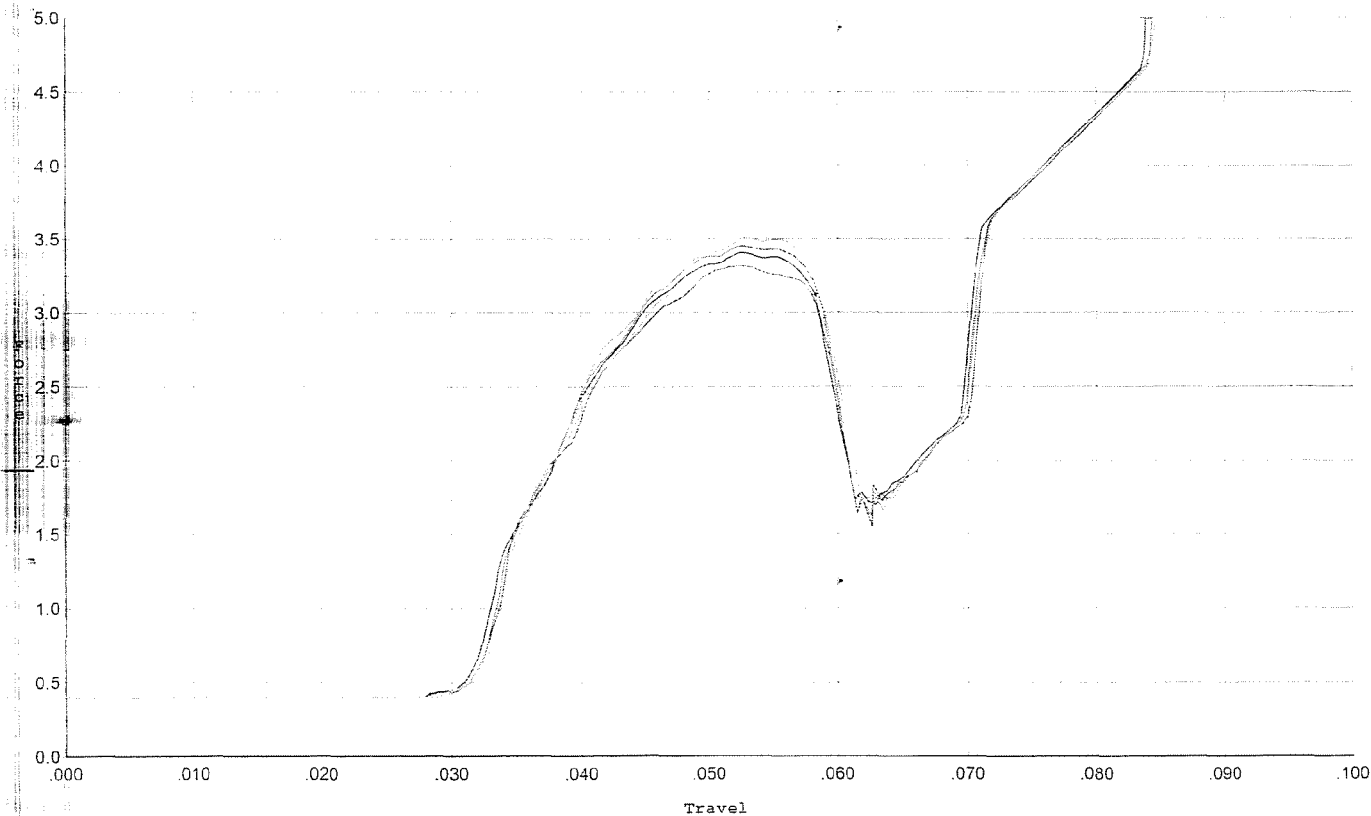
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.475	0.059	0.036	0.033	0.064		Set Trigger
2	2.612	0.059	0.035	0.033	0.067		Set Trigger
3	2.525	0.059	0.036	0.032	0.065		Set Trigger
4	2.591	0.058	0.036	0.033	0.064		Set Trigger
5	2.488	0.059	0.036	0.033	0.063		Set Trigger

A-253

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



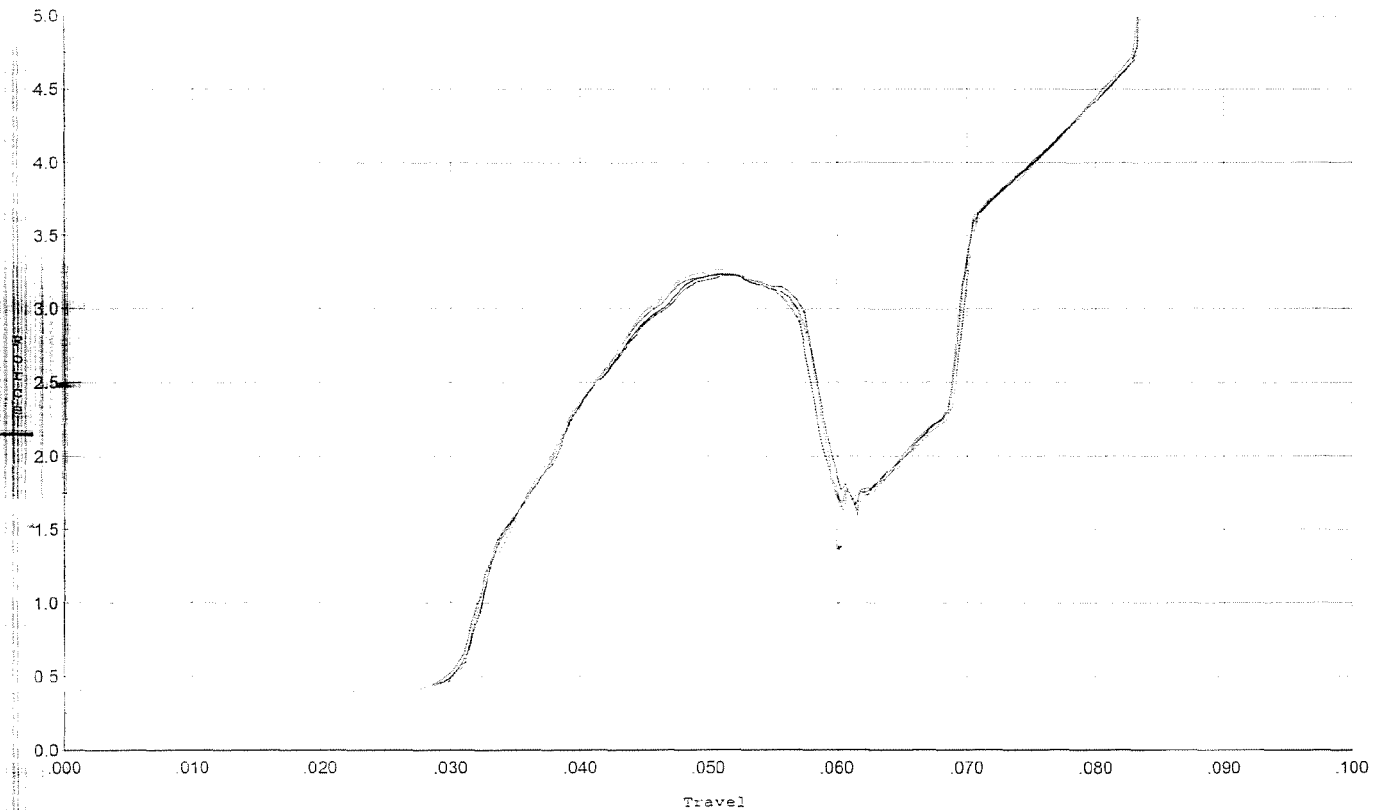
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.318	0.059	0.032	0.030	0.085		Set Trigger
2	3.407	0.058	0.032	0.030	0.085		Set Trigger
3	3.450	0.059	0.032	0.030	0.087		Set Trigger
4	3.347	0.059	0.032	0.030	0.085		Set Trigger
5	3.507	0.059	0.032	0.030	0.087		Set Trigger

A-3-40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



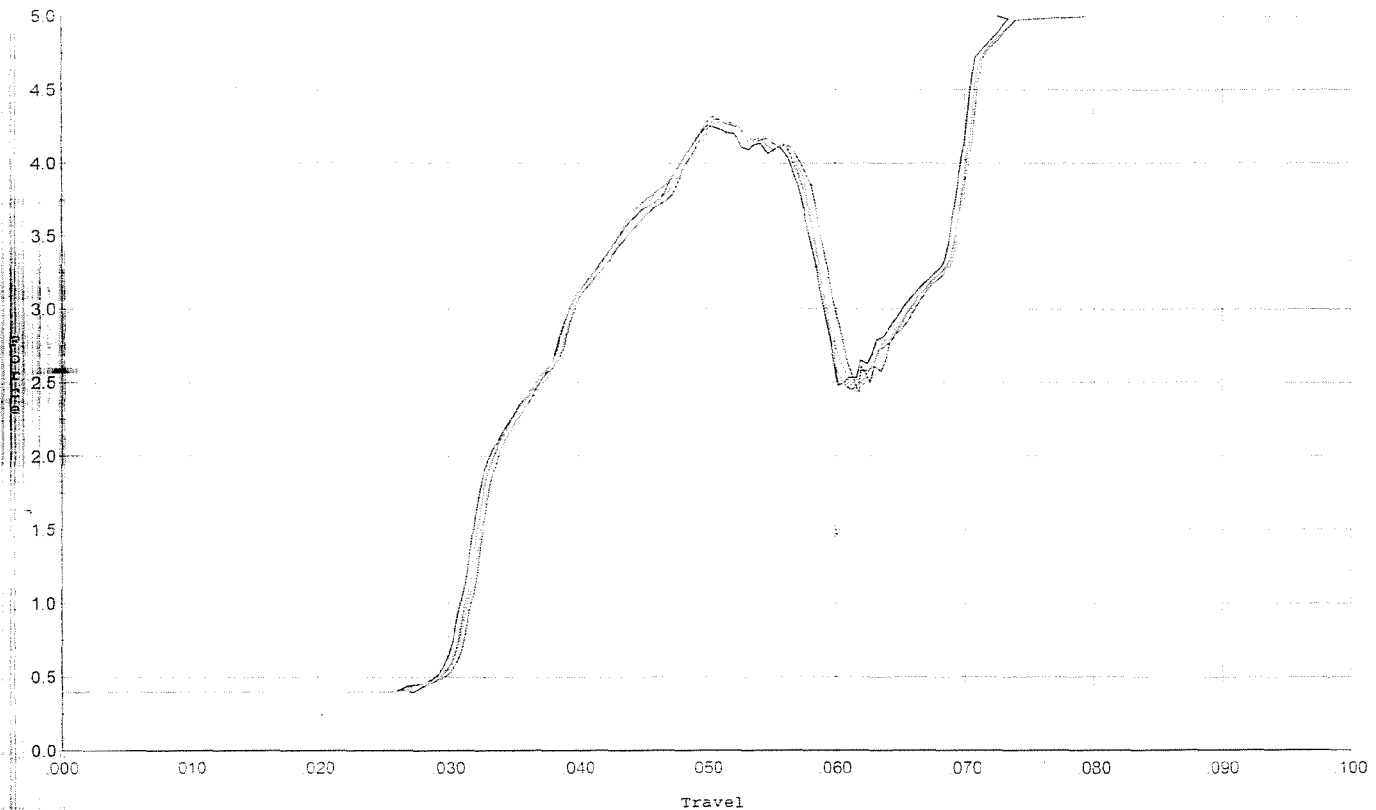
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.226	0.057	0.031	0.031	0.080		Set Trigger
2	3.233	0.058	0.031	0.031	0.081		Set Trigger
3	3.240	0.057	0.031	0.031	0.080		Set Trigger
4	3.247	0.058	0.031	0.031	0.081		Set Trigger
5	3.264	0.058	0.031	0.031	0.081		Set Trigger

A.3.24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



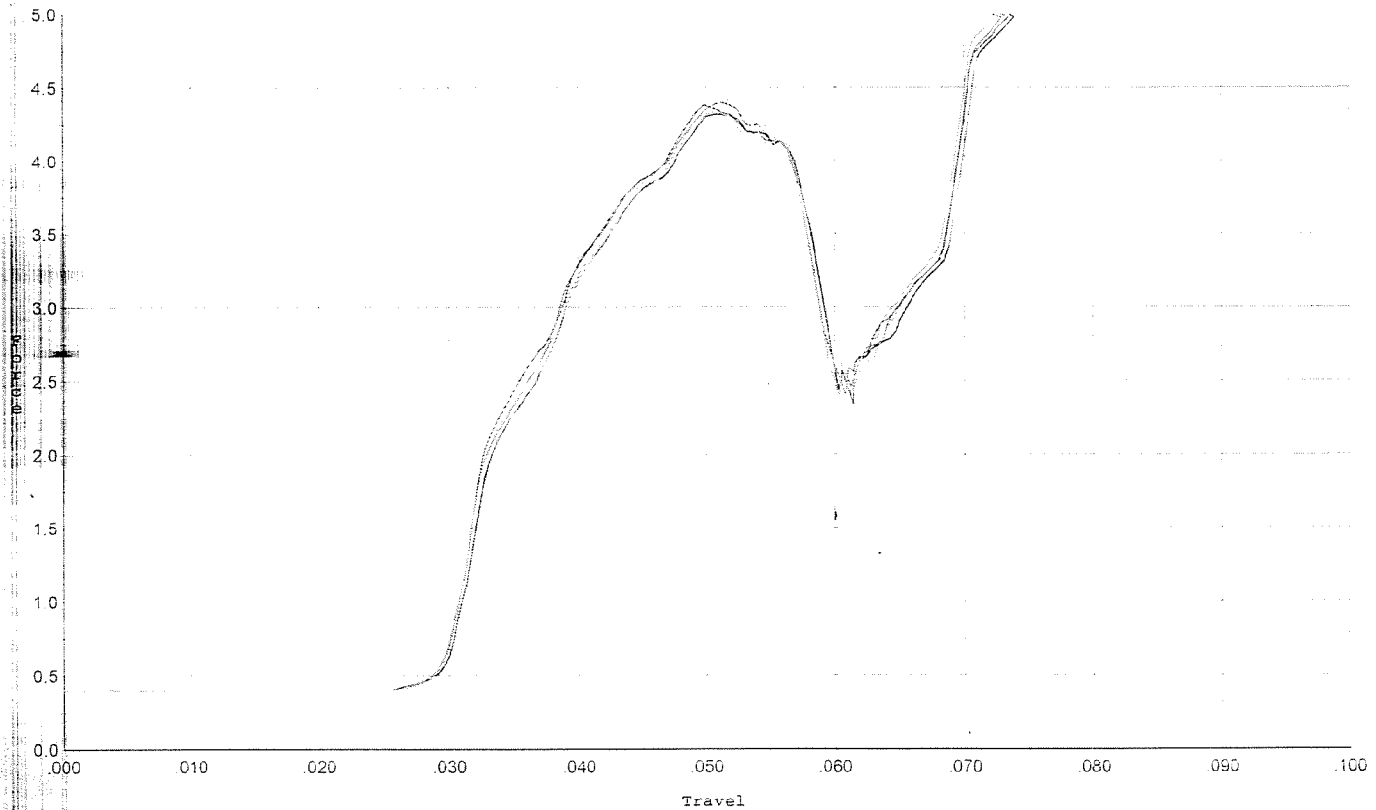
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.303	0.058	0.031	0.026	0.104		Set Trigger
2	4.258	0.059	0.030	0.026	0.105		Set Trigger
3	4.321	0.058	0.030	0.026	0.104		Set Trigger
4	4.295	0.058	0.030	0.026	0.104		Set Trigger
5	4.282	0.058	0.030	0.027	0.102		Set Trigger

A. 4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



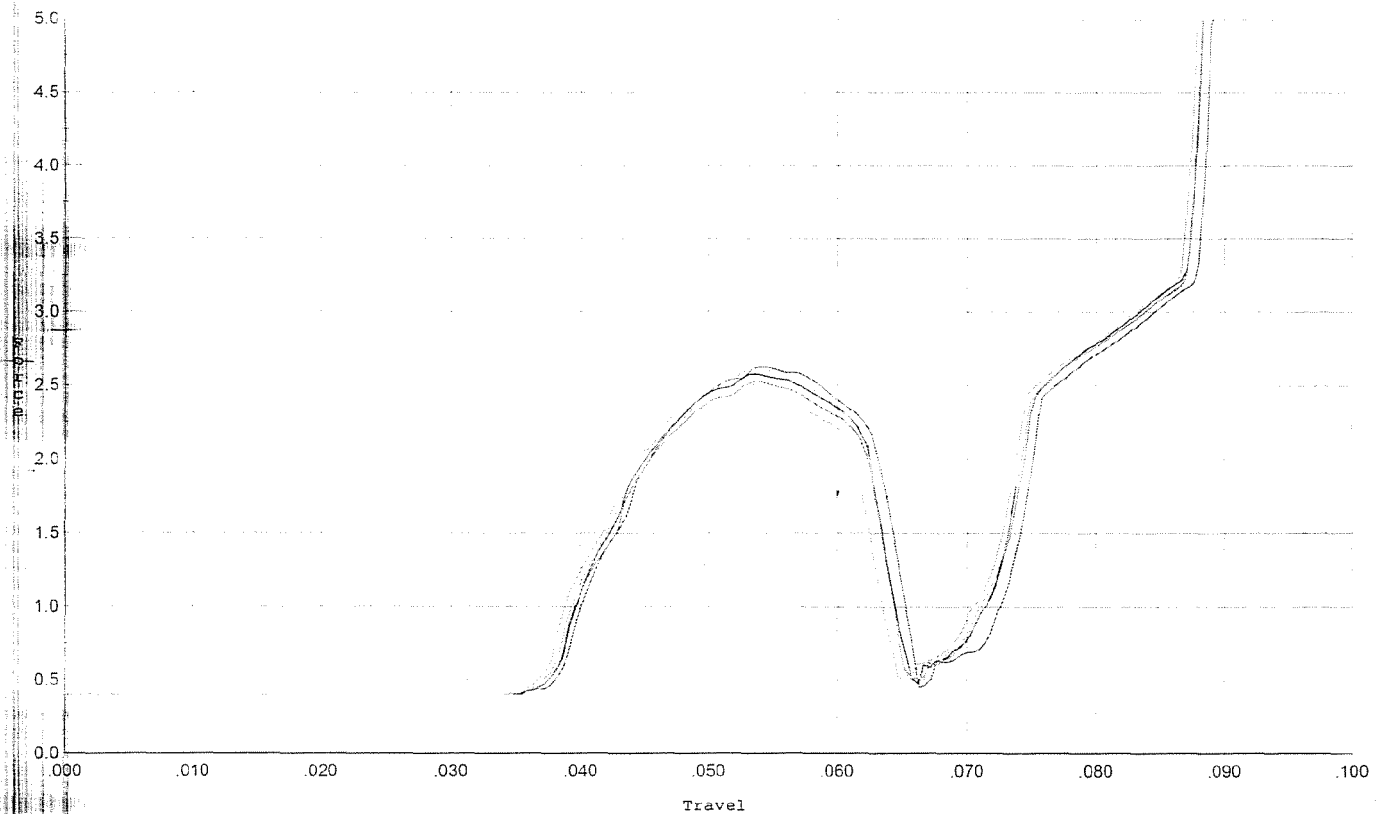
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.386	0.057	0.030	0.027	0.105		Set Trigger
2	4.321	0.058	0.030	0.027	0.106		Set Trigger
3	4.400	0.057	0.030	0.027	0.105		Set Trigger
4	4.415	0.058	0.030	0.027	0.106		Set Trigger
5	4.337	0.057	0.030	0.027	0.104		Set Trigger

A-4.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



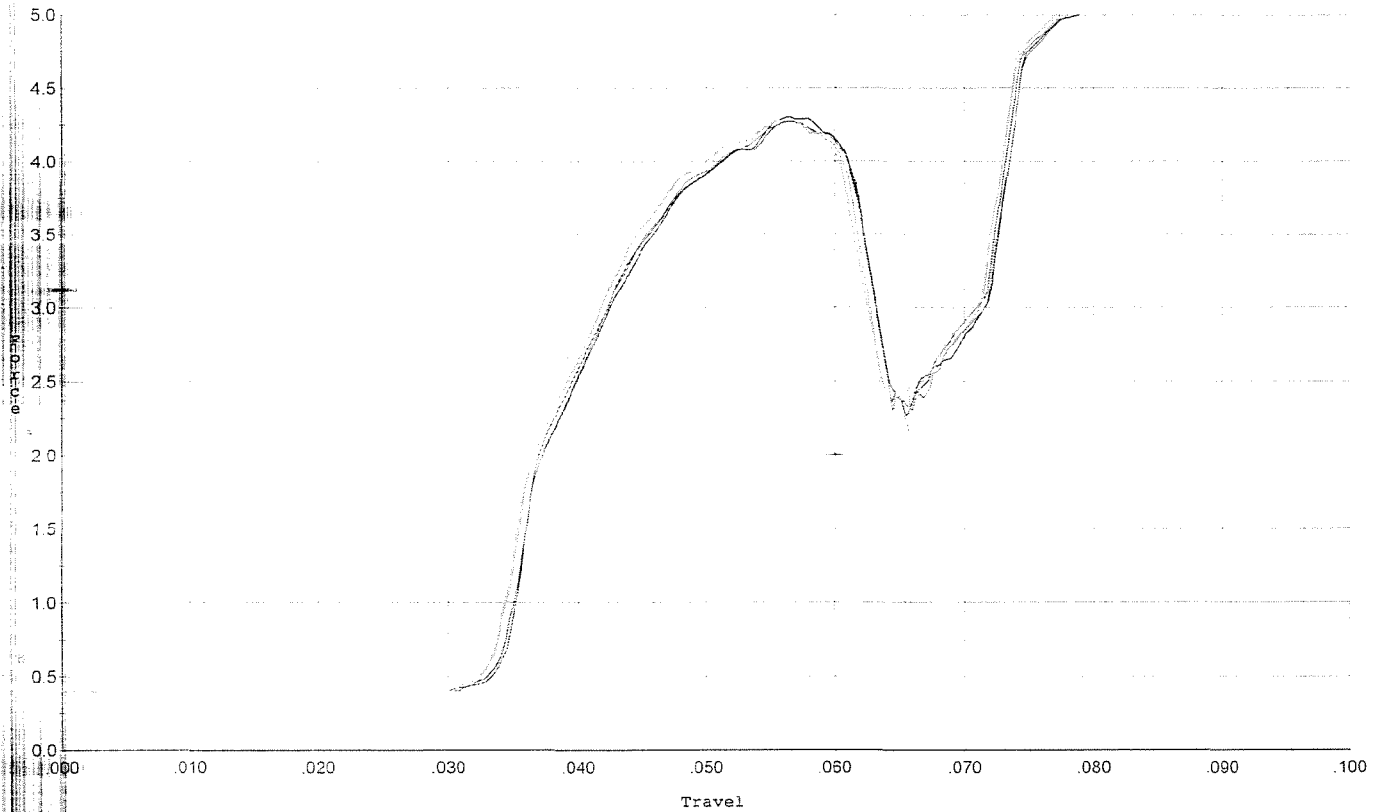
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.064	0.039	0.032	0.069		Set Trigger
2	2.576	0.062	0.039	0.032	0.067		Set Trigger
3	2.524	0.063	0.038	0.032	0.066		Set Trigger
4	2.613	0.062	0.038	0.032	0.068		Set Trigger
5	2.511	0.061	0.038	0.033	0.065		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.273	0.062	0.034	0.028	0.108		Set Trigger
2	4.306	0.062	0.034	0.028	0.108		Set Trigger
3	4.266	0.062	0.034	0.028	0.109		Set Trigger
4	4.280	0.062	0.033	0.028	0.110		Set Trigger
5	4.282	0.061	0.033	0.028	0.109		Set Trigger

7.4.28